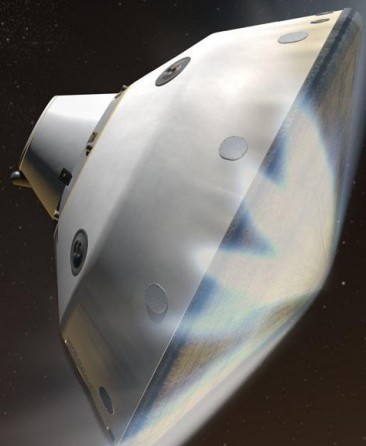




X-ray micro-tomography for advanced material technologies: a NASA perspective

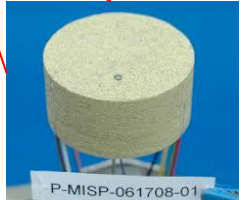
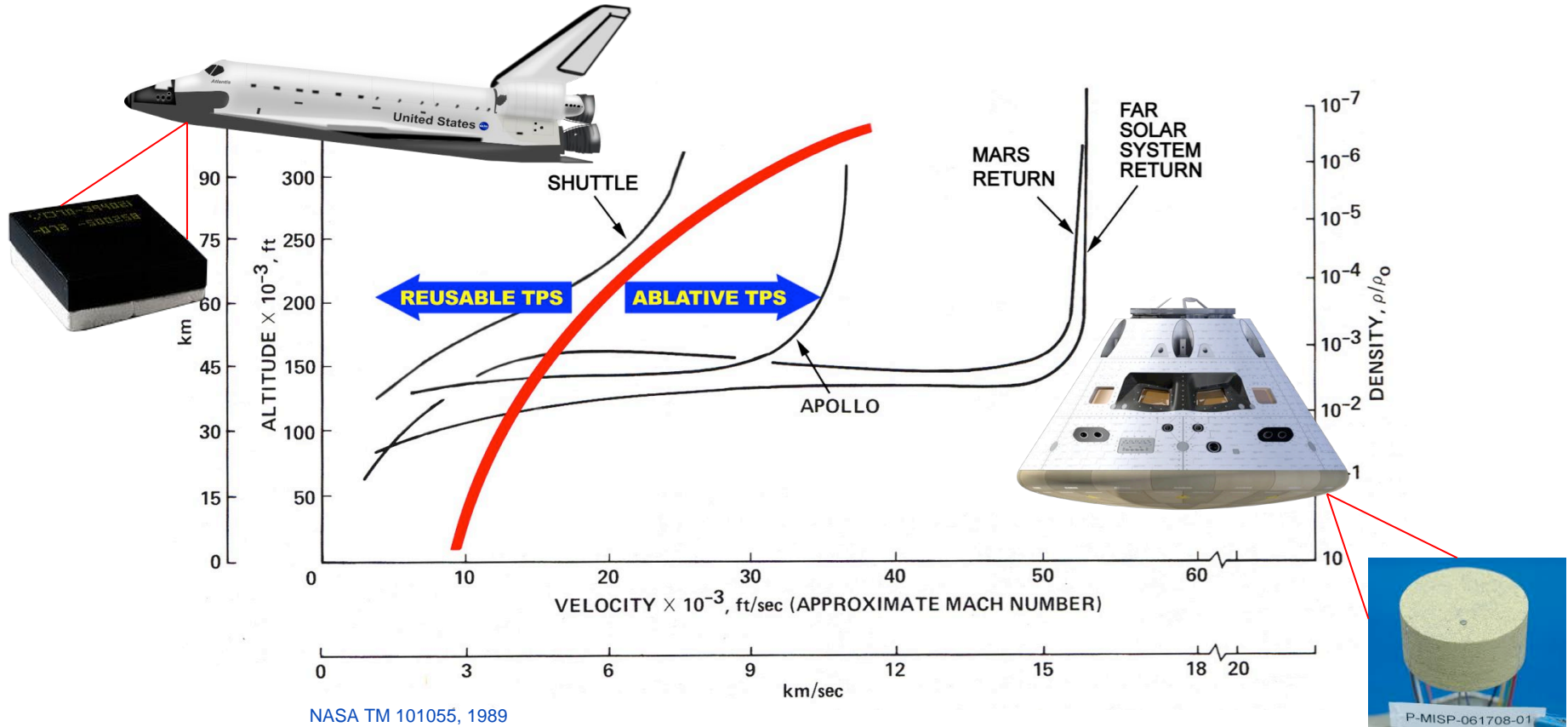
Joseph C. Ferguson ¹
Francesco Panerai ²
Arnaud Borner ¹
Nagi N. Mansour ³
Michael Barnhardt ³
Michael Wright ³

- 1. STC at NASA Ames Research Center
- 2. AMA at NASA Ames Research Center
- 3. NASA Ames Research Center



Space Tech Expo, 2017
Pasadena, CA

Thermal Protection Systems



Ablative Thermal Protection Systems



Carbon fibers



+

Resin



=

PICA



Stackpoole et al., AIAA 2008-1202

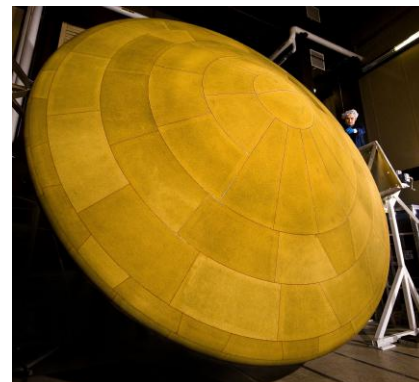


Stardust Capsule

www.spaceX.com

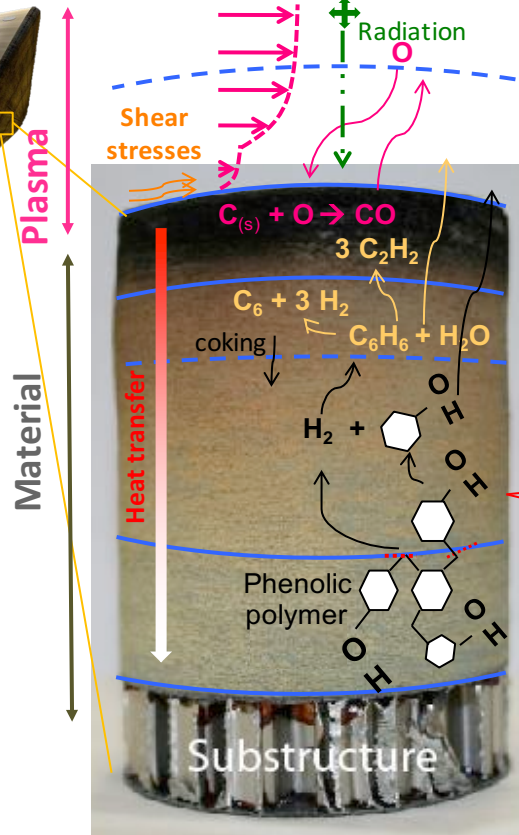
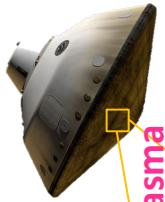


Dragon V1 & V2

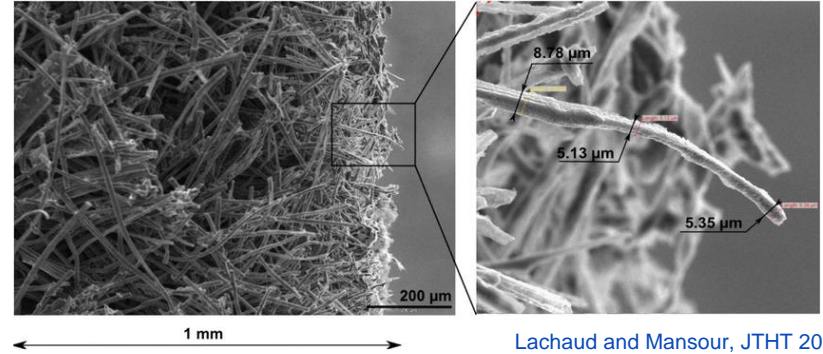


Mars Science Laboratory

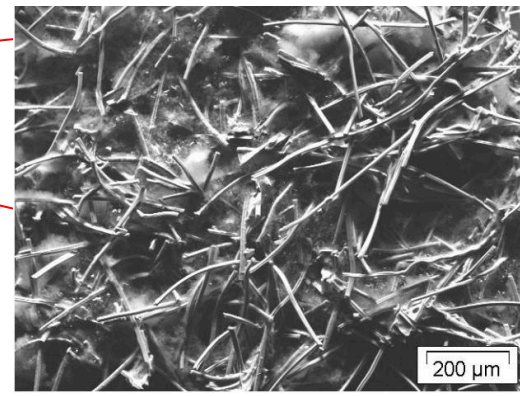
Material Design and Modeling



- Shock layer
≈ 6000 K
- Boundary layer
≈ 3000 K
- Ablation zone
≈ 1400 K
- Coking zone
≈ 1200 K
- Pyrolysis zone
≈ 400 K
- Virgin material
Bondline



Lachaud and Mansour, JTHT 2013

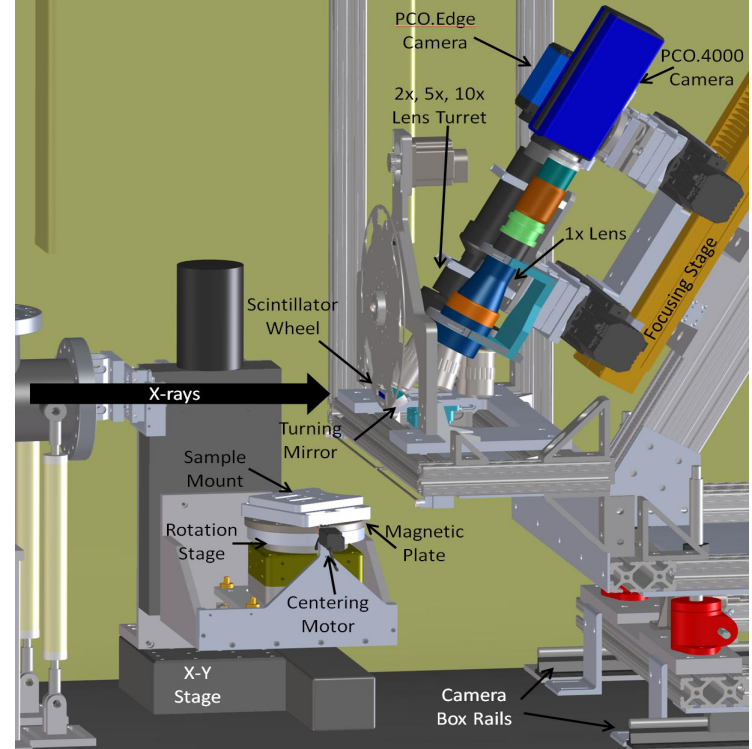


Lawson et. al. 2010

X-ray micro-tomography



- Advanced Light Source (ALS) at the Lawrence Berkeley Natl. Laboratory
- Synchrotron electron accelerator used to produce 14Kev X-rays
- Used for many research areas, including optics, chemical reaction dynamics, biological imaging, and **X-ray micro-tomography**.



<http://www2.lbl.gov/MicroWorlds/ALSTool>

X-ray micro-tomography

Collect X-ray images of the sample as you rotate it through 180°



Penetrating power

Multiple angles

Use this series of images to “reconstruct” the 3D object

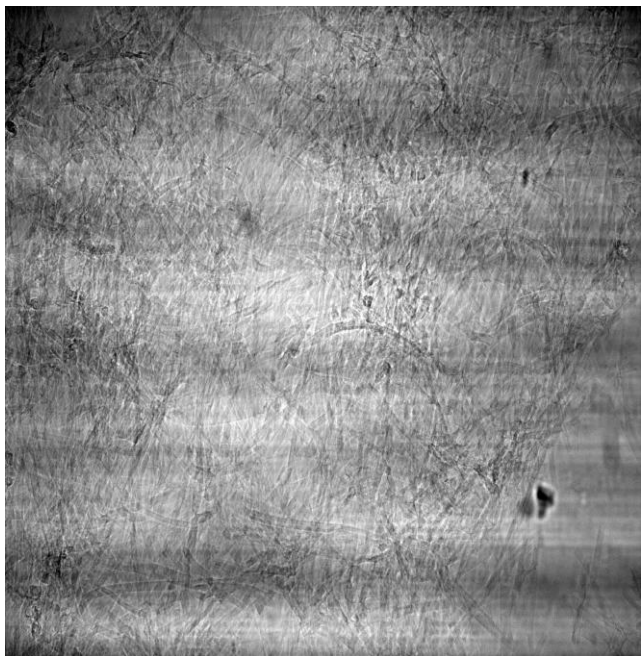


Courtesy of D. Parkinson (ALS)

X-ray micro-tomography

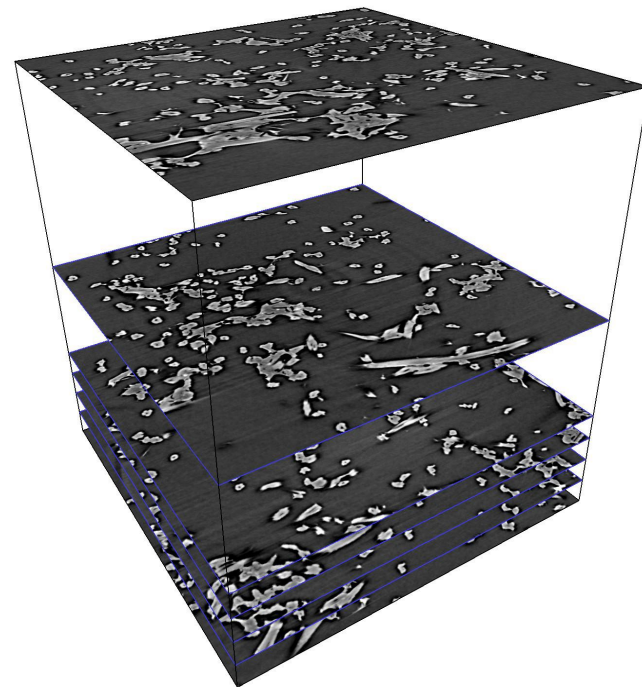


X – Ray Projections



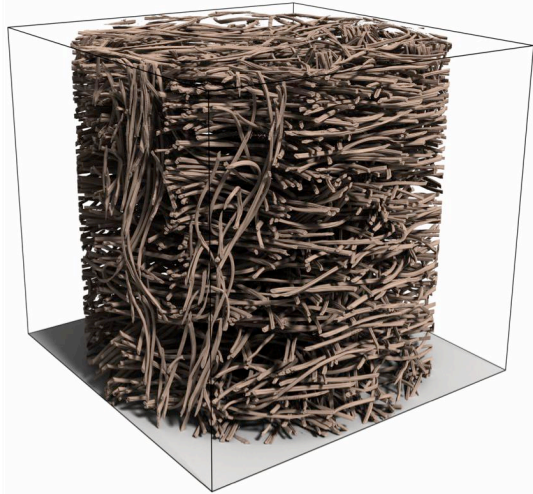
Reconstruction
Software

Reconstructed Image Stack



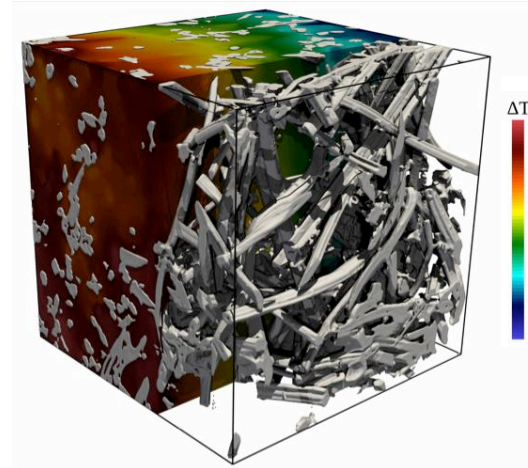


Characterize material micro-structure



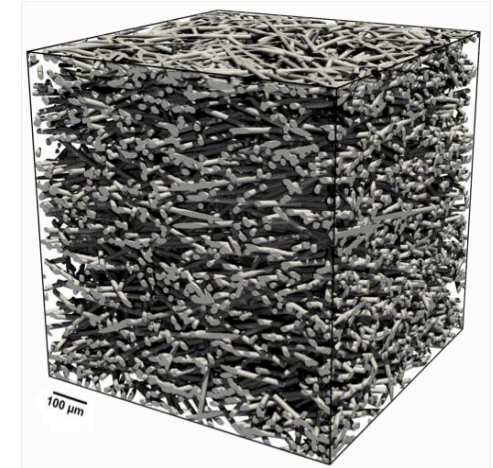
- Use of x-ray micro-tomography to characterize material micro-structure
- Determination of physical properties such as pore size, fiber diameter

Determine effective material properties and response



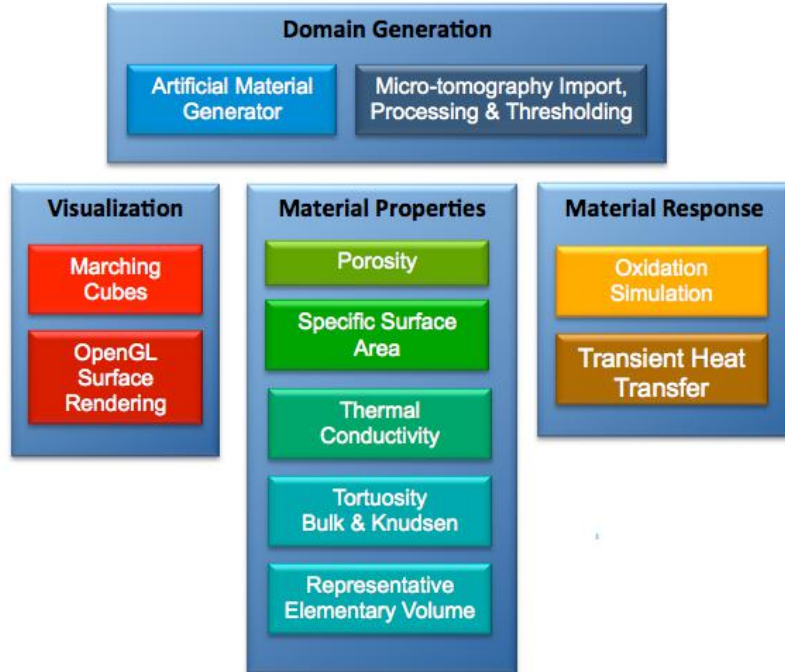
- Determination of material properties and response based on micro-structure
- Porosity, specific surface area, thermal conductivity, permeability, tortuosity

Material design from micro-structure



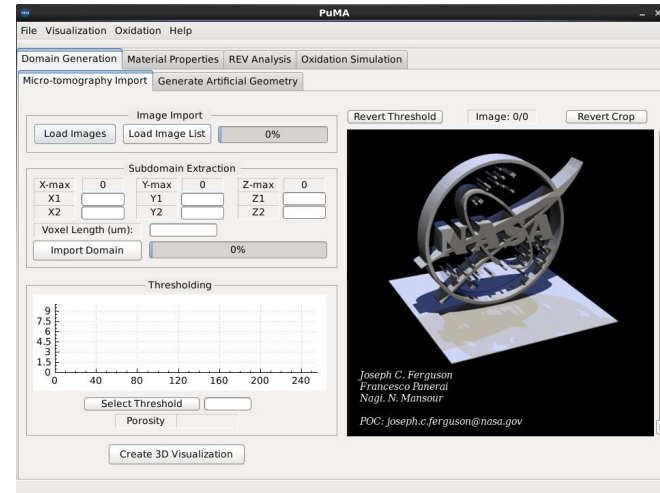
- Generation of artificial micro-structures
- Goal of fine-tuning material characteristics to meet design requirements

Porous Materials Analysis (PuMA)



Technical Specifications

- Written in C++
- GUI built on QT
- Visualization module based on OpenGL
- Parallelized using OpenMP for shared memory systems



Effective Material Properties

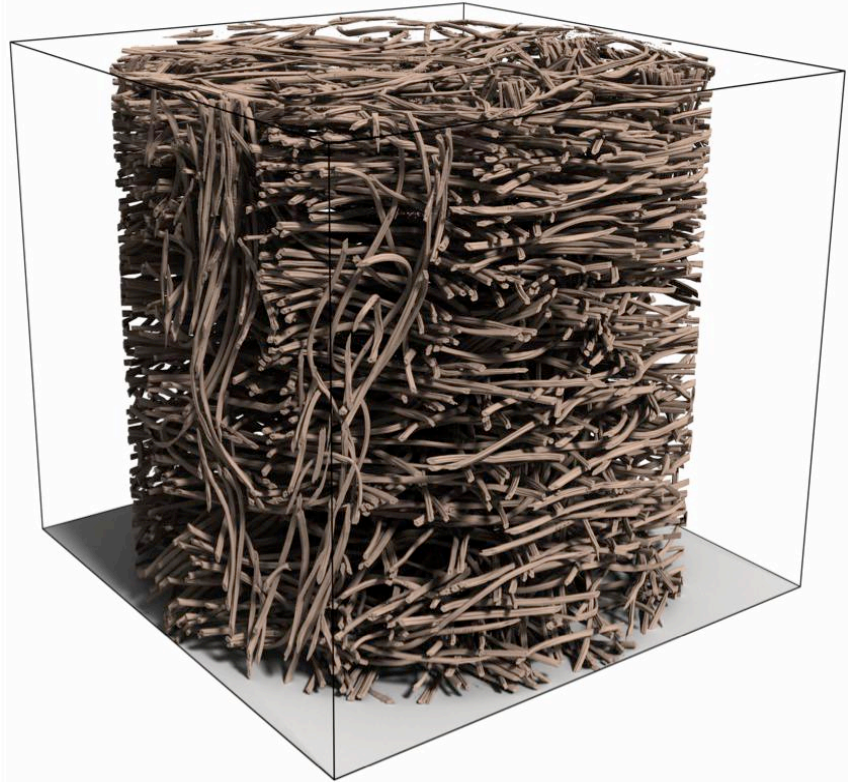


Porosity

- Based on the grayscale threshold
- Sum of all void voxels over the total volume

Specific Surface Area

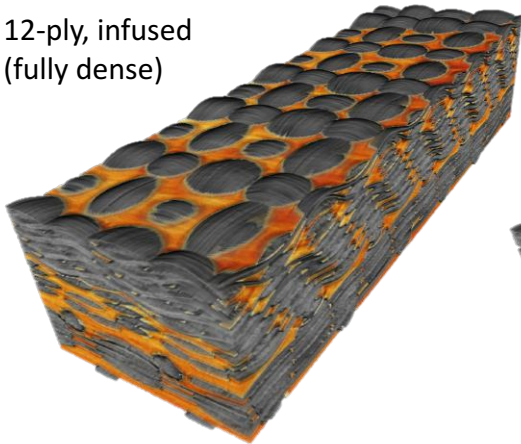
- Based on the Marching Cubes algorithm
- Overall surface area computed as a sum of individual triangle areas



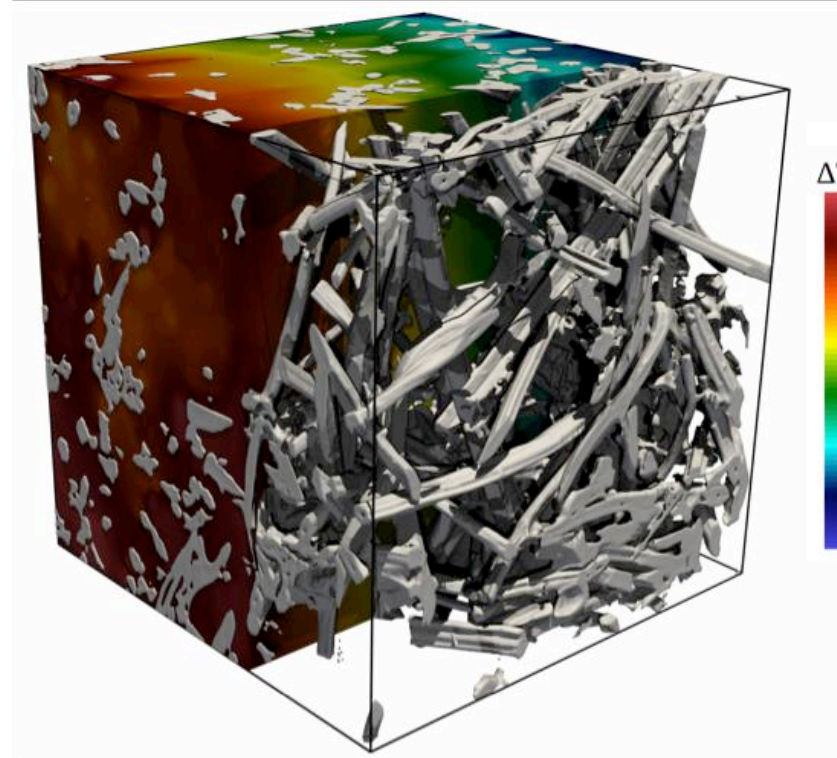
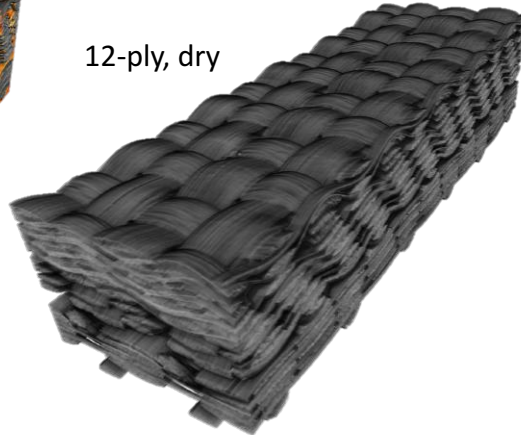
Effective Thermal Conductivity

- Computes effective thermal conductivity using a finite difference method [Weigmann, 2006]
- BicGStab iterative method and FFTW used to solve linear system of equations [Sleijpen, 1993]
- Parallelized based on OpenMP
- Verified against complex analytical solutions

12-ply, infused
(fully dense)



12-ply, dry



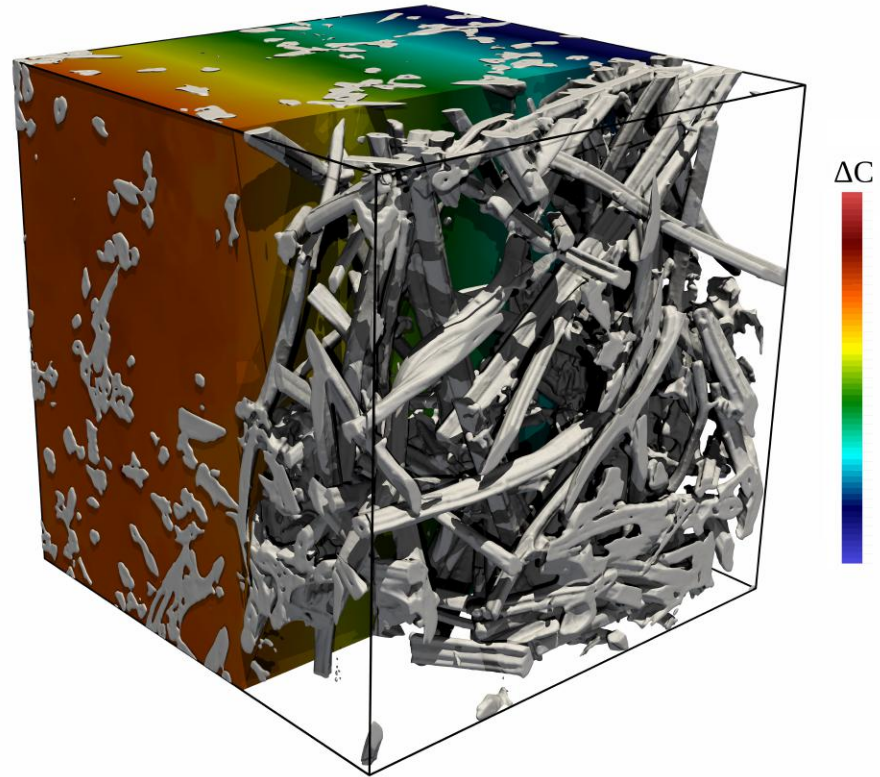
Diffusivity / Tortuosity

Continuum

- Solves for effective diffusivity using a finite difference method

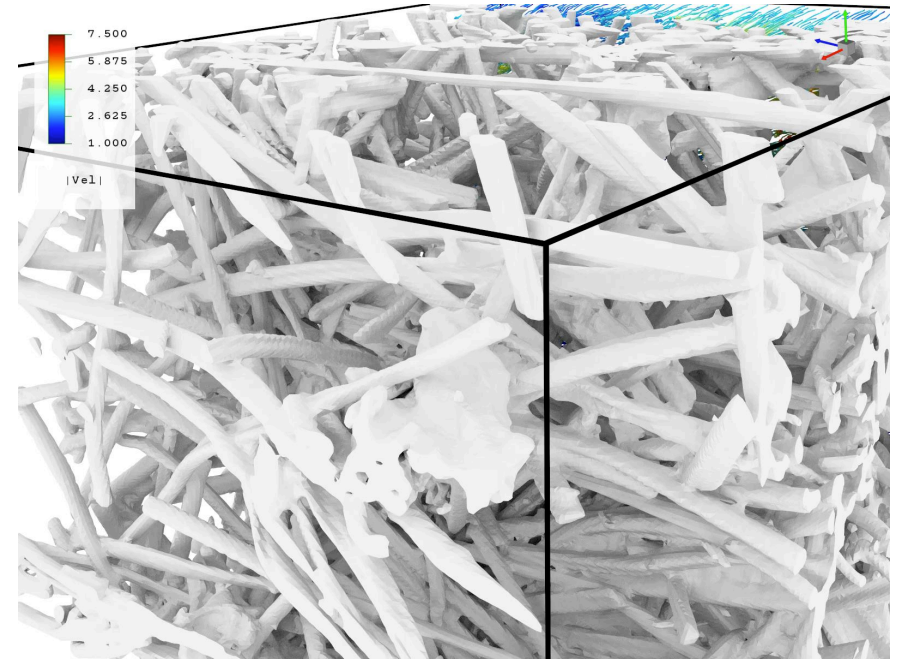
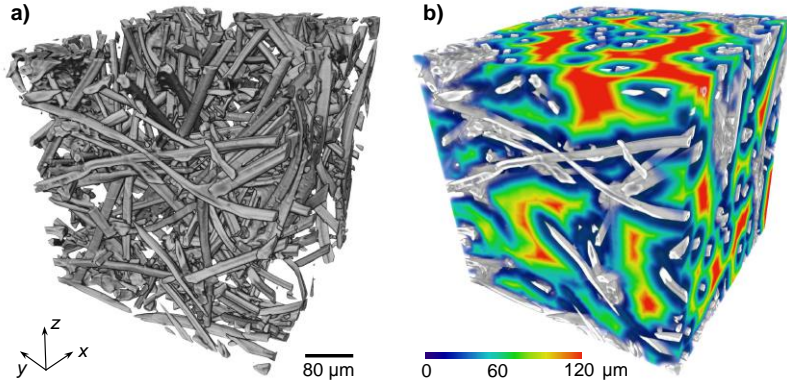
Transitional/Rarified

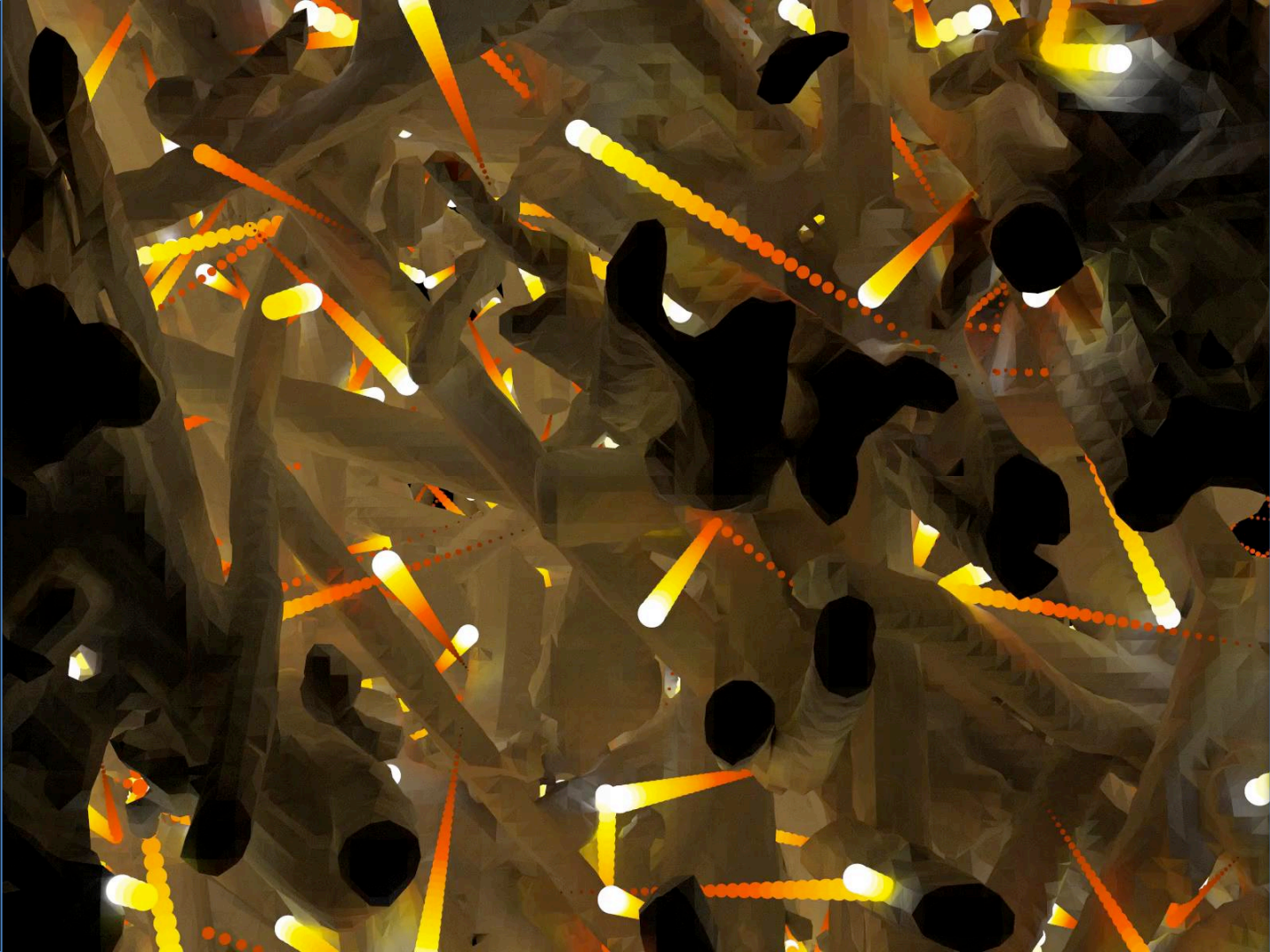
- Solves effective diffusivity through a random walk method
- Knudsen number is varied by changing molecular mean free path



Permeability using DSMC

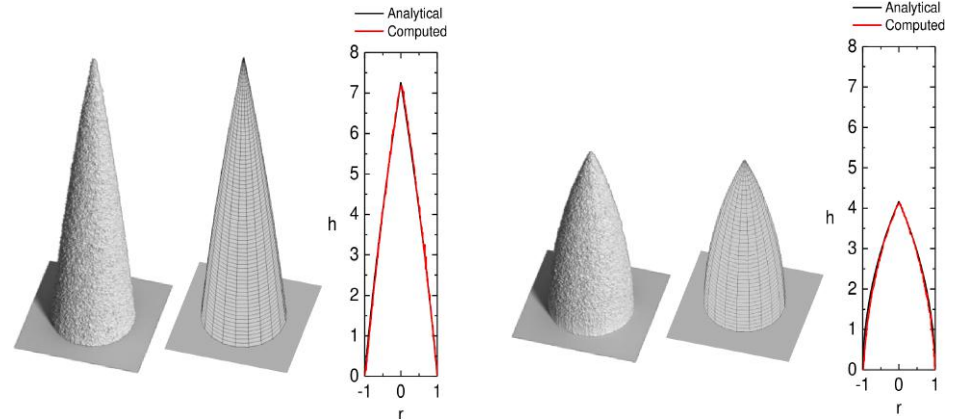
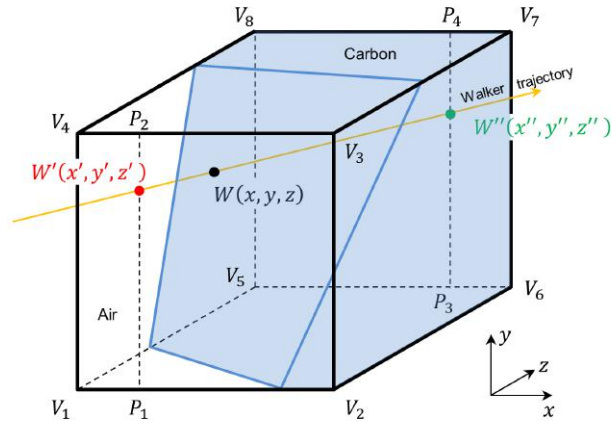
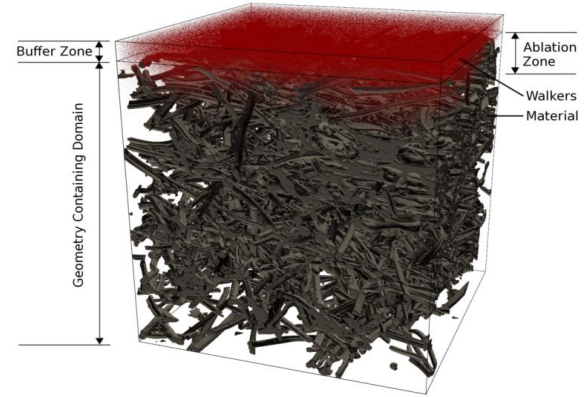
- Direct Simulation Monte Carlo (DSMC): probabilistic simulation method to solve the Boltzmann equation for finite Kn
- Simulates fluid flow using a particle-based approach with particle-particle and particle-surface interactions
- Ability to solve chemically reacting flows at high Knudsen numbers (where typical CFD is no longer valid)
- DSMC code: SPARTA (Sandia)





Micro-Scale Oxidation Simulations

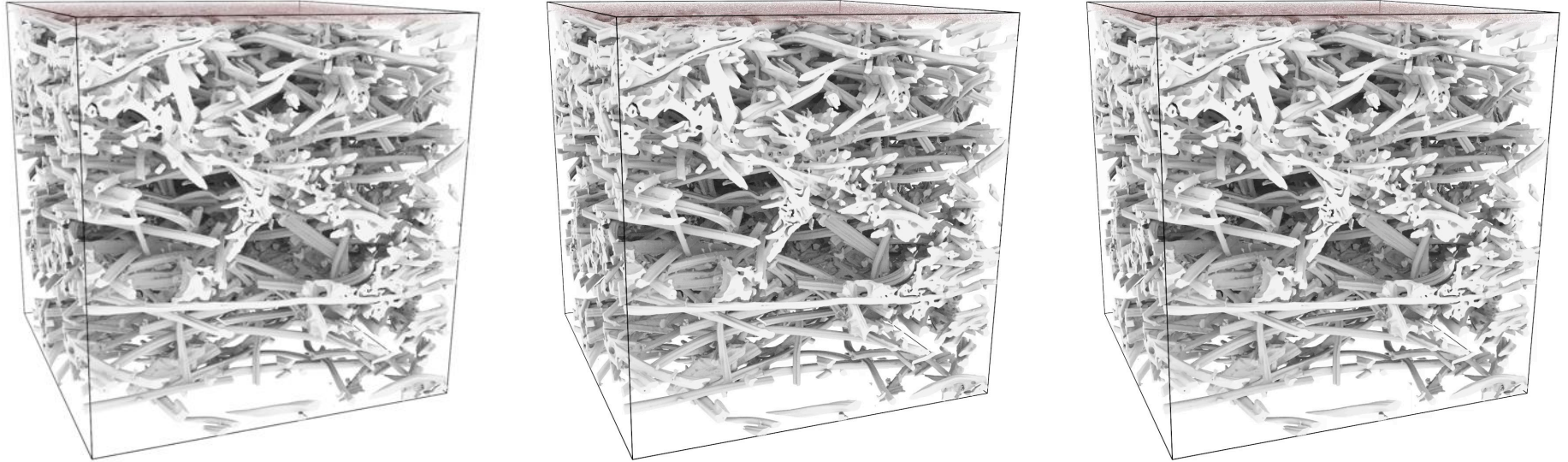
- Particle-based oxidation method
- Diffusion simulated through random walks
- Collision detection with linear interpolation method
- Sticking probability method for material recession
- Verified against analytical solutions for single fiber



Ferguson et al., *Carbon* 96 (2016), 57-65

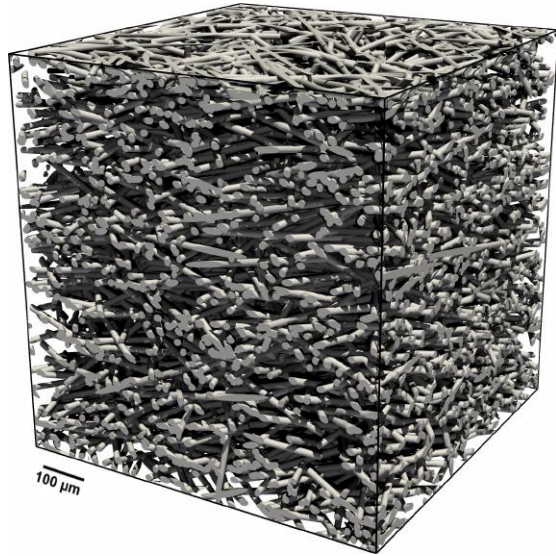


Micro-Scale Oxidation Simulations

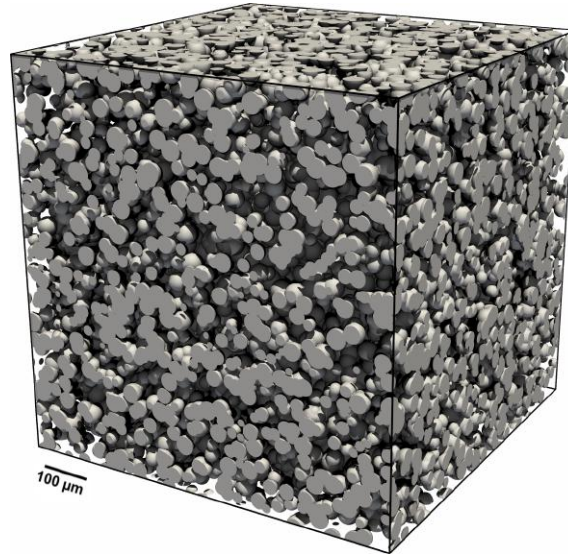


Material Generation

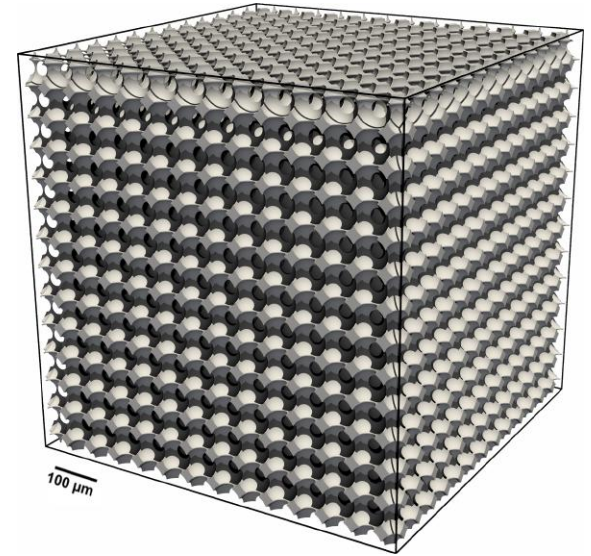
Random Fiber Structures



Packed Sphere Beds



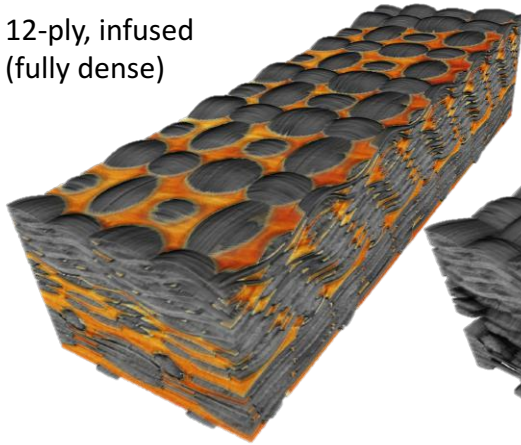
Periodic Foams



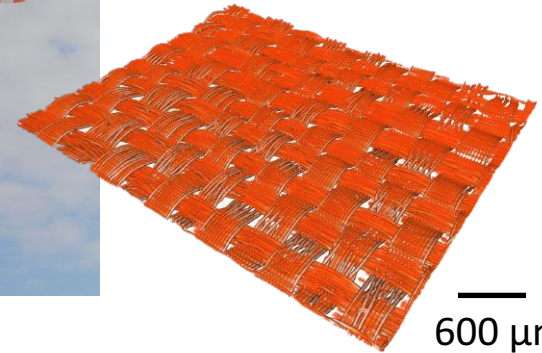
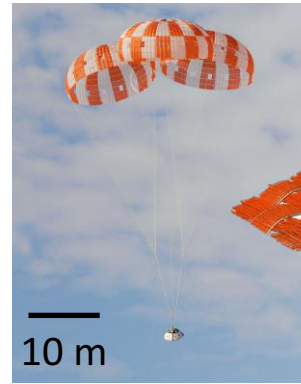
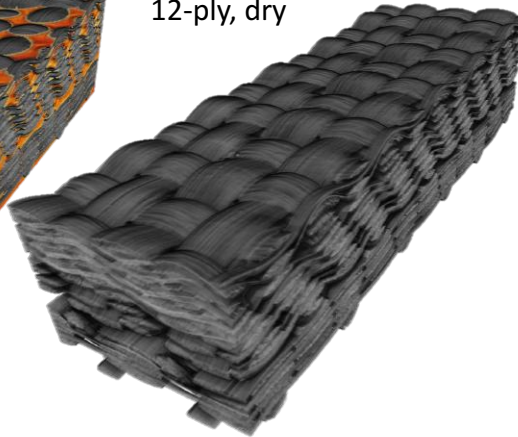
Conclusion and Outlook

- **Micro-tomography and simulations**
 - Help us developing TPS response modes
 - Enable predictive materials modeling
 - Support cheaper and faster material development
 - Impact not only Entry Descent Landing, but also other NASA's grand challenges:

12-ply, infused
(fully dense)



12-ply, dry



Acknowledgements



- This work was supported by the Entry System Modeling project (M.J. Wright project manager) of the NASA Game Changing Development program.
- T. Sandstrom, C. Henze, D. Ellsworth, and B. Nelson for useful discussions during the development of PuMA and the parallelization of the oxidation model.
- A.A. MacDowell and D.Y. Parkinson are acknowledged for their assistance with tomography measurements.
- The Advanced Light Source is supported by the Director, Office of Science, Office of Basic Energy Sciences, of the U.S. Department of Energy under Contract No. DE-AC02-05CH11231.