

Propulsion-Airframe Integration Flight Test Instrumentation

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Outline



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 - On- and off-surface flow measurements
 - On- and off-surface flow visualization
 - Thrust estimation
- Capabilities in Development
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Introduction



- This presentation focuses on flight test instrumentation for flow measurements applicable to PAI
 - Since internal engine instrumentation is not substantially different for in-flight measurements, this area isn't covered in detail
 - There are some technologies for strain measurement, e.g. Fiber Optic Strain Sensing (FOSS), that have applications for PAI, but they are not covered in detail
 - Not intended to cover everything currently used in the flight test environment
- Current and potential future measurement technologies at NASA Armstrong Flight Research Center are discussed

NASA Armstrong Flight Research Center



- Mission: Advancing technology and science through flight
- Vision: To fly what others only imagine
- 70+ years of flight test and flight research history and experience
- Located on Edwards Air Force Base
- Some of the aircraft tested and flown at AFRC:
 - X-15
 - F-8 Digital Fly-By-Wire
 - F-8 Supercritical Wing
 - HL-10 Lifting Body
 - X-29
 - X-31
 - F-18 HARV
 - F-16XL
 - X-43A
 - SOFIA
 - X-56



Aerodynamics and Propulsion Branch



- Competencies include:
 - Aerodynamics
 - Propulsion and Performance
 - Flow Physics
 - Aerospace Meteorology
- Responsibilities include both research and airworthiness support







Current Capabilities



- A wide variety of flight test instrumentation exists to characterize the flow in and around a propulsion system
- Capabilities exist to provide flow measurements on and off of surfaces and to provide flow visualization on and off surfaces
- Techniques exist to estimate as-installed thrust during flight

On-Surface Flow Measurements



- Electronic Scanned Pressure Sensors
 - Are used to measure a large number of relatively steady pressures
 - Generally installed via drilled ports or surface-mounted strip-a-tube
 - Due to tubing, difficult to use for dynamic pressure environments
 - Requires temperature control of measurement unit for reasonable accuracy in-flight
- Absolute pressure sensors
 - Are used to measure absolute pressure at a single location



- Variety of form factors and sizes provide options for drilled ports or surface mounting
- Wide range of potential response rates
- Temperature sensitivity can be problematic in-flight

On-Surface Flow Measurements



- Differential pressure sensors/microphones
 - Are used to measure differential pressure at a single location
 - Variety of form factors and sizes provide options for drilled ports or surface mounting
 - Wide range of potential response rates
 - Some temperature sensitivity, but not as large a concern as for absolute sensors
 - Location of reference pressure measurement is critical to understanding the results
- Thermocouples
 - Provide a surface temperature when mounted on a surface
 - Established technology, but it can be difficult to install such that the air temperature at the surface is measured instead of the structural temperature

Off-Surface Flow Measurements



- Flow rakes
 - Are used to provide off-surface flow properties for a variety of geometries, including pressure, temperature, flow velocity and direction (calibration required for flow velocity and direction)
 - Can be designed to provide steady or dynamic measurements
 - Hardware must be designed for flight environment
 - Calibration often needed
 - Measured flow is affected (to various degrees) by the rake itself



Off-Surface Flow Measurements



- Multi-hole probes
 - Are used to provide pressure, flow velocity and direction, and sometimes temperature at a specific off-surface location
 - A large variety exist, ready to purchase off-the-shelf
 - Calibration is required
 - Measured flow is affected (to various degrees) by the probe itself



Inlet Rake



- Typically used for new design long inlets to characterize inlet flow characteristics. Industry standard is a 40 probe rake (8 rakes with 5 probes each)
- total pressure distortion ٠ (transient and steady state)
- acoustic phenomenon (inlet buzz)
- flow angularity

- average total recovery • (P2ave/P0)
- stall margin
- thermal distortion

- Inlet mass flow
- vibration
- shock wake determination



40 Probe Rake

Figure 3. Measured time histories of inlet and engine entry descriptors for airflow quality and performance for a stall event.

On-Surface Flow Visualization



- Oil Flow/Liquid crystal
 - Can identify flow direction, transition, shock locations
 - Minimal recent use
 - Techniques are messy and material can be hazardous



- Sublimation chemicals/ Emitted dyes or glycol
 - Can identify turbulence and separated flow
 - Minimal recent use
 - Only one test point per flight
 - Techniques are messy



Mach = 1.698 Flight = 452

Can be used to detect laminar, transition, and turbulent flow and shocks Most easily used at supersonic

Infrared imaging

- flight conditions
- Requires temperature difference
- Requires specialized viewing system

On-Surface Flow Visualization

- Tufts
 - Can identify flow direction and separated flow
 - Easy and cheap to install
 - Careful consideration of installation required to avoid influencing the flow
 - Variety of types of materials used

(flow cones, parachute cord, wool yarn, etc.)







Off-Surface Flow Visualization



- Smoke
 - Can be used to visualize vortical flow, separated flow, and streamlines
 - Minimal recent use
 - Requires substantial modifications to aircraft to use
 - Substantial fire hazard
- Natural Condensation
 - Can be used to visualize vortical flow, shocks, shear layer instabilities
 - Minimal recent use
 - No modifications required to aircraft, but not reliable and difficult to repeat
- Schlieren
 - Can be used to visualize density changes from shock structures from supersonic shocks, subsonic and supersonic vortices
 - Two methods currently used for flight: AirBOS and BOSCO





AirBOS



- Airborne Background Oriented Schlieren
 - Downward looking at desert vegetation or ocean speckles
 - Wide field of view, very detailed
 - Currently using KingAir to look down on target
 - Imaged F-18, F-15, and T-38
 - Only T-38 releasable currently





BOSCO



- Background Oriented Schlieren using Celestial Objects
 - Ground based (upward) or air-to-air (side view) looking at Sun/Moon
 - 0.5 deg field of view
 - Working toward air-to-air capability



Thrust Estimation



- Extremely difficult to directly measure thrust
 - Previous efforts involved strain gauges on thrust links or string pots that require installed thrust stand run to calibrate
- Engine model is used in conjunction with instrumentation and other information from engine to estimate thrust
 - Bill of Material engine sensors: N1, N2, fuel flow, pressures, temperatures, nozzle area, guide vane positions
 - Engine/Airframe communication: All buss communication between engine and airframe
 - Performance testing requirements: Flight test quality fuel flow, fuel sample lab testing for all flights
- Technique is highly reliant on accurate modeling
 - Generic models can have errors as large as 20%
 - OEM models are an improvement (errors as small as 2%), but uncertainties due instrumentation and fuel are still present

Capabilities in Development



- Low-profile conformal pressure sensors
- Low-profile conformal shock and transition detection sensors
- Carbon-based heating layer for laminar/turbulent flow visualization
- Pressure sensitive paint (PSP) for in-flight use
- Wireless sensor and instrumentation sensor technologies

Needed Capabilities



- Improved off-surface flow measurements and visualization
 - In-flight Particle image velocimetry (PIV) has been targeted for future efforts, but currently unfunded
- Improved flight-capable pressure sensors
 - Less intrusive, less temperature dependence, cost effective
- Less intrusive sensors and visualization techniques
- Improved engine modeling for flight test

Concluding Thoughts



- Current flight test instrumentation capabilities have been adequate for conventional aircraft configurations but have limitations, including potential for affecting flow
- New and improved instrumentation may be needed to properly evaluate future configurations
- NASA AFRC is continually looking for opportunities to take new flight test instrumentation to flight



Questions?

Thanks: Mark Davis James Faber Mike Frederick Daniel Jones