



Space System Verification Approach Based on MEAL and Mission Risk Posture

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Abbreviations and Definitions

CMOS—Complementary Metal Oxide Semiconductor

COTS—Commercial Off The Shelf

e—electron

ELDRS—Enhanced Low Dose Rate Sensitivity

LOC—Loss of Crew

LOM—Loss of Mission

MEAL—Mission Environment Application and Lifetime

NESC—NASA Engineering and Safety Center

p+— proton

TRL—Technology Readiness Level (1-9)

V&V—Verification and Validation

Radiation Effects Threats

Prompt Effects:

SEB—Single-Event Burnout

SEE—Single-Event Effect

SEFI—Single-Event Functional Interrupt

SEGR—Single-Event Gate Rupture

SEL—Single-Event Latchup

SET—Single-Event Transient (SET)

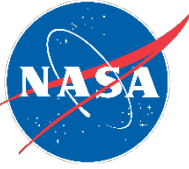
SEU—Single-Event Upset

Cumulative Effects:

DDD—Displacement Damage Dose

TID—Total Ionizing Dose

Outline



- Motivation
- Verification approach based on MEAL and risk posture for space systems
 - MEAL - Mission, Environment, Application, and Lifetime
 - Risk and risk posture
- Verification performed at part-, board- and box-level, and risks
- Approach applications on
 - Flight heritage verification
 - Commercial off the shelf (COTS) verification
 - Radiation effect verification

Motivation: To rectify common misunderstandings about verification



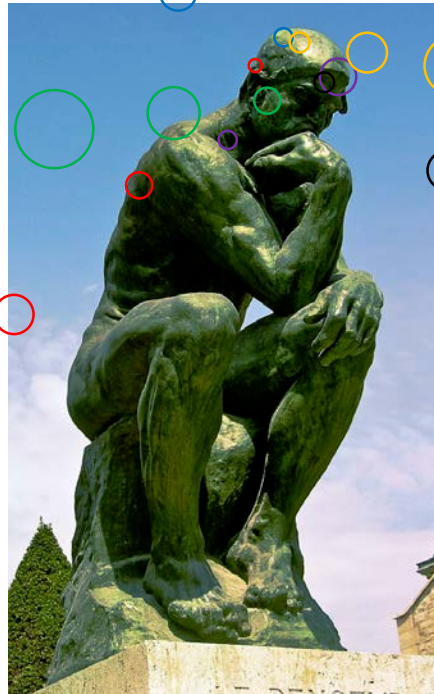
Verification not needed
beyond manufacturer's
data on COTS technologies

Flight heritage allows
omission of critical
verification steps

It is not important to understand the
verification process including
capabilities, advantages and limitations
at different integration level

Cost/budget/schedule pressures are
adequate reason to deviate from accepted
qualification and screening procedures

*One size
fits all*



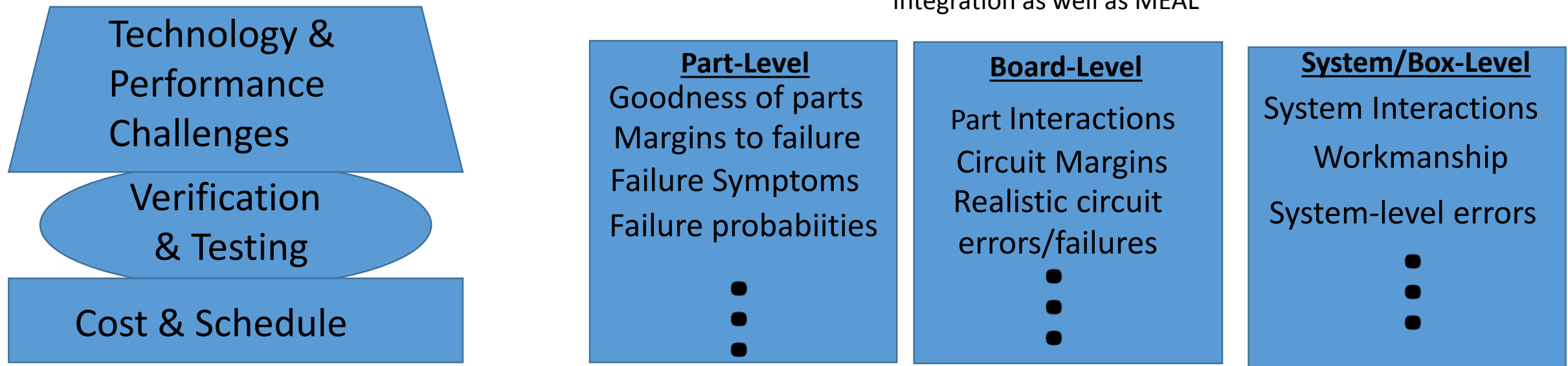
New technologies have
sufficient reliability built-in
and so require no additional
screening or qualification

Photo by Andrew Horne (talk) - Own work (Original text: I (AndrewHorne (talk)) created this work entirely by myself.), Public Domain, <https://commons.wikimedia.org/w/index.php?curid=15582363>



Background: Verification Basics and Challenges

- Space missions face increasing challenges, whether the mission is human exploration, science or communications
 - Performance demands are increasing and becoming difficult to meet without using state-of-the-art components
 - Testing and verification are becoming more difficult and challenging as components & systems get more complicated
 - Technologies are being pushed to their physical limits
- Verification—proving through test, analysis, inspection, and/or demonstration that a product provides its required *function* while meeting performance requirements
- Verification must yield understanding of performance under worst-case conditions to evaluate margins to failure in the application
- Verification tests, etc. carried out at each level have different capabilities, advantages and limitations
 - Omitting a step carries different risks depending on level of integration as well as MEAL

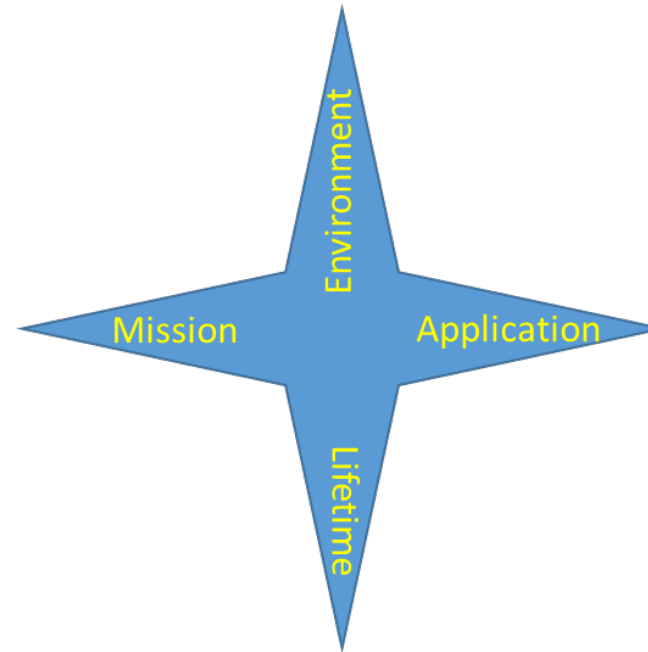


Definition of MEAL

Environment: relevant ambient conditions the system would experience during the life cycle to accomplish the mission (e.g., thermal effects, electromagnetics effects, electrostatic effects, radiation effects, etc.).

Mission: Ultimate goal or objective of the effort. Identifies type/kind of mission.

- Helps define environment/application related requirements
- Expected progression, beginning to end
- Risk posture/acceptable risks
- Cost, schedule & required performance



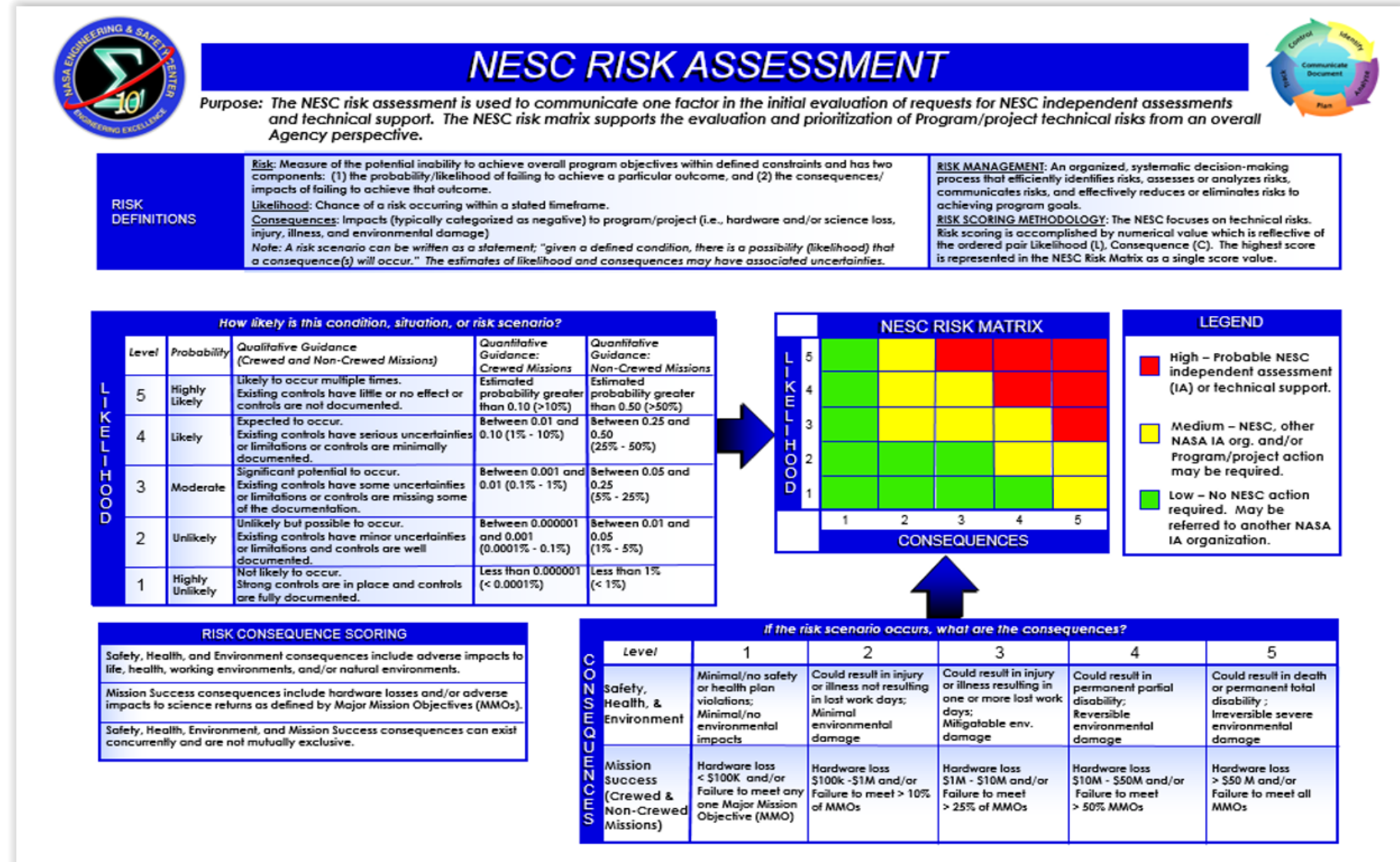
Application: Specific function(s) to be executed to meet mission goals.

- Includes architecture, parts, technologies, redundancy & other mitigation...
- How parts, circuits, subsystems interface to/interact with each other

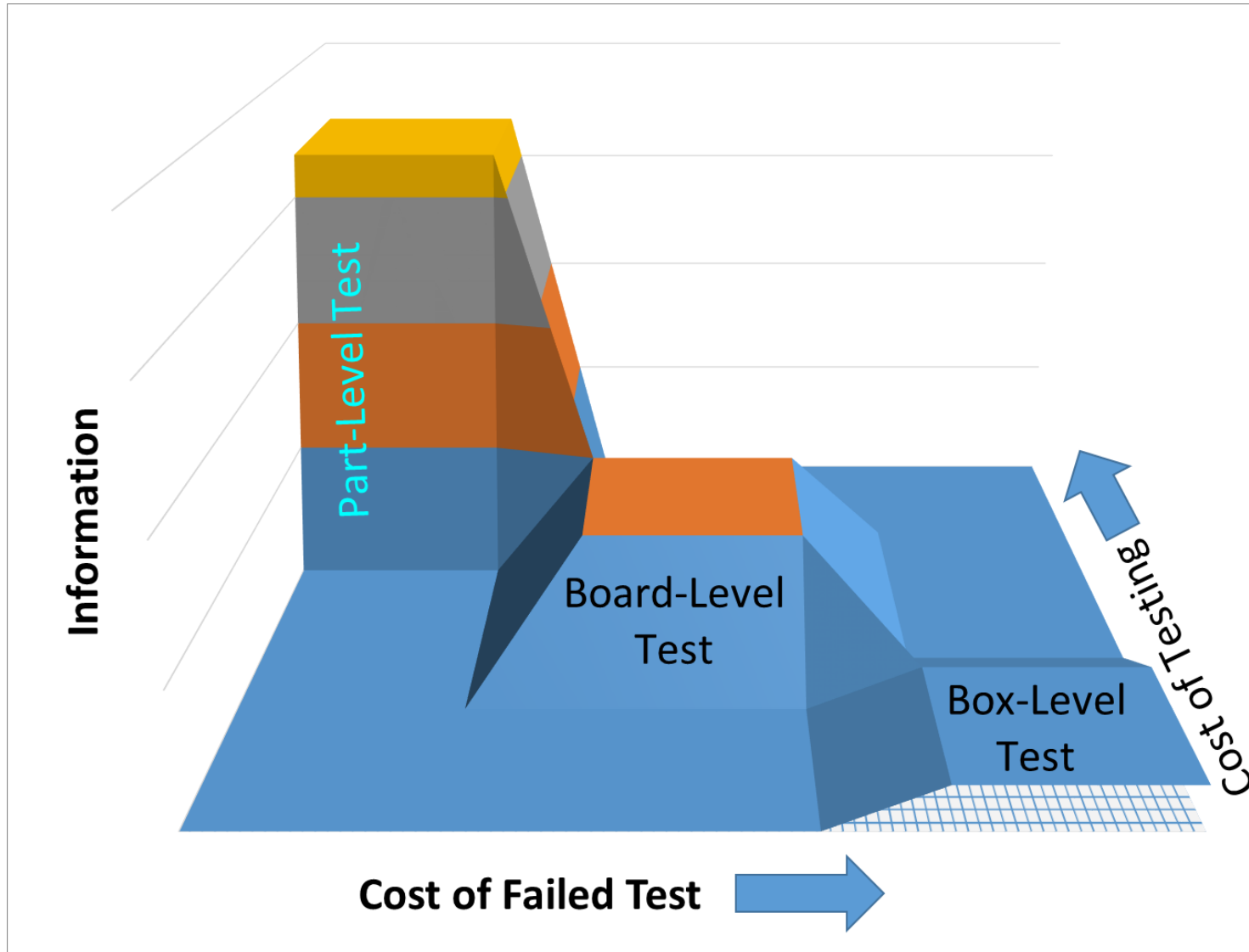
Lifetime: The total time during which the system must perform its intended functions, including subcomponent manufacturing, systems development, system implementation, system execution/operations, and retiring of the system to accomplish the mission.

Risk and Risk Posture

- No single risk matrix for all NASA missions
- Projects develop own matrix based on MEAL and their requirements
- Human Exploration Risks
 - Health/Safety: Loss of Crew(LOC)
 - Technical: Loss of Mission (LOM)
 - Programmatic: Cost/Schedule
- Robotic Exploration
 - Health/Safety: LOM
 - Technical: LOM
 - Programmatic: Cost/Schedule



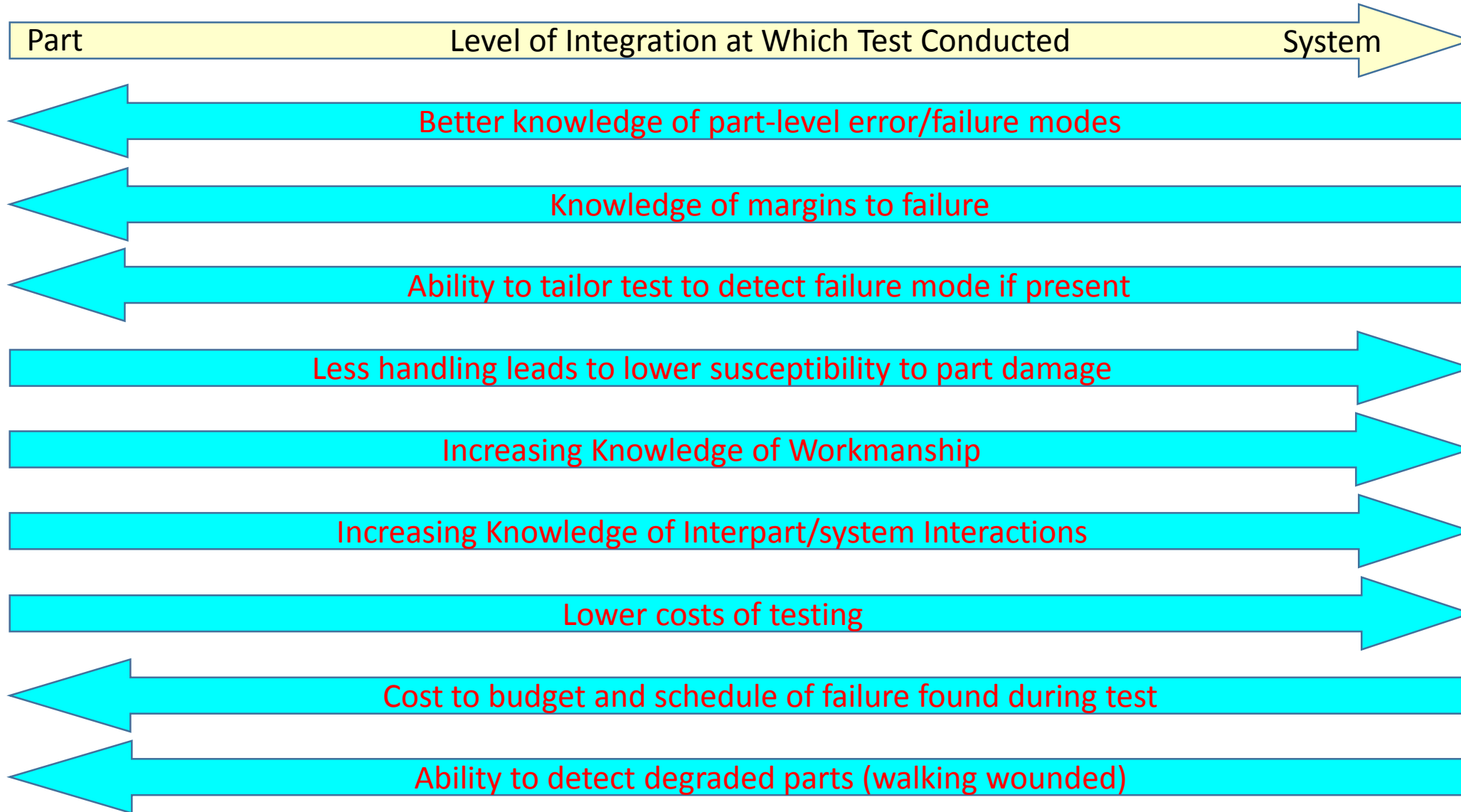
Cartoon: Results of Testing at Various Levels of Integration



- Part-Level Testing
 - Testing many parts is expensive
 - Not all part failures manifest @system level
 - Tests can be tailored to technology and failure mode (improves failure detection)
 - Yields Failure margins as well as levels
- Board-Level testing
 - Many part-tests consolidated to 1 board test
 - Board serves as test hardware
 - Failures detected likely relevant for system
 - Yields info on part interactions/workmanship
 - Yields little detail on failures or margins
 - Cost of remediation high if failures detected
 - Some failures not detected at board level
- Box/Subsystem/System-Level Testing
 - Trends from part- to-board-level continue
 - Lower testing costs
 - Less Information, higher remediation costs
- Some tests not possible at all levels



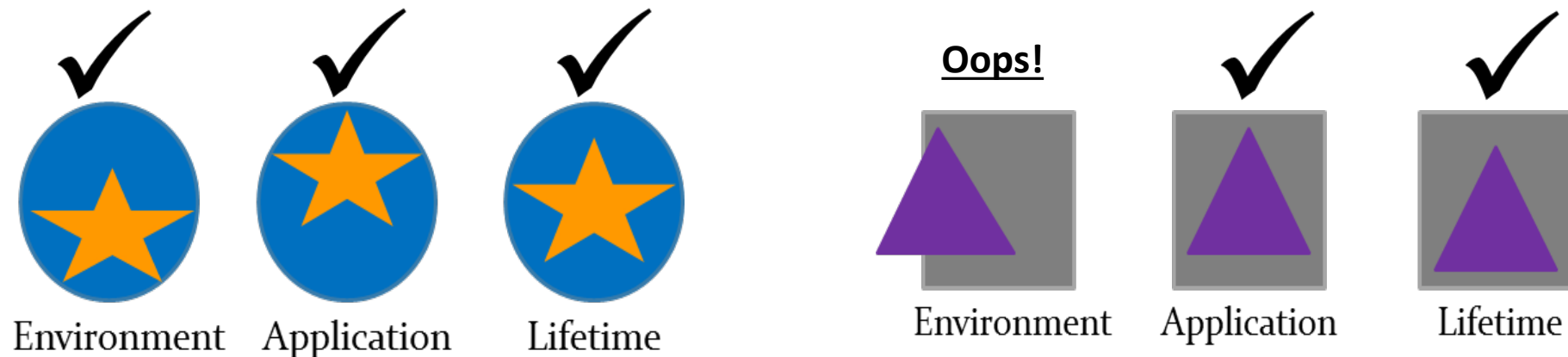
Testing Trends vs. Level of Integration



Quantity increases in direction of arrow

MEAL-based Verification for Flight Heritage (I)

- Provides steps to qualify any design and helps assess whether “heritage design” is suitable for the given mission.
- Heritage mission’s characteristics must bound those of the new mission:
 - Environment
 - Application
 - Lifetime
- If not realized, technology regresses to appropriate TRL for the new mission
 - Must be certified/verified to the predicted conditions of new mission.



MEAL-based Verification for Flight Heritage (II)



Description		Mission Examples												
		(a)	 Environment	 Application (b)	 Lifetime	 Environment	 Application (c)	 Lifetime	 Environment	 Application (d)	 Lifetime	 Environment	 Application (e)	 Lifetime
		New Technology	Proposed New Mission MEAL (mission environment, application and expected lifetime) is equal or a subset of the previously flown mission MEAL, including identical concept, formfit, design, interfaces, etc.			Proposed New Mission application and expected lifetime is equal or a subset of the previously flown mission, including identical concept, form fit, design, interfaces, etc., but with an environment outside the previously flown mission.			Proposed New Mission MEAL is equal or a subset of the previously flown mission MEAL, but with different application implementation (i.e. different design outside the previously flown like mechanical, thermal &/or electrical)			Design previously flown but different application, environment and lifetime (where the original application does not envelope the new application)		
TRL #	Description as stated on 7120.5C													
Concept	1	Basic principles observed and reported	V&V	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	
	2	Technology concept and/or application formulated	V&V	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	V&V	
	3	Analytical and experimental critical function and/or characteristic proof-of-concept	V&V	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	V&V	
Implementation	Ground	4	Component and/or breadboard validation in laboratory environment	V&V	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	V&V	
		5	Component and/or breadboard validation in relevant environment	V&V	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	V&V	
		6	System/subsystem model or prototype demonstration in a relevant environment	V&V	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available	V&V	
	Space	7	System prototype demonstration in the real environment	V&V	V&V	V&V	V&V	V&V	V&V	V&V	V&V	V&V	V&V	
		8	Actual system completed and "flight qualified" through test and demonstration	V&V	V&V	V&V	V&V	V&V	V&V	V&V	V&V	V&V	V&V	
		9	Actual system "flight proven" through successful mission operations	V&V	V&V	V&V	V&V	V&V	V&V	V&V	V&V	V&V	V&V	V&V
Comments:		Must undergo through the entire TRL process	Must verify system/subsystem under relevant environment (acceptance verification test)	Must validate component &/or Breadboard under relevant environment	Must validate component &/or Breadboard under laboratory environment.	Must be treated as the new technology								

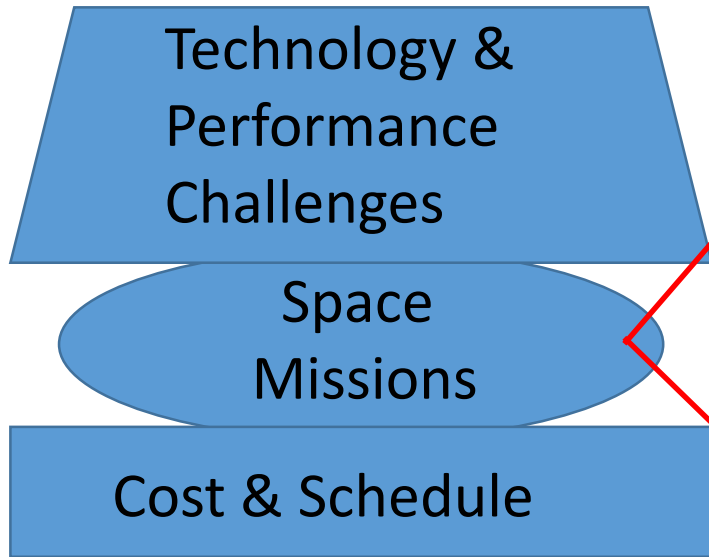
Notes:

V&V	Must be validated and verified as per TRL Definitions and descriptions.
Previous Data Available	Validation data available from previously flown/validated system. Requires Verification at all levels of implementation.

COTS Parts: Why, Why Not, MEAL and Test Integration Level



One Approach: Use More COTS



- Aerospace study revealed evidence of a high-failure probability “No-Fly” zone for “complex” missions where cost and schedule were too aggressive.*

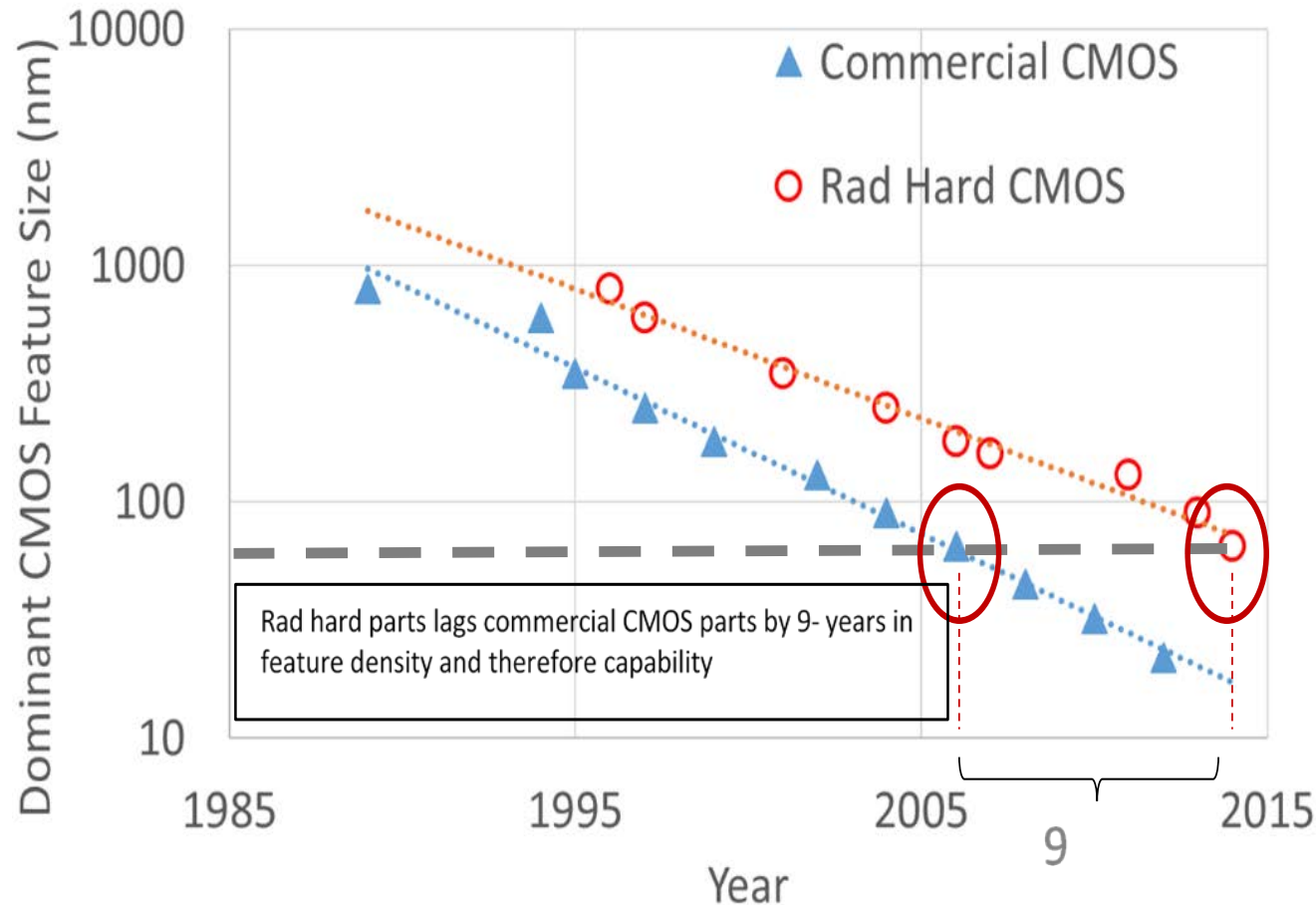
Lower part cost
Faster delivery
Better Performance

Not designed for space
Harder to test
No radiation data
Costlier qualification
Longer qualification times
Faster obsolescence
May make system more complex

- Part-level testing
 - Most effective but takes longer
 - Requires complicated test gear
 - A few tests of complex state-of-the-art COTS parts breaks the bank
- Board-level testing
 - Inclusion of several complex COTS parts may make system too complex for comprehensive test
 - Board can serve as test hardware, but yields limited understanding
 - Less costly
- Box/Subsystem/System-level test
 - Still lower costs, but also less understanding
- For COTS, part-level testing is important, but may be costlier, more complicated and take longer

*William F. Tosney, “What the U.S. Space Industry Learned the ‘Hard Way’ and Why it’s ‘Back to Basics’”

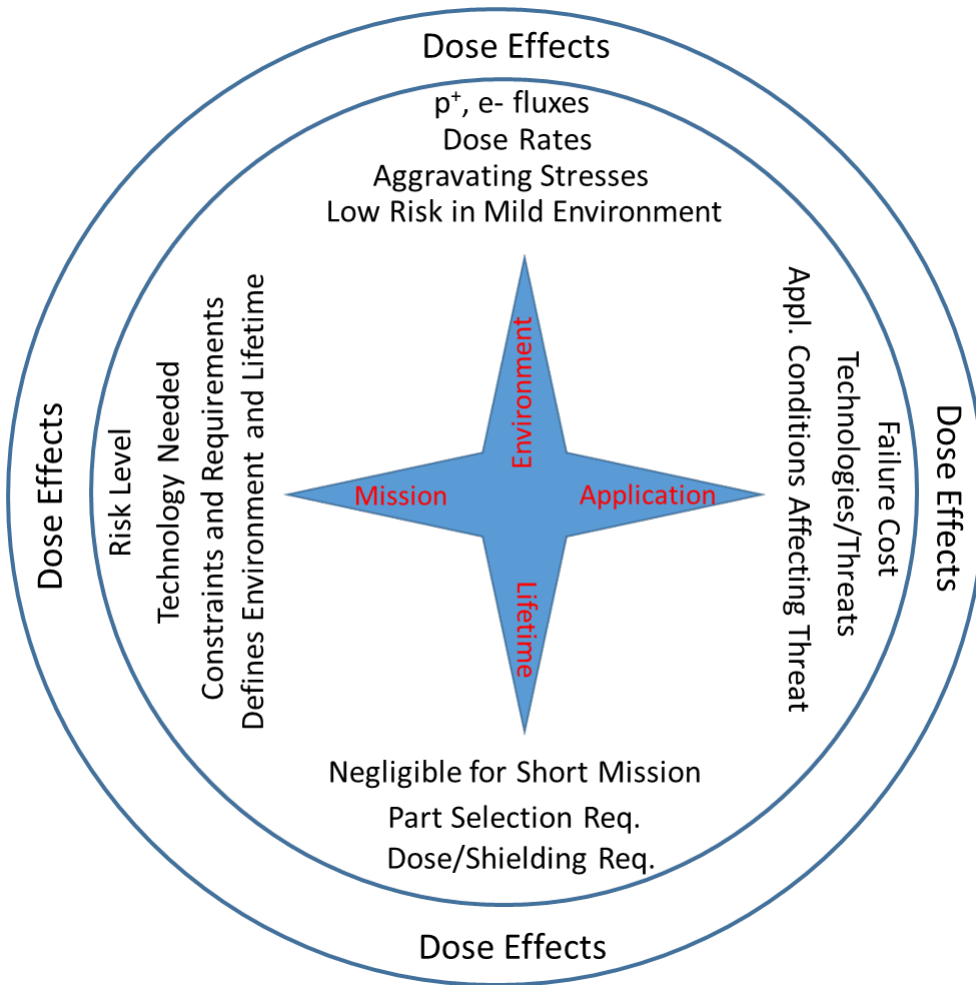
Pressure to Use COTS Is Increasing



- Moore's Law applies to both commercial and radiation hardened technologies
 - Commercial doubling time~18 months
 - Rad Hard doubling time ~24 months
- Increased density only 1 measure of progress
 - New semiconductor materials
 - Until 2000, only 8 elements used in semiconductors; count is now >40
 - New device topologies
 - FINFETS, Nanowires...
 - New methods of integrating technologies
 - System In a Package (SIP)
 - Much harder to test
- Radiation hardening efforts expensive
- Space qualified hardware likely to be
 - Bulkier, slower than commercial
 - More limited choices of technology

Radiation Effects: Here Thar Be Dragons!!!

Cumulative Effects of Radiation



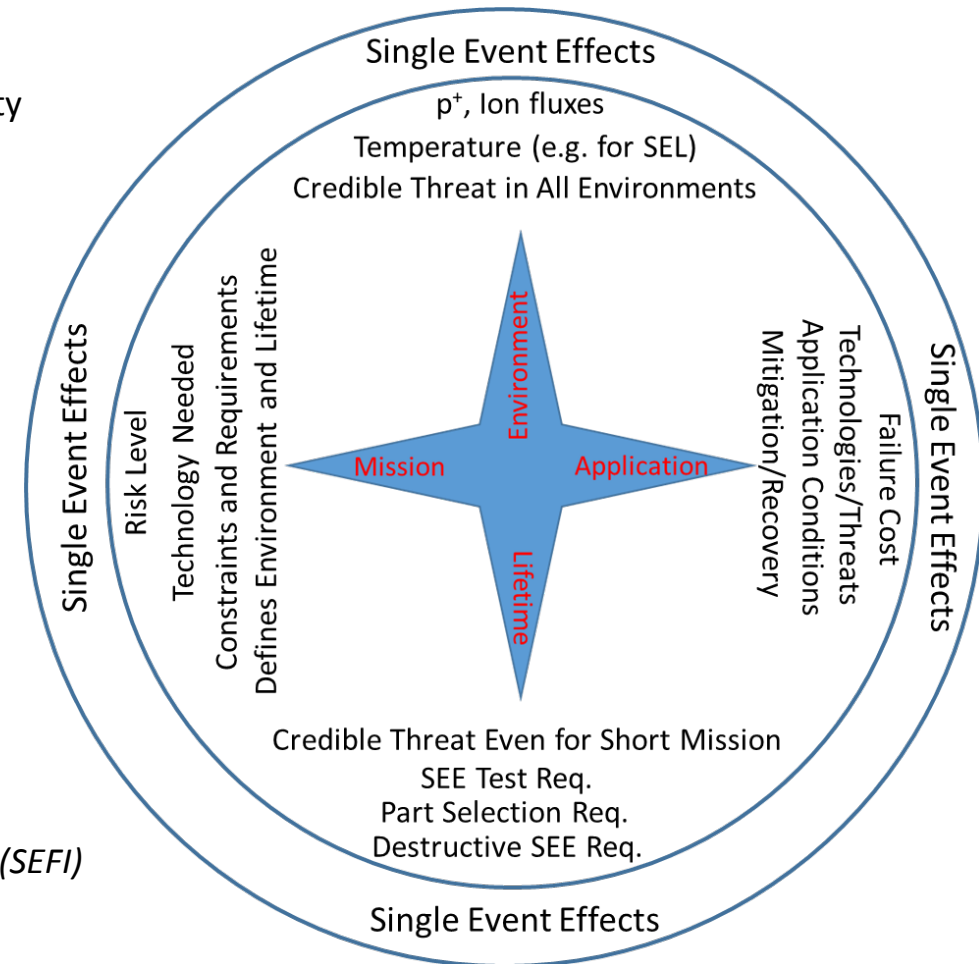
Dose Effects Include:

Total-Ionizing Dose
Enhanced Low-Dose-Rate Sensitivity
Displacement Damage Dose

SEE Include:

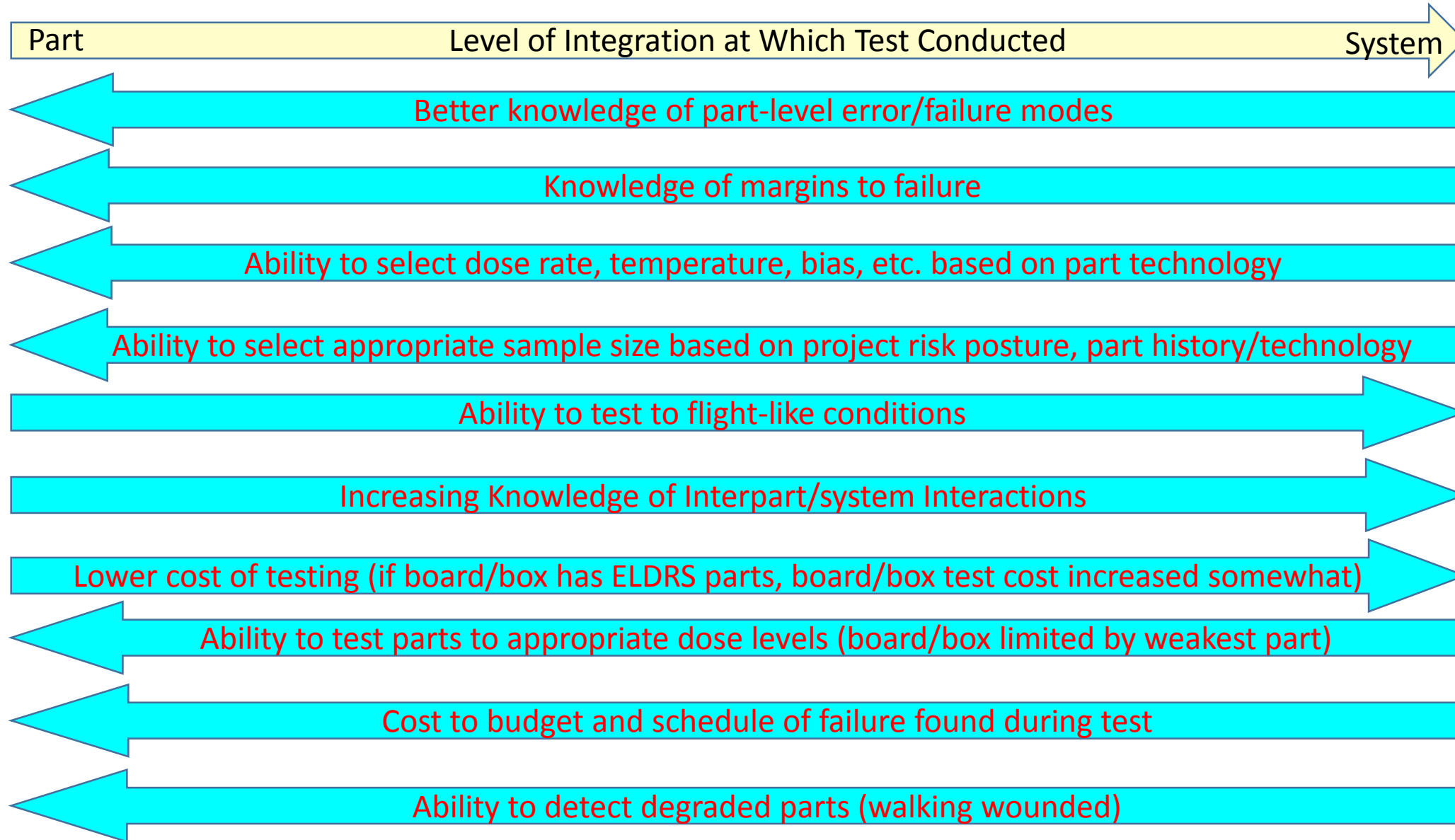
Nondestructive
Single-Event Transient (SET)
Single-Event Upset (SEU)
Single-Event Functional Interrupt (SEFI)
Destructive
Single-Event Latchup (SEL)
Single-Event Gate Rupture (SEGR)
Single-Event Burnout (SEB)

Prompt Effects of Radiation



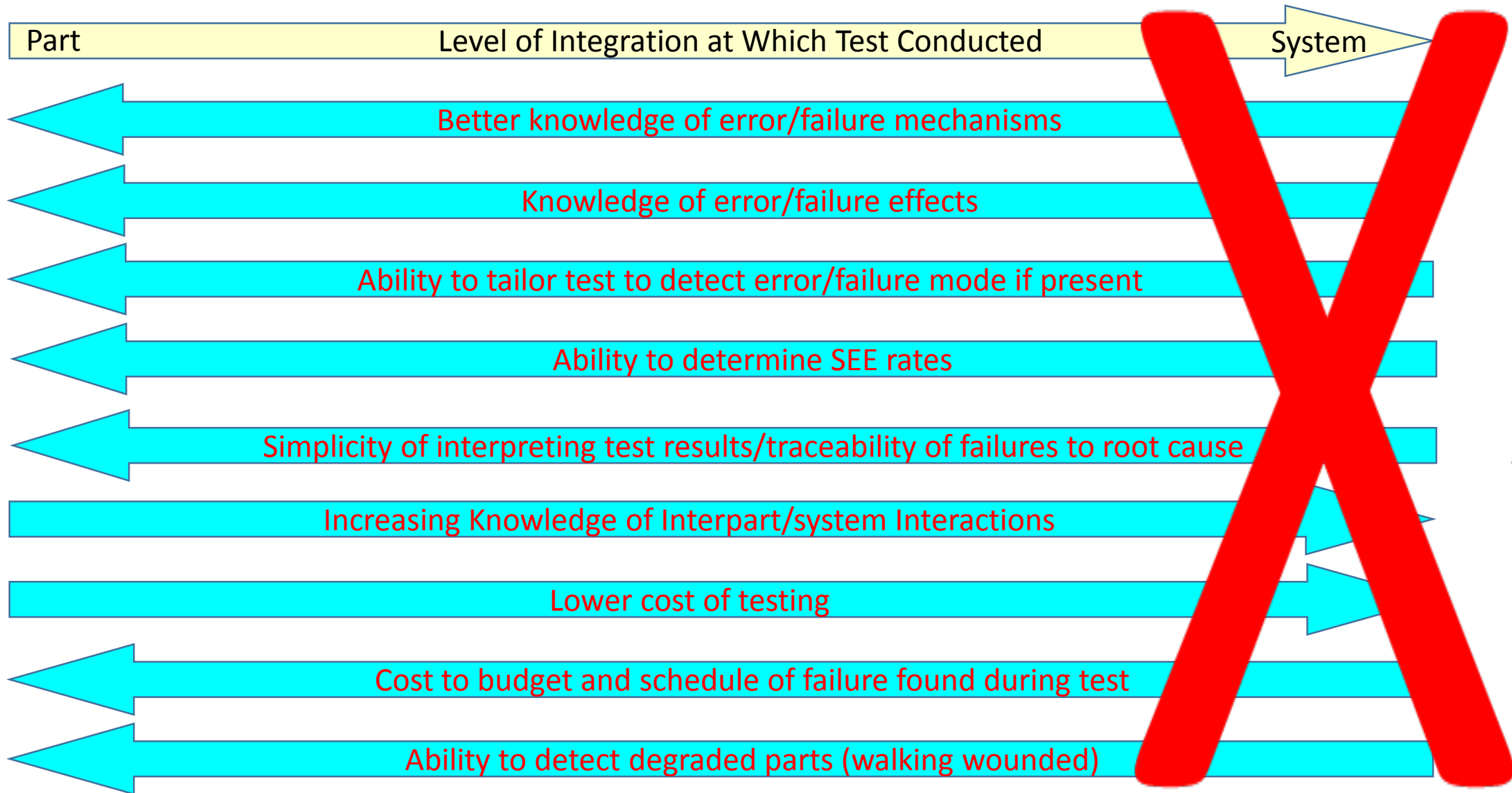


Dose Effect Testing Trends vs. Level of Integration

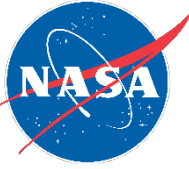


Quantity increases in direction of arrow

SEE Testing Trends vs. Level of Integration



System-Level testing rarely done with protons;
never with heavy ions



Summary

- Verification testing at different levels of integration provides different types of information
 - Part-level testing provides the most specific information on part performance and failure modes
 - Board/box/system-level testing are best for part/system-level interactions; yield limited part information
- Omitting testing at a given level has consequences for performance/cost/schedule
 - Omitting part-level testing saves test cost, but severely impacts cost/schedule if failure subsequently found
 - Modeling part performance from system test or system performance from part data is challenging
- Verification based on Project MEAL and risk posture provides flexible approach
 - Adaptable to any mission—tailorable rather than one-size-fits-all
 - Suggests approaches/strategies for all phases of the mission
 - Matches information required to mitigate risk to the appropriate level of integration for the test
 - Ensures risk in mission design commensurate with project risk posture
- Applications
 - Ensures technology heritage is appropriate for all aspects of MEAL for the TRL claimed
 - Provides framework for assessing risks of using COTS technologies
 - Provides a lens for evaluating testing/data for performance in radiation environment—risks unique to space missions