

Space System Verification Approach Based on MEAL and Mission Risk Posture

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Abbreviations and Definitions



CMOS—Complementary Metal Oxide Semiconductor

COTS—Commercial Off The Shelf

e-—electron

ELDRS—Enhanced Low Dose Rate Sensitivity

LOC—Loss of Crew

LOM—Loss of Mission

MEAL—Mission Environment Application and Lifetime

NESC—NASA Engineering and Safety Center

p+— proton

TRL—Technology Readiness Level (1-9)

V&V—Verification and Validation

Radiation Effects Threats

Prompt Effects:

SEB—Single-Event Burnout

SEE—Single-Event Effect

SEFI—Single-Event Functional Interrupt

SEGR—Single-Event Gate Rupture

SEL—Single-Event Latchup

SET—Single-Event Transient (SET)

SEU—Single-Event Upset

Cumulative Effects:

DDD—Displacement Damage Dose

TID—Total Ionizing Dose

Outline



- Motivation
- Verification approach based on MEAL and risk posture for space systems
 - MEAL Mission, Environment, Application, and Lifetime
 - Risk and risk posture
- Verification performed at part-, board- and box-level, and risks
- Approach applications on
 - Flight heritage verification
 - Commercial off the shelf (COTS) verification
 - Radiation effect verification

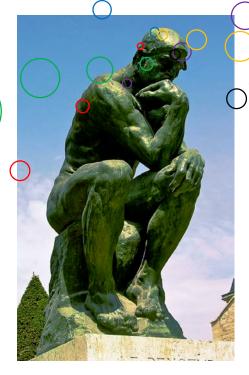
Motivation: To rectify common misunderstandings about verification

NASA

Verification not needed beyond manufacturer's data on COTS technologies

It is not important to understand the verification process including capabilities, advantages and limitations at different integration level

One size' fits all



Flight heritage allows omission of critical verification steps

Cost/budget/schedule pressures are adequate reason to deviate from accepted qualification and screening procedures

New technologies have sufficient reliability built-in and so require no additional screening or qualification

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Background: Verification Basics and Challenges



- Space missions face increasing challenges, whether the mission is human exploration, science or communications
 - Performance demands are increasing and becoming difficult to meet without using state-of-the-art components
 - Testing and verification are becoming more difficult and challenging as components & systems get more complicated
 - Technologies are being pushed to their physical limits

- Verification—proving through test, analysis, inspection, and/or demonstration that a product provides its required function while meeting performance requirements
- Verification must yield understanding of performance under worst-case conditions to evaluate margins to failure in the application
- Verification tests, etc. carried out at each level have different capabilities, advantages and limitations
 - Omitting a step carries different risks depending on level of integration as well as MEAL

Technology & Performance Challenges

Verification & Testing

Cost & Schedule

Part-Level

Goodness of parts
Margins to failure
Failure Symptoms
Failure probabilities

Board-Level

Part Interactions
Circuit Margins
Realistic circuit
errors/failures

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System/Box-Level

System Interactions
Workmanship

System-level errors

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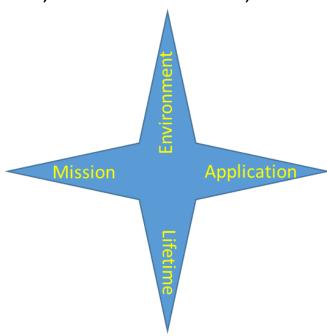
Definition of MEAL



Environment: relevant ambient conditions the system would experience during the life cycle to accomplish the mission (e.g., thermal effects, electromagnetics effects, electrostatic effects, radiation effects, etc.).

Mission: Ultimate goal or objective of the effort. Identifies type/kind of mission.

- Helps define environment/application related requirements
- Expected progression, beginning to end
- Risk posture/acceptable risks
- Cost, schedule &required performance



Application: Specific function(s) to be executed to meet mission goals.

- Includes architecture, parts, technologies, redundancy & other mitigation...
- How parts, circuits, subsystems interface to/interact with each other

<u>Lifetime</u>: The total time during which the system must perform its intended functions, including subcomponent manufacturing, systems development, system implementation, system execution/operations, and retiring of the system to accomplish the mission.

Risk and Risk Posture



- No single risk matrix for all NASA missions
- Projects develop own matrix based on MEAL and their requirements
- Human Exploration Risks
 - Health/Safety: Loss of Crew(LOC)
 - Technical: Loss of Mission (LOM)
 - Programmatic: Cost/Schedule
- Robotic Exploration
 - Health/Safety: LOM
 - Technical: LOM
 - Programmatic: Cost/Schedule



DEFINITIONS

Safety, Health life, health, w

NESC RISK ASSESSMENT

Purpose: The NESC risk assessment is used to communicate one factor in the initial evaluation of requests for NESC independent assessments and technical support. The NESC risk matrix supports the evaluation and prioritization of Program/project technical risks from an overall Agency perspective.

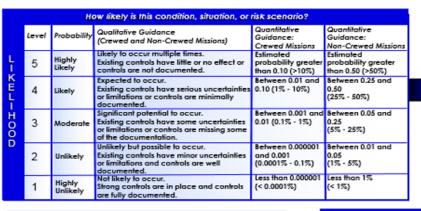
<u>Risk</u>: Measure of the potential inability to achieve overall program objectives within defined constraints and has two components: (1) the probability/likelihood of failing to achieve a particular outcome, and (2) the consequences/ impacts of failing to achieve that outcome.

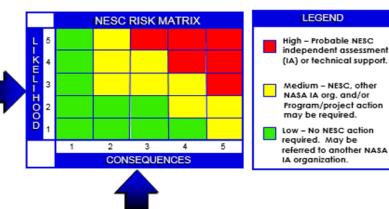
Likelihood: Chance of a risk occurring within a stated limeframe.

Consequences: Impacts (typically categorized as negative) to program/project (i.e., hardware and/or science loss, injury, illness, and environmental damage)

Note: A risk scenario can be written as a statement; "given a defined condition, there is a possibility (likelihood) that a consequence(s) will occur." The estimates of likelihood and consequences may have associated uncertainties. <u>RISK MANAGEMENT</u>: An organized, systematic decision-making process that efficiently identifies risks, assesses or analyzes risks, commicales risks, and effectively reduces or eliminates risks to achieving program goals.

RISK SCORING METHODOLOGY: The NESC focuses on technical risks.
Risk scoring is accomplished by numerical value which is reflective of
the ordered pair Likelihood (L). Consequence (C). The highest score
is represented in the NESC Risk Matrix as a single score value.





KISK CONSEQUENCE SCOKING	
h, and Environment consequences include adverse impacts	ta
orking environments, and/or natural environments.	

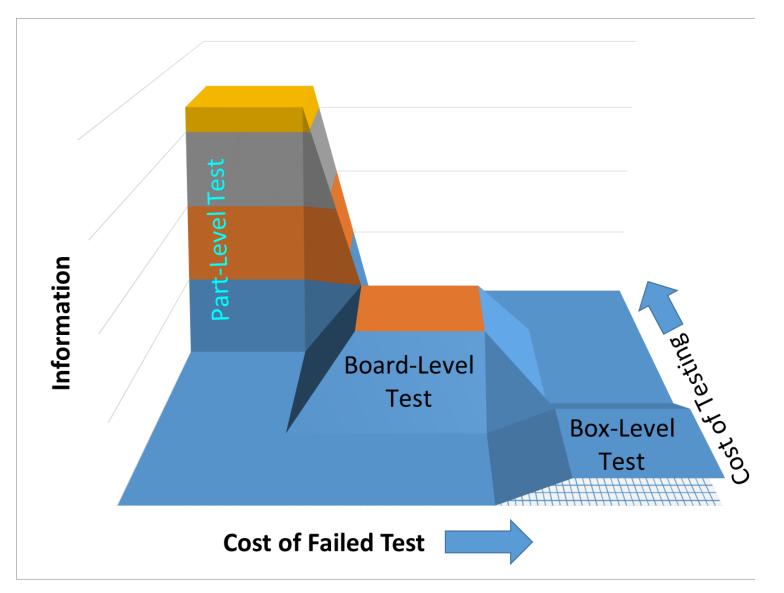
Mission Success consequences include hardware losses and/or adverse impacts to science returns as defined by Major Mission Objectives (MMOs)

Safety, Health, Environment, and Mission Success consequences can exist concurrently and are not mutually exclusive.

		If the ri	sk scenario occurs,	what are the conseq	ruences?	
С	Level	1	2	3	4	5
OZWEG	Safety, Health, & Environment	Minimal/no safety or health plan violations; Minimal/no environmental impacts	Could result in injury or illness not resulting in lost work days; Minimal environmental damage	Could result in injury or illness resulting in one or more lost work days; Mitigatable env. damage	Could result in permanent partial disability; Reversible environmental damage	Could result in death or permanent total disability; Irreversible severe environmental damage
DESCES	Mission Success (Crewed & Non-Crewed Missions)	Failure to meet any	Hardware loss \$100k - \$1M and/or Failure to meet > 10% of MMOs	Hardware loss \$1M - \$10M and/or Failure to meet > 25% of MMOs	Hardware loss \$10M - \$50M and/or Failure to meet > 50% MMOs	Hardware loss > \$50 M and/or Failure to meet all MMOs

Cartoon: Results of Testing at Various Levels of Integration





- Part-Level Testing
 - Testing many parts is expensive
 - Not all part failures manifest @system level
 - Tests can be tailored to technology and failure mode (improves failure detection)
 - Yields Failure margins as well as levels
- Board-Level testing
 - Many part-tests consolidated to 1 board test
 - Board serves as test hardware
 - Failures detected likely relevant for system
 - Yields info on part interactions/workmanship
 - Yields little detail on failures or margins
 - Cost of remediation high if failures detected
 - Some failures not detected at board level
- Box/Subsystem/System-Level Testing
 - Trends from part- to-board-level continue
 - Lower testing costs
 - Less Information, higher remediation costs
- Some tests not possible at all levels

Quantity increases in direction of arrow

Testing Trends vs. Level of Integration

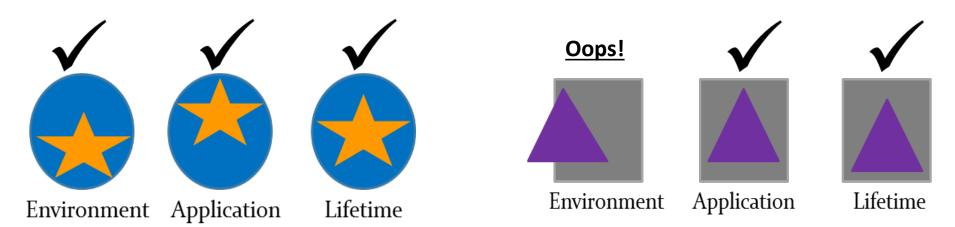


Part	Level of Integration at Which Test Conducted	System
	Better knowledge of part-level error/failure modes	
	Knowledge of margins to failure	
	Ability to tailor test to detect failure mode if present	
	Less handling leads to lower susceptibility to part damage	
	· · · ·	
	Increasing Knowledge of Workmanship	
	Increasing Knowledge of Interpart/system Interactions	
	Lower costs of testing	
-1	257.57.55555.55	
	Cost to budget and schedule of failure found during test	
	cost to baaget and screate or landle round during test	
	Ability to detect degraded parts (walking wounded)	
	Ability to detect degraded parts (walking woulded)	

MEAL-based Verification for Flight Heritage (I)



- Provides steps to qualify any design and helps assess whether "heritage design" is suitable for the given mission.
- Heritage mission's characteristics must bound those of the new mission:
 - Environment
 - Application
 - Lifetime
- If not realized, technology regresses to appropriate TRL for the new mission
 - Must be certified/verified to the predicted conditions of new mission.



MEAL-based Verification for Flight Heritage (II)



						Mission E xample	8	
			Description _	(a)	Environment Application Lifetime	Environment Application Lifetime	Environment Application Lifetime	Environment Application Lifetime
			Bescription	New Technology	lifetime) is equal or a subset of the previously flown mission MEAL, including identical concept, formfit,	Proposed New Mission application and expected lifetime is equal or a subset of the previously flown mission, including identical concept, form fit, design, interfaces, etc., but with an environment outside the previously flown mission.	or a subset of the previously flown	Design previously flown but different application, environment and lifetime (where the original application does not envelope the new application)
	Т	RL#	Description as stated on 7120.5C				·	
,		1	Basic principles observed and reported	V&V	Previous Data Available	Previous Data Available	Previous Data Available	Previous Data Available
Concept		2	Technology concept and/or application formulated	V&V	Previous Data Available	Previous Data Available	Previous Data Available	V&V
	,	- 3	Analytical and experimental critical function and/or characteristic proof-of-concept	V&V	Previous Data Available	Previous Data Available	Previous Data Available	V&V
	-	4	Component and/or breadboard validation in laboratory environment	V&V	Previous Data Available	Previous Data Available	V&V	V&V
ou	Ground	5 1	Component and/or breadboard validation in relevant environment	V&V	Previous Data Available	V&V	V&V	V&V
Implementation		h l	System/subsystem model or prototype demonstration in a relevant environment	V&V	Previous Data Available	V&V	V&V	V&V
plem		7	System prototype demonstration in the real environment	V&V	V&V	V&V	V&V	V&V
TO CO	Space	- × 1	Actual system completed and "flight qualified" through test and demonstration	V&V	V&V	V&V	V&V	V&V
			Actual system "flight proven" through successful mission operations	V&V	V&V	V&V	V&V	V&V
			Comments:	Must undergo through the entire TRL process	Must verify system/subsystem under relevant environment (acceptance verification test)	Must validate component &/or Breadboard under relevant environment.	Must validate component &/or B readboard under laboratory environment.	Must be treated as the new technology

V&V	Must be validated and verified as per TRL Definitions and descriptions.
Previous Data Available	Validation data available from previously flown/validated system. Requires Verification at all levels of implementation.

COTS Parts: Why, Why Not, MEAL and Test Integration Level



One Approach: Use More COTS

Lower part cost Faster delivery Better Performance

Technology & Performance Challenges

Space Missions

Cost & Schedule

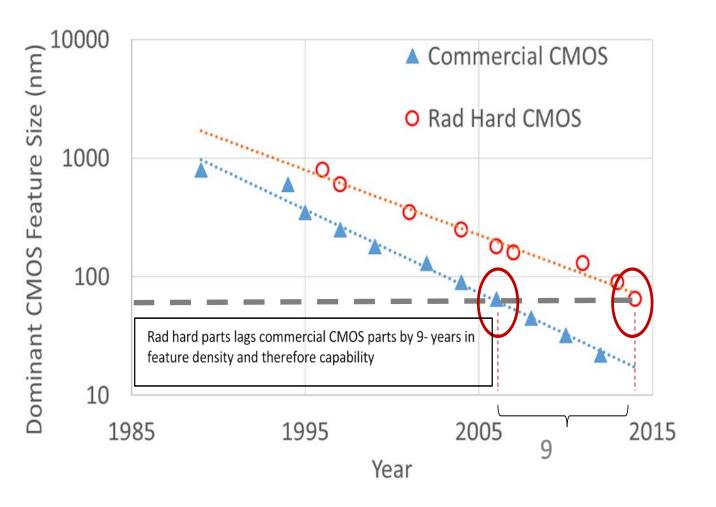
 Aerospace study revealed evidence of a highfailure probability "No-Fly" zone for "complex" missions where cost and schedule were too aggressive.* Not designed for space
Harder to test
No radiation data
Costlier qualification
Longer qualification times
Faster obsolescence
May make system more complex

- Part-level testing
 - Most effective but takes longer
 - Requires complicated test gear
 - A few tests of complex state-ofthe-art COTS parts breaks the bank
- Board-level testing
 - Inclusion of several complex COTS parts may make system too complex for comprehensive test
 - Board can serve as test hardware, but yields limited understanding
 - Less costly
- Box/Subsystem/System-level test
 - Still lower costs, but also less understanding
- For COTS, part-level testing is important, but may be costlier, more complicated and take longer

^{*}William F. Tosney, "What the U.S. Space Industry Learned the 'Hard Way' and Why it's 'Back to Basics"

Pressure to Use COTS Is Increasing

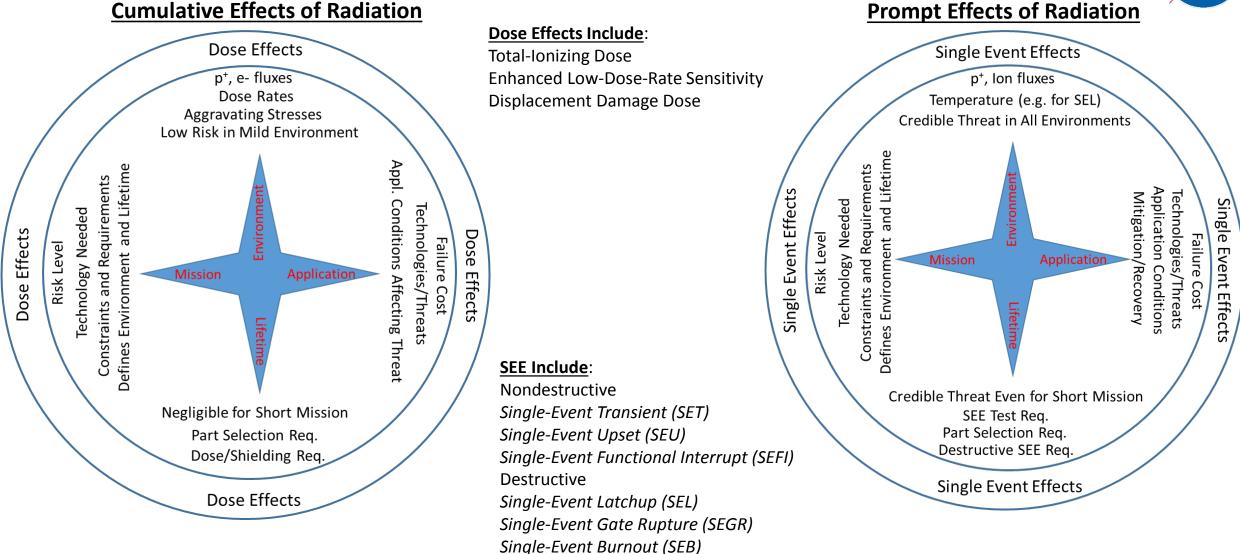




- Moore's Law applies to both commercial and radiation hardened technologies
 - Commercial doubling time~18 months
 - Rad Hard doubling time ~24 months
- Increased density only 1 measure of progress
 - New semiconductor materials
 - Until 2000, only 8 elements used in semiconductors; count is now >40
 - New device topologies
 - FINFETS, Nanowires...
 - New methods of integrating technologies
 - System In a Package (SIP)
 - Much harder to test
- Radiation hardening efforts expensive
- Space qualified hardware likely to be
 - Bulkier, slower than commercial
 - More limited choices of technology

Radiation Effects: Here Thar Be Dragons!!!





Dose Effect Testing Trends vs. Level of Integration



Part	Level of Integration at Which Test Conducted	System
	Better knowledge of part-level error/failure modes	V
	better knowledge of part-level error/fallare modes	
	Knowledge of margins to failure	
	Ability to select dose rate, temperature, bias, etc. based on part technology	
	Ability to select appropriate sample size based on project risk posture, part history/tech	nology
	Ability to test to flight-like conditions	
	Increasing Knowledge of Interpart/system Interactions	
Lo	ower cost of testing (if board/box has ELDRS parts, board/box test cost increased somewh	nat)
	Ability to test parts to appropriate dose levels (board/box limited by weakest part	:)
	Cost to budget and schedule of failure found during test	
	Ability to detect degraded parts (walking wounded)	

SEE Testing Trends vs. Level of Integration



Level of Integration at Which Test Conducted Part System Better knowledge of error/failure mechanisms Knowledge of error/failure effects never with heavy ions Ability to tailor test to detect error/failure mode if present Ability to determine SEE rates Simplicity of interpreting test results/traceability of failures to root cause Increasing Knowledge of Interpart/system Interactions Lower cost of testing Cost to budget and schedule of failure found during test Ability to detect degraded parts (walking wounded)

System-Level testing rarely done with protons;

Summary



- Verification testing at different levels of integration provides different types of information
 - Part-level testing provides the most specific information on part performance and failure modes
 - Board/box/system-level testing are best for part/system-level interactions; yield limited part information
- Omitting testing at a given level has consequences for performance/cost/schedule
 - Omitting part-level testing saves test cost, but severely impacts cost/schedule if failure subsequently found
 - Modeling part performance from system test or system performance from part data is challenging
- Verification based on Project MEAL and risk posture provides flexible approach
 - Adaptable to any mission—tailorable rather than one-size-fits-all
 - Suggests approaches/strategies for all phases of the mission
 - Matches information required to mitigate risk to the appropriate level of integration for the test
 - Ensures risk in mission design commensurate with project risk posture
- Applications
 - Ensures technology heritage is appropriate for all aspects of MEAL for the TRL claimed
 - Provides framework for assessing risks of using COTS technologies
 - Provides a lens for evaluating testing/data for performance in radiation environment—risks unique to space missions