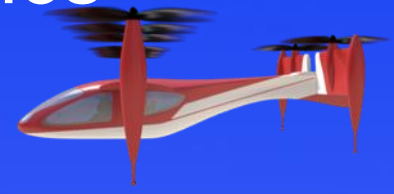
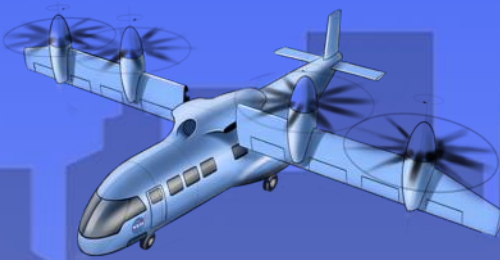
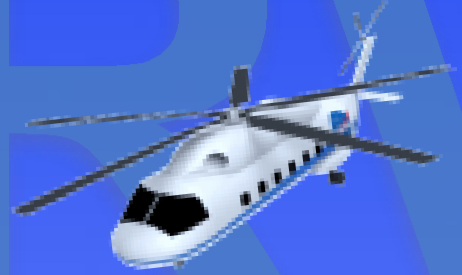


Electric Motor Noise from Small Quadcopters: Part II – Source Characteristics



RVLT



Brenda Henderson
Dennis Huff
Jordan Cluts
Charles Ruggeri
NASA Glenn Research Center

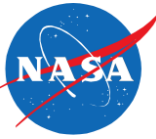
AIAA/CEAS Aeroacoustics Conference
Atlanta, GA
25 – 29 June 2018
www.nasa.gov

Objectives of Study



- Determine impact of motor type, controller type, loading and vehicle installation on acoustic radiation
- Investigate elements of a noise prediction approach for future use with NASA's Aircraft Noise Prediction Program (ANOPP)

Electric Motor Noise Theory



Pressure from Magnetic Field

- Radial force in terms of radial pressure

$$F_R(\alpha, t) = \int p_R dA$$

- Radial pressure is obtained from Maxwell's stress tensor

$$p_R(\alpha, t) = \frac{1}{2\mu_0} [b_R^2(\alpha, t) - \underbrace{b_T^2(\alpha, t)}_{\text{small - ignore}}]$$

b = magnetic flux density

μ_0 = magnetic permeability = constant

$$b_T \ll b_R$$

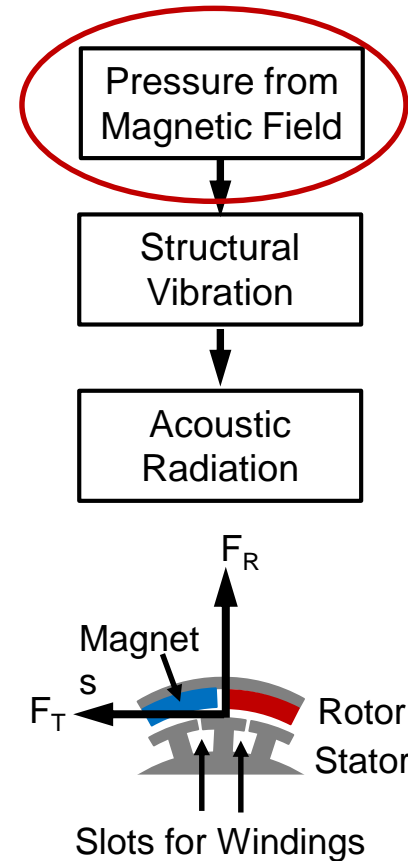
$$b_R = b_{Rpm} + b_{Rs}$$

↑ Rotor ↑ Stator

- Resulting radial pressure on outer surface (rotor in this case)

$$p_R(\alpha, t) \approx \frac{1}{2\mu_0} [b_{Rpm}^2(\alpha, t) + 2b_{Rpm}(\alpha, t)b_{Rs} + b_{Rs}^2(\alpha, t)]$$

↑ Rotor Field ↑ Rotor-Stator Interaction ↑ Stator Field



$$f \propto n f_{motor} \propto m f_l$$

$$f_l = f_{motor} / \#pole\ pairs\ (N)$$

Dynamic rotor eccentricity $\pm qf_l/N$

Electric Motor Noise Theory (con't)



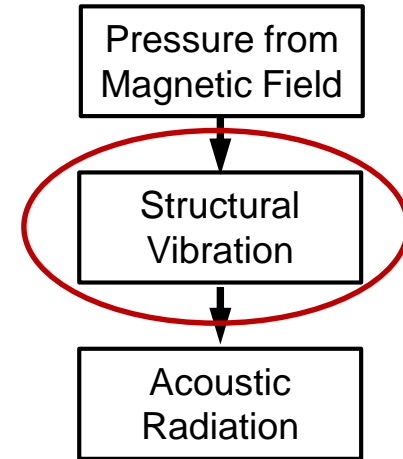
Pressure from Magnetic Field

- Field associated with permanent magnets (b_{Rpm})
 - Geometry (out-running/in-running, radius, gap distance, # poles, etc.)
 - Magnet properties
- Field associated with Stator (b_{RS})
 - Geometry (radius, gap distance, # slots, slot opening, etc.)
 - Winding scheme (winding distribution factor, turns/phase, coil span, etc.)
 - Load (current)



Structural Vibration

- Analytical Techniques
 - Thick shell
 - Thin shell
 - Stringers
 - Rotational effects
 - Stator equations
- Finite Element Analysis



Electric Motor Noise Theory (con't)



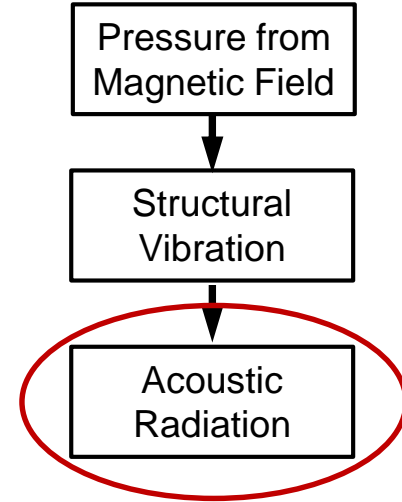
Acoustic Radiation

- Approaches

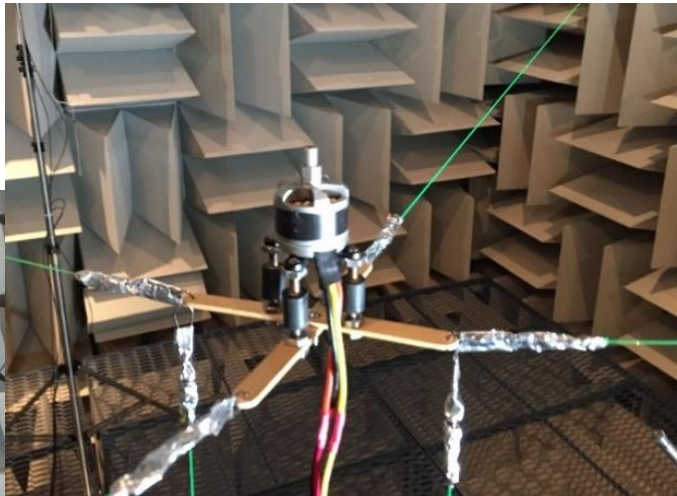
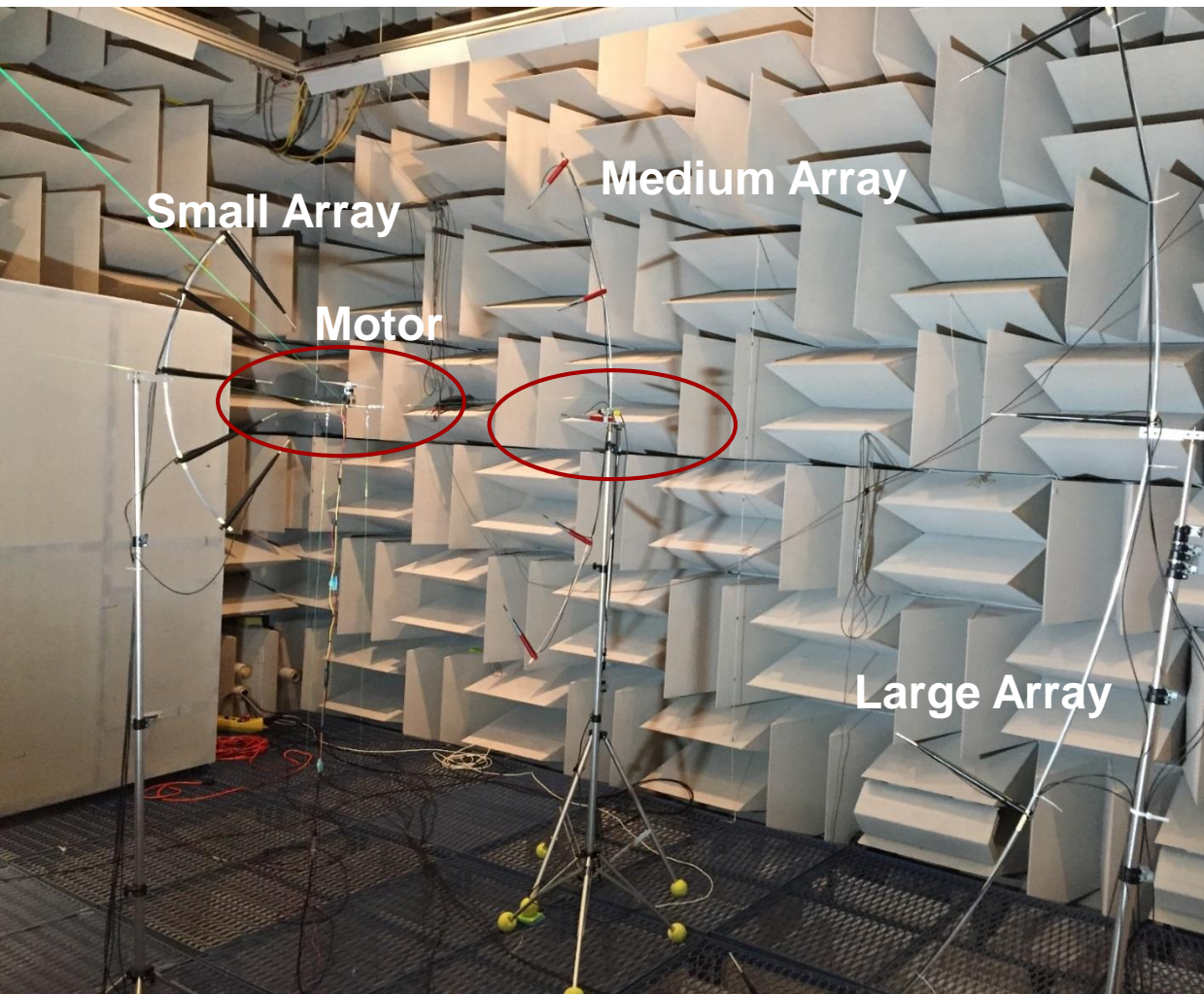
- Infinite cylinder
- Finite cylinder with rigid baffles
- Simplified numerical calculation

- On acoustic boundary

- Frequency
 - Only need to predict radiation in relevant frequency bands
 - Relevant frequency bands depend on structural response and noise perception
- Displacement for relevant modes



Acoustic Testing Laboratory (ATL)



Configurations and Conditions



Motors

Manufacturer	Type	K_v	L/D
DJI	2212	920	0.49
DJI	2312	960	0.49
3DR	2830	850	0.54

← Dual Strand
← Single Strand

Stator Diameter (mm) ↘
Stator Length (mm) ↙

Out-Runner, **BLDC** Motors
14 Poles, 12 Slots

Delta **dLRK** or **LRK** Windings

$$K_v \propto \frac{1}{K_T} = f_{xn}(\# \text{ conductors})$$

conductors ↑ K_v ↓

Controllers

Controller Type	Manufacturer	Model
Conventional	3DR	
Conventional	DJI	E300
Sine Wave	DJI	420S

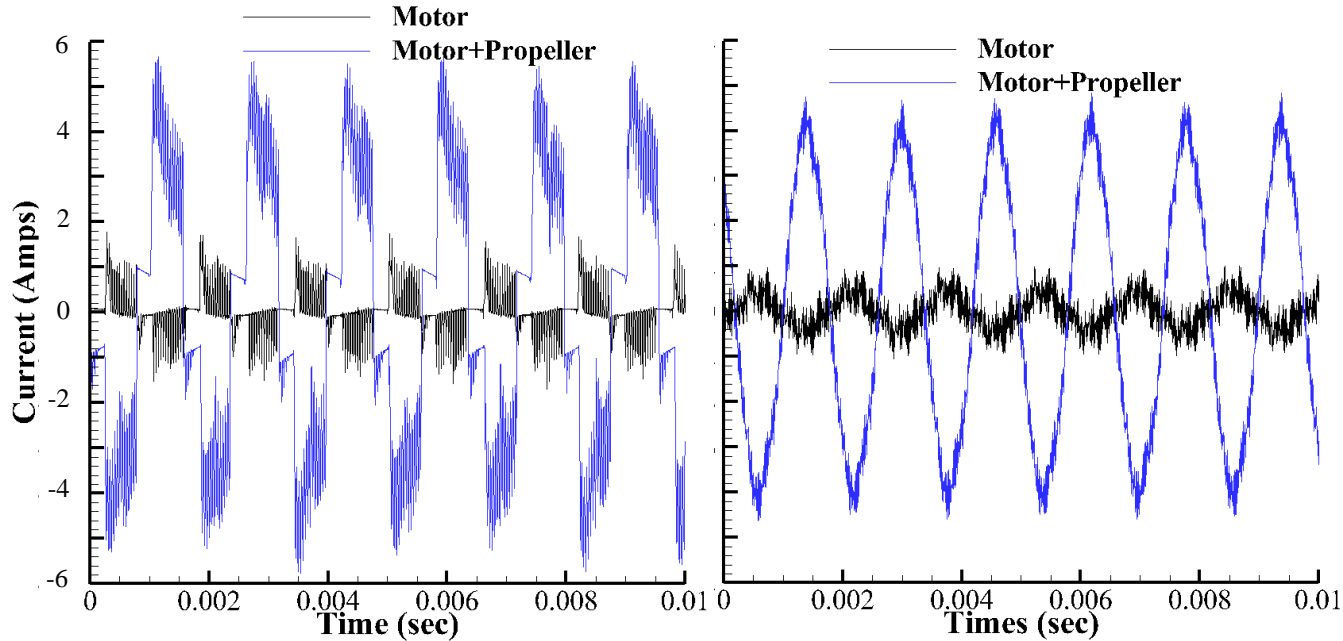
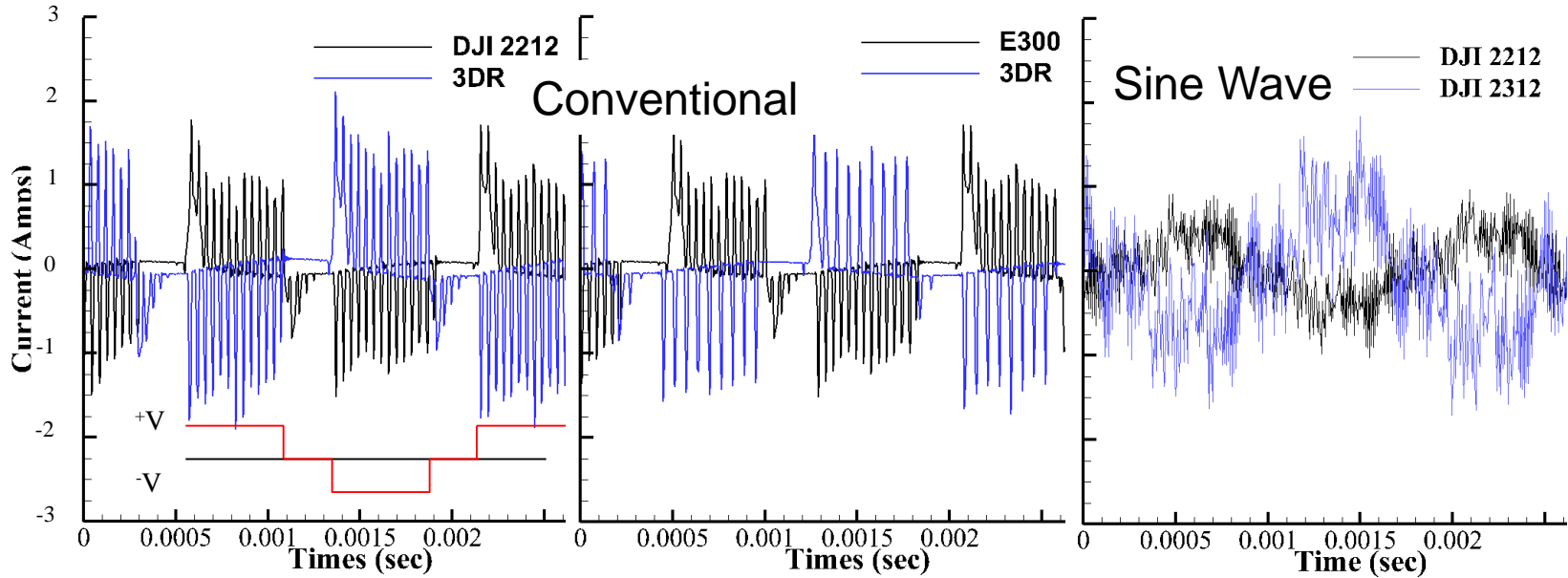
Conditions

	4350 (RPM)	4380 (RPM)	4773 (RPM)	5370 (RPM)	6260 (RPM)
Vibration Studies	X			X	
Acoustic Studies		X	X*	X	X

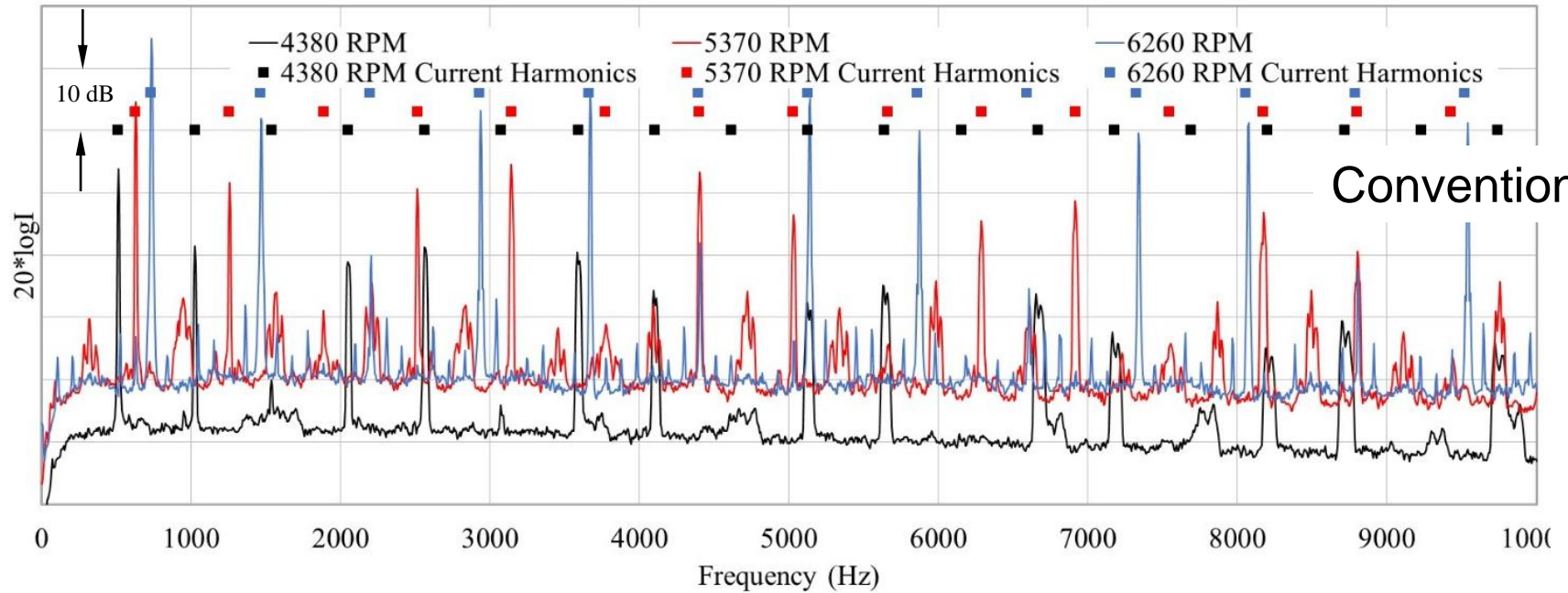


ELECTROMAGNETIC FIELD

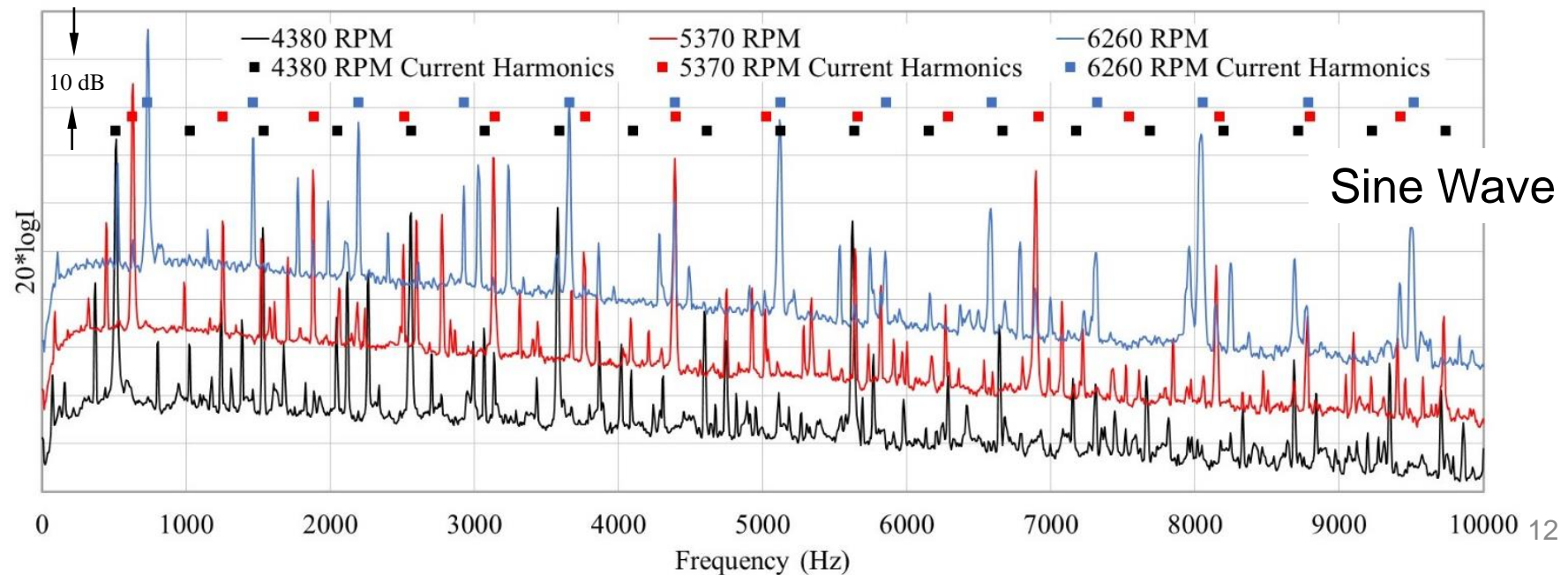
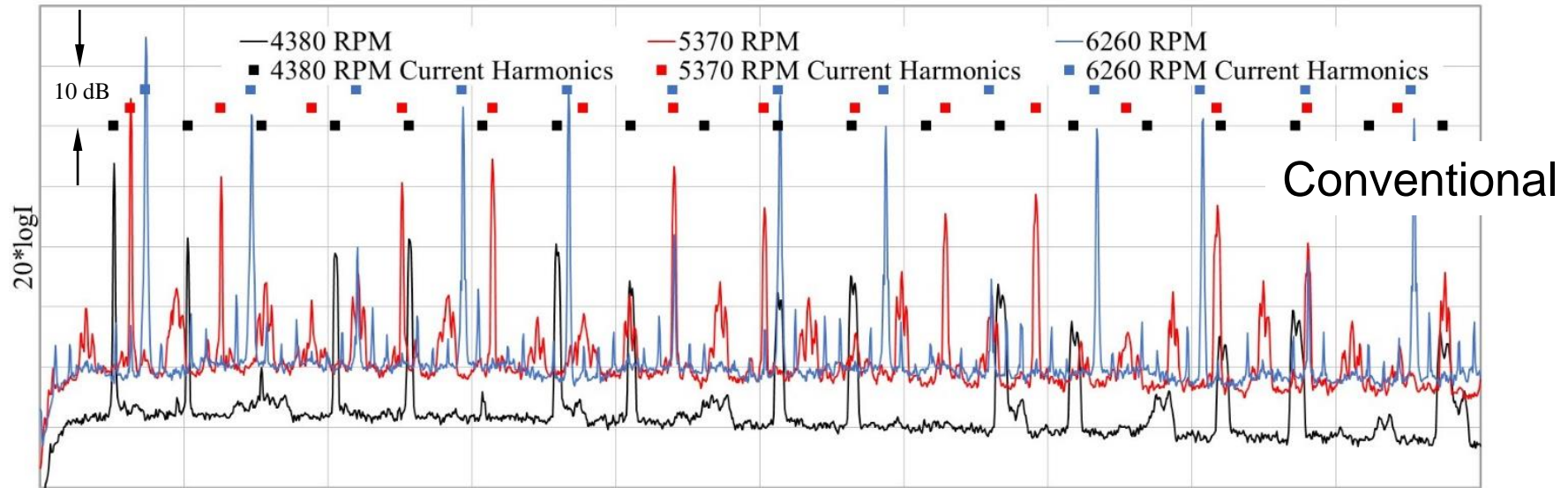
Current Time History



Current Spectra - Unloaded



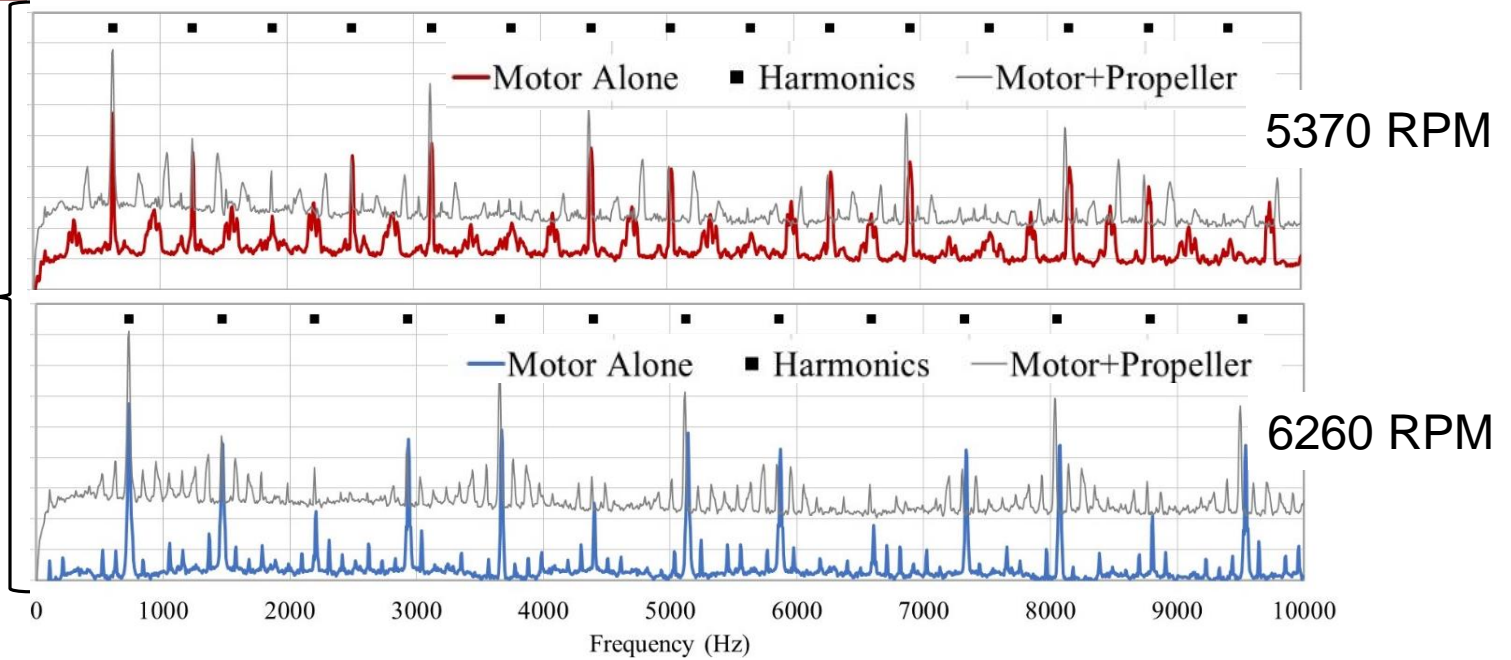
Current Spectra - Unloaded



Current Spectra - Loaded



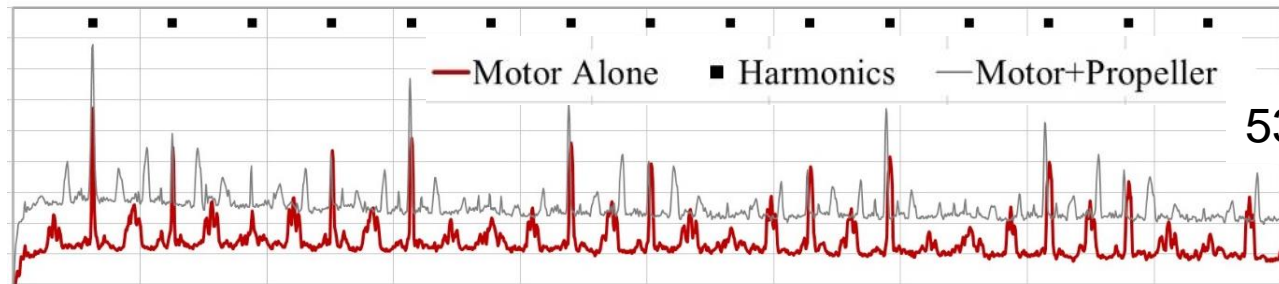
Conventional



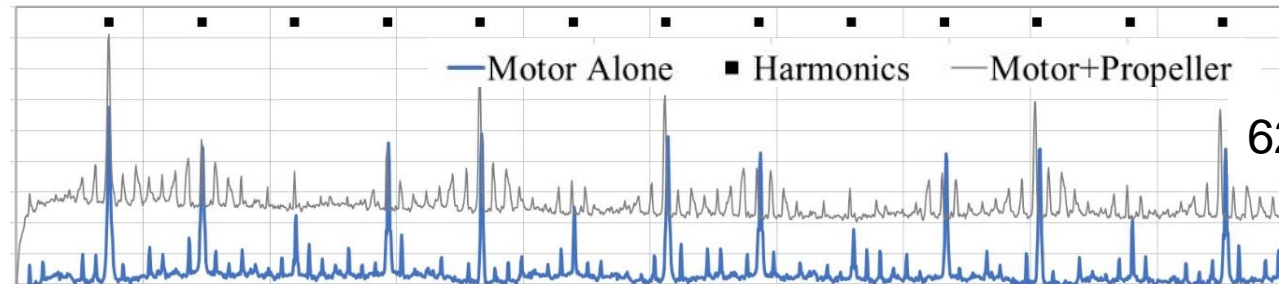
Current Spectra - Loaded



Conventional

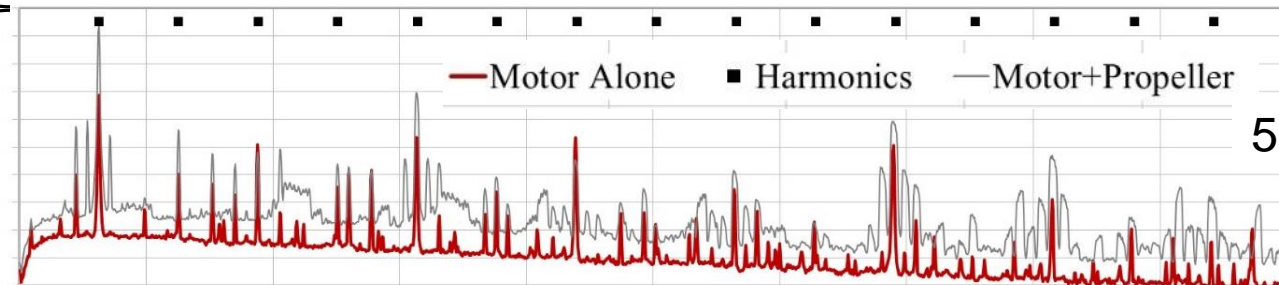


5370 RPM

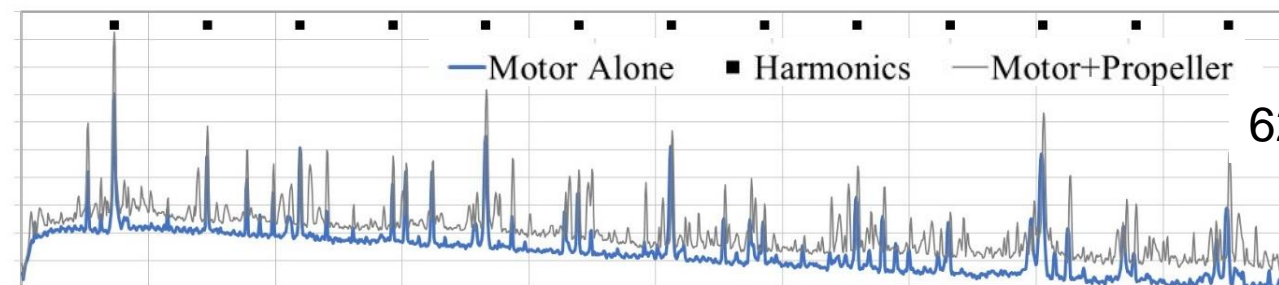


6260 RPM

Sine Wave



5370 RPM



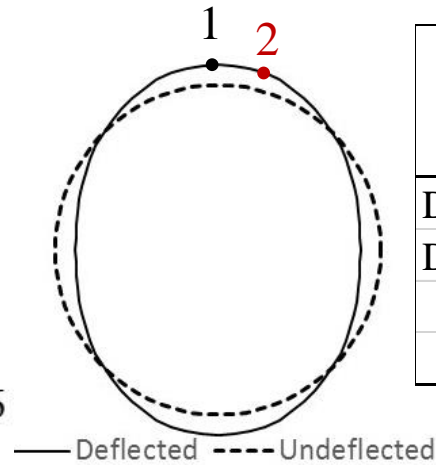
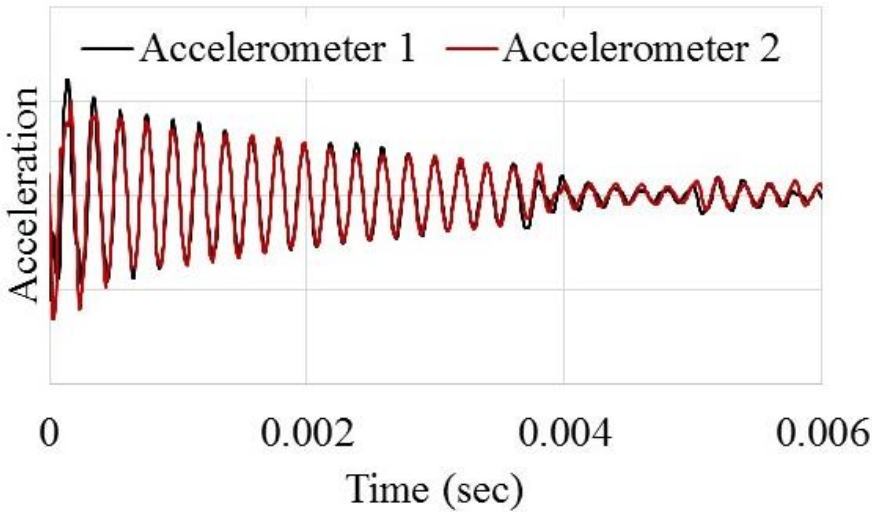
6260 RPM

Frequency (Hz)

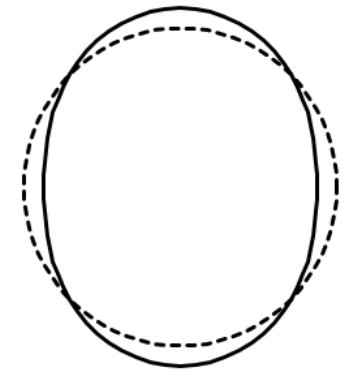
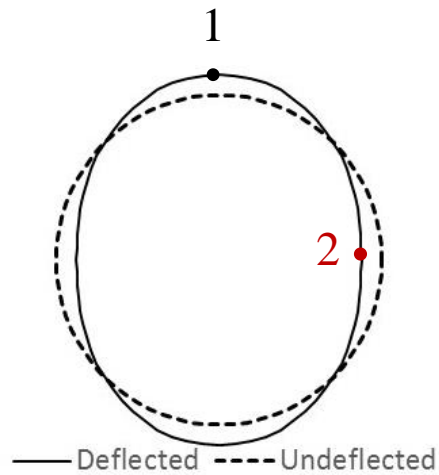
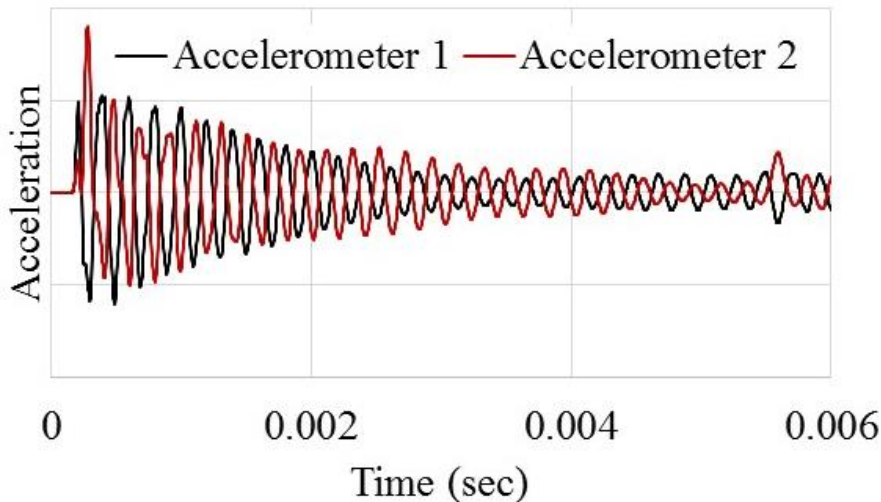


MOTOR VIBRATION

Static Measurements



Motor	Rotor Frequency (Hz)	Motor Frequency (Hz)
DJI 2212 (1)	4900	5000
DJI 2212 (2)		5010
DJI 2312		5060
3DR		4460

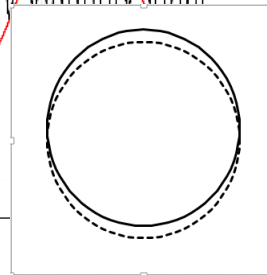
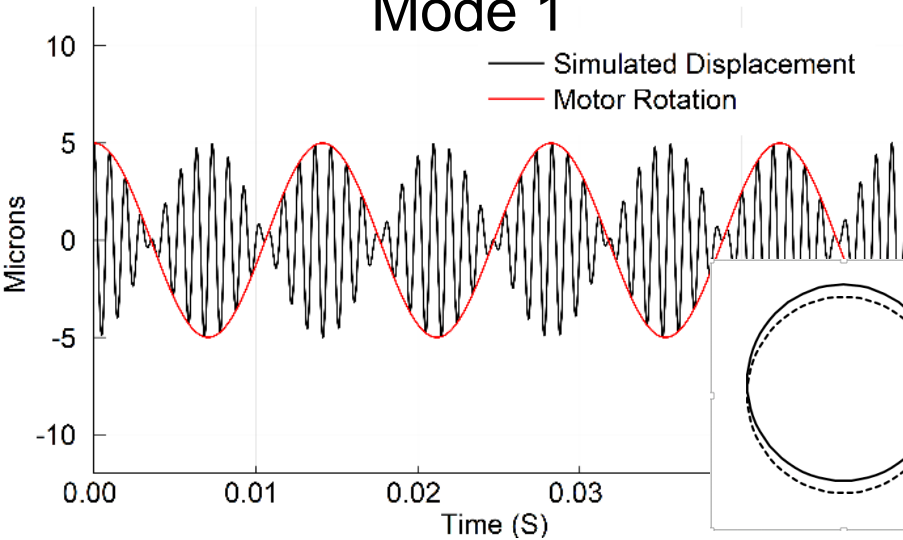


Dynamic Measurements

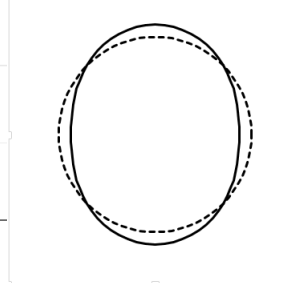
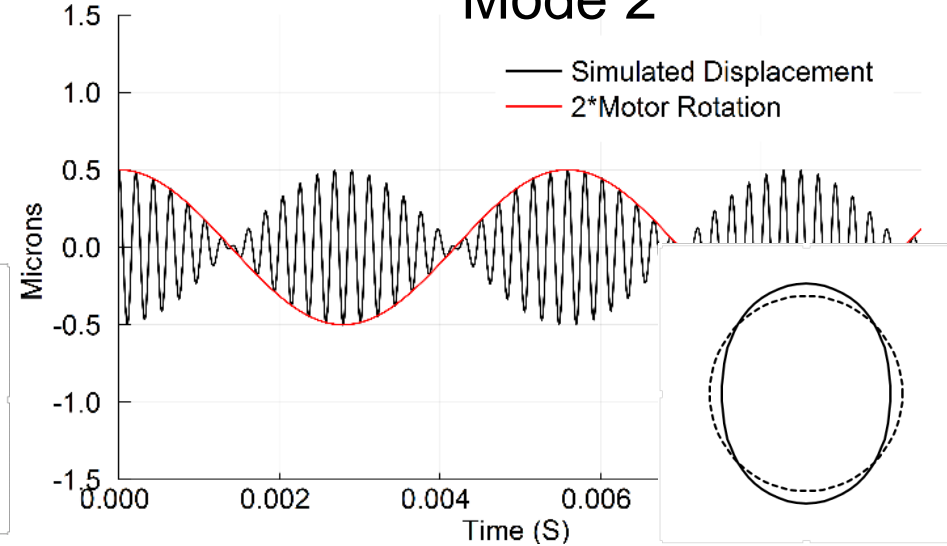


Simulated

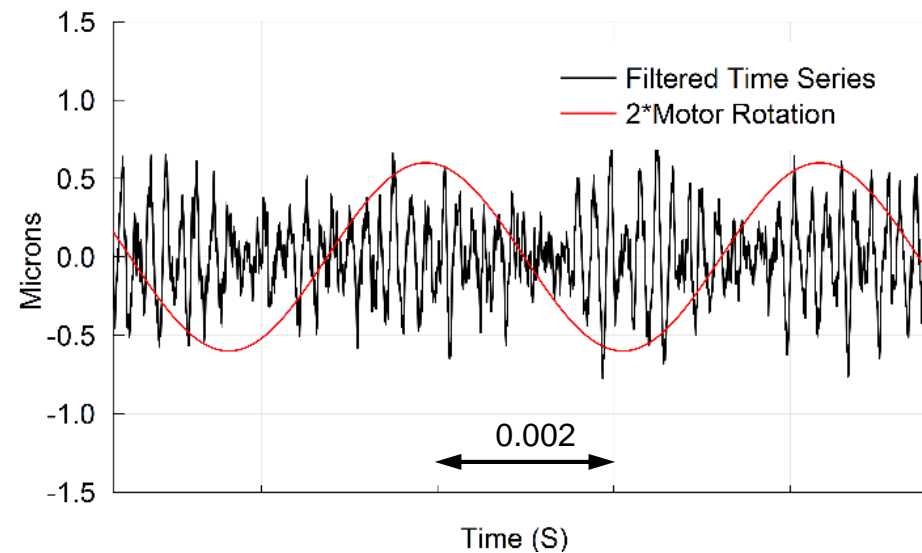
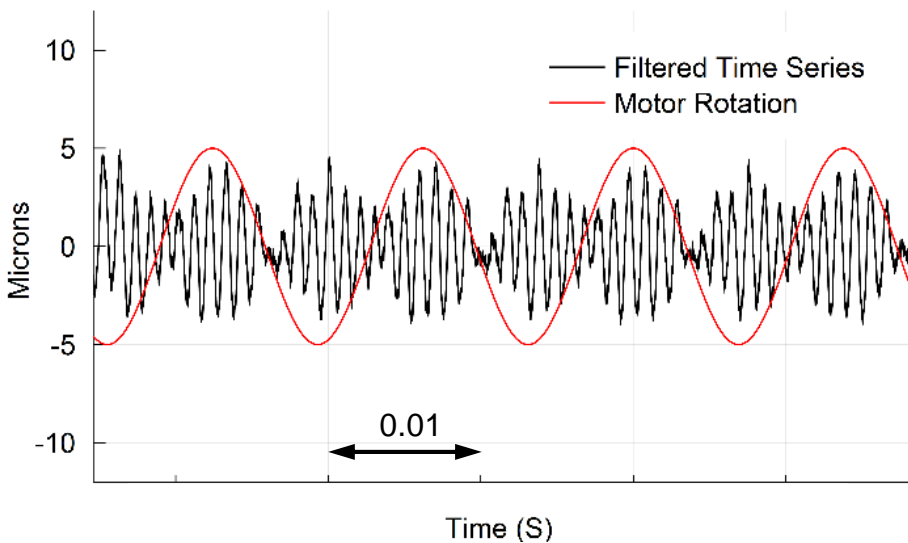
Mode 1



Mode 2



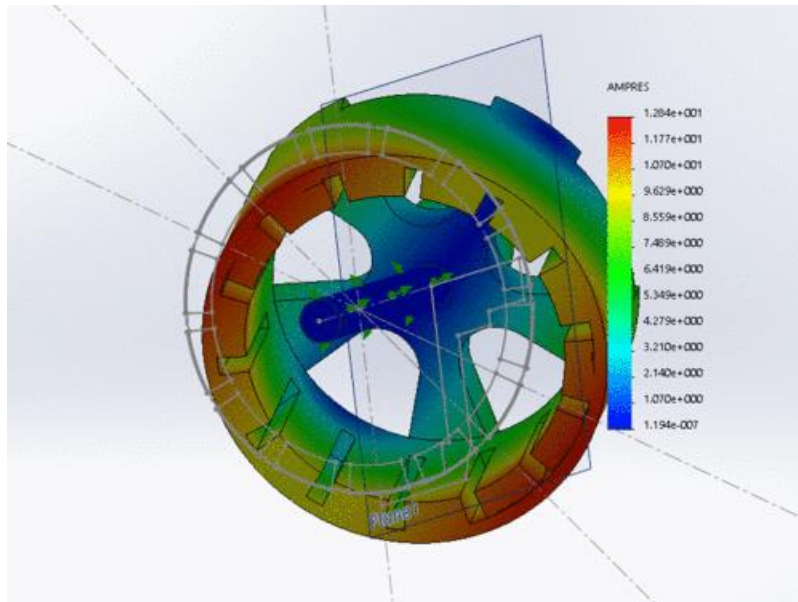
Measured



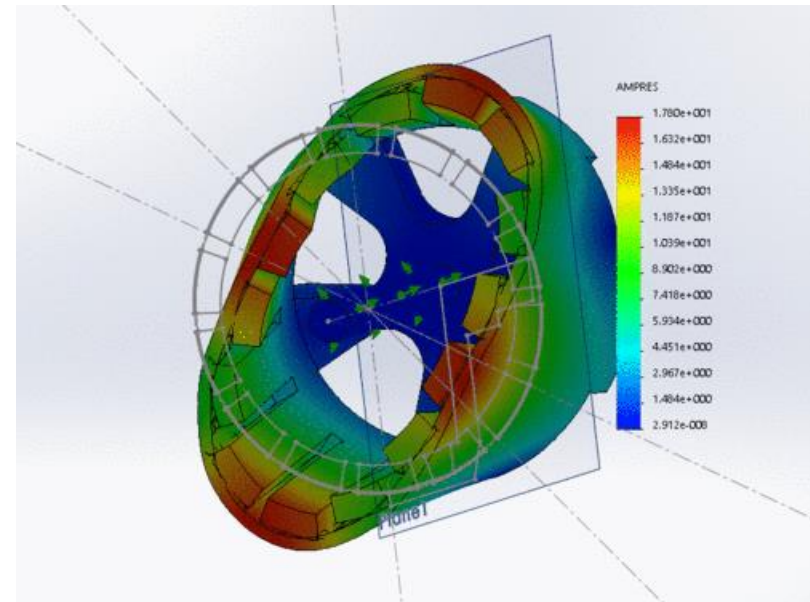
Finite Element Results



Mode 1 ~ 1.5 kHz



Mode 2 ~ 4 – 5 kHz



Configuration	Frequency (Hz)	Frequency (Hz)
	Mode 1	Mode 2
Static Rotor with Adhesive	1230	5020
Static Rotor without Adhesive	1230	5270
Rotor at 4350 RPM	1390	4650
Rotor at 5370 RPM	1390	4650

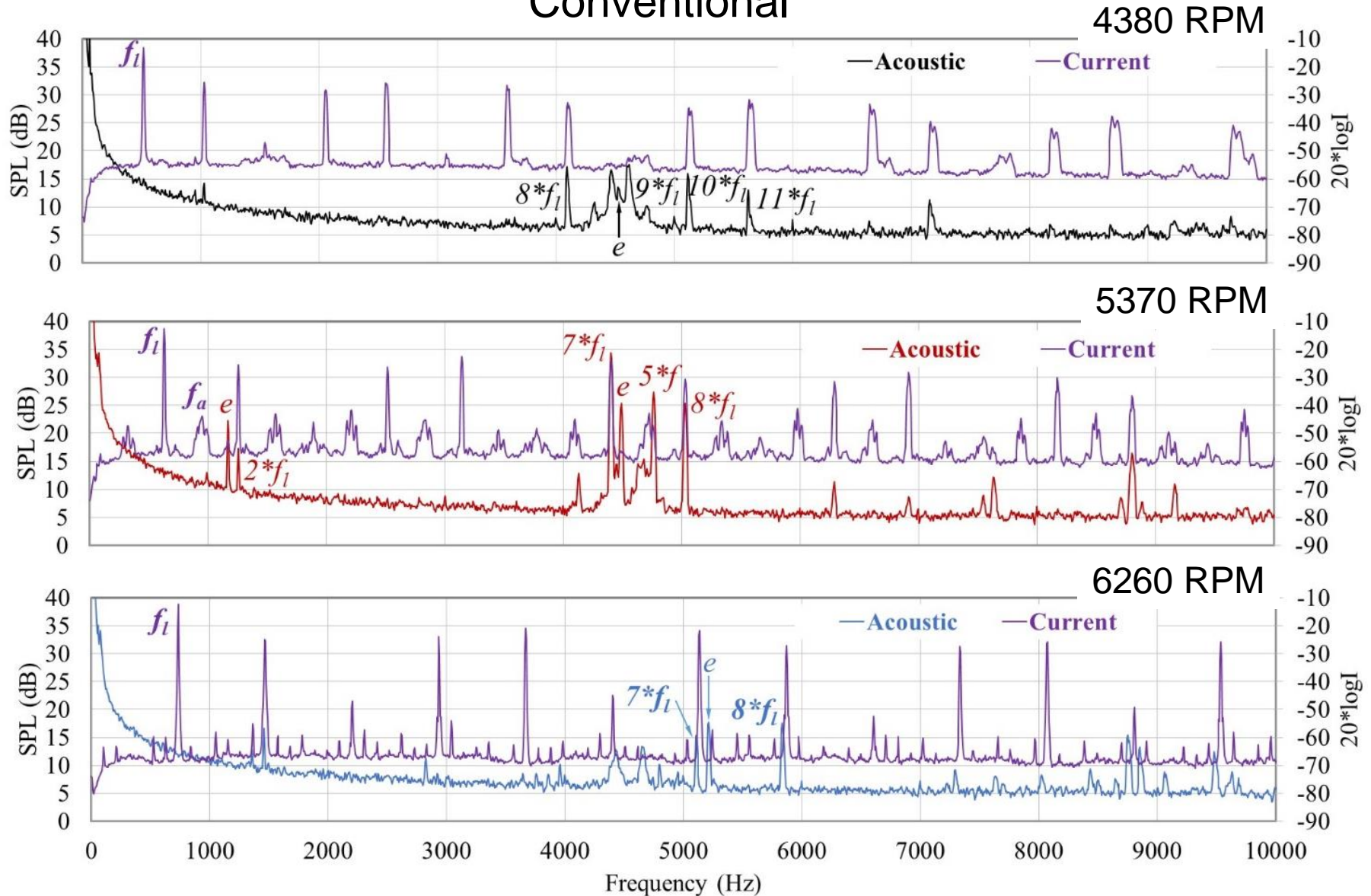


UNINSTALLED ACOUSTICS

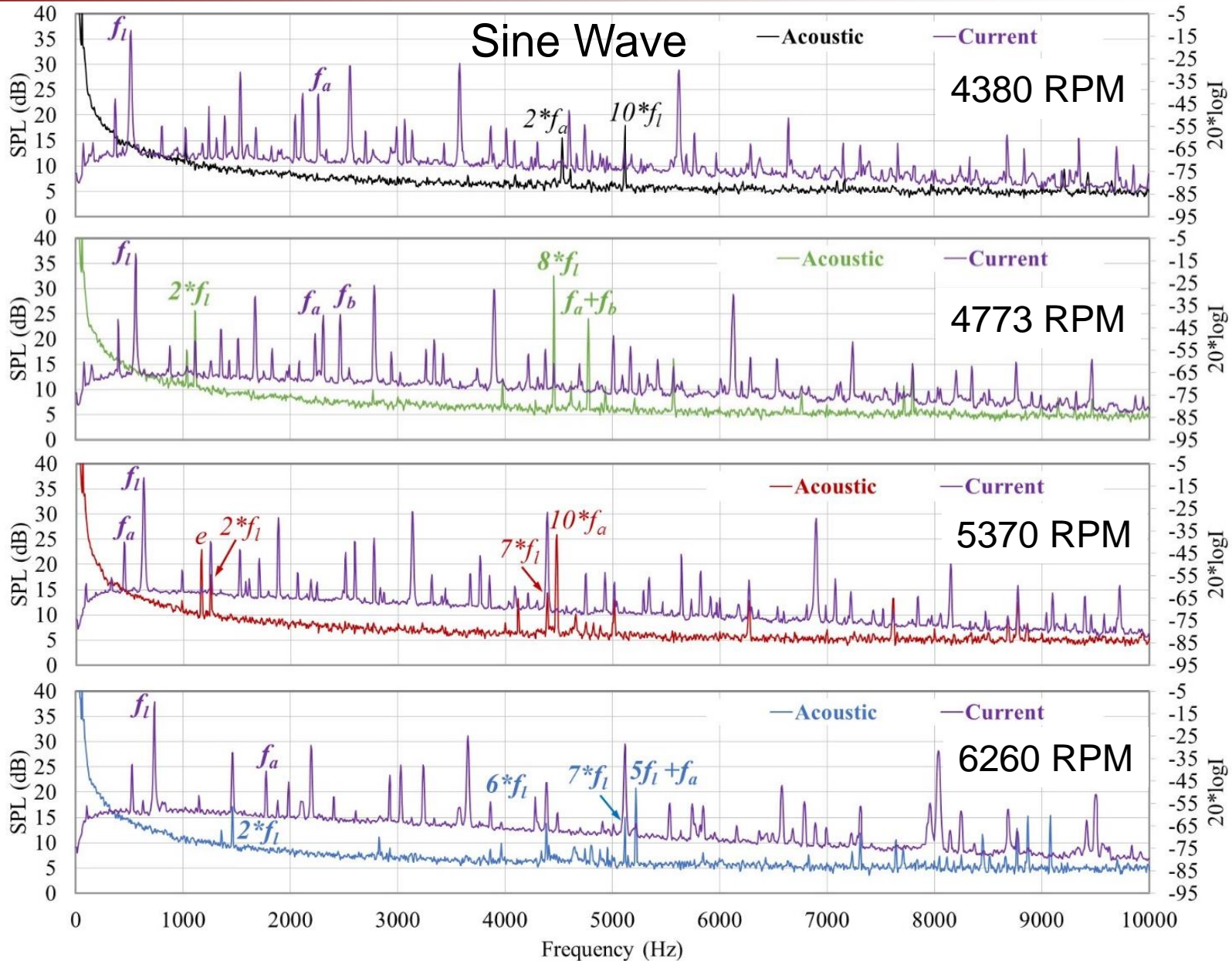
Motor Speed Impact



Conventional



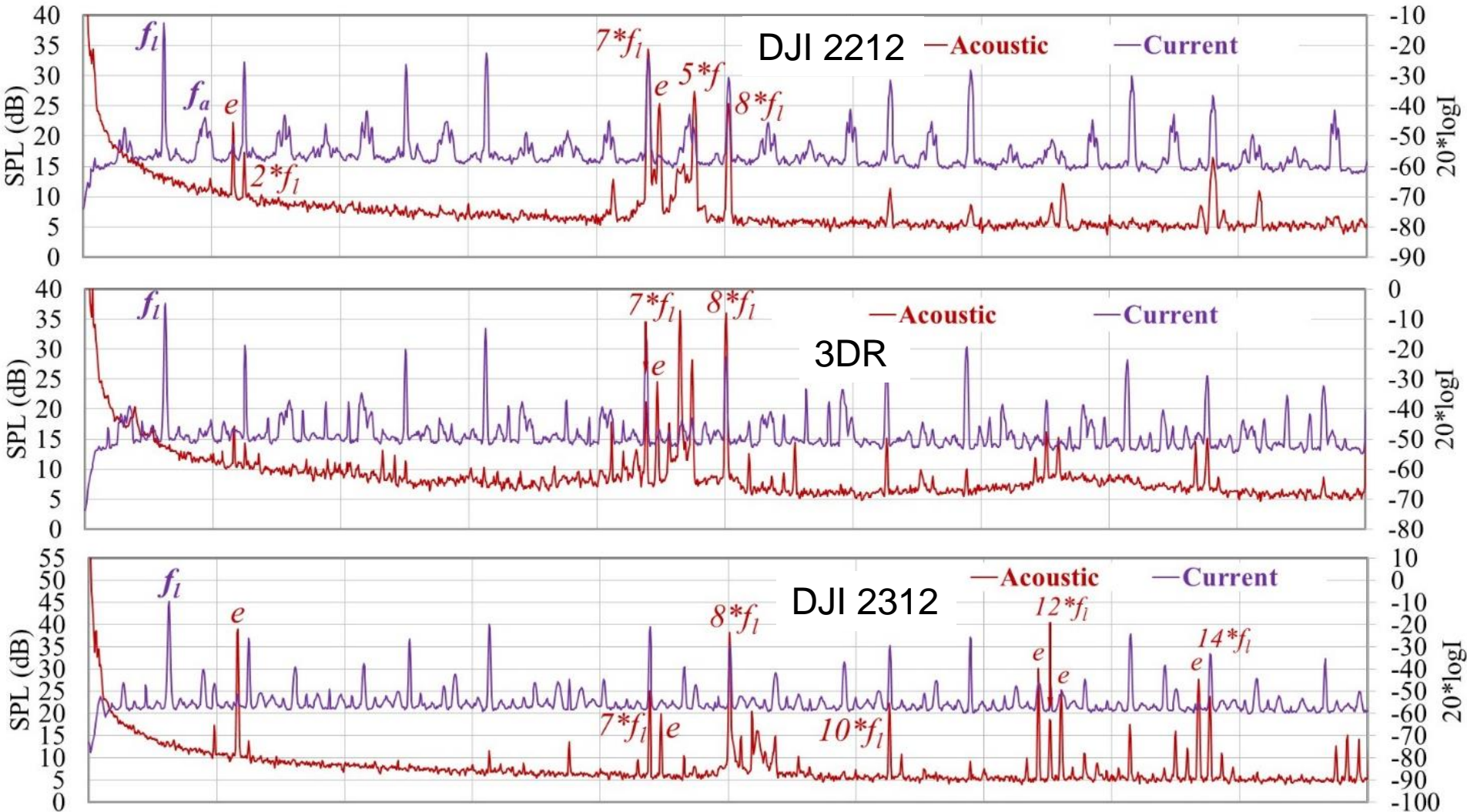
Motor Speed Impact



Motor Impact



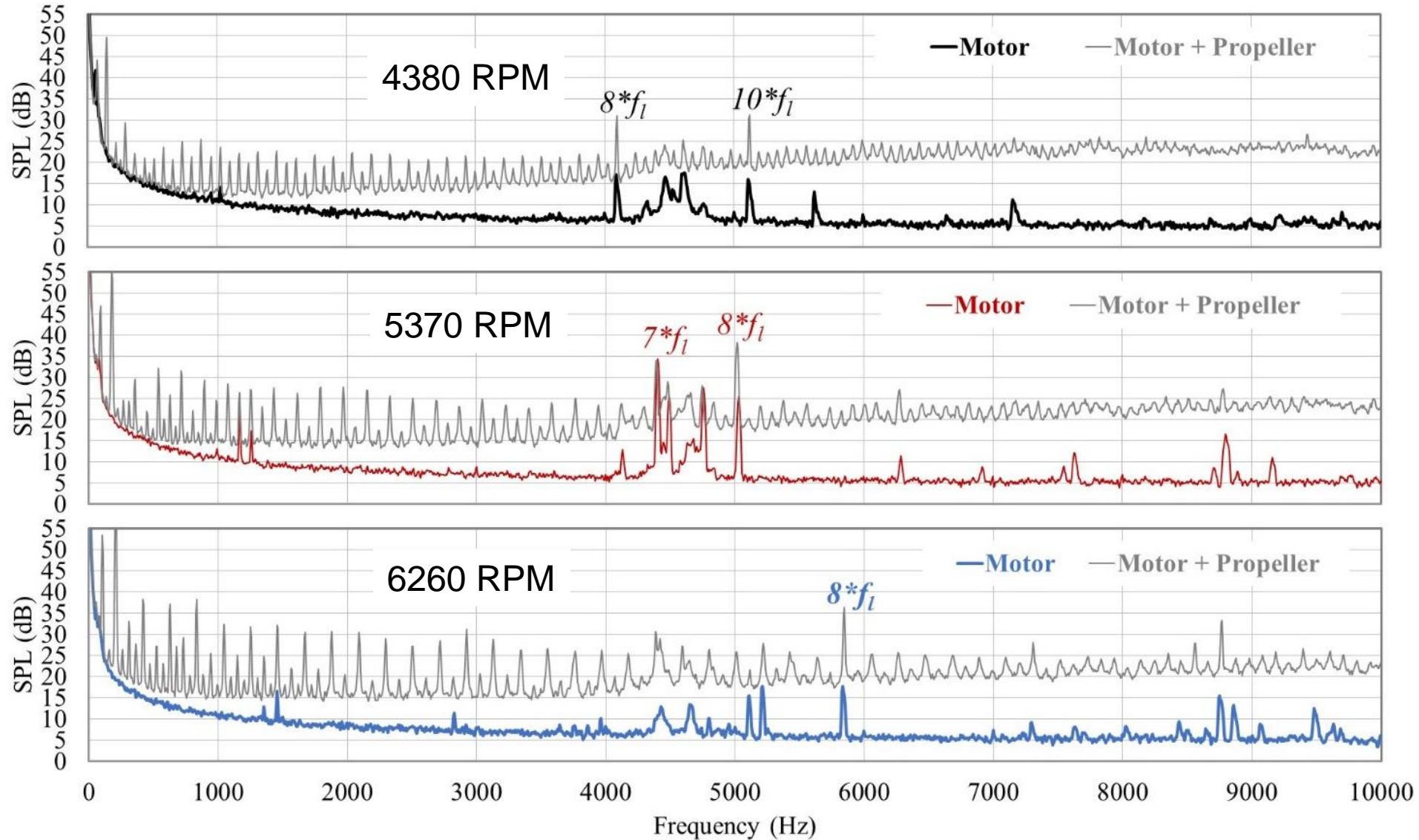
Conventional



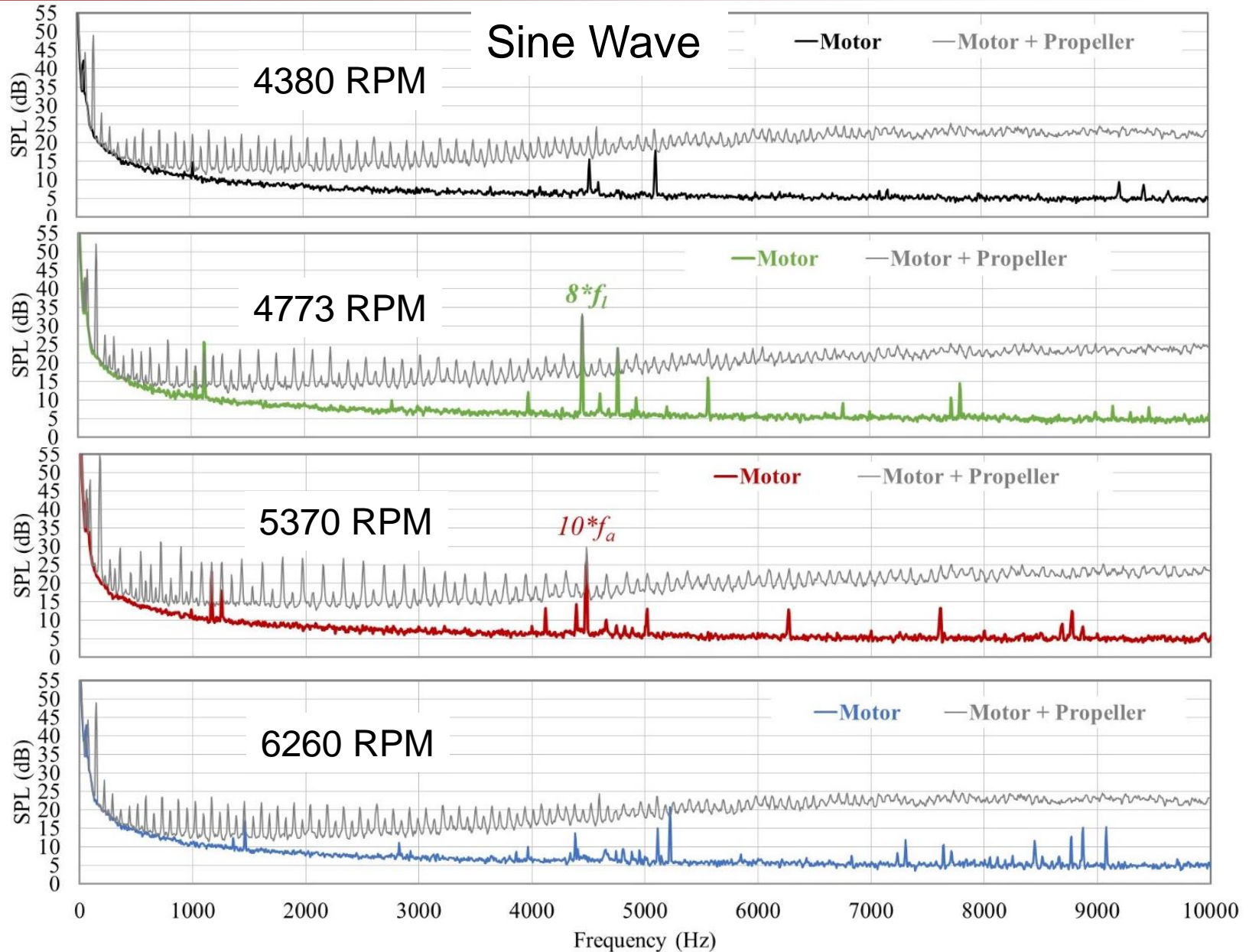
Loading Impact



Conventional



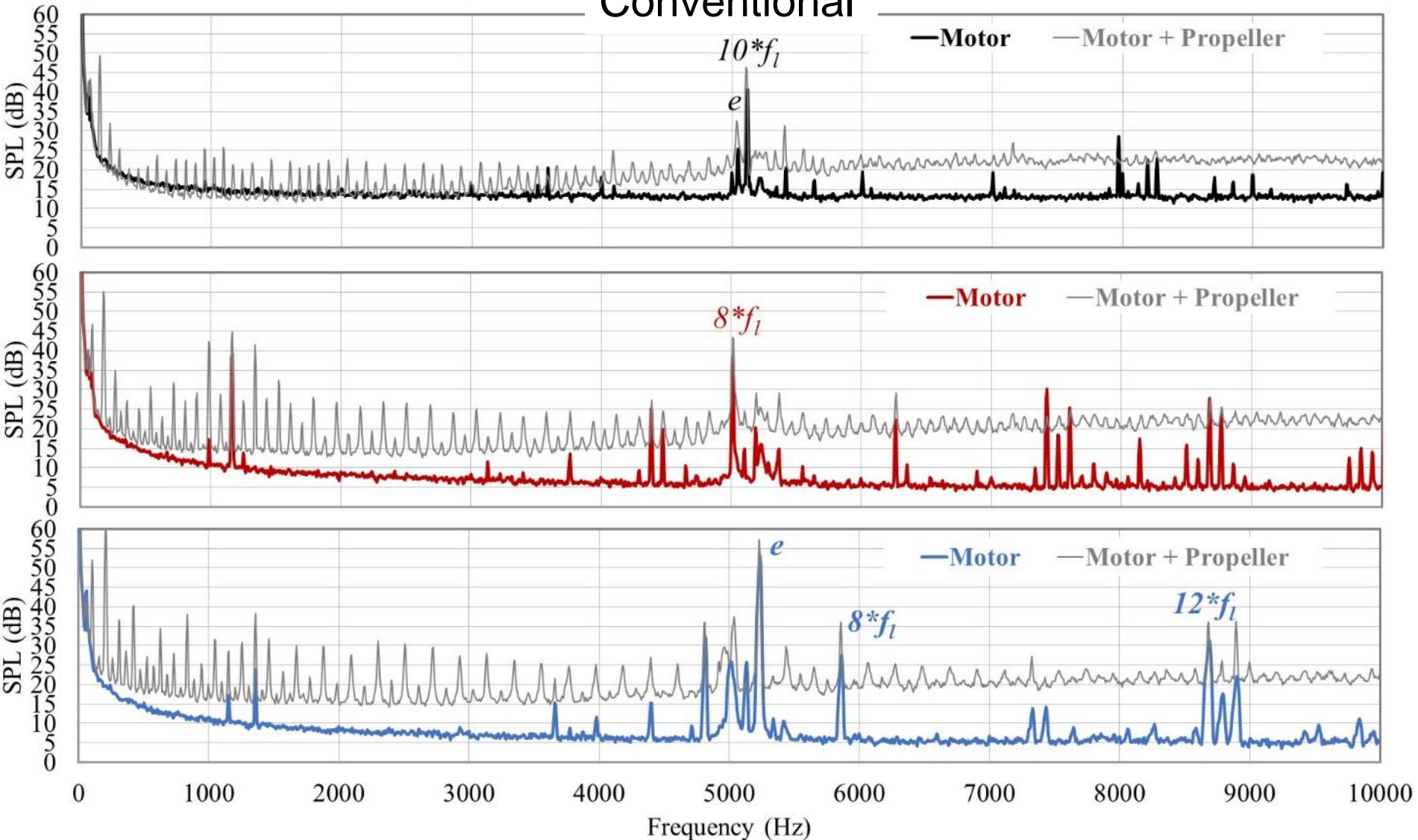
Loading Impact



Loading Impact



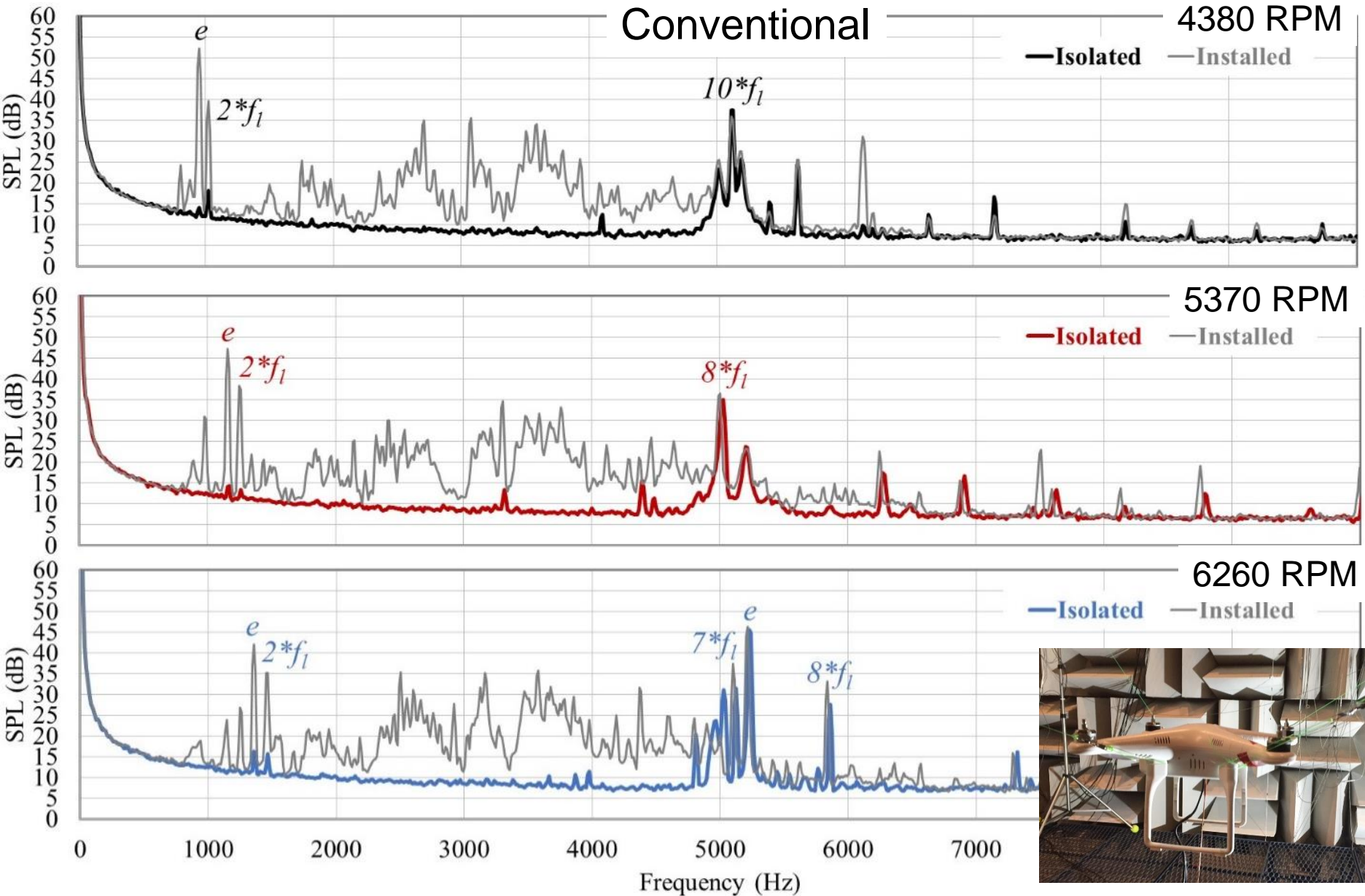
DJI 2312 Conventional





INSTALLED ACOUSTICS

Installed Acoustic Radiation



Conclusions



- Increased harmonic content of the current signal results in increased harmonic content of the pressure loading from the stator magnetic field
- Conventional and sine wave controllers produce significant harmonic content in the current signal
- Controllers can also produce non-harmonic discrete current peaks
- Mode 1 and 2 vibrations of the rotor occurred at 1 – 1.5 kHz and 4.4 – 5.1 kHz, respectively
- Significant acoustic radiation occurs for most configurations and speeds at frequencies near the mode 2 vibration frequency
- For some configurations and speeds, acoustic radiation occurs near the mode 1 vibration frequency
- Loading the motor increases acoustic radiation for some conditions and configurations
- Installing the motor increases acoustic radiation at frequencies near the mode 1 frequency