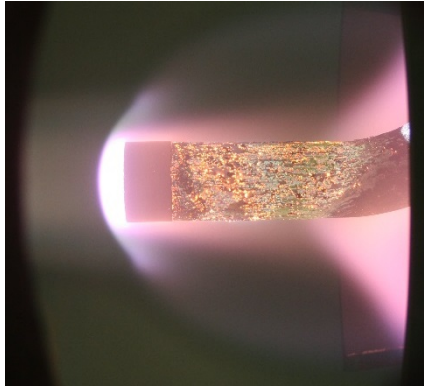


Remote Optical Recession Measurement of Orion Thermal Protection System



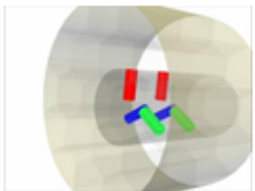
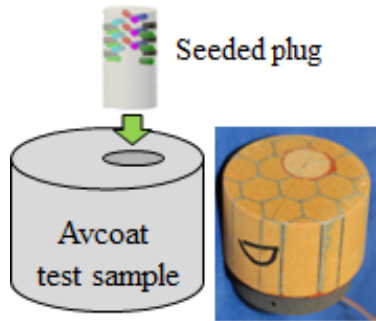
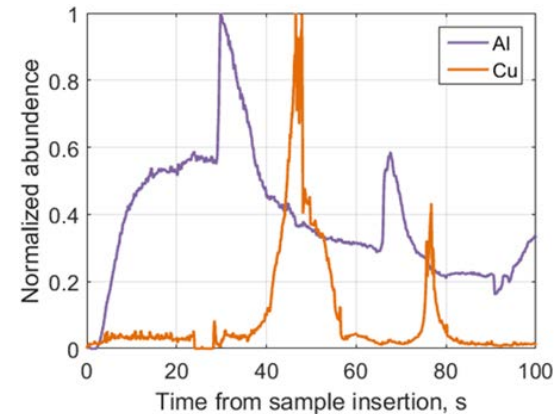
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27 June 2018
Madison, WI

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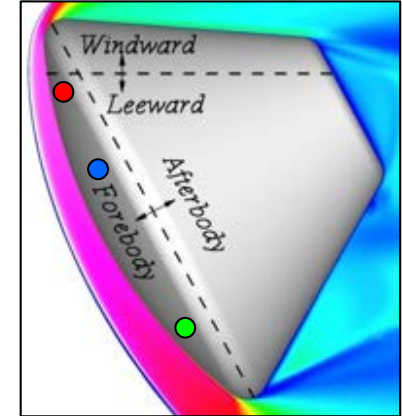
Supported by NASA contracts NNX15CA31P, NNX16CA14C & NNX16CL04P
Acknowledgments: Margaret Stackpoole (NASA ARC) and Thomas Horvath (NASA LaRC)



Motivation and Measurement Concept

• Motivation

- Recession models for Orion ablator heatshield material (Avcoat) have large uncertainty, necessitating large safety factors
- Current *in situ* diagnostics are not sufficiently accurate to reduce uncertainty
 - Cannot simply improve as likely to be discontinued when Orion becomes operational
- Need a non-invasive, time-resolved TPS recession diagnostic to support model validation and to enable lower safety factors and corresponding weight reduction



• Measurement Concept

- Seed TPS close-out plugs with metals at known locations/depths
- Metals released and vaporized during recession
- Spectra measured by an off-board sensor
- Detect tracer metal signatures using OKSI's Spectral Processing for Optical Trace Element Detection (SPOTED) algorithm
 - Developed for rocket health monitoring
 - Detect and quantify weak metal signatures against complex background
 - Exploits predicted spectral signatures generated by customized version of Optically Opaque Plasmas (OOPS) code from Spectral Sciences, Inc.
- → Spatial-temporal map of TPS recession



Development Path

• Initial experiments

- Experiments conducted at HYMETS (NASA LaRC) in October 2015
 - Hypersonic Materials Environmental Test System
 - 400kW arc-jet facility, 1.5” diameter Avcoat test articles
 - Relatively low cost, short time between tests
- Objectives
 - Proof-of-concept
 - Verify “Do No Harm”
 - Characterize various tracer metals
 - Evaluate possible plug configurations
 - Establish relationship amongst signal characteristics, tracer metal properties, and recession depth

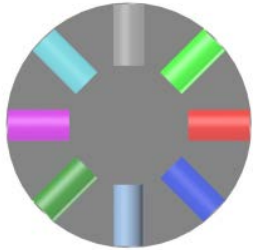
• Confirmation Experiments

- Experiments conducted at AHF (NASA Ames) in May 2017
 - Aerodynamic Heating Facility
 - More closely reproduces flight conditions than HYMETS does
 - Approximately the same heat flux, much higher dynamic pressure
 - 4” test articles → reduced edge effects
- Objectives
 - Verify indicator metal behavior in different facility and under more representative conditions
 - Refine seeded plug design
 - Identify limitations on depth resolution

HYMETS Seeded Plug Configurations

Configuration#1: Spiral Wires

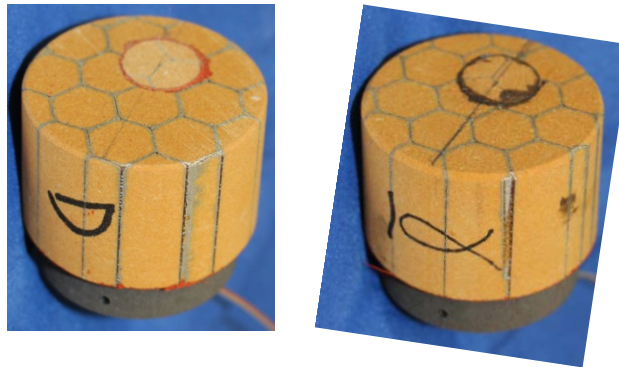
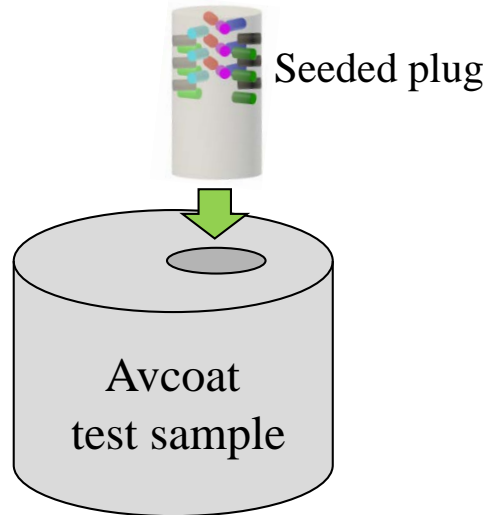
Top View



Side View

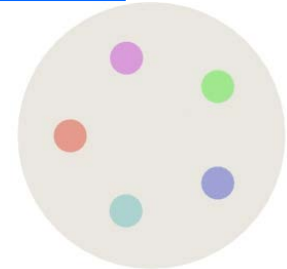


Seeded plug inserted into test sample

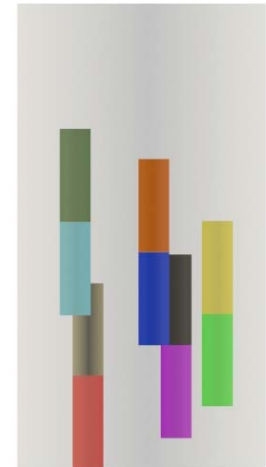


Configuration#2: Parallel Wires

Top View



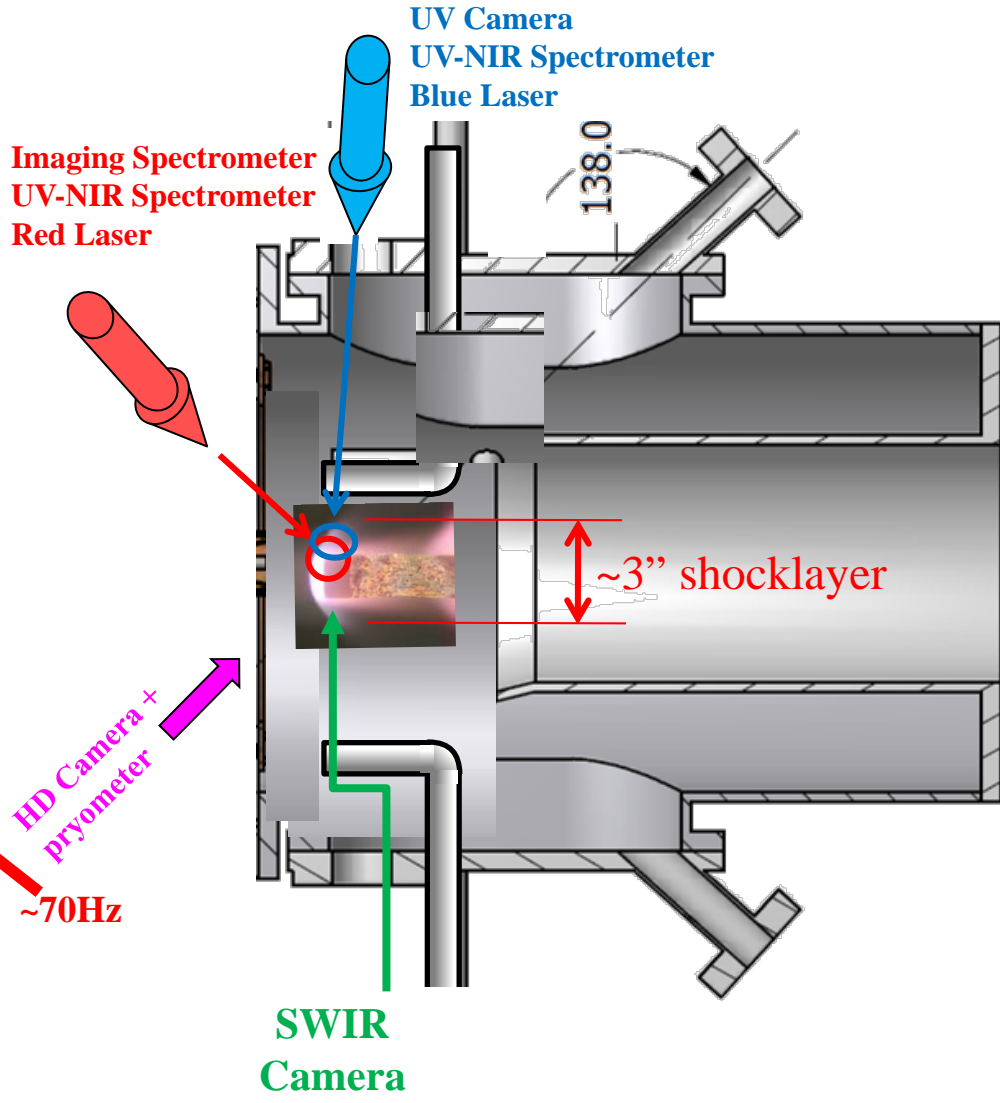
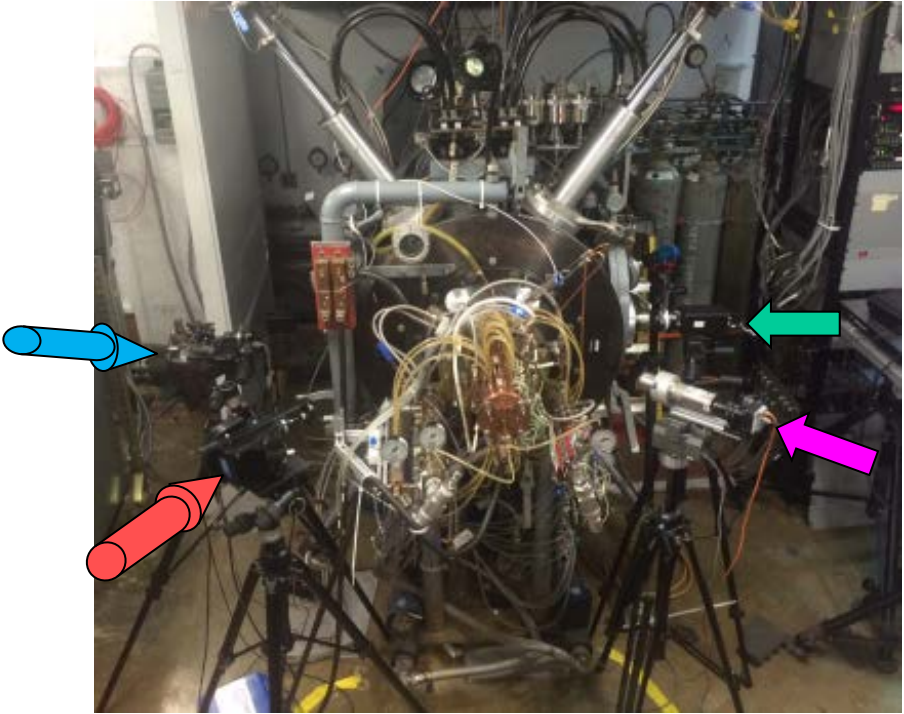
Side View



Test Matrix

Run	Sample ID	Config Type	Metals	Plug Adhesive	Comments
1	Beta	blank plug	none	RTV-560	control sample
2	Gamma	blank plug	none	non-ferous epoxy	control sample
3	W	parallel wires	Cu,Chromel-C,W,Ti,Ag,Nb	non-ferous epoxy	low to high temp metals, staggered start
4	V	parallel wires	Fe, Mo, Ta, Re, V, Hf, Zr	non-ferous epoxy	mid & high temp metals, staggered start
5	E	spiral	W, Ti, Chromel-C	non-ferous epoxy	mid & high temp metals
6	G	spiral	In, Sb, Pb, Al, Cu	non-ferous epoxy	low temp metals only
7	A	double spiral	Ti,Nb,W,Ag,Cu,Ni	RTV-560	low and high temp metals at each depth
8	B	double spiral		RTV-560	low and high temp metals at each depth
9	C	double spiral	V,Hf,Re,In,Sn,Pb	RTV-560	low and high temp metals at each depth
10	X	parallel wires	W,Ta,Re,Mo,Nb,Rh,V, Chromel-C,Cu,Fe,Zr,Ni,Ti	RTV-560	two layers: mid and high temp metals, then mid and low temp metals
11	Y	parallel wires	Ni,Hf,Mo,Ag,Cu,Fe, Nb,Ta,Re,Ti,V	RTV-560	two layers: mid and low temp metals, then mid and high temp metals
12	Z	parallel wires	Ag,Cu,V,Fe,Ti,Zr,Nb, Chromel-C,Ta,Hf,W,Mo	RTV-560	two layers: mid and low temp metals, then mid and high temp metals
13	D	spiral	Re,Ta,Mo,Nb,V,Hf,Zr	RTV-560	high temp metals only
14	U	parallel wires	In,Sn,Pb,Mg,Al	non-ferous epoxy	low temp metals, staggered start

HYMETS Setup

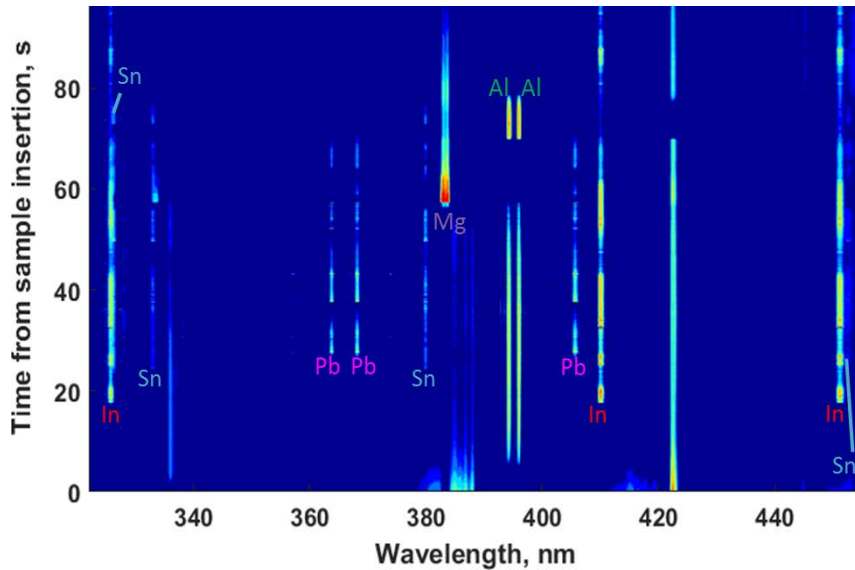


Sensor	Viewport	spectral band, nm	FWHM resolution, nm
OSS2-UV	Starboard side	320-450	0.08
OSS2-VNIR		450-1100	0.93
UV Imager		390	10
pointing laser		430	1
OSS1-UV	Starboard 45	320-450	0.13
OSS1-VNIR		450-1100	1.3
Imaging Spectrometer		380-1000	1.5
pointing laser		650	1
SWIR Imager	Port side	950-1700	N/A

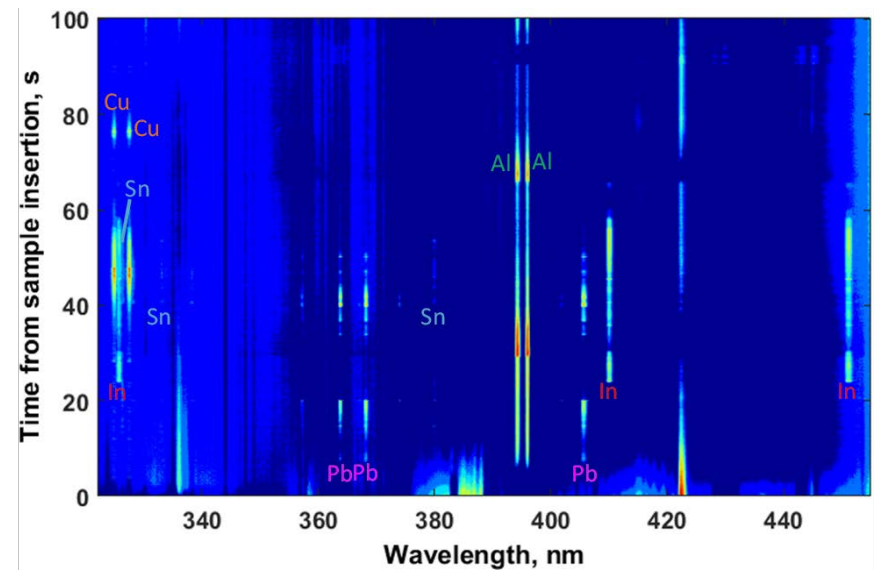
HD Camera +
pyrometer
~70Hz

Example Spectral Data (background removed, log radiance)

Sample U
(Parallel, Low- & Mid-temperature)

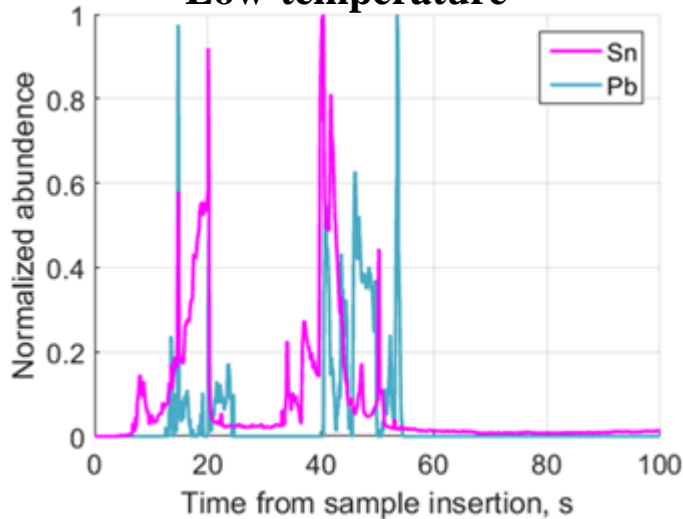


Sample G
(Spiral, Low- & Mid-temperature)

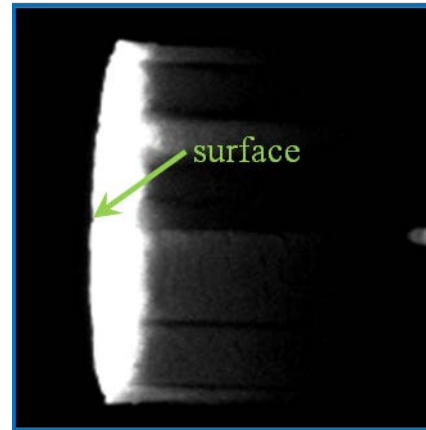


Spectral signal and recession (Sample G)

Low-temperature

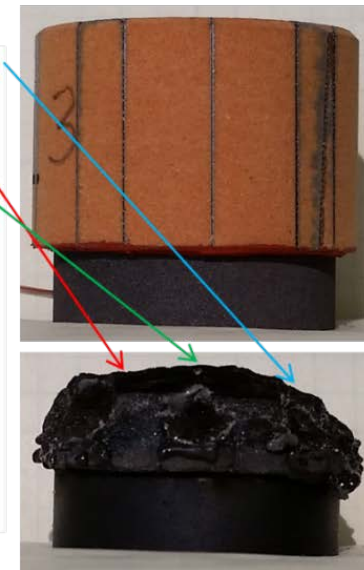
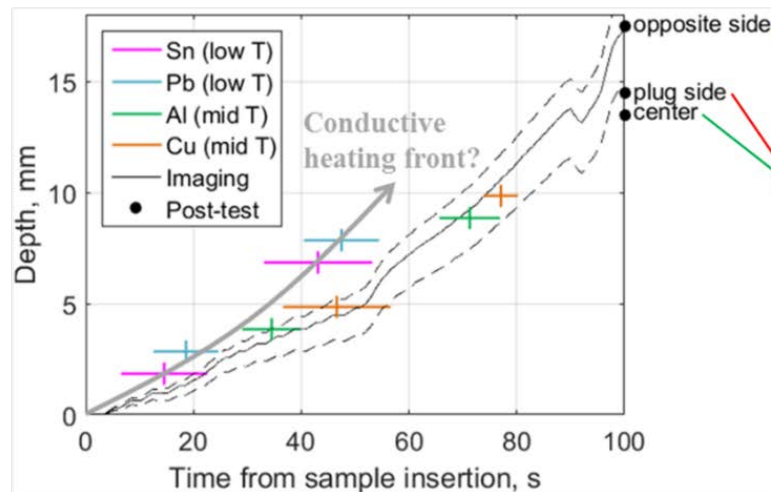
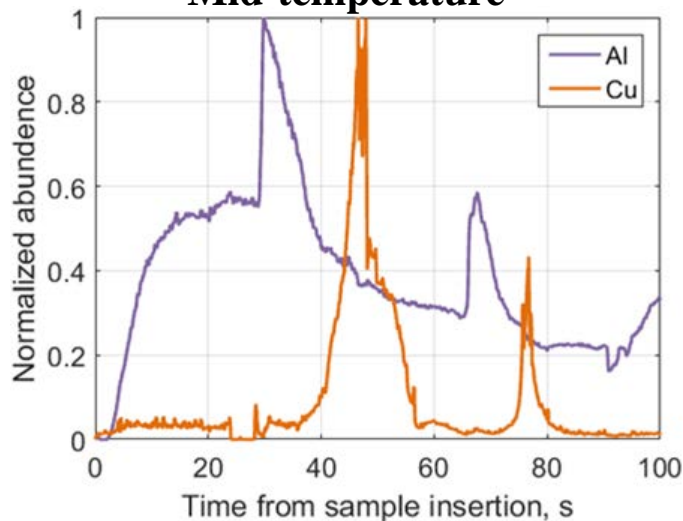


SWIR (thermal emission)



- Spiral plug yields clear ON/OFF signals
- Side view SWIR imagery used to measure recession
- Low-temperature metal signals detected before recession reaches location
- Mid-temperature metal signals consistent with recession

Mid-temperature



*Al is in honeycomb, Cu is in arc-jet nozzle

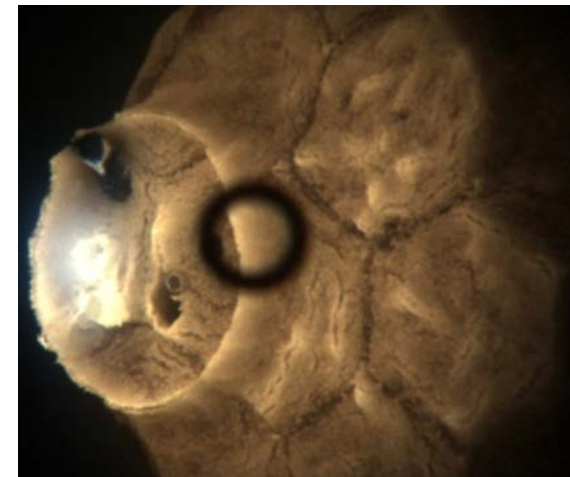
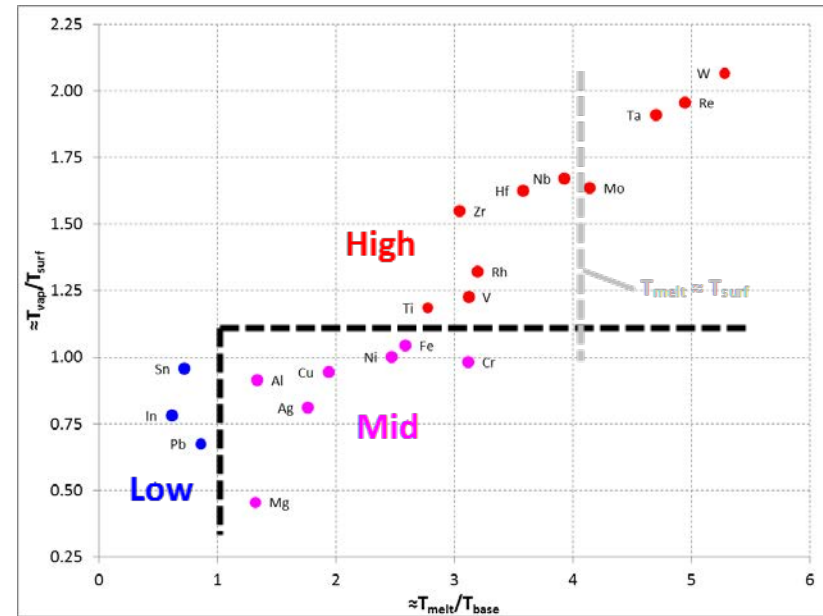
HYMETS Testing – Conclusions

- **Clear connection between melting / vaporization phenomenology and observed signals**

- Mid-temperature metals generate the most clear and easy to interpret signals
 - Vaporize at or below the surface temperature
 - Signal timing consistent with recession to tracer location
- Low-temperature metals not of interest for recession indicator
 - Melt and vaporize before recession reaches tracer depth
 - May be useful to indicate heat soak or pyrolysis
- High-temperature metals not of interest for recession indicator
 - Surface temperature below the vaporization temperature
 - Persist on surface and slowly vaporize
 - Low signal level for extended period of time
- Phenomenology verified using RGB video
 - See paper for details

- **Spiral configuration preferred**

- Clear start/end of signal as recession passes tracer location; signal in between more complicated
- Multiple measurements possible per tracer metal



AHF test articles and setup

- Focus on spiral configuration
- Attempt resolution down to 1/2 wire diameter
- Determine if higher dynamic pressure alters performance for high-temperature metals

Mid-temperature metals

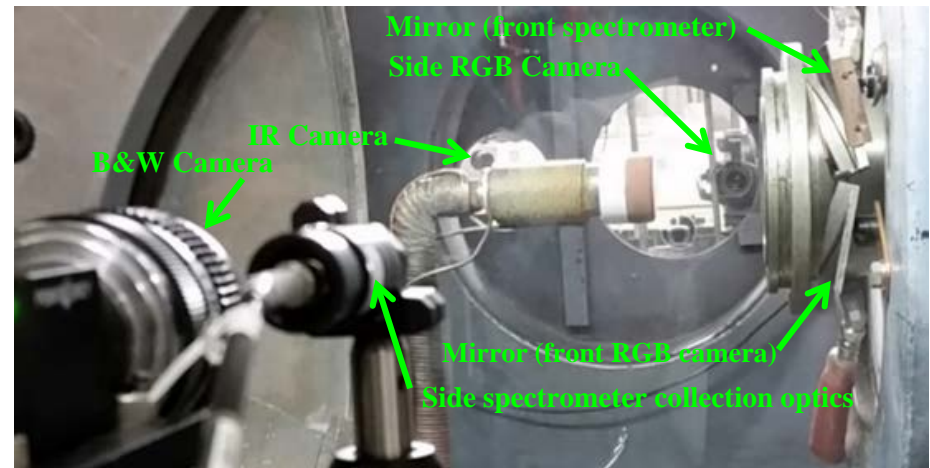
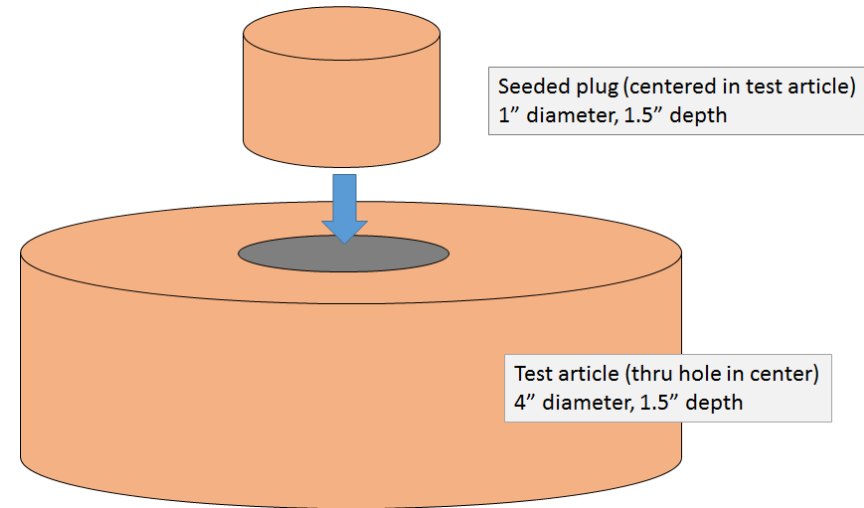
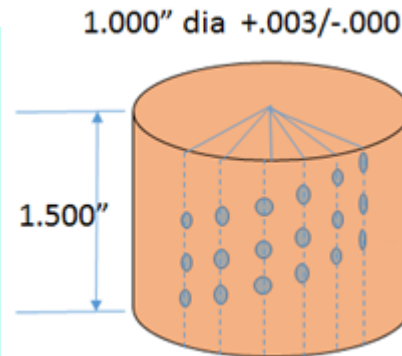
TA #1 & #2

Ag, Ni, Cu, Fe, Al, Chromel-C

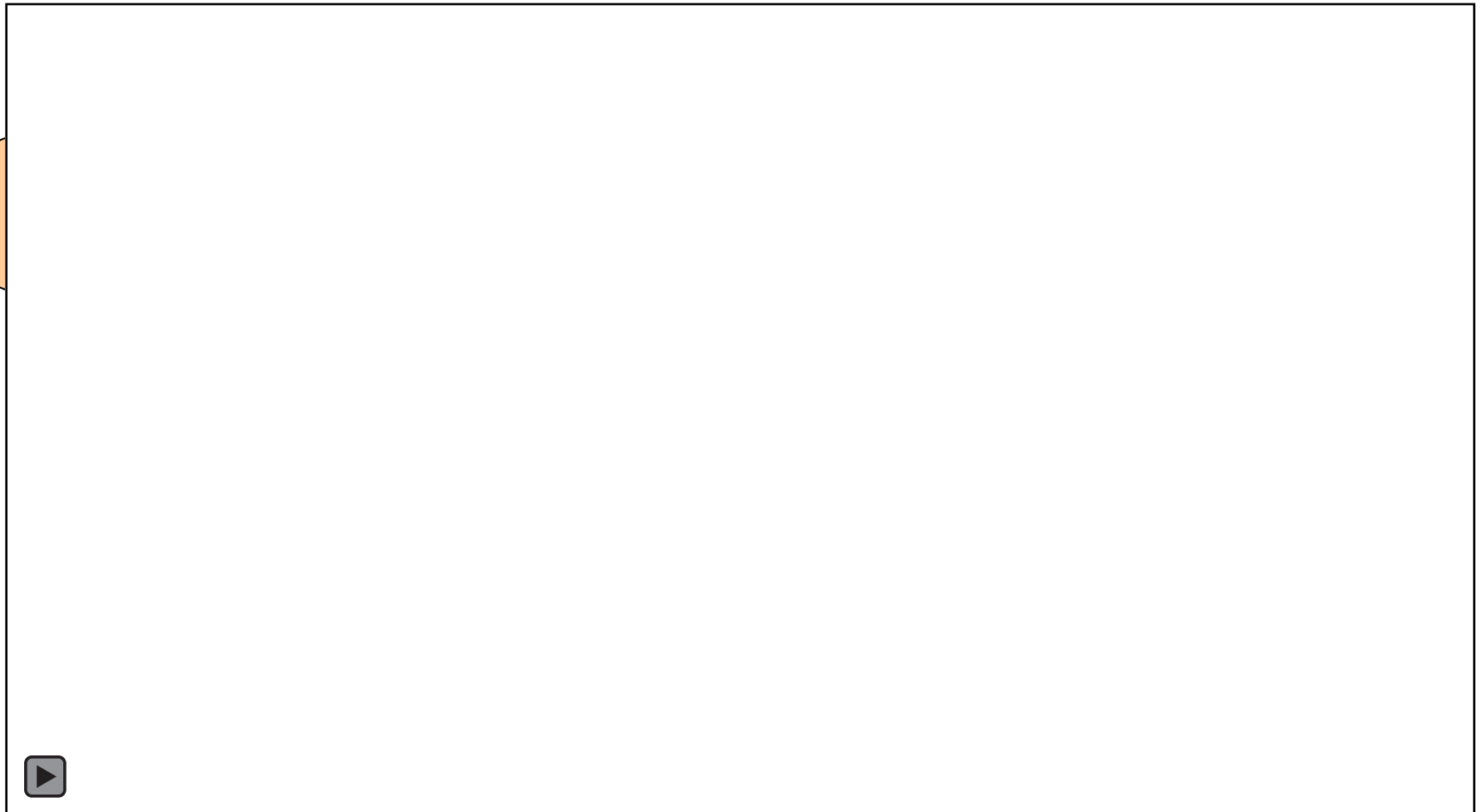
High-temperature metals

TA #3 & #4

Nb, V, Zr, Hf, Mo, Ti



Test Article 2 – Mid-temperature metals data summary



AHF Testing – Conclusions

- **Verified that tracer metals behave consistently across facilities and conditions**
 - Phenomenology and spectral signals are consistent with interpretation developed based on HYMETs data
- **Mid-temperature metals remain the best candidates for use as tracers**
 - Focus further efforts on detailed characterizing of specific metals, including expanded set of metals, specifically in this temperature range
- **Identified local recession variation as potential limiting factor on spatial resolution and depth resolution**
 - Require input from models or experiments on typical degree of local recession variation
- **Plug configuration that produces short, distinct detection pulses**
 - Spiral
 - Thinner wires

Next steps: Plug design and validation, observation platforms

- **Additional parametric testing at HYMETs**
 - Expanded set of mid-temperature metals
 - Spiral plug detailed design (wire diameters, spacing, etc.)
 - Repeated tests to quantify accuracy and precision
- **Further modeling**
 - Expected absolute radiance of spectral features
 - Minimum detectable signal above expected background
- **Final plug design and tracer metal selections**
- **Verification testing at AHF or similar facility**
- **Targeting integration into EM-2 test flight**
- **Observation platforms and instruments**
 - SCIFLI Airborne Multispectral Imager (SAMI)
 - High-fidelity Automated Airborne Reconfigurable Tracking System (HAARTS)
 - Imaging spectrometer

Possible Platforms and Instruments

• SCIFLI Airborne Multispectral Imager (SAMI)

- OKSI is building a telescope and airborne tracking system for NASA Scientifically Calibrated Inflight Imagery program
- Designed for NASA-owned HU-25 or Gulfstream III
- Performance capabilities
 - Better than 5 urad (1 arc sec) pointing stability
 - Reconfigurable (swap-out filters, cameras, spectrometers, optics)
 - Planned configuration: 10" aperture telescope, 2m focal length (f/8), UV-VIS spectrometer, NIR, SWIR, MWIR cameras, Field-of-View +/-17°



• High-fidelity Automated Airborne Reconfigurable Tracking System (HAARTS)

- OKSI is the prime contractor building a telescope and stabilized tracking system for the Air Force
- Designed for a high-altitude, long endurance UAV
- Part of the UAV-Based Range presented in the previous talk by Thomas Horvath

• Imaging spectrometer

- Spatial resolution of recession provided by using different tracer metals at different locations
 - Do not need spatially resolved spectrometer data
- For some observations (i.e., daytime), signal to background ratio must be considered
 - Large FOV = high background
 - Small FOV = challenge for tracking
- Solution: use an imaging spectrometer
 - OKSI has built >10 custom 4DIS (4-Dimensional Imaging Spectrometer) for various customers/applications

