



Cryogenic Propellant Storage and Transfer (CPST) Engineering Development Unit (EDU) Multilayer Insulation (MLI) Installation Overview

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EDU Configuration Prior to MLI Install



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- Most of the tank Spray-on Foam Insulation (SOFI) was sanded and trimmed prior to MLI blanket installation; some foam closeouts needed to take place on tank top and bottom after MLI was in place.
- Cans at top and bottom supported the tank during MLI installation; struts were installed after the MLI blanket was on the tank.

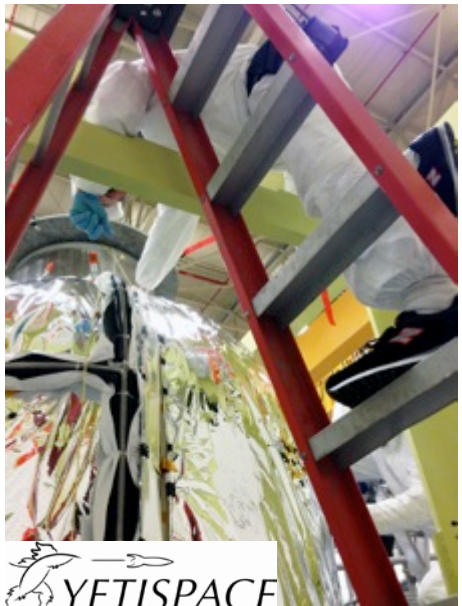
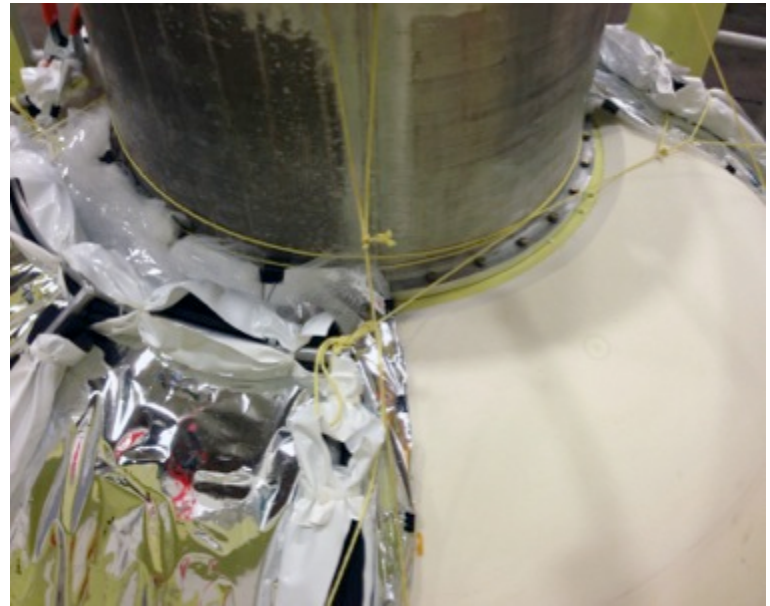




MLI Installation Process Overview



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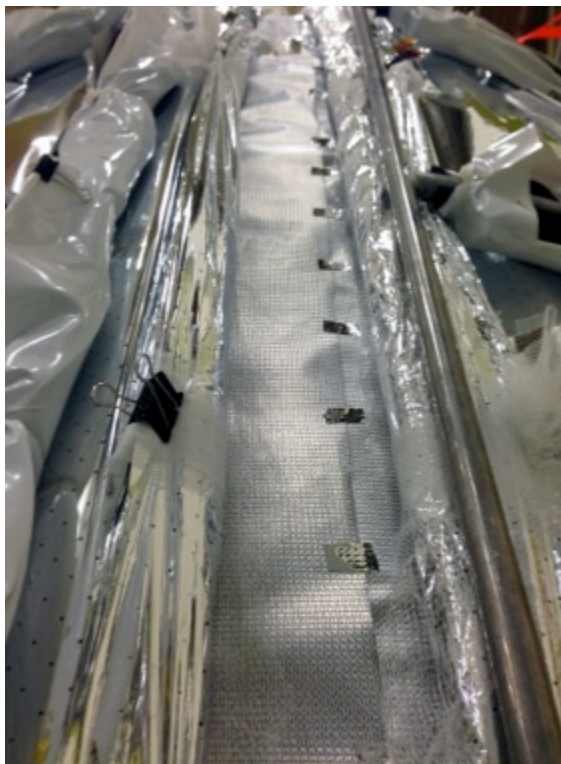


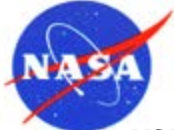


Layer Integration



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Strut Penetrations



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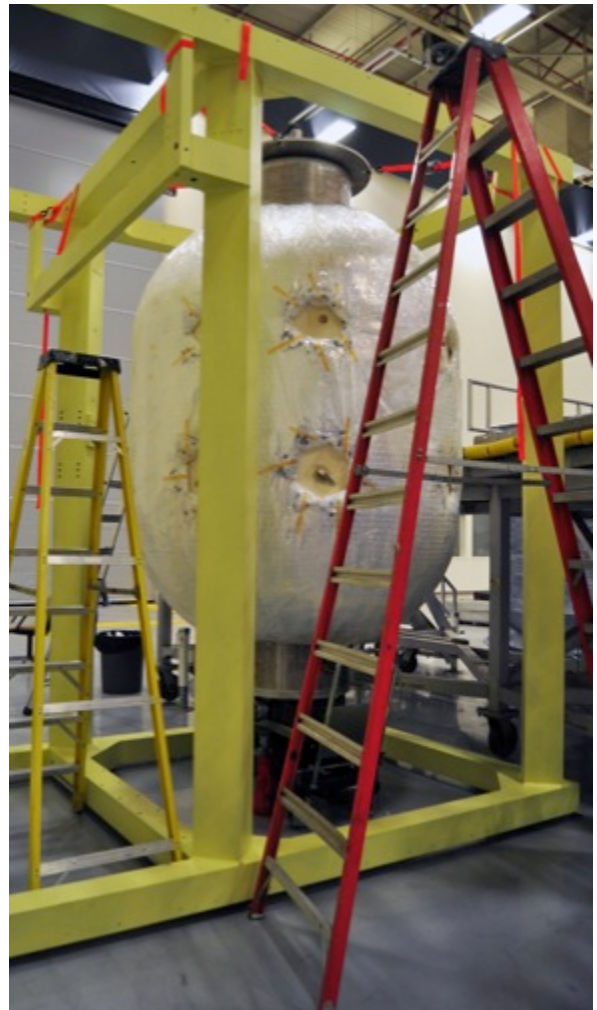




60-Layer Blanket Installed on Tank



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Strut Confetti



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Pulling Back MLI Dome Ends



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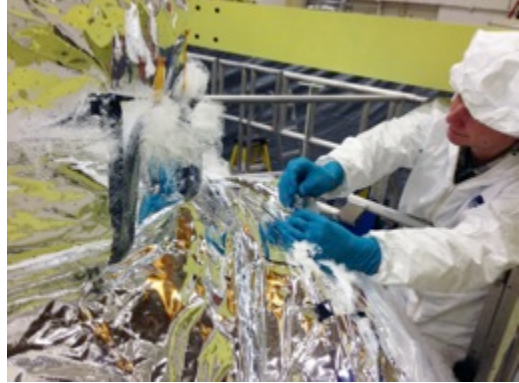
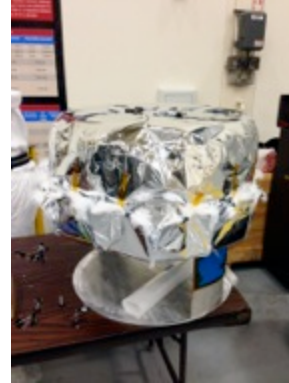




MLI Top Hat Installation



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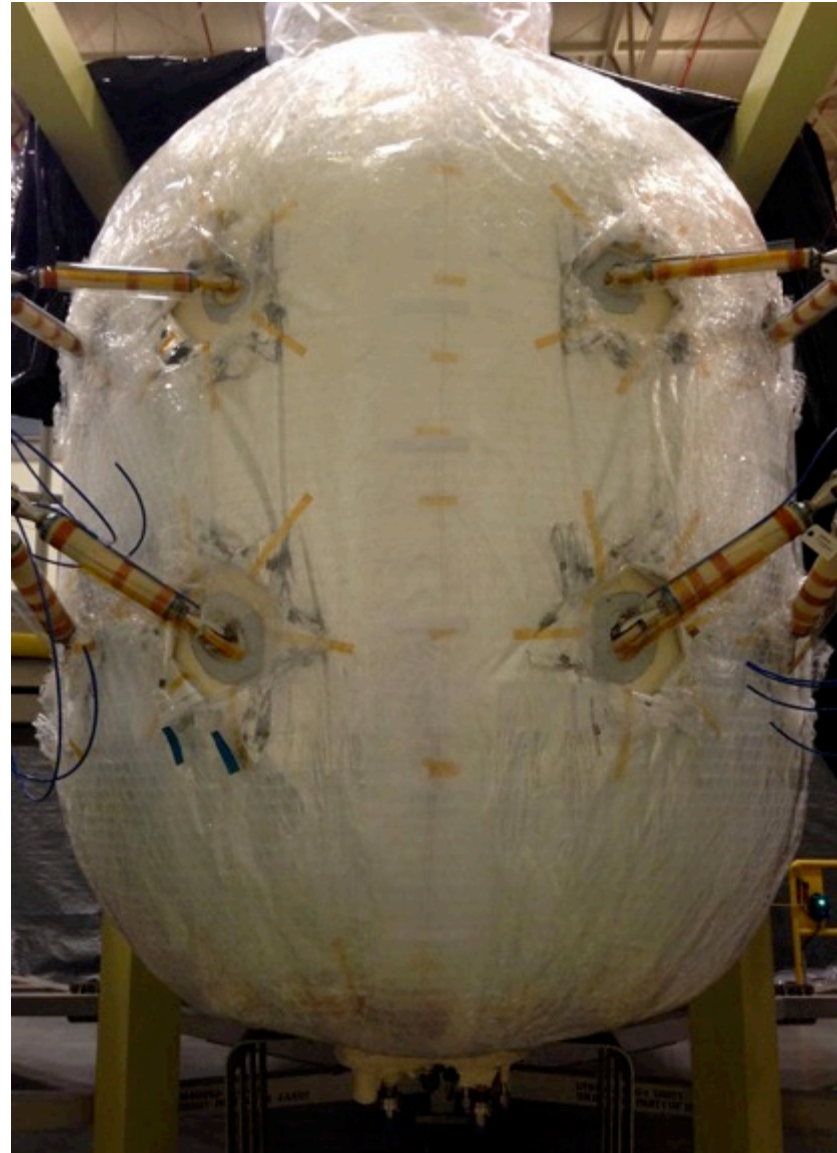
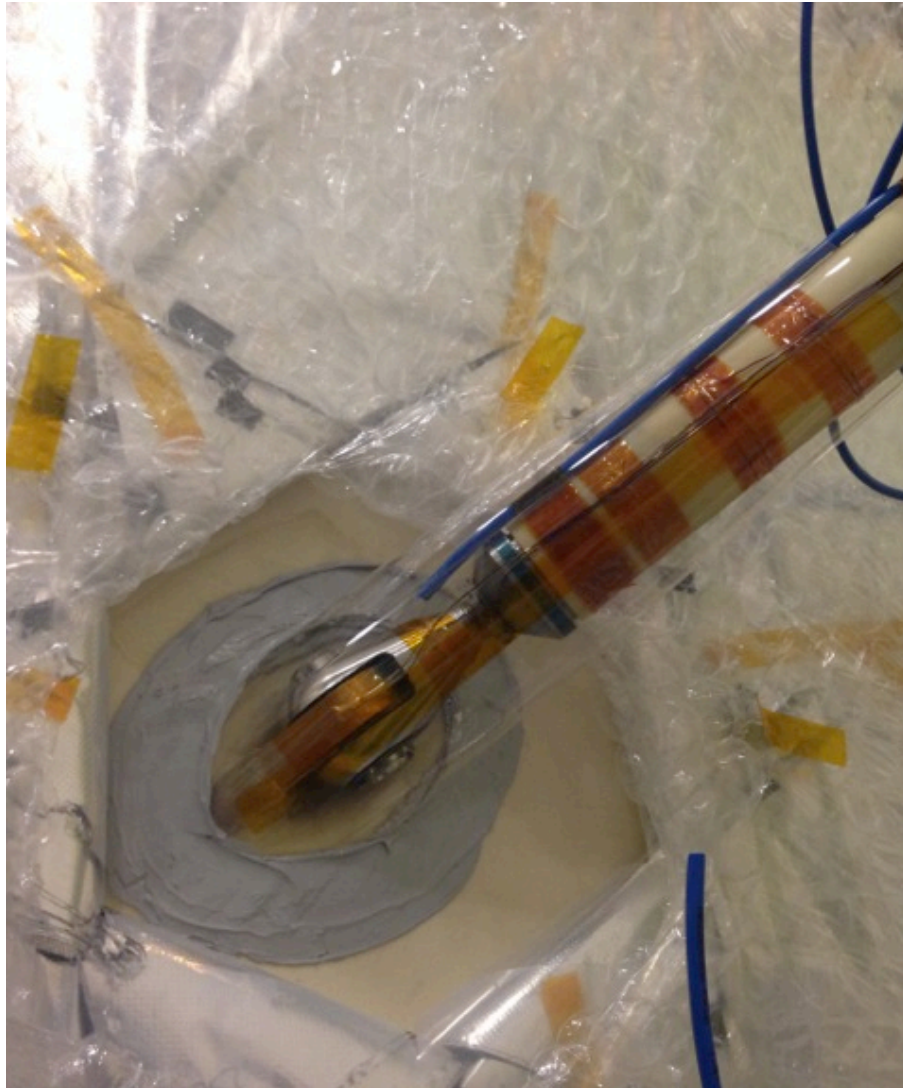




Strut Helium Purge Bag Installation



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Strut MLI Closeouts



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- MLI blankets were closed out around the struts once the struts and helium purge bags were installed.
- 20 layers of MLI were integrated around the struts.



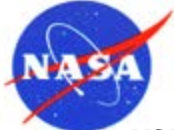


EDU Strut MLI Closeout Team



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Preparation for Move to TS300



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EDU in TS300 20' VC



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