

*Future Capabilities in Space Servicing and  
Assembly: Opportunities for Future  
Astrophysics Missions*

**Assembly and Servicing**  
***STMD Technology Strategy***

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**Principal Technologist, NASA STMD**  
**Nov. 1-3, 2017**  
**TIM @ GSFC**

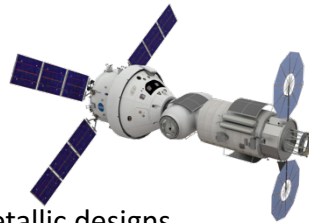




# Key Agency Structures and Materials Technology/Capability Needs



## 1) Human-Rated Composite Structures for Launch, Transit, Deep-Space Vehicles and Habitation



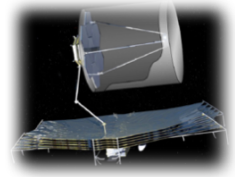
### Capability Challenge

- 5-m class habitable structures
- 10m-class launch vehicle structures
- >30% mass reduction potential over metallic designs

### Driving need

- Early exploration missions: Proving ground – Earth independent
- Launch vehicle structures - SLS Universal Stage Adapter for EM2 and Upper Stage Lox tank for EM3/EM4 early 2020's
- Cislunar habitats mid-2020's, Mars Hab/MAV 2030's

## 2) In-Space Manufacturing and Assembly of Large-scale Precision And Non-Precision Structures



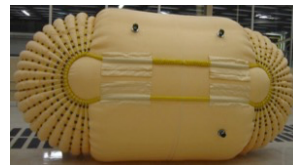
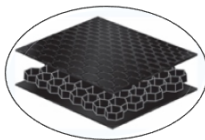
### Capability Challenge

- $\geq 50$  m modular solar arrays,  $< 1\text{kg/m}^2$
- $\geq 10\text{-}12$  m diameter aperture with 10s of picometers stability
- Factor of 2 life extension for exploration vehicles
- Hardware in the loop simulation for assembly agent V&V.

### Driving need

- Large solar arrays needed for SEP vehicles in 2028 per the EMC
- Large aperture telescopes – 2030-2040 (LUVOIR)
- iSA and iSM technology to TRL 6 prior to mission formulation

## 3) Lightweight, Multifunctional Materials, Manufacturing & Structures for Deep-Space Exploration Systems



### Capability Challenge

- Mass reduction of >30% compared to unintegrated systems.
- Example: integrating radiation protection and thermal control
- Deployable and Softgood structural systems with  $< 1/6$  volume
- Advanced materials > stiffness ( $150\text{ GPa}/[\text{g}/\text{cm}^3]$ ), strength ( $3\text{ GPa}/[\text{g}/\text{cm}^3]$ ) and fracture toughness ( $0.3\text{ N/mm}$ )

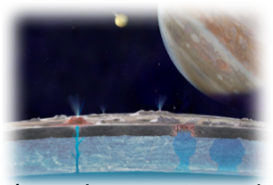
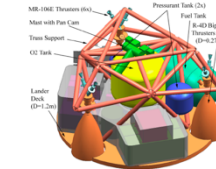
### Driving Need

Europa – 2020's

Habitats needed for the Phobos/Mars Orbit Mission - 2033

Active structural control for large-aperture telescopes - 2035

## 4) Materials and Structures for Extreme Environments



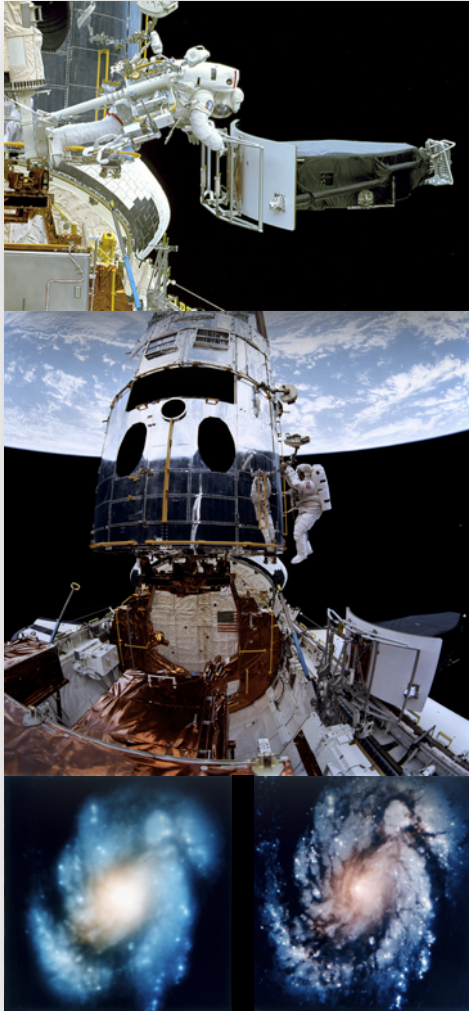
### Capability Challenge

- High Temp Carbon-Carbon Rocket Nozzles (50% less mass and 50% more thermal margin over SOA metallic nozzles )
- Cold Temp Mechanisms operating at  $\sim 50\text{K}$
- Seals and Coatings for dust environments
- Radiation Shielding material systems.

### Driving need

- Initial exploration missions - Proving ground – Earth independent
- SLS Upper Stage nozzle extension for EM3/EM4 early 2020's
- Mars Descent Vehicles mid 2020's - 2030's
- Europa missions beginning in mid 2020's

# Background: History of Space Assembly Operations

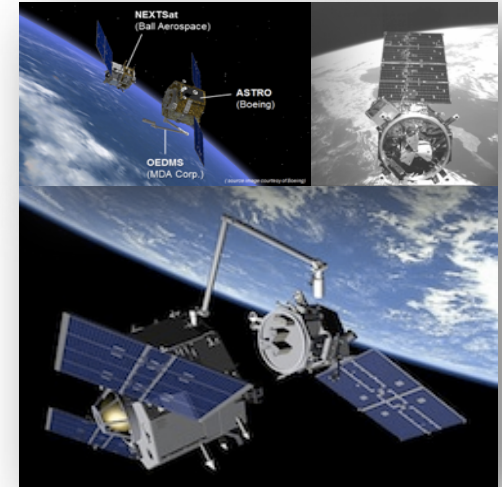


STS-61 Hubble (1993 NASA)  
(1993, 1997, 1999, 2002, 2009)



ISS assembled in over ~40 flights

ISS (1998-2011 International)



Orbital Express (2007 DARPA)

- Orbital Replacement Units
- Fuel Transfer



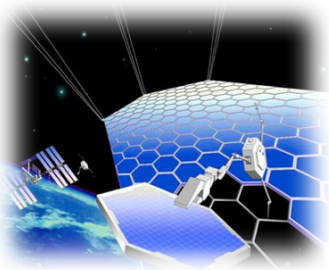
EASE/ACCESS STS-61B (1985 NASA)



# ISA and ISM- Critical Technologies



## ISA & ISM



### ***In-Space Manufacturing / In-Space Assembly***

- Compelling need: provides for new capabilities for space vehicle design/build, upgrade and maintenance to reduce cost and improve resilience
  - **Persistent Assets - servicing and repair extend lifetime**
  - **iSA enables large space assets – mitigates launch volume constraints**
  - **Disassembly and reuse for multi-mission vehicles**
  - **iSM reduces spares and enables earth independence**

This focus area is aimed at developing the technologies needed to deploy, assemble, aggregate, and/or manufacture large and/or complex in-space and surface systems without astronaut extravehicular activity (EVA). The benefit of this capability is that can alter the current spacecraft-manufacturing paradigm by enabling in-space creation of large spacecraft systems. The elimination of the need for the integrated system to survive launch loads and environments will simplify the integration and pre-launch testing. The capability can allow repurposing, upgrading, or reconfiguring assets in space.

The technology focus areas for this capability include:

- Materials and processes for in-space manufacturing
- Modular and “plug-and-play” open architectures
- Reversible joining
- Autonomous assembly
- Surface construction with ISRU
- Manufacturing certification
- High fidelity simulation for agent training and certification



# Engineering Design and Technology For Resilience



**Previous 10-15 years**  
*Fixed, focused, governed*

- **Highly specialized platforms**
- **Fixed capabilities**
- **Costly**
- **Focused mission portfolio**
- **Long development time**



*Point Solutions for Asymmetric Warfare*

*Moving from  
Custom Build to  
Composability  
and Integration*

**Now.....The Future**  
*Modular, adaptable, autonomous*

- **Flexible platforms**
- **Adaptable to capabilities**
- **Affordable**
- **Resilient to new threats**
- **Short development time**

*Composable,  
Agile Solutions  
for Multiple  
Missions and  
Threats*



Jeffery P. Holland, PhD, PE (SES)  
Engineered Resilient Systems (ERS) Community of Interest (COI) Lead  
Director, US Army Engineer Research and Development Center (ERDC)  
Director, Research and Development, US Army Corps of Engineers



# ISA & ISM: Science and Exploration



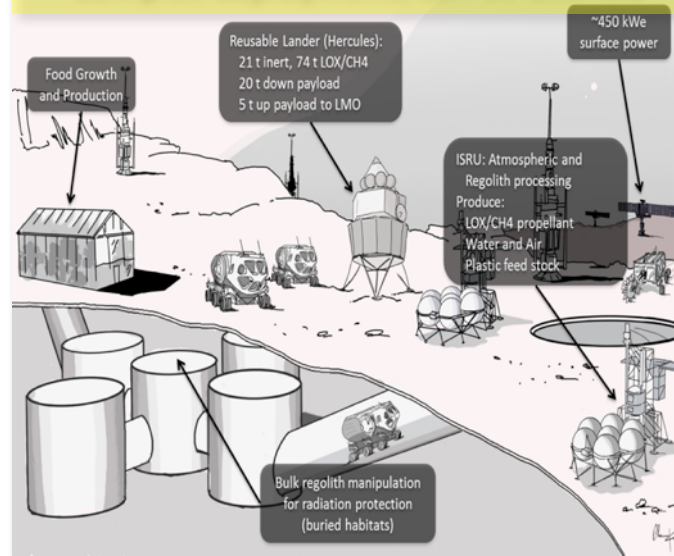
## In-Space Assembly and Manufacturing Provides for Affordability and Resilience

- Assembly provides aggregation of systems from multiple launches
- Servicing and repair extend lifetime
- Disassembly and reuse of radically changes the supply architecture
- Complex deployments can be averted



## Cis-Lunar Gateway?

- Module Based Design for Docking/Berthing
- Modular Subsystems for repair/assembly
- Long reach arms for berthing/disassembly



## Surface ISRU – Manufacturing and Assembly

- Design with low strength materials (polymers/ceramics)
- Additive manufacturing of finite sized modules
- Assembly of processed parts into systems
- Reversible joining technology

## High Definition Space Telescope (HDST)

- 12-20 meter Primary Mirror
- High Dimensional Stability (10s of picometers)
- Deploy/Assemble
  - Thermal Sunshield
  - Primary Mirror
  - Secondary Mirror and Subsystems



# In-Space Robotic Manufacturing and Assembly (IRMA)



## Objectives:

- **CIRAS** (Orbital ATK): Commercial Infrastructure for Robotic Assembly and Servicing (CIRAS) project is pursuing space-based, robotic assembly of flight hardware and space systems, using innovative technologies including NASA's Tension Actuated Long-reach In-Space Manipulator (TALISMAN) to reduce the costs and potential human hazards associated with hardware transfer and assembly activities.

**Partners: LaRC, GSFC, NRL, and GRC.**

- **Archinaut** (Made In Space): Developing technology capable of building and assembling complex, large components in space on demand using additive manufacturing to deliver structures such as beams and struts.

**Partners: Northrop Grumman, Oceaneering Space Systems and ARC.**

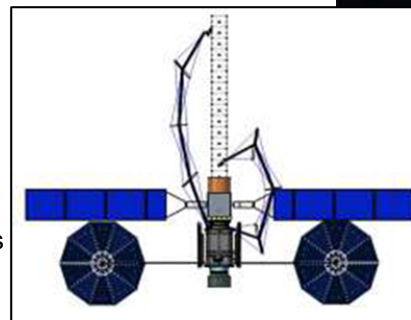
- **Dragonfly** (Space Systems/Loral): Enabling satellites to self-assemble in orbit. With optimized reflector stowage, robotic joint assembly and 3-D printed antenna support structures, more powerful satellites will fit within payload space aboard standard launch vehicles, thereby decreasing costs.

**Partners: LaRC, ARC, Tethers Unlimited and MDA.**

## Current Status / Accomplishments:

- Archinaut successfully demonstrated additive manufacturing in a simulated space-like thermal-vacuum environment and performed chemical and structural characterization of manufactured parts.
- Dragonfly conducted successful ground demonstration of robotic deployment of a stowed reflector to an operational configuration. The demonstration utilized state of the art robotics, integrated assembly joints and command and control software.
- CIRAS project advanced the TRL of CIRAS in-space assembly components and processes, including the robotic arm, end effectors, assembly tools, reversible joining methods, control software, quick disconnect interfaces and modular truss structures.

| LCC Phase               | Implementation                 |
|-------------------------|--------------------------------|
| Next Milestone          | Option Period Closeout Reviews |
| Next Milestone Date     | September 2018                 |
| Flight Readiness Review | N/A                            |
| Launch Readiness Date   | N/A                            |



**OATK- CIRAS**



**MIS-Archinaut**



**SSL- Dragonfly**



# Robotic Refueling Mission 3 (RRM3)



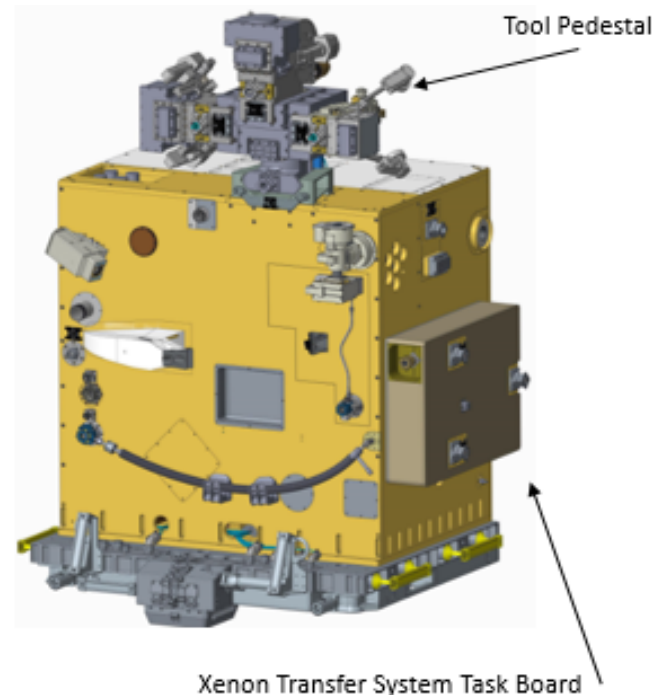
## Objectives

- Store and freeze standard cryogenic fluid in 0g.
- Maintain fluid mass for 6 months (zero boiloff).
- Robotically transfer fluid via zero vent technique.
- Robotically transfer xenon gas in 0g.

## Current Status / Accomplishments:

- RRM-3 is performing a flight demonstration of tools, some of which will be used by Restore-L.
- A secondary mass gauging system, the Radio Frequency Mass Gauge (RMFG) instrument developed under the STMD evolvable Cryogenics (eCryo) Project is also being flown and demonstrated on RRM-3.
- Project is readying for payload delivery to KSC in December, 2017 for launch on Space-X Falcon-9 in January, 2018.

| LCC Phase           | Implementation     |
|---------------------|--------------------|
| Next Milestone      | ORR                |
| Next Milestone Date | December 2018, TBD |
| Handover to SpaceX  | January 10, 2018   |
| Launch Date         | February 9, 2018   |





# Restore-L



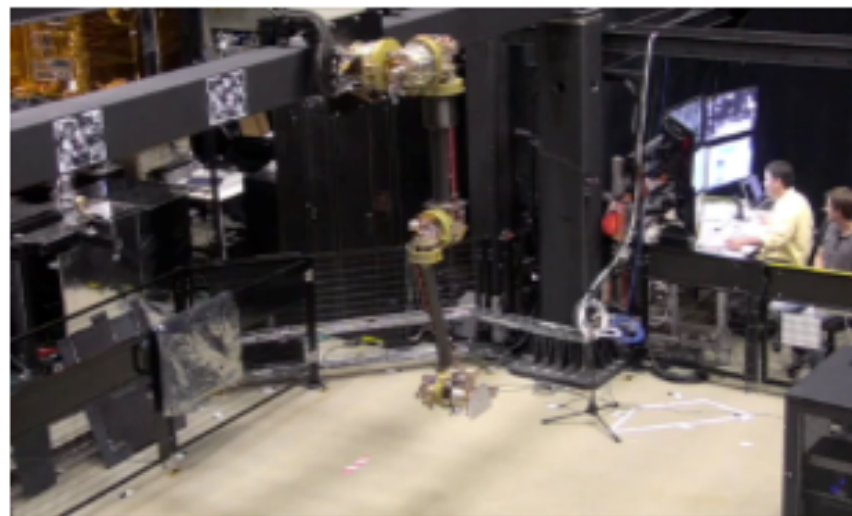
## Objectives:

- Rendezvous with, inspect and perform autonomous capture of client satellite (not originally designed for robotic servicing) in Low Earth Orbit
- Demonstrate ability to refuel, relocate, release and safely depart from client satellite

## Current Status / Accomplishments:

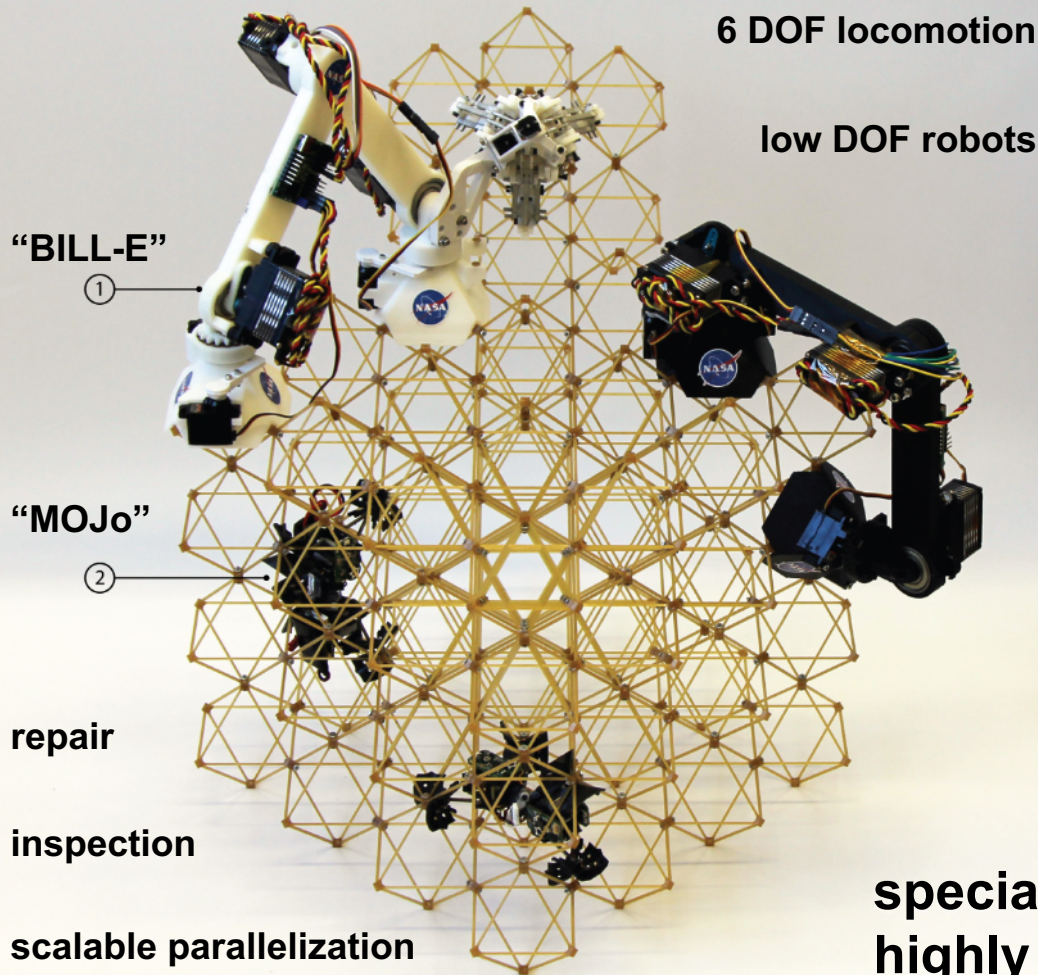
- Restore-L has completed project level SRR milestone and is through Key Decision Point B, and has been working on component level design, development, test, and evaluation.
- A spacecraft level PDR was completed by the spacecraft bus provider, Space Systems Loral.
- The project is readying for Mission level Preliminary Design Review (PDR) in the first quarter of FY18.

|                              |                                         |
|------------------------------|-----------------------------------------|
| LCC Phase                    | Formulation                             |
| Next Milestone               | Mission Preliminary Design Review (PDR) |
| Next Milestone Date          | November, 2017                          |
| Operational Readiness Review | March 2020                              |
| Launch Readiness Date        | November 2020                           |

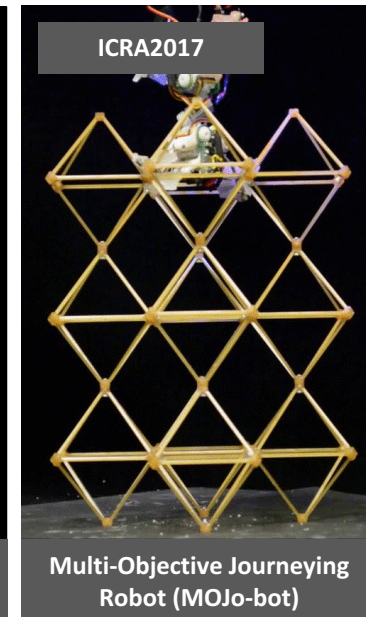
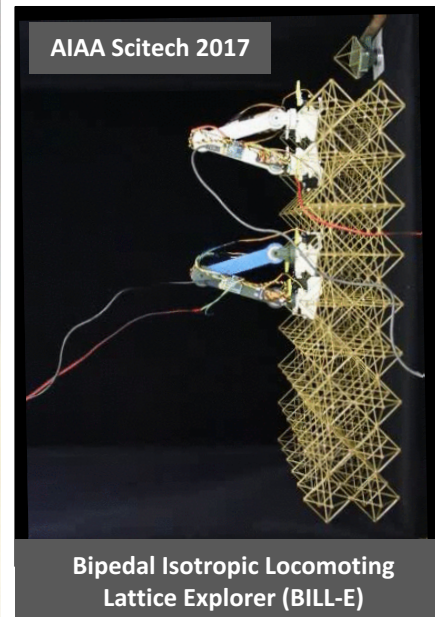


*Autonomous Capture Test Cell at the ROC*

# Automated Reconfigurable Mission Adaptive Digital Assembly Systems (ARMADAS)



**scalable error-tolerant  
manufacturing of high  
performance ultralight  
structures by assembly of  
mechanical building blocks.**



**specialized low-cost robot swarms for  
highly ordered structural environments**

**material tunability and reconfigurability = significant reduction in launch  
mass/cost for long-duration missions, increased capability / system robustness.**

# Automated Reconfigurable Mission Adaptive Digital Assembly Systems (ARMADAS)



IEEE AeroConf 2017



**scalable error-tolerant  
manufacturing of high performance  
ultralight structures by assembly of  
mechanical building blocks**

**specialized low-cost robot swarms  
for highly ordered structural  
environments**

6 DOF locomotion

low DOF robots

repair

inspection

scalable parallelization

AIAA Scitech 2017

ICRA2017

**material tunability and reconfigurability = significant reduction in launch  
mass/cost for long-duration missions, increased capability / system robustness.**



# Phase 1 SBIR – Joining Technology



## **ATSP Innovations**

60 Hazelwood Drive  
Champaign, IL 61820

Jacob Meyer (217) 778-4400

17-1-Z4.01-8593 LaRC

[Reversible Adhesion Concept for In-Space Assembly](#)

## **ROCCOR, LLC**

2602 Clover Basin Drive, Suite D  
Louisville, CO 80027

Stephanie Amend (801) 710-1252

17-1-Z4.01-9290 LaRC

[Fully Adaptive Slit-tube Structures with Electrically Integrated Smart Joints](#)

## **Cornerstone Research Group, Inc.**

2750 Indian Ripple Road  
Dayton, OH 45440

Chrysa Theodore (937) 320-1877

17-1-Z4.01-9457 LaRC

[Multifunctional Self-Aligning Reversible Joint using Space-Qualifiable Structural Fasteners](#)

## **Tethers Unlimited, Inc.**

11711 North Creek Parkway South, Suite D113  
Bothell, WA 98011

Robert Hoyt (425) 486-0100

17-1-Z4.01-9708 LaRC

[The Automated X-Link for Orbital Networking \(AXON\) Connector](#)



# In-Space Assembly Seedling Study

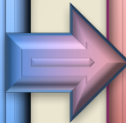
(Sharon Jeffries, NASA LaRC)



**Purpose: Identify beneficial applications of In-Space Assembly for human exploration and the capabilities necessary to enable those applications**

## ISASS Process

Investigated broad spectrum of assembly applications, tasks, and capabilities



Identified wide range of potential ISA applications for human exploration



Developed potential solutions to address pressing human exploration challenges

## Key Observations

1. Some degree of ISA is required for any human Mars architecture
2. Use of ISA can provide flexibility in launch vehicles and launch campaign
3. ISA can reduce risk and provide robustness to the exploration architecture
4. ISA can provide flexibility to the architecture
5. Use of ISA enables a robust mars landing and surface architecture
6. ISA must be designed into the architecture if implemented

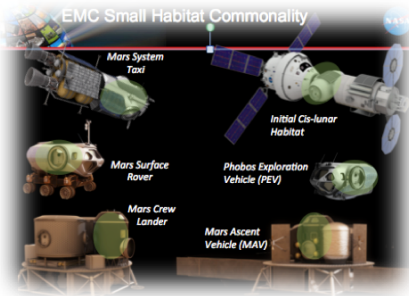


# Summary

## Structures/Materials/Nanotechnology



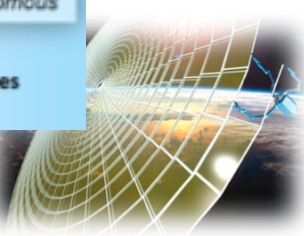
### Human Composites



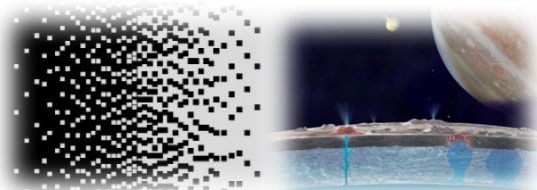
### iSA & iSM

Now.....The Future  
Modular, adaptable, autonomous

- Flexible platforms
- Adaptable to capabilities
- Affordable



### Advanced Structural Materials



### Performance

- 30-50% lower mass
- Reduced packaging volume

### Resilience

- Durability/Reparability
- Modular/Re-configurability
- Upgradable/Life Extension

### Affordability

- 30-50% lower production cost
- Lower life-cycle cost

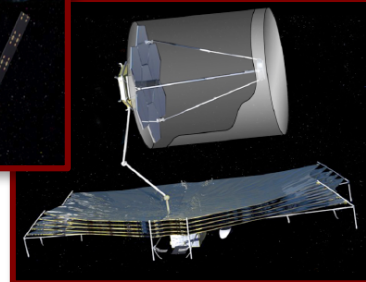
### Urgency

- Mars Architecture & Habitats
- Planetary and Astrophysics
- iSA & iSM rev tech

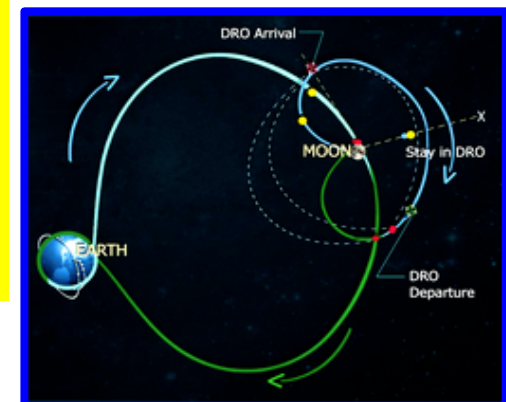
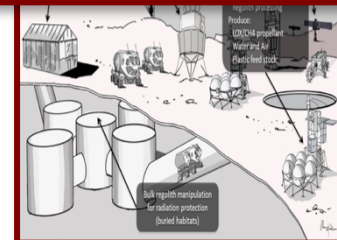


Human  
Cis-Lunar (EMC)

### Planetary Science / Exoplanet Observatories



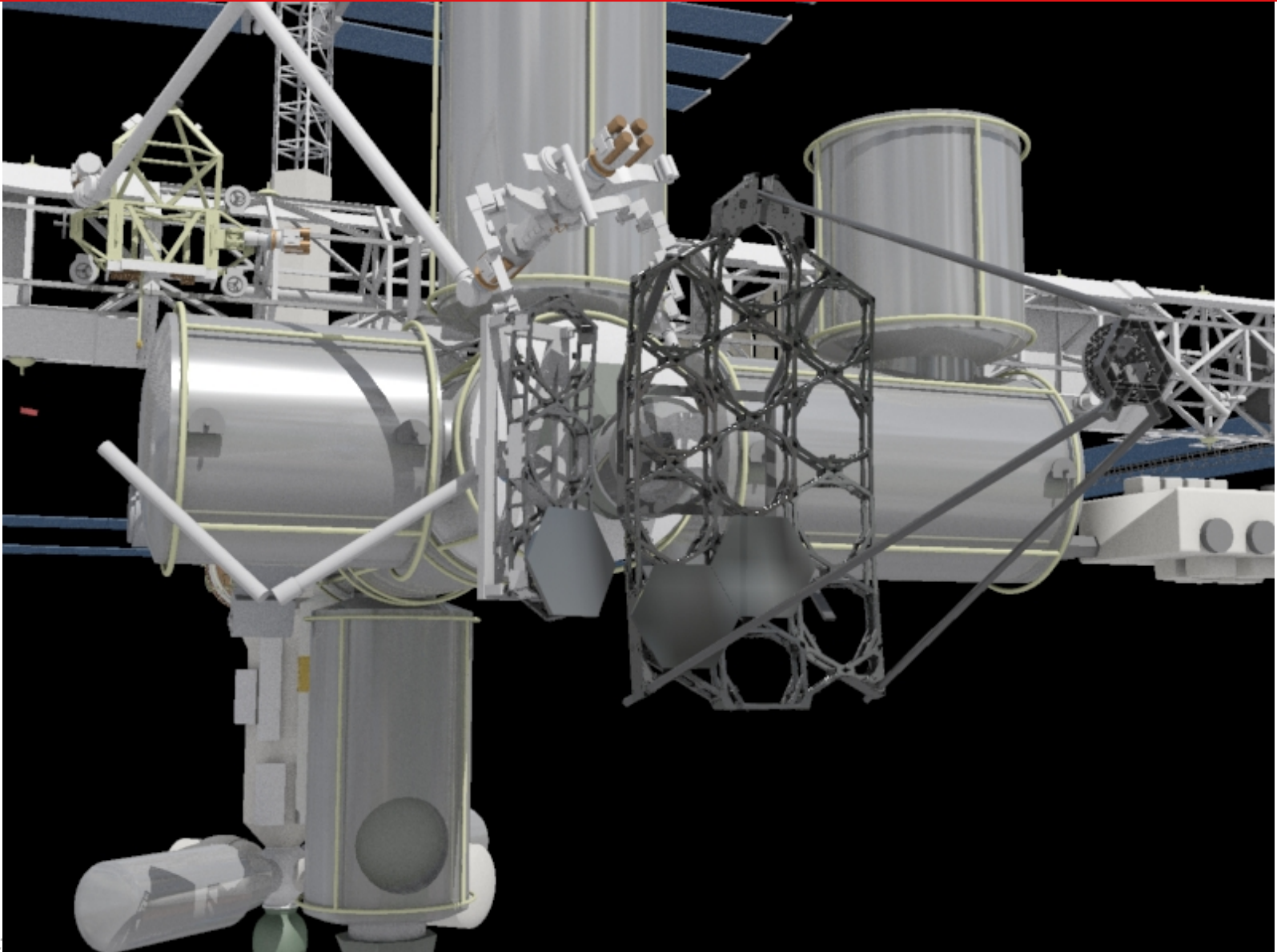
### Human And Robotic Surface Systems



OGA and Commercial Space



# Notional Pathfinder Demo





# Why In-Space Assembly?



- **Provides new capabilities for space vehicle design / build, upgrade, and maintenance to reduce cost and improve resilience**

- “Pay as you go”
- Growth potential

- **“Launch Failure ≠ Mission Failure”**

- **Broader launch vehicle compatibility (mass and volume)**

- More commercial involvement
- Greater schedule flexibility

- **Enables large space assets**

- Mitigates launch volume constraints
- Averts complex deployments
- Aggregates systems from multiple launches

- **Enhances persistent assets**

- Servicing and repair extend lifetime
- Upgrades for new or enhanced capabilities

- **Enables disassembly**

- Reuse or repurpose systems or components
- Radically changes supply architecture

# Growing In-Space Assembly Capabilities



**Autonomous Rendezvous  
& Docking/Berthing  
Advancements**



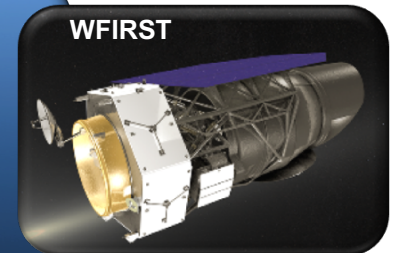
**Improved In-Space  
Imaging, Inspection,  
Diagnostics and  
Verification**



**Capable Robotics**



**Changing Design  
Philosophies  
(Cooperative System,  
Modular Designs,  
Standard Interfaces)**



**Advances in Autonomy**



**Power and Fluid Transfer  
(Standard Connections)**

