Battery Evaluation Profiles for X-57 and Future Urban Electric Aircraft



Aircraft designers need better battery data to size vehicles

Battery designers need power profiles to publish data

Goals

 Facilitate better design coupling between battery and aircraft designers by highlighting multidisciplinary performance considerations

Overview

- Vehicle & Mission
- Optimization Environment
- Battery/Vehicle Coupling
- Results

Vehicle and Mission



<u>X-57</u>

- Experimental Platform80 km
 - 120knot cruise speed
 - 6kft cruise altitude

<u>Quadrotor</u>

- Single and Six Passenger Variants
- 30-120 km
- 1.5km altitude ceiling
- 200m minimum cruise altitude
- Subsystems: Propulsion, Thermal, Mass, Aero, Trajectory

Battery Capacity is Discharge Profile Dependent





Battery knockdowns are significant

Component	η @ cruise
Propeller	76%
Motor	92%
Inverter	97.5%
Wire	99.9%
Battery	89.1%
Total	60.7%



System	Knockdown	∈ (Wh/kg)
Cell	-	225
Pack	*0.663 (structure)	149
Vehicle	*0.8 (depth of discharge)	119



Battery Discharge Efficiency Varies with Pack Size



Phase	Batt. Power	Duration	Batt. η	Drive η^*	Batt. to Shaft η
Taxi	34.0 kW	300s	97.0%	79.4%	77.0%
Motor Check	187.8 kW	30s	88.3%	89.1%	78.7%
Take-Off	189.3 kW	15s	87.6%	89.2%	78.1%
Climb	156.8 kW	446s	88.6%	88.8%	78.7%
Cruise	141.6 kW	417s	89.1%	88.4%	78.8%
Descent	31.4 kW	293s	95.1%	77.2%	73.4%

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Optimization Environment





Thermal Management Adds Additional Efficiency Penalty

Component	η @ cruise*
Propeller	76%
Gearbox	99%
Motor	97.4%
Inverter	98%
Wire	99.9%
TMS	97.3%
Battery	89.7%
Total	62.6%

System	Knockdown	∈ (Wh/kg)
Cell	-	488
Pack	*0.769 (structure)	375
Vehicle	*0.8 (depth of discharge)	300
2000 -	$\land \land \land$	
1900 -		- 1pax-60km
Altitude, m - 0081 m		 1pax-92.6km 1pax-120km 6pax-30km 6pax-60km
1700 -		- 6pax-90km
1500		L
0	20 40 60 80 10 Range, km	0 120

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*1pax – 92.6km



Optimal Trajectories are Driven by Battery Temperature



Range impacts both the proportions and scale



 $\begin{array}{cc} 75 & 100 \\ \text{Range, km} \end{array}$

Energy density mostly impacts the scale



Energy density impacts thermal efficiency



Minimized Energy vs Minimized Weight 0.3% increase in vehicle weight, 15% increase in TMS weight

Summary

- Cell-to-air efficiencies of 60-65% are realistic (compared to 25-40% for combustion)
- Optimal trajectories are dictated by battery thermal constraints
- Regressions developed for range, passenger count, energy density have been established
- Range impacts optimal vehicle proportions more than energy density, both impact scale
- Higher energy density batteries create large differences between minimum energy and minimum weight vehicle designs

Forward Work



Investigate more constrained trajectories

- UAM Reference Mission*
- Back-to-back flights
- Additional Vehicle Types
 - Lift+Cruise
 - Tiltrotor/wing
- More generalized battery
- Additional thermal architectures
- Improved pack-level modeling

Develop comprehensive surrogate models to better inform battery development

Thank You!



Transformative Tools and Technologies Project Flight Demonstration Capabilities Project