

Parametric Cost Model for Ground and Space Telescopes

H. Philip Stahl & Michael Allison NASA MSFC, Huntsville, AL 35821

SPIE Proceedings 11450, Modeling, Systems Engineering, and Project Management for Astronomy IX, 2020



Introduction

Cost models provide several benefits to designers and project managers:

- Identify major architectural cost drivers
- Allow high-level design trades
- Enable cost-benefit analysis for technology development investment
- Provide a basis for estimating total project cost for budgetary planning and procurement activities.



Parametric Cost Models

- Cost Models are backward looking. They provide a statistical correlation between an item's historical cost and quantifiable technical or programmatic parameters.
- Parameters with statistically significant correlations to cost are called Cost Estimating Relationships (CERs).
- Cost Models DO NOT predict the cost of a given Mission or Component. They provide an estimate of the 50% probable cost.
- Cost Models can be used to compare a potential future mission relative to a historical mission.
- Finally, actual cost is frequently driven by non-technical issues such as managerial decisions and funding profiles.

SPIE Proceedings 11450, Modeling, Systems Engineering, and Project Management for Astronomy IX, 2020



Optical Telescope Assembly (OTA)

An OTA is defined as the system which collects electromagnetic radiation and focuses it (focal) or concentrates it (afocal) into the science instruments.

An OTA consists of:

- Primary Mirror
- Secondary Mirror
- Auxiliary Optics (such as Steering or Tertiary Mirrors)
- Support Structure (such as optical bench or truss structure, primary support structure, secondary support structure or spiders, straylight baffles, mechanisms for adjusting the optical components, electronics or power systems for operating these mechanisms, etc.).
- Assembly, Integration and Test



Cost

Cost includes:

· Phase A-D (design, development, integration and test)

Cost excludes:

- · Pre-phase A (formulation)
- Phase E (launch/post-launch)
- · Government labor costs (NASA employees: CS/WYE)
- · Government Furnished Equipment (GFE)
- Existing Contractor infrastructure (not 'billed' to contract)

NOTE: These are 'First Unit' Costs only - no HST Servicing

Mass includes:

· Dry mass only (no propellant)



Database

- Cost Models are only as good as their Database.
- Inconsistencies and inaccuracies in a cost model are the results of insufficient data completeness or diversity, inconsistencies in definitions, or data errors or inaccuracies.
- The results evolve every time we add new missions to the Database, add data to or correct data in the Database.
 - When we added CALIPSO to the database the model exponents changed in the 3rd decimal point but the p-values reduced by 2X.
- The hardest part of Cost Modeling is collecting and validating the database. Which requires engineering judgement.
- This is a 20 year work in progress.



MSFC OTA Database

The MSFC multivariable parametric telescope cost model is based on 47 telescopes (27 space and 20 ground) out of a total database of 72 telescopes (51 space and 26 ground).

The model does not use every telescope in the database because of data completeness.

Technical, programmatic & cost information is collected from:

- Public reports,
- Project managers (via interviews and emails),
- NASA archival sources:
 - o CADRe (Cost Analysis Data Requirements),
 - NAFCOM (NASA/Air Force Cost Model) database,
 - o NICM (NASA Instrument Cost Model) database,
 - NSCKN (NASA Safety Center Knowledge Now),
 - RSIC (Redstone Scientific Information Center),
 - REDSTAR (Resource Data Storage and Retrieval System)
 - SICM (Scientific Instrument Cost Model) database.

SPIE Proceedings 11450, Modeling, Systems Engineering, and Project Management for Astronomy IX, 2020



MSFC Space OTA Database

Space OTA database contains 51 imaging and non-imaging space missions ranging from X-ray to UVOIR to FarIR. Non-imaging missions include spectroscopic, LIDAR or radio/microwave.

Imaging	Non-Imaging	Not in Regression	<u>Attached</u>
AFTA	ACTS	CCOR	SOFIA
COM_0.7	CALIPSO/CALIOP	Commercial SiC .35	HUT
COM_1.1	Cloudsat	Commercial SiC .5	UIT
Herschel	GALEX	EO-1/ALI	WUPPE
HST	ICESat/GLAS	FUSE	
IRAS	IUE	Imaging EUV	<u>X-Ray</u>
JWST	MO / MOLA	ISO	EUVE
Kepler	OAO-B / GEP	LandSAT-7	Chandra
MO / MOC	SWAS	SDO / AIA	HEAO-2
MRO / HiRISE		LRO / LROC NAC	HERO
OAO-2 / CEP		SOHO/EIT	FOXSI
OAO-3 / PEP		STEREO/SECCHI A	
Planck		TDRS-1	
Proprietary		TDRS-7	
Spitzer		TRACE	
WIRE			
WISE			
WMAP			



Space Telescope Data Parameters

MSFC Space OTA database contains information on 47 different cost, programmatic and engineering parameters.

Primary Mirror Specific Information								
PM Cost	\$ FY M							
PM Aperture Diameter	meters							
PM Thickness	cm							
PM Surface Figure Error	rms nm							
PM Material								
PM Focal Length	meters							
PM F/#								
PM Number of Segments	#							
PM Segment Size	meter							
PM Mass	kg							
PM First Mode Frequency	Hz							
Optical Telescope Assembly Information								
OTA Cost	\$ FY M							
OTA Cost Diffraction Limit	\$ FY M micrometers							
OTA Cost Diffraction Limit Transmitted WFE	\$ FY M micrometers nm rms							
OTA Cost Diffraction Limit Transmitted WFE OTA Structure First Mode	\$ FY M micrometers nm rms Hz							
OTA Cost Diffraction Limit Transmitted WFE OTA Structure First Mode OTA Mass	\$ FY M micrometers nm rms Hz kg							
OTA Cost Diffraction Limit Transmitted WFE OTA Structure First Mode OTA Mass System Focal Length	\$ FY M micrometers nm rms Hz kg meters							
OTA Cost Diffraction Limit Transmitted WFE OTA Structure First Mode OTA Mass System Focal Length System F/#	\$ FY M micrometers nm rms Hz kg meters							
OTA Cost Diffraction Limit Transmitted WFE OTA Structure First Mode OTA Mass System Focal Length System F/# FOV	\$ FY M micrometers nm rms Hz kg meters degrees							
OTA Cost Diffraction Limit Transmitted WFE OTA Structure First Mode OTA Mass System Focal Length System F/# FOV Spatial Resolution	\$ FY M micrometers nm rms Hz kg meters degrees arc-seconds							
OTA Cost Diffraction Limit Transmitted WFE OTA Structure First Mode OTA Mass System Focal Length System F/# FOV Spatial Resolution Year of Development	\$ FY M micrometers nm rms Hz kg meters degrees arc-seconds							
OTA Cost Diffraction Limit Transmitted WFE OTA Structure First Mode OTA Mass System Focal Length System F/# FOV Spatial Resolution Year of Development Development Period	\$ FY M micrometers nm rms Hz kg meters degrees arc-seconds months							
OTA Cost Diffraction Limit Transmitted WFE OTA Structure First Mode OTA Mass System Focal Length System F/# FOV Spatial Resolution Year of Development Development Period Design Life	\$ FY M micrometers mm rms Hz kg meters degrees arc-seconds months							

Total System Information							
Total Cost	\$ FY M						
OTA + Thermal Cost	\$ FY M						
Instrument Cost	\$ FY M						
Operating Temperature	K						
Total Mass	kg						
OTA + Thermal Mass	kg						
Instrument Mass	kg						
Spectral Range Minimum	micrometers						
Spectral Range Maximum	micrometers						
Total Avg Input Power	Watt						
Instrument Avg Power	Watt						
Data Rate	Kbps						
Start Date							
Date of Launch							
Orbit	km						
Launch Vehicle							
Pointing Knowledge	arc-second						
Pointing Accuracy	arc-second						
Pointing Stability/Jitter	arc-sec/sec						
# of Primary Mirrors							
# of Instruments							
# of Curved Optics							
Coating							



MSFC Ground OTA Data Base

Ground OTA database contains 26 telescopes from optical to radio.

In the Regression
AEOS
Commercial
Commercial Radio
DKIST
Gemini 1
Green Bank Radio
HET
JKT
KECK 1
KECK 1 & 2
LBT
Magellan 1
MMT 6.5m replacement
SOAR
Starfire
Subaru
SubMM Array Dish
UKIRT
WHT
WIYN

Not Included in Regression
ALOT
CHARA
DCT
IRTF
LAMP
VLA Dish



Ground Telescope Database Parameters

Data was collected on 22 parameters for Ground Telescopes

Primary Mirror Specific Int	formation	Optical Telescope Assembly	Information
PM Cost \$FY M		OTA Cost	\$ FY M
PM Aperture Diameter	meters	Diffraction Limit	micrometers
PM Surface Figure Error	rms nm	Transmitted WFE	nm rms
PM Material		Operating Temperature	K
PM Focal Length	meters	OTA Mass	kg
PM F/#		Year of Development	
PM Number of Segments	#	Development Period	months
PM Segment Size	meter	Design Life	months
PM Aspheric Departure	micrometers	On or Off-Axis	
PM Mass	kg	Number of Curved Optical Elements	
PM Lightweight Factor	%	Optical Bench Material	

SPIE Proceedings 11450, Modeling, Systems Engineering, and Project Management for Astronomy IX, 2020



How to Build a Model

Start with Correlation Matrix.

Look for Variables which are Highly Correlated with Cost.

The higher the correlation the greater the Cost Variation which is explained by a given Variable. Sign of correlation is important and must be consistent with Engineering Judgment.

Important for Multi-Variable Models:

We want Variables which Independently effect Cost.

When Variables 'cross-talk' with each other it is called Multi-Collinearity.

Thus, avoid Variables which are highly correlated with each other.



Goodness of Correlation, Fits and Regressions

- A variable's 'Goodness' is evaluated via Pearson's Adjusted r², standard percent error (SPE), and Student's T-Test p-value.
- Pearson's r^2 coefficient describes the percentage of agreement between the fitted values and the actual data.

The closer r^2 is to 1, the better the fit.

SPE is a normalized standard deviation of the fit residual (difference between data and fit) to the fit.

The closer SPE is to 0, the better the fit

SPIE Proceedings 11450, Modeling, Systems Engineering, and Project Management for Astronomy IX, 2020



Significance

The final issue is whether or not a correlation or fit is significant.

p-value is the probability that the fit or correlation would occur if the variables are independent of each other.

The closer p-value is to 0, the more significant the fit or correlation.

The closer p-value is to 1, the less significant.

- If the p-value for a given variable is small, then removing it from the model would cause a large change to the model.
- If p-value is large, then removing the variable will have a negligible effect

It is only possible to 'test' if the correlation between two variables is significant.

It is not possible to 'test' if two variables are independent.

I



Statistical Analysis

Of the 47 space parameters, there is sufficient completeness to do cross-correlation for 15 variables to identify CERs that are correlated with cost and not correlated with each other.

	All Variable Pairwise Correlation Matrix for Space Imaging System Dataset (N=18)											F	Rev 12.05.2017		
	OTA\$	Eff Dia	Volume	PM FL	Sys FL	FOV	WDLP	Temp	OTA Mass	Design Life	e^(YOD -1960)	Dev Period	Launch Date	Orbit	Point Stab
OTA\$	1.00	0.85	0.94	0.98	0.98	-0.22	-0.15	-0.07	0.78	0.59	0.00	0.59	0.93	-0.18	-0.27
Eff Diameter	0.85	1.00	0.81	0.86	0.89	0.04	0.15	0.02	0.65	0.63	0.08	0.24	0.45	-0.19	-0.39
Volume	0.94	0.81	1.00	0.94	0.92	-0.11	-0.06	-0.22	0.54	0.36	-0.03	0.53	1.00	-0.11	-0.31
PM Focal Length	0.98	0.86	0.94	1.00	0.96	-0.08	-0.12	-0.05	0.73	0.56	0.04	0.54	0.94	-0.16	-0.32
Sys Focal Length	0.98	0.89	0.92	0.96	1.00	-0.22	-0.12	-0.13	0.78	0.63	0.29	0.63	0.90	-0.11	-0.30
FOV	-0.22	0.04	-0.11	-0.08	-0.22	1.00	0.68	-0.13	-0.18	-0.21	-0.03	0.09	-0.12	-0.18	-0.32
WDLP	-0.15	0.15	-0.06	-0.12	-0.12	0.68	1.00	-0.30	-0.14	-0.20	-0.07	0.16	-0.08	-0.14	-0.58
Operate Temp	-0.07	0.02	-0.22	-0.05	-0.13	-0.13	-0.30	1.00	0.14	0.36	0.19	-0.46	-0.23	0.26	0.77
OT A Mass	0.78	0.65	0.54	0.73	0.78	-0.18	-0.14	0.14	1.00	0.82	0.11	0.59	0.51	-0.24	-0.31
Design Life	0.59	0.63	0.36	0.56	0.63	-0.21	-0.20	0.36	0.82	1.00	0.27	0.13	0.32	0.13	-0.10
e^(YOD-1960)	0.00	0.08	-0.03	0.04	0.29	-0.03	-0.07	0.19	0.11	0.27	1.00	-0.19	0.31	-0.09	-0.32
Develop Period	0.59	0.24	0.53	0.54	0.63	0.09	0.16	-0.46	0.59	0.13	-0.19	1.00	0.50	-0.19	-0.75
Launch Date	0.93	0.46	1.00	0.94	0.90	-0.12	-0.08	-0.23	0.51	0.32	0.31	0.50	1.00	-0.09	-0.31
Orbit	-0.18	-0.19	-0.11	-0.16	-0.11	-0.18	-0.14	0.26	-0.24	0.13	-0.09	-0.19	-0.09	1.00	0.70
Point Stability	-0.27	-0.39	-0.31	-0.32	-0.30	-0.32	-0.58	0.77	-0.31	-0.10	-0.32	-0.75	-0.31	0.70	1.00



Statistical Analysis

Cost is highly correlated with Diameter, Focal Length, Volume, Mass and Launch Date But Volume, Focal Length and Mass are Cross-Correlated with Diameter.

	Att Va	-	airwise C	orrelatio	on Matr	ix for S	ioace Ima	eine Sva	stem Da	taset (N=	18)		R	ev 12.05	2017
	OTA\$	Eff Dia	Volume	PM FL	Sys FL	FOV	WDLP	Temp	OTA Mass	Design Life	e^ (YOD -1960)	Dev Period	Launch Date	Orbit	Point Stab
OTA\$	1.00	0.85	0.94	0.98	0.98	-0.22	-0.15	-0.07	0.78	0.59	0.00	0.59	0.93	-0.18	-0.27
Eff Diameter	0.85	1.00	0.81	0.86	0.89	0.04	0.15	0.02	0.65	0.63	0.08	0.24	0.46	-0.19	-0.39
Volume	0.94	0.81	1.00	0.94	0.92	-0.11	-0.06	-0.22	0.54	0.36	-0.03	0.53	1.00	-0.11	-0.31
PM Focal Length	0.98	0.86	0.94	1.00	0.96	-0.08	-0.12	-0.05	0.73	0.56	0.04	0.54	0.94	-0.16	-0.32
Sys Focal Length	0.98	0.89	0.92	0.96	1.00	-0.22	-0.12	-0.13	0.78	0.63	0.29	0.63	0.90	-0.11	-0.30
FOV	-0.22	0.04	-0.11	-0.08	-0.22	1.00	0.68	-0.13	-0.18	-0.21	-0.03	0.09	-0.12	-0.18	-0.32
WDLP	-0.15	0.15	-0.06	-0.12	-0.12	0.68	1.00	-0.30	-0.14	-0.20	-0.07	0.16	-0.08	-0.14	-0.58
Operate Temp	-0.07	0.02	0.22	0.05	-0.13	-0.13	-0.30	100	0.14	0.36	0.19	-0.46	-0.23	0.26	0.77
OT A Mass	0.78	0.65	0.54	0.73	0.78	20.18	-0.14	0.14	1.00	0.82	0.11	0.59	0.51	-0.24	-0.31
Design Life	0.59	0.63	0.36	0.56	0.63	-0.21	-0.20	0.36	0.82	1.00	0.27	0.13	0.32	0.13	-0.10
e^(YOD-1960)	0.00	0.08	-0.03	0.04	0.29	-0.03	-0.07	0.19	0.11	0.27	1.00	-0.19	0.31	-0.09	-0.32
Develop Period	0.59	0.24	0.53	0.54	0.63	0.09	0.16	-0.46	0.59	0.13	-0.19	1.00	0.50	-0.19	-0.75
Launch Date	0.93	0.46	1.00	0.94	0.90	-0.12	-0.08	-0.23	0.51	0.32	0.31	0.50	1.00	-0.09	-0.31
Orbit	-0.18	.0.10	-0.11	-0.16	-0.11	-0.18	-0.14	0.26	-0.24	0.13	-0.09	-0.19	-0.09	1.00	0.70
Point Stability	-0.27	-0.39	-0.31	-0.32	-0.30	-0.32	-0.58	0.77	-0.31	-0.10	-0.32	-0.75	-0.31	0.70	1.00



Statistical Analysis

The pairwise cross-correlation analysis identified eight potential CERs:

- Aperture Diameter,
- Wavelength of Diffraction Limited Performance (WDLP),
- Operating Temperature,
- Year of Development (YOD) start of Phase C or Award of Contract
- Primary Mirror Focal Length,
- Field of View,
- Total Mass
- Development Period

18 combinations of these CERs were evaluated.

And only four had a statistically significant (i.e. p < 10%) correlation with cost: effective aperture diameter, WDLP, operating temperature and YOD.

Database has 100% completeness of these 4 CERs for 47 OTAs (27 space & 20 ground)



MSFC Cost Database - Recent Changes

Much effort has been expended to compile a database with wide data diversity.

For wavelength diversity, we included radio and sub-millimeter telescopes.

For YOD diversity we located cost and technical information for the 1960 era OAO-2 Celeste Experiment Package and OAO-3 Princeton Experiment Package; and recent CALIPSO and DKIST telescopes.

20 Ground Telescopes

- Diameter ranges from 1 to 100 m
- WDLP from 500 nm to 21 cm
- Temperature from 262 to 300K
- YOD from 1979 to 2011
- 14 Monolithic and 6 Segmented
- 27 Space Telescopes
 - $\circ~$ Diameter ranges from 0.3 to 5.6 m $\,$
 - WDLP from 400 nm to 2 mm
 - Temperature from 4 to 300K
 - YOD from 1962 to 2021
 - o 23 Monolithic and 4 Segmented
 - 18 Imaging and 9 Non-Imaging



Ground Telescope Database

rev. 11.01.2018	Effective Diameter	Diffraction Limit	Operating Temperature	Year of Dev.	Total Segments	Seg Size
	(m)	(µm)	(K)	(year)	#	(m)
JKT	1.00	1.00	270	1977	1	1
Commercial	1.00	0.50	300	2013	1	1
Starfire	3.50	0.53	273	1989	1	3.5
WIYN	3.50	0.42	263	1988	1	3.5
AEOS	3.67	0.85	273	1991	1	3.67
UKIRT	3.80	2.20	273	1974	1	3.8
SOAR	4.20	1.00	263	1997	1	4.2
WHT	4.20	6.11	270	1981	1	4.2
DKIST	4.20	0.90	300	2011	1	4.2
Commercial Radio	5.00	210000.00	300	2012	1	5
SubMM Array Dish	6.00	300.00	300	1998	72	1
MMT 6.5m replacement	6.50	1.60	262	1992	1	6.5
Magellan 1	6.50	1.00	280	1994	1	6.5
Gemini 1	8.10	0.80	270	1994	1	8.1
Subaru	8.30	0.60	273	1988	1	8.3
HET	9.20	20.00	264	1994	91	1
KECK 1	10.00	1.00	273	1986	36	1.8
LBT	11.88	0.65	273	1997	2	8.4
KECK-I&II	14.14	1.00	273	1986	72	1.8
Green Bank Radio	100.00	6500.00	300	1991	2004	3



Space Telescope Database

rev. 11.17.20	Effective PM Diameter	Diff. Lim. λ	Operating Temp.	Year of Development	# of PM Segments	PM Segment Diameter
Imaging	(m)	(μ)	(K)	(year)	#	(m)
AFTA	2.40	0.78	284	1992	1	2.40
COM_0.7	0.70	0.50	283	1996	1	0.70
COM_1.1	1.10	0.65	283	2007	1	1.10
Herschel	3.50	80.00	80	2001	1	6.50
HST	2.40	0.50	294	1977	1	2.40
IRAS	0.57	8.00	4	1977	1	0.57
JWST	5.64	2.00	30	2006	18	1.40
Kepler	1.40	1.00	213	2001	1	1.40
MO / MOC	0.35	0.53	283	1986	1	0.35
MRO / HiRISE	0.50	0.40	293	2001	1	0.50
OAO-2 / CEP	0.61	1.50	300	1962	4	0.31
OAO-3 / PEP	0.80	2.40	288.5	1963	1	0.80
Planck	1.70	300.00	40	2001	1	1.70
Proprietary						
Spitzer	0.85	6.50	5.5	1995	1	0.85
WIRE	0.30	24.00	12	1995	1	0.30
WISE	0.40	2.75	17	2002	1	0.40
WMAP	2.10	1300.00	60	1996	2	1.50
Non-Imaging						
ACTS	3.97	1950.00	263	1984	2	2.80
CALIPSO	1.00	6.60	283	2000	1	1.00
Cloudsat	1.85	1300.00	250	2000	1	1.85
GALEX	0.50	8.00	273	1998	1	0.50
ICESat	1.00	8.00	283	1998	1	1.00
IUE	0.45	3.50	273	1973	1	0.45
MO / MOLA	0.50	15.00	283	1986	1	0.50
OAO-B / GEP	0.97	5.00	289	1964	1	0.97
SWAS	0.68	286.00	170	1993	1	0.68



Cost Model Regression

47 OTA Database was regressed against 4 CERs plus a Space/Ground multiplier factor to yield a cost model that explains 92% (Adjusted R2) of Database cost variation.

OTA\$ ()	$\mathbf{FY17}) = \$20\mathbf{N}$	[x 30 ^{(S/G}	$\mathbf{x} \mathbf{D}$	(1.7) X	$\lambda^{(-0.5)}$ x	T ^(-0.25)	x e ^{(-0.}	028) (Y-1960)
	Parameter	Intercept	S/G	D	λ	Т	YOD	
	Model Value	20	30	1.7	-0.5	-0.25	-0.028	
	Actual Value	21.3	28.2	1.697	-0.467	-0.262	-0.0282	
	SE	1.6	1.2	0.09	0.03	0.07	0.006	
	p-value	2E-07	1E-18	9E-22	6E-21	9E-4	3E-05	
where:	$(S/G) = 1$ $= 0$ $D = E$ $\lambda = V$ $T = C$ $YOD = Y$	for Space O for Ground ffective Tele Vavelength o Operating Ter Jear of Devel	TAs OTAs escope Ap f Diffract nperature opment	erture Di ion Limit	ameter ed Perfor	mance		

Note: to get 84% probable estimate multiple 50% estimate by 1.5X.



Model Evaluation

The 'goodness' of the model was evaluated via residual and outlier analysis.

Each graph in the follow charts show cost versus CER



First Chart plots Raw OTA cost vs each CER.

Subsequent Charts normalize the OTA cost as a function of each CER.

When the data is normalize for each CER, the graphic for that CER is unaffected. So, when we normalize for diameter, that residual plot does not change.



Raw OTA\$ Data: Ground & Space Combined



First normalize for Diameter – will effect all but Cost vs Dia Plot



OTA\$ / (Dia)



Next normalize for Wavelength - will effect all but WDLP



OTA\$ / (Dia, WDLP)



Next normalize for Temperature - will effect all but Temp



OTA\$ / (Dia, WDLP, T)



Next normalize for YOD - will effect all but YOD

S



OTA\$ / (Dia, WDLP, T, YOD)



Finally add Ground vs Space Scale Factor



Finally, apply the Space/Ground Scale Factor





Model Predictive Power

The model is so good, that when tested using the residual analysis technique, it was possible to identify data points that did not lie on the trend lines.

The causes of these outliers were typos or inaccurate values.

For example, in YOD:

- We accidentally entered UKIRT's YOD as 1997 when it was built in 1979.
- Similarly there was a discrepancy in HST's YOD between 1973 and 1977.

And for WDLP.

- While CLOUDSAT was specified to have a performance of 3.19-mm, the telescope was actually built with a WDLP of 1.3-mm.
- We found a better citation for Planck and changed its WDLP from 700 to 300 micrometers.

SPIE Proceedings 11450, Modeling, Systems Engineering, and Project Management for Astronomy IX, 2020



Does Aperture Segmentation Lower Cost?

Historically, segmentation has always been the solution for when technology did not allow a monolithic mirror. But as soon as technology permitted, segmented mirrors were replaced with monoliths.

- The original 'Large Space Telescope' (i.e. Hubble) was a segmented mirror. Then NASA funded the development of lightweight high-temperature-fused ULE mirrors.
- The Multi-Mirrored Telescope has been replaced by a 6.5m monolith.
- And, 10-m class segmented telescopes such as Keck gave way to 8-m class monoliths such as VLT and Subaru.

But the question is – given that telescope cost is driven by aperture diameter – does segmentation reduce cost.

Or, is it simply an engineering solution to an engineering problem.



Segmented Aperture Cost Model

The MSFC database has a total of 10 segmented telescope (6 ground and 4 space).

With so few segmented telescope, it is difficult to perform meaningful regressions.

So, ... we consider the 36 monolithic telescopes as 'one' segment apertures.

And, replaced the Effective Diameter (D) parameter with a segmentation parameter

Nseg x Dseg

Where:

Nseg = number of segments in the aperture

Dseg = segment circumscribed diameter

SPIE Proceedings 11450, Modeling, Systems Engineering, and Project Management for Astronomy IX, 2020



Segmented Aperture Cost Model

Regressing on the 47 telescope MSFC database yields a potential 6-variable ground and space segmented telescope cost model.

```
OTA$ (FY17) = 20M \times 30^{(S/G)} \times Nseg^{(0.8)} \times Dseg^{(1.7)} \times \lambda^{(-0.5)} \times T^{(-0.25)} \times e^{(-0.028)} (Y-1960)
```

Parameter	Intercept	S/G	Nseg	Dseg	λ	Т	YOD
Model Value	20	30	0.8	1.7	-0.5	-0.25	-0.028
Actual Value	23.0	25.1	0.78	1.63	-0.473	-0.252	-0.0291
SE	1.7	1.3	0.06	0.12	0.03	0.08	0.007
p-value	1E-06	2E-16	2E-16	4E-17	4E-19	0.003	9E-05

Please note that the Dseg exponent has same value as for D in the monolithic model.

The cost to make a single mirror should be the same in both model.



Segmented Cost Reduction

Nseg 0.8 exponent is consistent with empirical data from the manufacture of 8-m monolithic mirrors by REOSC and 1.4-m JWST mirror segments.



- But, cost reduction applies ONLY to component being duplicated. Complexity of assembling and aligning a segmented mirror actually increases cost.
- Regressing on a seg/mono scale factor 'hints' that segmented telescopes $\cot \sim 15\%$ more than monolithic telescopes. BUT, the result is not significant (p-value = 30%).



Cost can be Estimated Two Different Ways

Two ways to estimate cost:

- use model directly
- use model to compare cost with other OTAs

			Equation	Method				
Effective Aperture		4-m	4-m Seg	8-m	8-m Seg			
Architecture		off-axis	on-axis	off-axis	off-axis			
Starting Space Cost [FY17 \$M]	\$ 600							
Number of Segments	0.8	1	6	1	35			
Circumscribed Diameter [meter]	1.7	4	1.8	8	1.5			
WDLP [micrometer]	-0.5	0.5	0.5	0.5	0.5			
Temperature [K]	-0.25	270	270	270	270			
exp(YOD)	-0.028	2025	2025	2025	2025			
50% Predicted Cost [FY17 \$M]		\$ 358	\$ 386	\$ 1,163	\$ 1,161			
85% Predicted Cost [FY17 \$M]		\$ 519	\$ 560	\$ 1,687	\$ 1,684			

			Relative Cost Method								
Effective Aperture			4-m Mono			4-m Mono		0		8-m Segmented	
Architecture		HST	off-axis	Ratio		JWST	off-axis	Ratio	JWST	off-axis	Ratio
Total Cost [FY17 \$M]		\$530				\$1,380			\$1,380		
Number of Segments	0.8	1	1	1.00		1	1	1.00	18	35	1.70
Diameter [meter]	1.7	2.4	4	2.38		5.6	4	0.56	1.4	1.5	1.12
WDLP [micrometer]	-0.5	0.5	0.5	1.00		2	0.5	2.00	2	0.5	2.00
Temperature [K]	-0.25	294	270	1.02		30	270	0.58	30	270	0.58
exp(YOD)	-0.028	1977	2025	0.26		2006	2025	0.59	2006	2025	0.59
50% Predicted Cost [FY17 \$M]			\$336	0.63			\$ 528	0.38		\$1,792	1.30
85% Predicted Cost [FY17 \$M]			\$488				\$ 766			\$2,598	



Subsystem Cost

Many believe that telescope cost drives mission cost.

To test this, cost data was collected in the standard NASA work breakdown structure (WBS) from Cost Analysis Data Requirements (CADRe) reports for 14 missions

CALIPSO	CLOUDSAT
GALEX	ICESAT
JWST	Kepler
LANDSAT-7	Spitzer
STEREO	SWAS
TRACE	WIRE
WISE	WMAP

1	Management
1	
2	SE
3	SMA
4	Science
5	Payload
5.1	Management
5.2	SE
5.3	SMA
5.4	Instrument
5.4.1	ΟΤΑ
5.4.2	Instruments
5.4.3	Cryogenic
5.5	IA&T
6	Spacecraft
7	Launch Services
8	Mission Operation System
9	Ground Data Systems
10	System IA&T
11	EPO



Subsystem Cost

While mission cost does depend on aperture size, Telescope is only 5 to 15% of total.



Science instruments and spacecraft are the largest percentage of total mission cost.

And, management, systems engineering and safety and mission assurance are larger than the telescope.



Conclusions

After 20 years assembling/vetting a database with sufficient data diversity, we have a multivariable parametric 'first-unit' cost model for Ground and Space Telescopes:

OTA\$ (FY17) = \$20M x $30^{(S/G)} D^{(1.7)} \lambda^{(-0.5)} * T^{(-0.25)} e^{(-0.028) (Y-1960)}$

Implications of the model:

- Space Telescopes are ~ 30X more expensive than Ground
- Larger telescopes are more expensive than smaller telescopes
- UVO diffraction limited telescopes are more expensive than IR telescopes
- Cryogenic telescopes are more expensive than warm telescopes.
- Cost decreases ~ 50% every 25 years probably due to technology advance

Also,

- Segmentation while an engineering necessity does not appear to reduce cost.
- Telescopes are only 10 to 15% of Total Mission Cost.
- Mass is not a good CER

