



Considerations for the Extension of Gas Path Analysis to Electrified Aircraft Propulsion Systems

Paper GT2021-58578

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ASME Turbo Expo 2021

June 7-11, 2021

Virtual Conference, Online



Outline

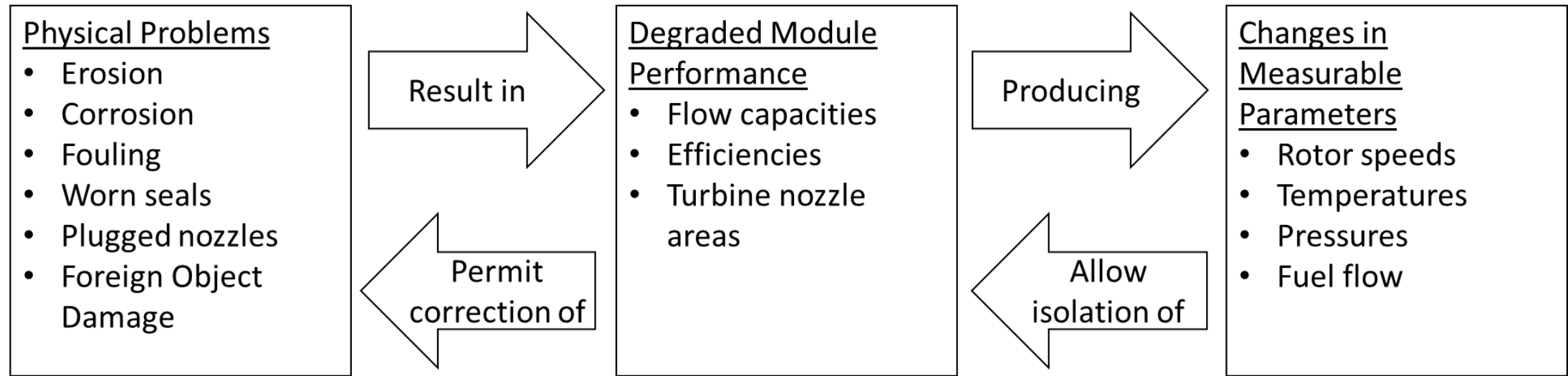
- Introduction
 - Gas Path Analysis (GPA) Process
 - Electrified Aircraft Propulsion (EAP) Systems
- Mathematical Formulation of a Performance Estimation Approach for EAP Systems and Subsystems
- Simulated Example Illustrating the Application of Estimation Approaches to an EAP Concept Aircraft
- Conclusions





The Gas Path Analysis Process

- Leverages analytical knowledge of parameter interrelationships inherent in the gas turbine cycle
- Physical problems result in degraded module performance, which results in sensed measurement changes
- Analysis of sensed measurement changes enables the isolation of degraded module performance and corrective action recommendations

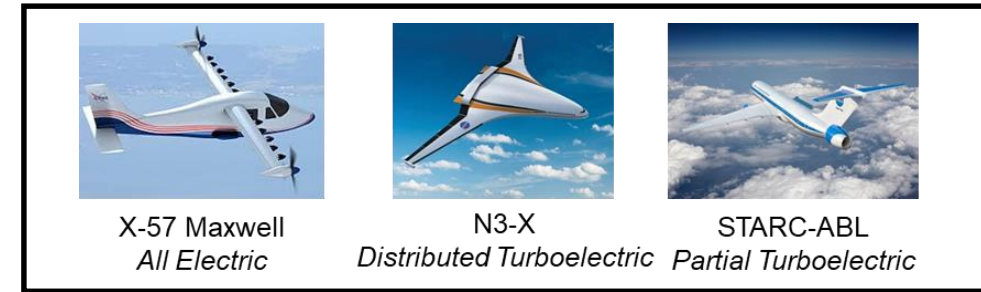


Gas Path Analysis Process

EAP System Architectures are Distributed, Interconnected Designs



- EAP relies on the generation, storage, and transmission of electrical power for aircraft propulsion
 - Enables aircraft designs that apply advanced propulsion concepts
 - Benefits include a potential reduction in emissions, fuel burn, noise, and cost
- Similarities between Gas Turbines and EAP systems
 - Designs are coupled in nature
 - Parameter interrelationships exist
 - Physical problems result in sensed measurement changes throughout the system
 - Often underdetermined (i.e., more unknowns than available sensors).



Example NASA EAP Concept Vehicles

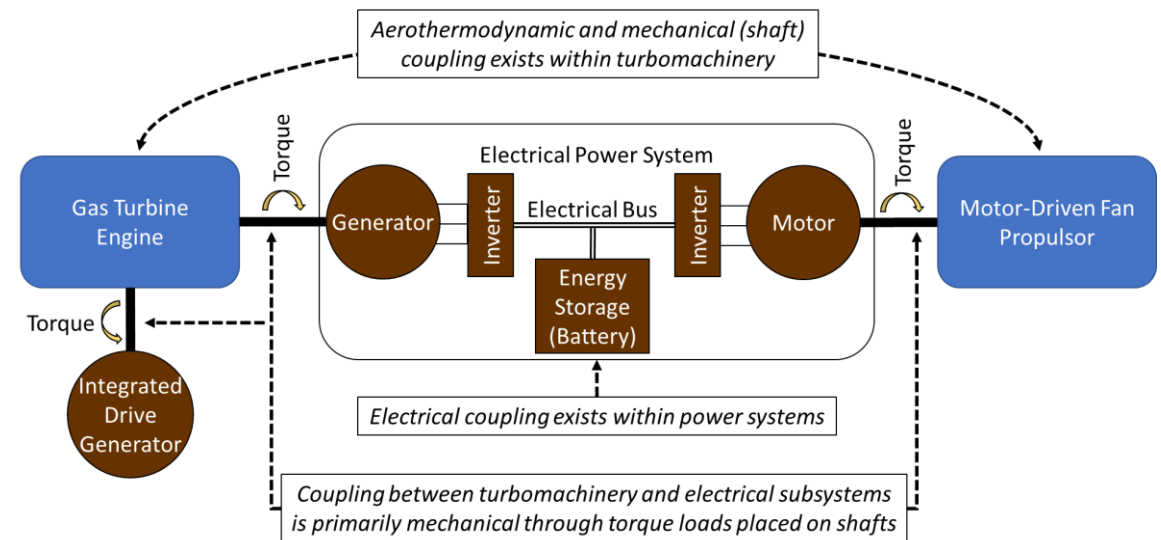


Illustration of Subsystem-to-Subsystem Coupling in a Notional EAP System

Gas Path Analysis Fundamentals



Linear steady-state measurement equation:

$$z = Hx + v$$

where:

z = sensed measurement vector deviations

x = health parameter vector deviations, representing module performance deterioration

H = Influence coefficient matrix partial derivatives relating the influence of health parameter vector changes on sensed measurements

v = zero-mean normally distributed noise with covariance R

Maximum *a posteriori* (MAP) estimator:

$$\hat{x} = (P_x^{-1} + H^T R^{-1} H)^{-1} H^T R^{-1} z$$

where:

\hat{x} = estimate of health parameter vector x

P_x = matrix containing *a priori* knowledge of expected health parameter covariance

Gas Path Analysis Fundamentals (cont.)

- Assuming normal distributions and a linear measurement process, the MAP estimator will produce the minimum theoretical sum of mean squared estimation errors (SMSEE)
- SMSEE is equal to the sum of Mean Squared Bias and Variance in \hat{x} :

Mean Squared Bias

$$\begin{aligned} \tilde{x} &= E[\hat{x} - x] \\ &= E\left[G_x z - x\right] \\ &= E\left[G_x (Hx + v) - x\right] \\ &= E[(G_x H - I)x + G_x v] \\ &= (G_x H - I) \underbrace{E[x]}_x + G_x \underbrace{E[v]}_0 \\ &= (G_x H - I)x \\ \tilde{x}^2 &= E[\tilde{x}^T \tilde{x}] \\ &= E[\text{tr}\{\tilde{x} \tilde{x}^T\}] \\ &= E[\text{tr}\{(G_x H - I) x x^T (G_x H - I)^T\}] \\ &= \text{tr}\{(G_x H - I) \underbrace{E[x x^T]}_{P_x} (G_x H - I)^T\} \\ &= \text{tr}\{(G_x H - I) P_x (G_x H - I)^T\} \end{aligned}$$

Variance

$$\begin{aligned} P_{\hat{x}} &= E\left[\underbrace{(\hat{x} - E[\hat{x}])}_{\varepsilon} \underbrace{(\hat{x} - E[\hat{x}])^T}_{\varepsilon^T}\right] \\ \varepsilon &= (\hat{x} - E[\hat{x}]) \\ &= G_x z - E[G_x z] \\ &= G_x (Hx + v) - E[G_x (Hx + v)] \\ &= G_x Hx + G_x v - G_x H \underbrace{E[x]}_x - G_x \underbrace{E[v]}_0 \\ &= G_x v \\ P_{\hat{x}} &= E[\varepsilon \varepsilon^T] \\ &= E[G_x v v^T G_x^T] \\ &= G_x E[v v^T] G_x^T \\ &= G_x R G_x^T \\ \text{variance} &= \text{tr}\{G_x R G_x^T\} \end{aligned}$$

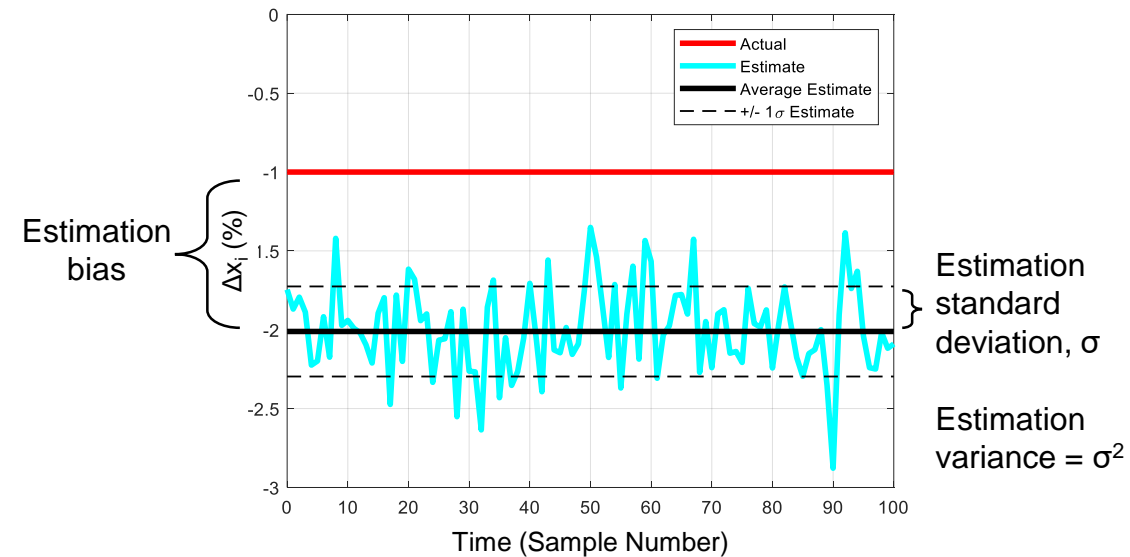


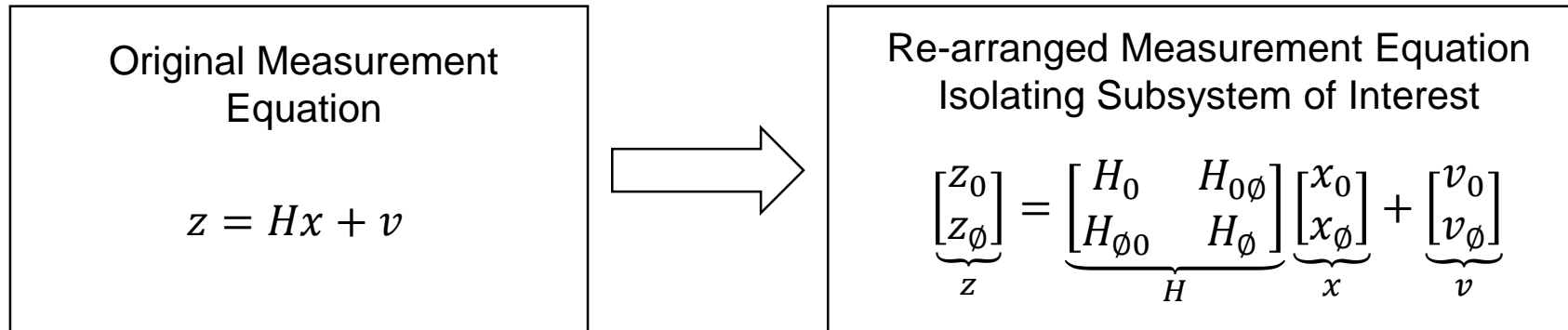
Illustration of bias and variance in the estimate of a single health parameter in a single propulsion system

$$SMSEE(\hat{x}) = \text{tr}\{(G_x H - I) P_x (G_x H - I)^T\} + \text{tr}\{G_x R G_x^T\}$$

Extension of Gas Path Analysis to EAP Systems and Their Subsystems



- The Maximum a Posteriori (MAP) estimation approach is agnostic to the number of health parameters and sensors in the system – it can be applied to complete EAP architectures if the necessary system information is available
- In some cases, it may be desirable or necessary to estimate health parameters at the subsystem level as opposed to the full-system level. In such cases, the measurement equation can be algebraically re-arranged to isolate a “subsystem of interest” from the rest of the architecture



“Subsystem of interest” parameters

z_0 = sensed measurement vector
 x_0 = health parameter vector
 H_0 = Influence coefficient matrix
 v_0 = measurement noise vector

“Non-subsystems of interest” parameters

z_\emptyset = sensed measurement vector
 x_\emptyset = health parameter vector
 H_\emptyset = Influence coefficient matrix
 v_\emptyset = measurement noise vector

System-level influence coefficients

$H_{0\emptyset}$ = influence of non-subsystems of interest health parameters on subsystem of interest measurements
 $H_{\emptyset 0}$ = influence of subsystems of interest health parameters on non-system of interest measurements

Formulation of Subsystem Health Parameter Estimators



Measurement equation $\left\{ \begin{aligned} z_0 &= H_0 x_0 + \underbrace{H_{0\phi} x_\phi + v_0}_{v_{0,\phi}} \\ &= H_0 x_0 + v_{0,\phi} \end{aligned} \right.$

Influence of non-subsystem of interest health parameter variations treated as sensor measurement noise

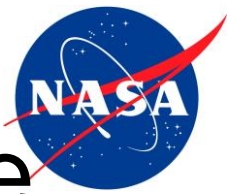
Measurement noise covariance matrix $\left\{ \begin{aligned} R_{0,\phi} &= E \left[\left(v_{0,\phi} - \underbrace{E[v_{0,\phi}]}_0 \right) \left(v_{0,\phi} - \underbrace{E[v_{0,\phi}]}_0 \right)^T \right] \\ &= E[v_{0,\phi} v_{0,\phi}^T] \\ R_{0,\phi} &= E \left[\underbrace{(H_{0\phi} x_\phi + v_0)}_{v_{0,\phi}} \underbrace{(H_{0\phi} x_\phi + v_0)}_{v_{0,\phi}}^T \right] \\ &= E[H_{0\phi} x_\phi x_\phi^T H_{0\phi}^T] + E[H_{0\phi} x_\phi v_0^T] + E[v_0 x_\phi^T H_{0\phi}^T] + E[v_0 v_0^T] \\ &= H_{0\phi} \underbrace{E[x_\phi x_\phi^T]}_{P_{x_\phi}} H_{0\phi}^T + H_{0\phi} \underbrace{E[x_\phi v_0^T]}_0 + \underbrace{E[v_0 x_\phi^T]}_0 H_{0\phi}^T + \underbrace{E[v_0 v_0^T]}_{R_0} \\ &= H_{0\phi} \underbrace{P_{x_\phi}}_{\text{red box}} H_{0\phi}^T + R_0 \end{aligned} \right.$

Non-subsystem of interest health parameter covariance matrix contributes to measurement noise covariance matrix derivation

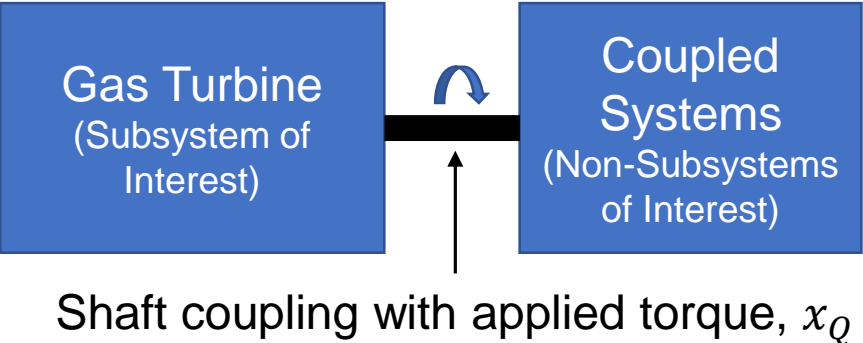
MAP estimation equation $\left\{ \hat{x}_0 = \underbrace{(P_{x_0}^{-1} + H_0^T R_{0,\phi}^{-1} H_0)}_{G_{x_0}} H_0^T R_{0,\phi}^{-1} \underbrace{z_0}_{\text{red box}} \right.$

Only sensed measurements from the subsystem of interest are used to produce the estimate

Sum of mean squared estimation errors $\left\{ SMSEE(\hat{x}_0) = tr \left\{ (G_{x_0} H_0 - I) P_{x_0} (G_{x_0} H_0 - I)^T \right\} + tr \{ G_{x_0} R_{0,\phi} G_{x_0}^T \} \right.$



Subsystem Estimator Adjustments Based on Available Measurements of Applied Shaft Torque



Note: if direct torque measurements are unavailable other system measurements such as generator or motor current may be applied as a proxy for torque.

Subsystem measurement vector, z_0 , is adjusted by subtracting the influence of measured torque variations:

$$z_{0,Q} = z_0 - H_Q z_Q$$

where

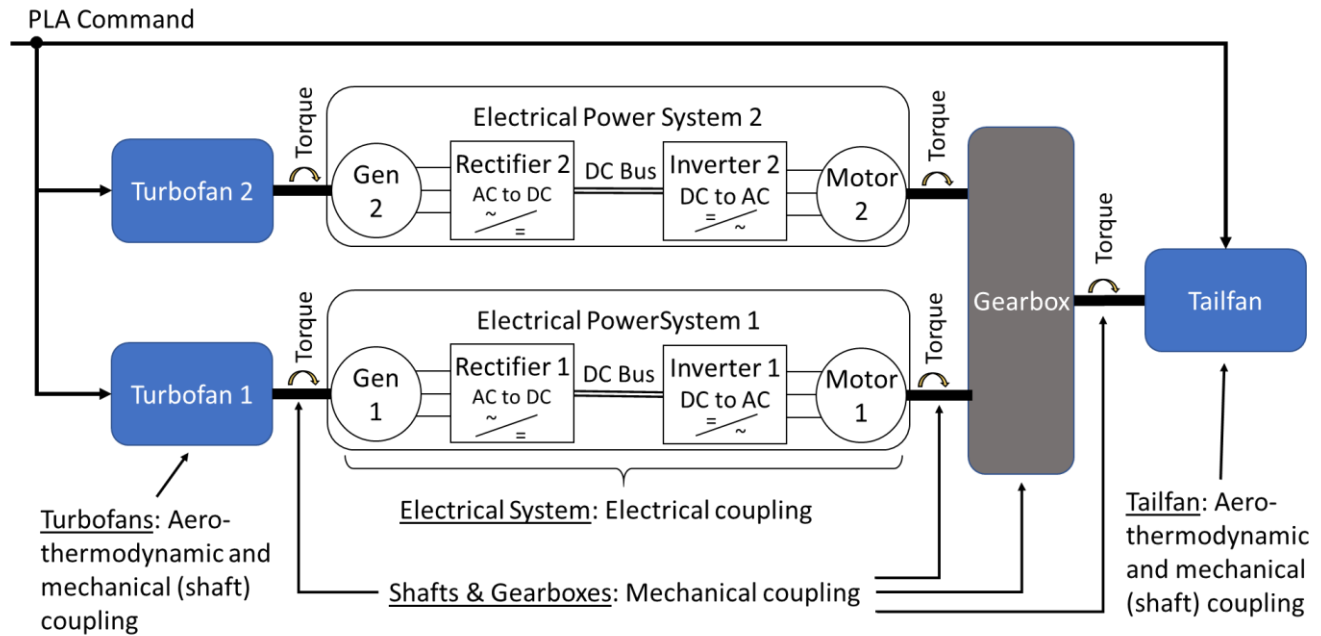
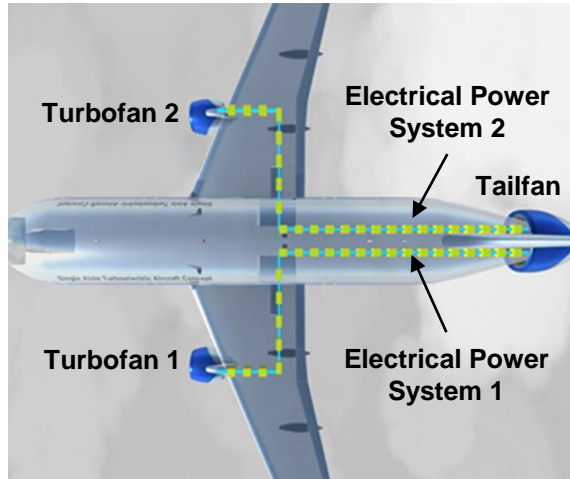
- $z_{0,Q}$ = adjusted subsystem measurement vector
- z_0 = original measurement vector
- z_Q = measured torque variation (scalar) with covariance R_Q
- H_Q = influence coefficient vector relating changes in torque to measurement changes observed in the subsystem

Allows construction MAP estimation equation and derivation of theoretical linear sum of squared estimation errors:

$$\hat{x}_0 = \underbrace{(P_{x_0}^{-1} + H_0^T R_{0,Q}^{-1} H_0)^{-1}}_{G_{x_0,Q}} H_0^T R_{0,Q}^{-1} z_{0,Q}$$

$$SMSEE(\hat{x}_0) = tr \left\{ (G_{x_0,Q} H_0 - I) P_{x_0} (G_{x_0,Q} H_0 - I)^T \right\} + tr \left\{ G_{x_0,Q} R_{0,Q} G_{x_0,Q}^T \right\}$$

Example Application to NASA STARC-ABL EAP Concept Aircraft



NASA Single-aisle Turboelectric AiRCraft with Aft Boundary Layer propulsor (STARC-ABL)

- Two wing-mounted geared turbofan engines produce thrust and supply mechanical offtake power to generate electricity
- Generators and rectifiers convert mechanical power into electricity
- Electricity transferred over two parallel direct current power buses
- Inverters and motors convert electricity into mechanical power supplied to tailfan propulsor
- Tailfan propulsor applies boundary layer ingestion for increased propulsive efficiency

Example Application to STARC-ABL NASA EAP Concept Aircraft (continued)



STARC-ABL Subsystem Health Parameters (30 health parameters in entire system)

Subsystem	Health parameter	Standard deviation	
Turbofans	γ_{FAN}	Fan Flow Capacity	2.5%
	η_{FAN}	Fan Efficiency	2.5%
	γ_{LPC}	LPC Flow Capacity	2.5%
	η_{LPC}	LPC Efficiency	2.5%
	γ_{HPC}	HPC Flow Capacity	2.5%
	η_{HPC}	HPC Efficiency	2.5%
	γ_{HPT}	HPT Flow Capacity	2.5%
	η_{HPT}	HPT Efficiency	2.5%
	γ_{LPT}	LPT Flow Capacity	2.5%
	η_{LPT}	LPT Efficiency	2.5%
Electrical Power Systems	η_{gen}	Generator Efficiency	0.1%
	η_{rect}	Rectifier Efficiency	0.1%
	η_{inv}	Inverter Efficiency	0.1%
	η_{mot}	Motor Efficiency	0.1%
Tailfan	γ_{FAN}	Tailfan Flow Capacity	2.5%
	η_{FAN}	Tailfan Efficiency	2.5%

STARC-ABL Subsystem Sensor Measurements (27 sensors with torque measurements included, 24 without)

Subsystem	Sensed parameter	Noise Standard deviation		
Turbofans	N_3	Core speed	0.0477%	
	P_{13}	Bypass duct total pressure	0.1671%	
	P_{25}	LPC exit total pressure	0.1205%	
	T_{25}	LPC exit total temperature	0.0306%	
	P_{s3}	HPC exit static pressure	0.0620%	
	T_3	HPC exit total temperature	0.0292%	
	T_{48}	Exhaust gas temperature	0.0271%	
	W_f	Fuel flow	0.4687%	
	Electrical Power Systems	Q_{turb}	Turbofan low pressure shaft torque	0.0984%
		I_{gen}	Generator current	0.0145%
I_{bus}		Bus current	0.0147%	
Tailfan	I_{mot}	Motor current	0.0149%	
	Q_{tail}	Tailfan shaft torque	0.0486%	
	P_5	Exit total pressure	0.1732%	
	T_5	Exit total temperature	0.0430%	

Example Application to STARC-ABL NASA EAP Concept Aircraft (continued)



STARC-ABL Influence Coefficient Matrix, H (27 x 30)

STARC-ABL Measurement Equation

$$z = Hx + v$$

Sensed measurements, z

Sensor noise, v

Health parameters, x

		Health Parameters																																		
		Turbofan 1										Turbofan 2										Power System 1				Power System 2				Tailfan						
		η_{FAN}	η_{FAN}	η_{LPC}	η_{LPC}	η_{HPC}	η_{HPC}	η_{HPT}	η_{HPT}	η_{LPT}	η_{LPT}	η_{FAN}	η_{FAN}	η_{LPC}	η_{LPC}	η_{HPC}	η_{HPC}	η_{HPT}	η_{HPT}	η_{LPT}	η_{LPT}	η_{gen}	η_{rec}	η_{inv}	η_{mot}	η_{gen}	η_{rec}	η_{inv}	η_{mot}	η_{FAN}	η_{FAN}					
Sensors	Turbofan 1	N_3	0.313	-0.282	-0.274	-0.142	-0.399	0.491	-0.297	0.671	0.591	-0.472																					0.260	-0.159		
		P_{13}	0.311	-0.010	-0.016	0.000	-0.001	-0.002	0.001	-0.003	-0.003	0.002																								
		P_{25}	-0.106	0.364	1.401	-0.149	-0.501	-0.924	0.355	-1.358	-1.153	0.792																								
		T_{25}	0.000	0.008	0.233	-0.310	-0.096	-0.173	0.068	-0.237	-0.207	0.150																								
		P_{s3}	0.568	-0.267	0.465	-0.098	-0.029	0.039	-1.190	0.159	0.274	-0.618																								
		T_3	0.325	-0.293	-0.212	-0.268	-0.146	-0.143	-0.473	0.541	0.500	-0.477																								
		T_{48}	0.534	-0.508	-0.598	-0.232	-0.125	-0.225	0.088	-0.311	0.034	-0.928																								
		W_f	1.100	-0.786	-0.247	-0.232	-0.101	-0.181	0.066	-0.242	0.266	-1.612																								
	Turbofan 2	N_3										0.313	-0.282	-0.274	-0.142	-0.399	0.491	-0.297	0.671	0.591	-0.472															
		P_{13}										0.311	-0.010	-0.016	0.000	-0.001	-0.002	0.001	-0.003	-0.003	0.002															
		P_{25}										-0.106	0.364	1.401	-0.149	-0.501	-0.924	0.355	-1.358	-1.153	0.792															
		T_{25}										0.000	0.008	0.233	-0.310	-0.096	-0.173	0.068	-0.237	-0.207	0.150															
		P_{s3}										0.568	-0.267	0.465	-0.098	-0.029	0.039	-1.190	0.159	0.274	-0.618															
		T_3										0.325	-0.293	-0.212	-0.268	-0.146	-0.143	-0.473	0.541	0.500	-0.477															
		T_{48}										0.534	-0.508	-0.598	-0.232	-0.125	-0.225	0.088	-0.311	0.034	-0.928															
		W_f										1.100	-0.786	-0.247	-0.232	-0.101	-0.181	0.066	-0.242	0.266	-1.612															
	Power System 1	Q_{turb}																																		
		I_{gen}																																		
		I_{bus}																																		
		I_{mot}																																		
	Power System 2	Q_{turb}																																		
		I_{gen}																																		
		I_{bus}																																		
		I_{mot}																																		
	Tailfan	Q_{tail}																																		
		P_5																																		
		T_5																																		

Legend

Turbofan Influence Coefficients

Power System Influence Coefficients

Tailfan Influence Coefficients

Inter-Subsystem Influence Coefficients

Summary of Estimator Designs Evaluated



This study applied and evaluated both **system level** and **partitioned (subsystem)** health parameter estimator designs:

- **System level estimator designs** (both with and without torque measurements) enable estimation of all 30 STARC-ABL health parameters with a single estimator
- **Partitioned (subsystem) estimator designs** (both with and without torque measurements) estimate health parameters within a specific subsystem

Summary of Estimator Designs

Estimator	System level -or- Partitioned?	Sub-system	# of sensors	<i>R</i> size	<i>H</i> size	
System level estimator without torque measurements →	{ 1	System level	N/A	24	24×24	24×30
System level estimator with torque measurements →	{ 2	System level	N/A	27	27×27	27×30
Partitioned (subsystem) estimators without torque measurements →	{ 1a	Partitioned	Turbofan	8	8×8	8×10
	{ 1b	Partitioned	Power system	3	3×3	3×4
	{ 1c	Partitioned	Tailfan	2	2×2	2×2
Partitioned (subsystem) estimators with torque measurements →	{ 2a	Partitioned	Turbofan	9	8×8	8×10
	{ 2b	Partitioned	Power system	5	4×4	4×4
	{ 2c	Partitioned	Tailfan	3	3×3	3×2

Estimation Accuracy (Theoretical Prediction vs. Monte Carlo Simulation Results)



Mean Squared Estimation Errors

- Predicted theoretical accuracy obtained analytically and validated through a Monte Carlo simulation study

		Without torque measurements				With torque measurements			
		System-Level Estimator #1		Subsystem Estimators #1a, #1b, and #1c		System-Level Estimator #2		Subsystem Estimators #2a, #2b, and #2c	
		Theoretical	Monte Carlo	Theoretical	Monte Carlo	Theoretical	Monte Carlo	Theoretical	Monte Carlo
Turbofan	γ_{FAN}	0.2797	0.2804	0.2798	0.2805	0.2797	0.2804	0.2797	0.2804
	η_{FAN}	4.2644	4.2720	4.3266	4.3341	4.2644	4.2719	4.2644	4.2720
	γ_{LPC}	0.2566	0.2563	0.2566	0.2564	0.2566	0.2563	0.2566	0.2563
	η_{LPC}	0.1964	0.1969	0.2001	0.2006	0.1964	0.1969	0.1964	0.1969
	γ_{HPC}	0.1248	0.1248	0.1467	0.1466	0.1248	0.1248	0.1248	0.1248
	η_{HPC}	0.0119	0.0119	0.0121	0.0121	0.0119	0.0119	0.0119	0.0119
	γ_{HPT}	0.1711	0.1711	0.1711	0.1711	0.1711	0.1711	0.1711	0.1711
	η_{HPT}	1.3022	1.3044	1.3691	1.3709	1.3022	1.3043	1.3022	1.3044
	γ_{LPT}	2.8149	2.8176	2.9518	2.9540	2.8149	2.8175	2.8149	2.8176
	η_{LPT}	0.8717	0.8737	1.4804	1.4815	0.8714	0.8734	0.8717	0.8737
	SMSEE	10.29	10.31	11.19	11.21	10.29	10.31	10.29	10.31
Power System	η_{gen}	0.0100	0.0100	0.0100	0.0100	0.0050	0.0050	0.0050	0.0050
	η_{rec}	0.0004	0.0004	0.0004	0.0004	0.0004	0.0004	0.0004	0.0004
	η_{inv}	0.0004	0.0004	0.0004	0.0004	0.0004	0.0004	0.0004	0.0004
	η_{motor}	0.0051	0.0051	0.0100	0.0100	0.0018	0.0018	0.0020	0.0020
		SMSEE	0.016	0.016	0.021	0.021	0.008	0.008	0.008
Tailfan	γ_{FAN}	0.3141	0.3148	0.3402	0.3410	0.3140	0.3147	0.3140	0.3147
	η_{FAN}	0.8344	0.8361	1.0213	1.0233	0.8331	0.8348	0.8334	0.8351
		SMSEE	1.15	1.15	1.36	1.36	1.15	1.15	1.15
Total SMSEE		21.77	21.79	23.79	23.82	21.75	21.77	21.75	21.78

Estimation Accuracy (Theoretical Prediction vs. Monte Carlo Simulation Results)



Mean Squared Estimation Errors

- Predicted theoretical accuracy obtained analytically and validated through a Monte Carlo simulation study
- Results
 - Theoretical and Monte Carlo simulation accuracy exhibit good agreement

		Without torque measurements				With torque measurements			
		System-Level Estimator #1		Subsystem Estimators #1a, #1b, and #1c		System-Level Estimator #2		Subsystem Estimators #2a, #2b, and #2c	
		Theoretical	Monte Carlo	Theoretical	Monte Carlo	Theoretical	Monte Carlo	Theoretical	Monte Carlo
Turbofan	γ_{FAN}	0.2797	0.2804	0.2798	0.2805	0.2797	0.2804	0.2797	0.2804
	η_{FAN}	4.2644	4.2720	4.3266	4.3341	4.2644	4.2719	4.2644	4.2720
	γ_{LPC}	0.2566	0.2563	0.2566	0.2564	0.2566	0.2563	0.2566	0.2563
	η_{LPC}	0.1964	0.1969	0.2001	0.2006	0.1964	0.1969	0.1964	0.1969
	γ_{HPC}	0.1248	0.1248	0.1467	0.1466	0.1248	0.1248	0.1248	0.1248
	η_{HPC}	0.0119	0.0119	0.0121	0.0121	0.0119	0.0119	0.0119	0.0119
	γ_{HPT}	0.1711	0.1711	0.1711	0.1711	0.1711	0.1711	0.1711	0.1711
	η_{HPT}	1.3022	1.3044	1.3691	1.3709	1.3022	1.3043	1.3022	1.3044
	γ_{LPT}	2.8149	2.8176	2.9518	2.9540	2.8149	2.8175	2.8149	2.8176
	η_{LPT}	0.8717	0.8737	1.4804	1.4815	0.8714	0.8734	0.8717	0.8737
		SMSEE	10.29	10.31	11.19	11.21	10.29	10.31	10.29
Power System	η_{gen}	0.0100	0.0100	0.0100	0.0100	0.0050	0.0050	0.0050	0.0050
	η_{rec}	0.0004	0.0004	0.0004	0.0004	0.0004	0.0004	0.0004	0.0004
	η_{inv}	0.0004	0.0004	0.0004	0.0004	0.0004	0.0004	0.0004	0.0004
	η_{motor}	0.0051	0.0051	0.0100	0.0100	0.0018	0.0018	0.0020	0.0020
		SMSEE	0.016	0.016	0.021	0.021	0.008	0.008	0.008
Tailfan	γ_{FAN}	0.3141	0.3148	0.3402	0.3410	0.3140	0.3147	0.3140	0.3147
	η_{FAN}	0.8344	0.8361	1.0213	1.0233	0.8331	0.8348	0.8334	0.8351
		SMSEE	1.15	1.15	1.36	1.36	1.15	1.15	1.15
Total SMSEE		21.77	21.79	23.79	23.82	21.75	21.77	21.75	21.78

Estimation Accuracy (Theoretical Prediction vs. Monte Carlo Simulation Results)



Mean Squared Estimation Errors

- Predicted theoretical accuracy obtained analytically and validated through a Monte Carlo simulation study
- Results
 - Theoretical and Monte Carlo simulation accuracy exhibit good agreement
 - *Without torque measurements*: System-level estimation approaches found to yield improved accuracy (lower error) compared to subsystem estimators

		Without torque measurements				With torque measurements			
		System-Level Estimator #1		Subsystem Estimators #1a, #1b, and #1c		System-Level Estimator #2		Subsystem Estimators #2a, #2b, and #2c	
		Theoretical	Monte Carlo	Theoretical	Monte Carlo	Theoretical	Monte Carlo	Theoretical	Monte Carlo
Turbofan	γ_{FAN}	0.2797	0.2804	0.2798	0.2805	0.2797	0.2804	0.2797	0.2804
	η_{FAN}	4.2644	4.2720	4.3266	4.3341	4.2644	4.2719	4.2644	4.2720
	γ_{LPC}	0.2566	0.2563	0.2566	0.2564	0.2566	0.2563	0.2566	0.2563
	η_{LPC}	0.1964	0.1969	0.2001	0.2006	0.1964	0.1969	0.1964	0.1969
	γ_{HPC}	0.1248	0.1248	0.1467	0.1466	0.1248	0.1248	0.1248	0.1248
	η_{HPC}	0.0119	0.0119	0.0121	0.0121	0.0119	0.0119	0.0119	0.0119
	γ_{HPT}	0.1711	0.1711	0.1711	0.1711	0.1711	0.1711	0.1711	0.1711
	η_{HPT}	1.3022	1.3044	1.3691	1.3709	1.3022	1.3043	1.3022	1.3044
	γ_{LPT}	2.8149	2.8176	2.9518	2.9540	2.8149	2.8175	2.8149	2.8176
	η_{LPT}	0.8717	0.8737	1.4804	1.4815	0.8714	0.8734	0.8717	0.8737
	SMSEE	10.29	10.31	11.19	11.21	10.29	10.31	10.29	10.31
Power System	η_{gen}	0.0100	0.0100	0.0100	0.0100	0.0050	0.0050	0.0050	0.0050
	η_{rec}	0.0004	0.0004	0.0004	0.0004	0.0004	0.0004	0.0004	0.0004
	η_{inv}	0.0004	0.0004	0.0004	0.0004	0.0004	0.0004	0.0004	0.0004
	η_{motor}	0.0051	0.0051	0.0100	0.0100	0.0018	0.0018	0.0020	0.0020
		SMSEE	0.016	0.016	0.021	0.021	0.008	0.008	0.008
Tailfan	γ_{FAN}	0.3141	0.3148	0.3402	0.3410	0.3140	0.3147	0.3140	0.3147
	η_{FAN}	0.8344	0.8361	1.0213	1.0233	0.8331	0.8348	0.8334	0.8351
		SMSEE	1.15	1.15	1.36	1.36	1.15	1.15	1.15
Total SMSEE		21.77	21.79	23.79	23.82	21.75	21.77	21.75	21.78

Estimation Accuracy (Theoretical Prediction vs. Monte Carlo Simulation Results)

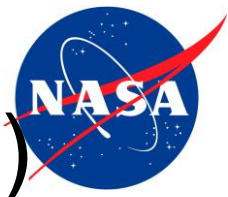


Mean Squared Estimation Errors

- Predicted theoretical accuracy obtained analytically and validated through a Monte Carlo simulation study
- Results
 - Theoretical and Monte Carlo simulation accuracy exhibit good agreement
 - *Without torque measurements:* System-level estimation approaches found to yield improved accuracy (lower error) compared to subsystem estimators
 - *With torque measurement:* System-level and subsystem estimators provide similar accuracy

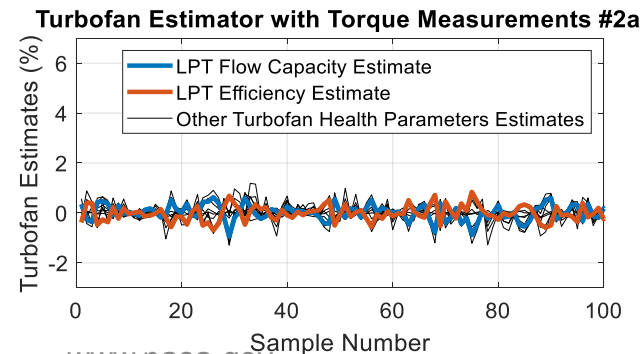
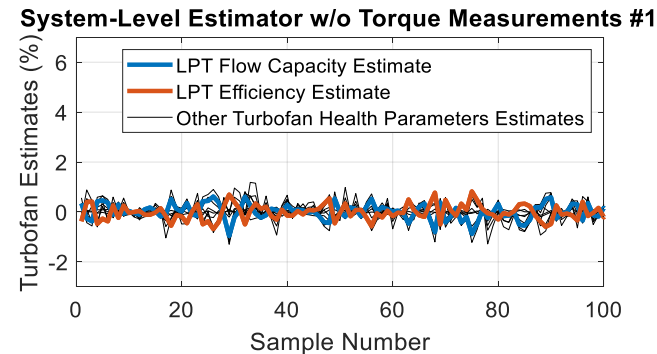
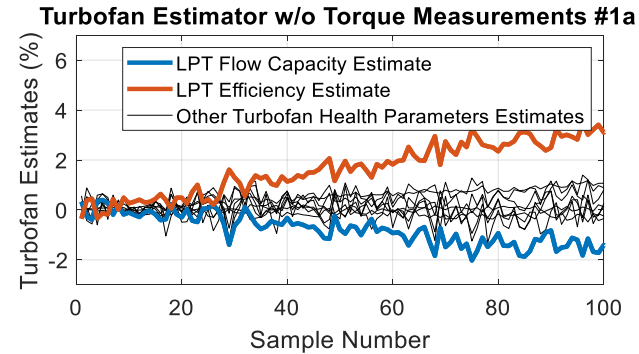
		Without torque measurements				With torque measurements			
		System-Level Estimator #1		Subsystem Estimators #1a, #1b, and #1c		System-Level Estimator #2		Subsystem Estimators #2a, #2b, and #2c	
		Theoretical	Monte Carlo	Theoretical	Monte Carlo	Theoretical	Monte Carlo	Theoretical	Monte Carlo
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	η_{FAN}	4.2644	4.2720	4.3266	4.3341	4.2644	4.2719	4.2644	4.2720
	γ_{LPC}	0.2566	0.2563	0.2566	0.2564	0.2566	0.2563	0.2566	0.2563
	η_{LPC}	0.1964	0.1969	0.2001	0.2006	0.1964	0.1969	0.1964	0.1969
	γ_{HPC}	0.1248	0.1248	0.1467	0.1466	0.1248	0.1248	0.1248	0.1248
	η_{HPC}	0.0119	0.0119	0.0121	0.0121	0.0119	0.0119	0.0119	0.0119
	γ_{HPT}	0.1711	0.1711	0.1711	0.1711	0.1711	0.1711	0.1711	0.1711
	η_{HPT}	1.3022	1.3044	1.3691	1.3709	1.3022	1.3043	1.3022	1.3044
	γ_{LPT}	2.8149	2.8176	2.9518	2.9540	2.8149	2.8175	2.8149	2.8176
	η_{LPT}	0.8717	0.8737	1.4804	1.4815	0.8714	0.8734	0.8717	0.8737
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Power System	η_{gen}	0.0100	0.0100	0.0100	0.0100	0.0050	0.0050	0.0050	0.0050
	η_{rec}	0.0004	0.0004	0.0004	0.0004	0.0004	0.0004	0.0004	0.0004
	η_{inv}	0.0004	0.0004	0.0004	0.0004	0.0004	0.0004	0.0004	0.0004
	η_{motor}	0.0051	0.0051	0.0100	0.0100	0.0018	0.0018	0.0020	0.0020
		SMSEE	0.016	0.016	0.021	0.021	0.008	0.008	0.008
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	η_{FAN}	0.8344	0.8361	1.0213	1.0233	0.8331	0.8348	0.8334	0.8351
		SMSEE	1.15	1.15	1.36	1.36	1.15	1.15	1.15
Total SMSEE		21.77	21.79	23.79	23.82	21.75	21.77	21.75	21.78

Visual Illustration of STARC-ABL Estimation Results (Tailfan Flow Capacity Degradation Case)

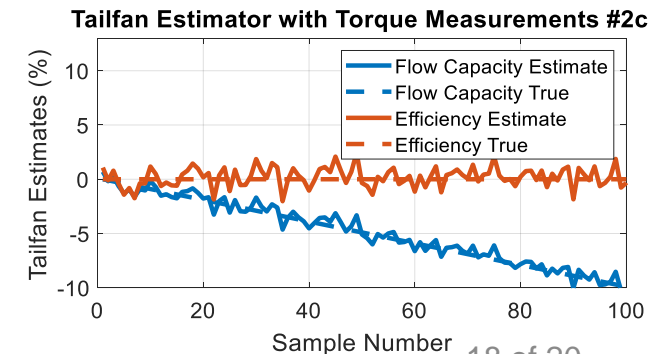
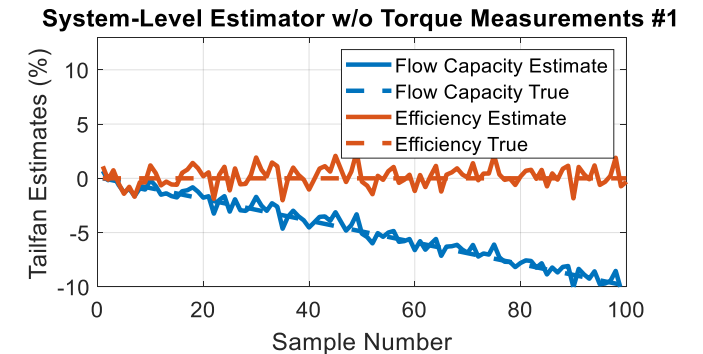
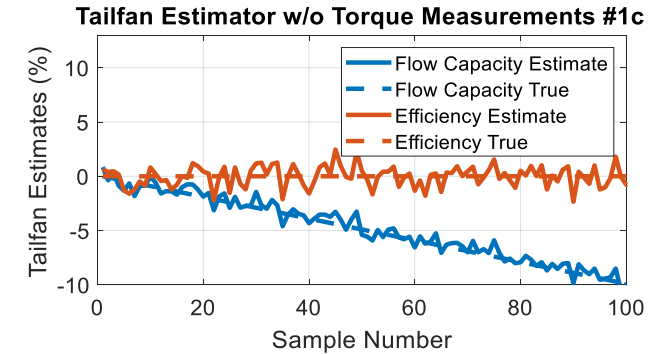


- A linear decrease in Tailfan flow capacity degradation is simulated while all other health parameters remain at zero (affects the amount of torque extracted from turbofans)
- Comparison of estimator designs:
 - Subsystem estimator without torque measurements (#1a) produces biased turbofan estimates
 - System-level estimator without torque measurements (#1) and subsystem estimator with torque measurements (#2a) produce more accurate turbofan health parameters estimation results
 - All estimators (#1, #1c, #2c) provide comparable Tailfan health parameter estimation accuracy

Turbofan Health Parameter Estimates



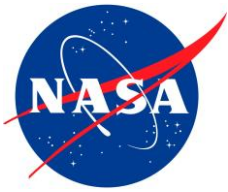
Tailfan Health Parameter Estimates





Conclusions

- Demonstrated application of a conventional gas path analysis performance estimation approach to electrified aircraft propulsion systems
 - Mathematical formulation of performance estimation equations presented
 - Theoretical estimation accuracy derived and validated through a linear Monte Carlo simulation study
- A partitioned approach towards the estimation problem setup can be applied enabling health parameter estimates at the subsystem level
 - Knowledge of torque applied to mechanical shafts that couple subsystems is key
- Presented approach and equations are generic and applicable to any electrified aircraft propulsion architecture of a distributed and interconnected nature



Acknowledgments

- This work was conducted under the NASA Advanced Air Vehicles Program, Advanced Air Transport Technology Project

