

Numerical Prediction of Heat Transfer Coefficients during Xenon Tank Fill in Microgravity

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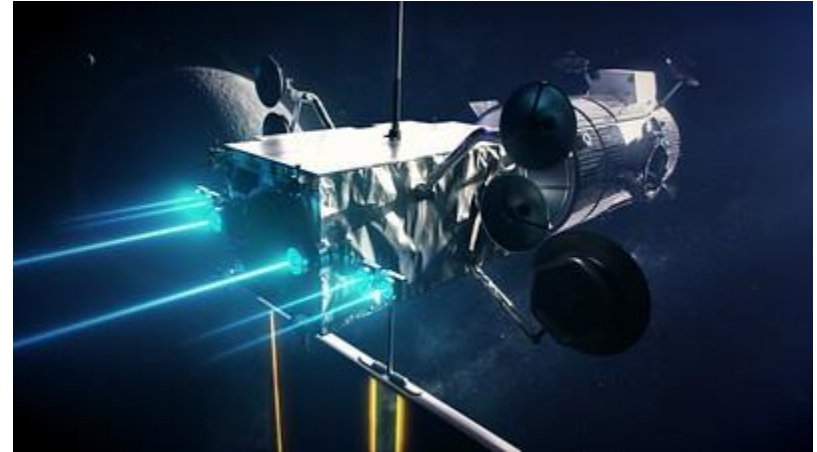
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Thermal & Fluids Analysis Workshop
TFAWS 2021
August 24-26, 2021
Virtual Conference

- Gateway's Power and Propulsion Element (PPE) will employ solar electric propulsion using Xenon as fuel
- Xenon will be stored in a composite overwrapped pressure vessel (COPV)
- During the propellant refueling process, xenon will compress causing the fluid and tank walls to warm leading to concern:
 - Bond between the tank liner and composite may degrade at elevated temperatures
 - COPV may exceed design pressure
- Numerical models have the potential to predict the PPE tank performance during the refuel operation



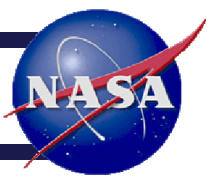
Power and Propulsion Element firing its thrusters
nasa.gov/gateway/images



Gateway orbiting the Moon
nasa.gov/gateway/images



Objectives and Challenges

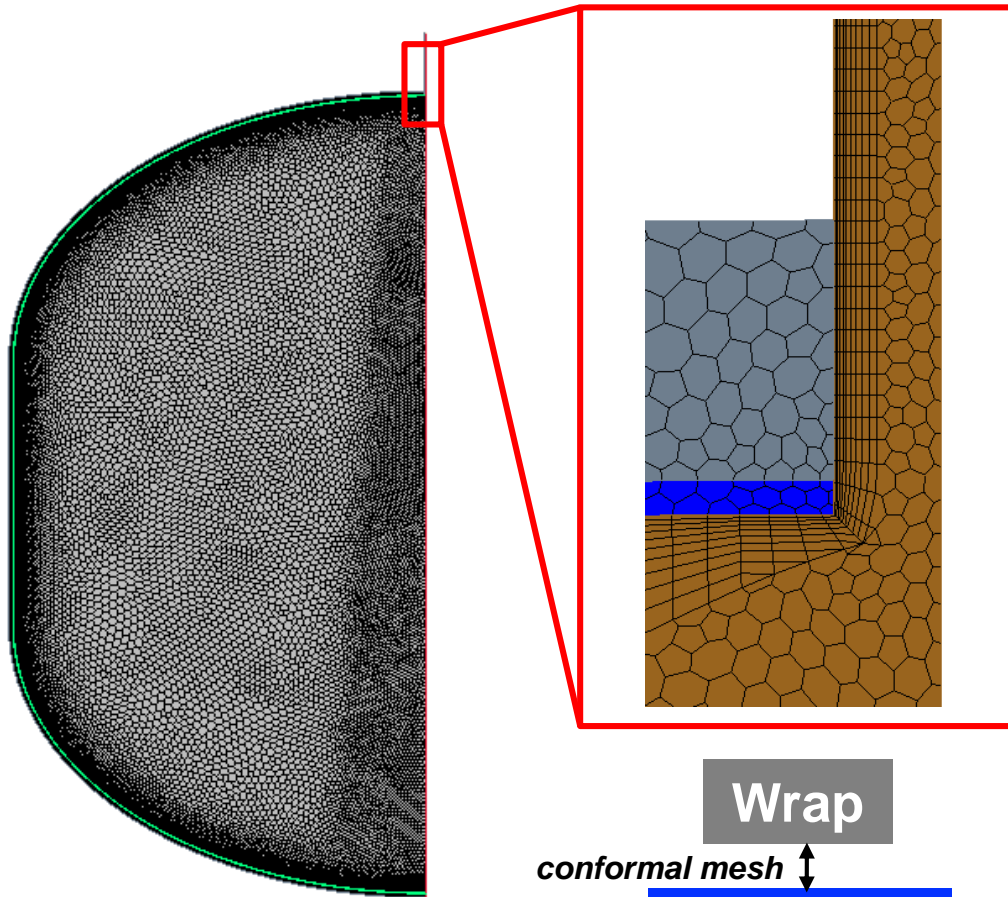


- Objectives:

- Develop understanding of the heat transfer environment in microgravity during Xenon refueling for the PPE tank through CFD analysis (nat. conv is diminished)
- Predict the heat transfer coefficients (HTCs) between the Xenon gas and COPV tank walls
- Implement HTCs predicted by CFD into Thermal Desktop models to increase accuracy
- Investigate a mixed convection Nusselt Number correlation to be used for predictive TD models

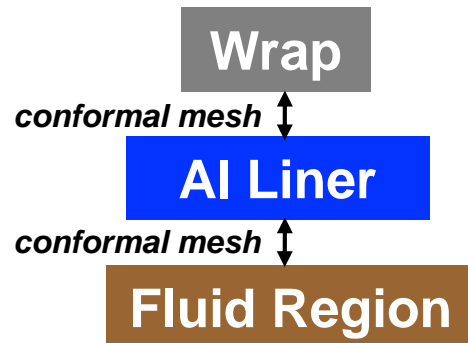
- Challenges:

- Non-ideal gas behavior (highly nonlinear fluid props)
- Xenon operates near & above critical point during refuel operation
- Lack of experimental flight data



62.2k cells

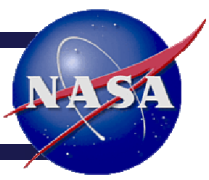
Conjugate heat transfer



Assumes constant
solid thickness



Model Setup



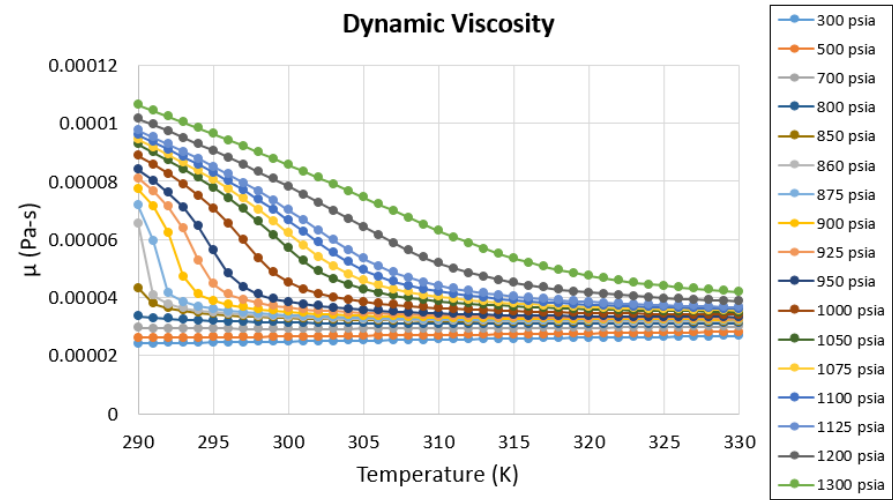
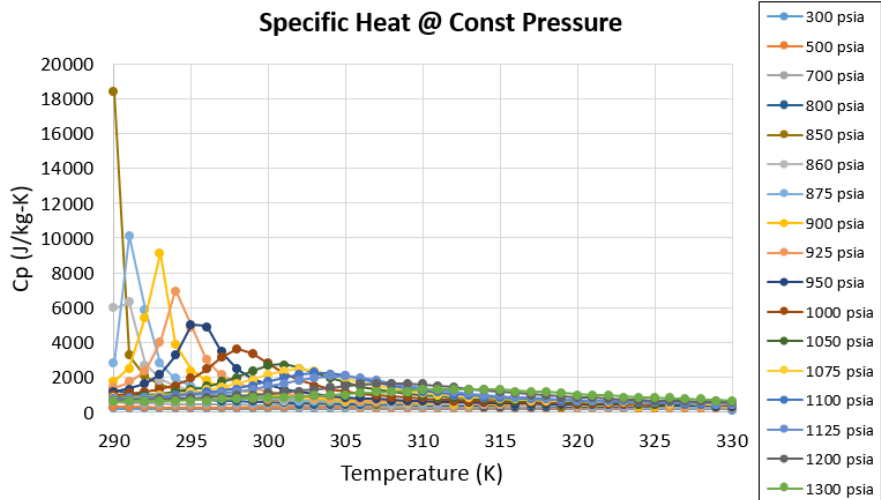
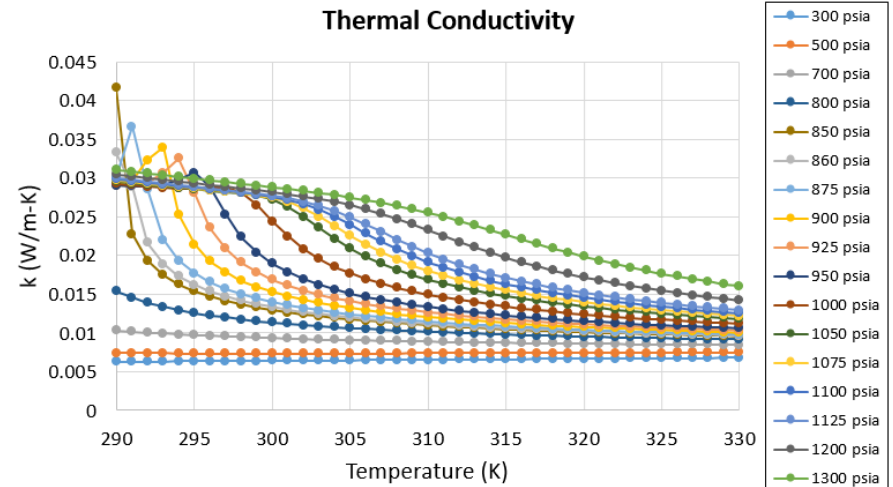
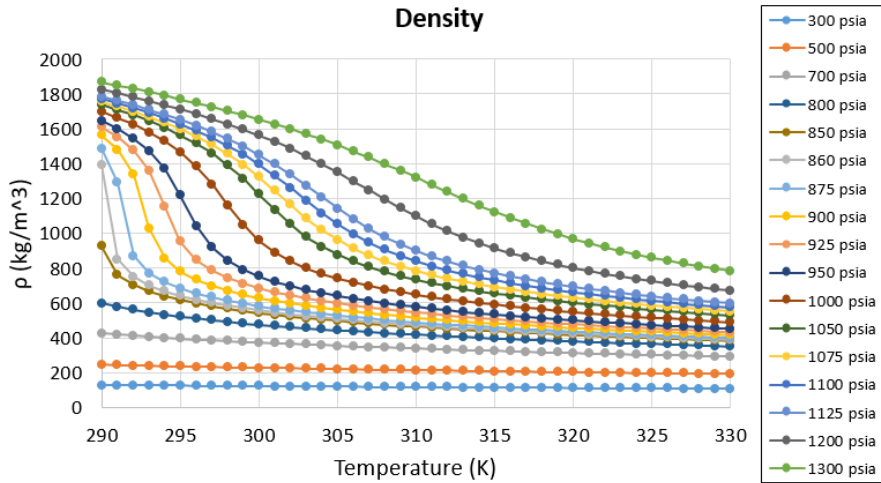
- Siemens Simcenter STAR-CCM+ commercial CFD code
- 2D axisymmetric
- Unsteady, $\Delta t = 0.25$ s
- 2nd order numerical schemes
- Microgravity @ 10^{-6} m/s²
 - NRHO orbit
- Tank Rayleigh# → Laminar, Transfer Tube Flow → Turbulent
 - k- ω Menter SST
- Conjugate Heat Transfer with Al 6061 Liner and Wrap
 - Assumes perfect contact between liner and wrap
- Constant solid properties
 - Wrap properties are volume-weighted accounting for fiber and resin
- User-defined Equation of State for Xenon gas
 - Compressible gas with Temperature & Pressure-dependent fluid properties

Xenon Critical Point:

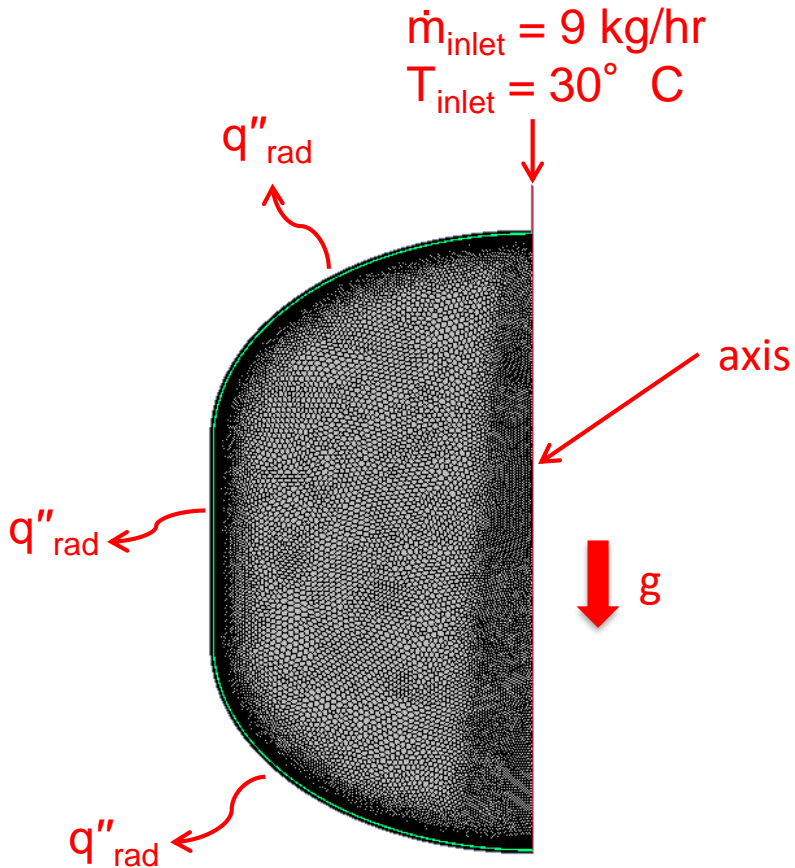
$T_{crit} = 289.7 \text{ K}$

$P_{crit} = 847 \text{ psia}$

via NIST REFPROP



BCs



$$q''_{rad} = \frac{Q_{rad}}{A} = F\sigma\epsilon(T_{wall}^4 - T_{surr}^4) \quad \text{where}$$

$$\epsilon = 0.9 \text{ (w/o MLI) \& } 0.03 \text{ (w/ MLI)}$$

$$F = 1$$

$$T_{surr} = 20^\circ \text{ C}$$

ICs

$$T_{initial} = 30^\circ \text{ C (uniform)}$$

$$P_{initial} = 300 \text{ \& } 900 \text{ psia}$$

$$U_{initial} = \langle 0, 0 \rangle \text{ m/s}$$

$$M_{initial, 300} = 103.4 \text{ kg}$$

$$M_{initial, 900} = 497.2 \text{ kg}$$

HTC as defined by STAR-CCM+

Heat Transfer Coefficient

The wall boundary heat transfer coefficient defined by:

$$h = (\dot{q}''_{conduction} \cdot \mathbf{a}) / [|\mathbf{a}| (T_{ref} - T_f)] \quad T_{ref} = T_{bulk}$$

where

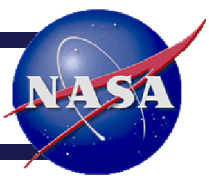
- T_f is the wall boundary temperature.
- T_{ref} is the specified **Reference Temperature** in the field function.

From literature, internal flows typically use bulk fluid temperature (T_{bulk}) as the reference temperature for HTC calcs

Case #	Starting Gas Temp (°C)	Inlet Flow Constant Temperature (°C)	Bus Heat Rejection Temp (°C)	Mass Flow Rate (kg/hr)	Initial Pressure (psia)	Tank Emissivity
1	30	30	20	9	300	0.9
2	30	30	20	9	900	0.9
3	30	30	20	9	300	0.03
4	30	30	20	9	900	0.03

$\epsilon=0.9$ (w/o MLI) & 0.03 (w/ MLI)

- Two Thermal Desktop (Multi-Node) simulations were run for each Case listed above:
 1. Assuming pure conduction, $Nu\# = 1$ (Multi-Node Cond)
 2. Time-dependent HTC's predicted by CFD implemented into TD using curve fit (Multi-Node Conv)
- Pure conduction was assumed since very little natural convection is anticipated in microgravity and convective environment was unknown
- TD and CFD should produce similar results with the same HTC's

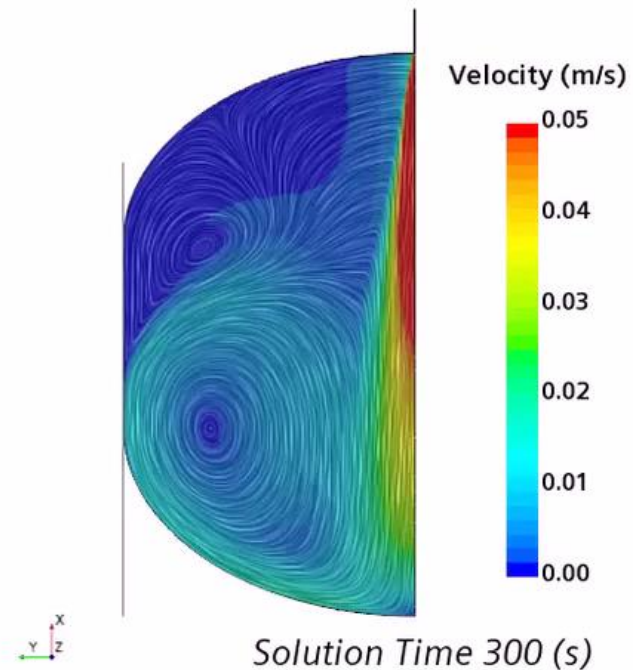
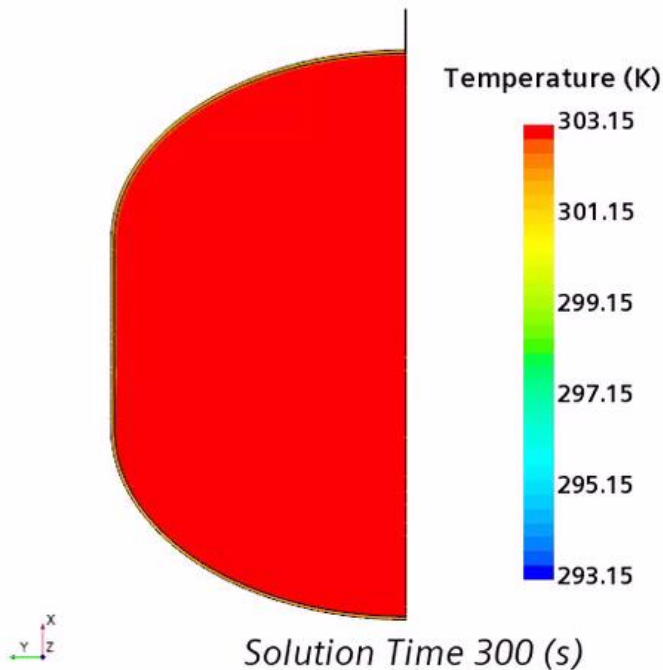


400 kg refuel at 300 psia NO MLI ($\epsilon = 0.9$)

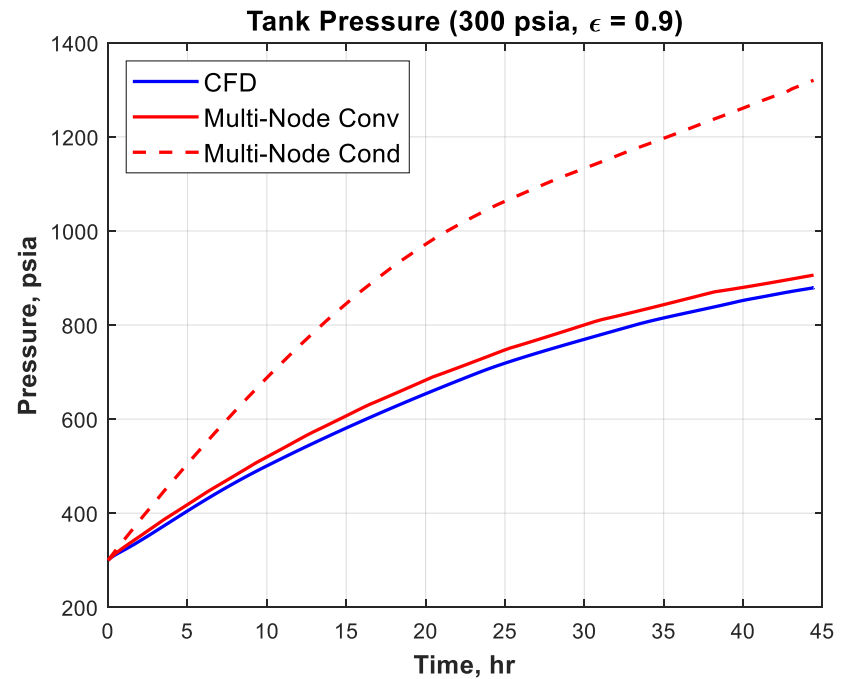
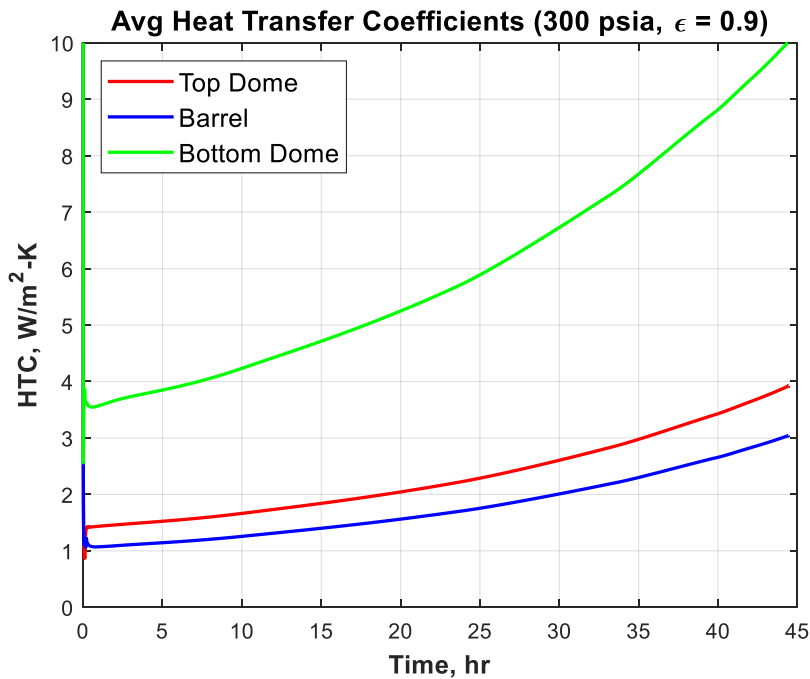
CASE 1

Temperature and Flowfield Evolutions

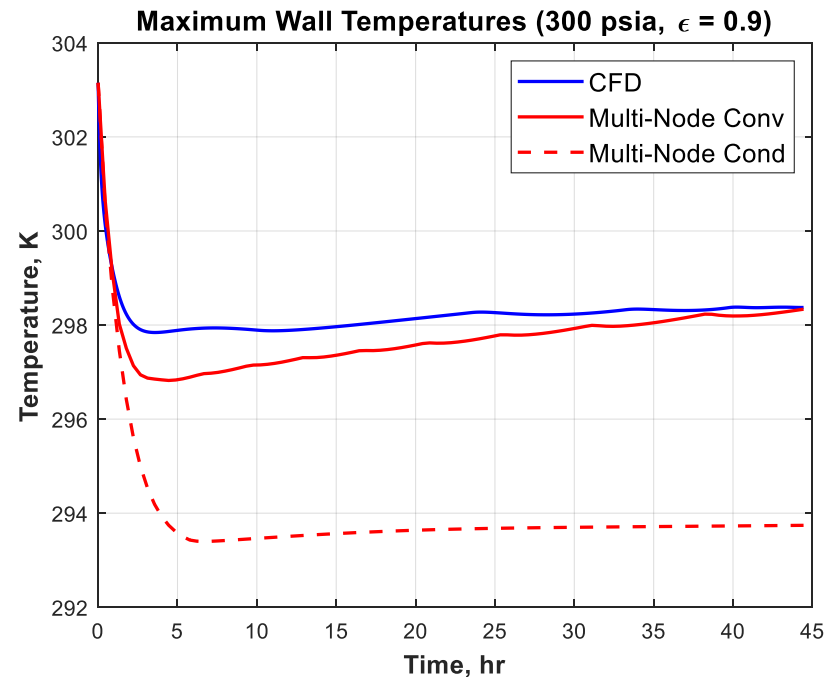
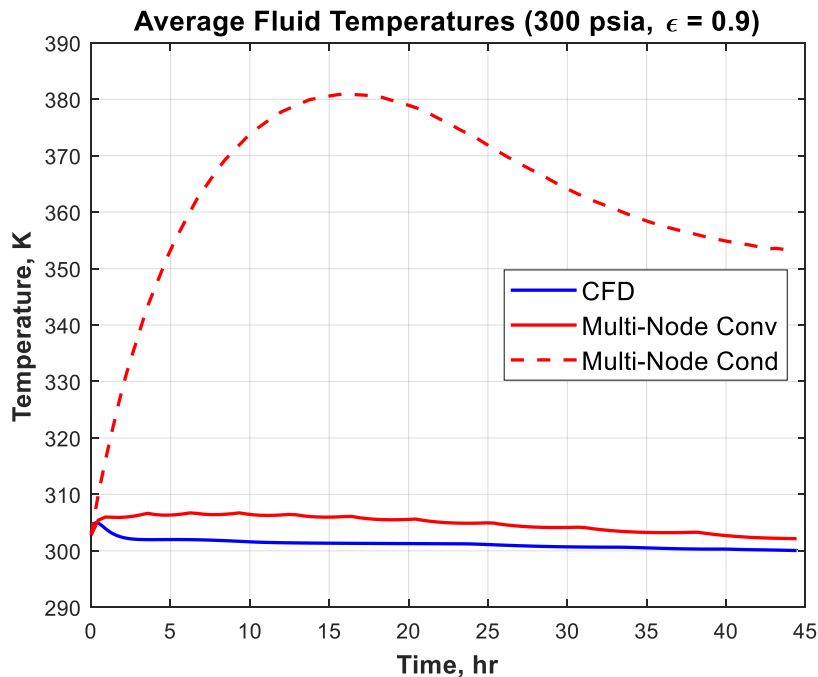
- Video frames exported every 5 min over 44.4 hours
- Injected fluid impinges on bottom dome providing warm fluid to the wall and forms primary vortex, inducing secondary vortex that provides heat transfer to top dome
- Jet penetration depth slowly retreats as injection velocity decreases with increasing pressure/density (constant mass flow rate)
- Although natural convection is negligible, forced convection is dominant

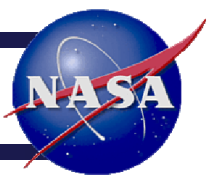


- HTCs increase over refueling duration due to increased thermal conductivity at higher pressures ($\uparrow k$, $\uparrow q_{\text{cond}}$, $\uparrow \text{HTC}$)
- Pure conduction over-predicts tank pressure (too conservative)
- CFD and TD convection results predict similar tank pressures with max difference ~ 30 psia (TD is slightly conservative)



- Pure conduction over-predicts fluid temp, while slightly under-predicting wall temperature (not conservative)
- TD convection and CFD temperatures agree within a few Kelvin
- Injected turbulent jet mixes tank and lowers fluid temp and pressure compared to pure conduction
- Pure conduction predicts lower wall temp – no convective heat transport to the wall while radiating to surroundings

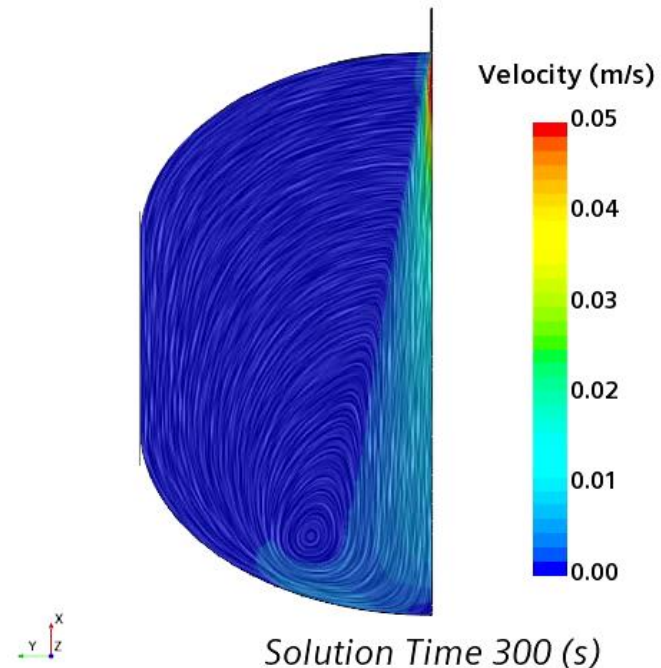
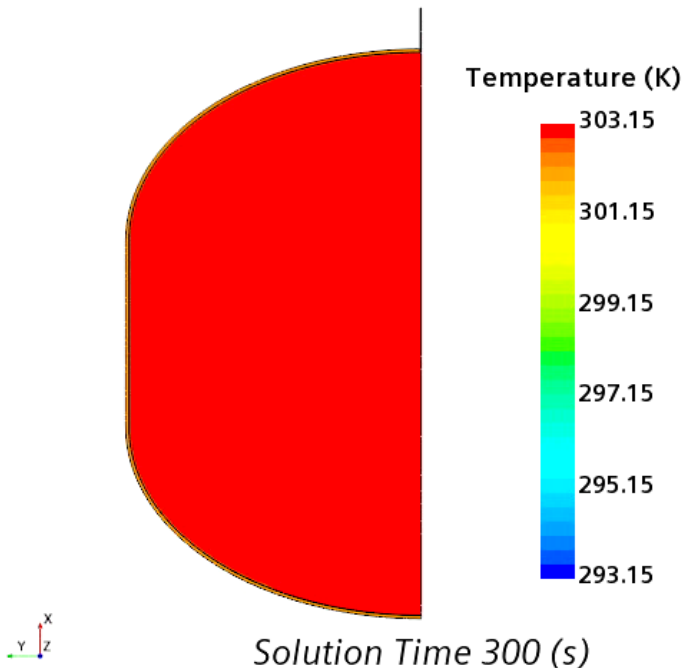




400 kg refuel at 900 psia NO MLI ($\epsilon = 0.9$)

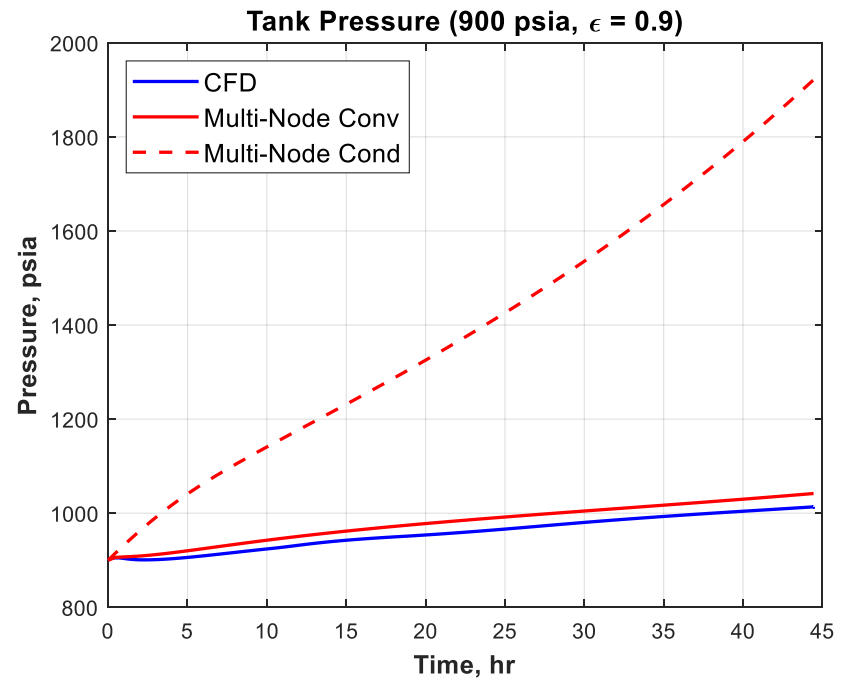
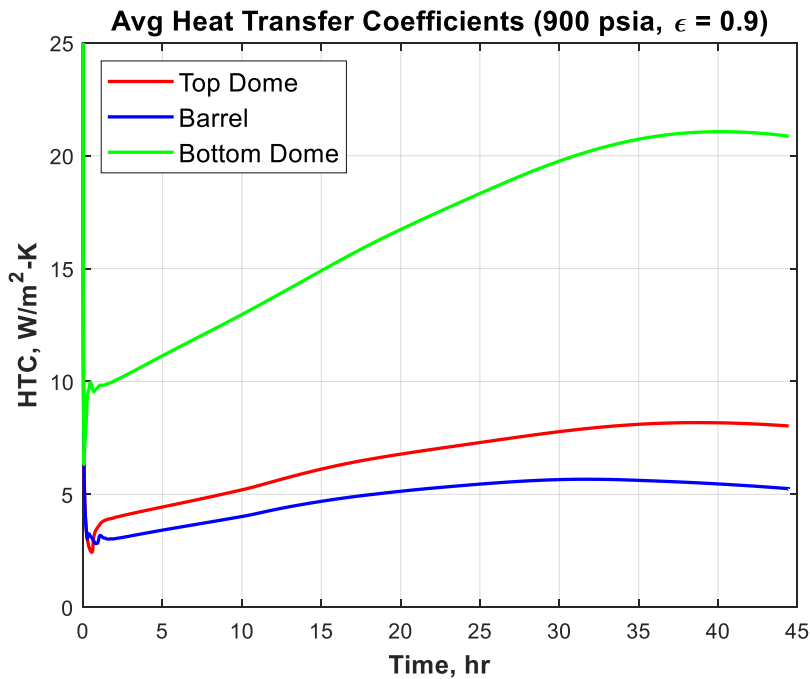
CASE 2

- Video frames exported every 5 min over 44.4 hours
- Tank temperature approaching isothermal condition with the coldest fluid on barrel wall, warmest at the tank inlet, and elevated temperature in the vortex cores
- Jet velocity reduction much less than 300 psia case; less change in pressure and density



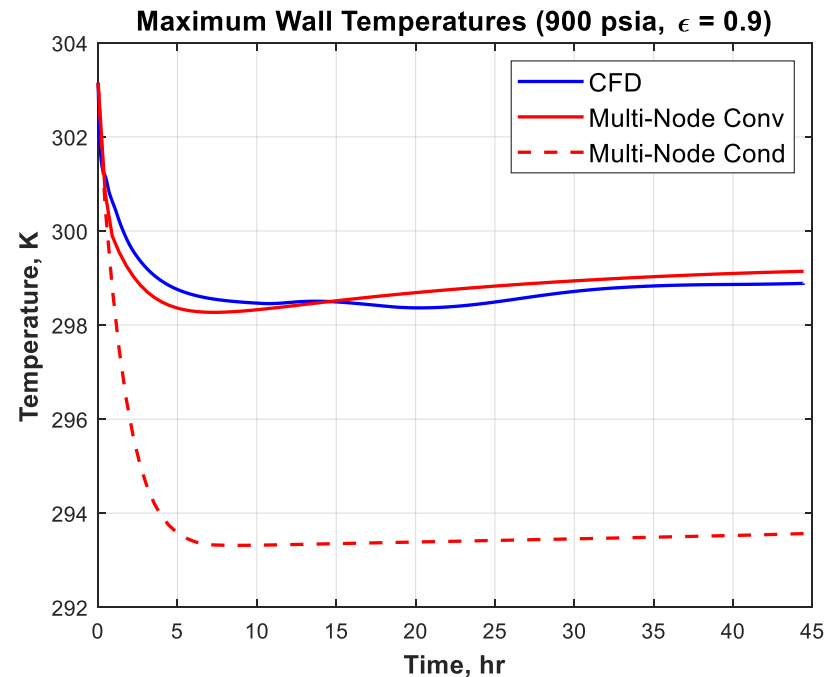
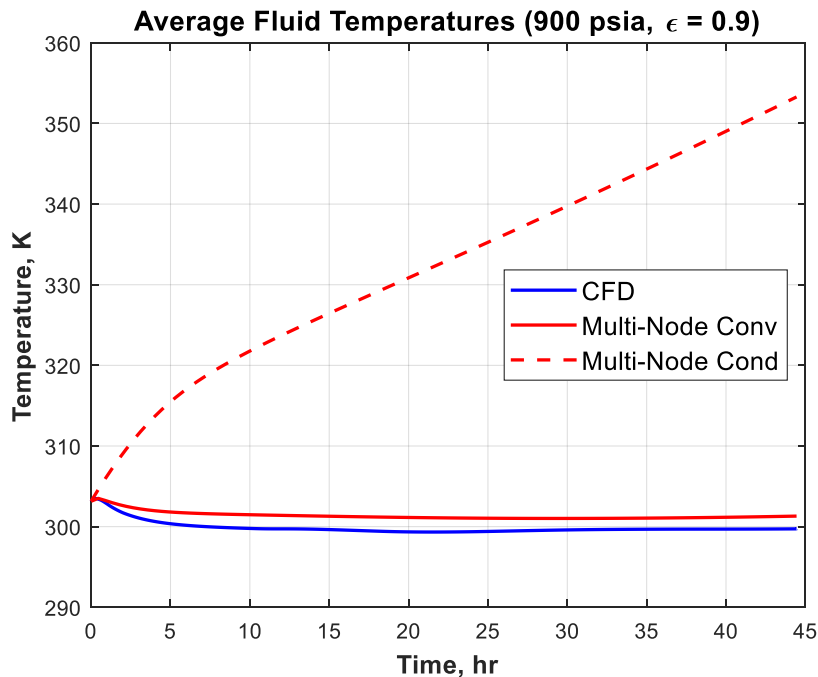
Refuel at High Pressure NO MLI

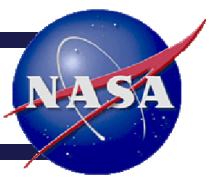
- HTCs are higher at elevated pressure compared to 300 psia case
- Pure conduction case significantly over-predicts CFD and TD convection
- CFD and TD convection results predict similar tank pressures with max difference ~30 psia (TD is slightly conservative)



Refuel at High Pressure NO MLI

- Very similar conclusions as 300 psia case:
- Pure conduction over-predicts fluid temp, while slightly under-predicting wall temperature
- TD convection and CFD yield very similar temperatures

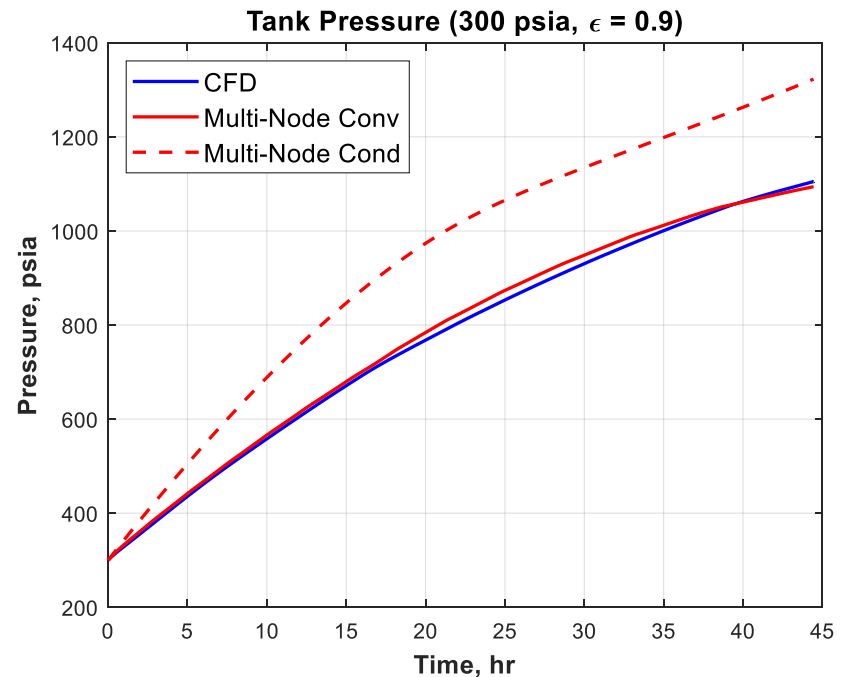
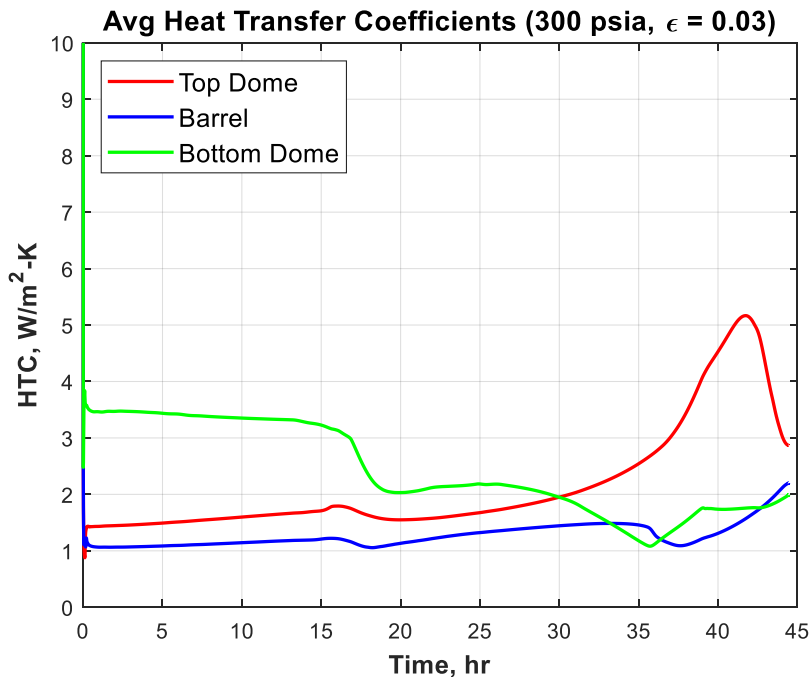




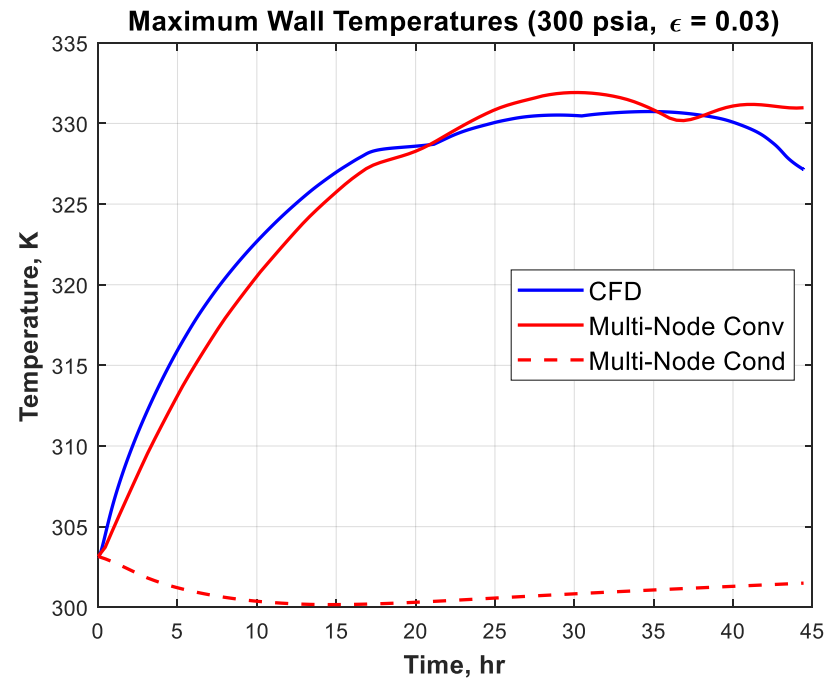
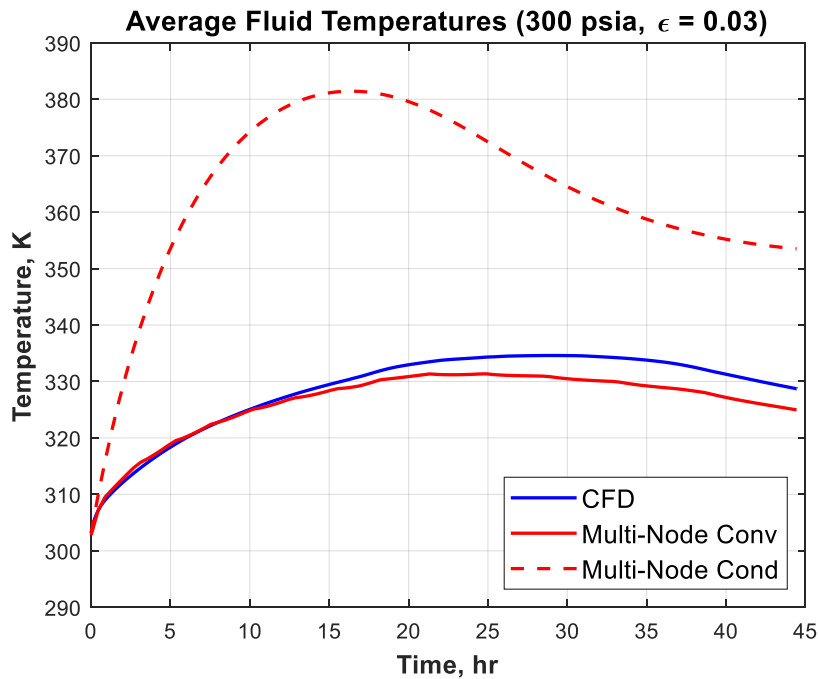
400 kg refuel at 300 psia w/ MLI ($\epsilon = 0.03$)

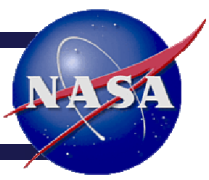
CASE 3

- With MLI yields much lower HTC's and dynamic time history
 - Fluid's highly nonlinear properties near critical point
 - Wall heat transfer is not in equilibrium (Compressive Heating Rate > Radiative Cooling Rate)
- CFD and TD convection results agree well, pure conduction over-predicts



- TD convection and CFD yield very similar temperatures while conduction only results over-predict fluid temp, under-predict wall temp
- Fluid and wall temperatures increase above inlet temperature whereas temperatures dropped below inlet temperature for NO MLI case
 - Compressive Heating Rate > Radiative Cooling Rate due to reduced Emissivity

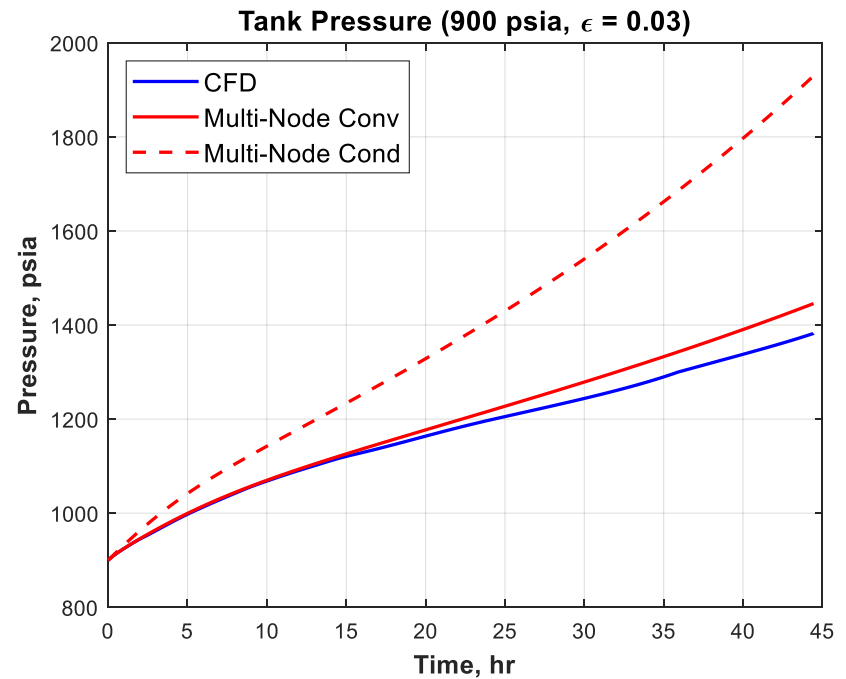
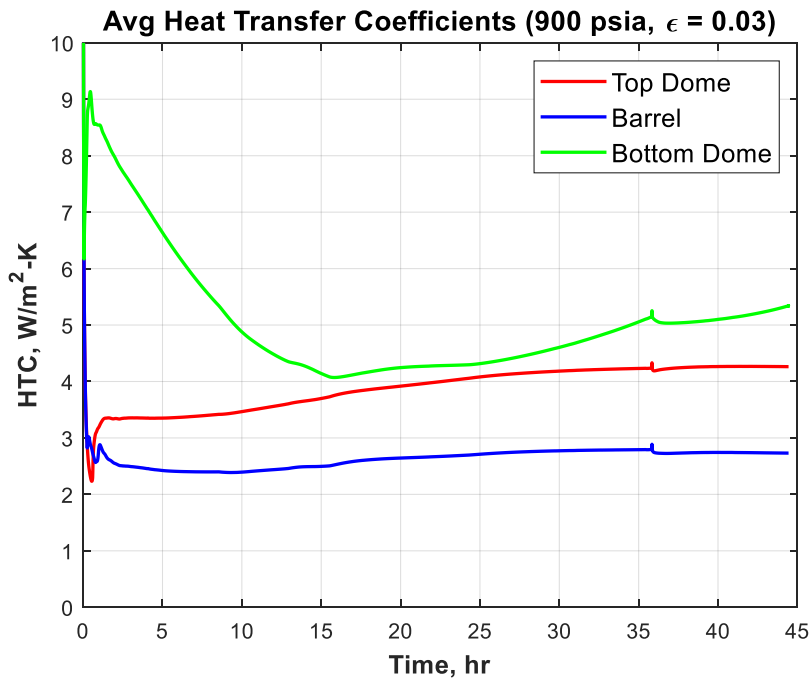




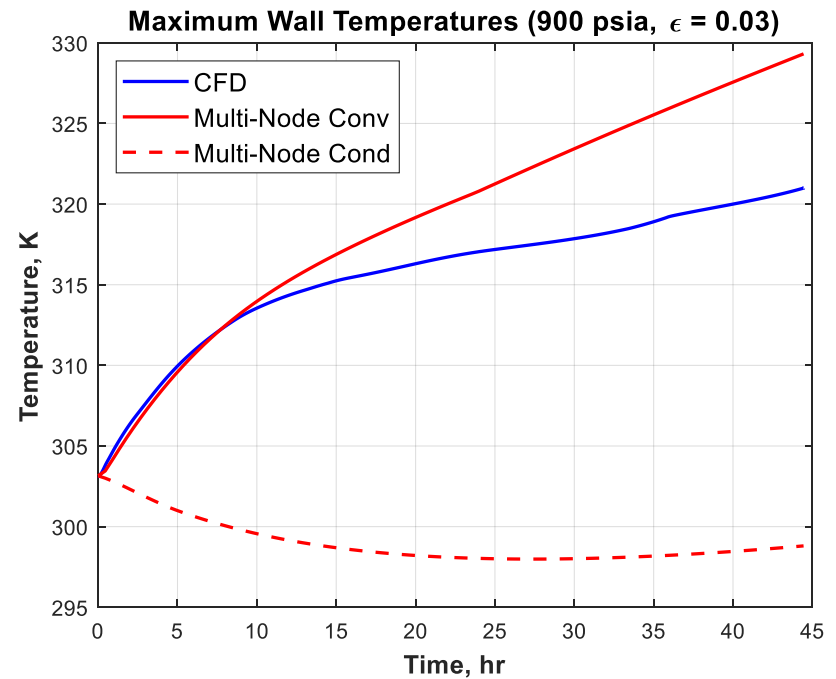
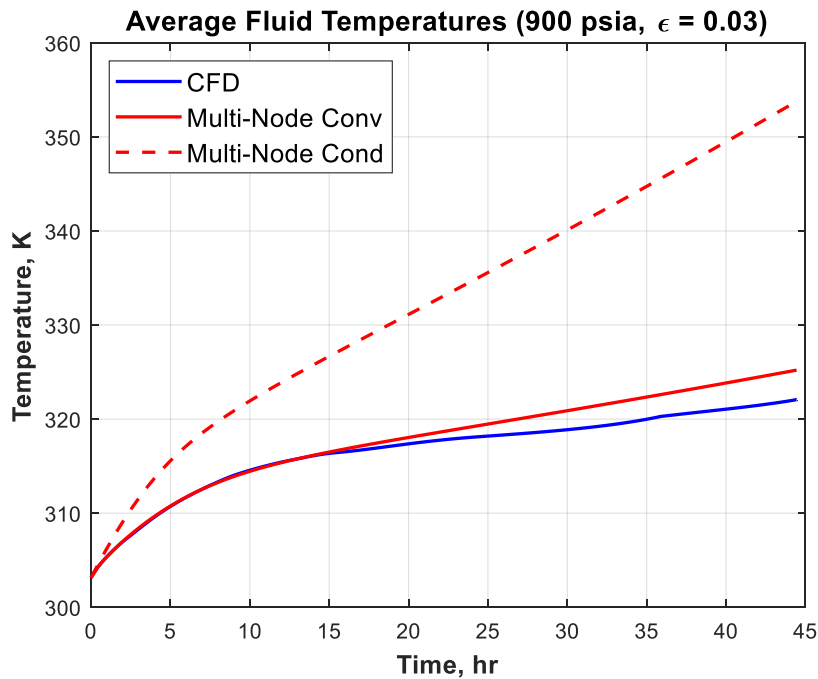
400 kg refuel at 900 psia w/ MLI ($\epsilon = 0.03$)

CASE 4

- With MLI yields much lower HTC's and dynamic time history
- Small blip in HTC's at hour 36 due to numerical instability potentially caused by fluid property interpolation
- CFD and TD convection results compare well for first 15 hours then begin to diverge



- Same trends with pure conduction case
- CFD and TD convection results compare well for first 10-15 hours then begin to diverge





CONVECTIVE REGIME AND NU# CORRELATION

$\frac{Ra}{PrRe^2} \gg 1 \rightarrow$ natural convection dominates

$\ll 1 \rightarrow$ forced convection dominates

$\approx 1 \rightarrow$ mixed convection

Pressure (psia)	Re_D	Pr	Ra	$\frac{Ra}{PrRe^2}$
300	25839	0.79	1.27e6	0.002 $\ll 1$
900	18999	1.88	1.72e8	0.253 < 1
1300	8208	2.68	2.98e8	1.65 ≈ 1

Forced convection dominates at lower pressure and regime approaches mixed convection at higher pressure

- Woodfield et al. published a mixed convection correlation for filling of tanks
- CFD HTC and HTC via Nu# correlation are compared using quantities from the end of simulation (Case1)

Wall Boundary	CFD HTC (W/m ² -K)	HTC via Nu# (W/m ² -K)
Barrel	3.0	17.2
Bot Dome	10.0	16.6
Top Dome	3.9	16.7

$$h = \frac{k}{H} \left(\underbrace{0.56 Re_d^{0.67}}_{\text{forced}} + \underbrace{0.104 Ra_H^{0.352}}_{\text{free}} \right)$$

Source: Woodfield et al. "Measurement of Averaged Heat Transfer Coefficients in High-Pressure Vessel during Charging with Hydrogen, Nitrogen or Argon Gas," 2007

- **Nu# correlation uses "global" Reynolds Number for HTC calcs**
- **CFD HTCs are computed by local flow conditions**
- **Tank dimensions may be out of valid range for correlation to be applicable**

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Tank	H/D	D/d
Test Tank	2.8	7.5
PPE Xenon Tank	0.96	231.3

This indicates PPE tank diameter is much wider than test tank

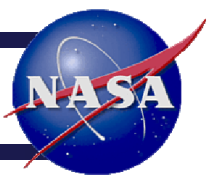
H = tank height
 D = tank diameter
 d = injector tube diameter

- Conclusions:

- Xenon is weird – nonlinear fluid properties make it difficult to understand the heat transfer trends particularly when the wall heat transfer is not in equilibrium
- User-defined Equation of State model performed better than anticipated but interpolation error is noticeable
- Multi-Node model shows good agreement to CFD when using HTC's, pure conduction is too conservative
- CFD simulation took **70** hours to complete running on 4 cores on the Pleiades supercomputer, TD finishes in <20 s

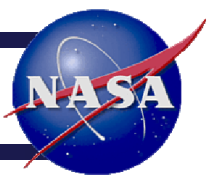
- Future Work:

- How accurate do the HTC's need to be to yield similar thermal response predictions in Thermal Desktop compared to using CFD HTC's?
- Can we get away with using the Mixed Convection Correlation by Woodfield et al.?
- Validate models with future flight test data 🙌

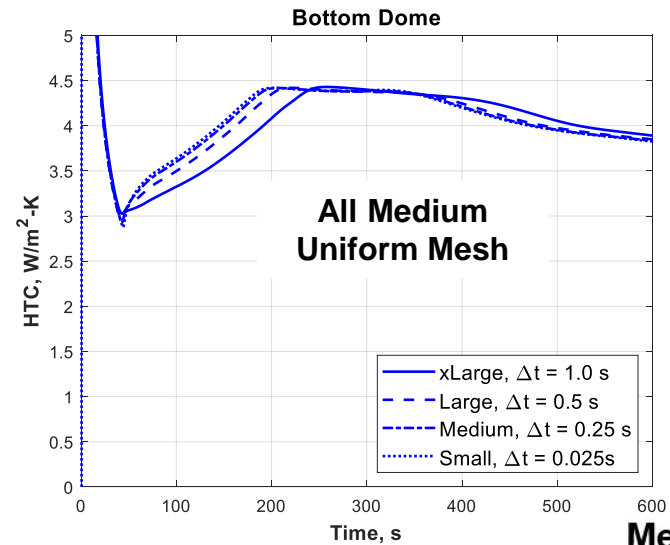
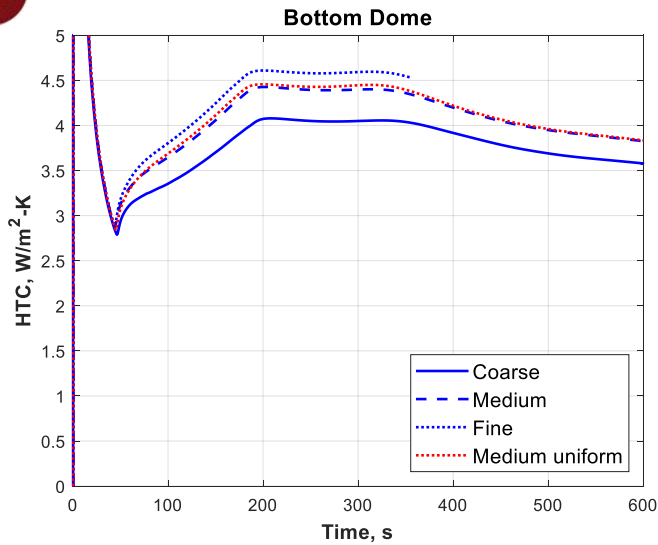


Acknowledgments

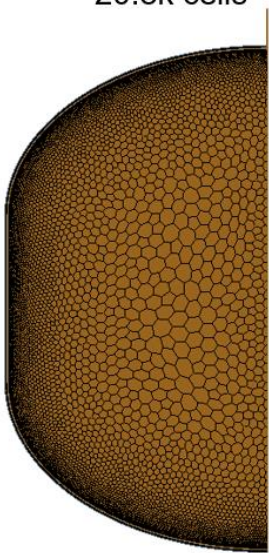
- Maxar Technologies
- NASA Advanced Supercomputing (NAS)
- Daniel Hauser (GRC/LTF) for collaboration on Thermal Desktop modeling



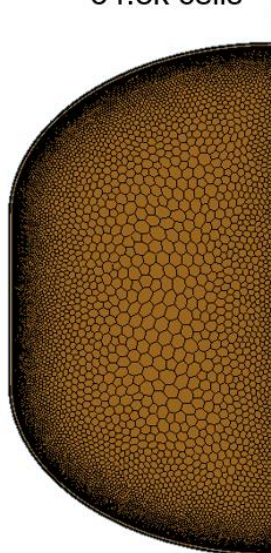
BACKUP



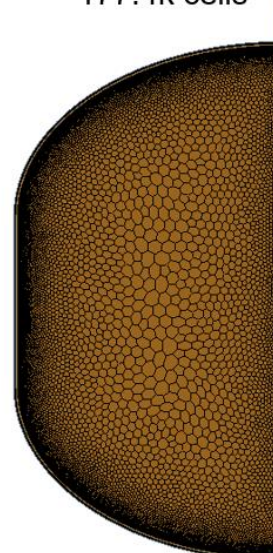
Coarse
20.8k cells



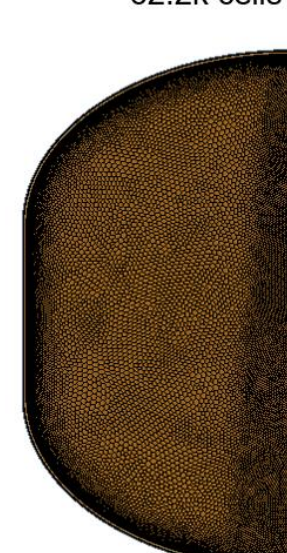
Medium
54.8k cells



Fine
177.4k cells

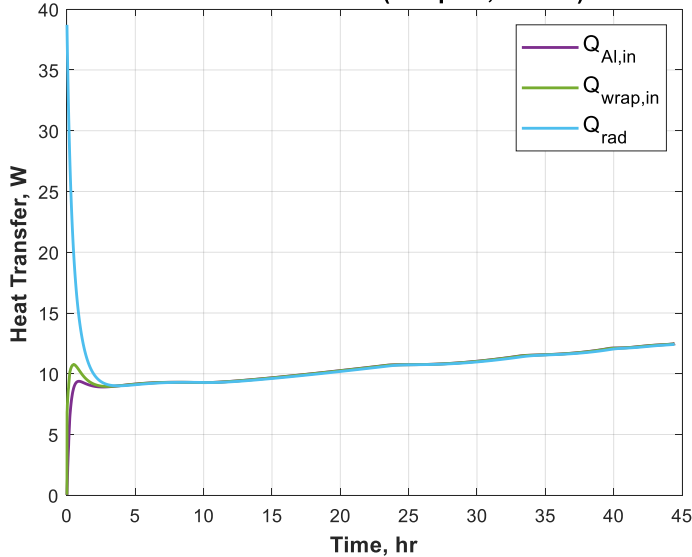


Medium Uniform
62.2k cells

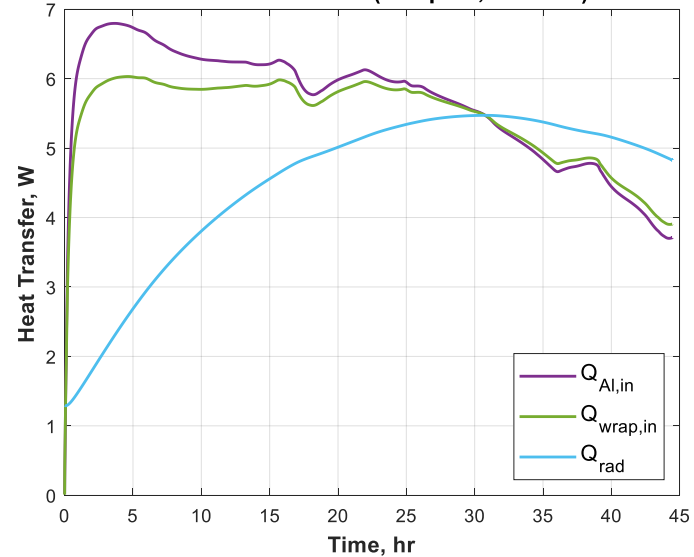


Wall Heat Transfer

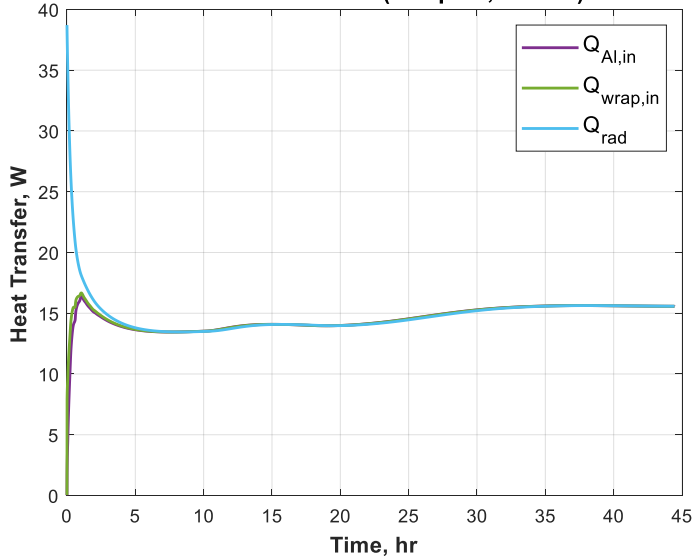
Wall Heat Transfer (300 psia, $\epsilon = 0.9$)



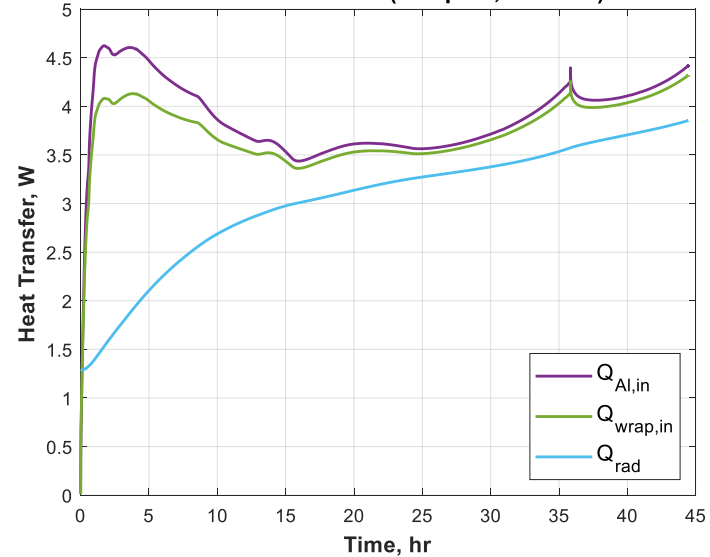
Wall Heat Transfer (300 psia, $\epsilon = 0.03$)



Wall Heat Transfer (900 psia, $\epsilon = 0.9$)

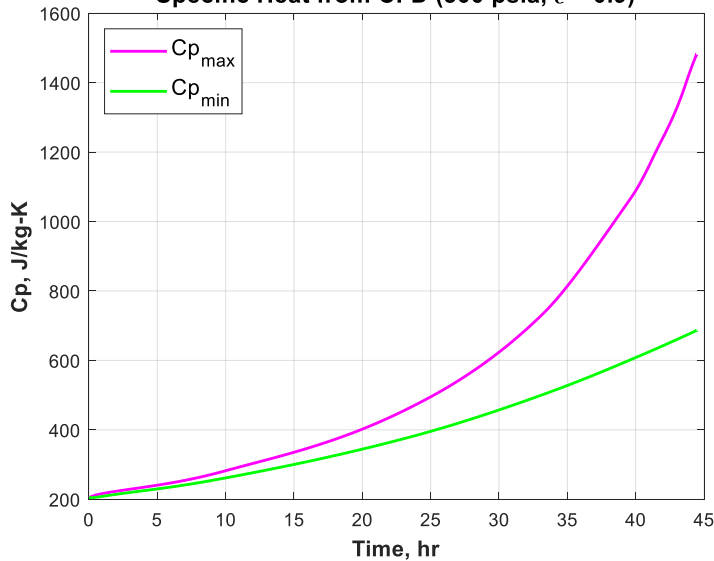


Wall Heat Transfer (900 psia, $\epsilon = 0.03$)

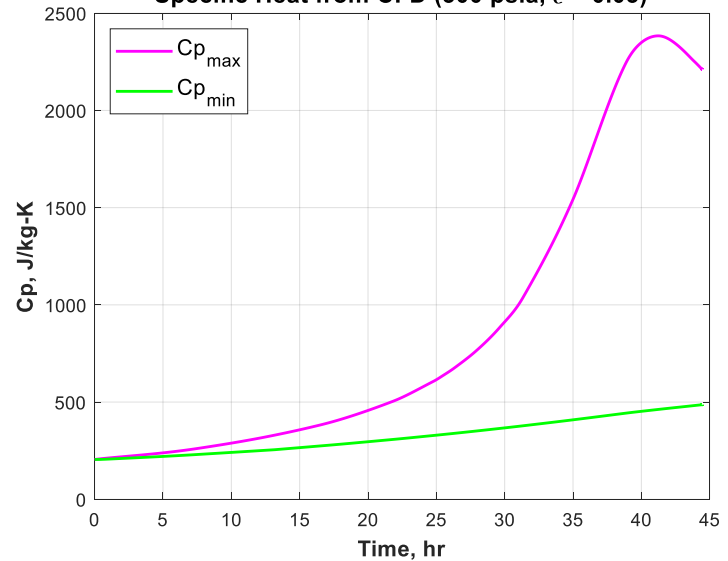


Specific Heat Evolution

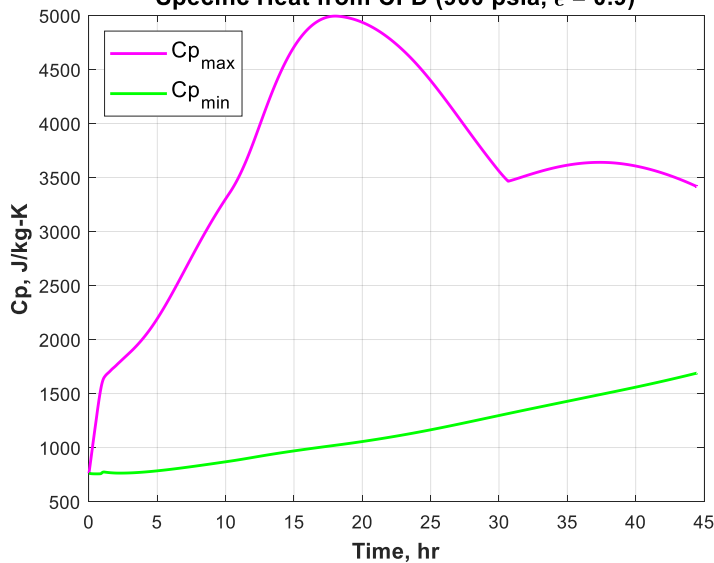
Specific Heat from CFD (300 psia, $\epsilon = 0.9$)



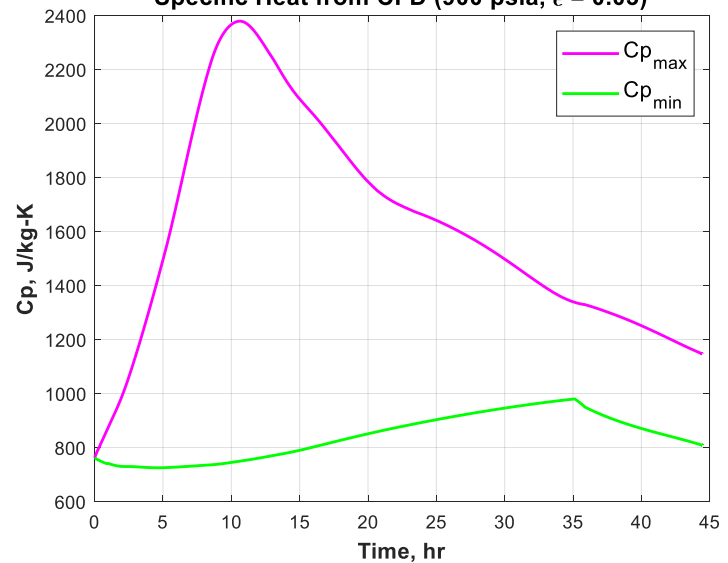
Specific Heat from CFD (300 psia, $\epsilon = 0.03$)



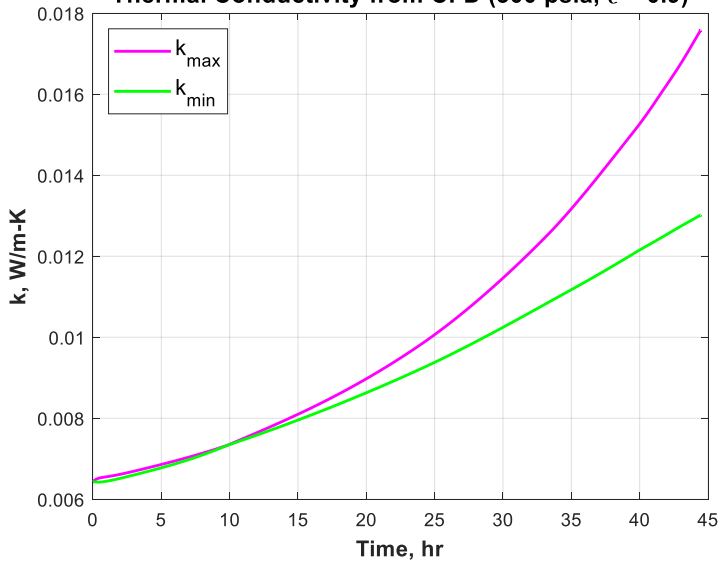
Specific Heat from CFD (900 psia, $\epsilon = 0.9$)



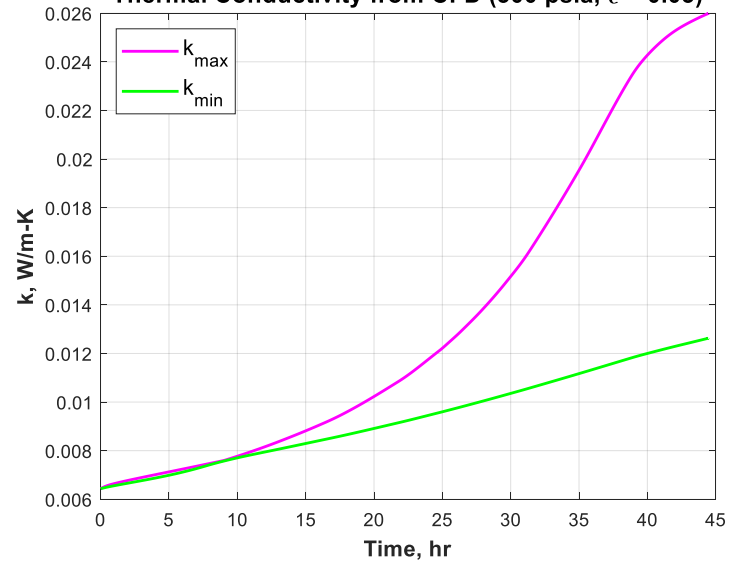
Specific Heat from CFD (900 psia, $\epsilon = 0.03$)



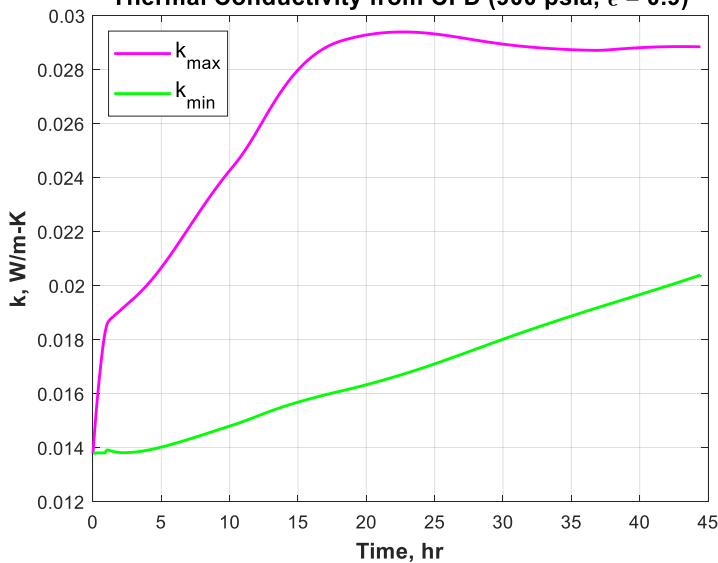
Thermal Conductivity from CFD (300 psia, $\epsilon = 0.9$)



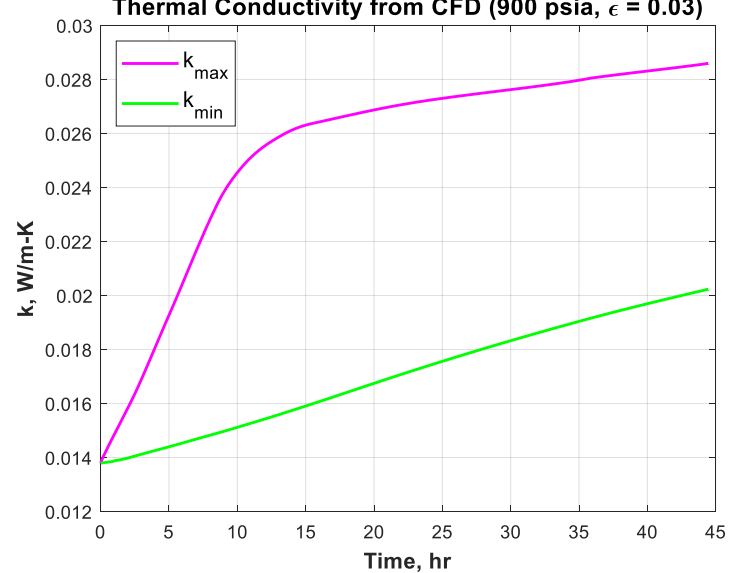
Thermal Conductivity from CFD (300 psia, $\epsilon = 0.03$)

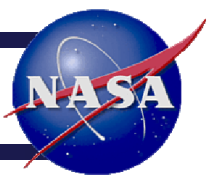


Thermal Conductivity from CFD (900 psia, $\epsilon = 0.9$)



Thermal Conductivity from CFD (900 psia, $\epsilon = 0.03$)





References

1. Woodfield et al., Measurement of Averaged Heat Transfer Coefficients in High-Pressure Vessel during Charging with Hydrogen, Nitrogen or Argon Gas, *Journal of Thermal Science and Technology*, Vol. 2, No. 2, 2007
2. D. E. Daney, Turbulent natural convection of liquid deuterium, hydrogen and nitrogen within enclosed vessels, *International Journal of Heat and Mass Transfer*, Vol. 19 (1976) pp. 431-441