



Predicting Melt Properties using Atomistic Simulations with Highly Accurate Physically Informed Neural Network Interatomic Potential

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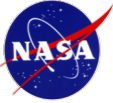
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Outline

- **The role of atomistic simulations in additive manufacturing**
- **Why machine learning in atomistic simulations**
- **Artificial Neural Networks (ANNs) in atomistic simulations**
- **Physically Informed Neural Network (PINN) potential**
- **Example for Aluminum**
- **Conclusions**



Atomistic Simulations in Additive Manufacturing (AM)

Application of atomistic simulations in AM:

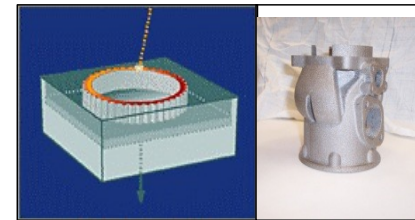
- Provide first-principles physics-based information on the highly dynamic AM processing
- Complementing other simulation methods at meso-scale by:
 - Providing knowledge of microscopic mechanisms of key processes
 - Obtaining material parameters that cannot be readily measured by experiment

Objectives:

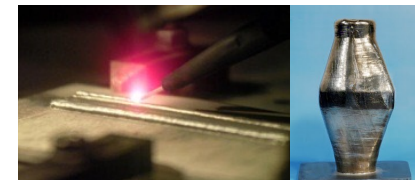
- Develop process parameter / microstructure relationships to guide process optimization
- Develop thermodynamics relationships to understand microstructure evolution
- Develop microstructure / behavior relationships to guide design

Benefits:

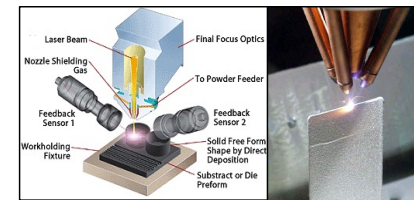
- Provide guidance to predict and tailor the high degree of variability in the microstructure of AM processing



Laser Sintering/E-beam Melting



Electron Beam Freeform Fabrication



Laser Engineered Net Shaping

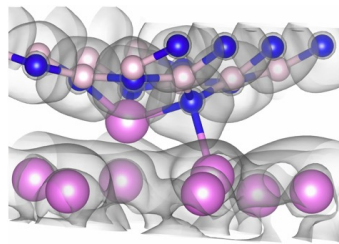


Why Neural Networks in Atomistic Simulations

Atomic interactions governed by Quantum Mechanics (QM) are very complex and difficult to calculate:

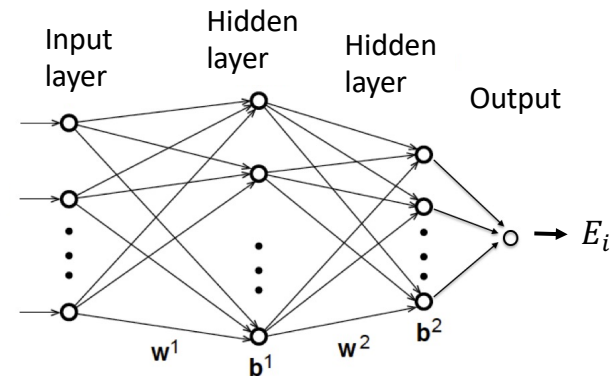
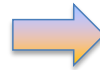
$$\text{cpu time} \sim N^{3-8}$$

Replace QM calculations with an ANN



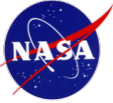
$$\hat{H}|\psi(t)\rangle = i\hbar \frac{\partial}{\partial t} |\psi(t)\rangle$$

- CPU time $\sim N^{3-8}$ (for N atoms)
- System size, $N \sim 10^2-10^3$
- Accuracy: ~ 1 meV



- CPU time $\sim N$ atoms
- System size, $N \sim 10^4-10^6$
- Accuracy: ~ 1 meV

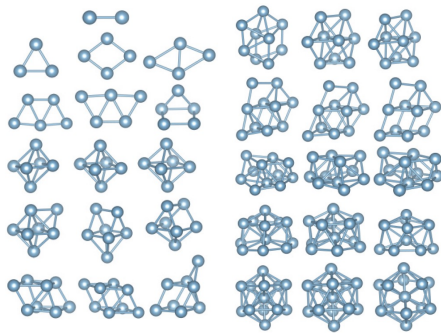
Gain speed without losing accuracy



Neural Network Interatomic Potential

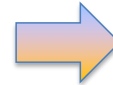
Training Stage

Use QM to calculate a large set of atomic structures

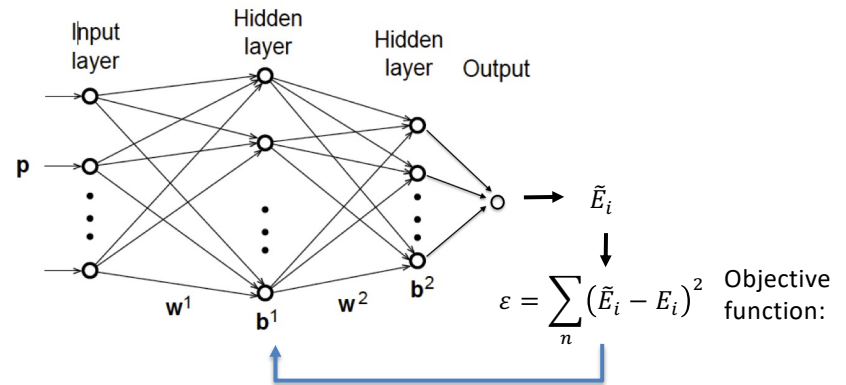


$$\begin{pmatrix} E_1 \\ E_2 \\ \vdots \\ E_n \end{pmatrix}$$

$$\hat{H}|\psi(t)\rangle = i\hbar \frac{\partial}{\partial t} |\psi(t)\rangle$$

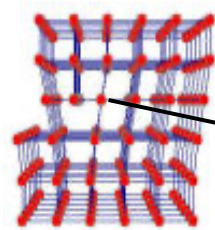


Train ANN against $\{w^1, b^1, w^2, b^2, \dots\}$ to minimize the objective function, ε



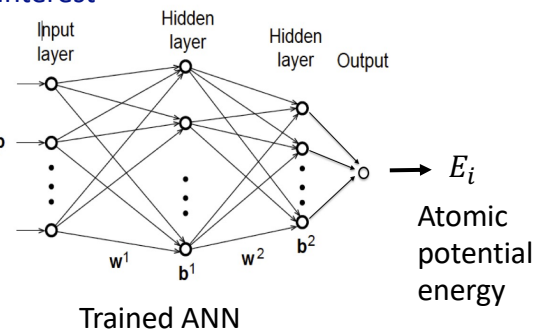
Inference Stage

Use the trained ANN on the material of interest



Material

Structure parameters $\begin{pmatrix} G_1 \\ G_2 \\ \vdots \\ G_n \end{pmatrix}$

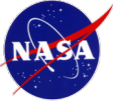


$$U = \sum_i E_i$$

Total pot. energy

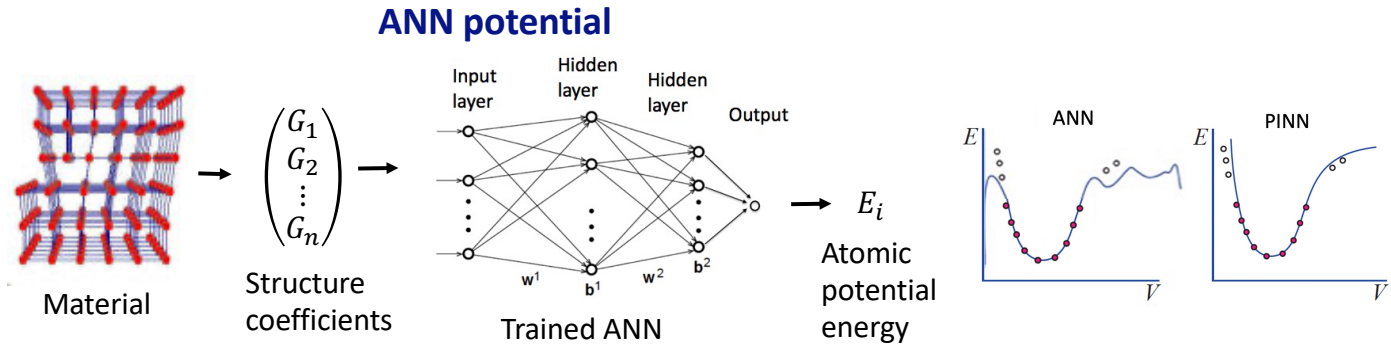
$$f_{x_i} = - \sum_{j \neq i} \frac{\partial U(x_{ij}, y_{ij}, \dots)}{\partial x_{ij}}$$

Atomic force



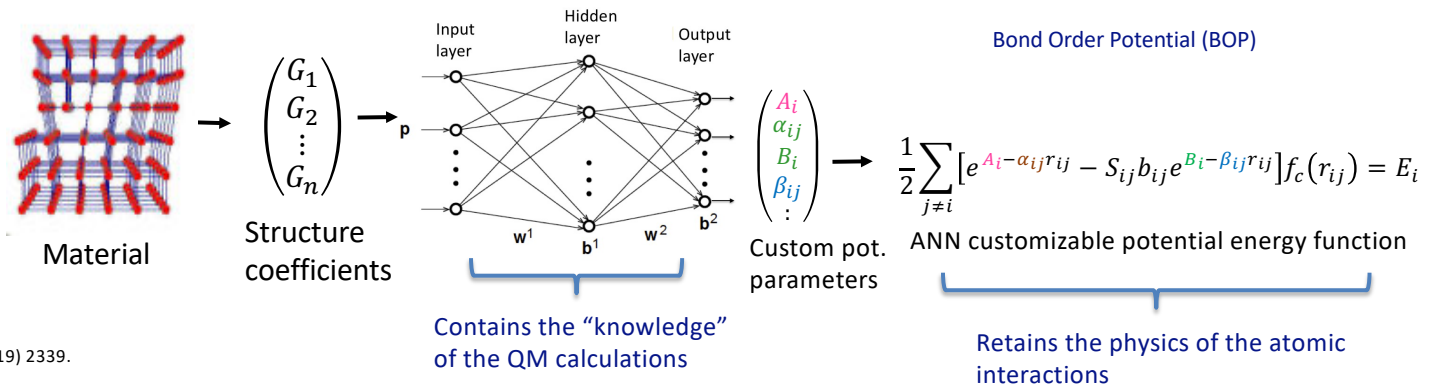
Physically Informed Neural Networks

ANN gives atomic energy directly



Physically Informed NN potential (PINN): a symbiosis between ANN and functional potential*

PINN gives customized potential parameters for each atom



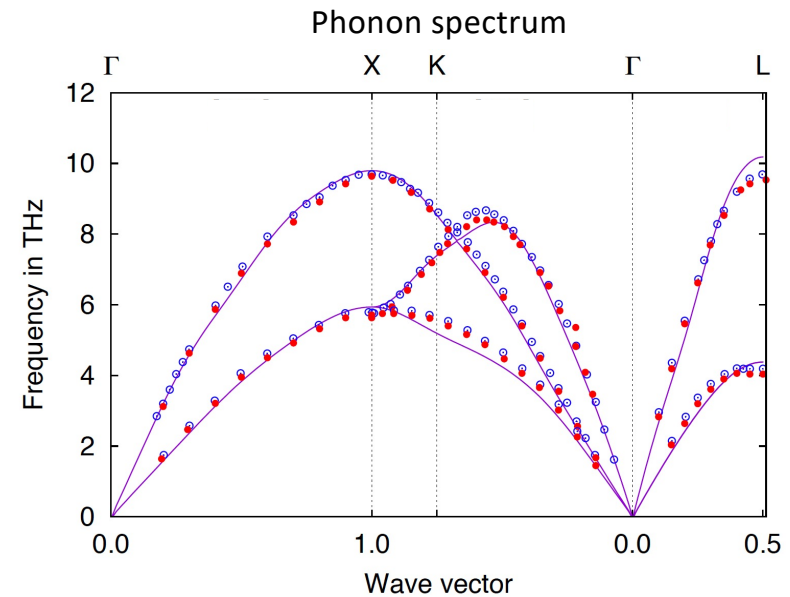
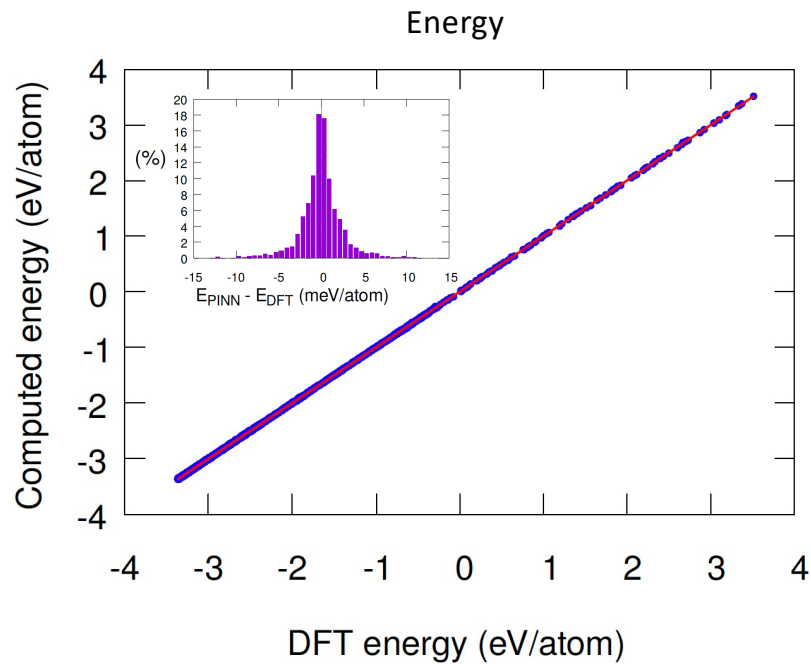
*G. P. Purja Pun et al., *Nature Communications* 10 (2019) 2339.

PINNs offers significantly improved transferability outside the training set



Example for Aluminum

Crystalline Phase



DFT – Density Functional Theory calculations

ANN architecture: 40x16x16x8 -> 1064 fitting coefficients

Training set: 36,490 supercells of 2 to 79 atoms

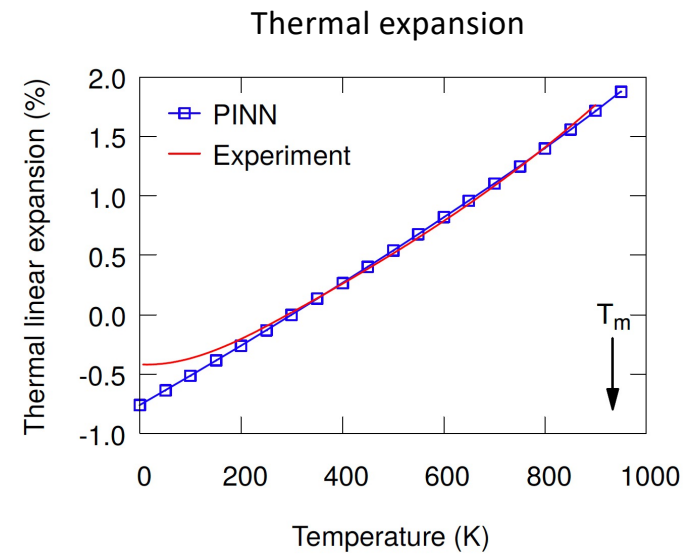
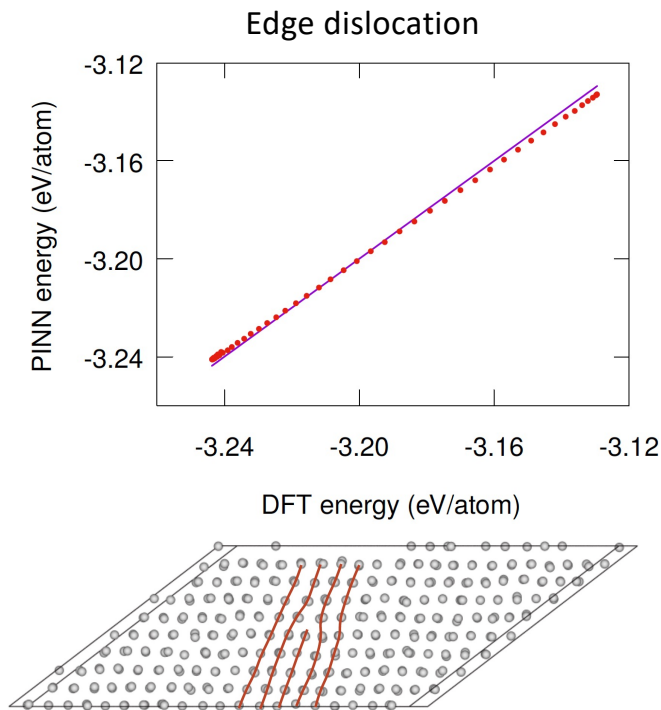
Excellent fit to DFT calculations

G. P. Purja Pun et al., *Physical Review Materials*, 4 (2020) 113807.

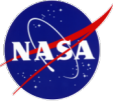


Example for Aluminum

Crystalline Phase



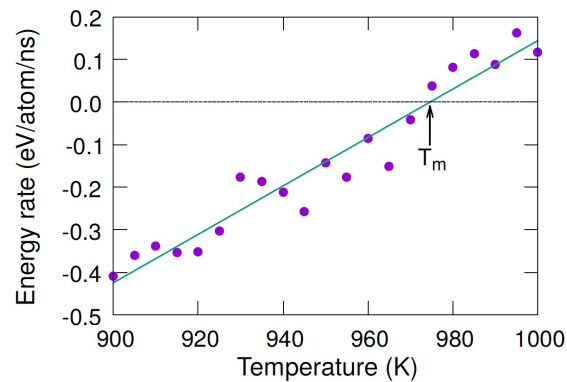
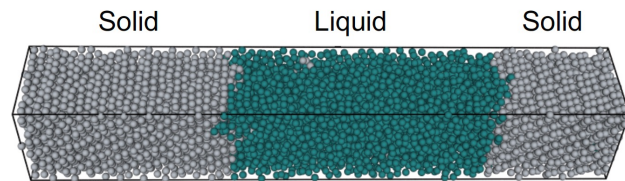
Excellent agreement with defect structures and thermal expansion



Example for Aluminum

Melt Properties

Melting temperature

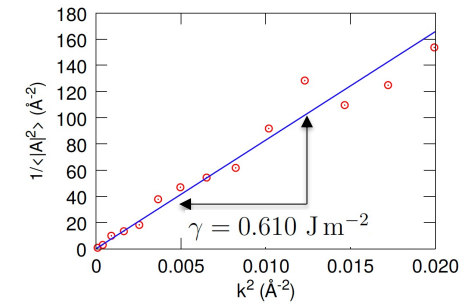
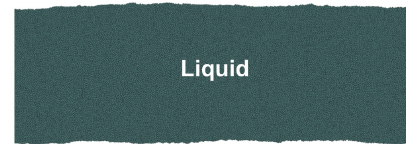


$$T_{m(PINN)} = 975 \text{ K}$$

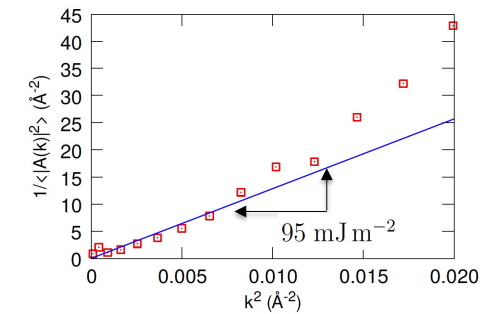
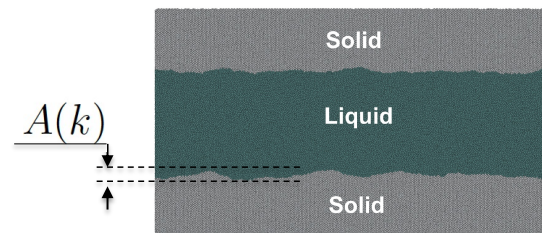
$$T_{m(exp)} = 933 \text{ K}$$

Capillary fluctuation method: $\langle |A(k)|^2 \rangle = \frac{k_B T}{lw(\gamma + \gamma'') k^2}$

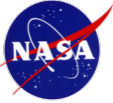
Surface tension, γ



Liquid-solid interface energy, γ

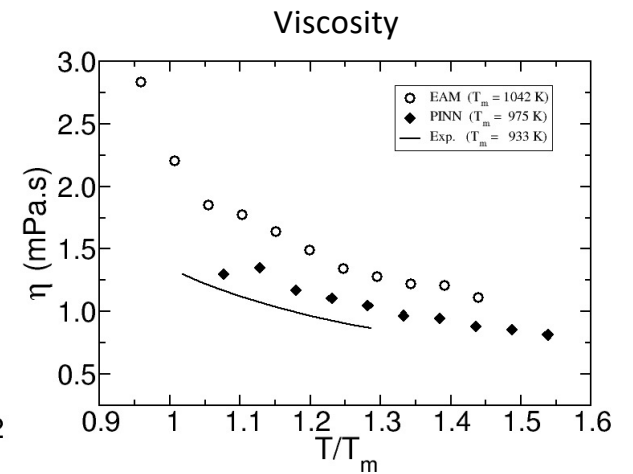
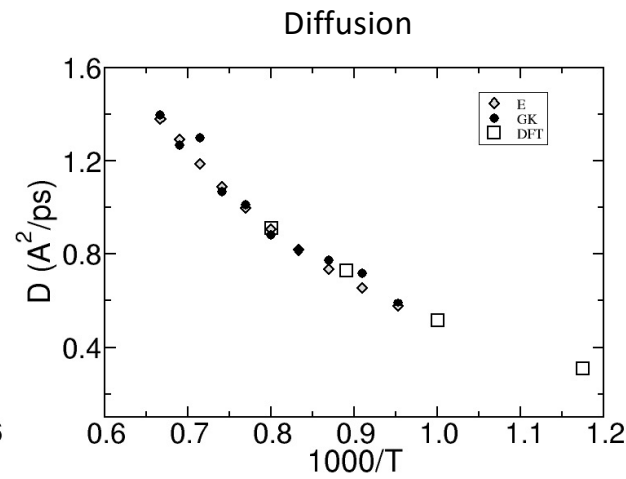
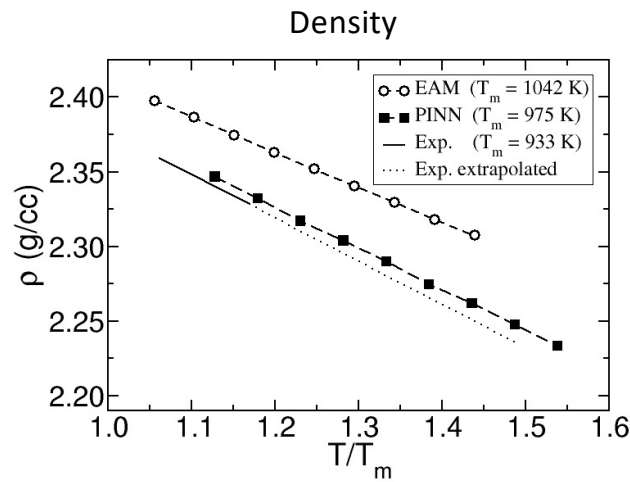


Prediction of difficult to measure interface energies is essential for AM applications



Example for Aluminum

Melt Properties



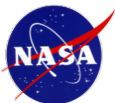
EAM – Embedded Atom Method (Empirical) potential
PINN – Physically Informed Neural Network potential

Einstein:
$$D = \lim_{t \rightarrow \infty} \frac{1}{2t} \frac{1}{3N} \left\langle \sum_{i=1}^N [\vec{r}_i(t) - \vec{r}_i(0)]^2 \right\rangle$$

Green-Kubo:
$$D = \frac{1}{3N} \int_0^\infty \left\langle \sum_{i=1}^N \vec{v}_i(t) * \vec{v}_i(0) \right\rangle dt$$

$$\eta_{xy} = \frac{1}{Vk_B T} \int_0^\infty \langle P_{xy}(t) P_{xy}(0) \rangle dt; \quad P_{xy}(t) = \frac{d\Psi_{xy,i}(t)}{dt}$$

Accurate prediction of density, diffusivity, and viscosity is essential for melt pool calculations in AM



Computational Implementation of PINN

Test example on simulating aluminum crystal for 100 time-steps (MD steps)

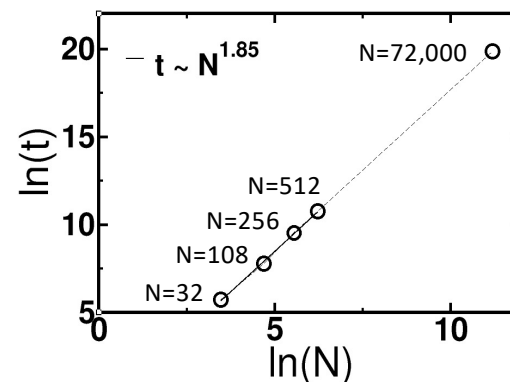
Direct 1:1 comparison to DFT

N=500 100 MDS	EAM 16 cores	ANN 16 cores	PINN** 16 cores	DFT* 32 nodes
Time, t	0.39 s	14 s	35 s	46,688 s
t/t _{EAM}	1	38	89	119,107

Larger scale beyond DFT capabilities

N=72,000 100 MDS Time, t (t/t _{EAM})	EAM	ANN	PINN	DFT 32 nodes extrapolated
16 cores	3.5 s (1)	345 s (99)	528 s (151)	13.5 years
16 cores + V100	-	39 s (11)	115 s (33)	-

VASP DFT Scaling for Al



EAM – Embedded Atom Method (Empirical) potential
 ANN – Artificial Neural Network potential
 PINN – Physically Informed Neural Network potential
 DFT – Density Functional Theory calculations

PINN gains speed without loss of accuracy

*VASP: J. Hickman (NIST)

**Inhouse developed software: <https://software.nasa.gov/search/software/ParagrandMC>



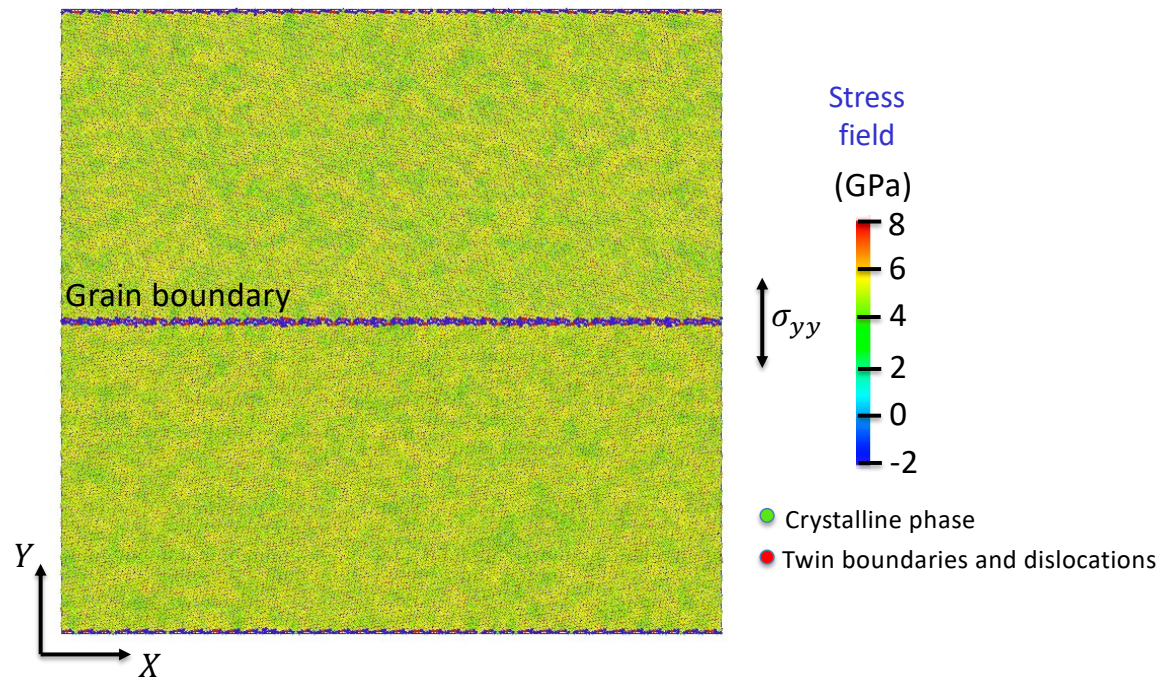
PINN: ParaGrandMC

<https://software.nasa.gov/search/software/ParaGrandMC>

Simulation of a central crack nucleation along a grain boundary in aluminum using Physically Informed Neural Network (PINN) potential

Crack growth simulation with DFT precision

433,000 atoms; 24 ps MD simulation
(12,000 MD steps)
4 MPI nodes using (10 Skylake 6148
CPUs + V100 GPU) / node
14 cpu hours



PINN allows for large scale accurate physics-based simulations



Conclusions

- **Atomistic simulations provide first-principles physics-based information on highly dynamic AM processing**
- **Current atomistic modeling requires high precision interatomic force calculations**
 - ✓ QM – accurate but prohibitively slow
 - ✓ PINN provides transferability of the interatomic potential outside the training set
- **Machine learning strategies, such as ANNs, introduce new approaches (and new challenges) in atomistic simulations**
 - ✓ As accurate as QM and much faster
 - ✓ PINN allows for large scale accurate physics-based simulations