



An Additively Manufactured Deployable Radiator with Oscillating Heat Pipes (AMDROHP) to Enable High Power Lunar CubeSats

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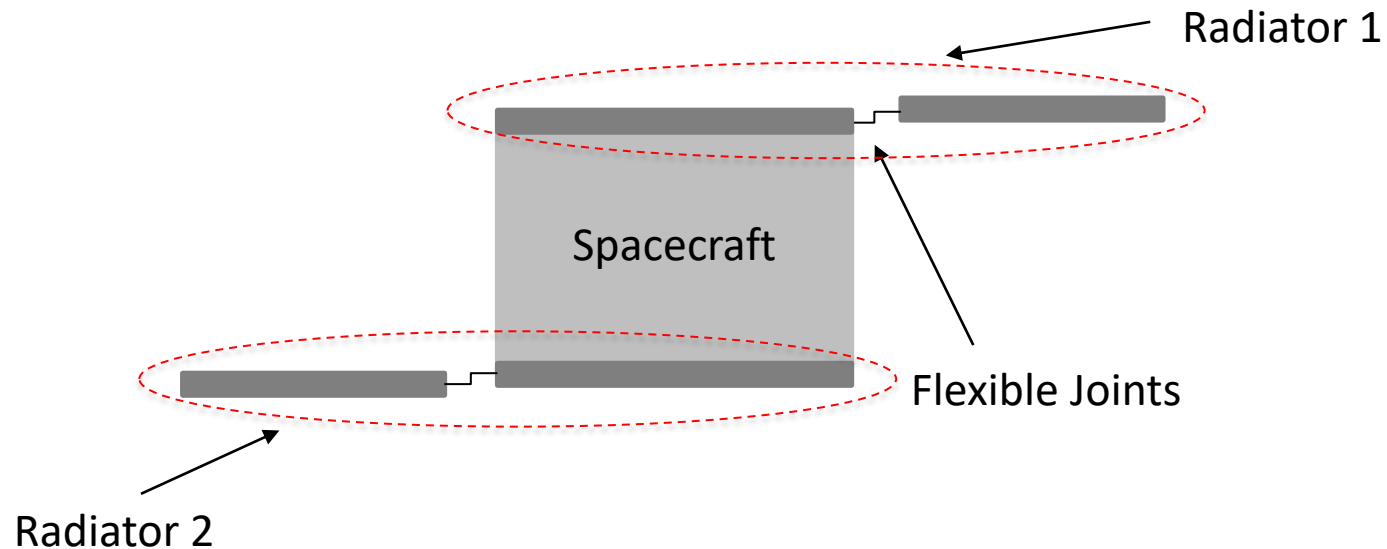
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Agenda

- Objectives
- Oscillating heat pipes
- Flexible joint
- Radiator
- Spacecraft
- Summary
- Next steps

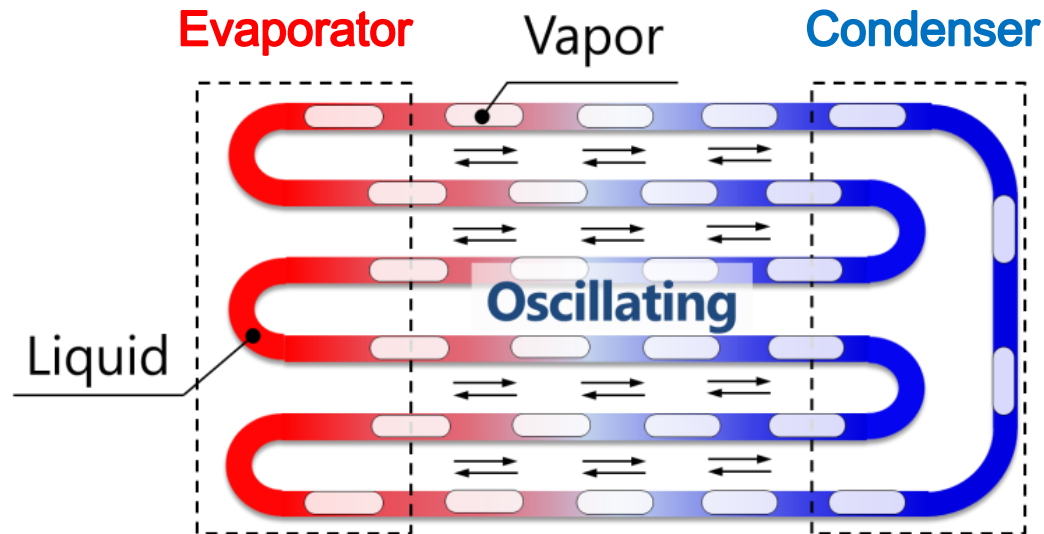
Objectives

- Develop CubeSat that incorporates an additively manufactured deployable radiator with oscillating heat pipes (AMDROHP) capable of dissipating 50 W in Low Earth Orbit
- Develop a flexible OHP joint with a conductance of ~ 6 W/K that can fit in a CubeSat package.
- Design a CubeSat mission and integrate AMDROHP into CubeSat design.



Oscillating Heat Pipes (OHP)

- Two-phase heat transfer device
- Self excited oscillating motion through fluid evaporation and condensation
- Effective thermal conductivities in excess of $>2,000 \text{ W/(mK)}$

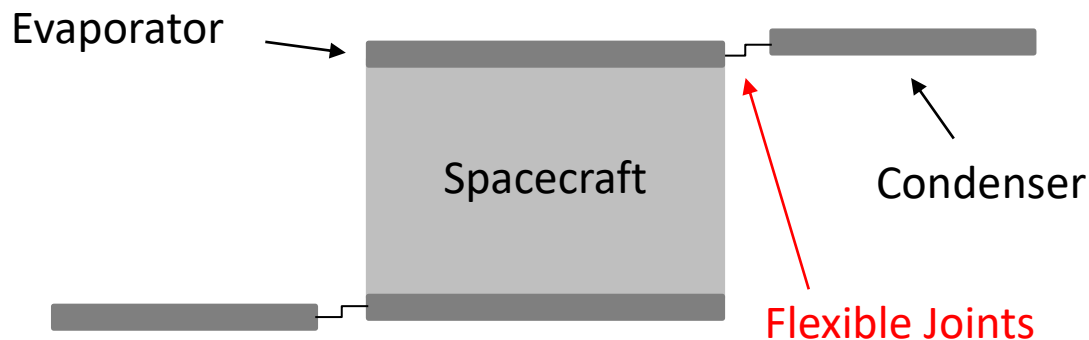


Flexible Joint

Objective: Design a flexible joint allows for fluid flow between evaporator and condenser

Topics:

- Design exploration
- Analysis and experimentation



Joint Design – Design Exploration



Helical coil

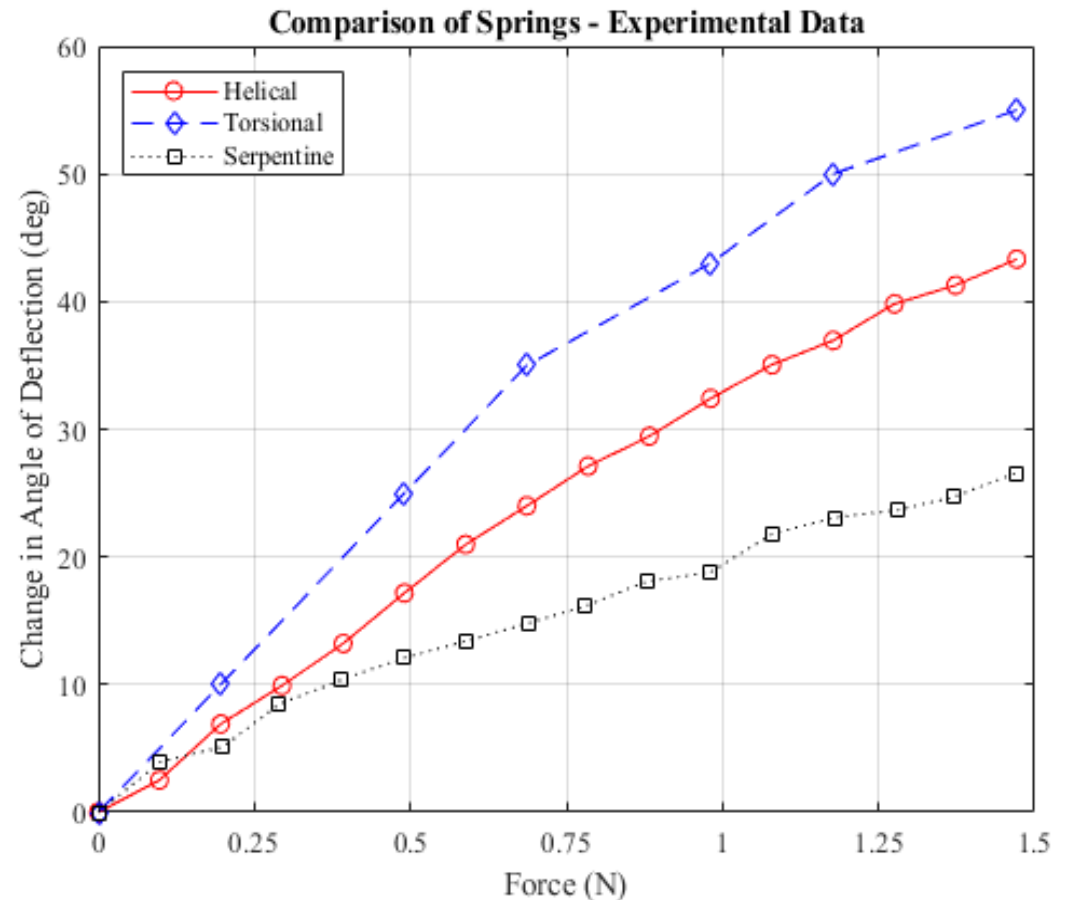
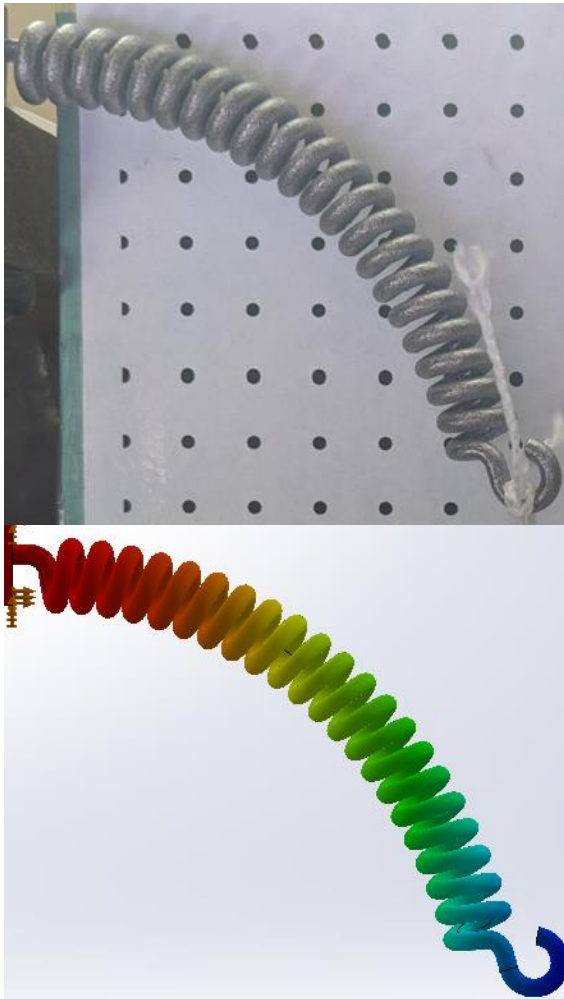


Torsional series

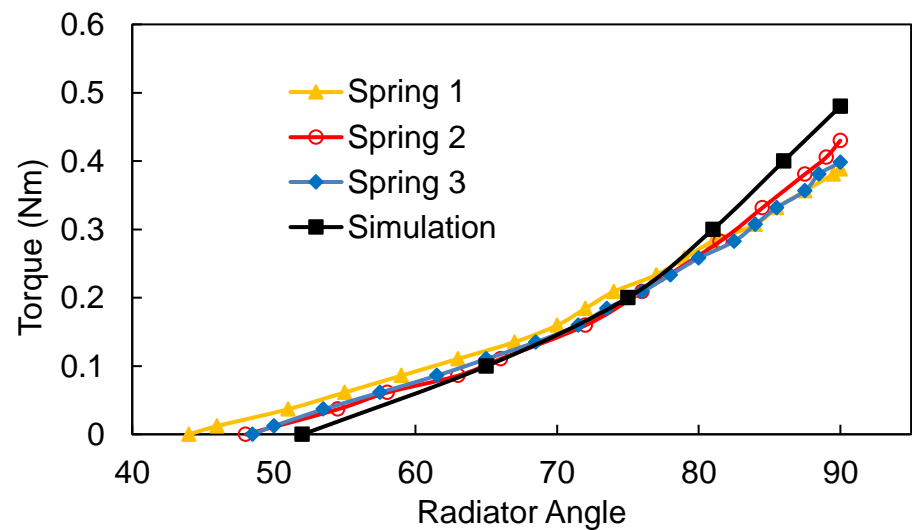
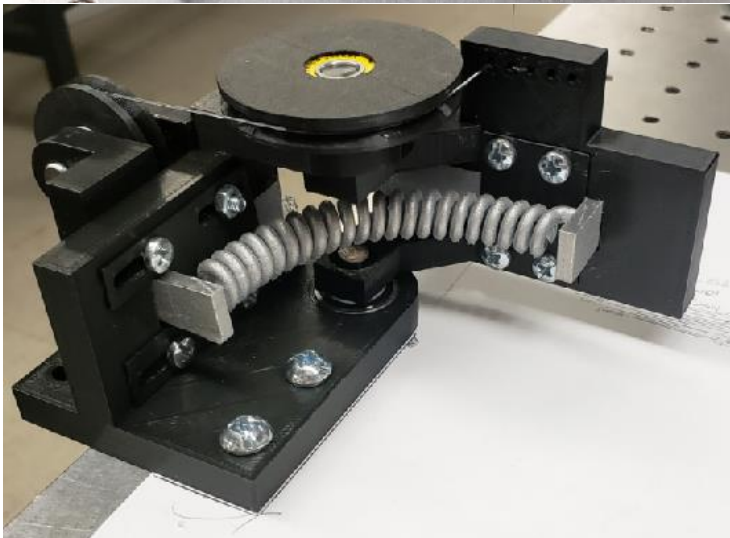
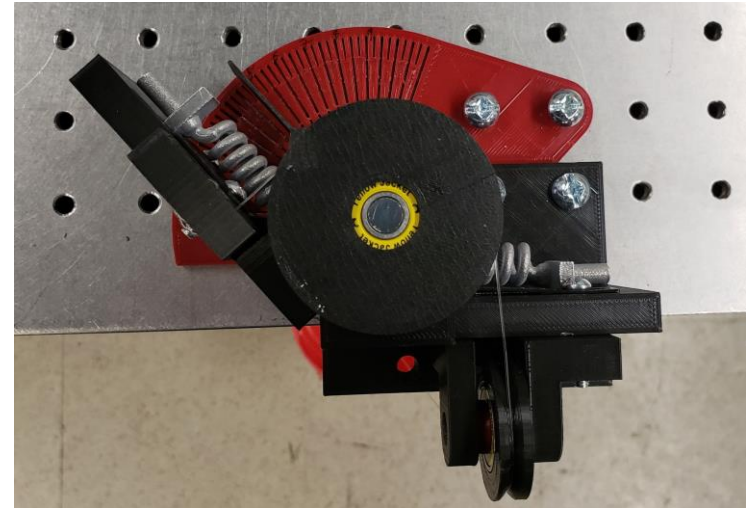
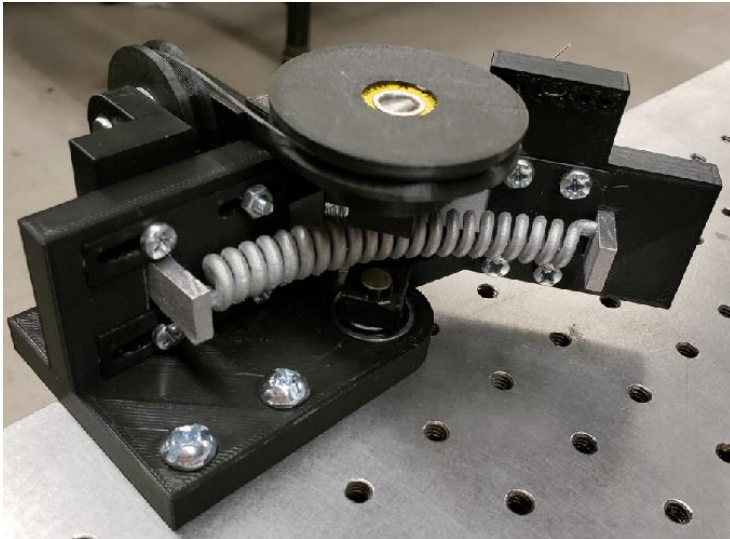


Serpentine structure

Joint Design – Analysis and Experimentation



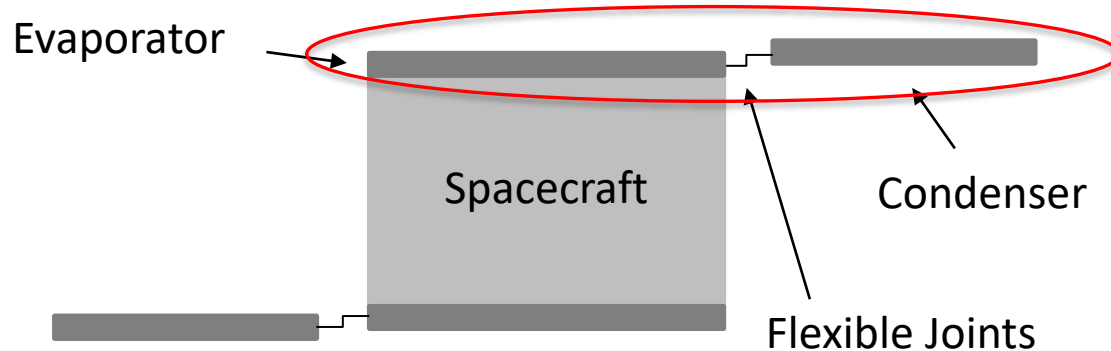
Joint Design – Analysis and Experimentation



Radiator

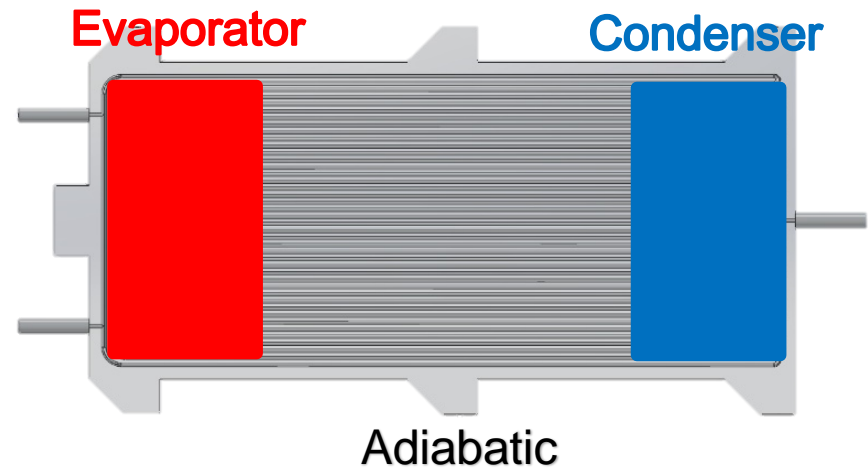
Topics:

- Oscillating heat pipes design considerations
- Additive manufacturing
- Radiator design
- Current design



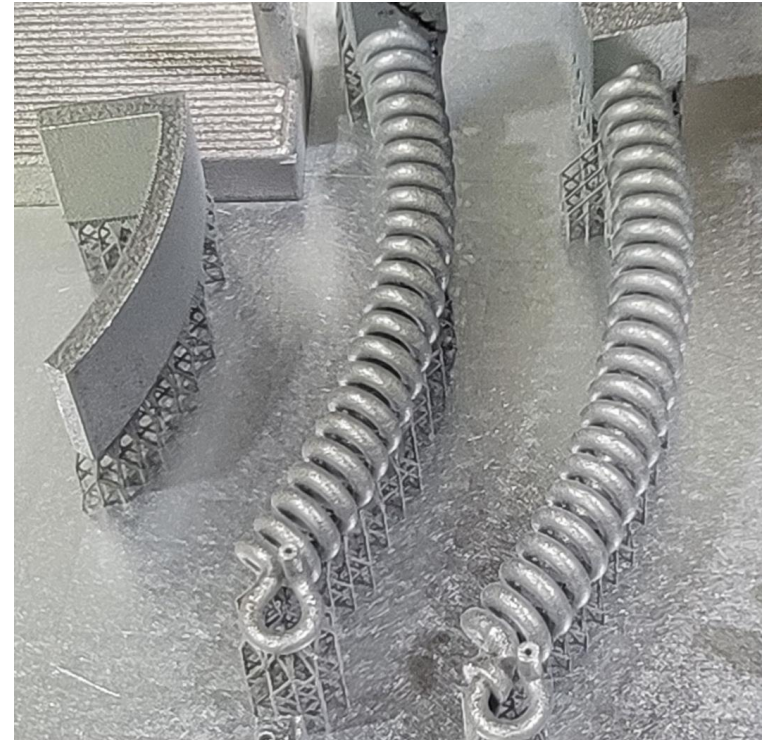
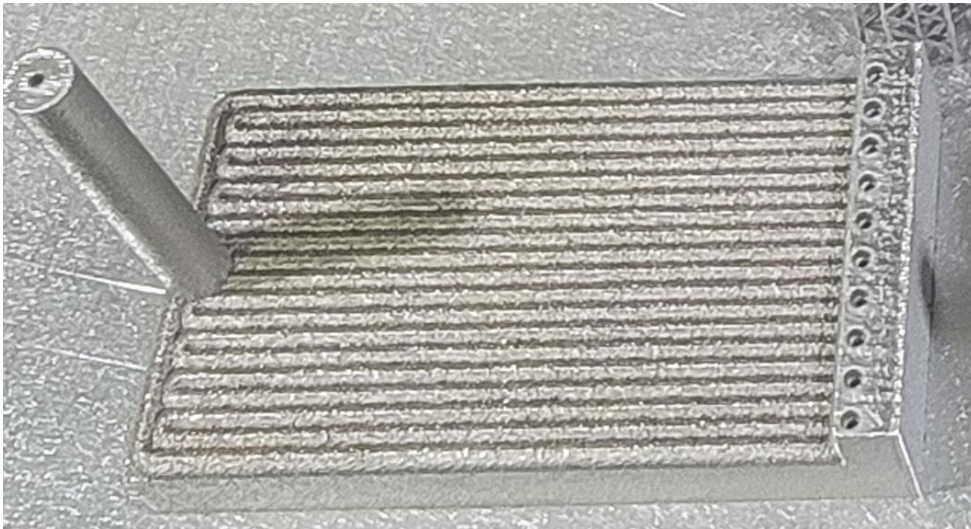
Radiator – OHP Design Considerations

- Channel Diameter
- Turn Radius
- Working Fluid
- Number of turns
- Heat input
- Condenser temperature
- Relative size of evaporator, condenser and adiabatic regions
- Expected performance: $\sim 4-6$ W/C

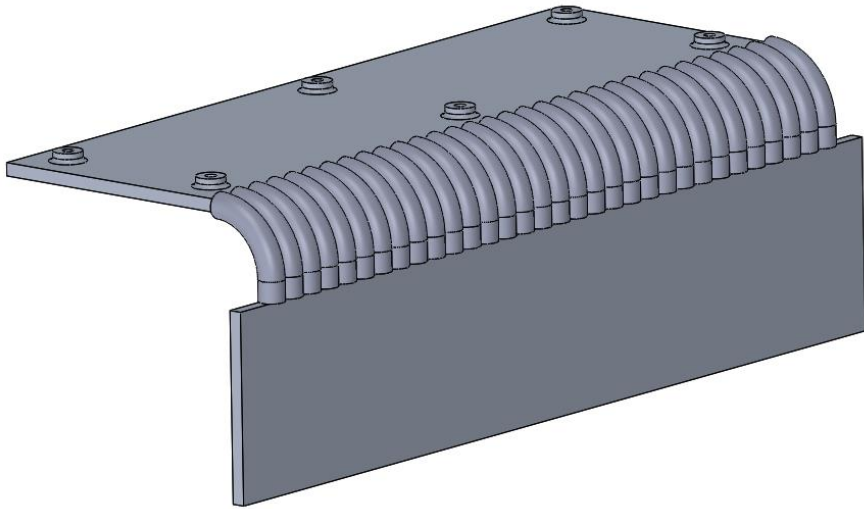


Radiator – Additive manufacturing

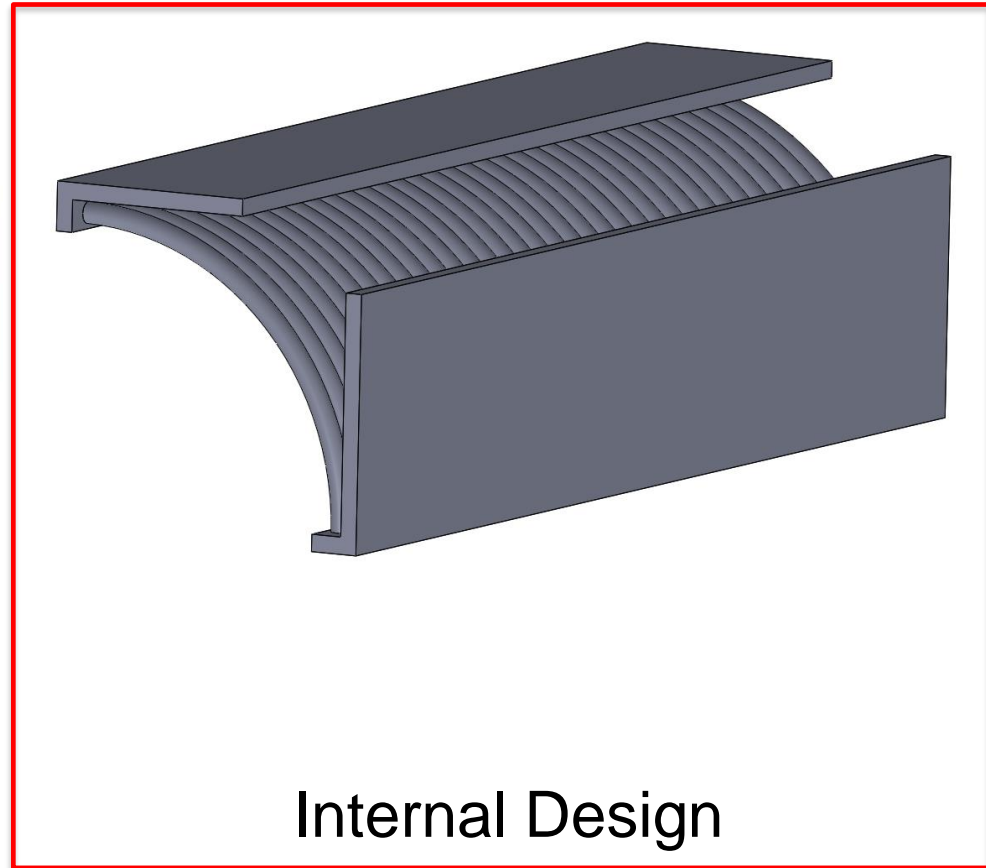
- Broadens design space
- Complex geometries
- Rapid prototyping



Radiator Design

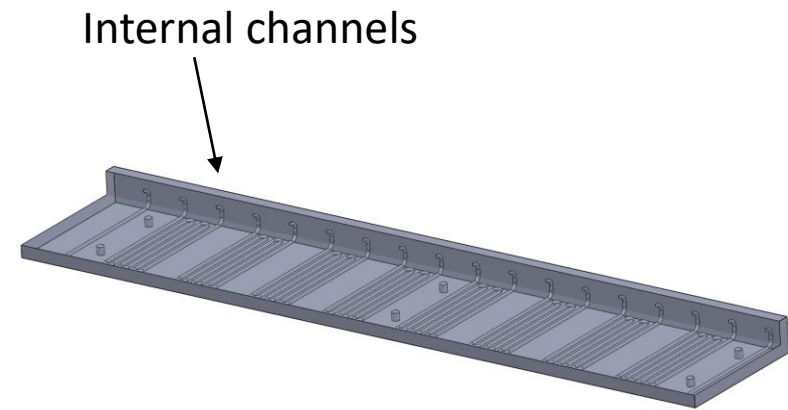


External Design



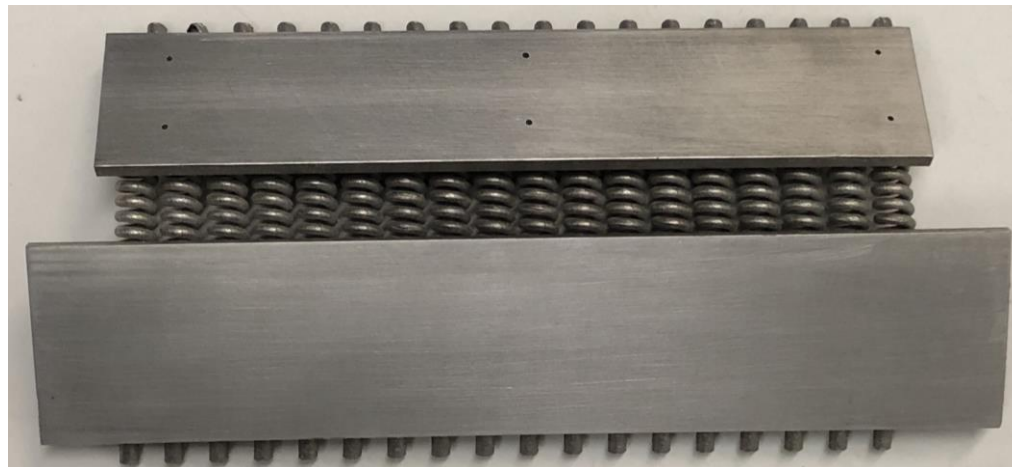
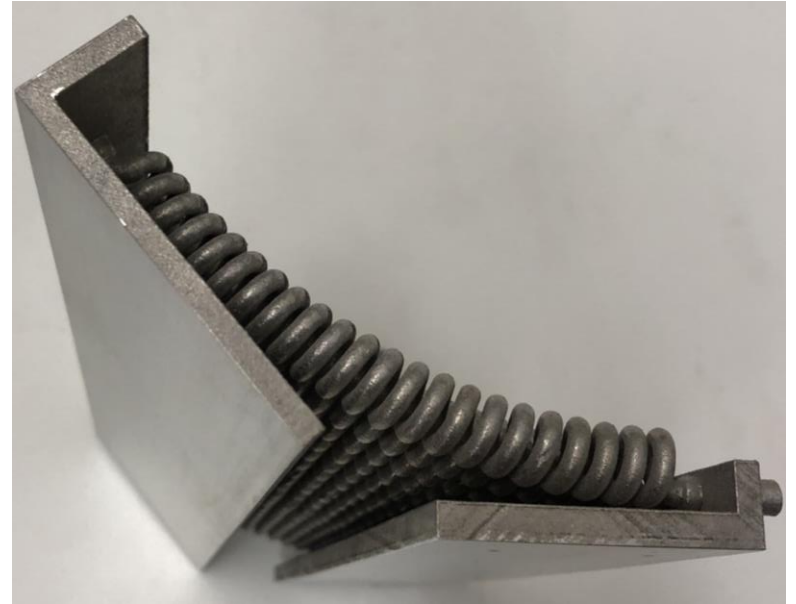
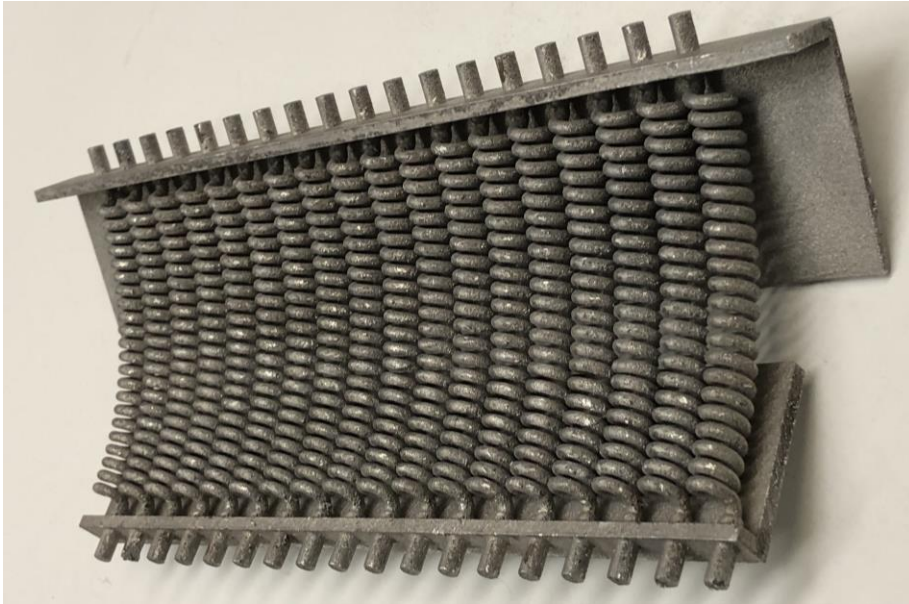
Internal Design

Current Design



- 18 Joints/Turns
- Aluminum 6061-T6
- Assumed Working Fluid: R123

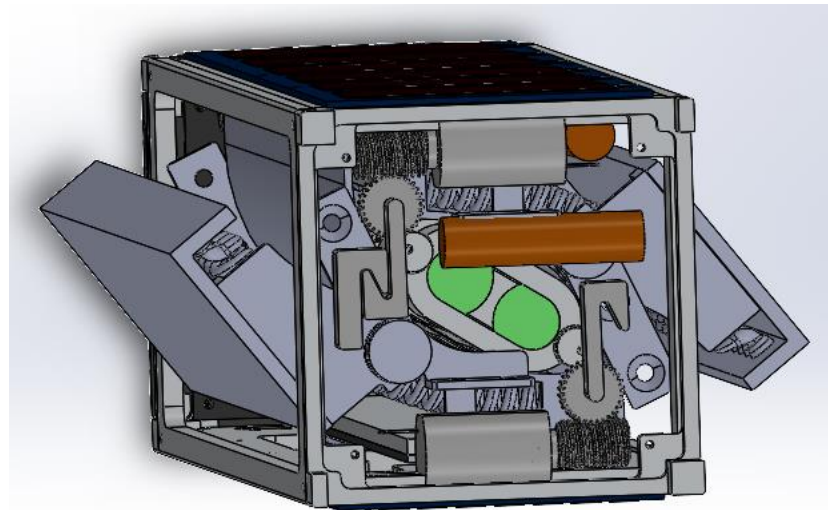
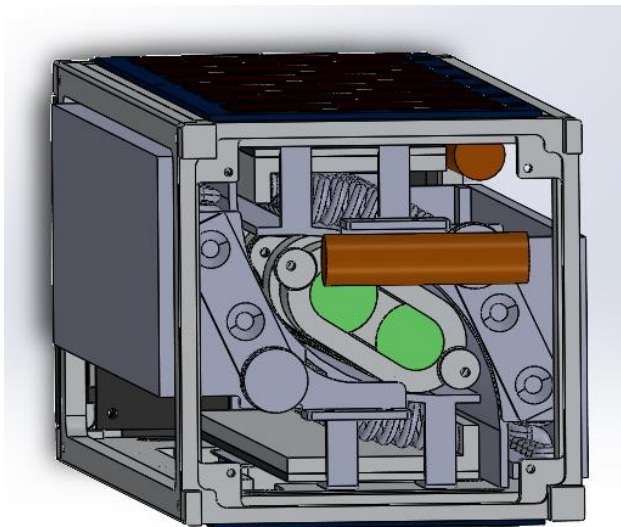
Current Design



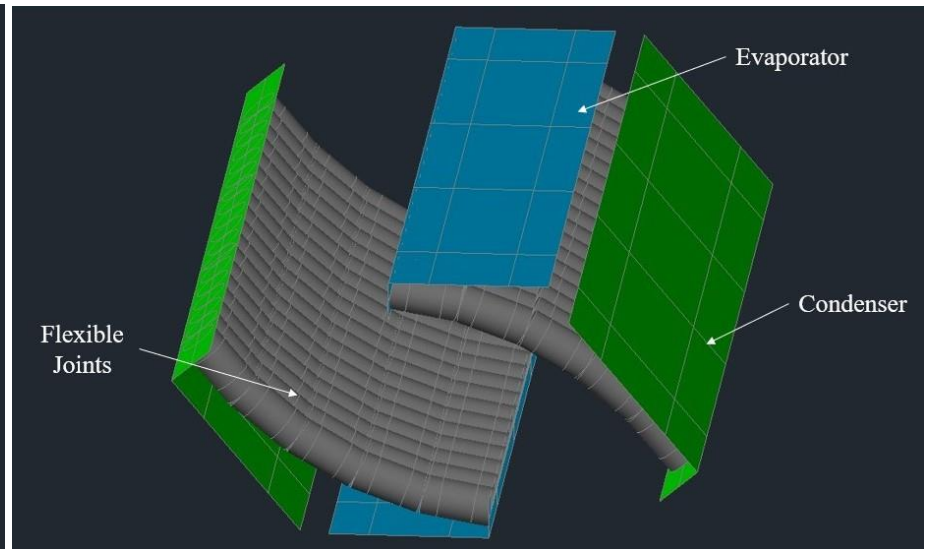
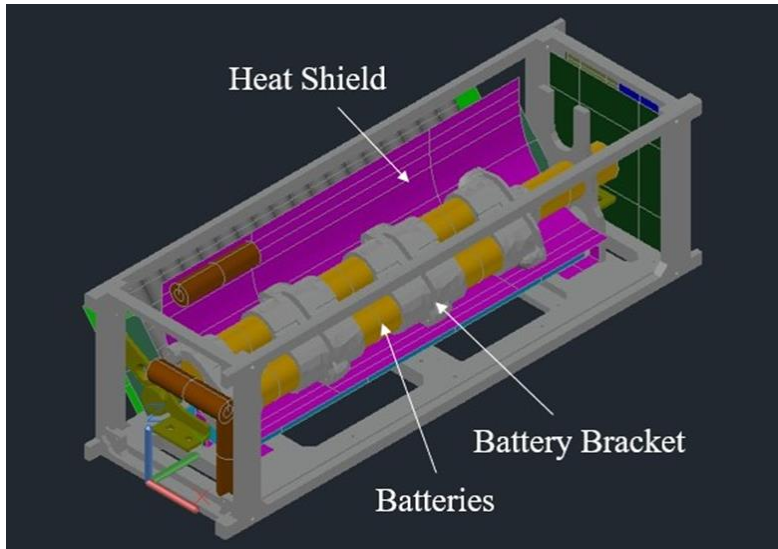
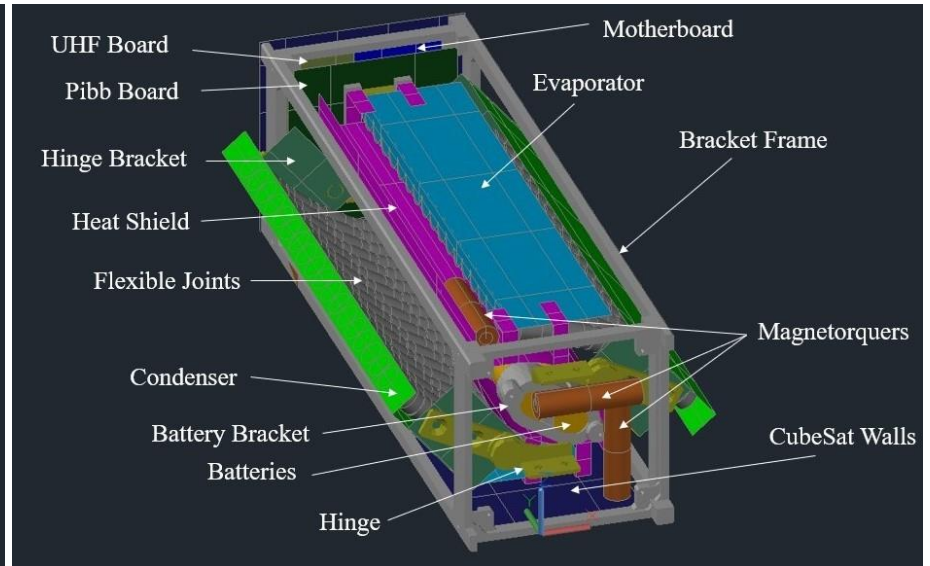
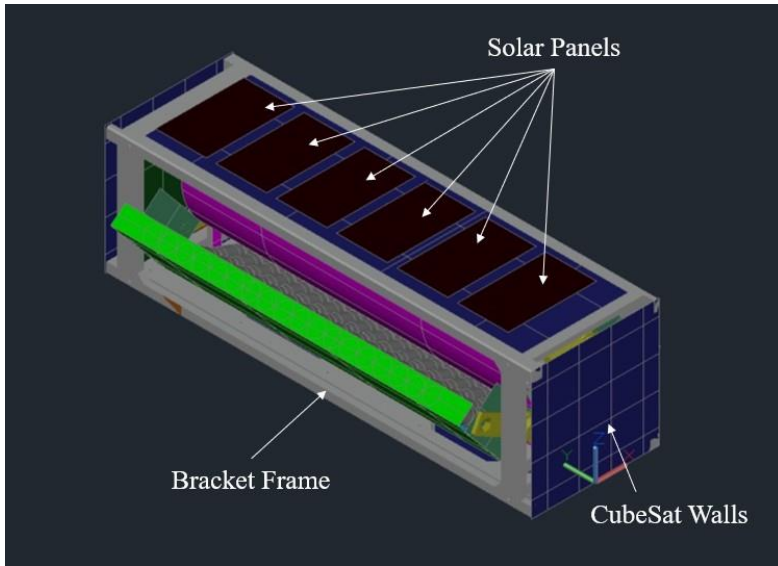
Spacecraft

Topics:

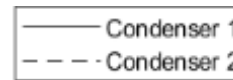
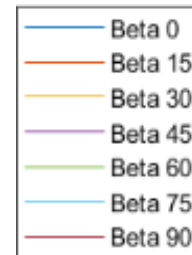
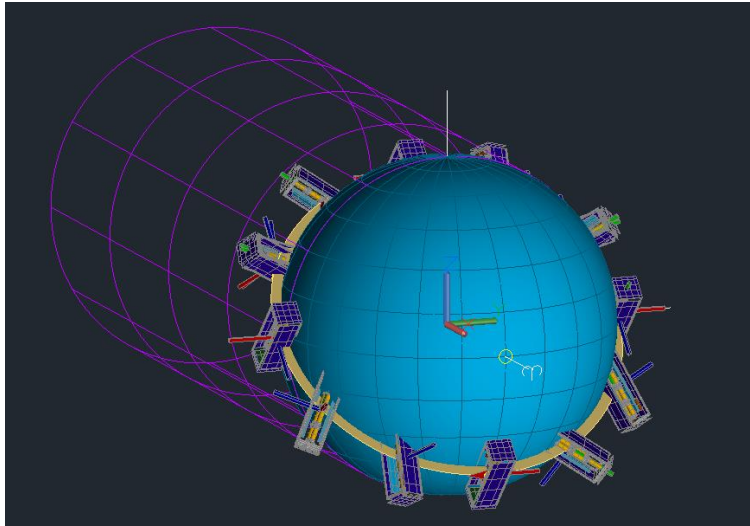
- Spacecraft thermal model
- Spacecraft thermal performance



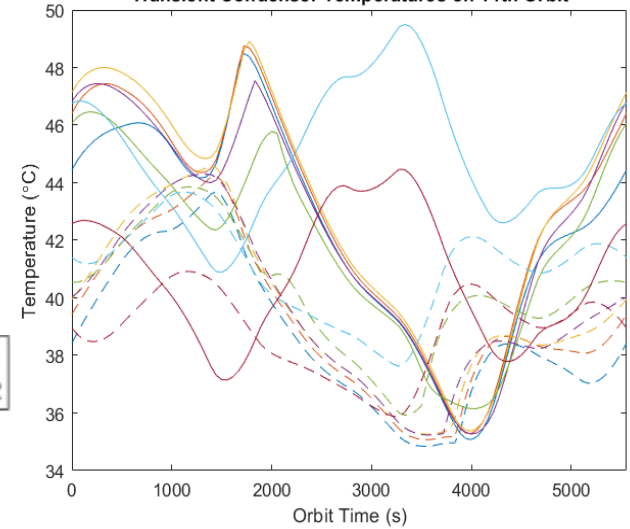
Spacecraft Thermal Model



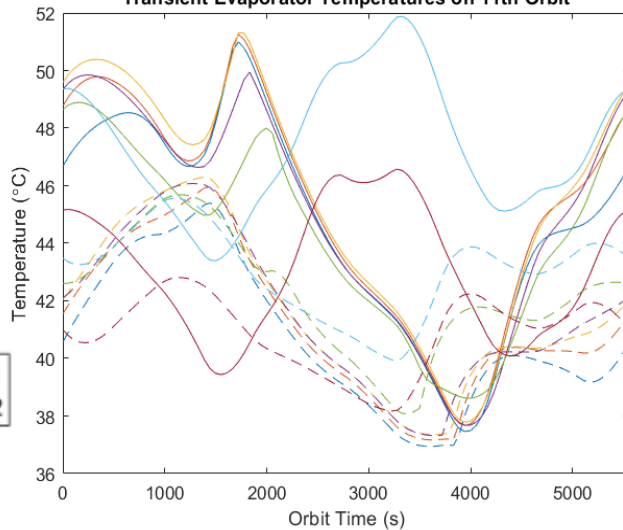
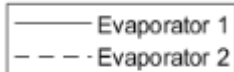
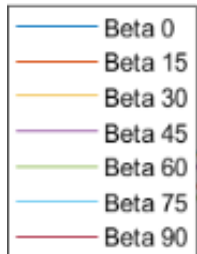
Spacecraft Thermal Performance



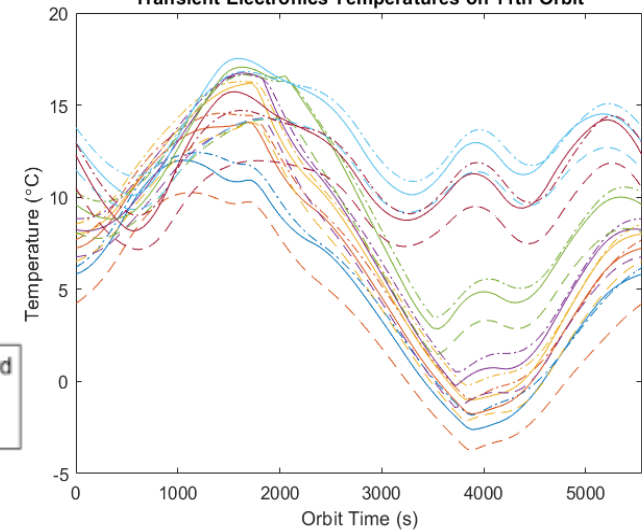
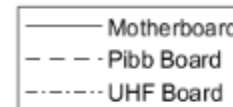
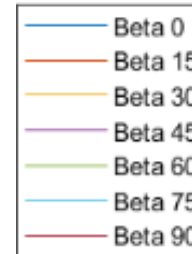
Transient Condenser Temperatures on 11th Orbit



Transient Evaporator Temperatures on 11th Orbit



Transient Electronics Temperatures on 11th Orbit



Summary of Design

- Volume: $\sim 220 \text{ cm}^3/\text{radiator}$
- Mass: $\sim 650 \text{ g/radiator}$
- Power: Passive
- Cost: N/A
- Heat Rejection:
 - 25 W per radiator (50 W total) $\rightarrow < 53^\circ\text{C}$ at evaporator
 - 50 W for one radiator $\rightarrow \sim 65^\circ\text{C}$ at evaporator
- Expected conductance: $\sim 4\text{-}6 \text{ W/K}$

Next Steps

- CubeSat-radiator integration
- OHP performance testing
- Further mechanical testing
- TVAC testing
- Follow-on project
- CSLI launch

Thank You!

