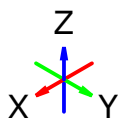
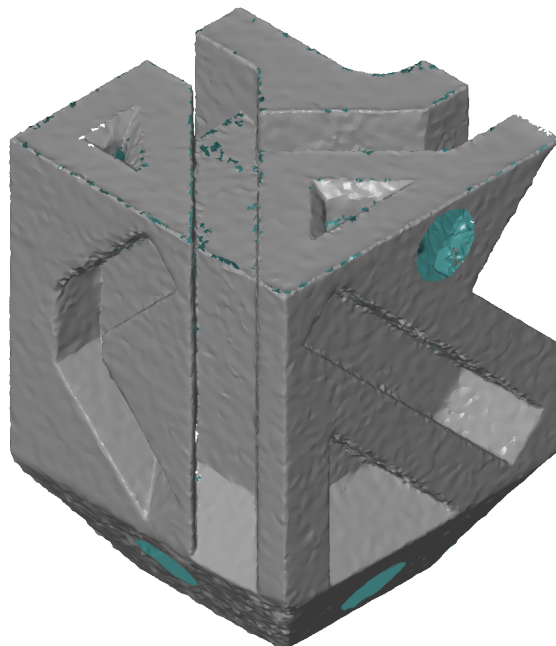


Geometry Test Block Inspection Report

9_0333_GTB5_Segment5

Deviation reference: 9_0333_GTB5_Segment5



Alignment By Geometric Elements

Length unit: in

Inspector: John Ivester
Company: NASA
Department: EM42
Location: MSFC 4707-103
Date: 5/16/2022
Project: Blue Origin ACO
CAD Model: Geometry Test Block V01 (5)
Scan Data: 9_0333_GTB5_Sec1-5
Version: Version 2.2
Customer: Brian West, EM42
System: ATOS 5

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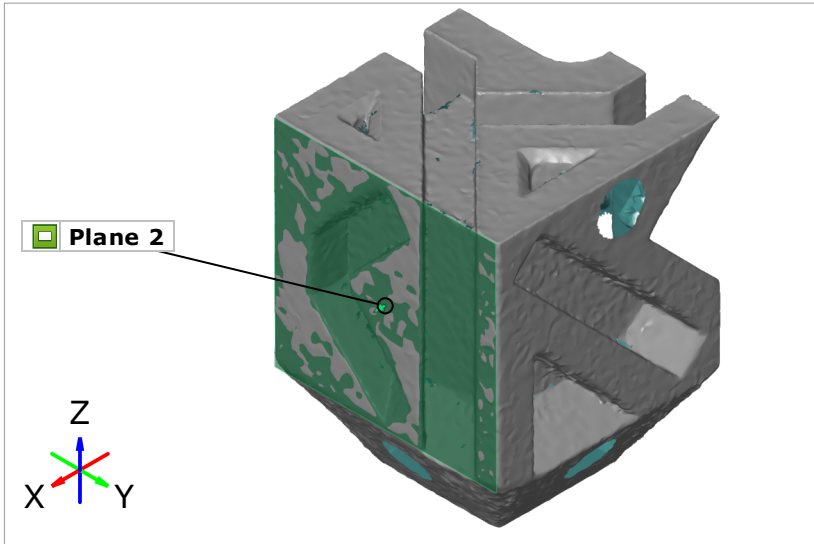
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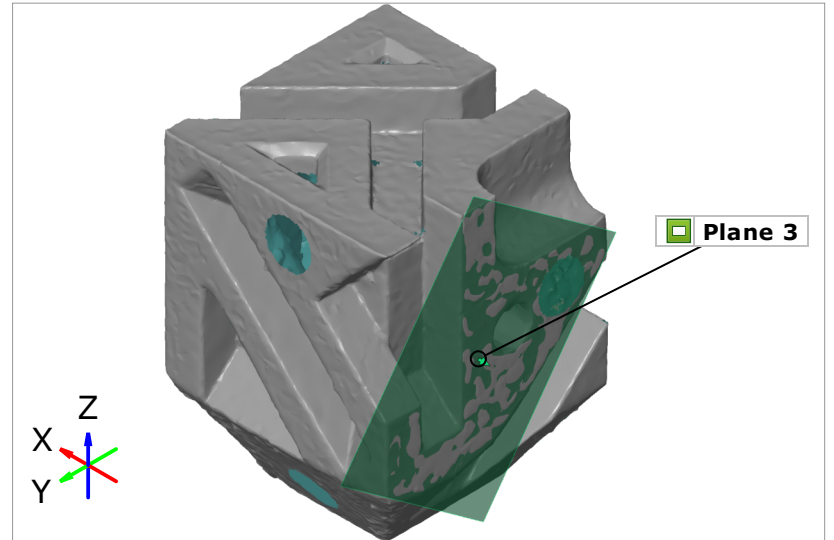
Mid Plane 1 Generation

Fitted Plane

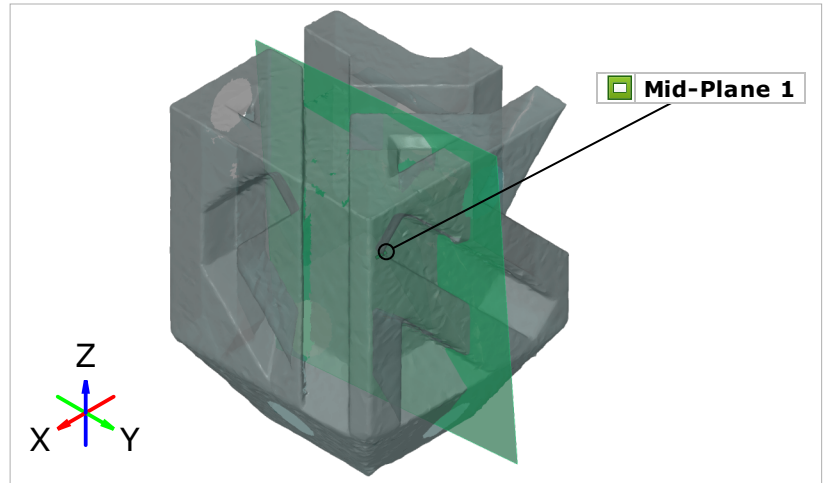


Fitted Plane

Deviation reference: 9_0333_GTB5_Segment5

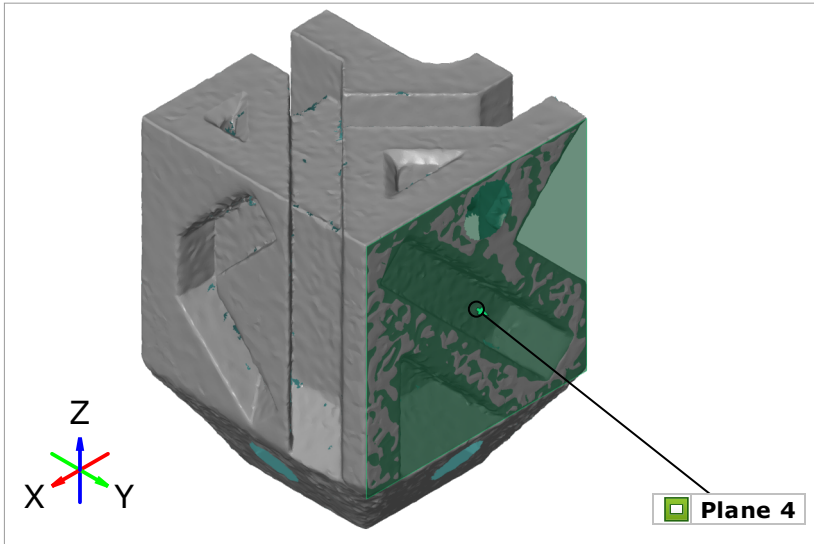


Averaged Plane



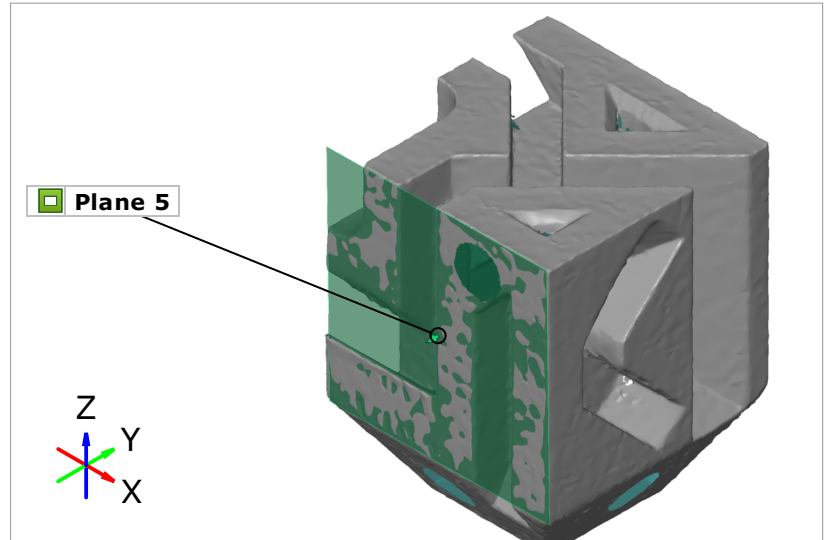
Mid Plane 2 Generation

Fitted Plane

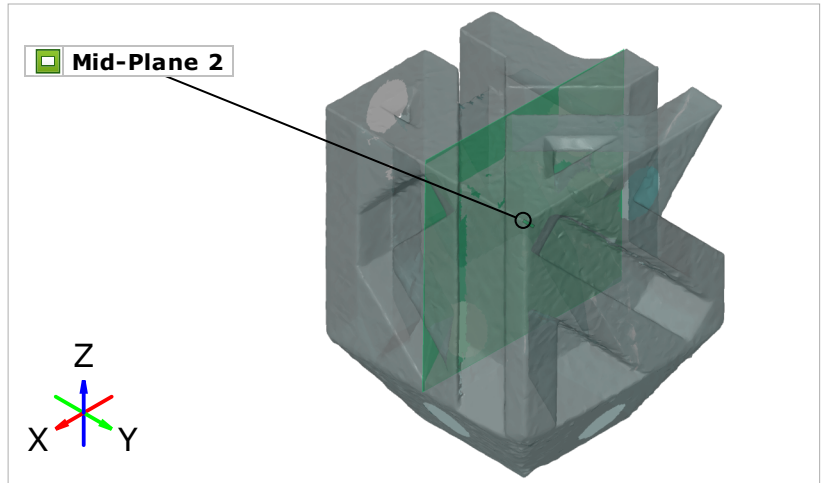


Fitted Plane

Deviation reference: 9_0333_GTB5_Segment5

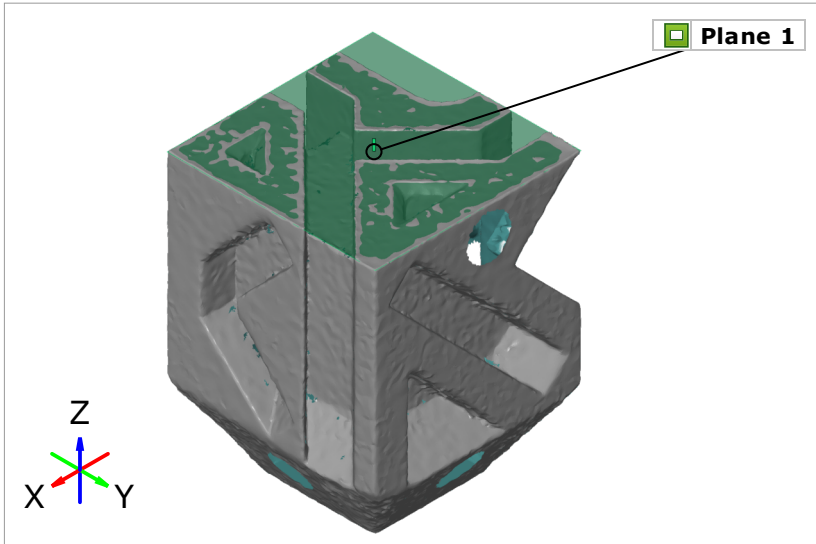


Averaged Plane

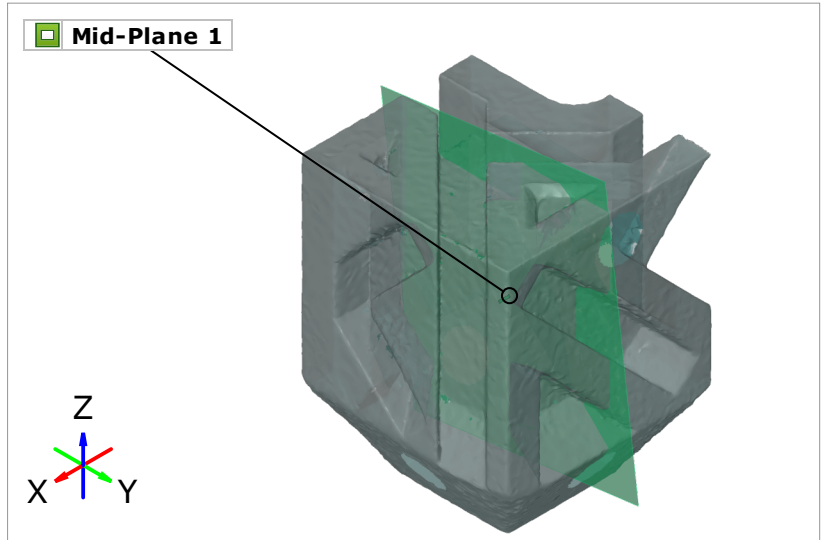


Geometric Alignment Scheme/Hierarchy

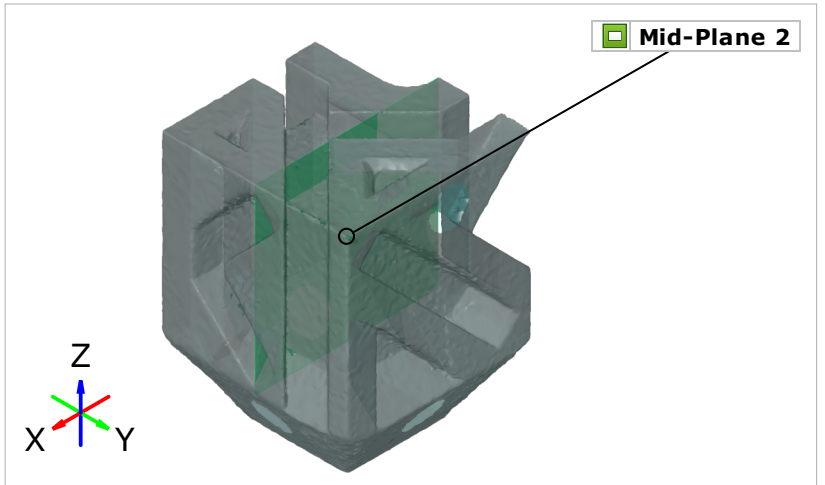
Primary Alignment Datum



Secondary Alignment Datum Deviation reference: 9_0333_GTB5_Segment5



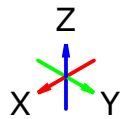
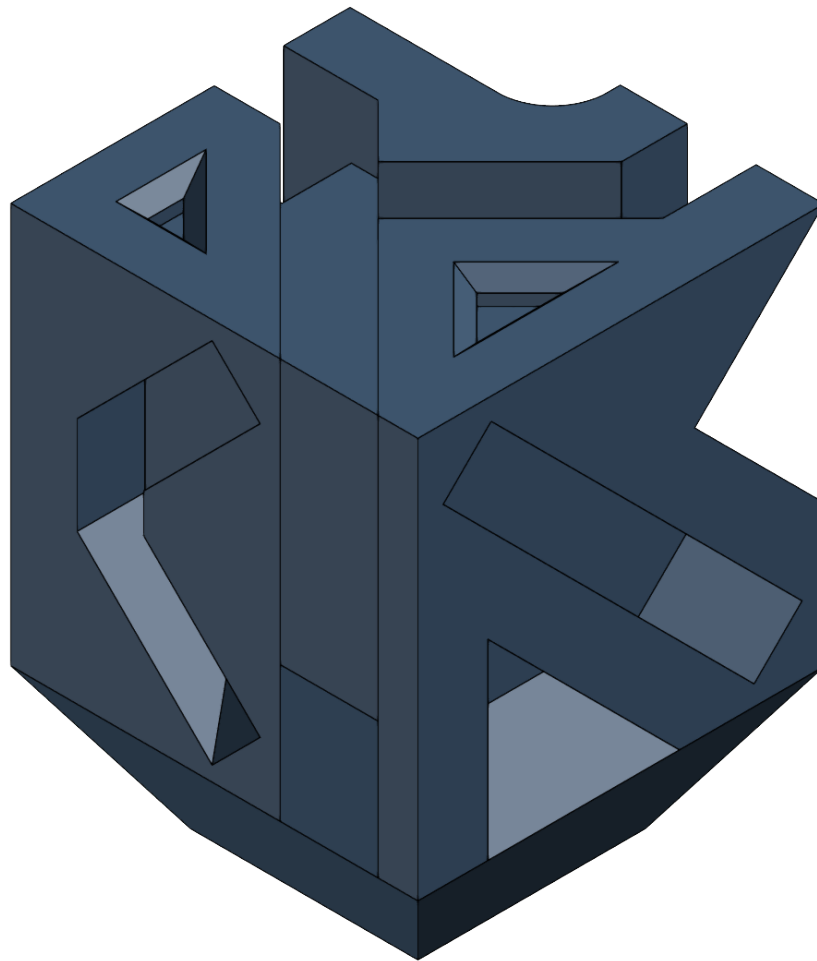
Tertiary Alignment Datum



CAD Model - Iso View

9_0333_GTB5_Segment1

Deviation reference: 9_0333_GTB5_Segment5

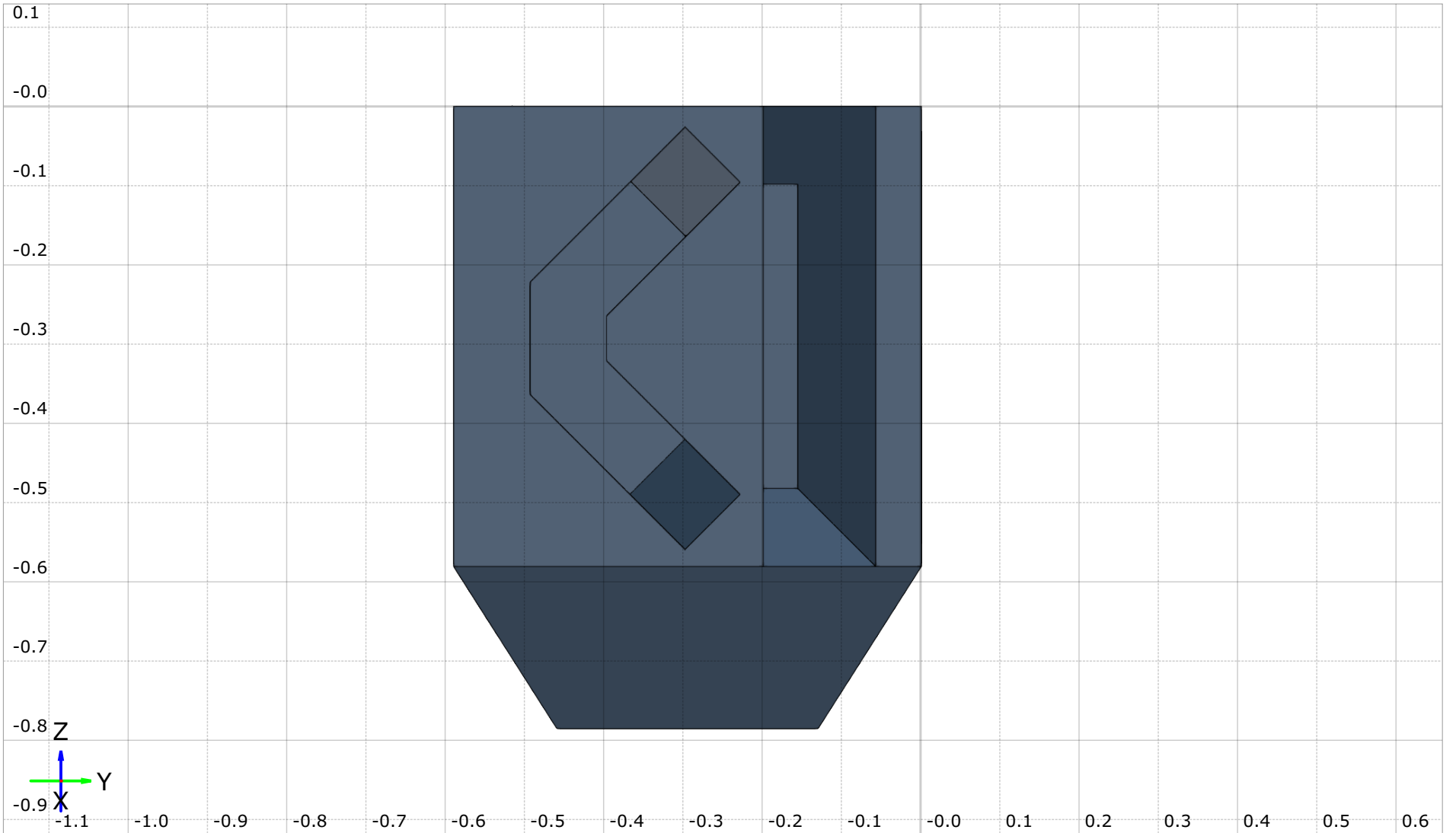


Length unit: in

CAD Model - Front View

9_0333_GTB5_Segment1

Deviation reference: 9_0333_GTB5_Segment5

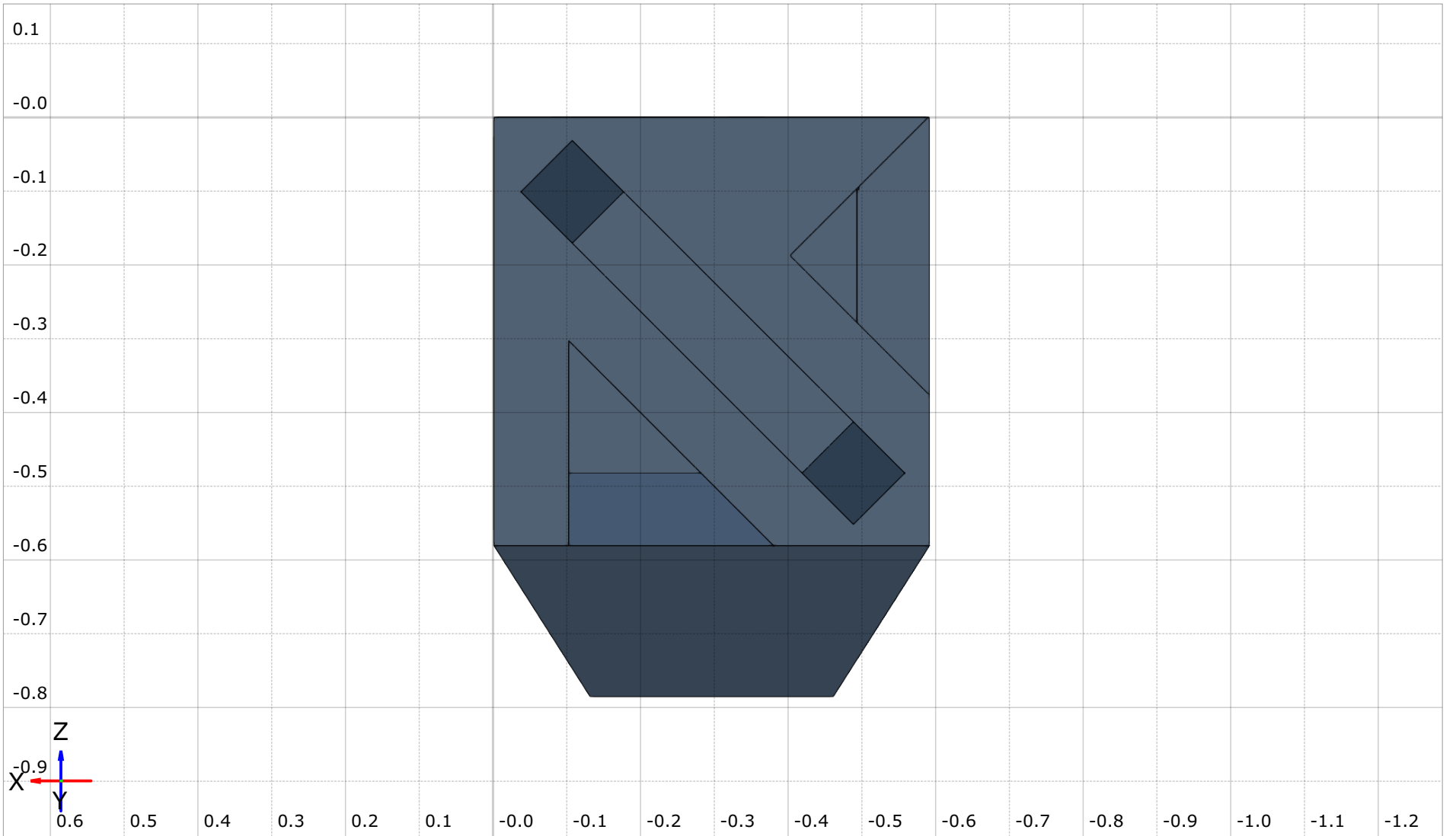


Length unit: in

CAD Model - Left View

9_0333_GTB5_Segment1

Deviation reference: 9_0333_GTB5_Segment5

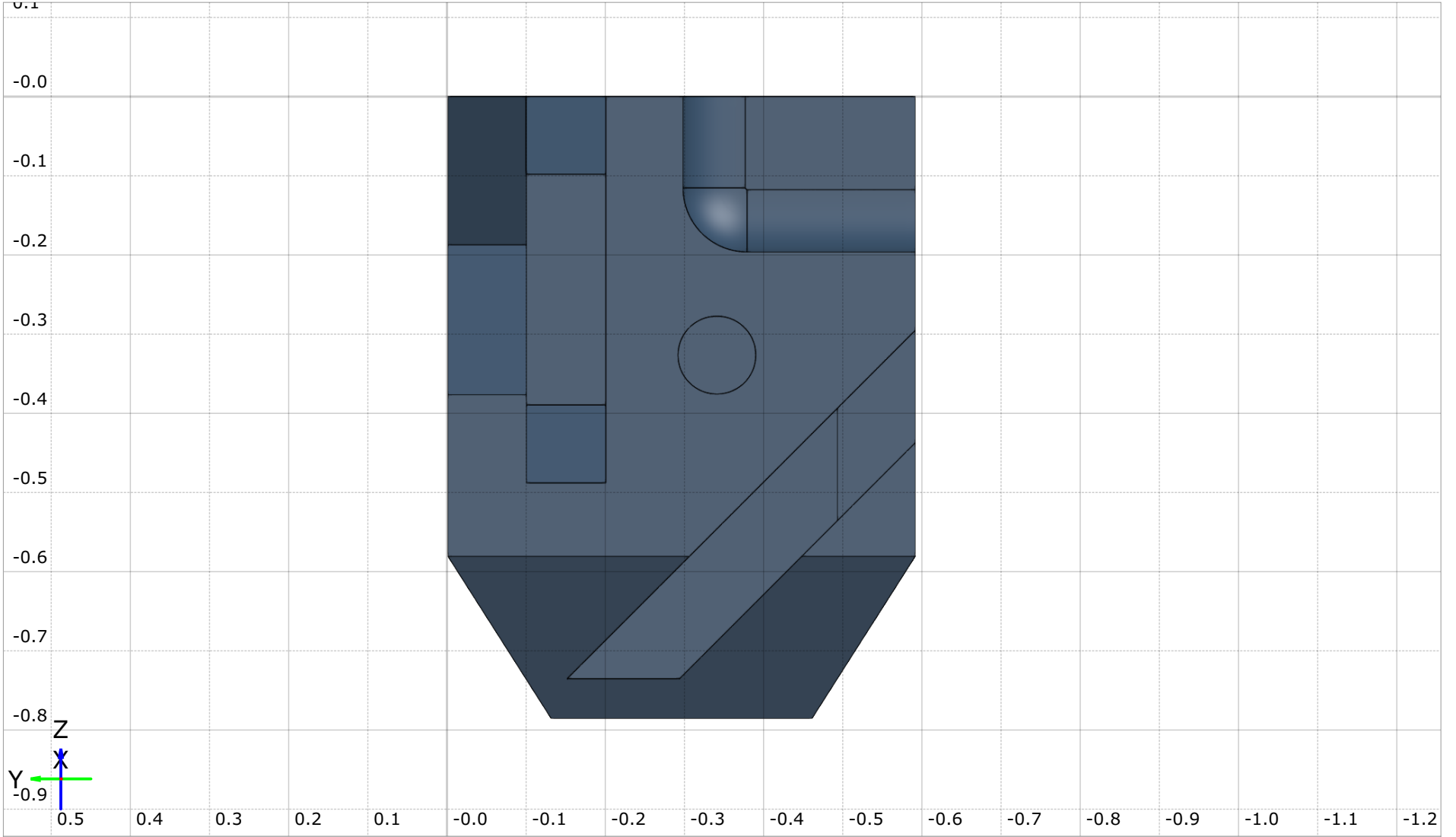


Length unit: in

CAD Model - Back View

9_0333_GTB5_Segment1

Deviation reference: 9_0333_GTB5_Segment5

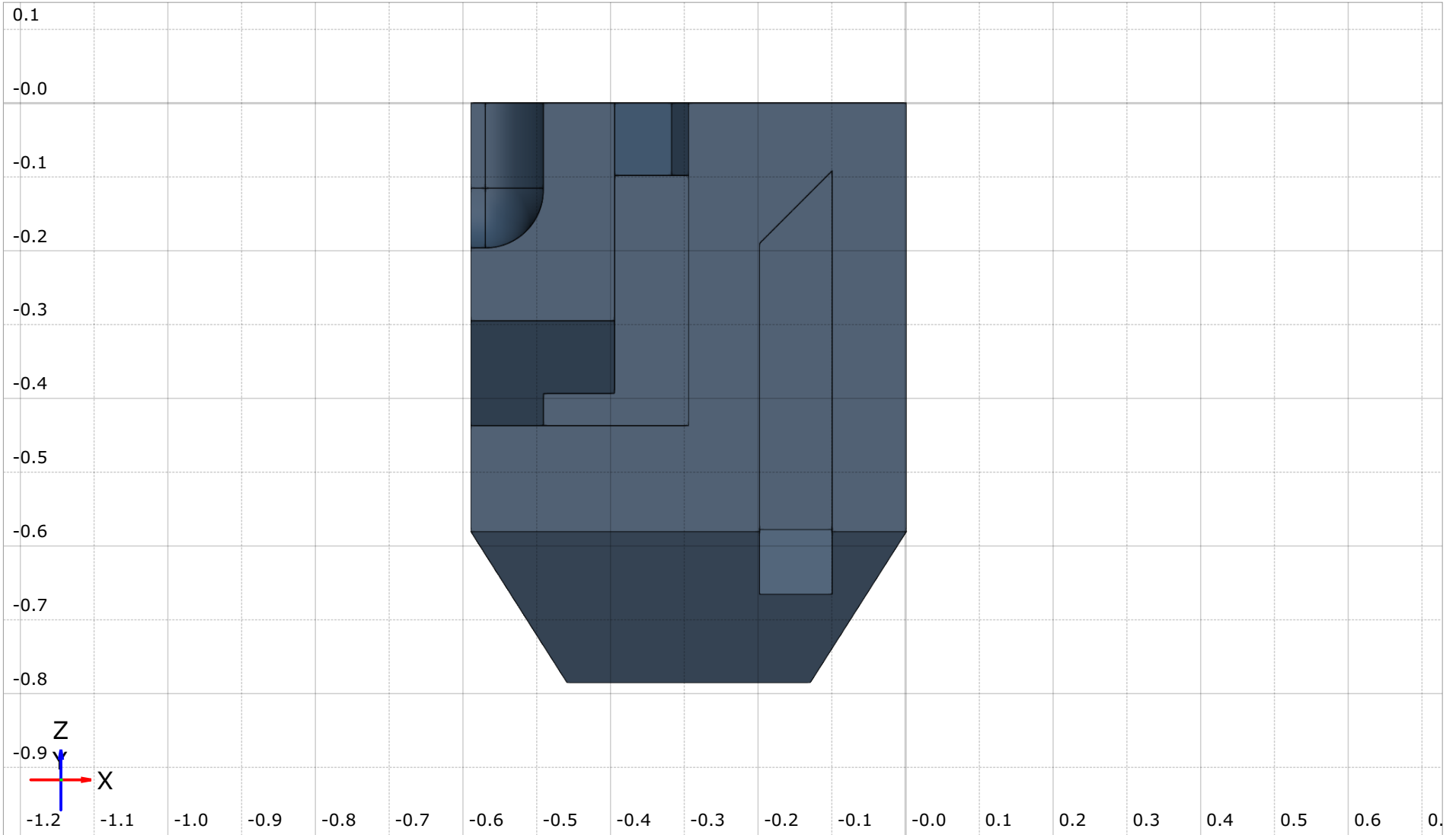


Length unit: in

CAD Model - Right View

9_0333_GTB5_Segment1

Deviation reference: 9_0333_GTB5_Segment5

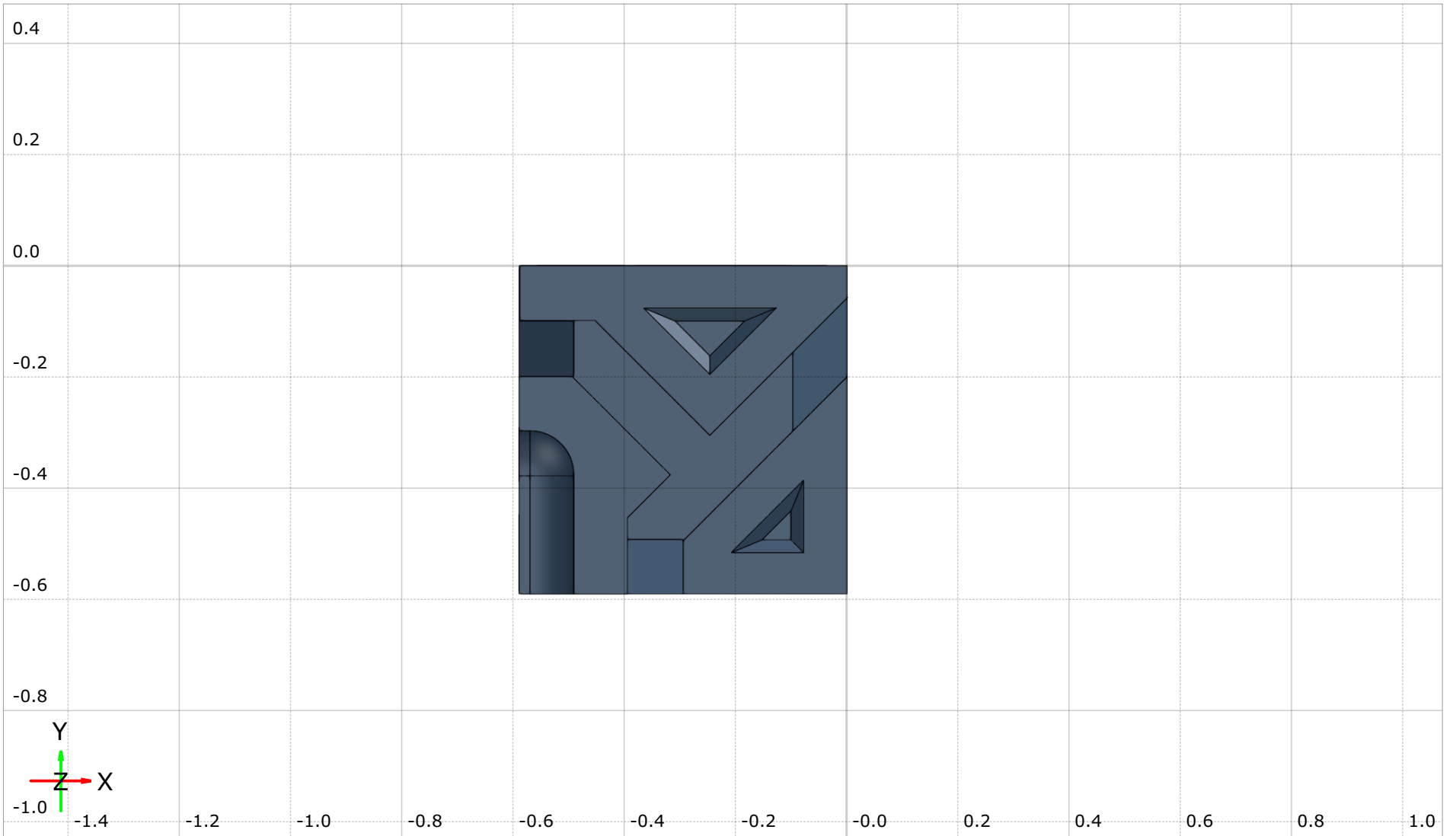


Length unit: in

CAD Model - Top View

9_0333_GTB5_Segment1

Deviation reference: 9_0333_GTB5_Segment5

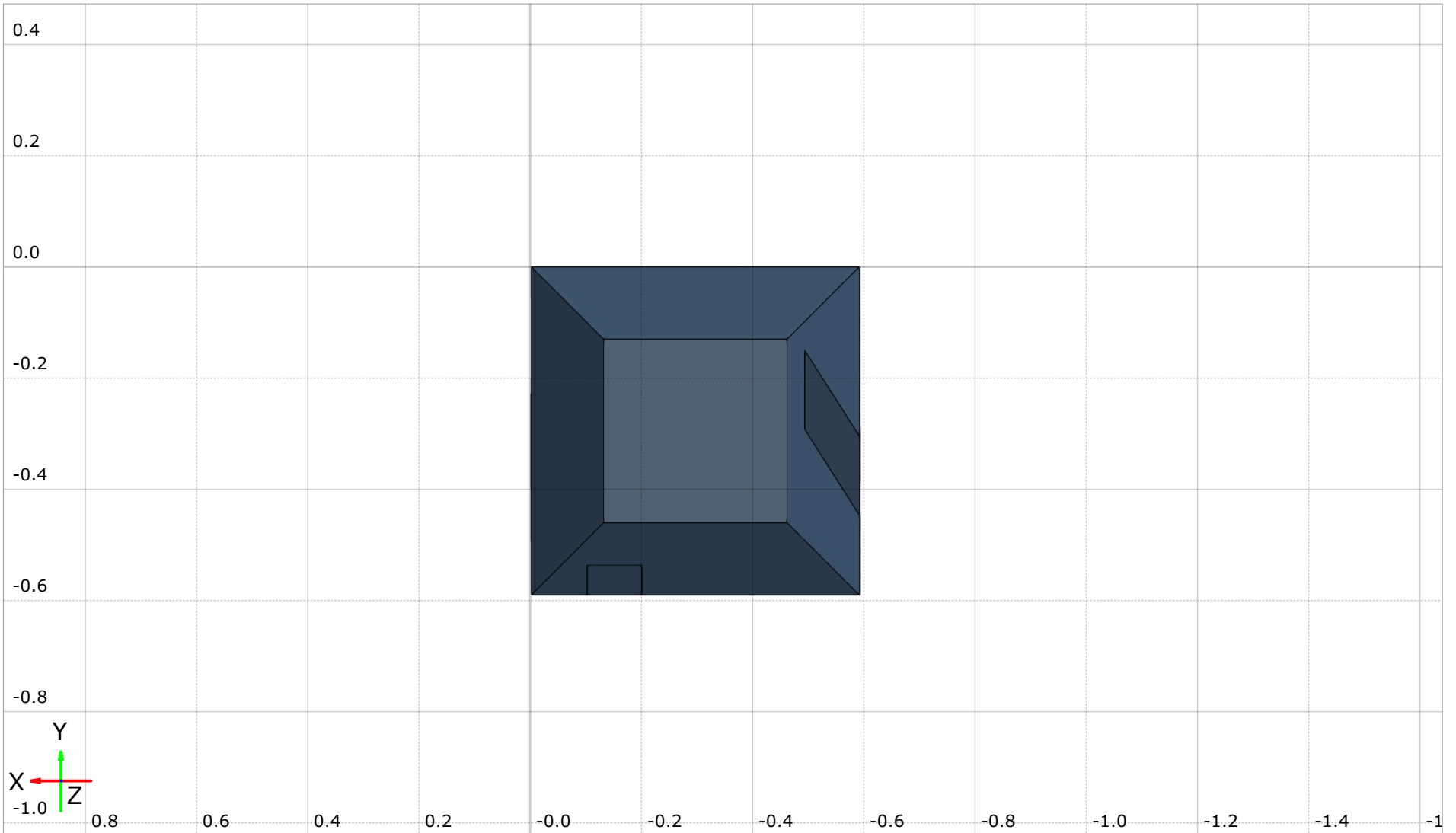


Length unit: in

CAD Model - Bottom View

9_0333_GTB5_Segment1

Deviation reference: 9_0333_GTB5_Segment5

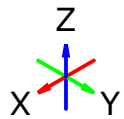
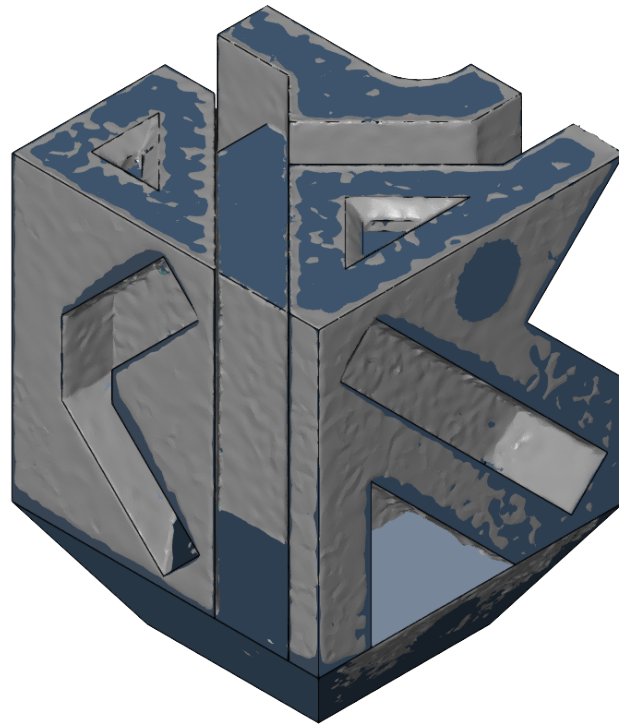


Length unit: in

CAD Model/Scan Data Overlay - Iso View, Segment 1

9_0333_GTB5_Segment1

Deviation reference: 9_0333_GTB5_Segment5



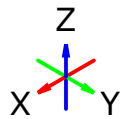
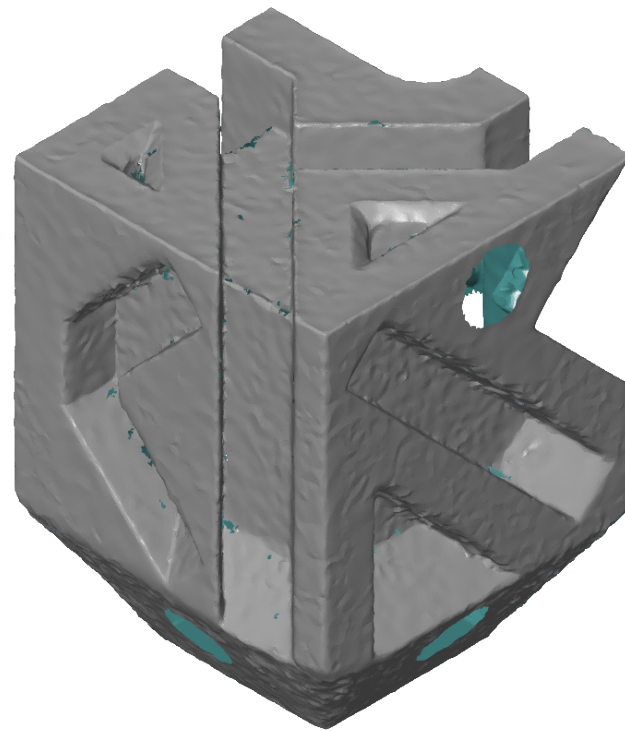
Alignment By Geometric Elements

Length unit: in

Scan Data - Iso View, Segment 1

9_0333_GTB5_Segment1

Deviation reference: 9_0333_GTB5_Segment5



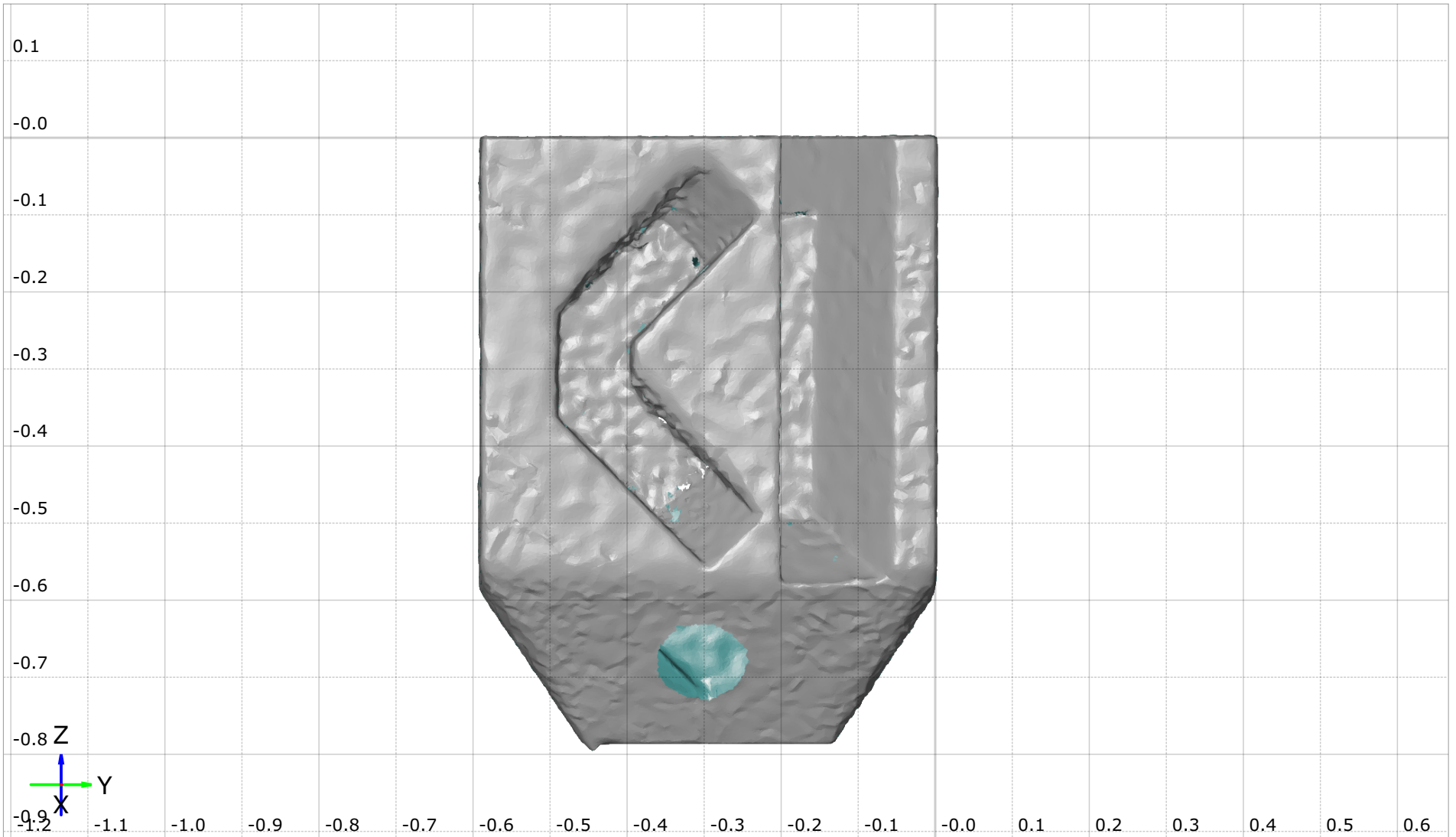
Alignment By Geometric Elements

Length unit: in

Scan Data - Front View, Segment 1

9_0333_GTB5_Segment1

Deviation reference: 9_0333_GTB5_Segment5



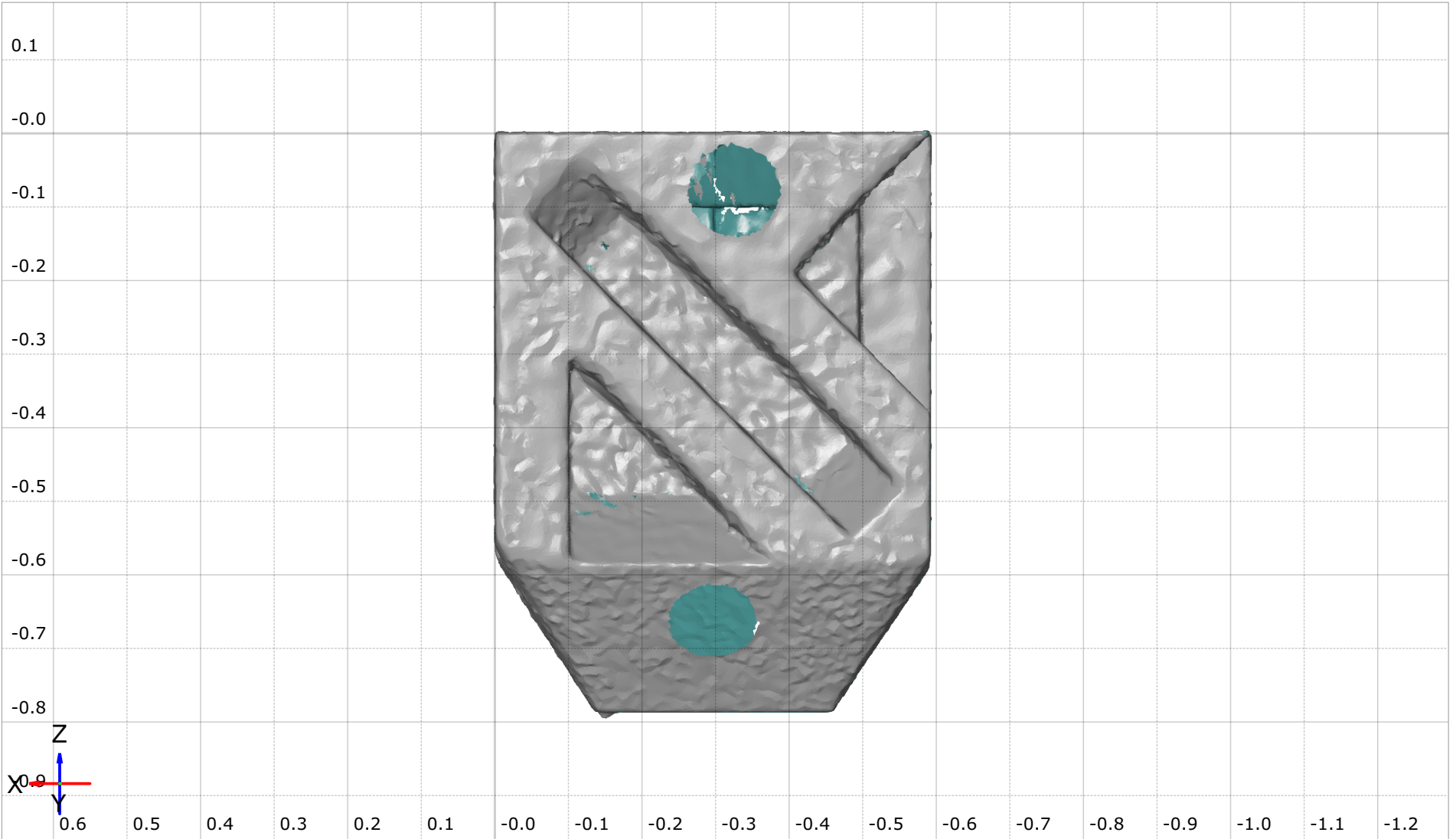
Alignment By Geometric Elements

Length unit: in

Scan Data - Left View, Segment 1

9_0333_GTB5_Segment1

Deviation reference: 9_0333_GTB5_Segment5



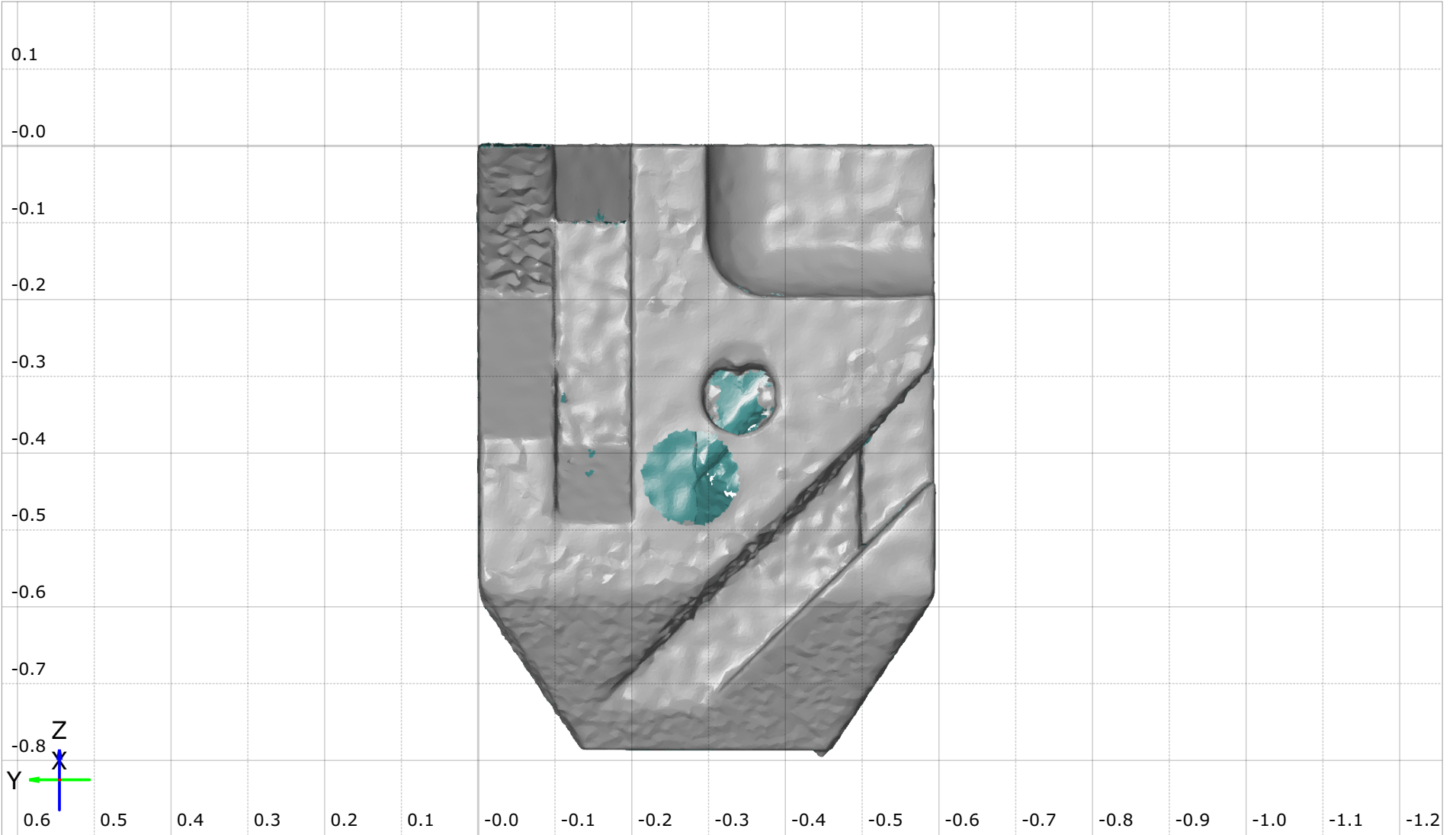
Alignment By Geometric Elements

Length unit: in

Scan Data - Back View, Segment 1

9_0333_GTB5_Segment1

Deviation reference: 9_0333_GTB5_Segment5



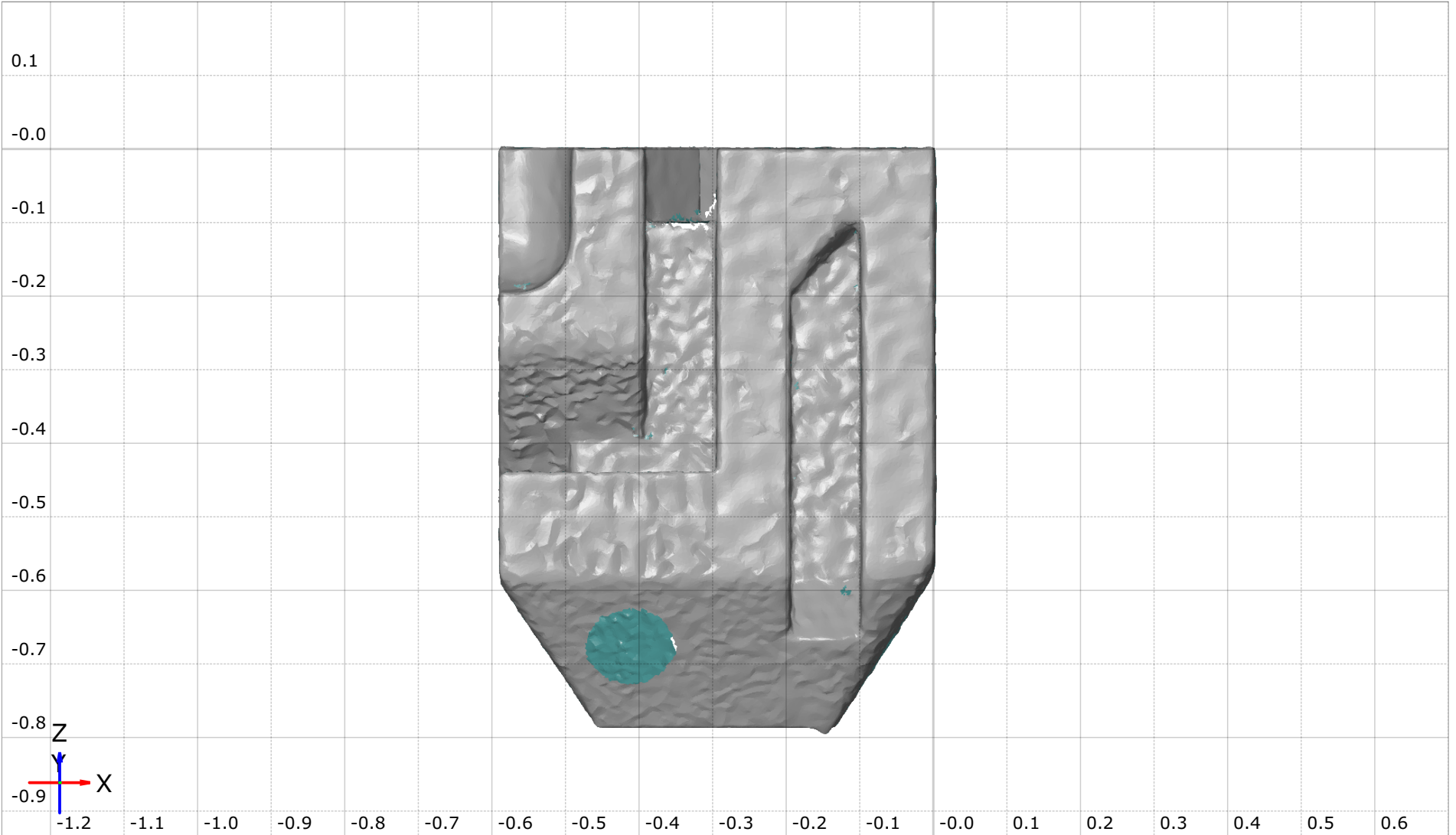
Alignment By Geometric Elements

Length unit: in

Scan Data - Right View, Segment 1

9_0333_GTB5_Segment1

Deviation reference: 9_0333_GTB5_Segment5



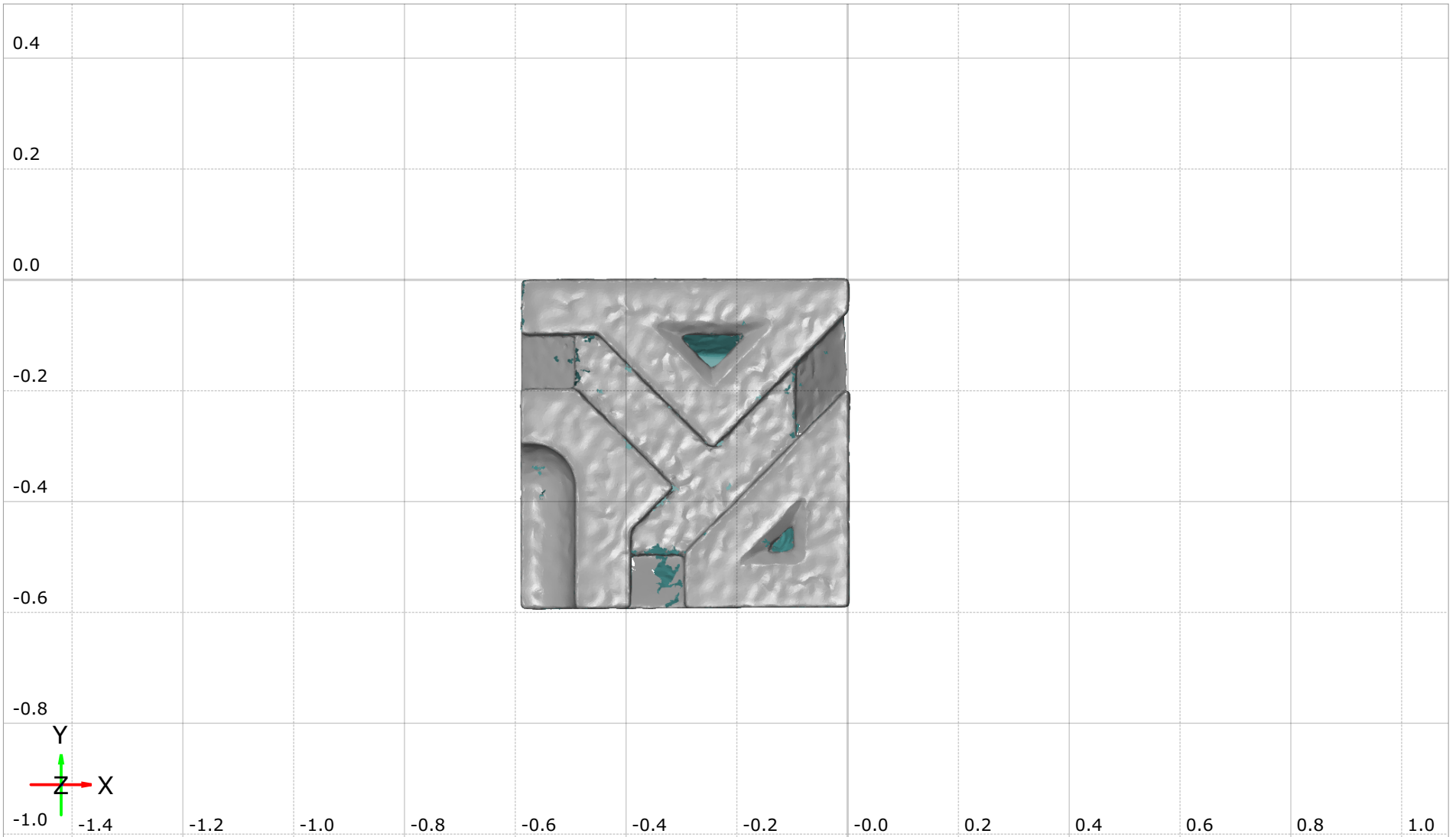
Alignment By Geometric Elements

Length unit: in

Scan Data - Top View, Segment 1

9_0333_GTB5_Segment1

Deviation reference: 9_0333_GTB5_Segment5



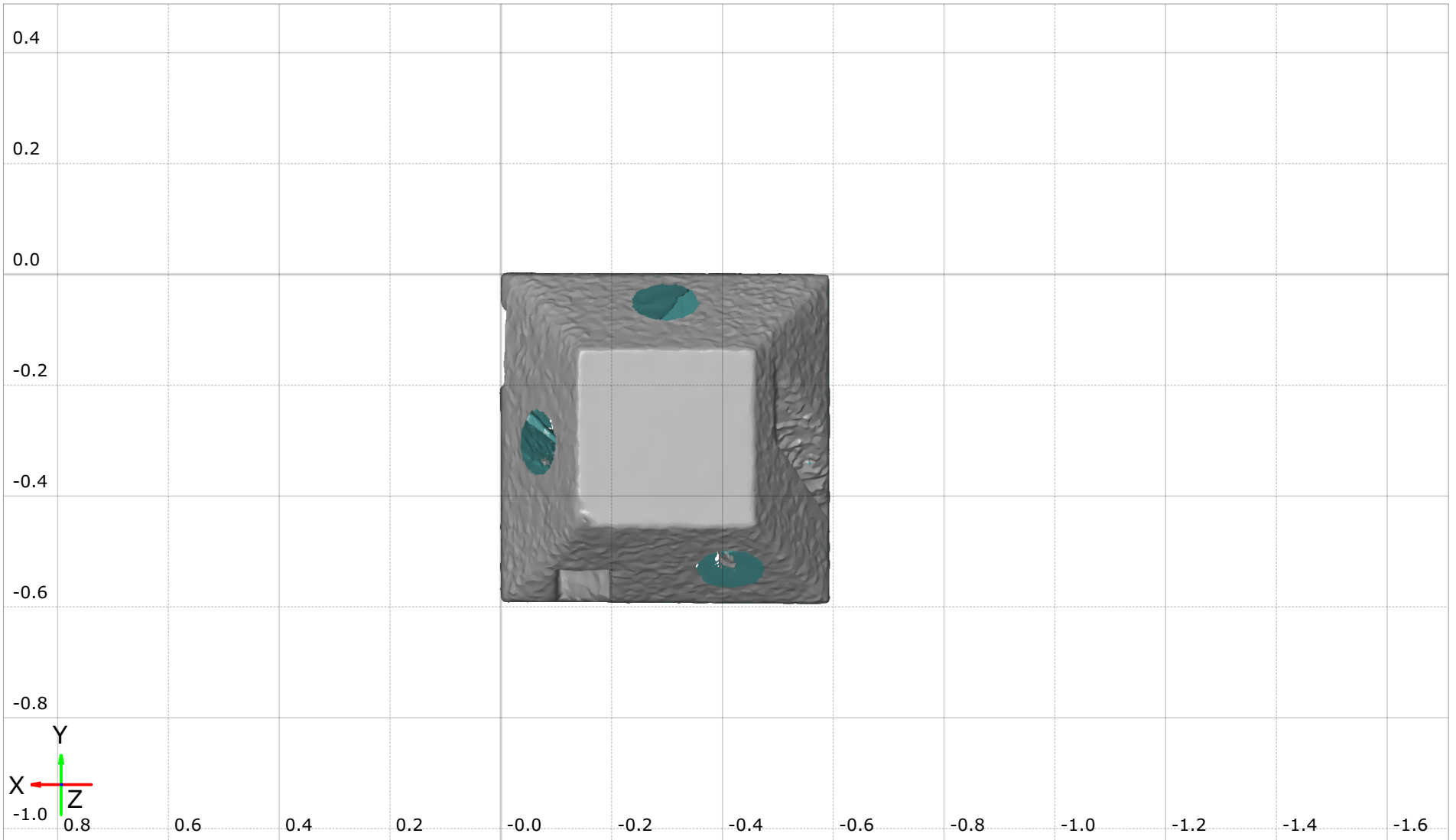
Alignment By Geometric Elements

Length unit: in

Scan Data - Bottom View, Segment 1

9_0333_GTB5_Segment1

Deviation reference: 9_0333_GTB5_Segment5



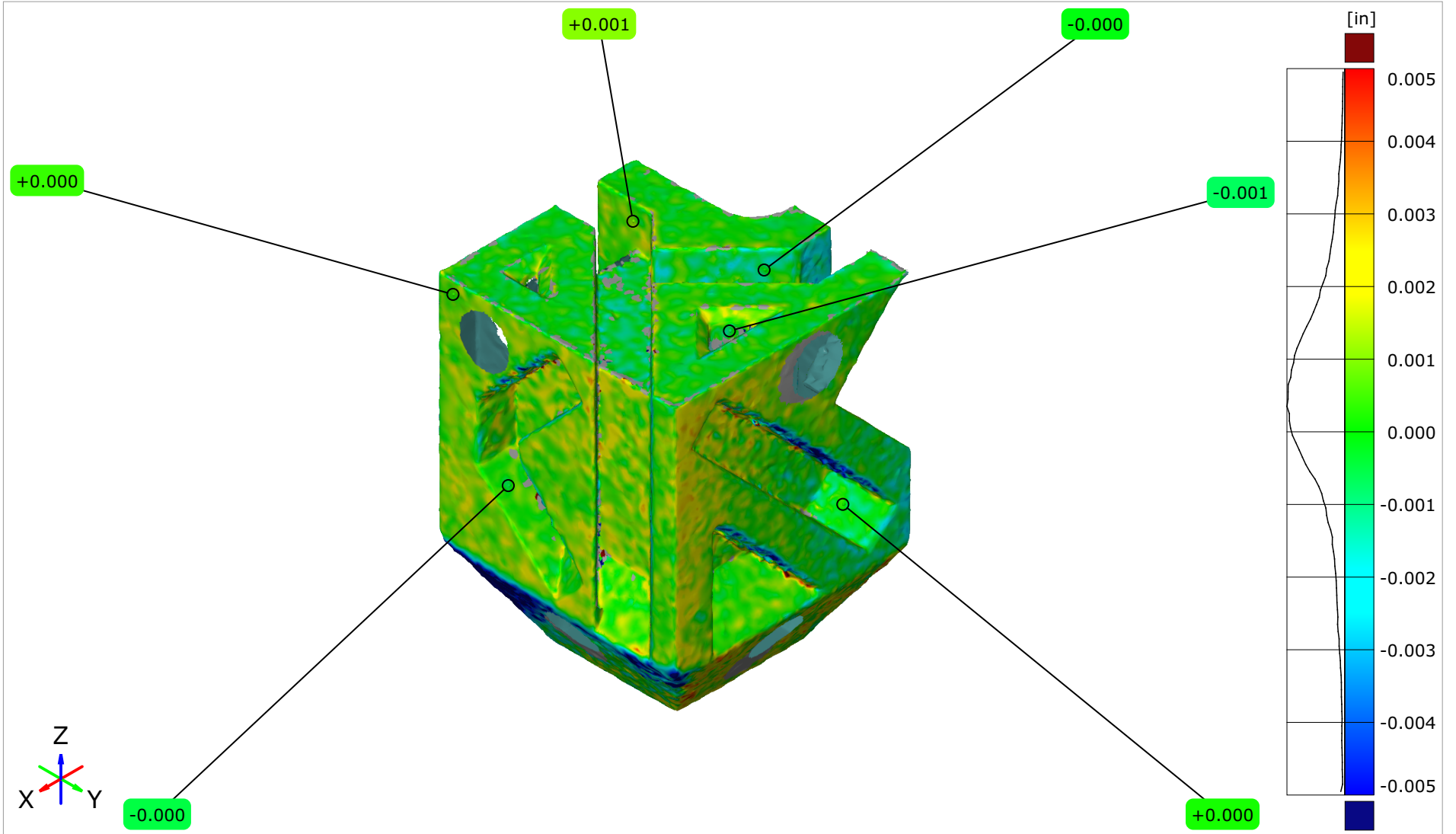
Alignment By Geometric Elements

Length unit: in

3D Deviation - Iso View, Segment 1

9_0333_GTB5_Segment1

Deviation reference: 9_0333_GTB5_Segment5



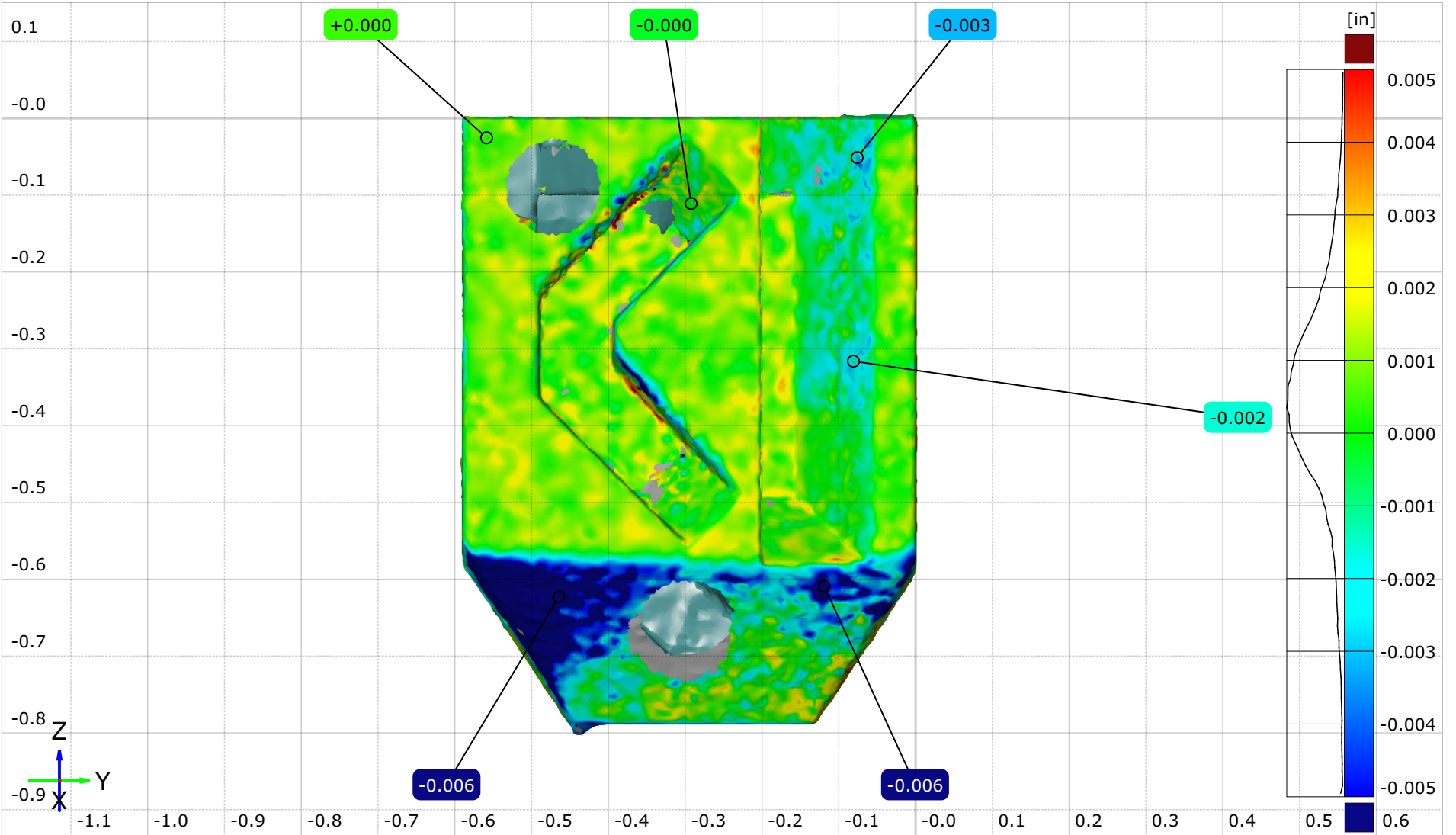
Alignment By Geometric Elements

Length unit: in

3D Deviation - Front View, Segment 1

9_0333_GTB5_Segment1

Deviation reference: 9_0333_GTB5_Segment5



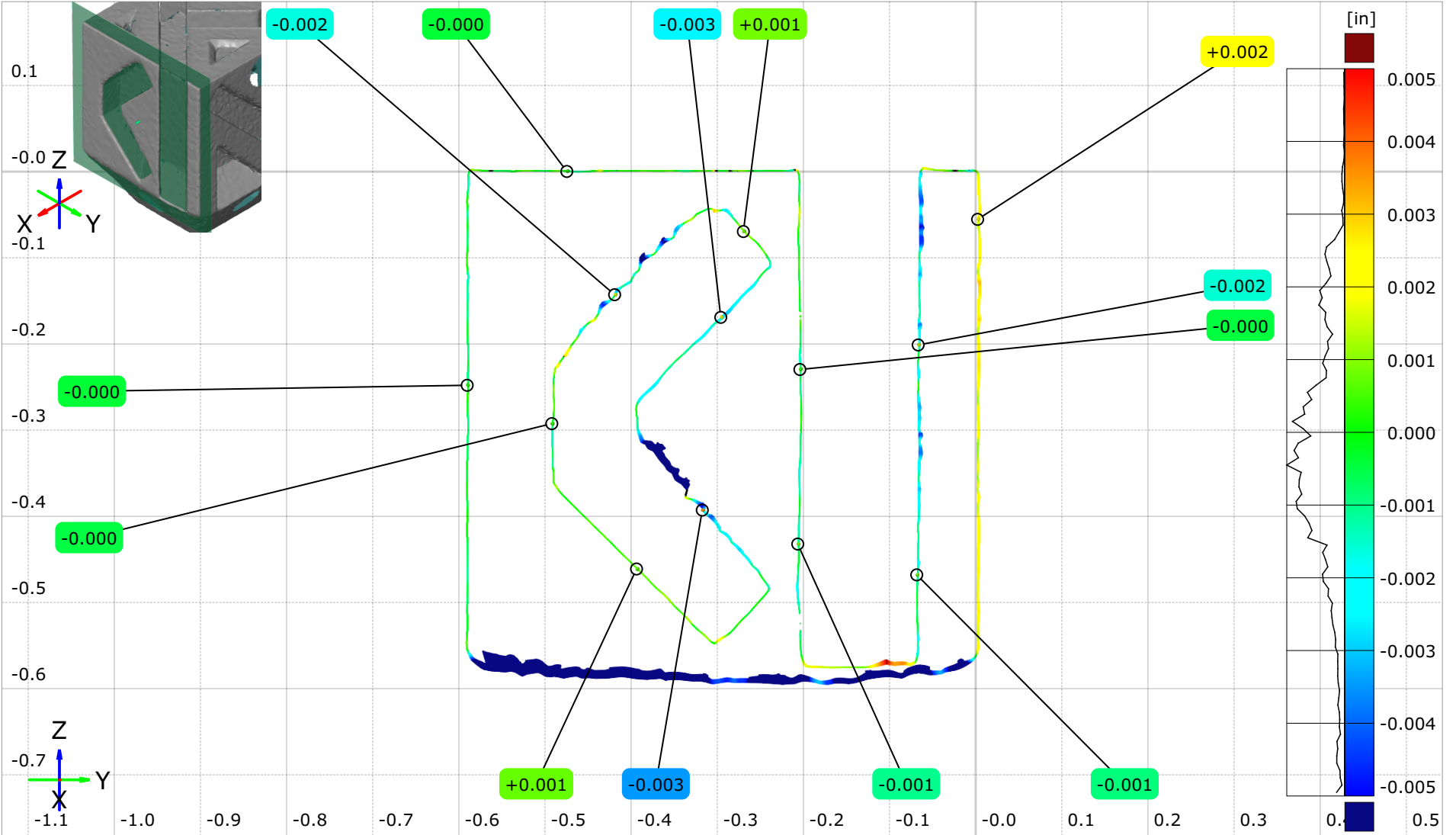
Alignment By Geometric Elements

Length unit: in

2D Deviation - Front View, Segment 1 Plane 2 Offset by -0.010in

9_0333_GTB5_Segment1

Deviation reference: 9_0333_GTB5_Segment5



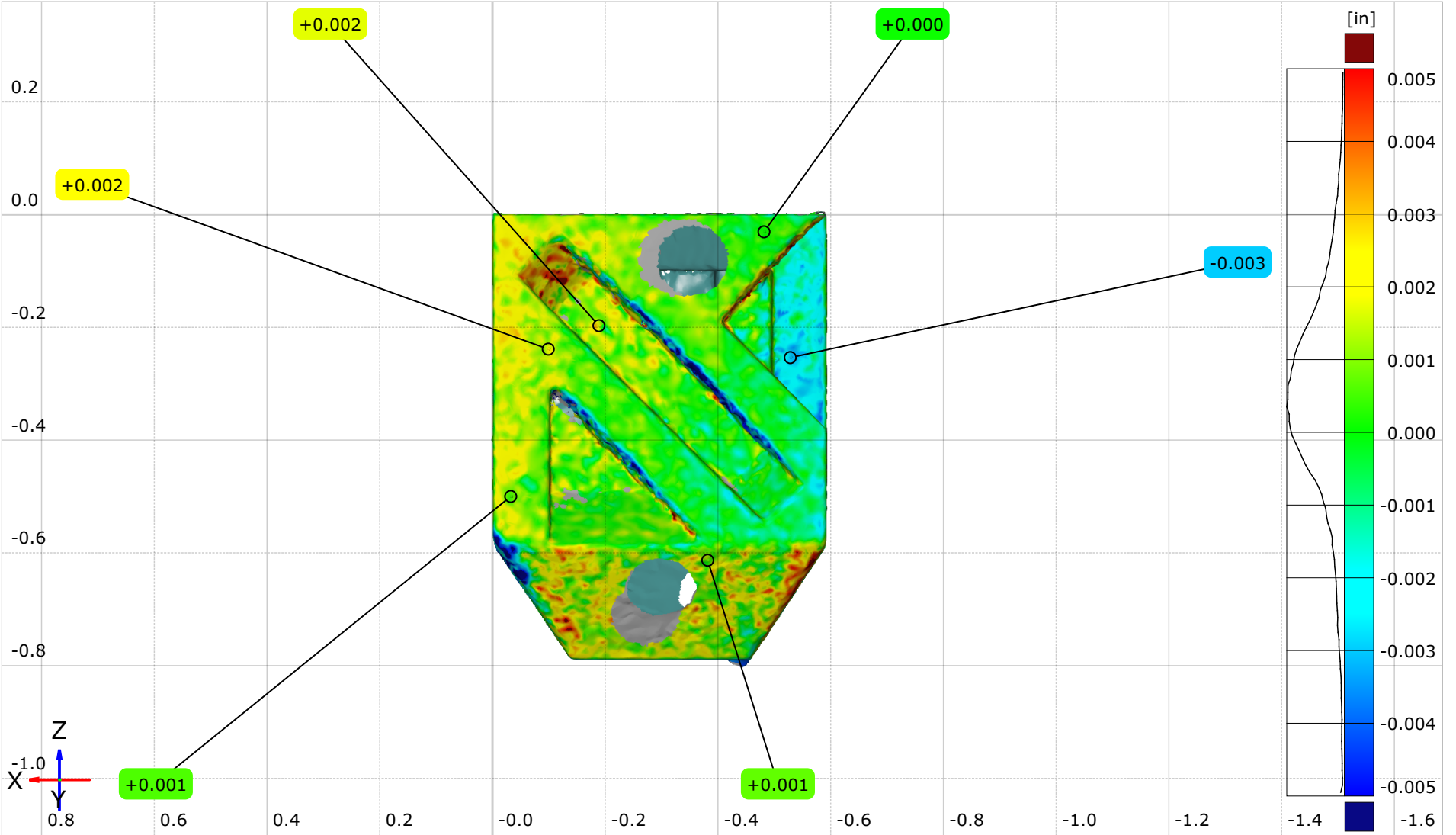
Alignment By Geometric Elements

Length unit: in

3D Deviation - Left View, Segment 1

9_0333_GTB5_Segment1

Deviation reference: 9_0333_GTB5_Segment5



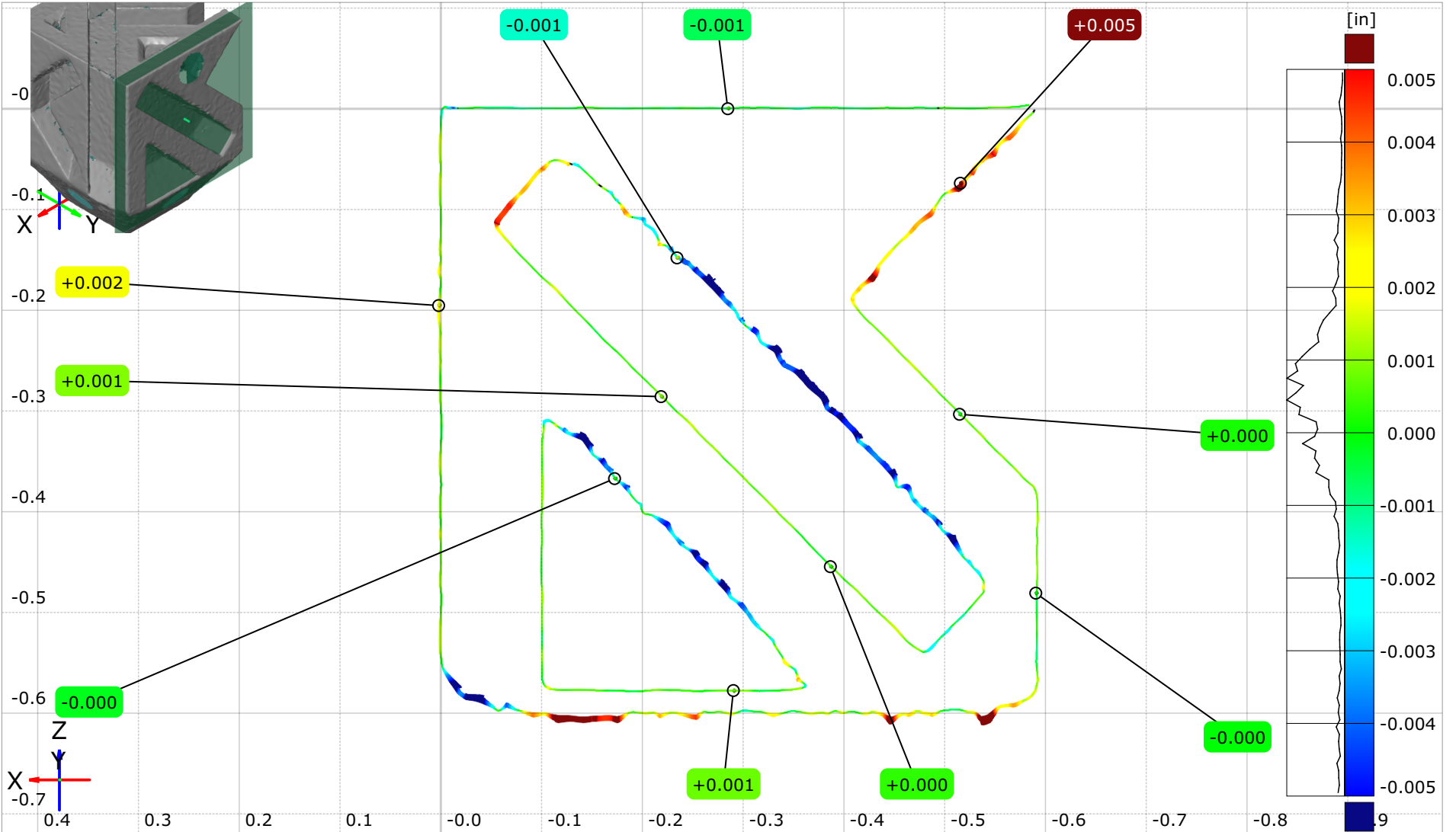
Alignment By Geometric Elements

Length unit: in

2D Deviation - Left View, Segment 1 Plane 4 Offset by -0.010in

9_0333_GTB5_Segment1

Deviation reference: 9_0333_GTB5_Segment5



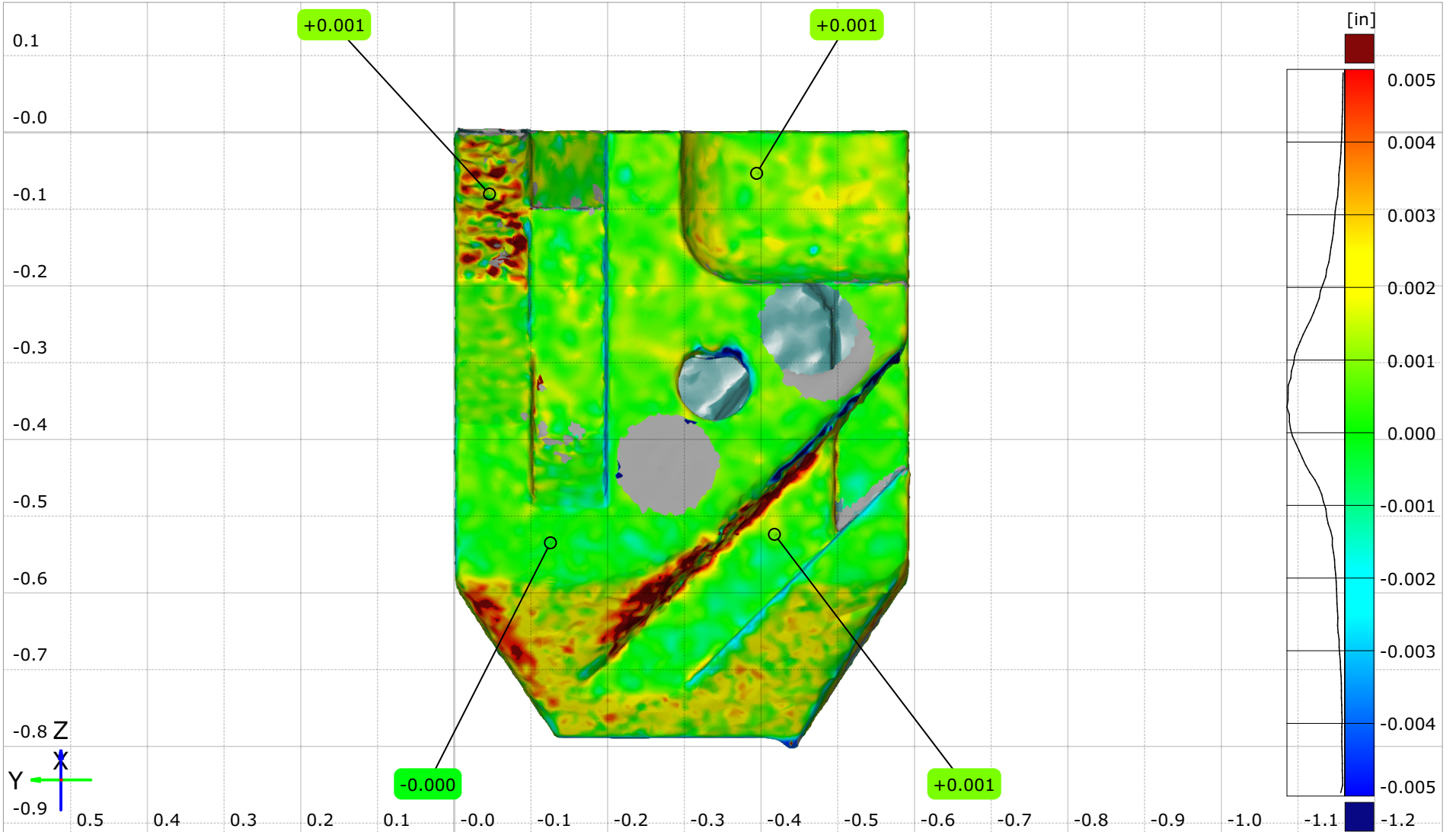
Alignment By Geometric Elements

Length unit: in

3D Deviation - Back View, Segment 1

9_0333_GTB5_Segment1

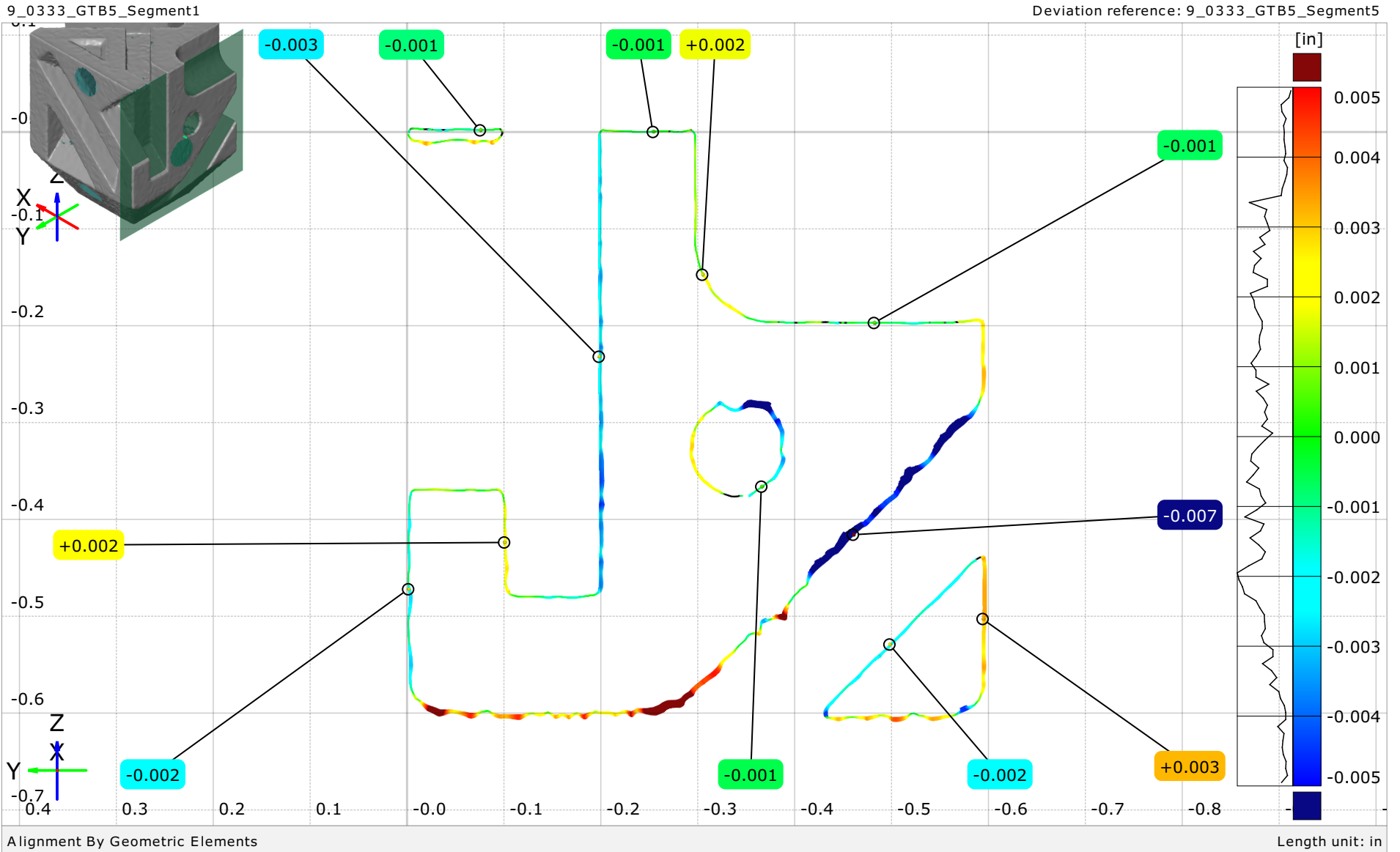
Deviation reference: 9_0333_GTB5_Segment5



Alignment By Geometric Elements

Length unit: in

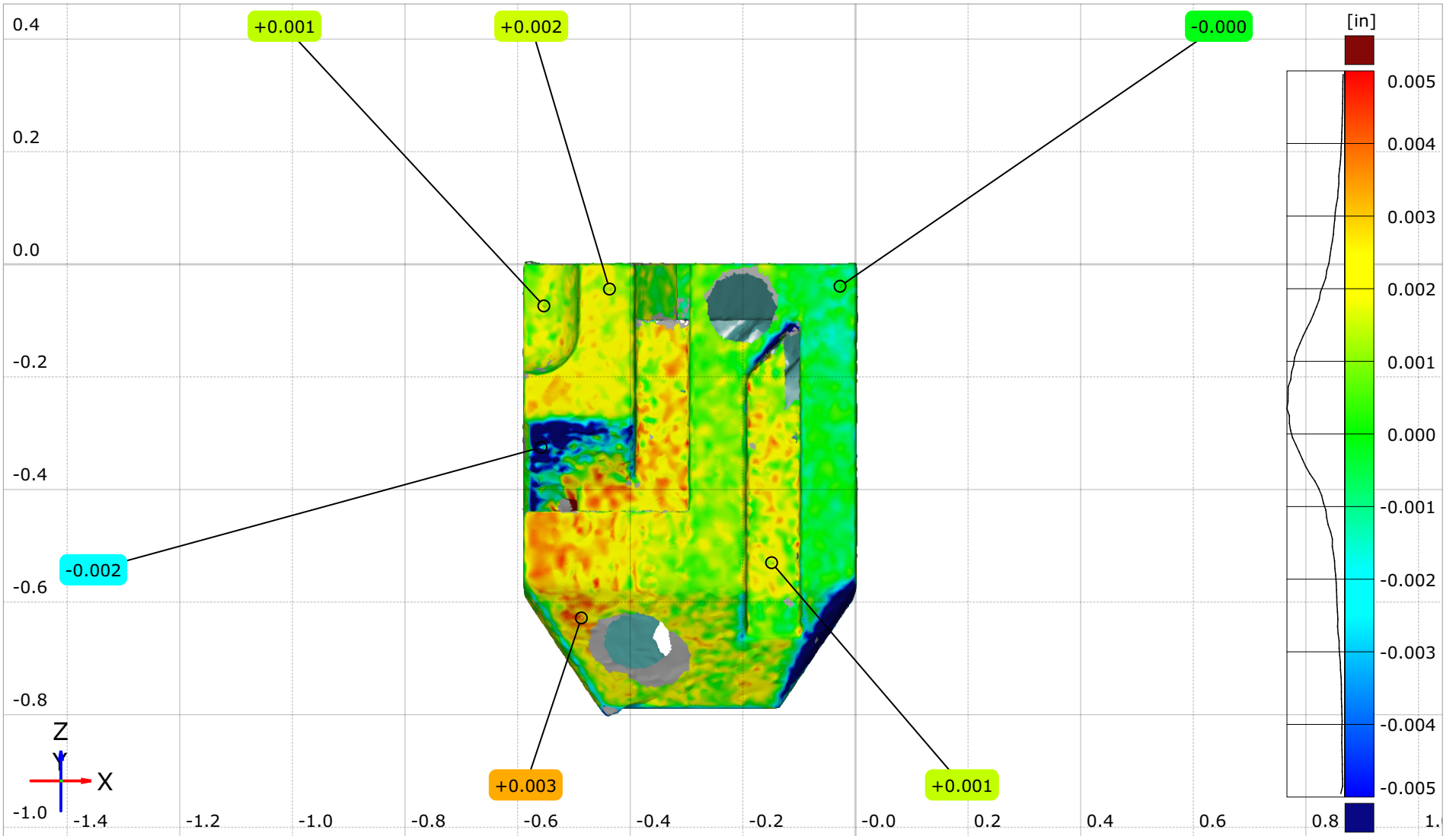
2D Deviation - Back View, Segment 1 Plane 3 Offset by -0.010in



3D Deviation - Right View, Segment 1

9_0333_GTB5_Segment1

Deviation reference: 9_0333_GTB5_Segment5



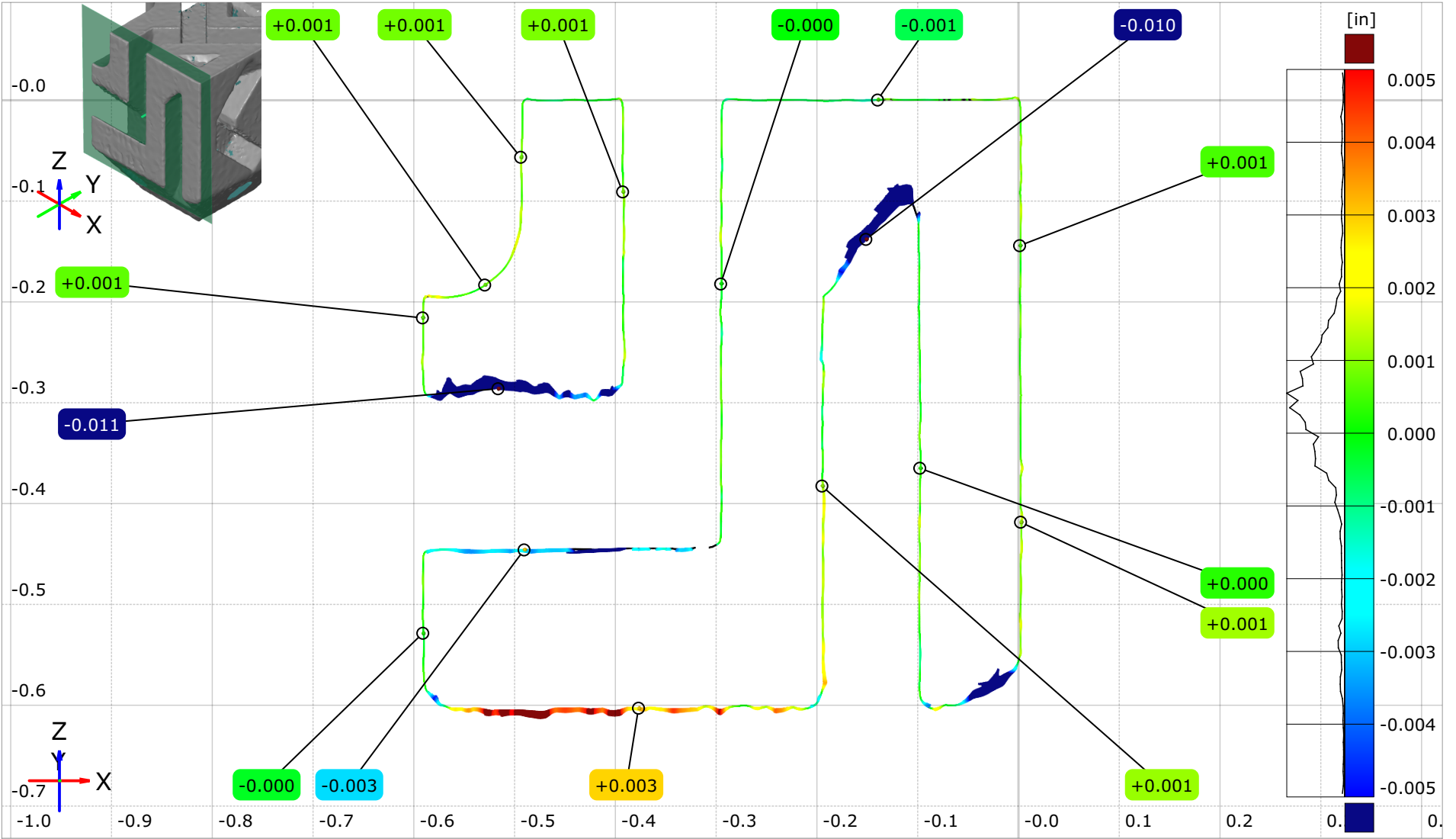
Alignment By Geometric Elements

Length unit: in

2D Deviation - Right View, Segment 1 Plane 5 Offset by -0.010in

9_0333_GTB5_Segment1

Deviation reference: 9_0333_GTB5_Segment5



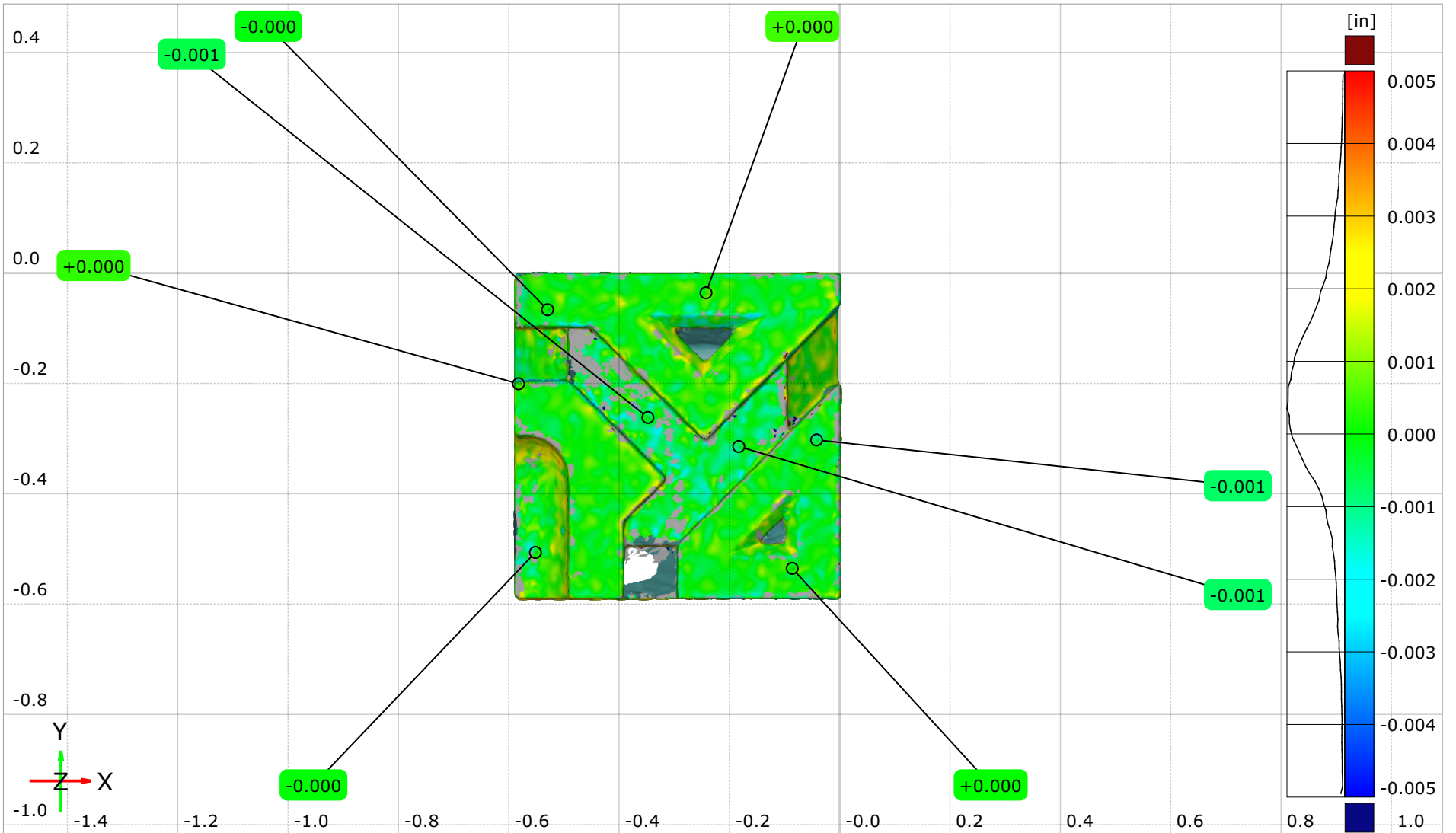
Alignment By Geometric Elements

Length unit: in

3D Deviation - Top View, Segment 1

9_0333_GTB5_Segment1

Deviation reference: 9_0333_GTB5_Segment5



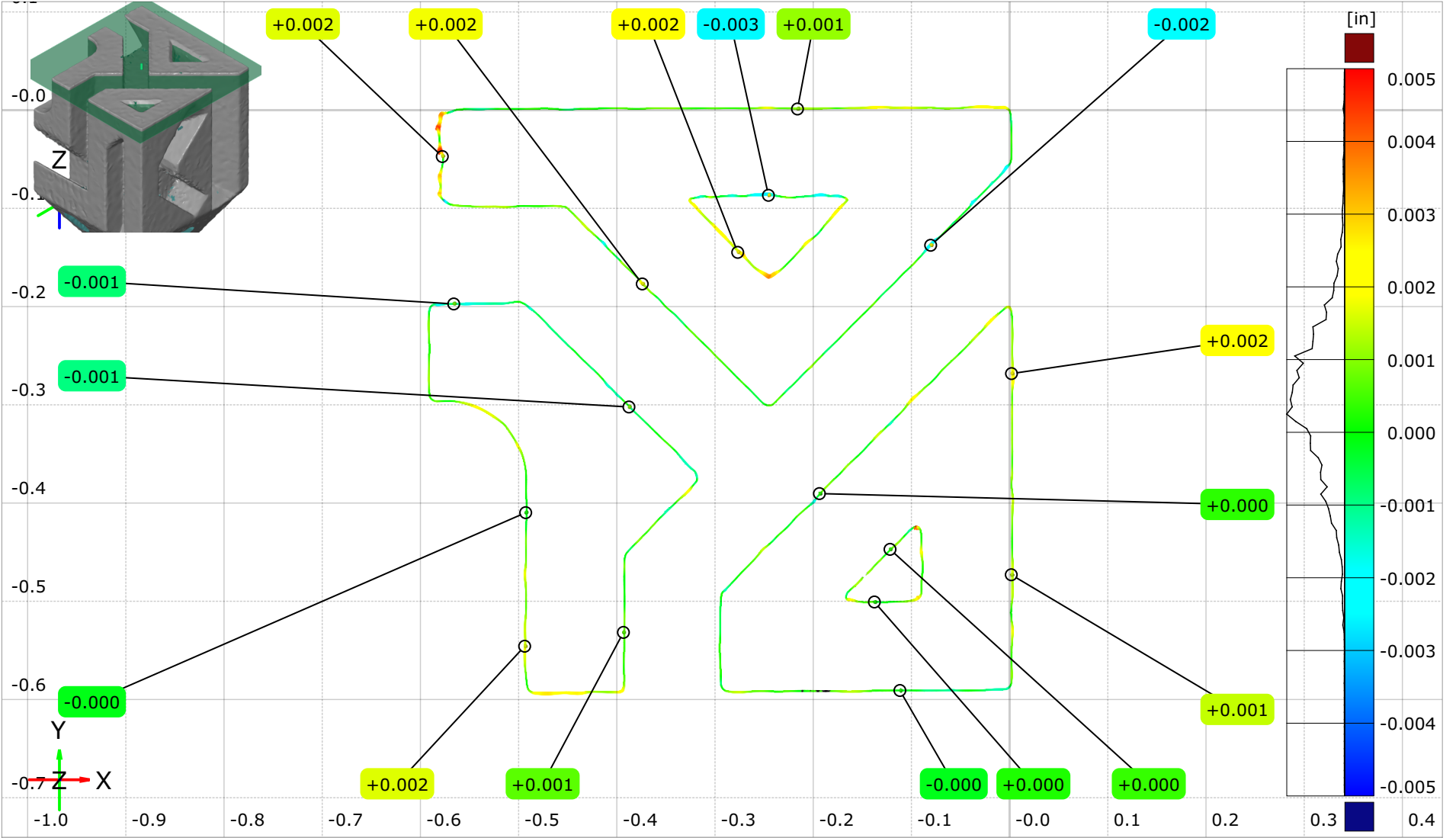
Alignment By Geometric Elements

Length unit: in

2D Deviation - Top View, Segment 1 Plane 1 Offset by -0.010in

9_0333_GTB5_Segment1

Deviation reference: 9_0333_GTB5_Segment5



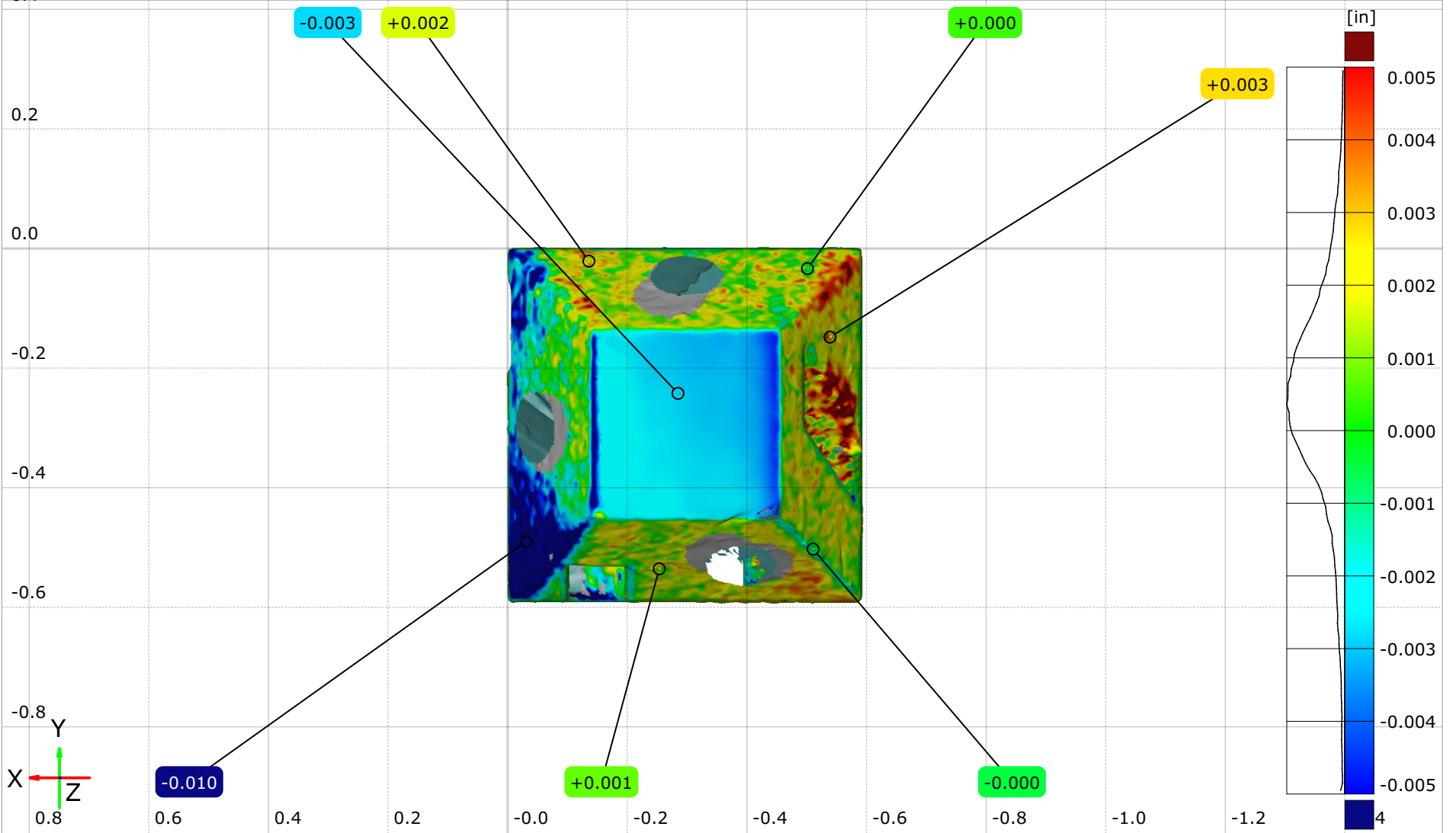
Alignment By Geometric Elements

Length unit: in

3D Deviation - Bottom View, Segment 1

9_0333_GTB5_Segment1

Deviation reference: 9_0333_GTB5_Segment5



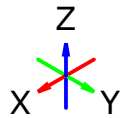
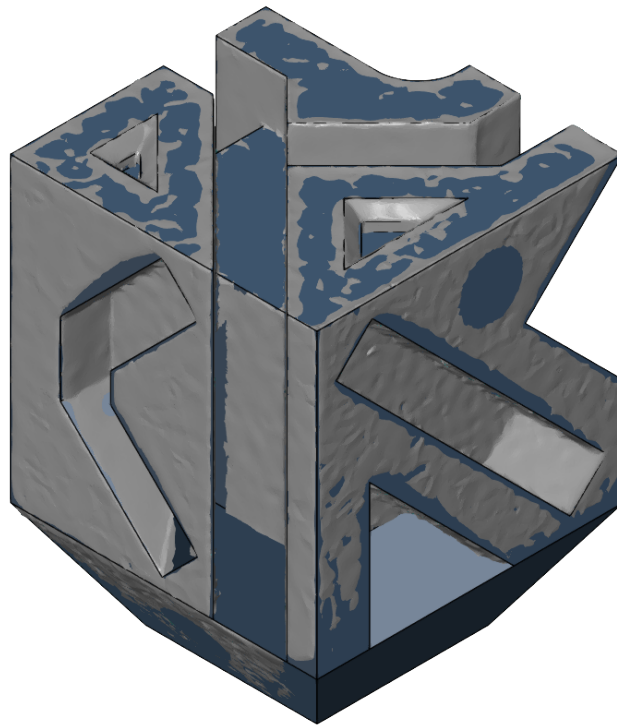
Alignment By Geometric Elements

Length unit: in

CAD Model/Scan Data Overlay - Iso View, Segment 2

9_0333_GTB5_Segment2

Deviation reference: 9_0333_GTB5_Segment5



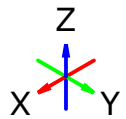
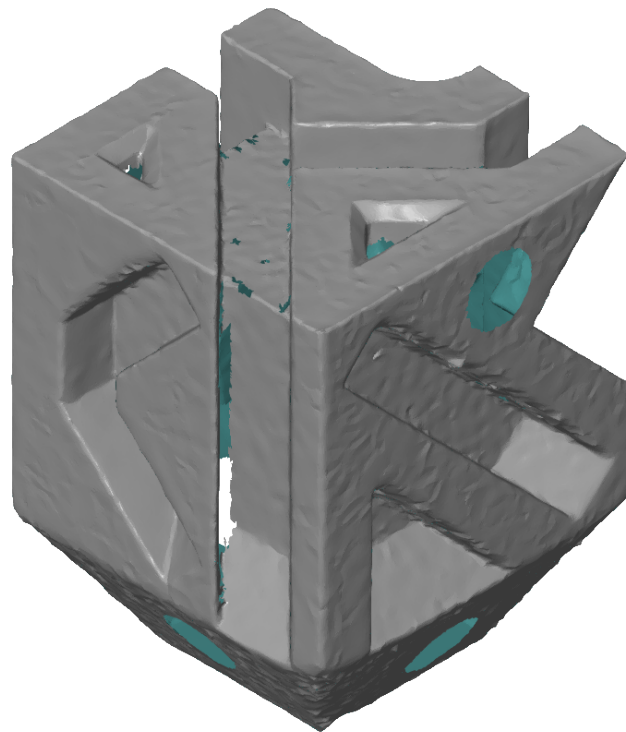
Alignment By Geometric Elements

Length unit: in

Scan Data - Iso View, Segment 2

9_0333_GTB5_Segment2

Deviation reference: 9_0333_GTB5_Segment5



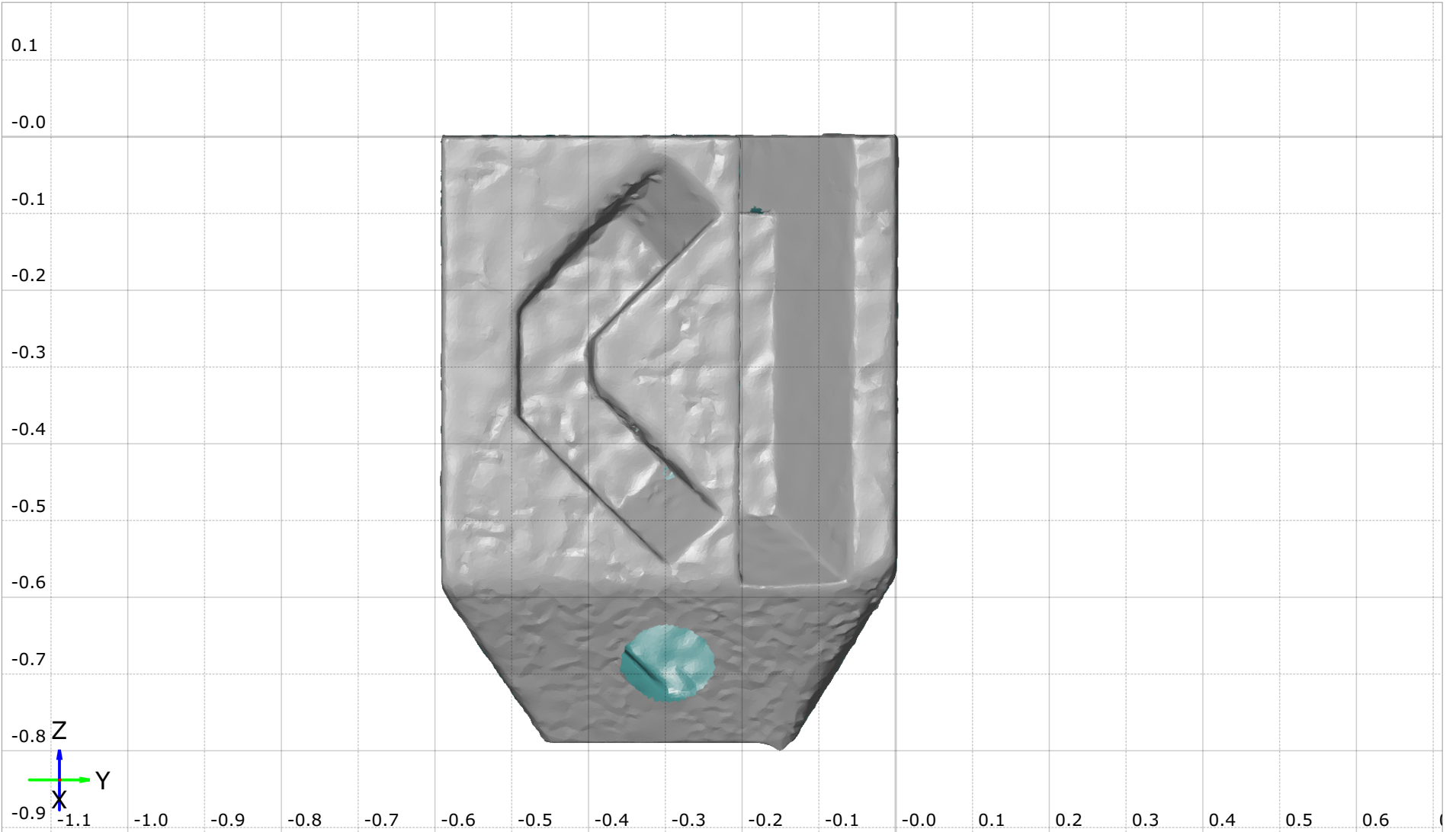
Alignment By Geometric Elements

Length unit: in

Scan Data - Front View, Segment 2

9_0333_GTB5_Segment2

Deviation reference: 9_0333_GTB5_Segment5



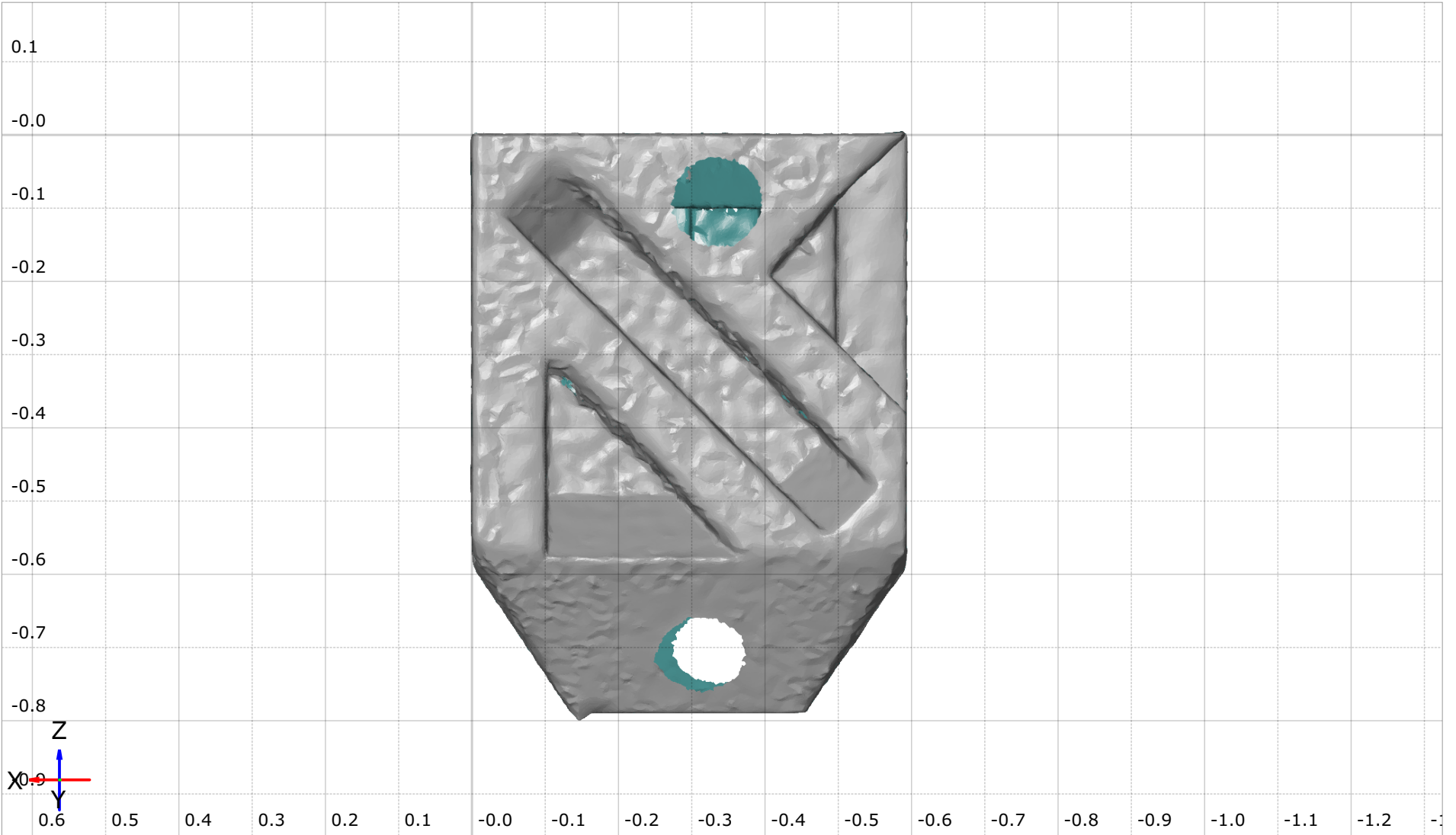
Alignment By Geometric Elements

Length unit: in

Scan Data - Left View, Segment 2

9_0333_GTB5_Segment2

Deviation reference: 9_0333_GTB5_Segment5



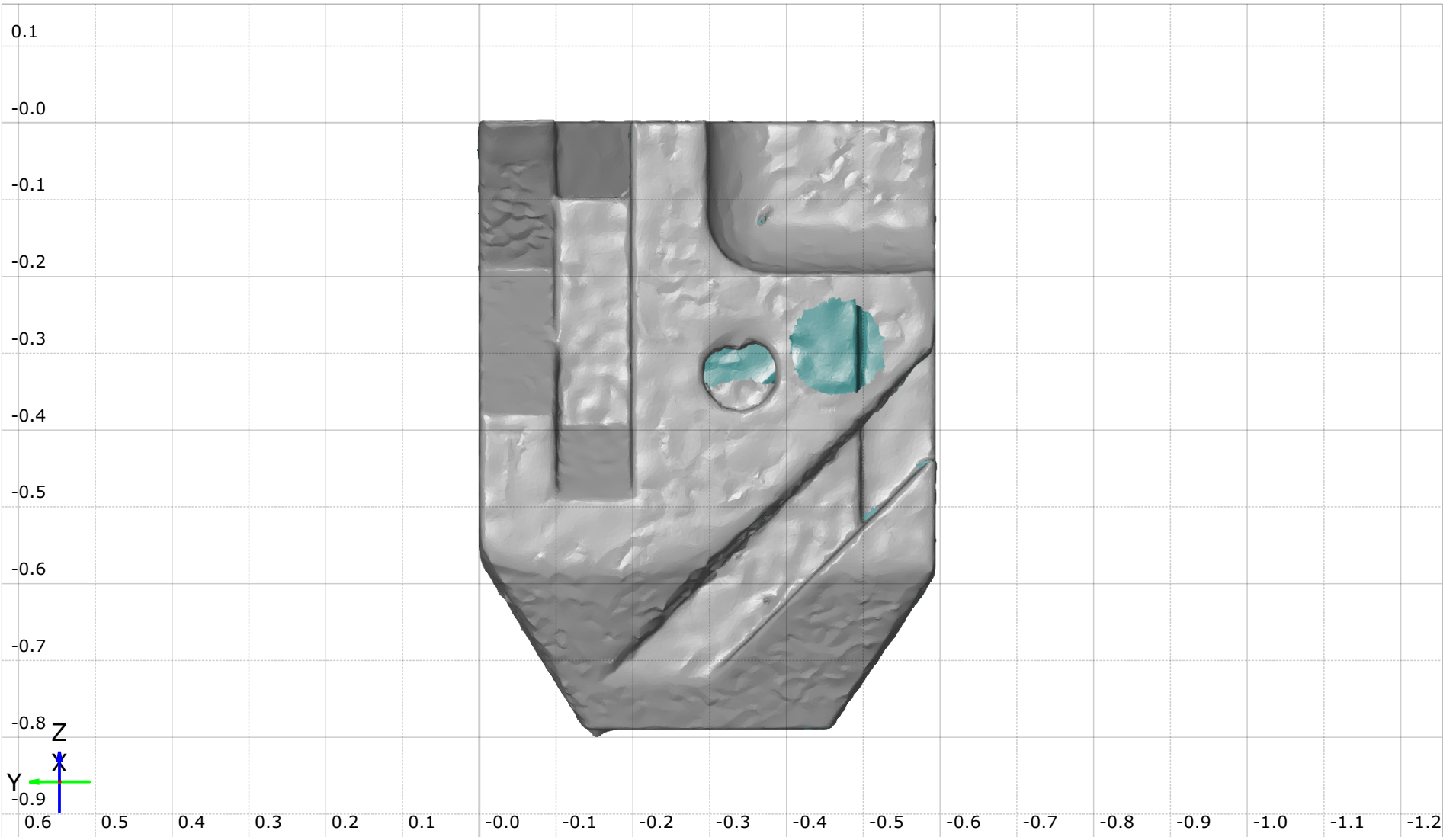
Alignment By Geometric Elements

Length unit: in

Scan Data - Back View, Segment 2

9_0333_GTB5_Segment2

Deviation reference: 9_0333_GTB5_Segment5



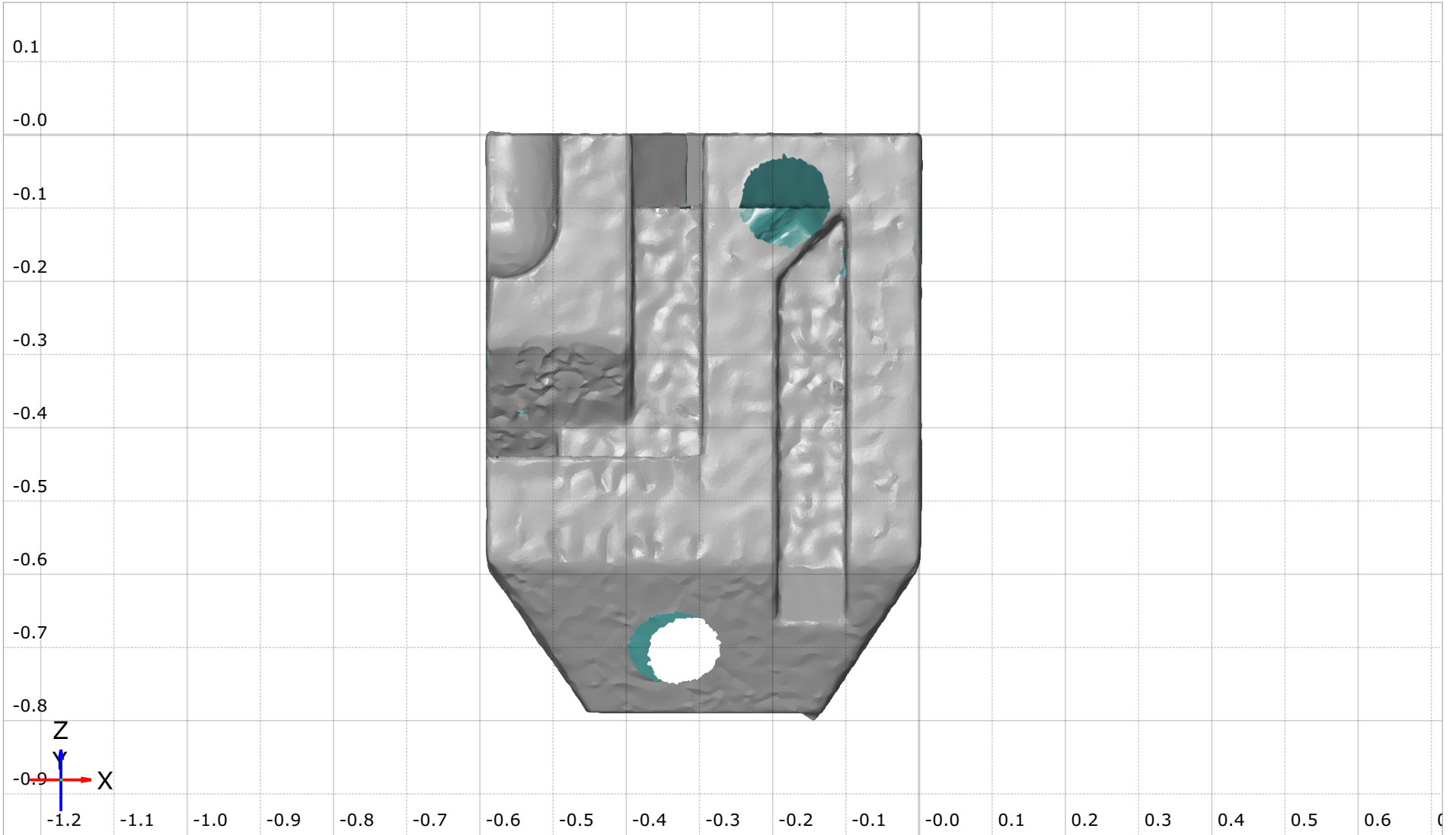
Alignment By Geometric Elements

Length unit: in

Scan Data - Right View, Segment 2

9_0333_GTB5_Segment2

Deviation reference: 9_0333_GTB5_Segment5



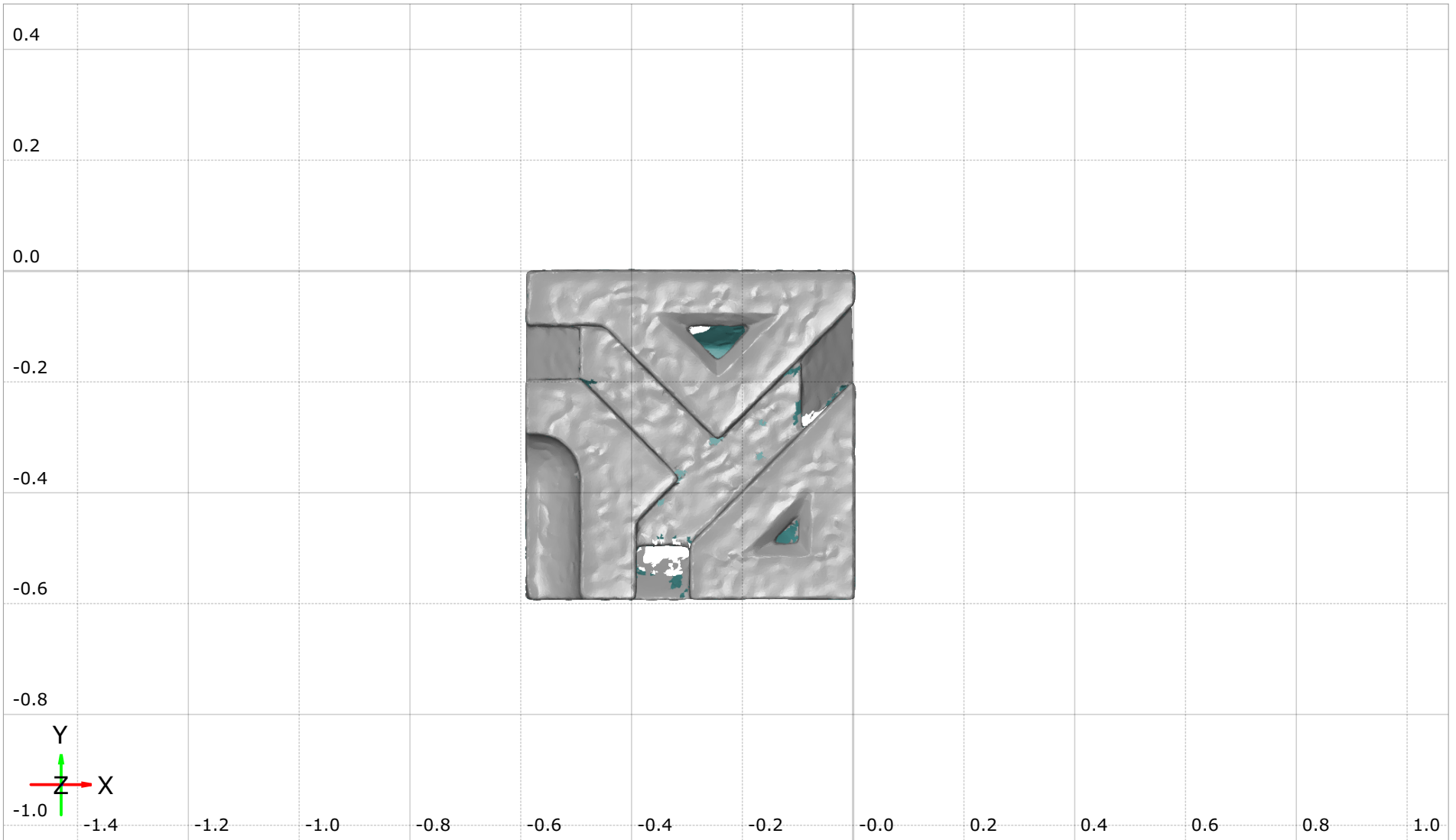
Alignment By Geometric Elements

Length unit: in

Scan Data - Top View, Segment 2

9_0333_GTB5_Segment2

Deviation reference: 9_0333_GTB5_Segment5



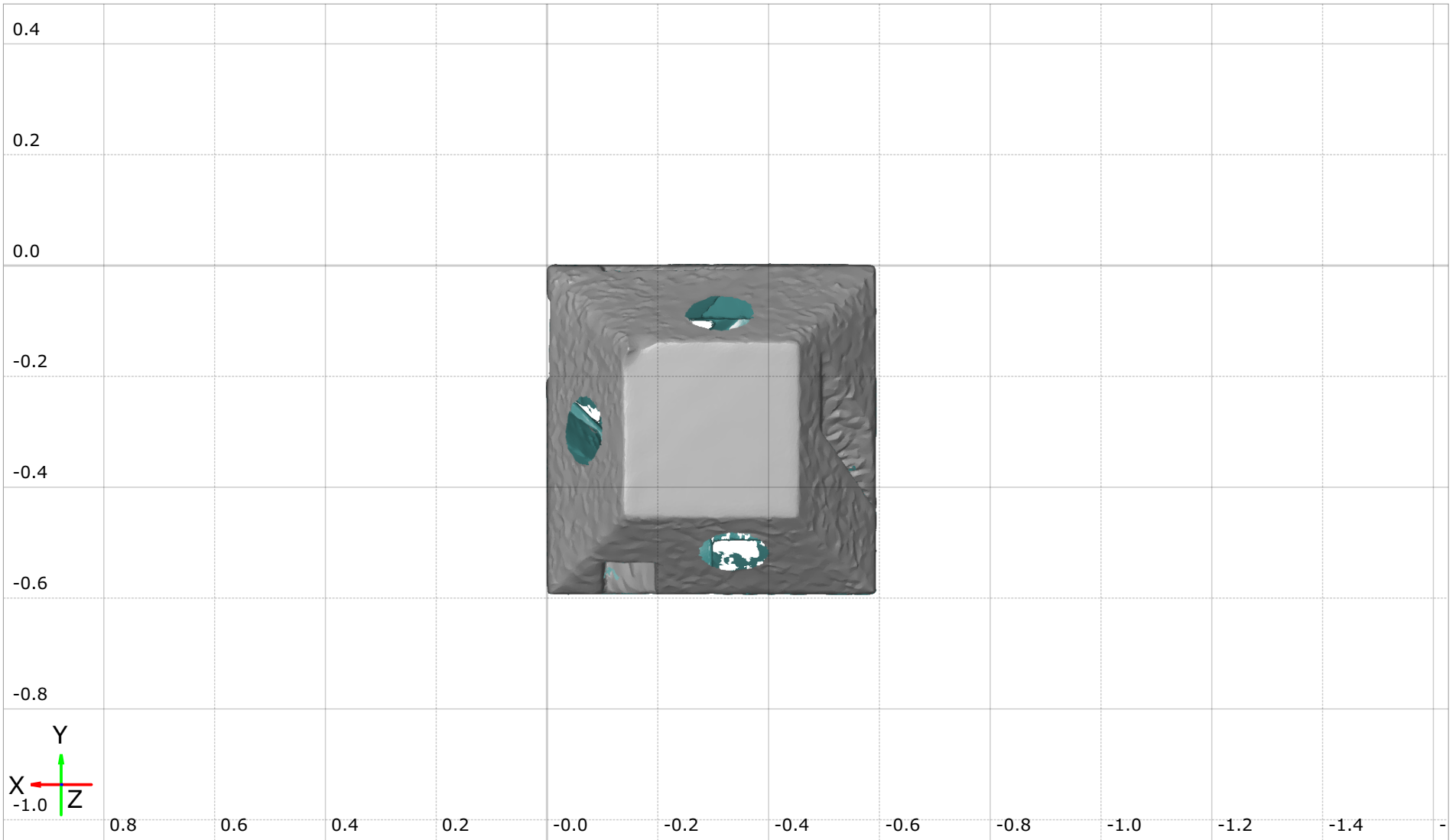
Alignment By Geometric Elements

Length unit: in

Scan Data - Bottom View, Segment 2

9_0333_GTB5_Segment2

Deviation reference: 9_0333_GTB5_Segment5



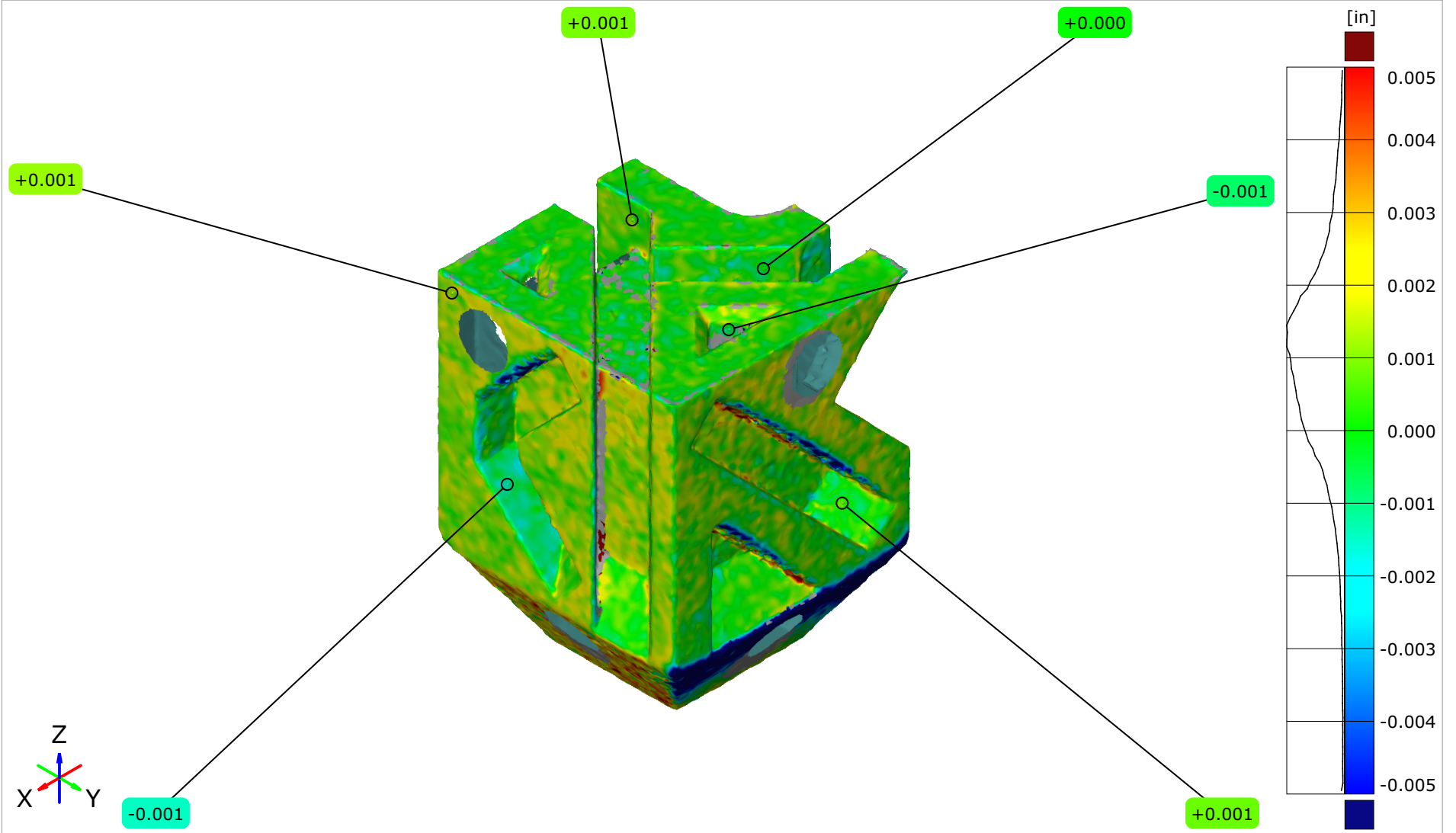
Alignment By Geometric Elements

Length unit: in

3D Deviation - Iso View, Segment 2

9_0333_GTB5_Segment2

Deviation reference: 9_0333_GTB5_Segment5



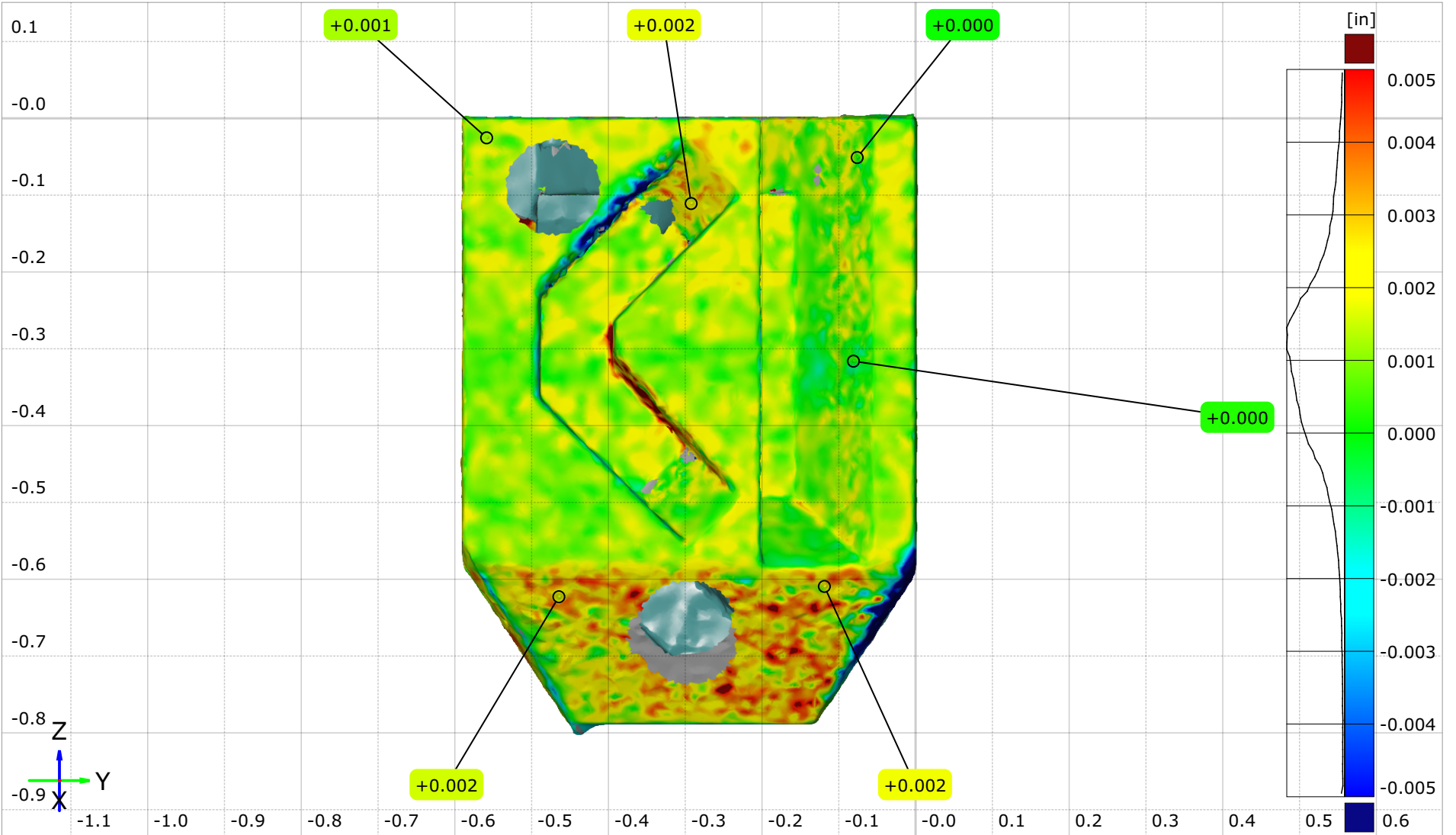
Alignment By Geometric Elements

Length unit: in

3D Deviation - Front View, Segment 2

9_0333_GTB5_Segment2

Deviation reference: 9_0333_GTB5_Segment5



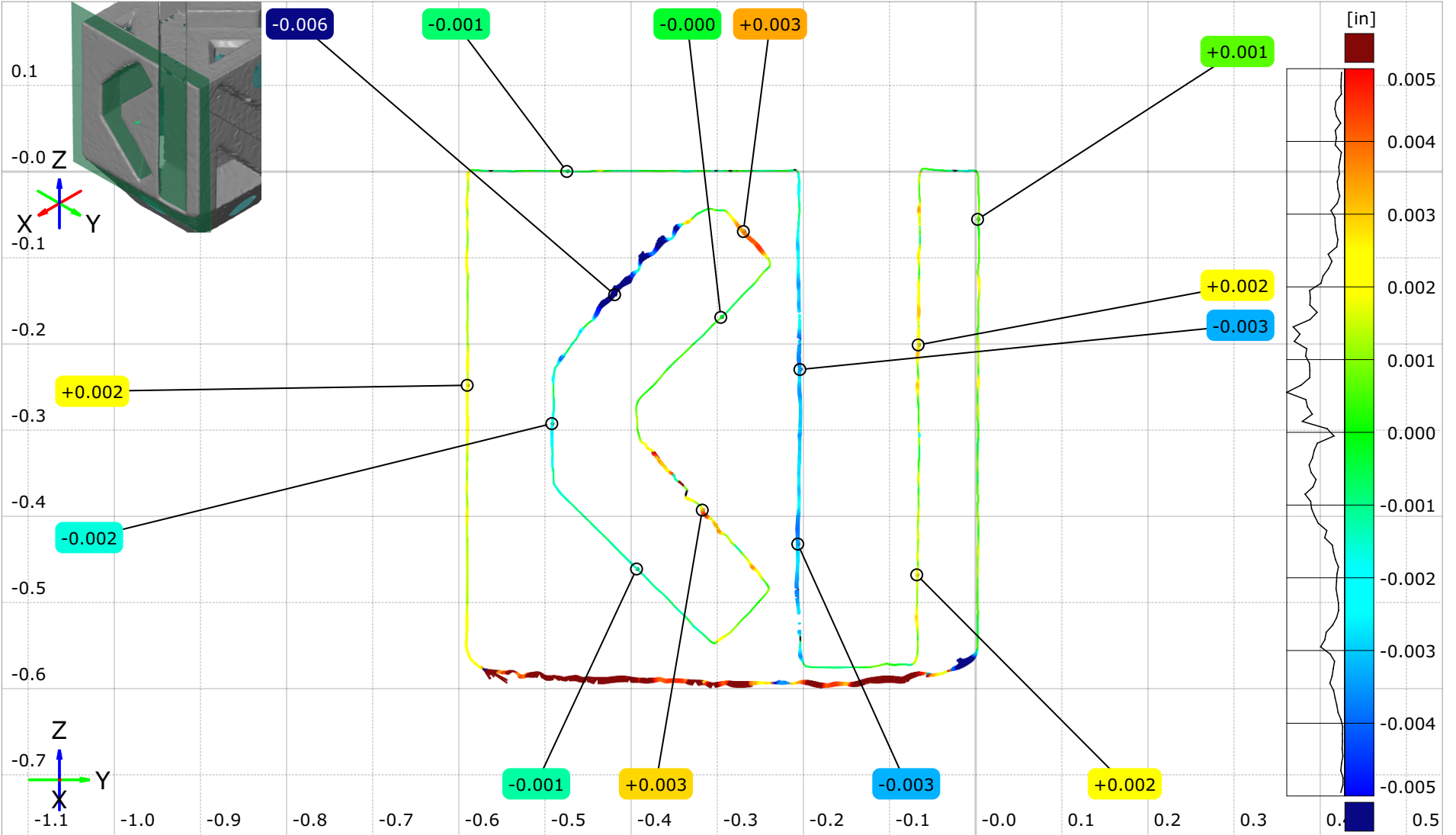
Alignment By Geometric Elements

Length unit: in

2D Deviation - Front View, Segment 2 Plane 2 Offset by -0.010in

9_0333_GTB5_Segment2

Deviation reference: 9_0333_GTB5_Segment5



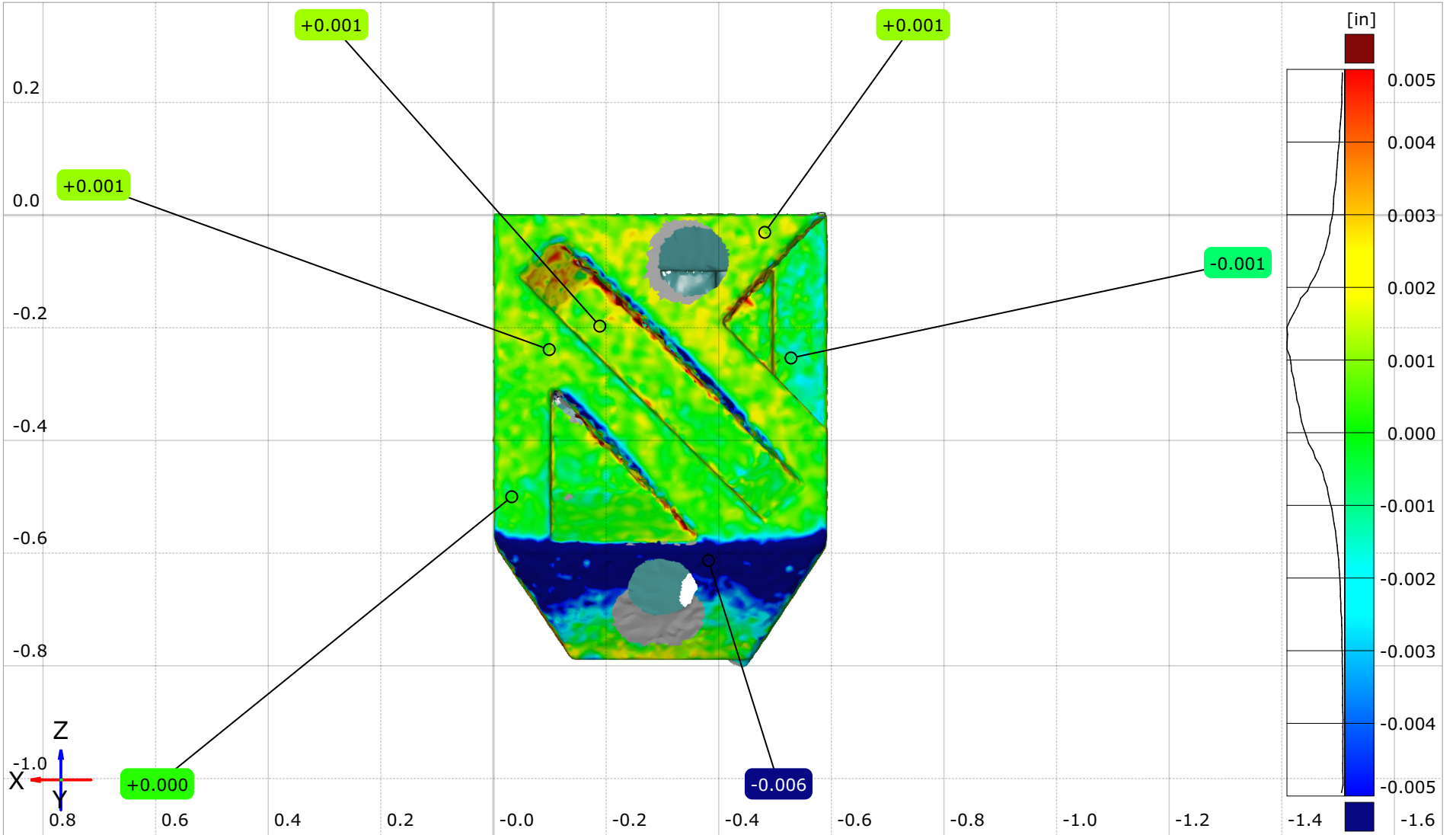
Alignment By Geometric Elements

Length unit: in

3D Deviation - Left View, Segment 2

9_0333_GTB5_Segment2

Deviation reference: 9_0333_GTB5_Segment5



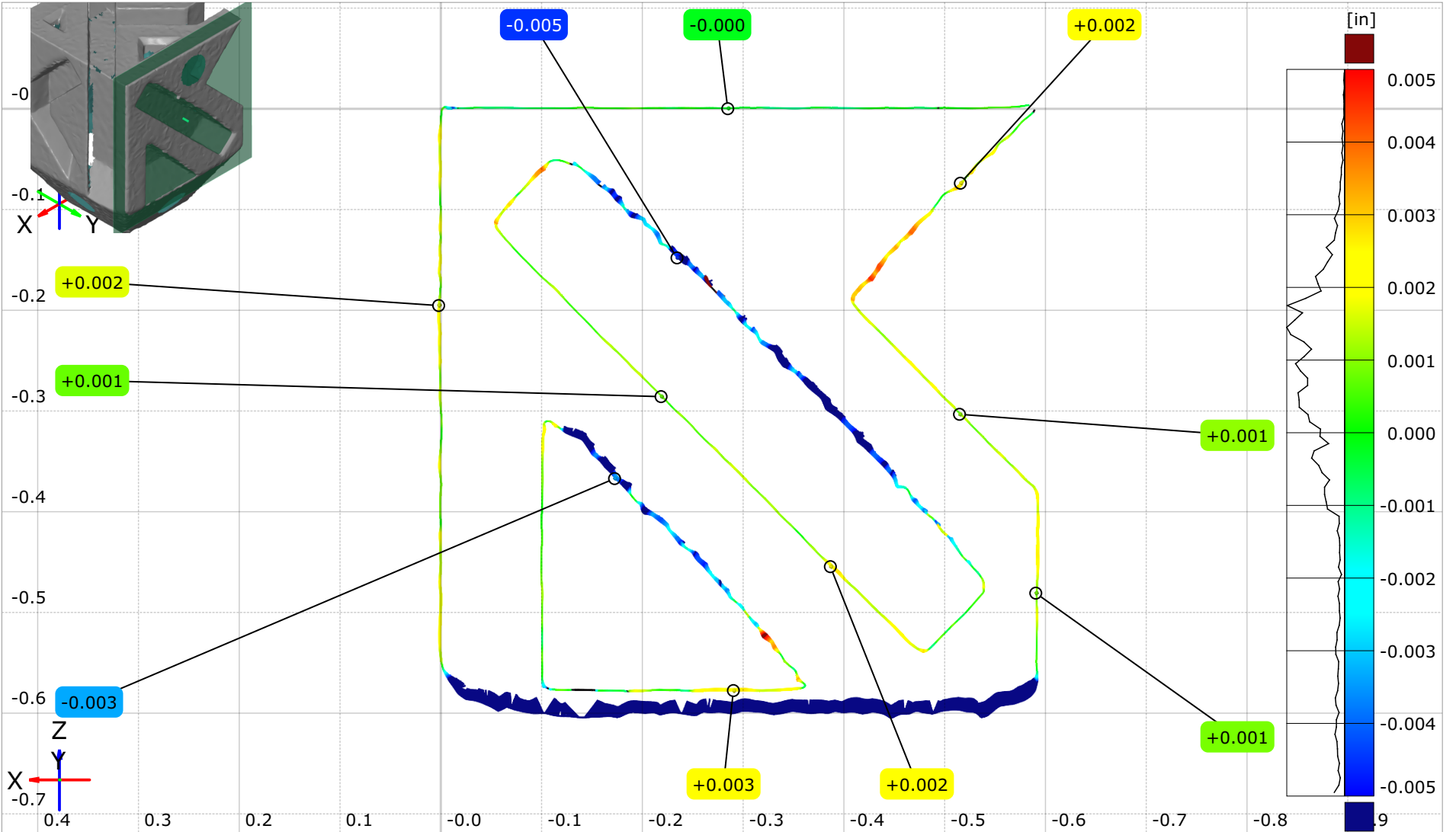
Alignment By Geometric Elements

Length unit: in

2D Deviation - Left View, Segment 2 Plane 4 Offset by -0.010in

9_0333_GTB5_Segment2

Deviation reference: 9_0333_GTB5_Segment5



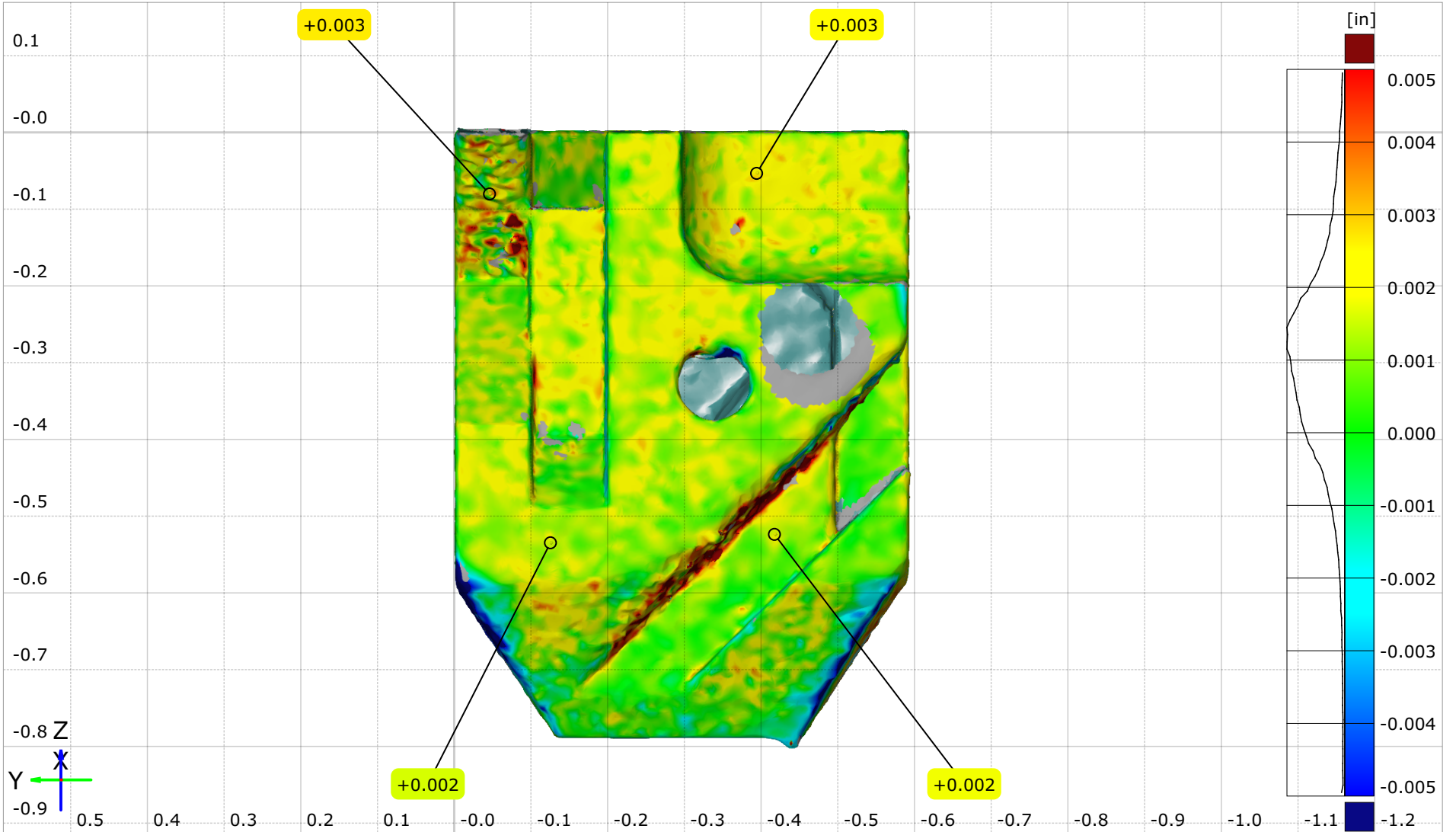
Alignment By Geometric Elements

Length unit: in

3D Deviation - Back View, Segment 2

9_0333_GTB5_Segment2

Deviation reference: 9_0333_GTB5_Segment5



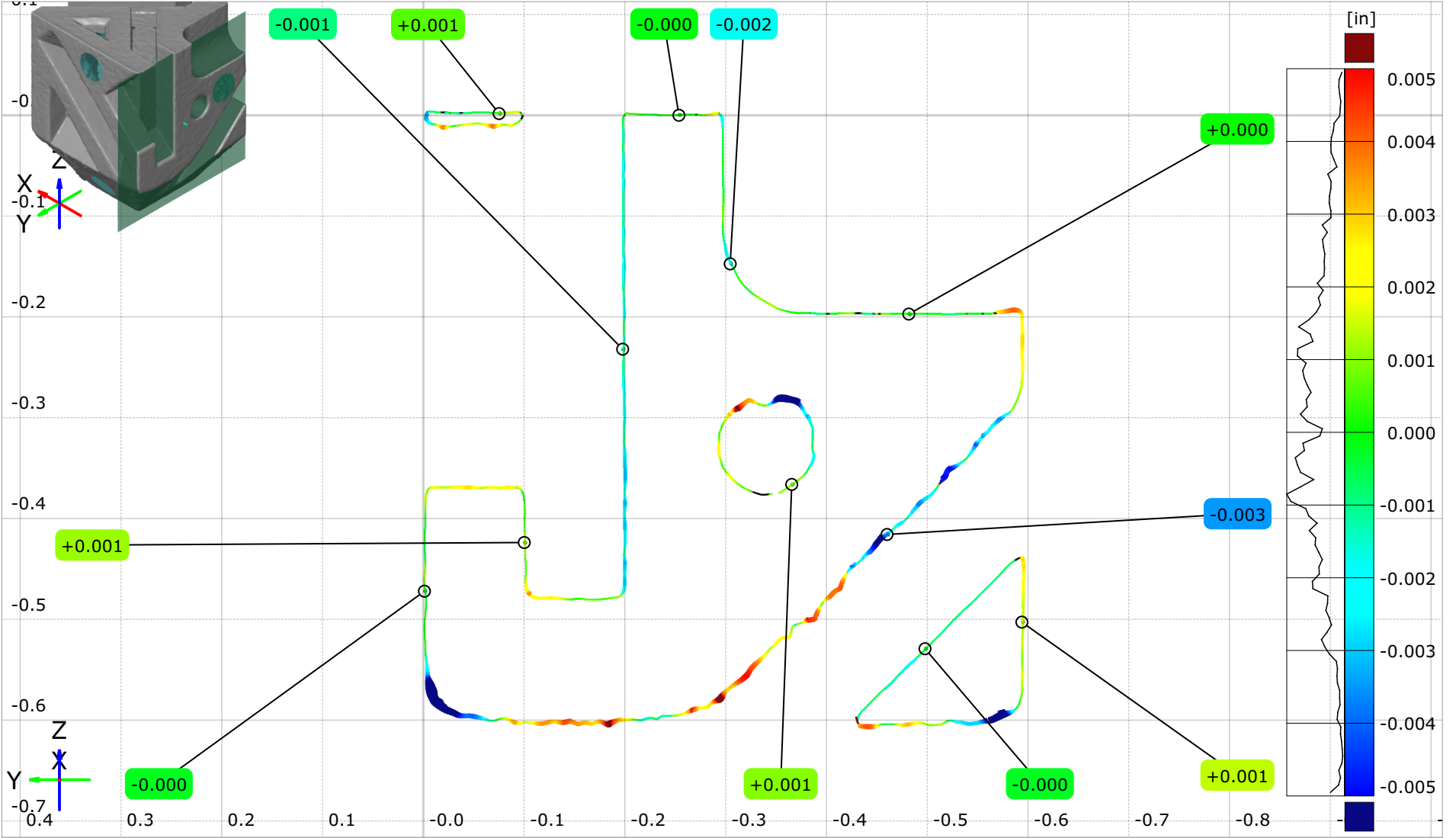
Alignment By Geometric Elements

Length unit: in

2D Deviation - Back View, Segment 2 Plane 3 Offset by -0.010in

9_0333_GTB5_Segment2

Deviation reference: 9_0333_GTB5_Segment5



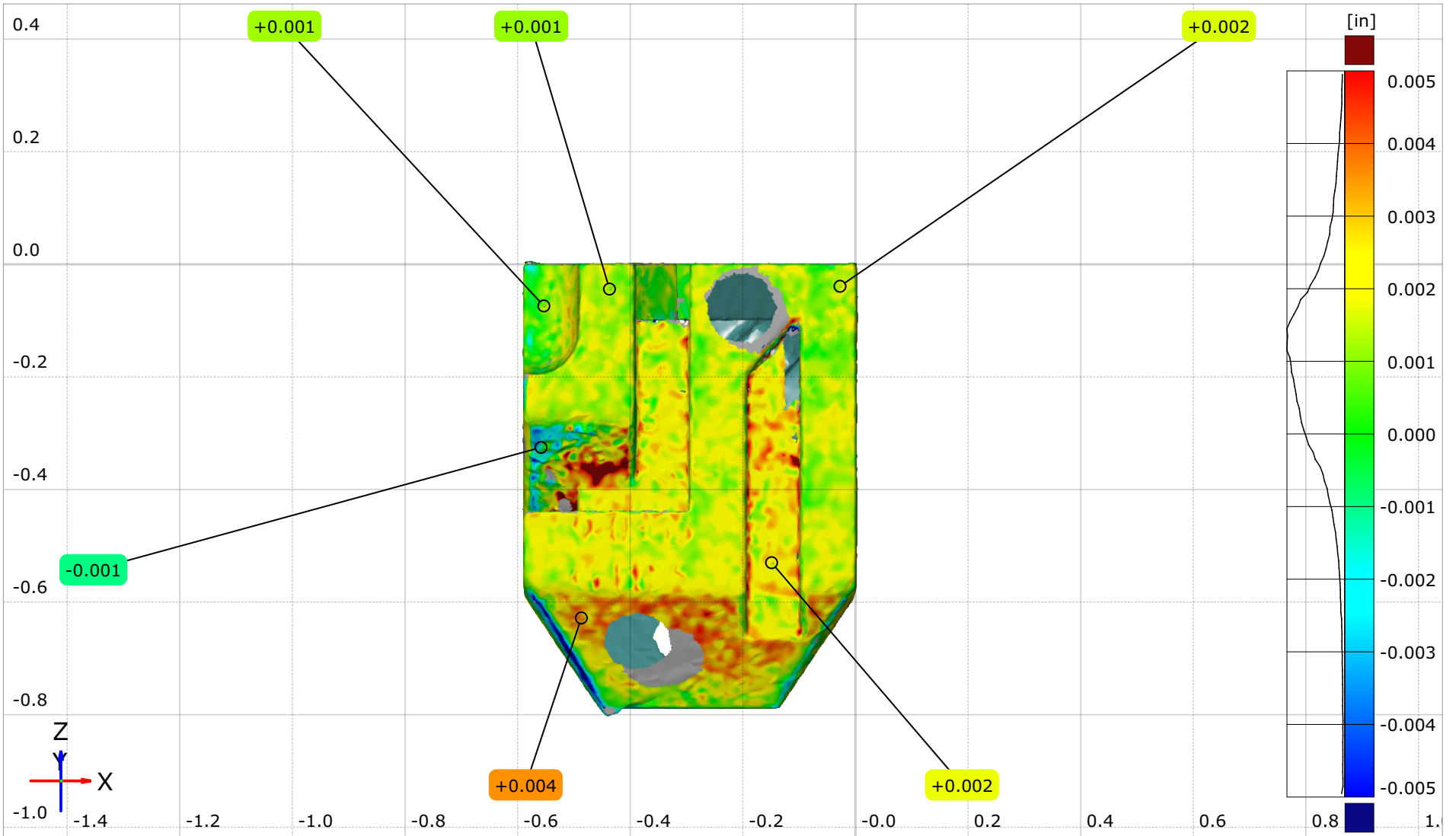
Alignment By Geometric Elements

Length unit: in

3D Deviation - Right View, Segment 2

9_0333_GTB5_Segment2

Deviation reference: 9_0333_GTB5_Segment5



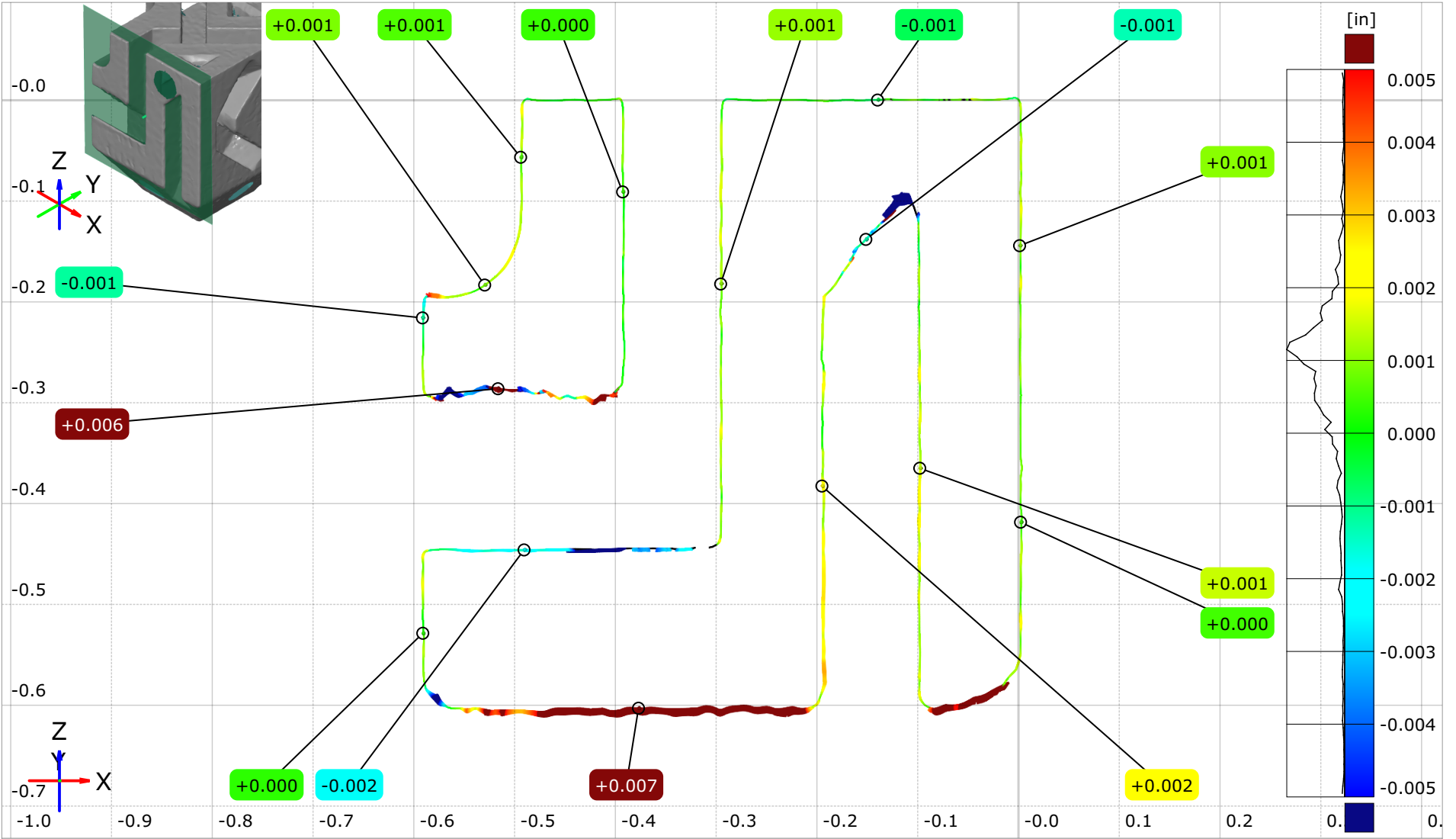
Alignment By Geometric Elements

Length unit: in

2D Deviation - Right View, Segment 2 Plane 5 Offset by -0.010in

9_0333_GTB5_Segment2

Deviation reference: 9_0333_GTB5_Segment5



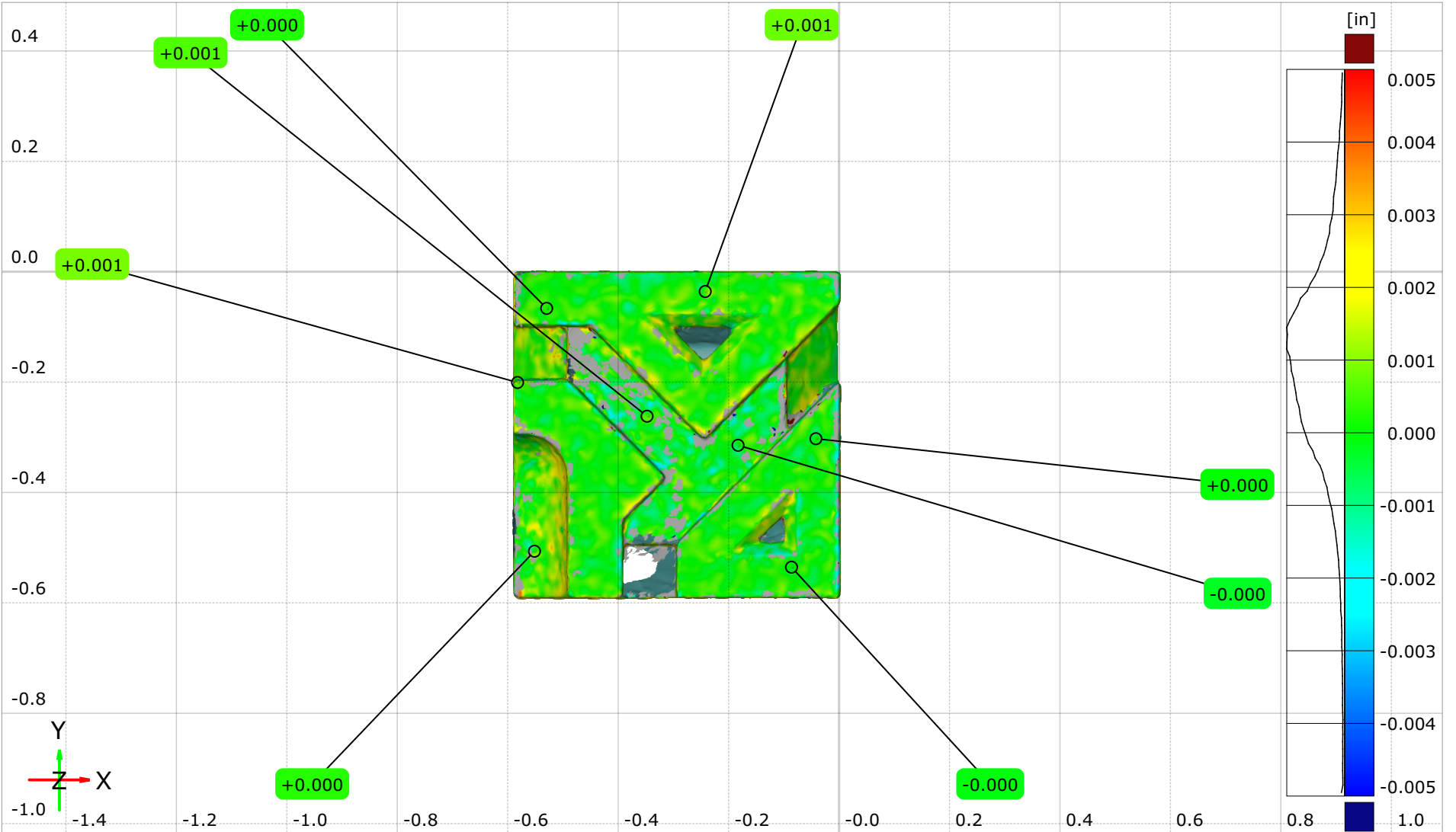
Alignment By Geometric Elements

Length unit: in

3D Deviation - Top View, Segment 2

9_0333_GTB5_Segment2

Deviation reference: 9_0333_GTB5_Segment5



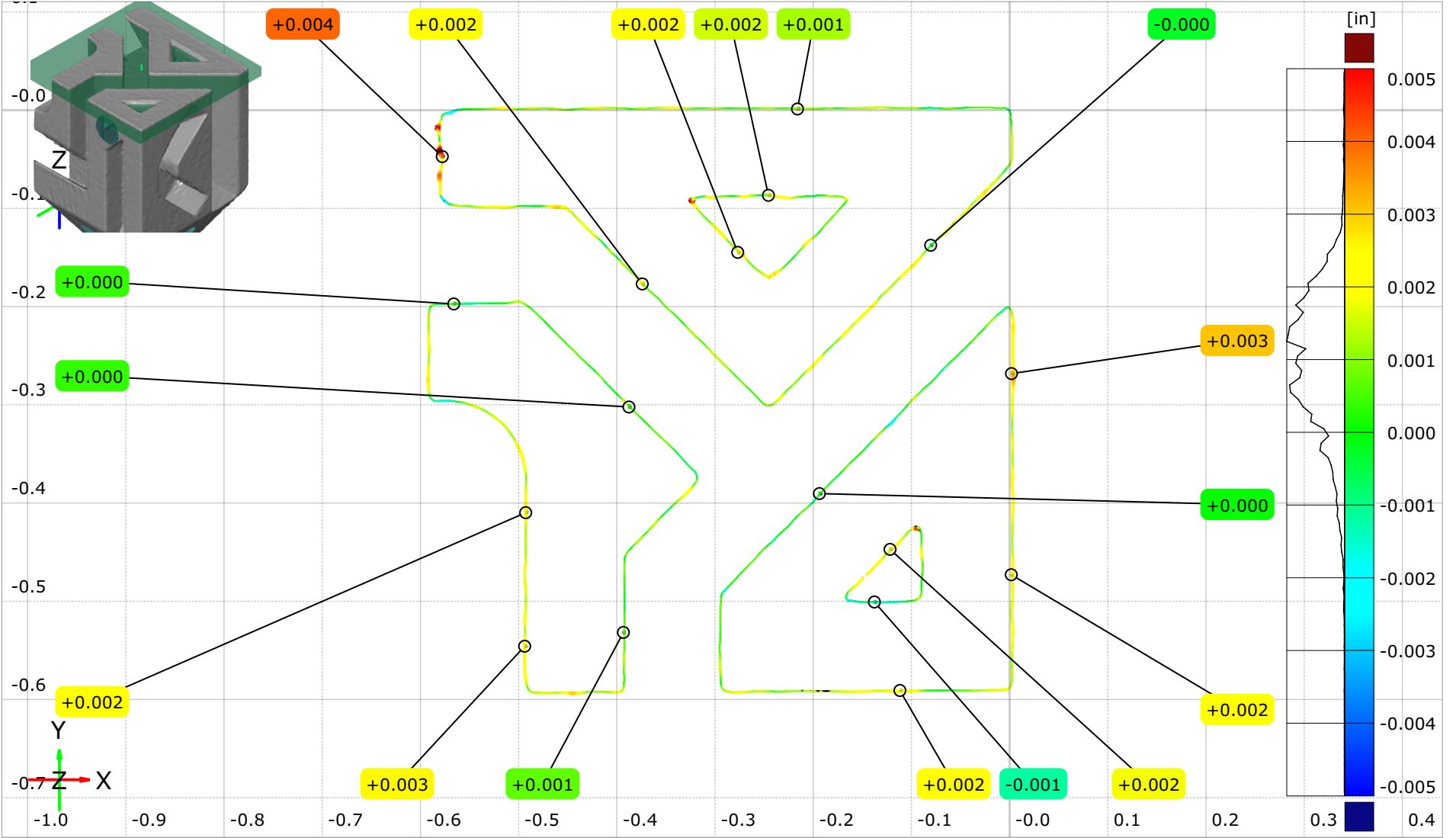
Alignment By Geometric Elements

Length unit: in

2D Deviation - Top View, Segment 2 Plane 1 Offset by -0.010in

9_0333_GTB5_Segment2

Deviation reference: 9_0333_GTB5_Segment5



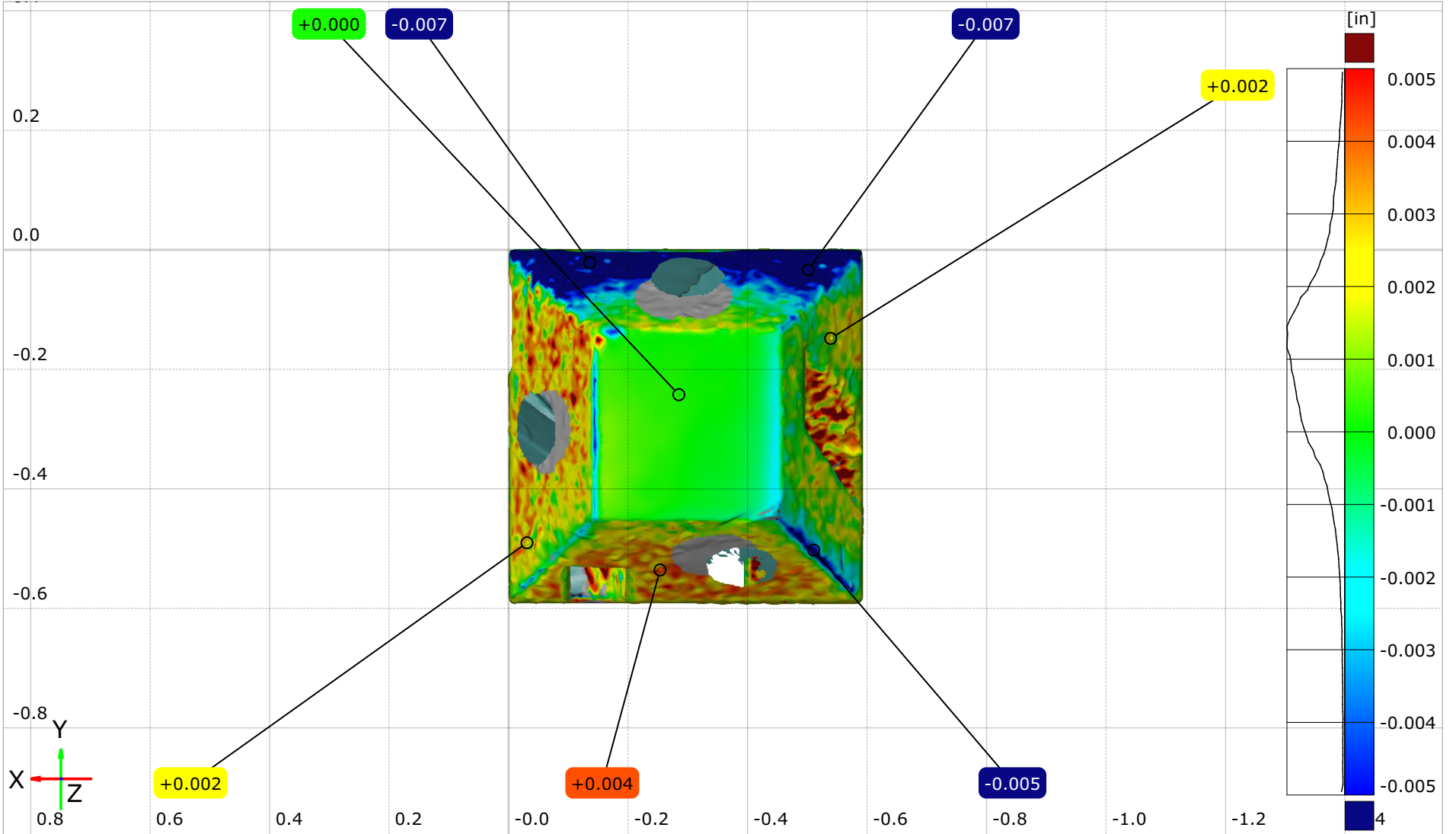
Alignment By Geometric Elements

Length unit: in

3D Deviation - Bottom View, Segment 2

9_0333_GTB5_Segment2

Deviation reference: 9_0333_GTB5_Segment5



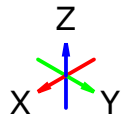
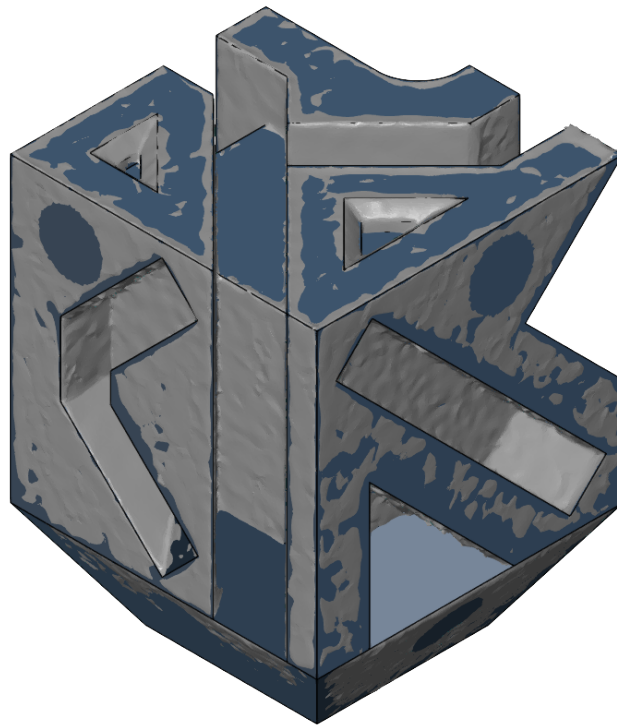
Alignment By Geometric Elements

Length unit: in

CAD Model/Scan Data Overlay - Iso View, Segment 3

9_0333_GTB5_Segment3

Deviation reference: 9_0333_GTB5_Segment5



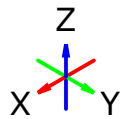
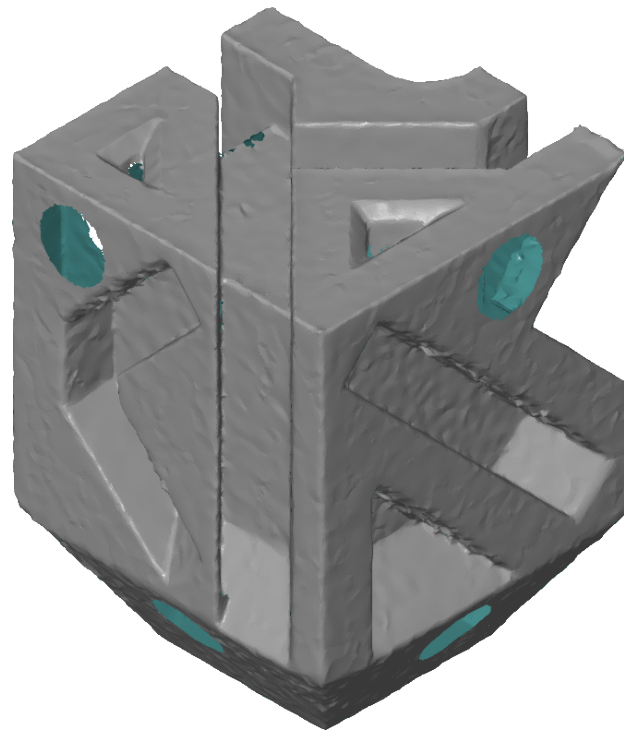
Alignment By Geometric Elements

Length unit: in

Scan Data - Iso View, Segment 3

9_0333_GTB5_Segment3

Deviation reference: 9_0333_GTB5_Segment5



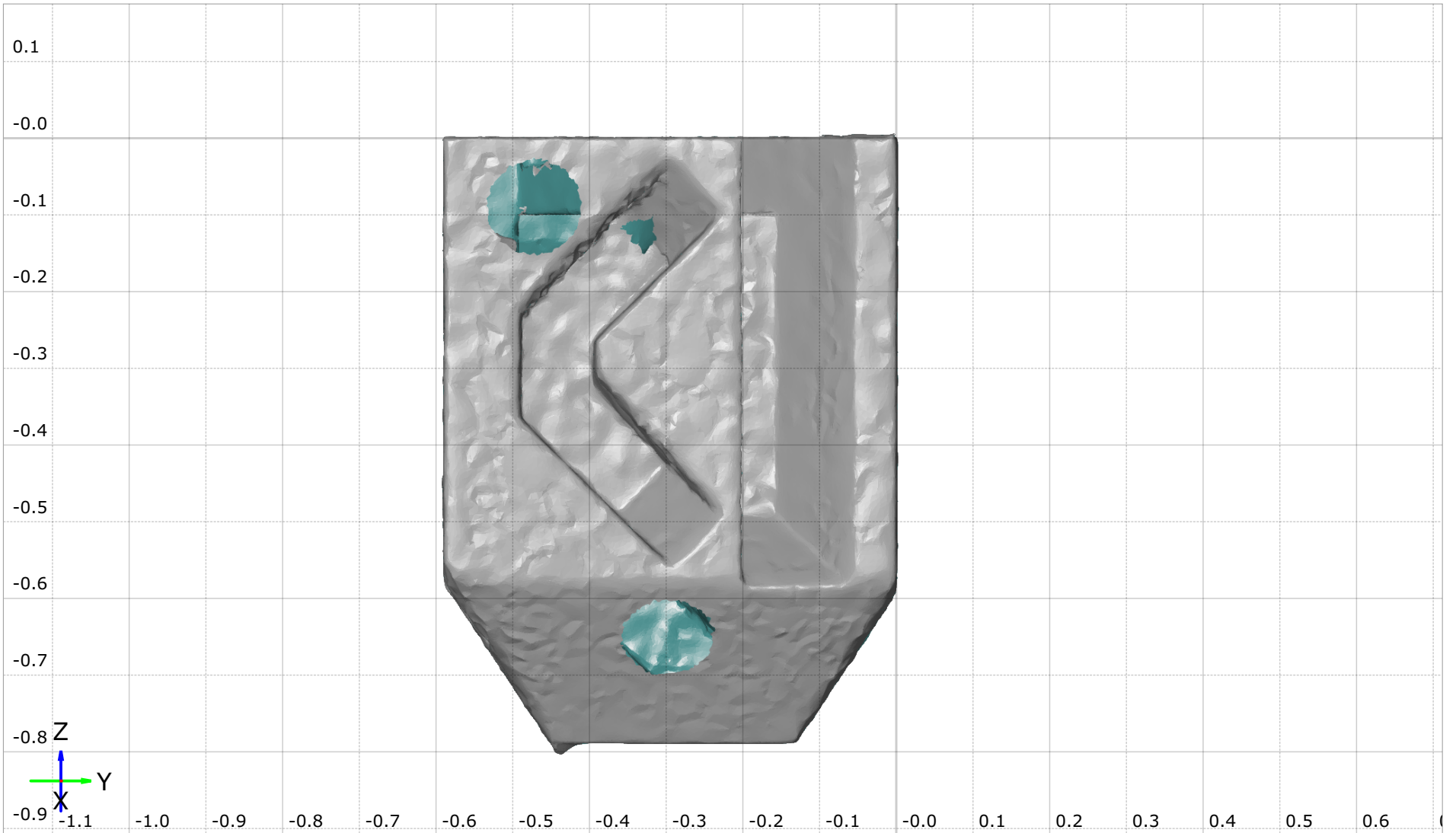
Alignment By Geometric Elements

Length unit: in

Scan Data - Front View, Segment 3

9_0333_GTB5_Segment3

Deviation reference: 9_0333_GTB5_Segment5



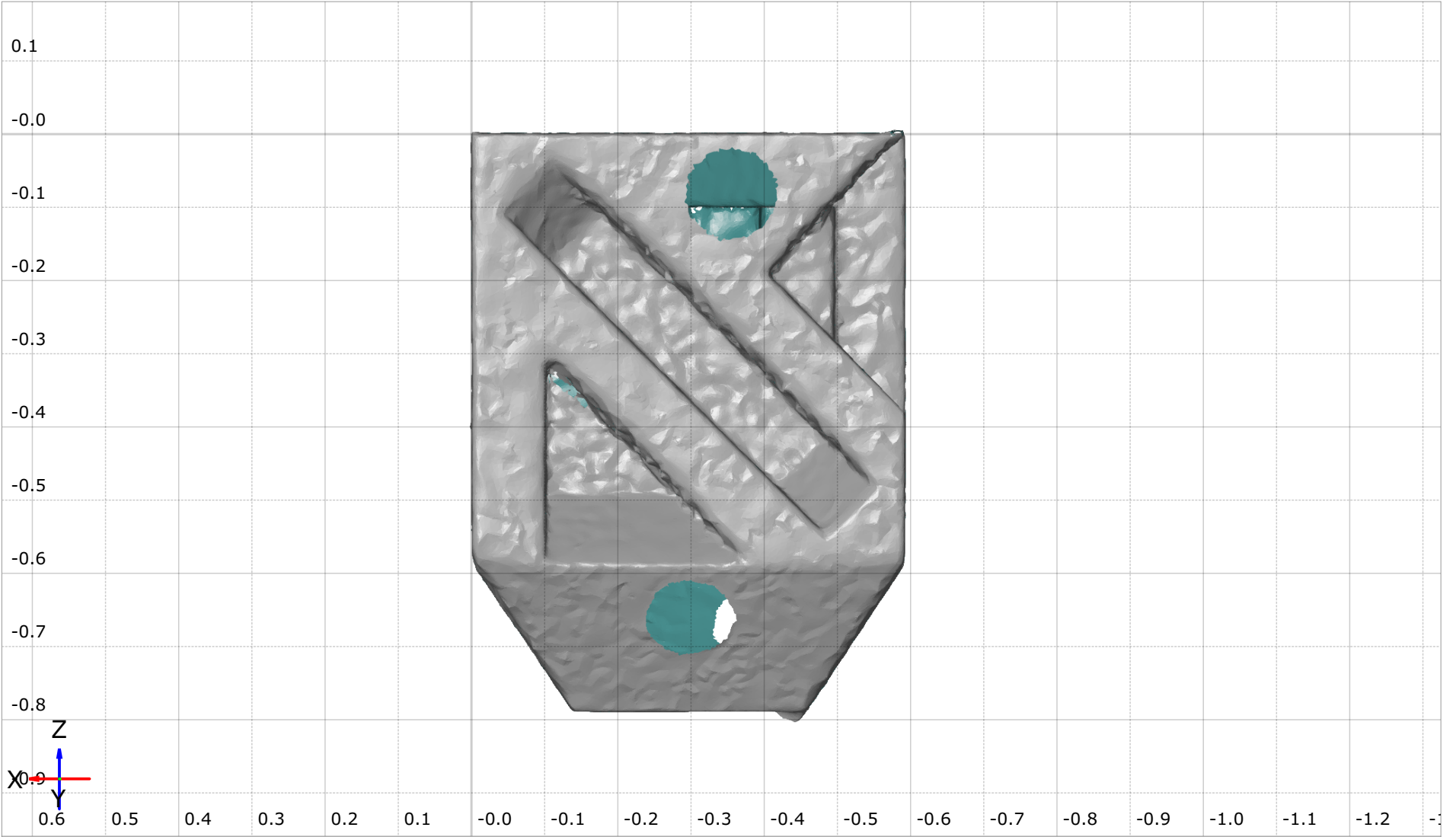
Alignment By Geometric Elements

Length unit: in

Scan Data - Left View, Segment 3

9_0333_GTB5_Segment3

Deviation reference: 9_0333_GTB5_Segment5



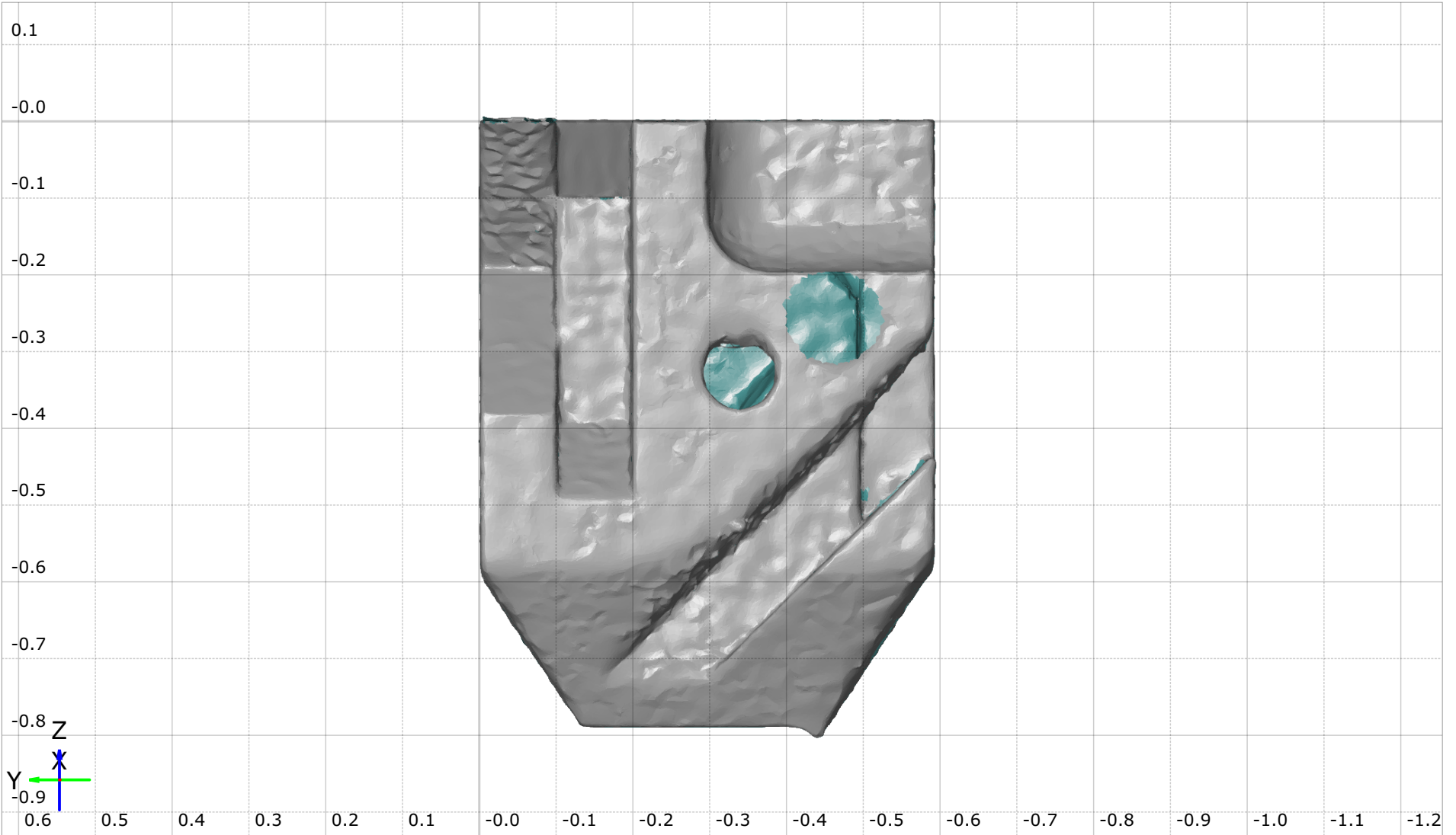
Alignment By Geometric Elements

Length unit: in

Scan Data - Back View, Segment 3

9_0333_GTB5_Segment3

Deviation reference: 9_0333_GTB5_Segment5



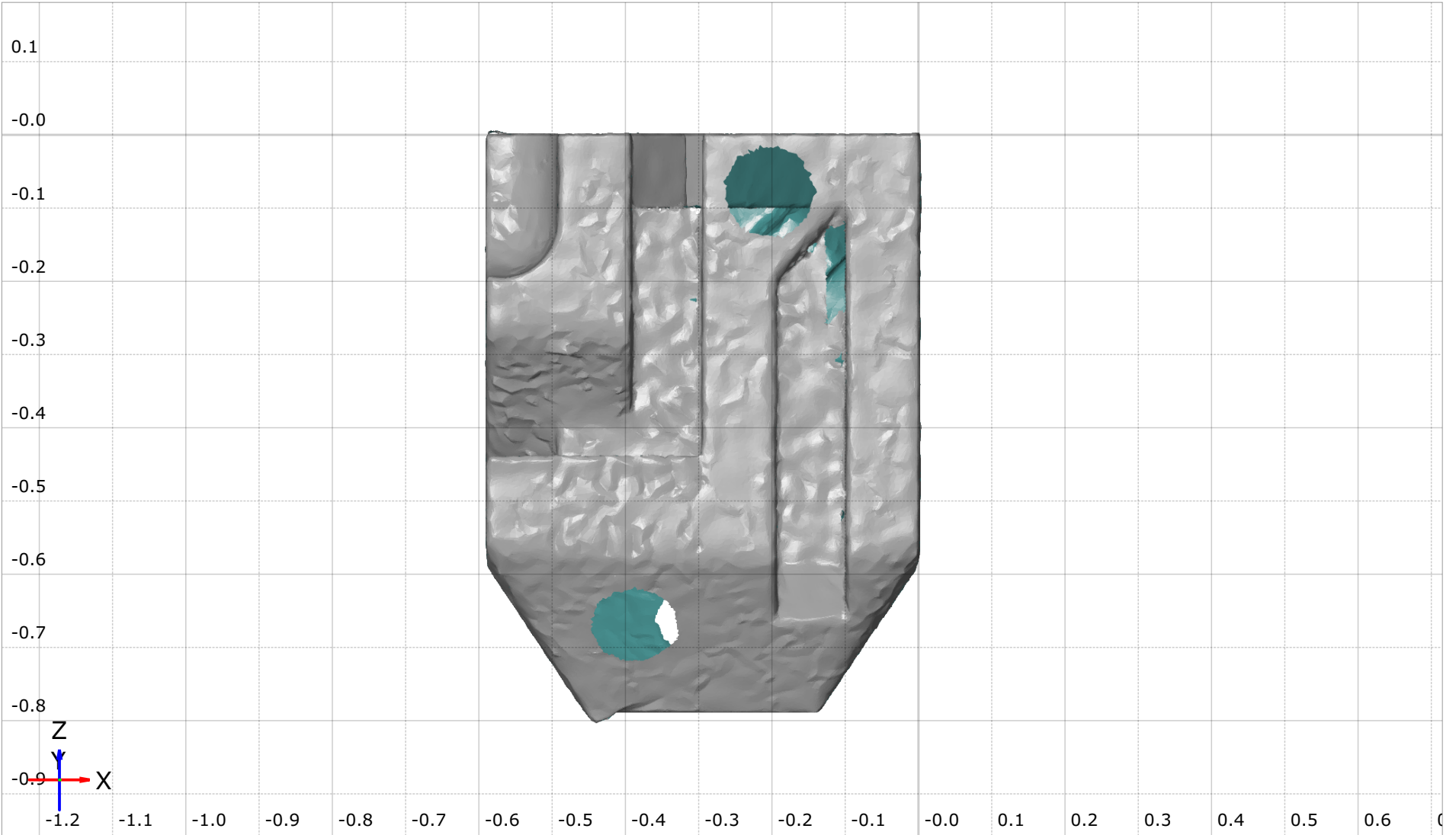
Alignment By Geometric Elements

Length unit: in

Scan Data - Right View, Segment 3

9_0333_GTB5_Segment3

Deviation reference: 9_0333_GTB5_Segment5



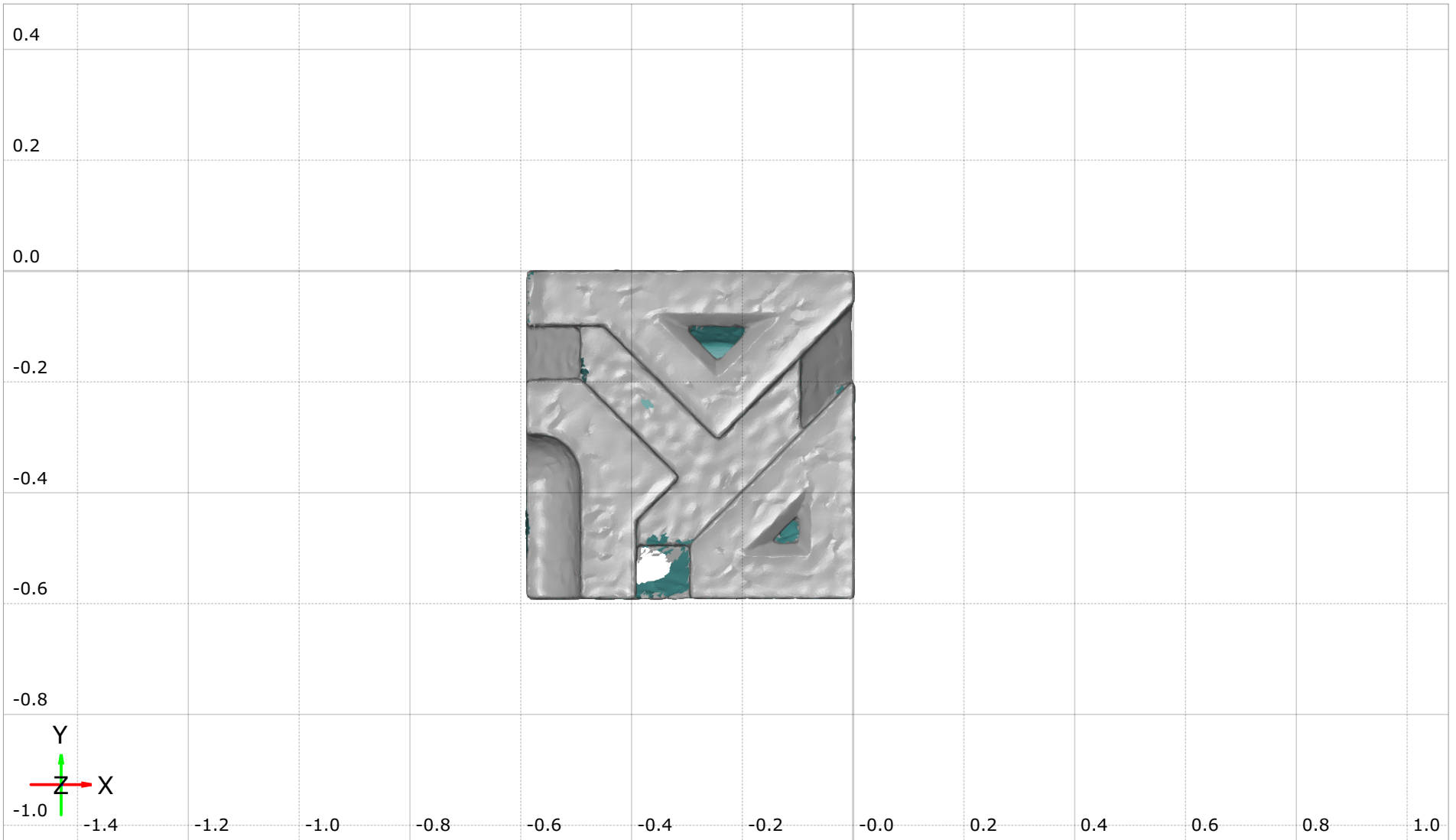
Alignment By Geometric Elements

Length unit: in

Scan Data - Top View, Segment 3

9_0333_GTB5_Segment3

Deviation reference: 9_0333_GTB5_Segment5



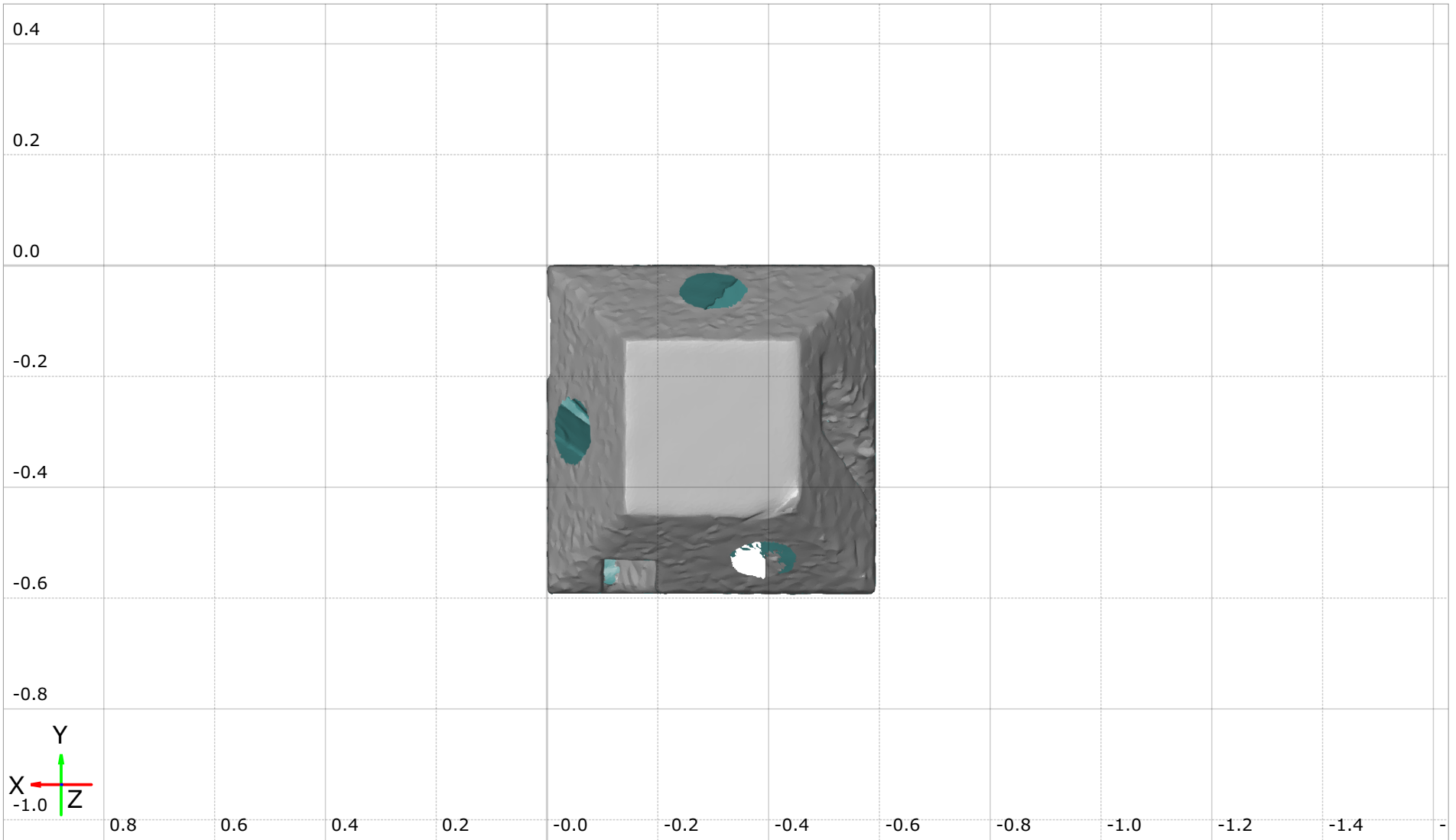
Alignment By Geometric Elements

Length unit: in

Scan Data - Bottom View, Segment 3

9_0333_GTB5_Segment3

Deviation reference: 9_0333_GTB5_Segment5



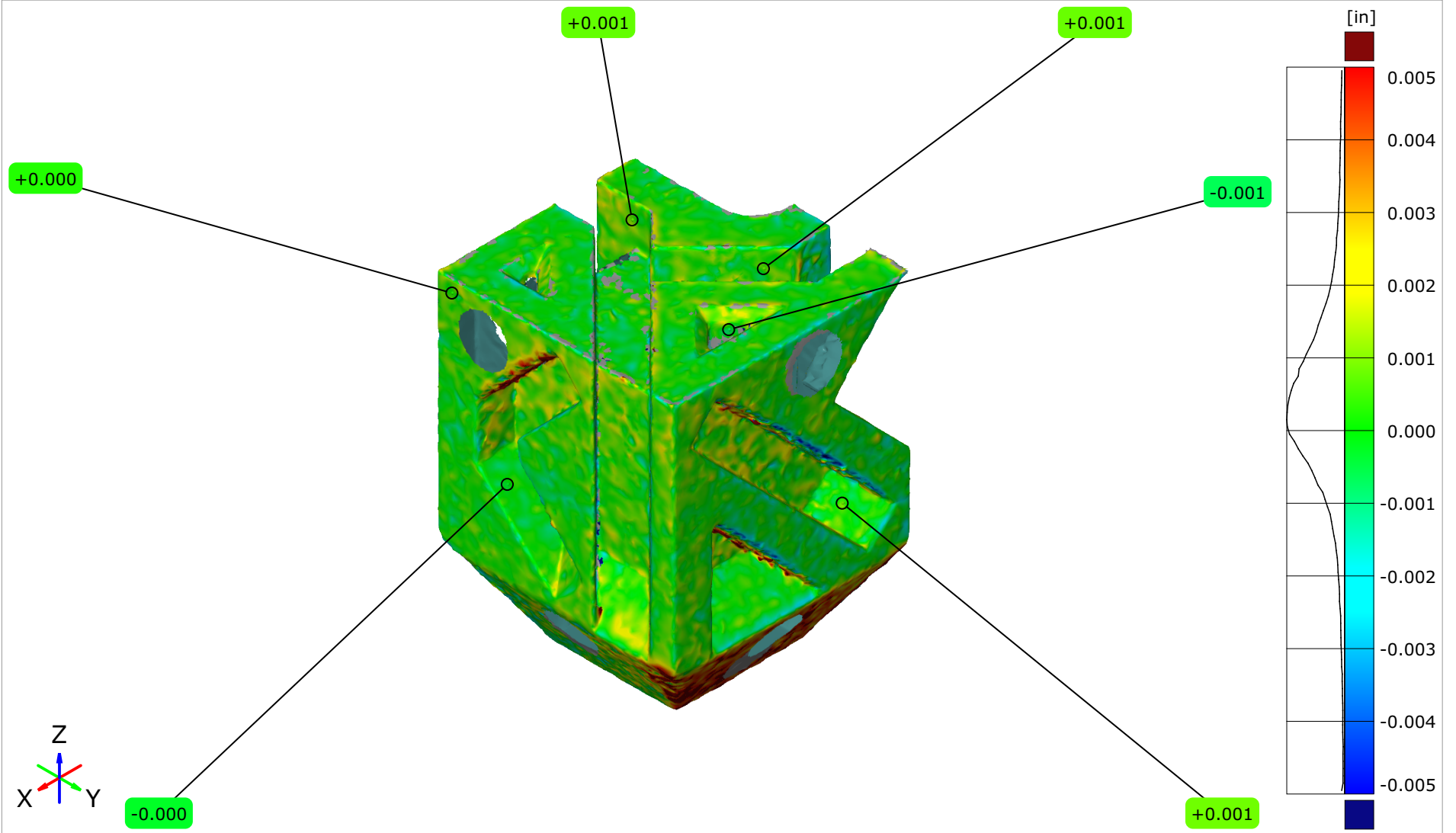
Alignment By Geometric Elements

Length unit: in

3D Deviation - Iso View, Segment 3

9_0333_GTB5_Segment3

Deviation reference: 9_0333_GTB5_Segment5



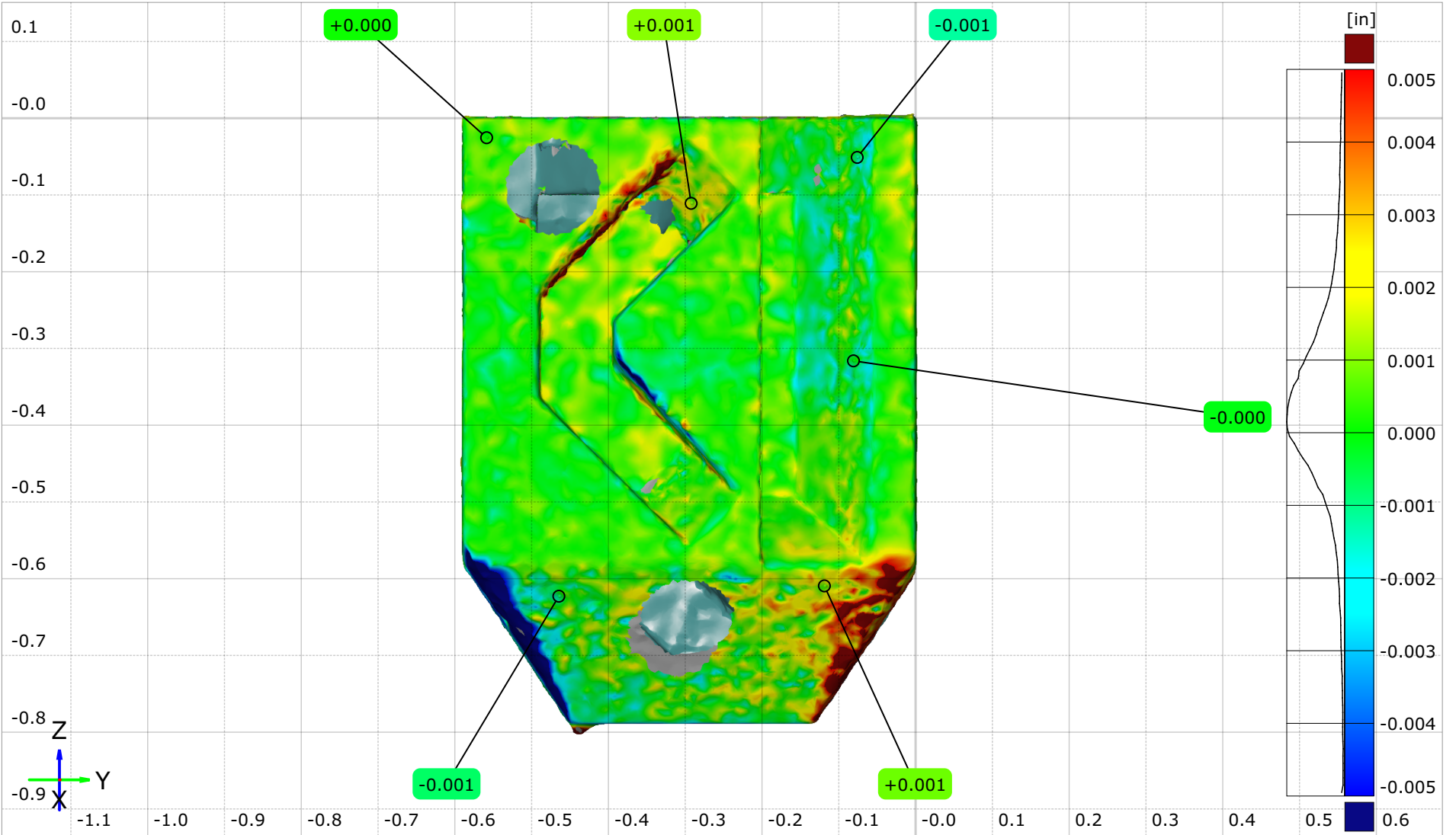
Alignment By Geometric Elements

Length unit: in

3D Deviation - Front View, Segment 3

9_0333_GTB5_Segment3

Deviation reference: 9_0333_GTB5_Segment5



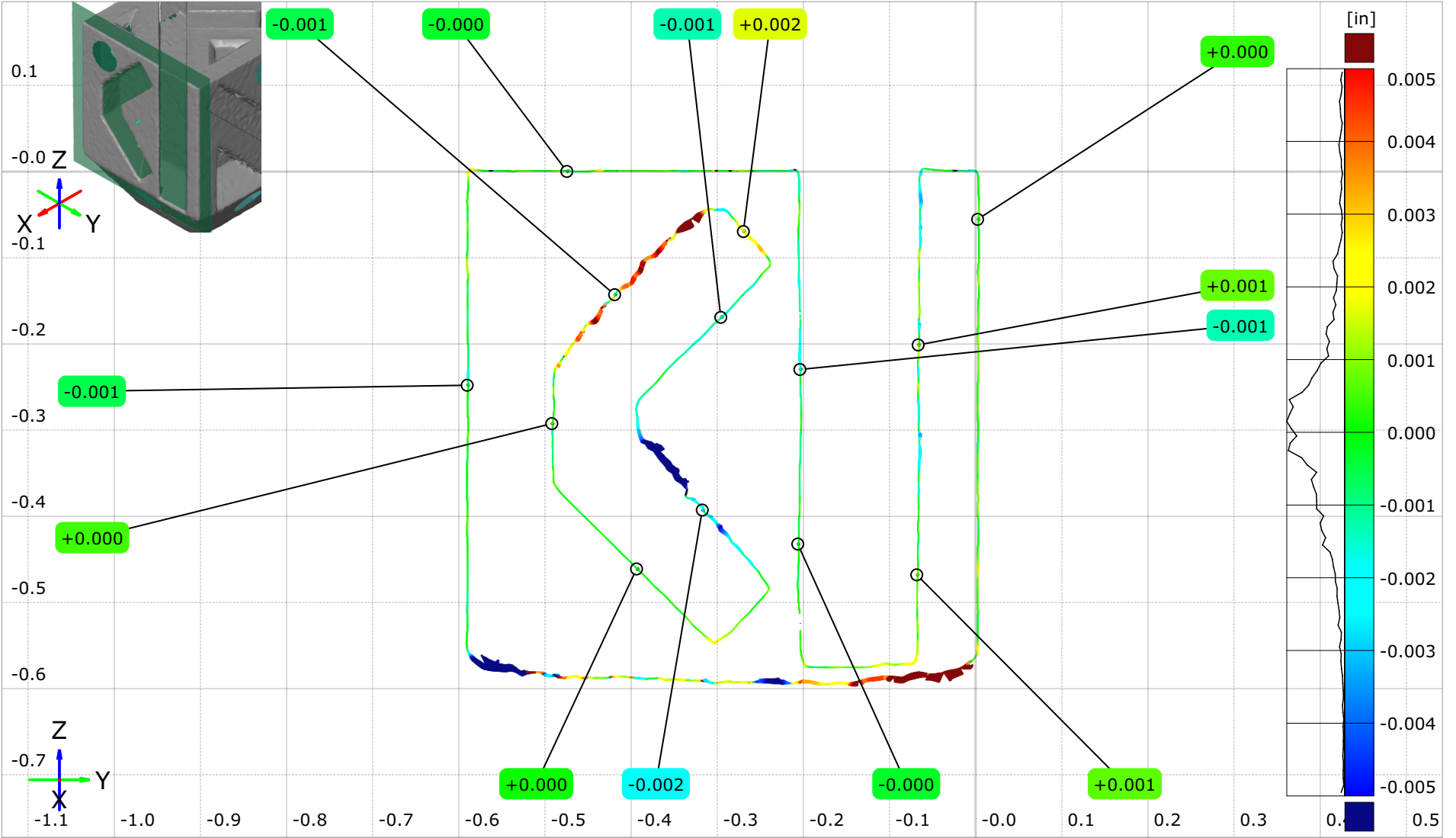
Alignment By Geometric Elements

Length unit: in

2D Deviation - Front View, Segment 3 Plane 2 Offset by -0.010in

9_0333_GTB5_Segment3

Deviation reference: 9_0333_GTB5_Segment5



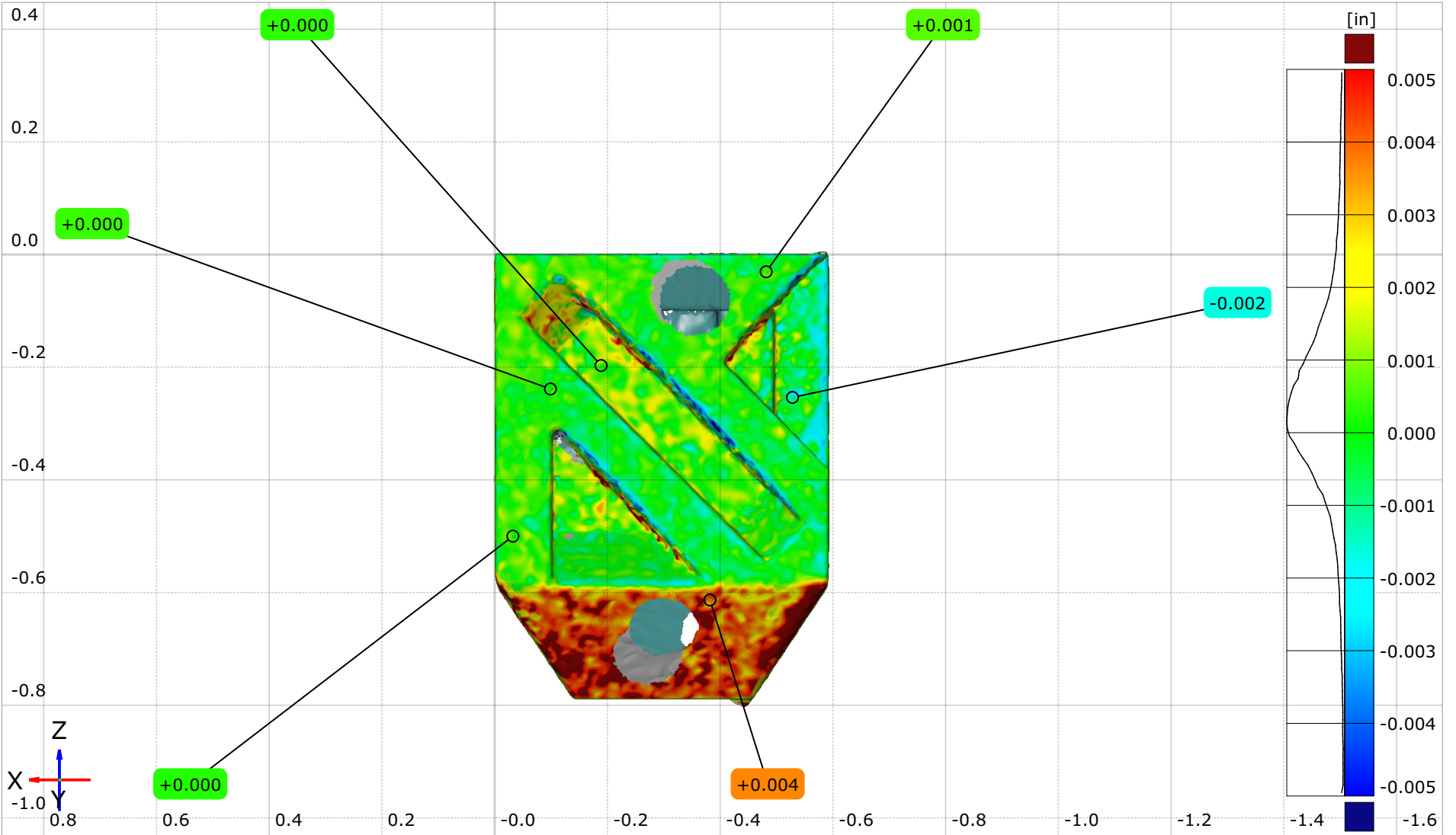
Alignment By Geometric Elements

Length unit: in

3D Deviation - Left View, Segment 3

9_0333_GTB5_Segment3

Deviation reference: 9_0333_GTB5_Segment5



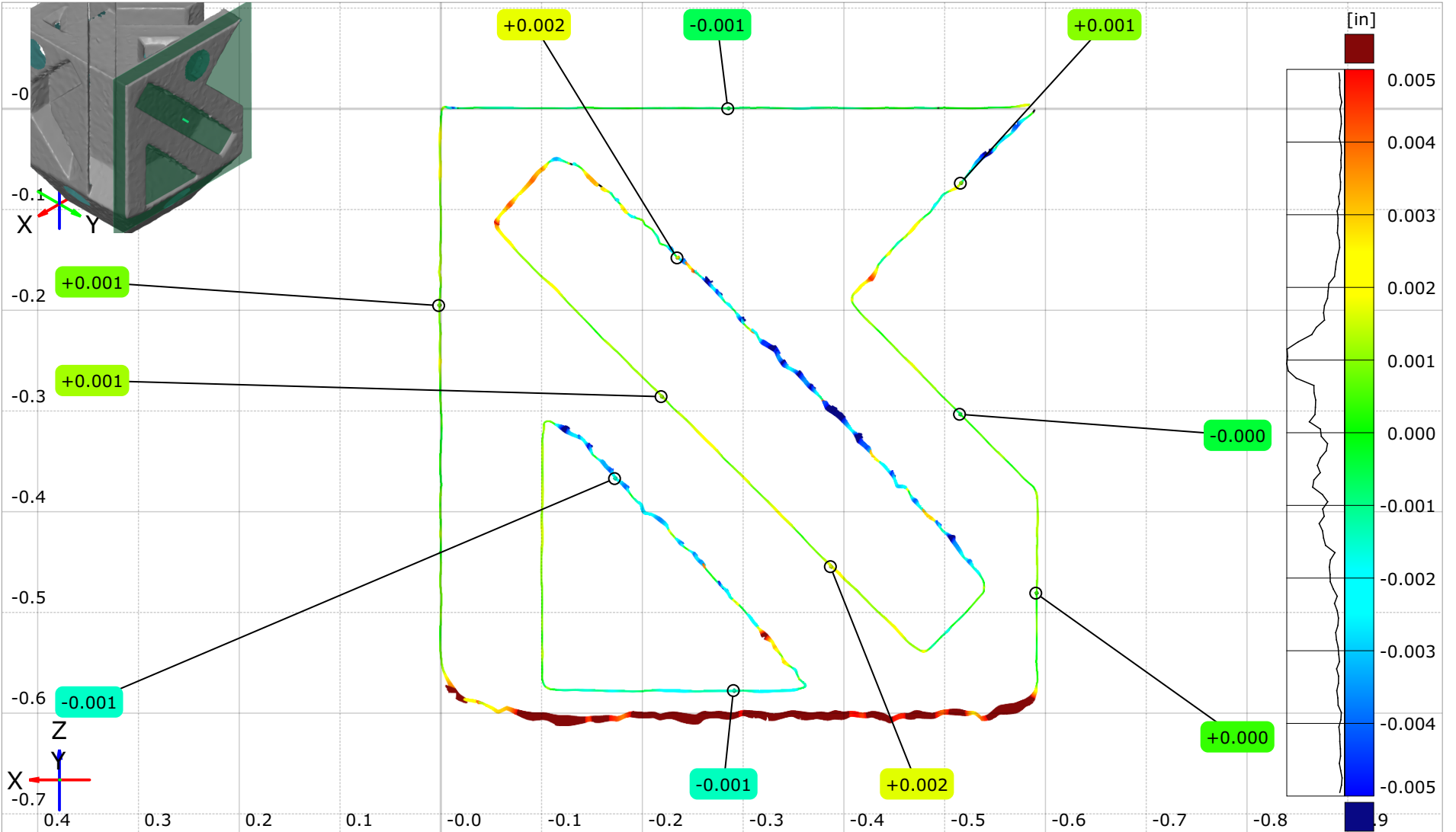
Alignment By Geometric Elements

Length unit: in

2D Deviation - Left View, Segment 3 Plane 4 Offset by -0.010in

9_0333_GTB5_Segment3

Deviation reference: 9_0333_GTB5_Segment5



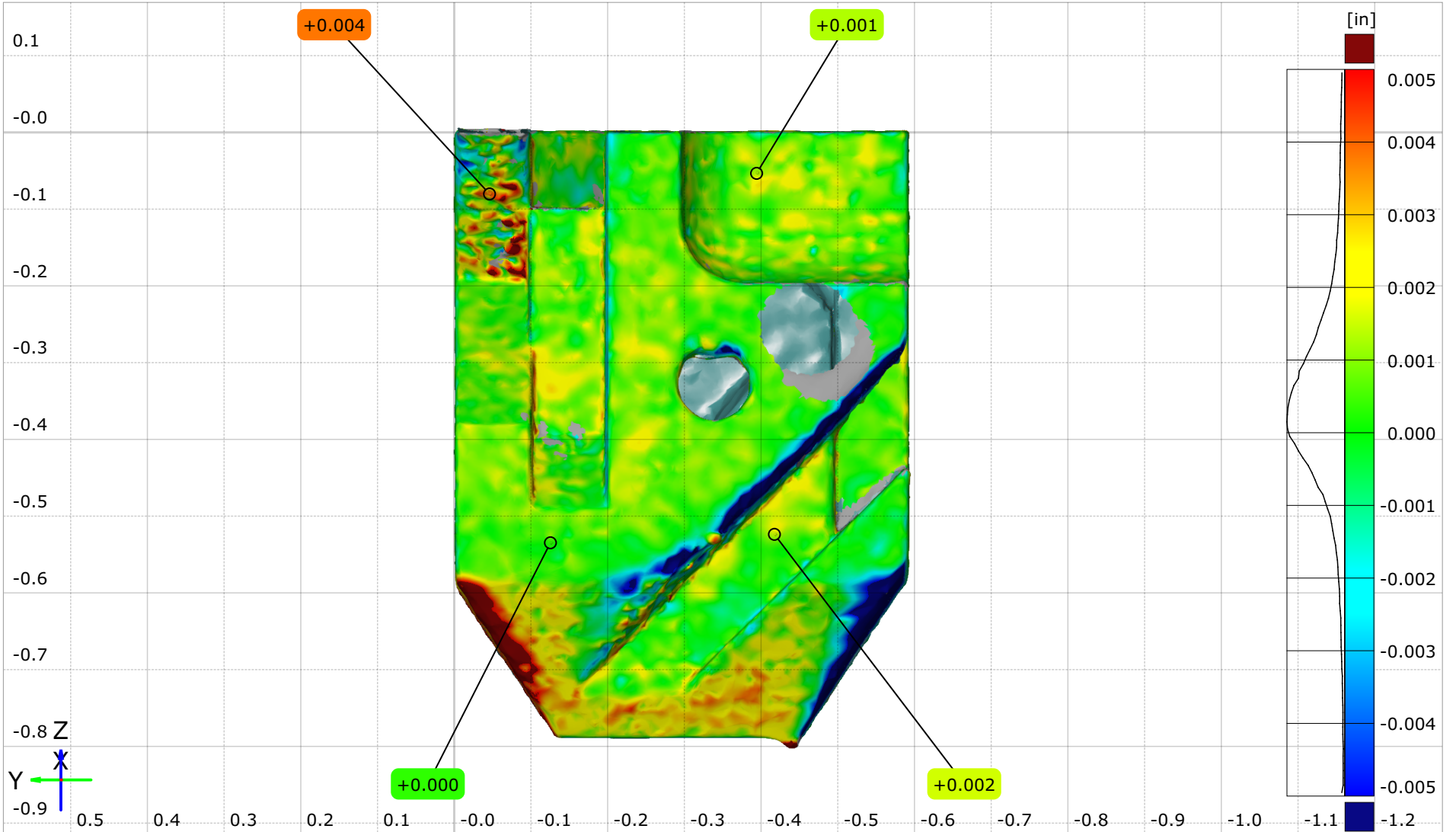
Alignment By Geometric Elements

Length unit: in

3D Deviation - Back View, Segment 3

9_0333_GTB5_Segment3

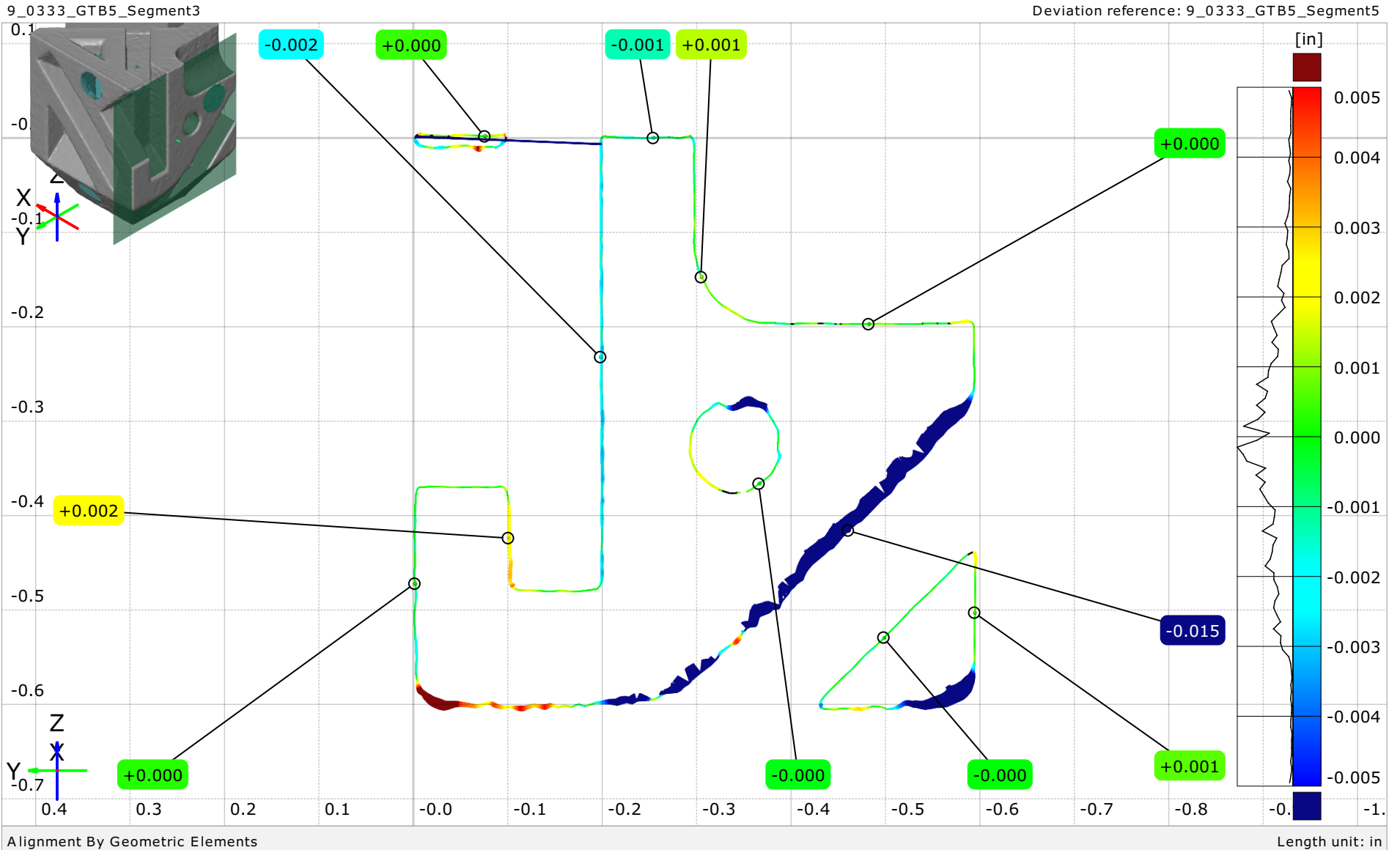
Deviation reference: 9_0333_GTB5_Segment5



Alignment By Geometric Elements

Length unit: in

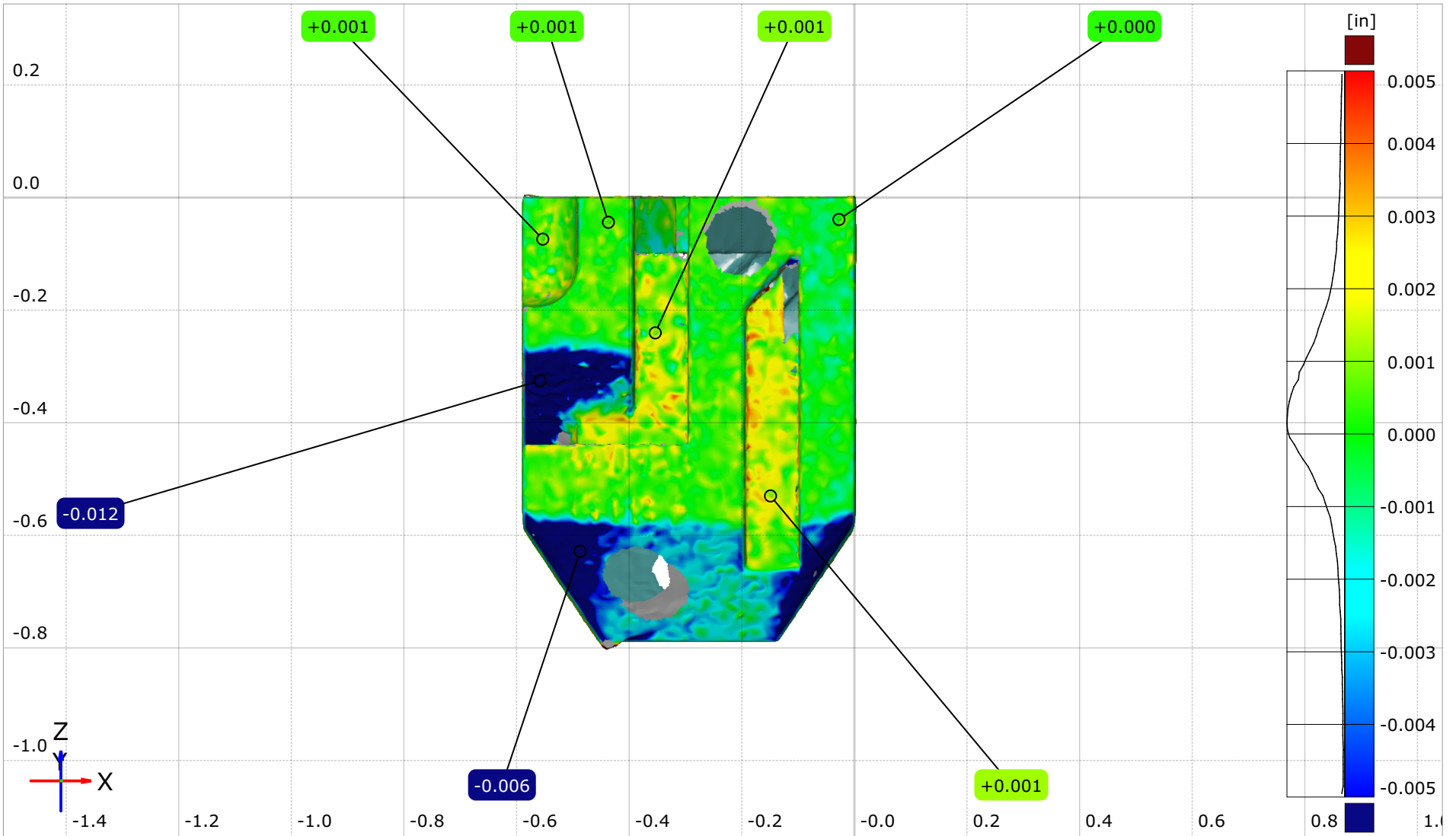
2D Deviation - Back View, Segment 3 Plane 3 Offset by -0.010in



3D Deviation - Right View, Segment 3

9_0333_GTB5_Segment3

Deviation reference: 9_0333_GTB5_Segment5



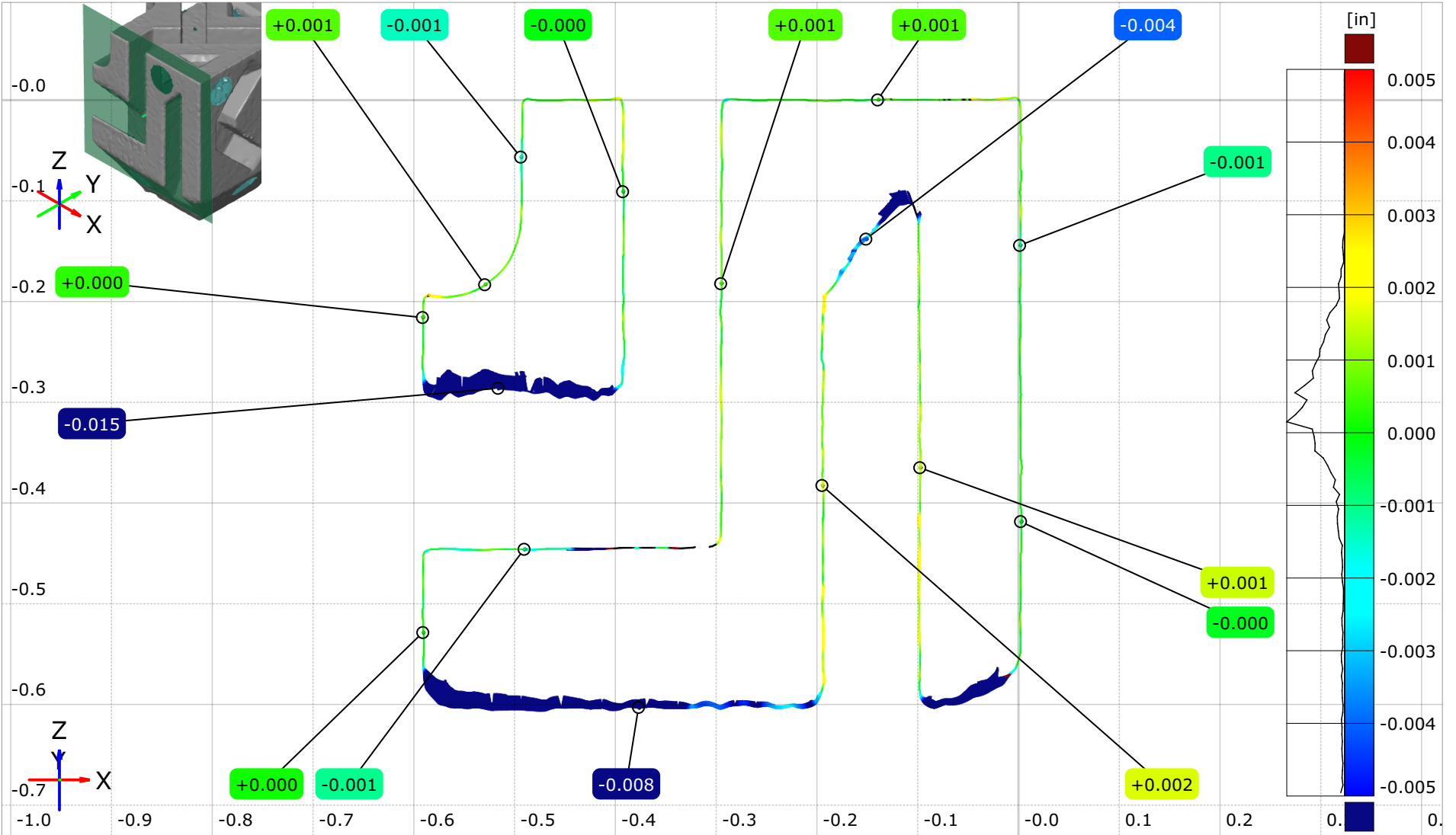
Alignment By Geometric Elements

Length unit: in

2D Deviation - Right View, Segment 3 Plane 5 Offset by -0.010in

9_0333_GTB5_Segment3

Deviation reference: 9_0333_GTB5_Segment5



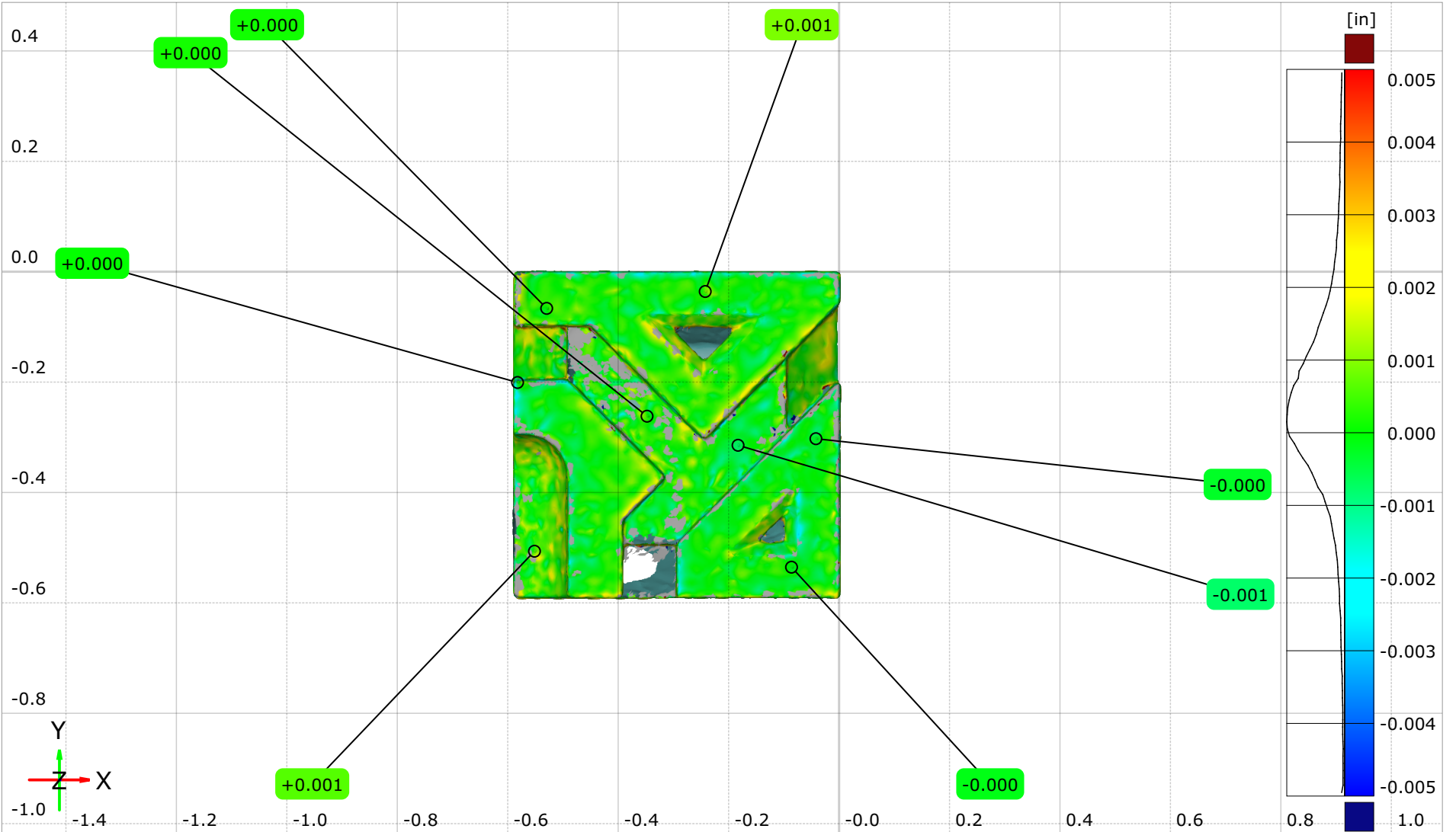
Alignment By Geometric Elements

Length unit: in

3D Deviation - Top View, Segment 3

9_0333_GTB5_Segment3

Deviation reference: 9_0333_GTB5_Segment5



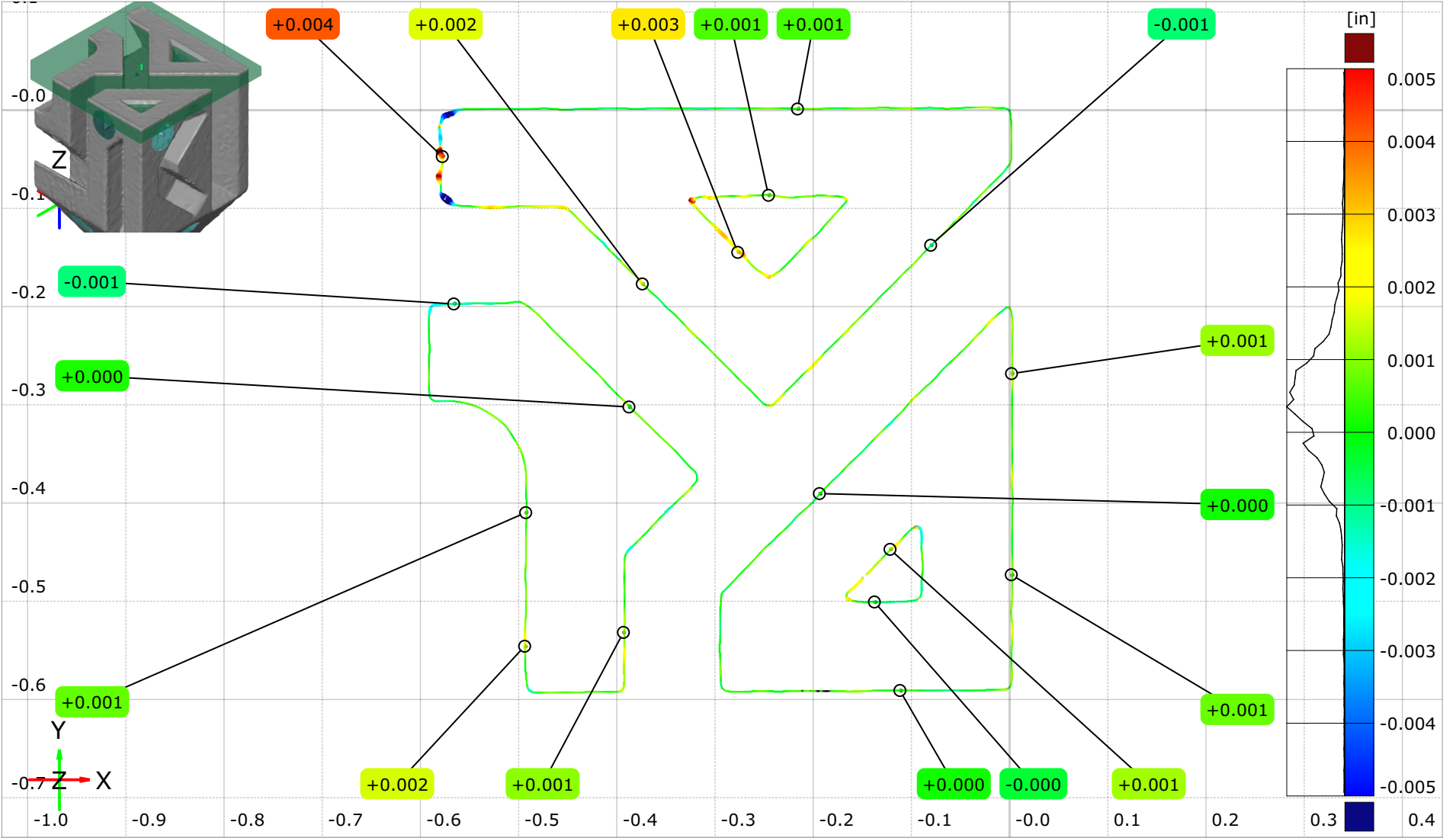
Alignment By Geometric Elements

Length unit: in

2D Deviation - Top View, Segment 3 Plane 1 Offset by -0.010in

9_0333_GTB5_Segment3

Deviation reference: 9_0333_GTB5_Segment5



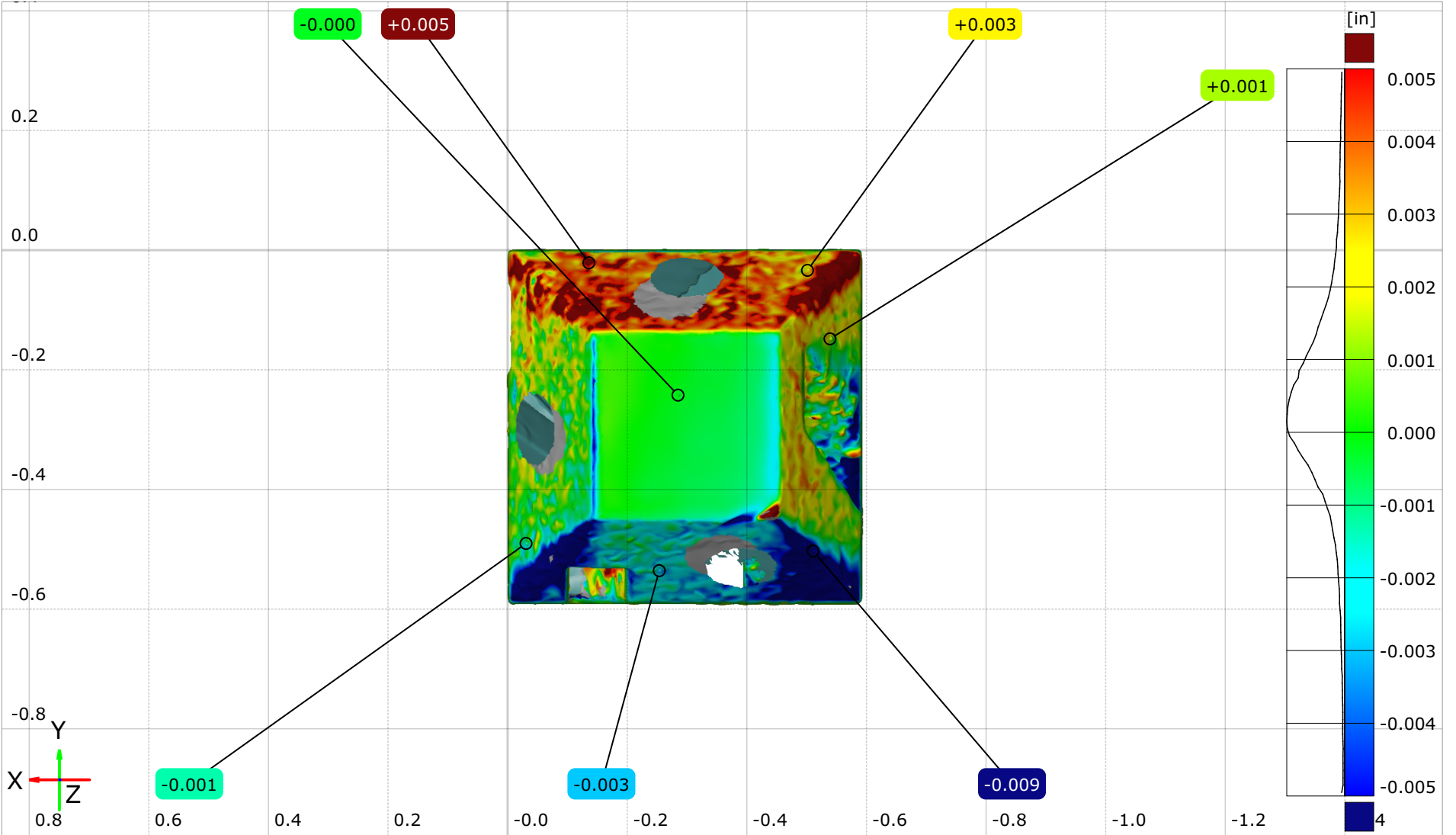
Alignment By Geometric Elements

Length unit: in

3D Deviation - Bottom View, Segment 3

9_0333_GTB5_Segment3

Deviation reference: 9_0333_GTB5_Segment5



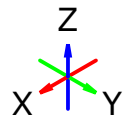
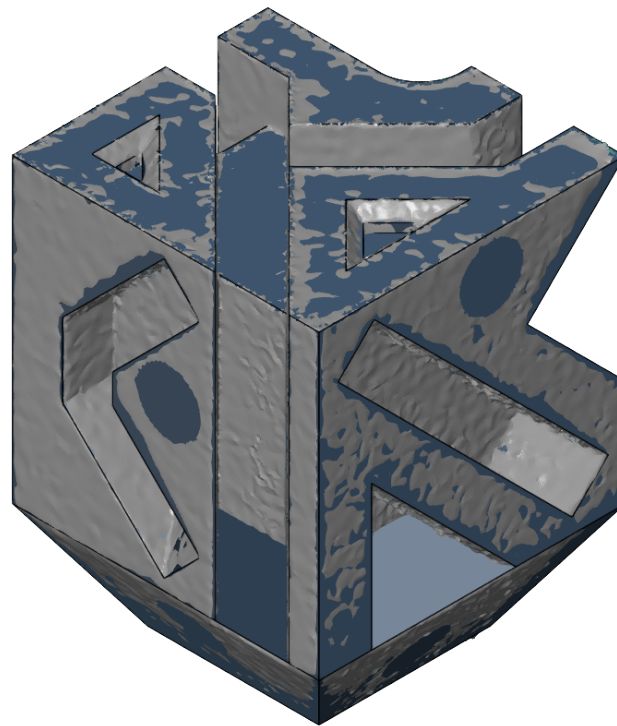
Alignment By Geometric Elements

Length unit: in

CAD Model/Scan Data Overlay - Iso View, Segment 4

9_0333_GTB5_Segment4

Deviation reference: 9_0333_GTB5_Segment5



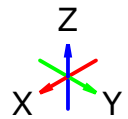
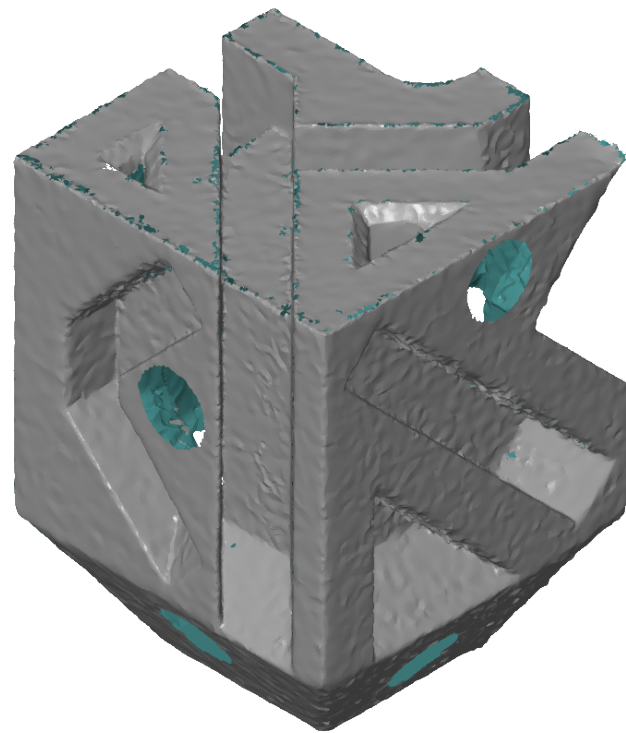
Alignment By Geometric Elements

Length unit: in

Scan Data - Iso View, Segment 4

9_0333_GTB5_Segment4

Deviation reference: 9_0333_GTB5_Segment5



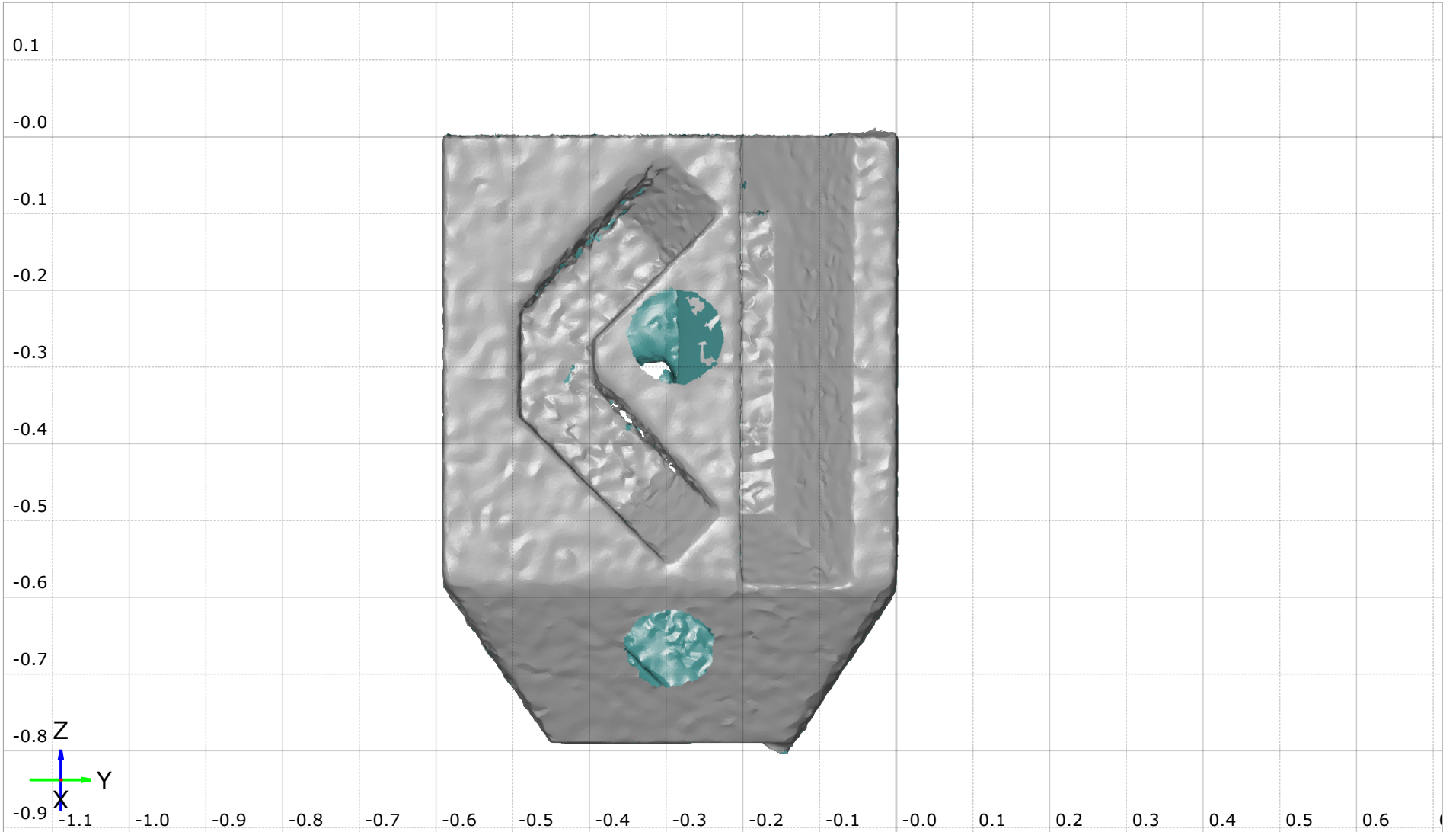
Alignment By Geometric Elements

Length unit: in

Scan Data - Front View, Segment 4

9_0333_GTB5_Segment4

Deviation reference: 9_0333_GTB5_Segment5



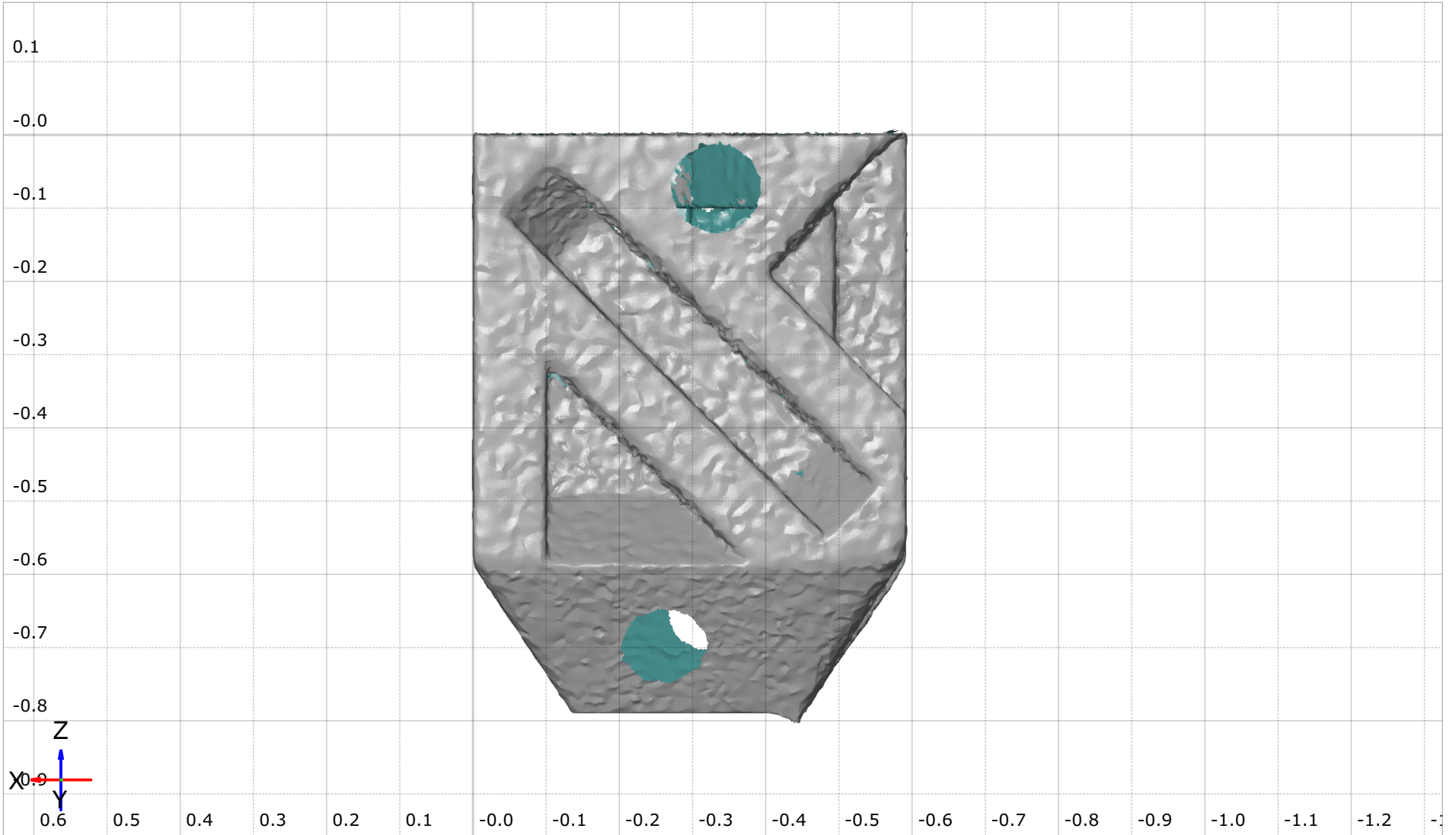
Alignment By Geometric Elements

Length unit: in

Scan Data - Left View, Segment 4

9_0333_GTB5_Segment4

Deviation reference: 9_0333_GTB5_Segment5



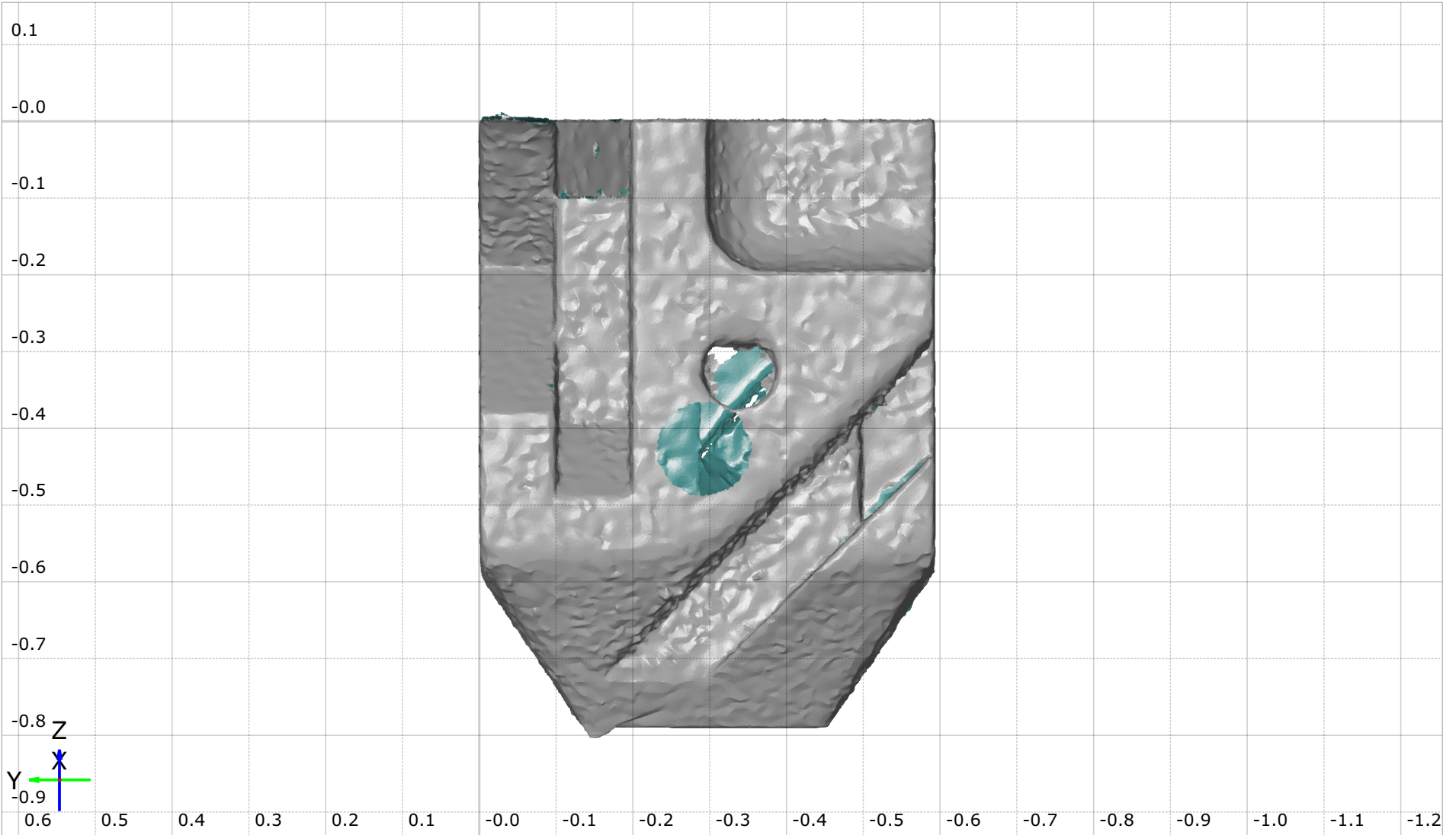
Alignment By Geometric Elements

Length unit: in

Scan Data - Back View, Segment 4

9_0333_GTB5_Segment4

Deviation reference: 9_0333_GTB5_Segment5



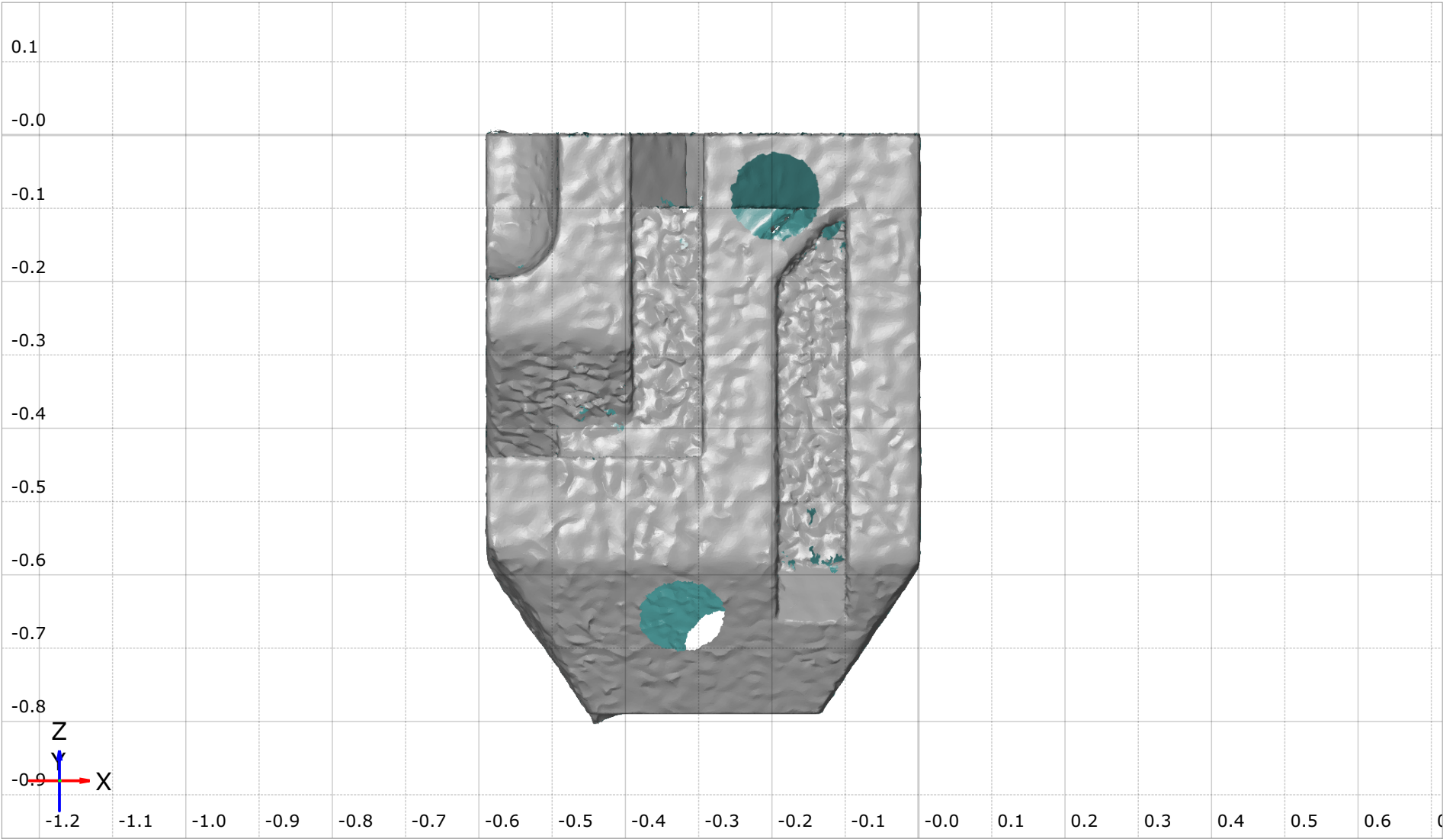
Alignment By Geometric Elements

Length unit: in

Scan Data - Right View, Segment 4

9_0333_GTB5_Segment4

Deviation reference: 9_0333_GTB5_Segment5



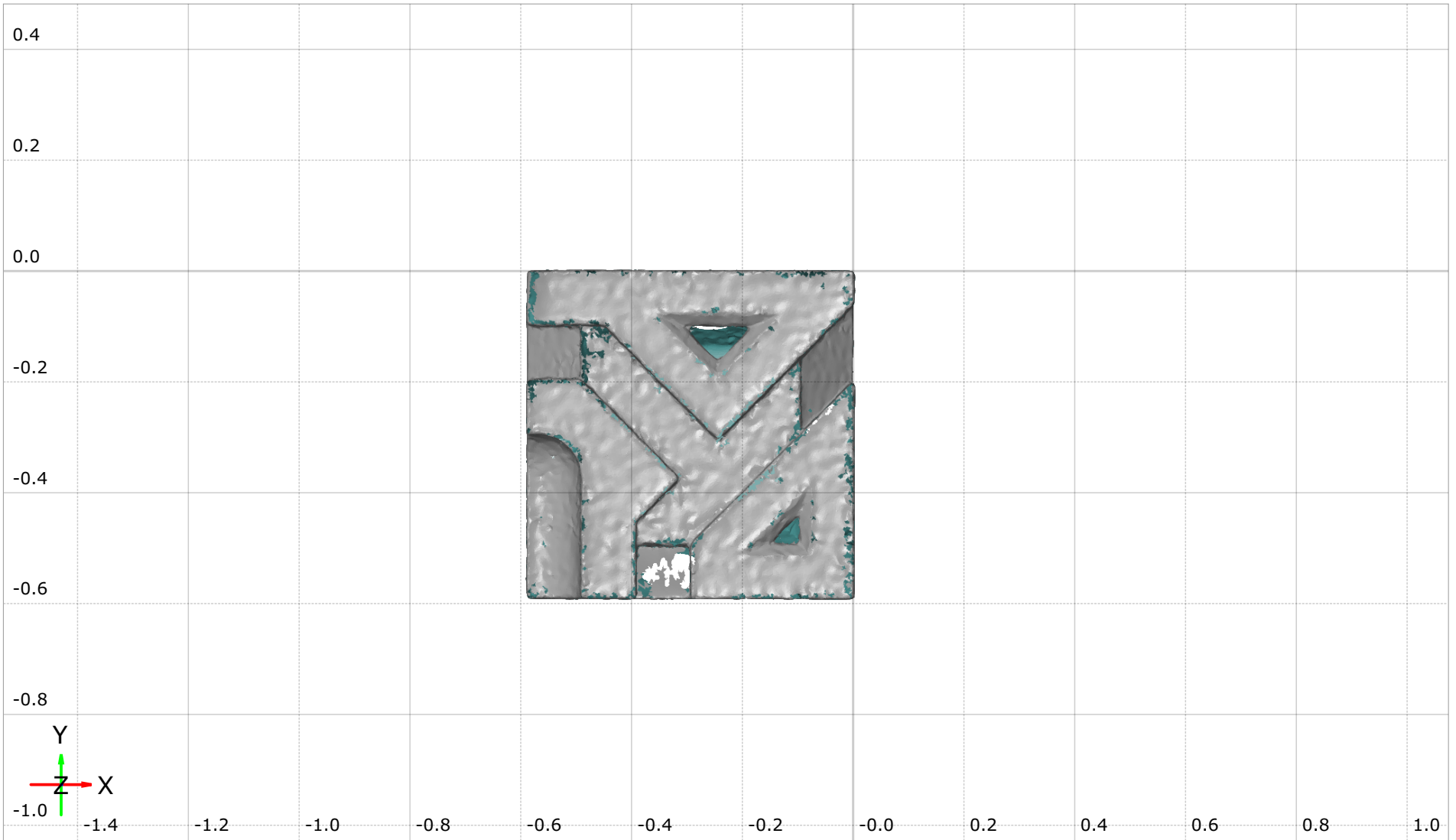
Alignment By Geometric Elements

Length unit: in

Scan Data - Top View, Segment 4

9_0333_GTB5_Segment4

Deviation reference: 9_0333_GTB5_Segment5



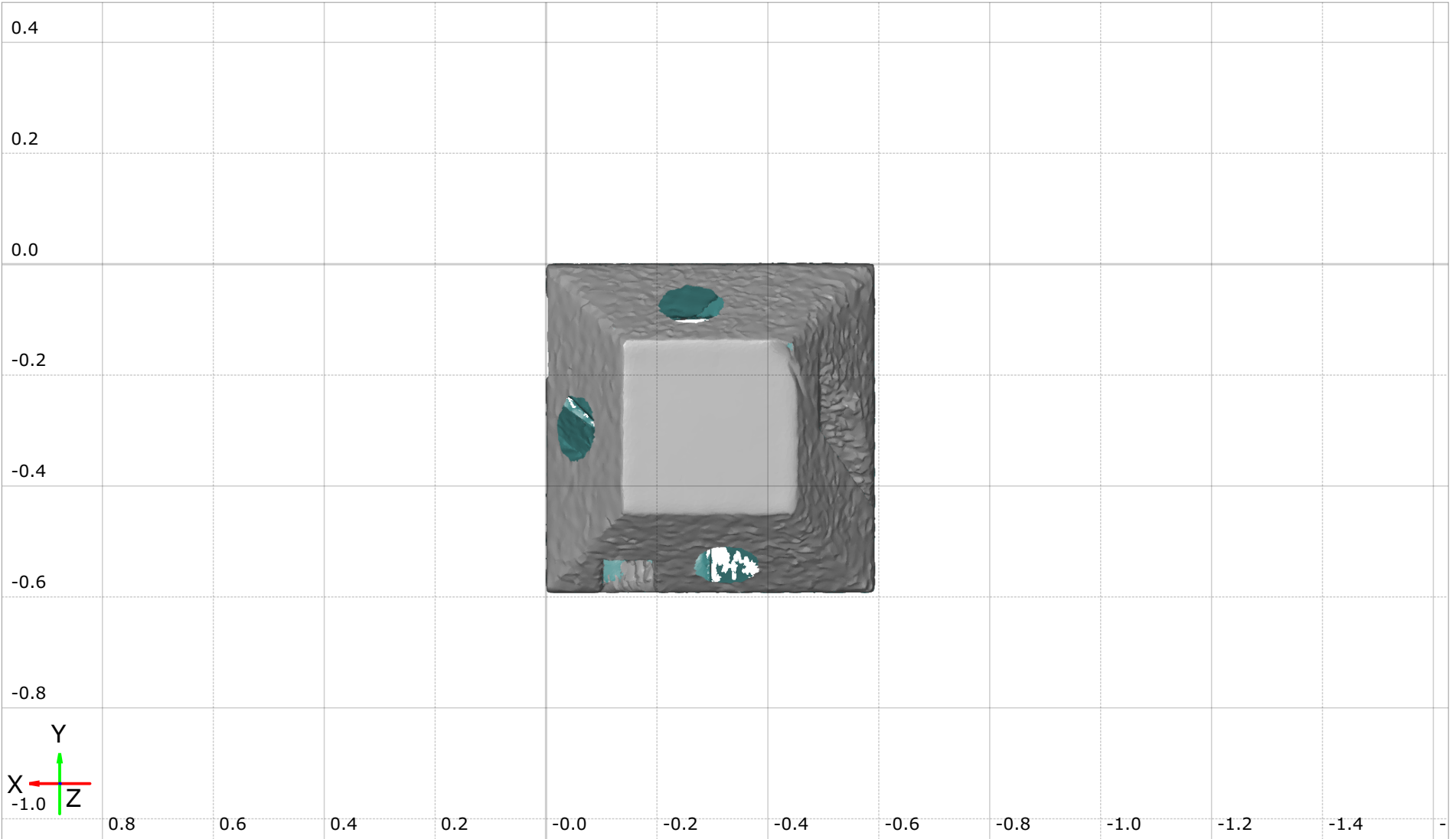
Alignment By Geometric Elements

Length unit: in

Scan Data - Bottom View, Segment 4

9_0333_GTB5_Segment4

Deviation reference: 9_0333_GTB5_Segment5



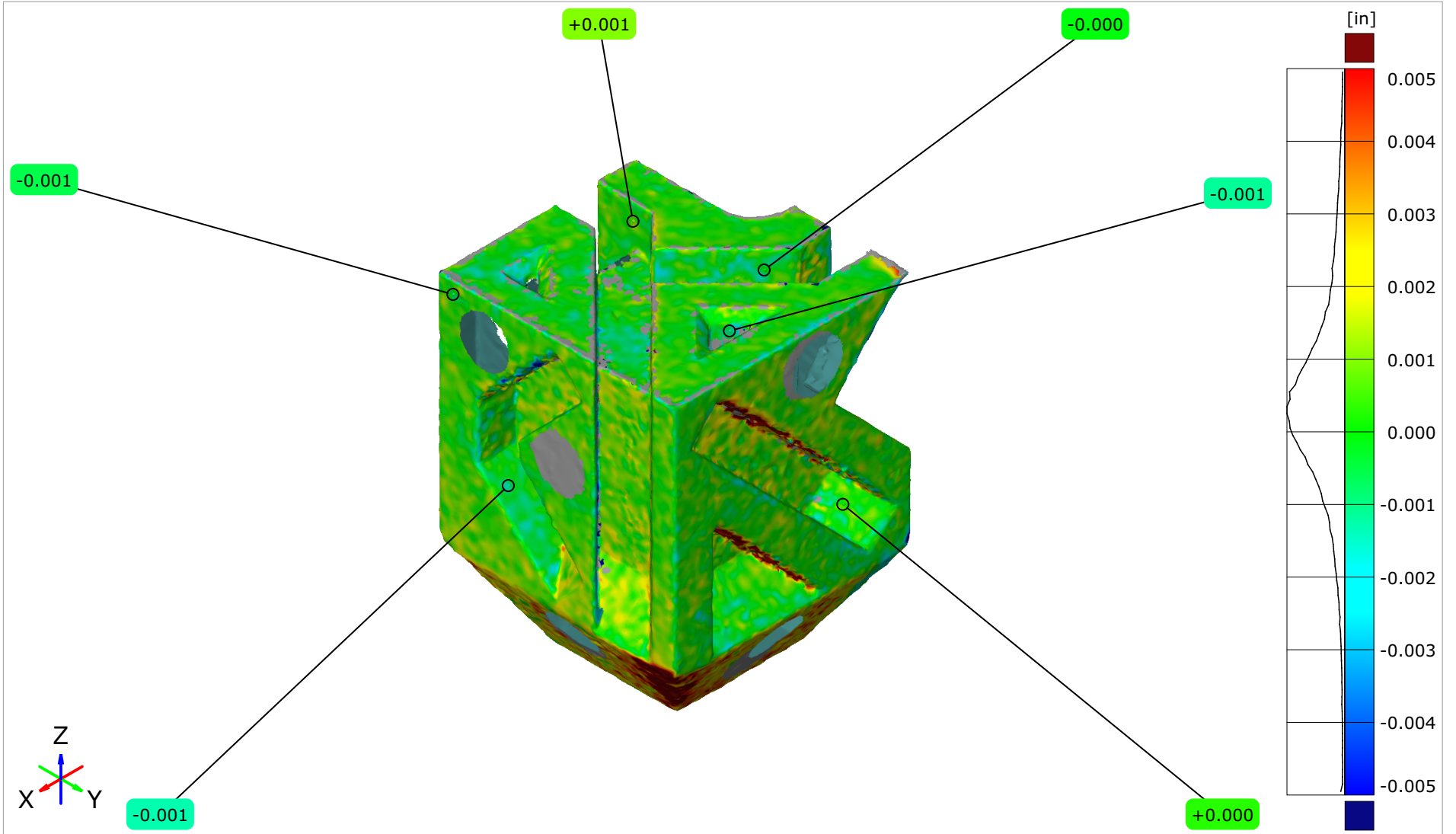
Alignment By Geometric Elements

Length unit: in

3D Deviation - Iso View, Segment 4

9_0333_GTB5_Segment4

Deviation reference: 9_0333_GTB5_Segment5



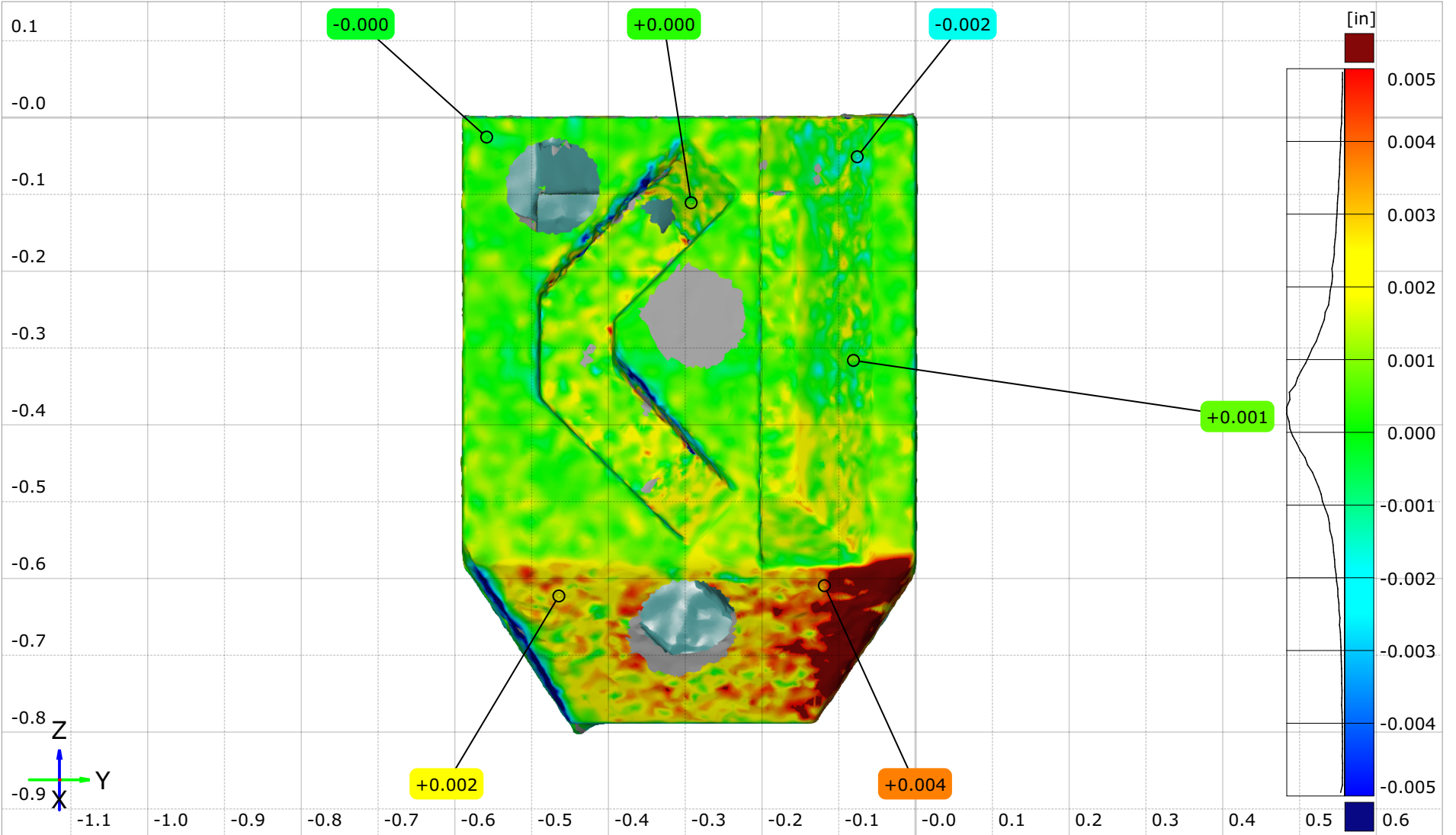
Alignment By Geometric Elements

Length unit: in

3D Deviation - Front View, Segment 4

9_0333_GTB5_Segment4

Deviation reference: 9_0333_GTB5_Segment5



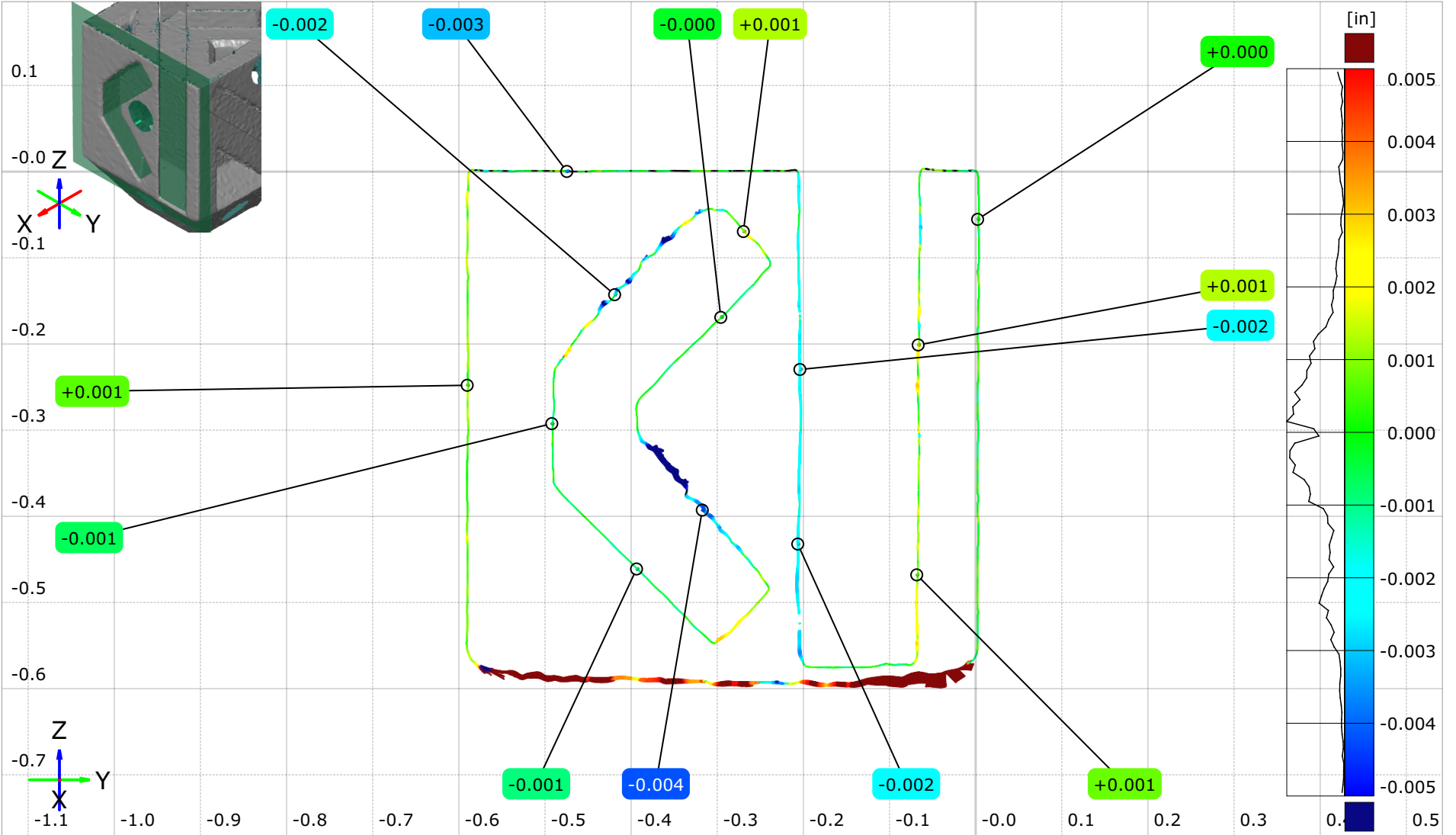
Alignment By Geometric Elements

Length unit: in

2D Deviation - Front View, Segment 4 Plane 2 Offset by -0.010in

9_0333_GTB5_Segment4

Deviation reference: 9_0333_GTB5_Segment5



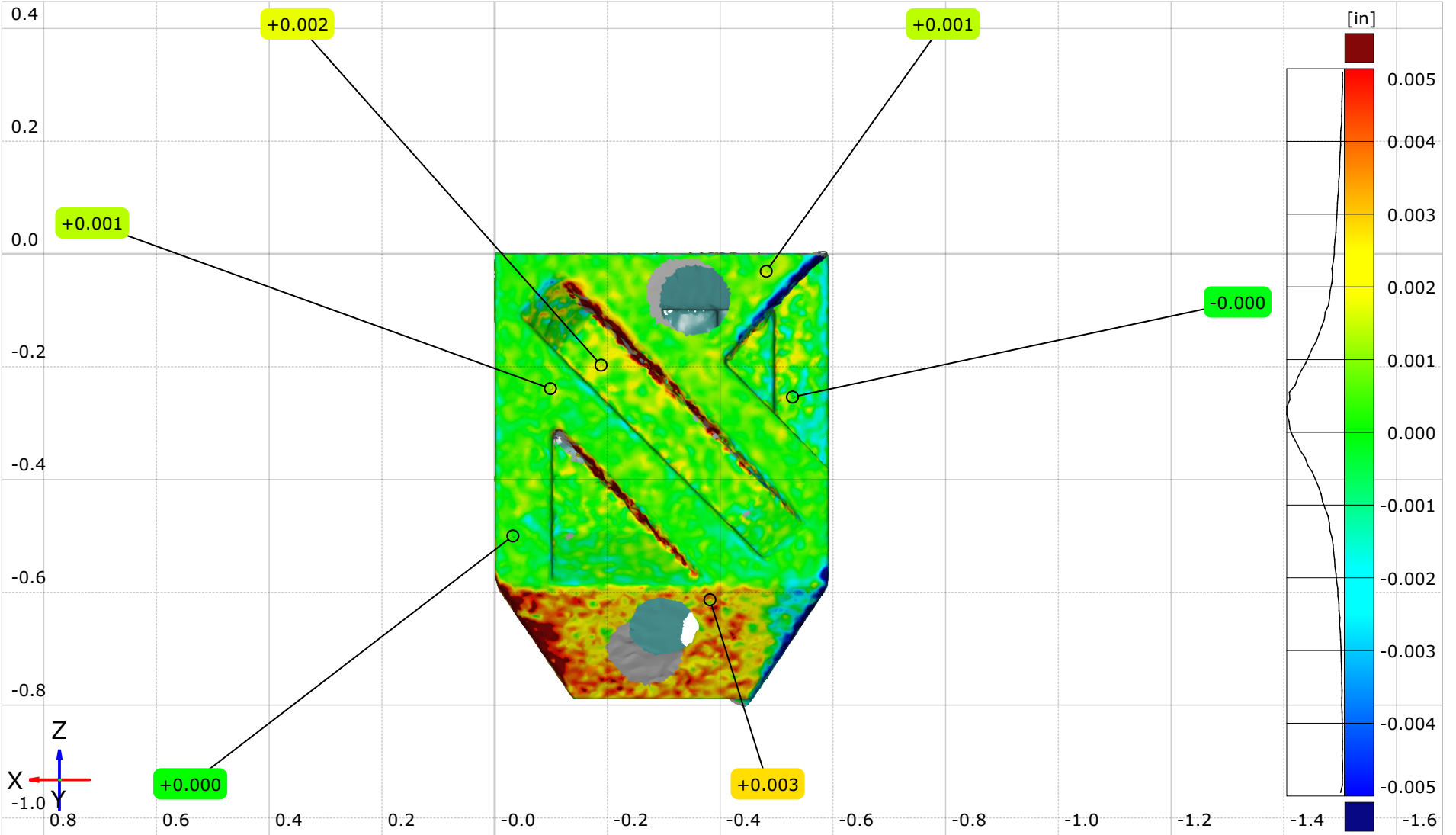
Alignment By Geometric Elements

Length unit: in

3D Deviation - Left View, Segment 4

9_0333_GTB5_Segment4

Deviation reference: 9_0333_GTB5_Segment5



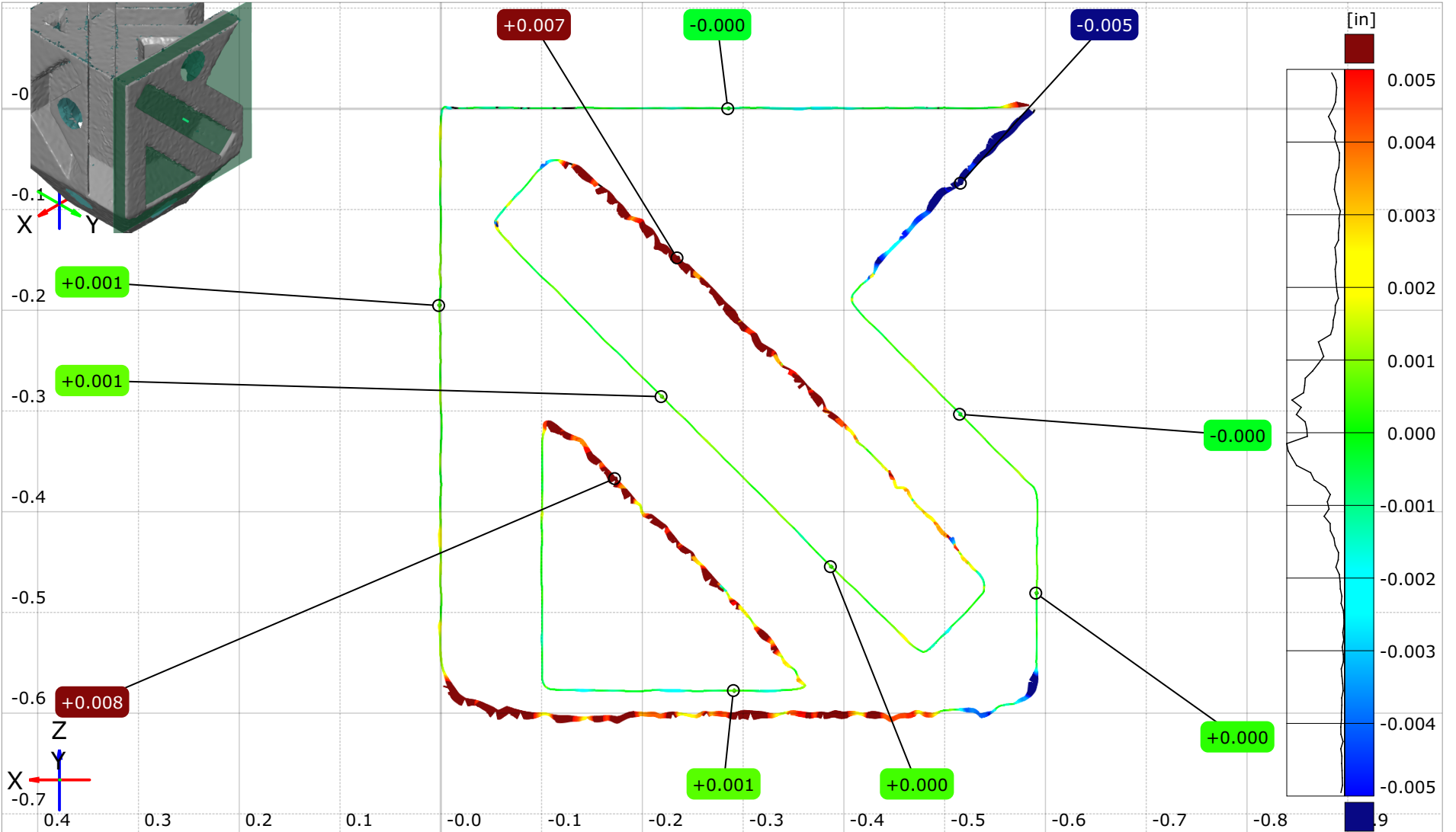
Alignment By Geometric Elements

Length unit: in

2D Deviation - Left View, Segment 4 Plane 4 Offset by -0.010in

9_0333_GTB5_Segment4

Deviation reference: 9_0333_GTB5_Segment5



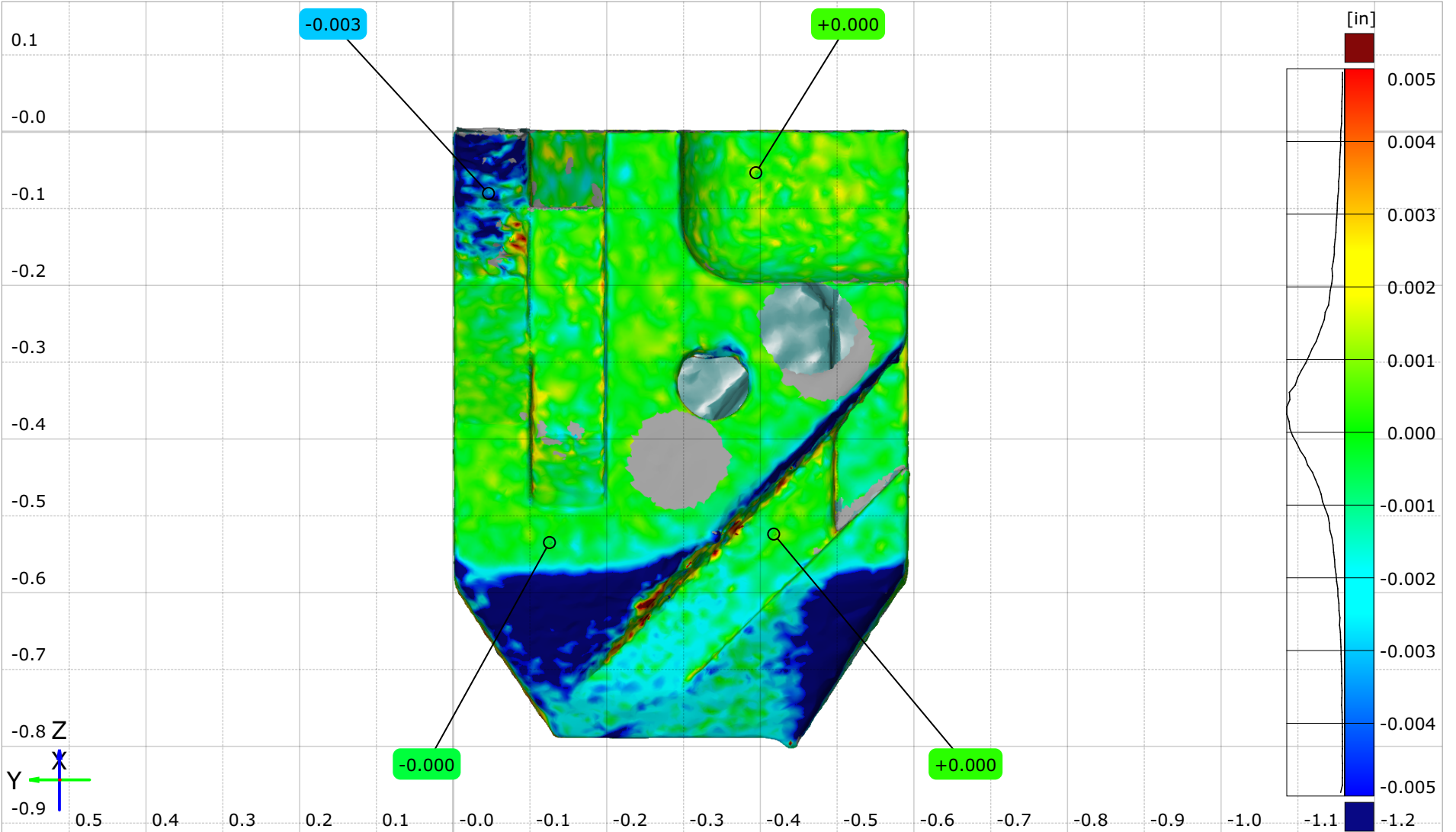
Alignment By Geometric Elements

Length unit: in

3D Deviation - Back View, Segment 4

9_0333_GTB5_Segment4

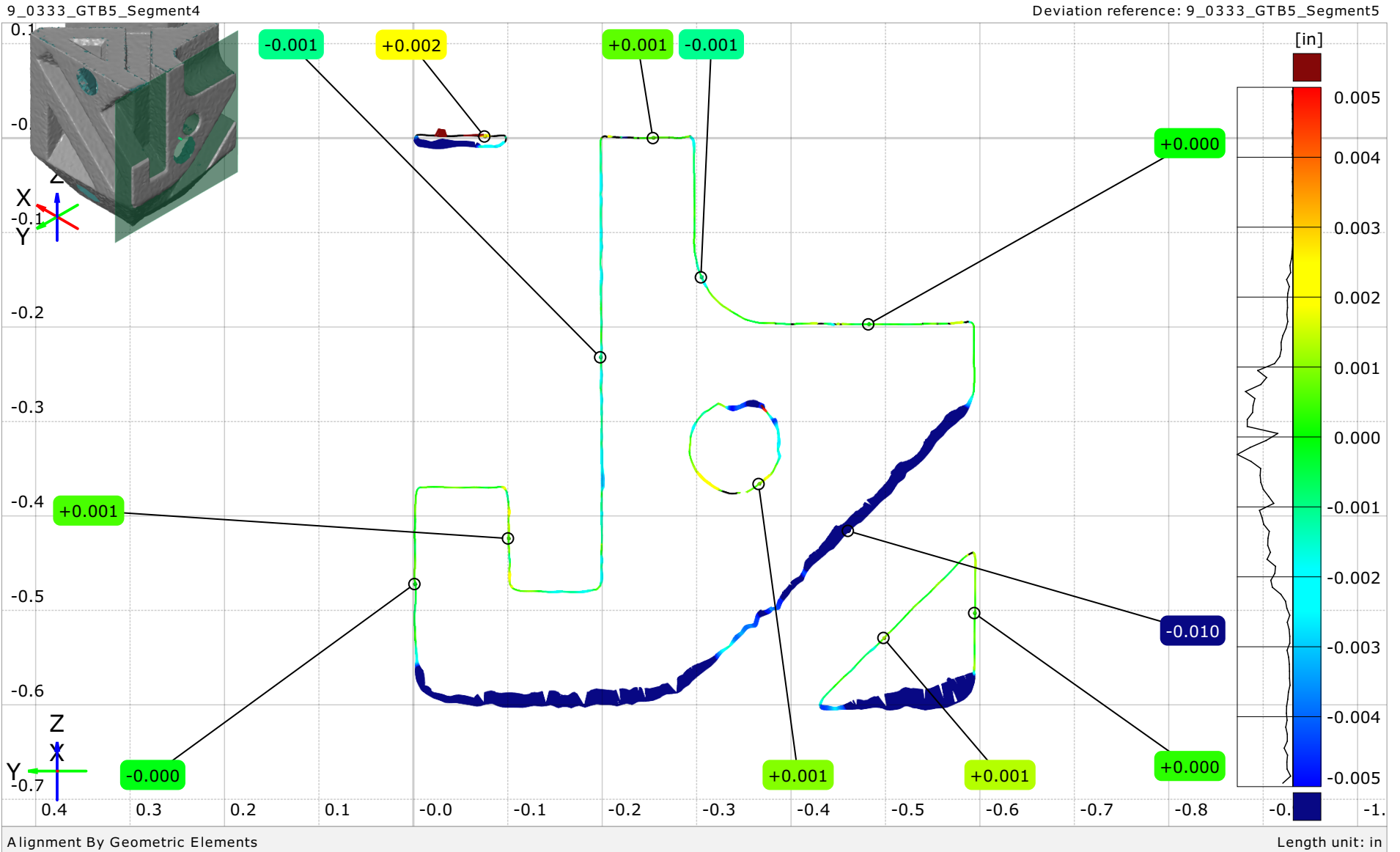
Deviation reference: 9_0333_GTB5_Segment5



Alignment By Geometric Elements

Length unit: in

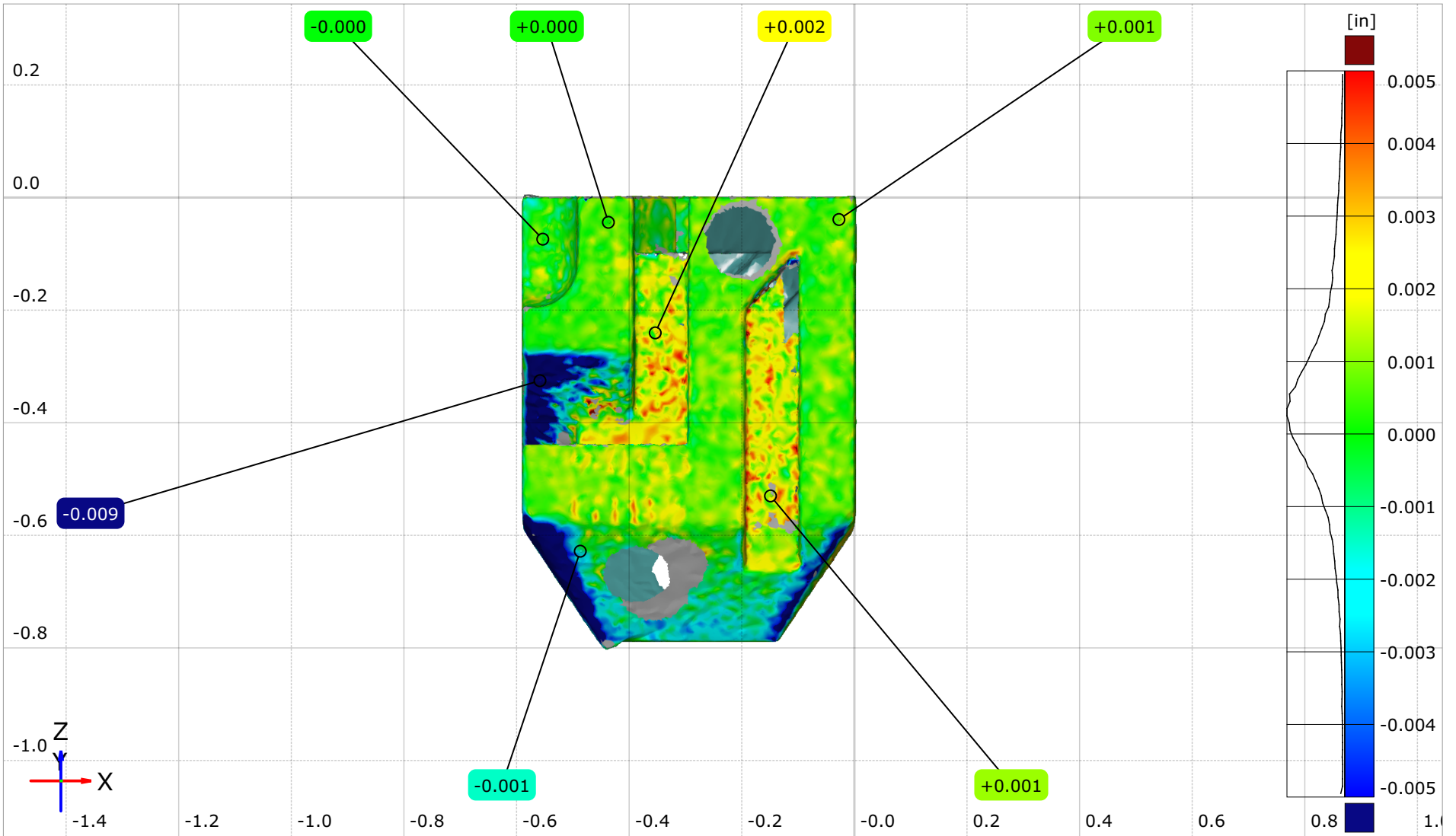
2D Deviation - Back View, Segment 4 Plane 3 Offset by -0.010in



3D Deviation - Right View, Segment 4

9_0333_GTB5_Segment4

Deviation reference: 9_0333_GTB5_Segment5



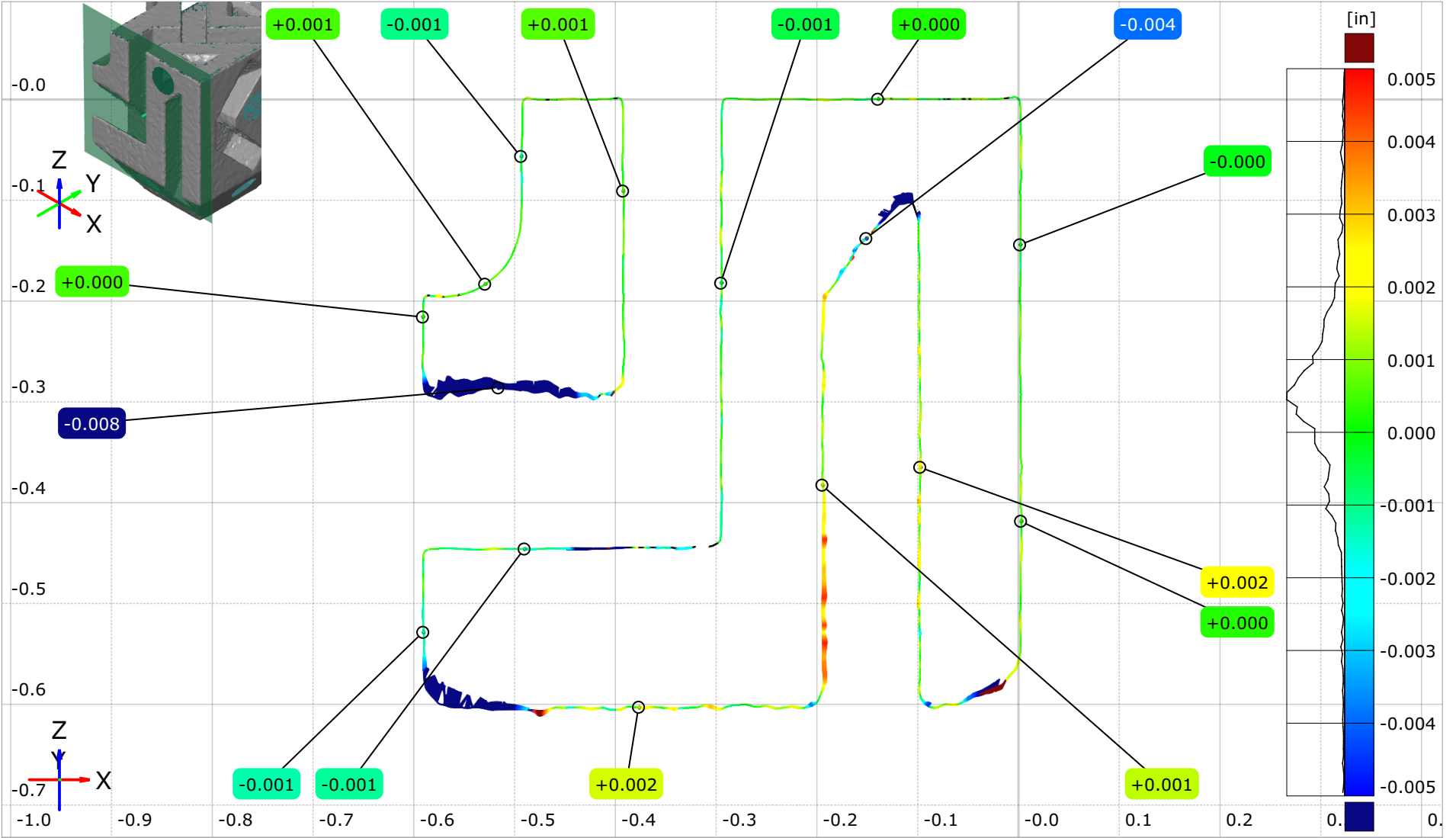
Alignment By Geometric Elements

Length unit: in

2D Deviation - Right View, Segment 4 Plane 5 Offset by -0.010in

9_0333_GTB5_Segment4

Deviation reference: 9_0333_GTB5_Segment5



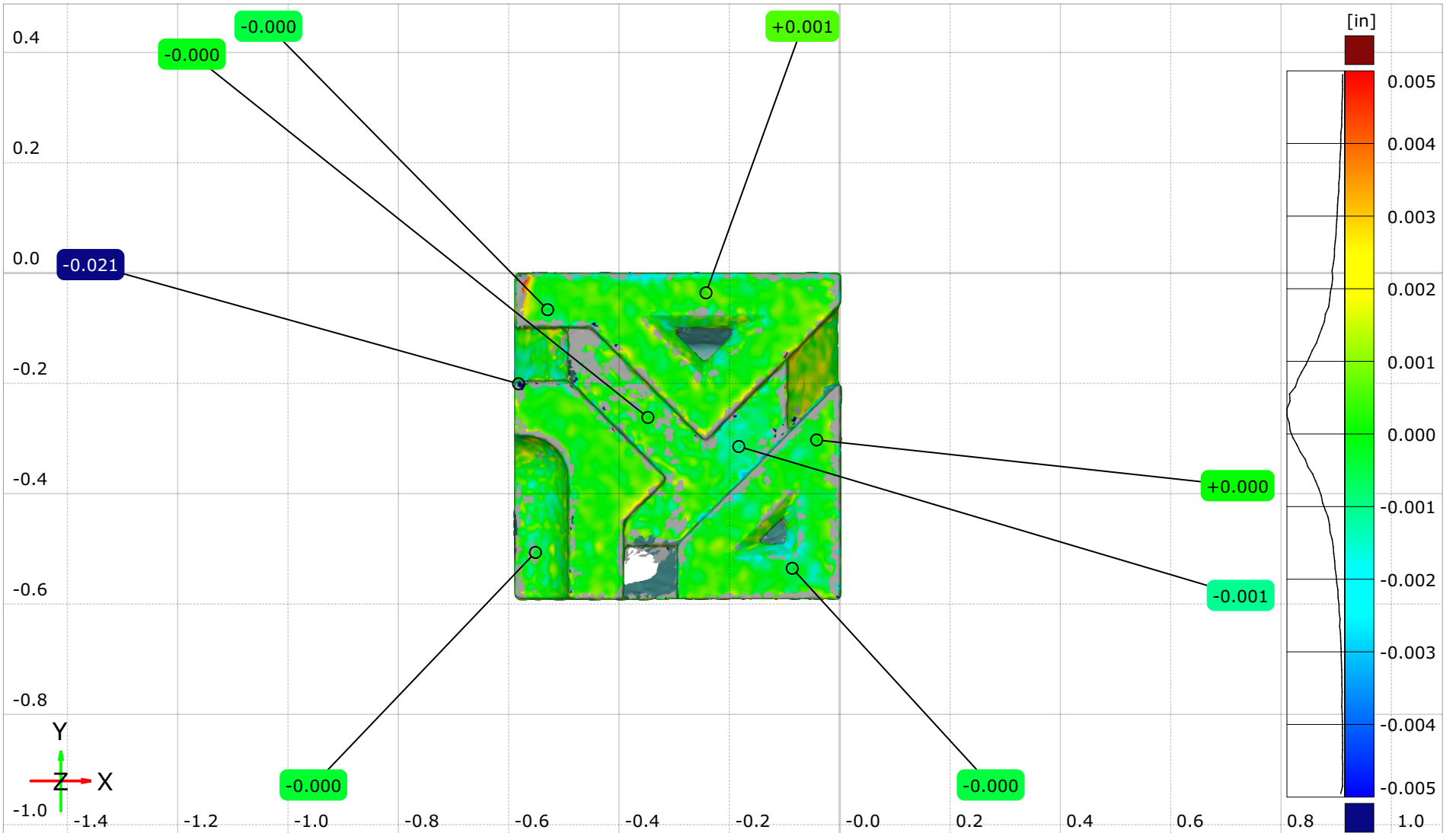
Alignment By Geometric Elements

Length unit: in

3D Deviation - Top View, Segment 4

9_0333_GTB5_Segment4

Deviation reference: 9_0333_GTB5_Segment5



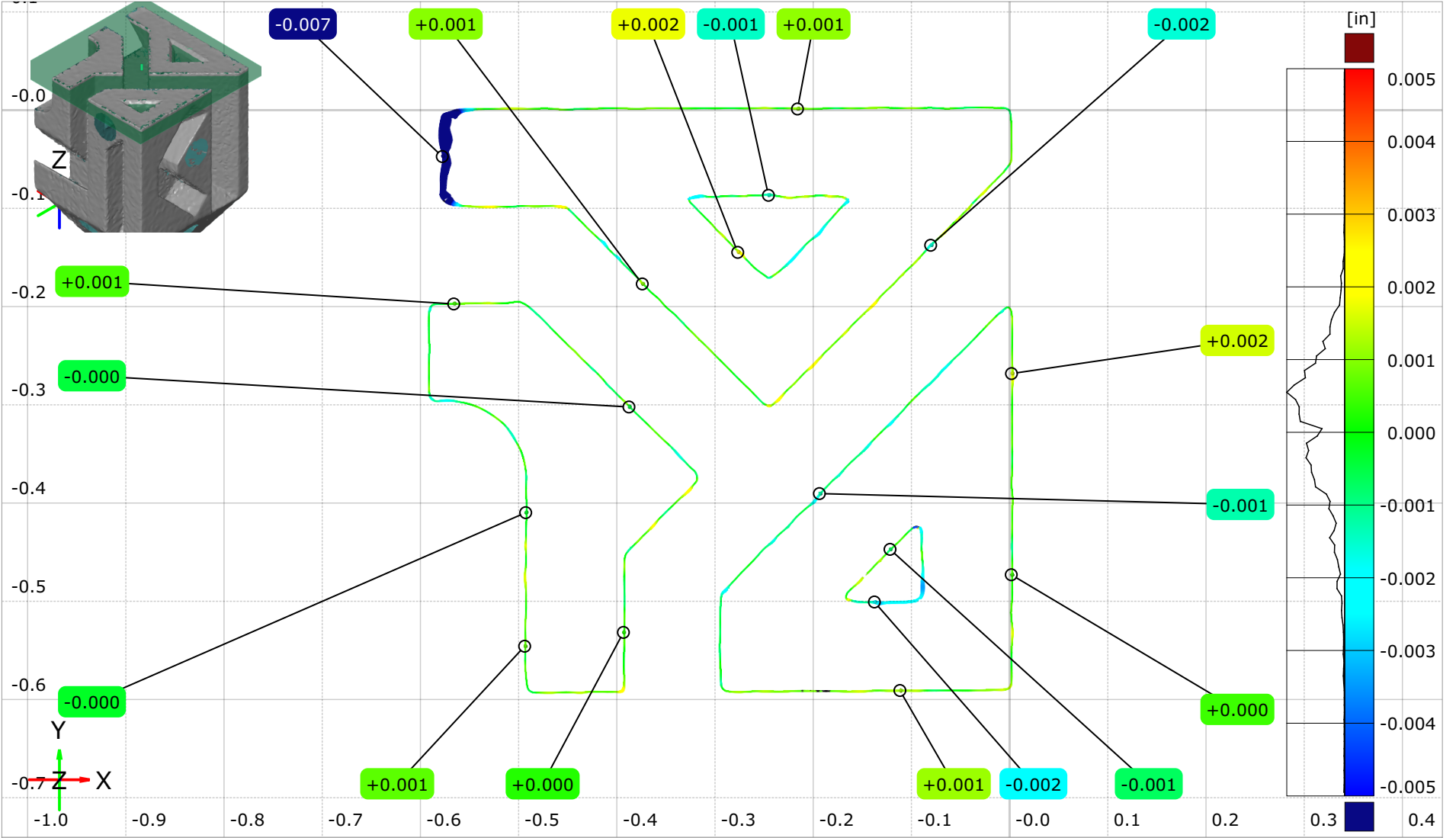
Alignment By Geometric Elements

Length unit: in

2D Deviation - Top View, Segment 4 Plane 1 Offset by -0.010in

9_0333_GTB5_Segment4

Deviation reference: 9_0333_GTB5_Segment5



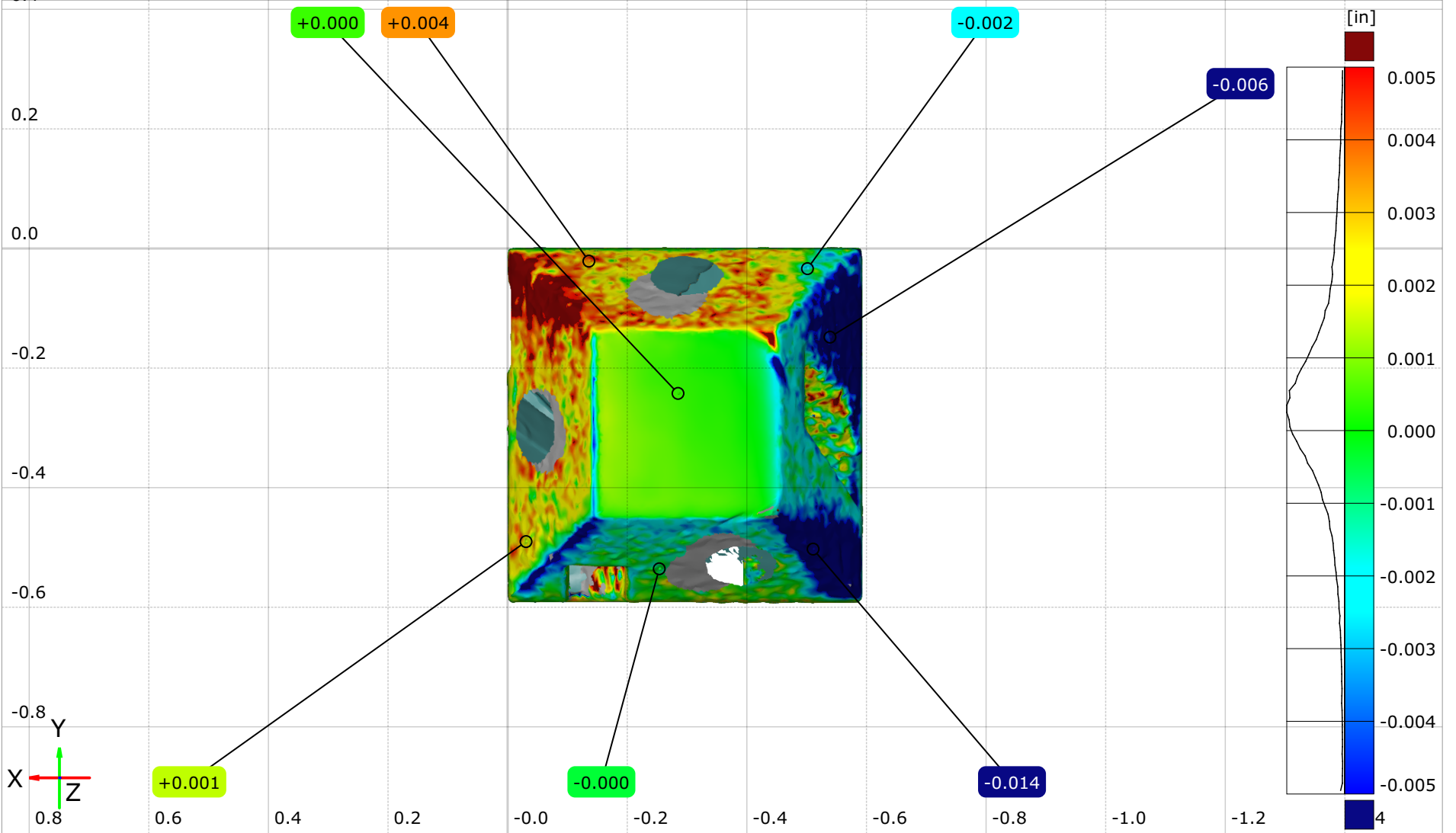
Alignment By Geometric Elements

Length unit: in

3D Deviation - Bottom View, Segment 4

9_0333_GTB5_Segment4

Deviation reference: 9_0333_GTB5_Segment5



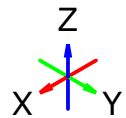
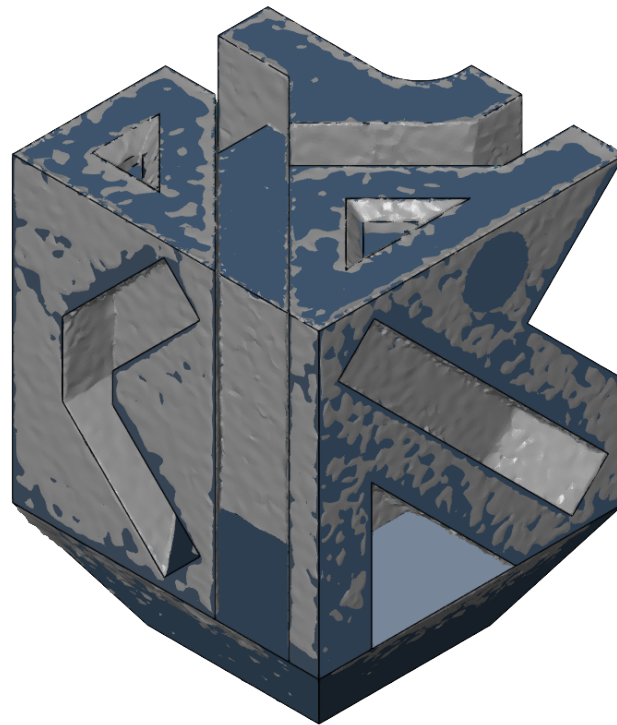
Alignment By Geometric Elements

Length unit: in

CAD Model/Scan Data Overlay - Iso View, Segment 5

9_0333_GTB5_Segment5

Deviation reference: 9_0333_GTB5_Segment5



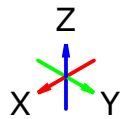
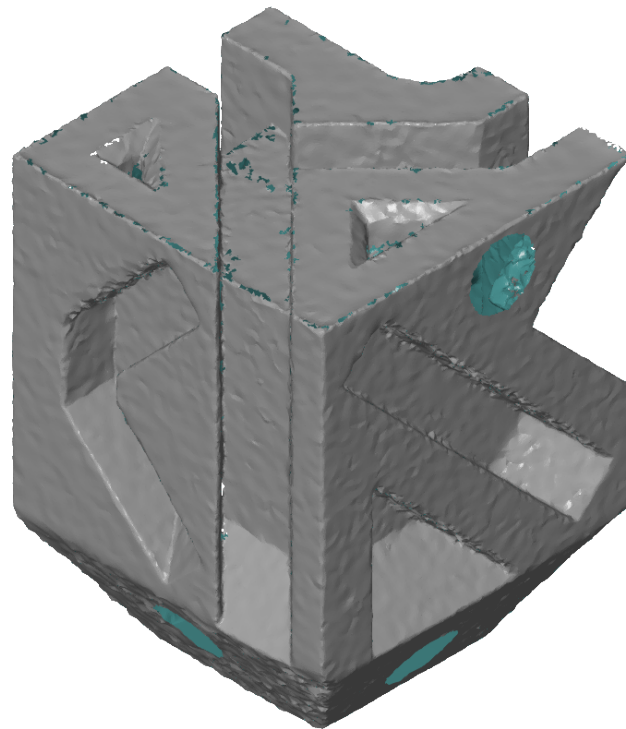
Alignment By Geometric Elements

Length unit: in

Scan Data - Iso View, Segment 5

9_0333_GTB5_Segment5

Deviation reference: 9_0333_GTB5_Segment5



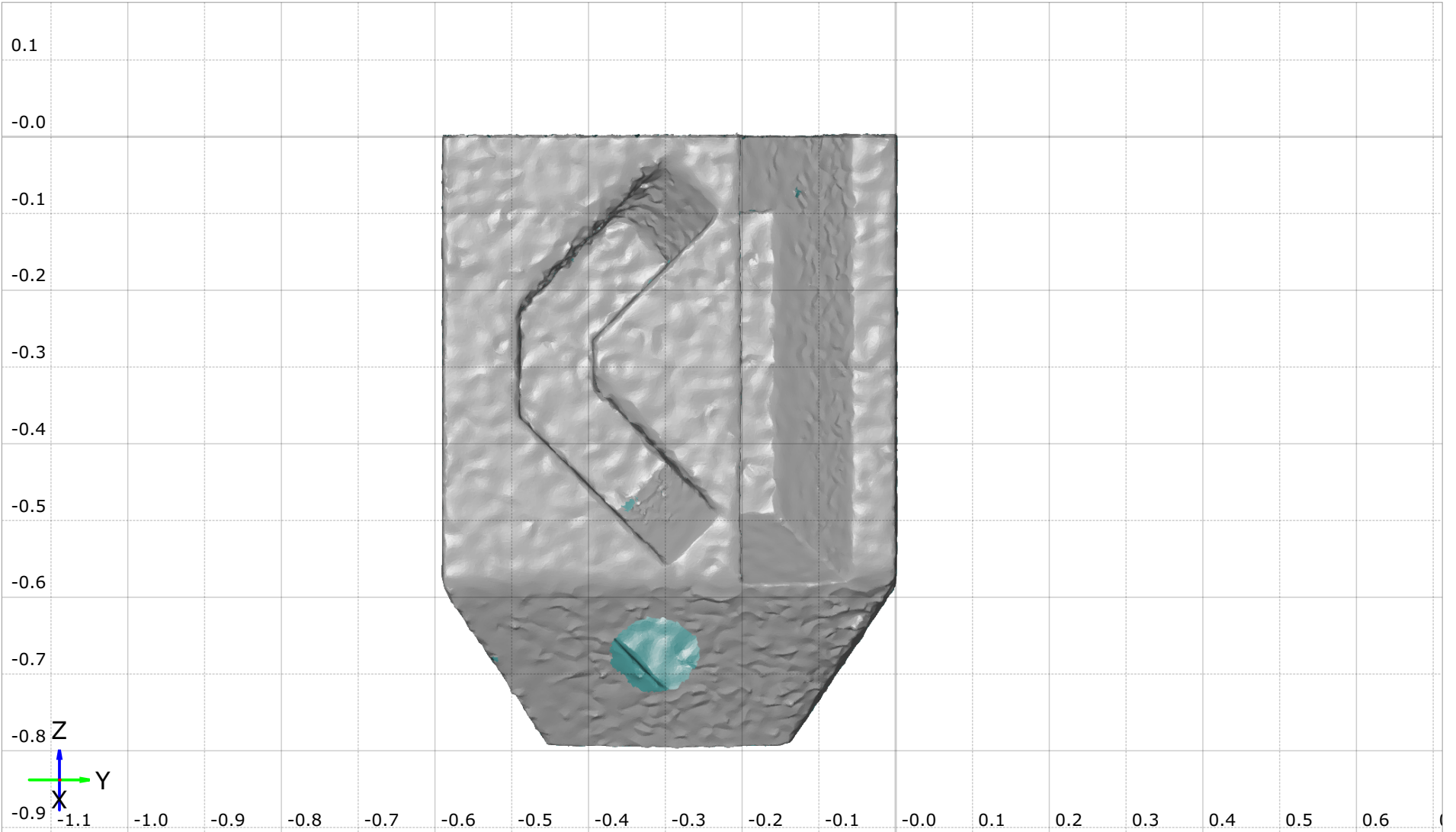
Alignment By Geometric Elements

Length unit: in

Scan Data - Front View, Segment 5

9_0333_GTB5_Segment5

Deviation reference: 9_0333_GTB5_Segment5



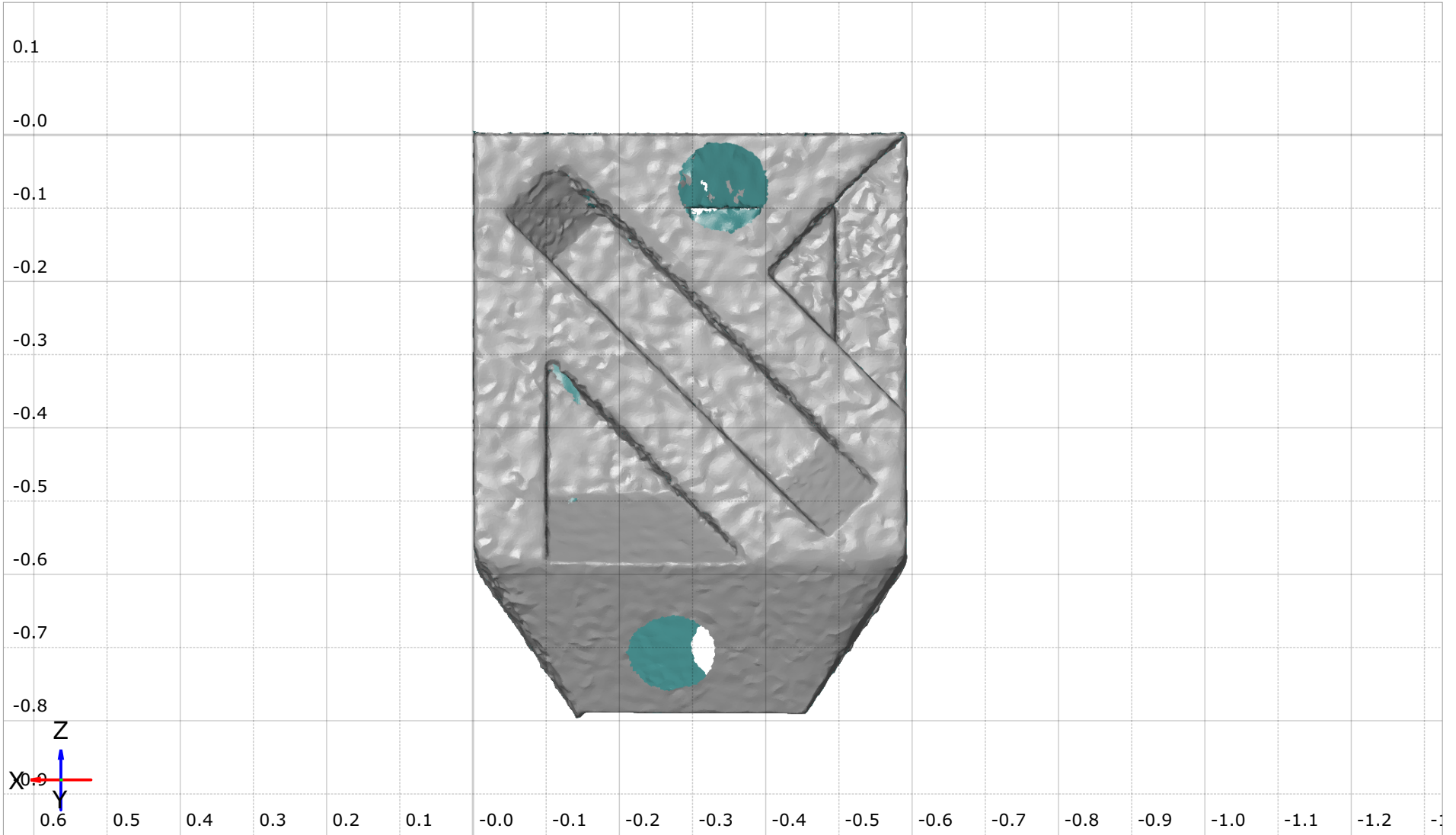
Alignment By Geometric Elements

Length unit: in

Scan Data - Left View, Segment 5

9_0333_GTB5_Segment5

Deviation reference: 9_0333_GTB5_Segment5



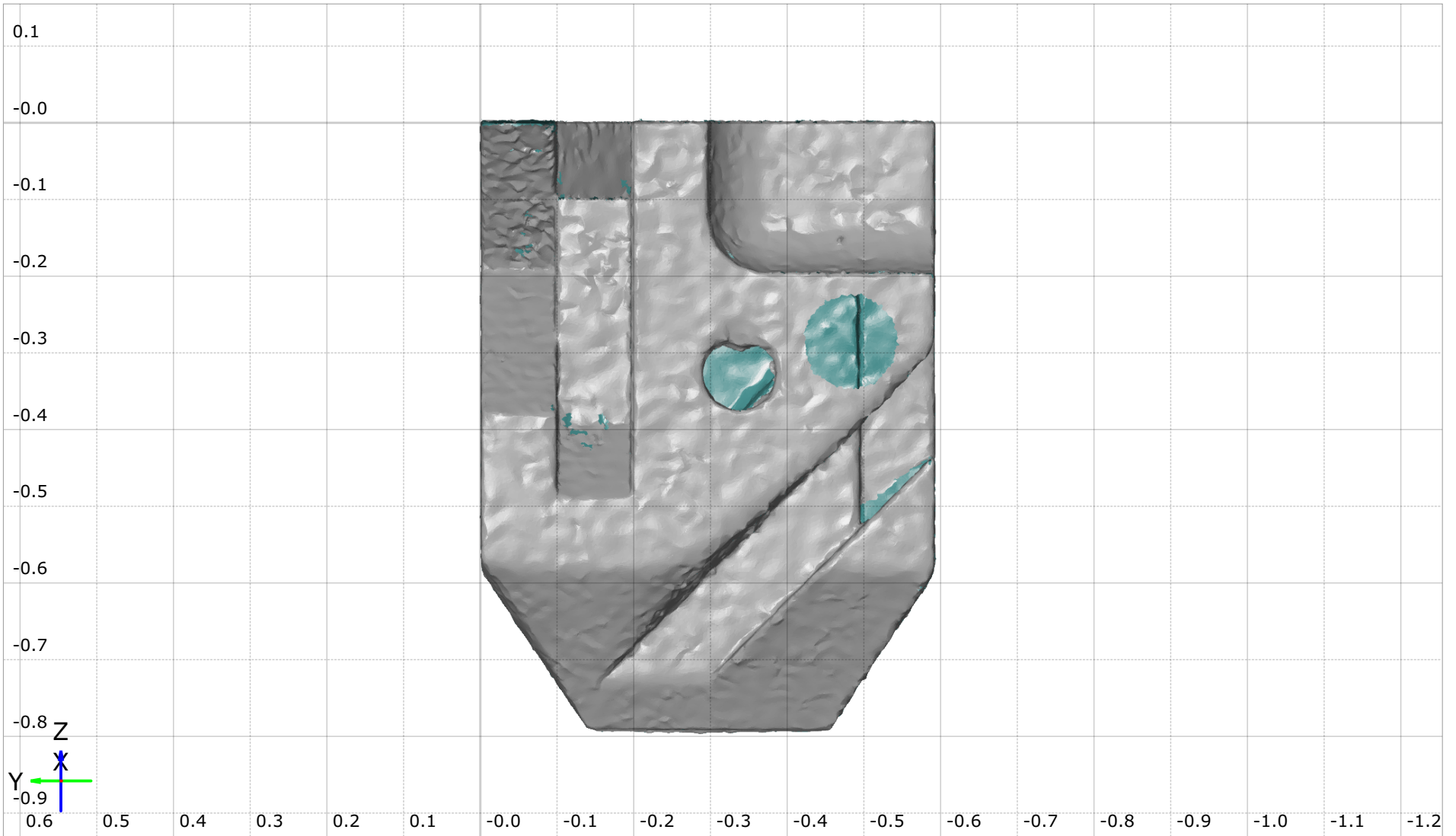
Alignment By Geometric Elements

Length unit: in

Scan Data - Back View, Segment 5

9_0333_GTB5_Segment5

Deviation reference: 9_0333_GTB5_Segment5



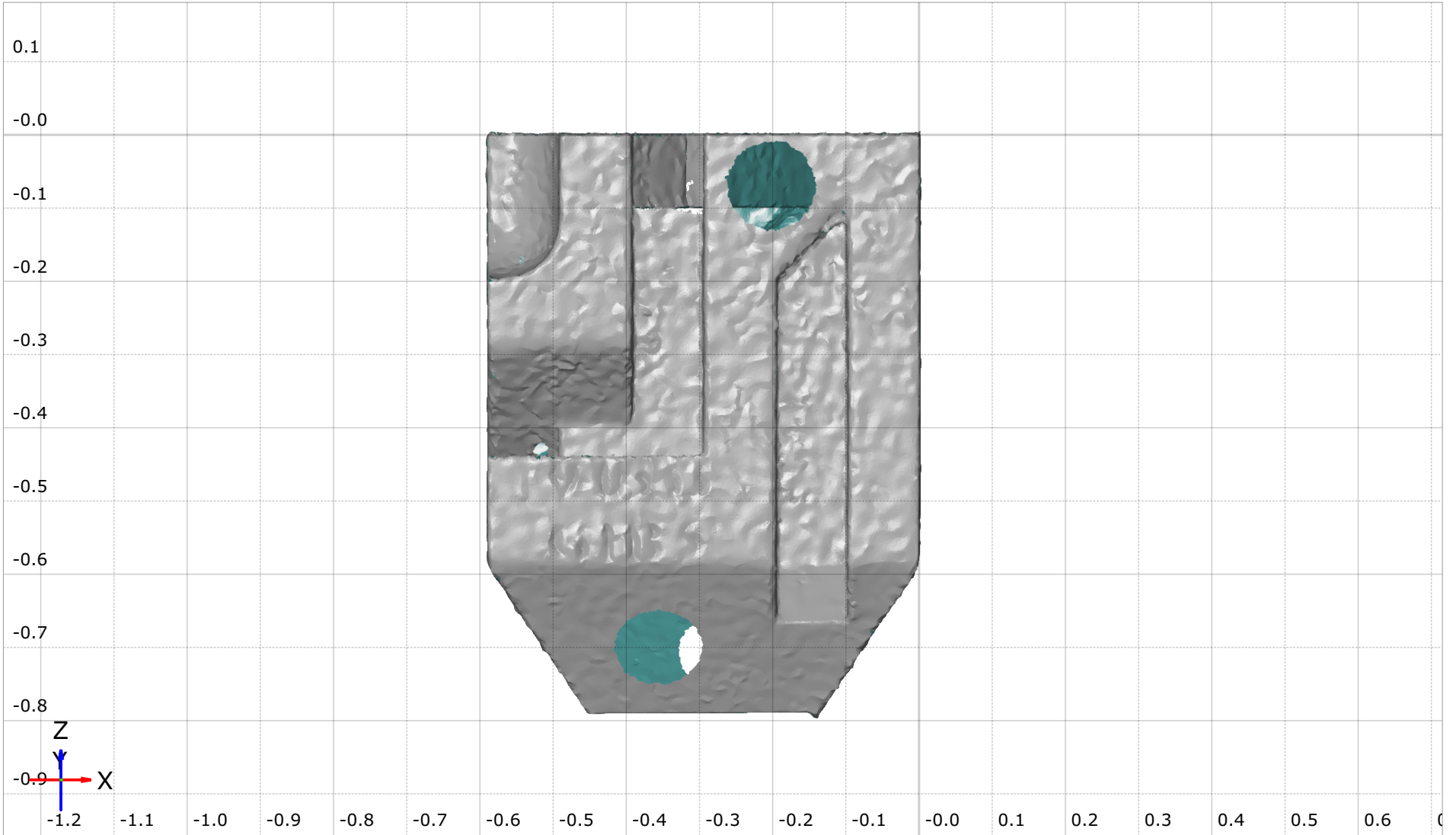
Alignment By Geometric Elements

Length unit: in

Scan Data - Right View, Segment 5

9_0333_GTB5_Segment5

Deviation reference: 9_0333_GTB5_Segment5



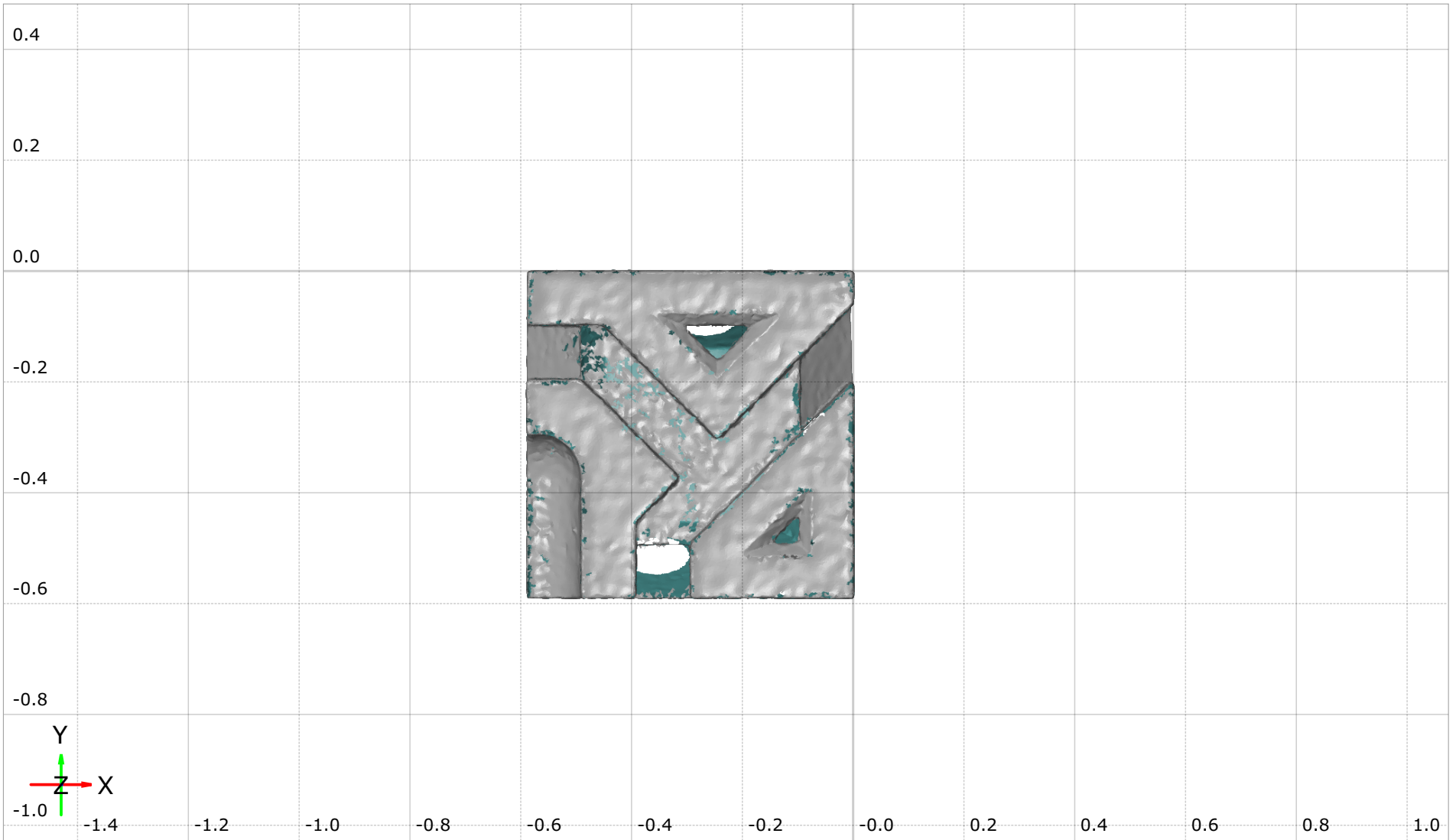
Alignment By Geometric Elements

Length unit: in

Scan Data - Top View, Segment 5

9_0333_GTB5_Segment5

Deviation reference: 9_0333_GTB5_Segment5



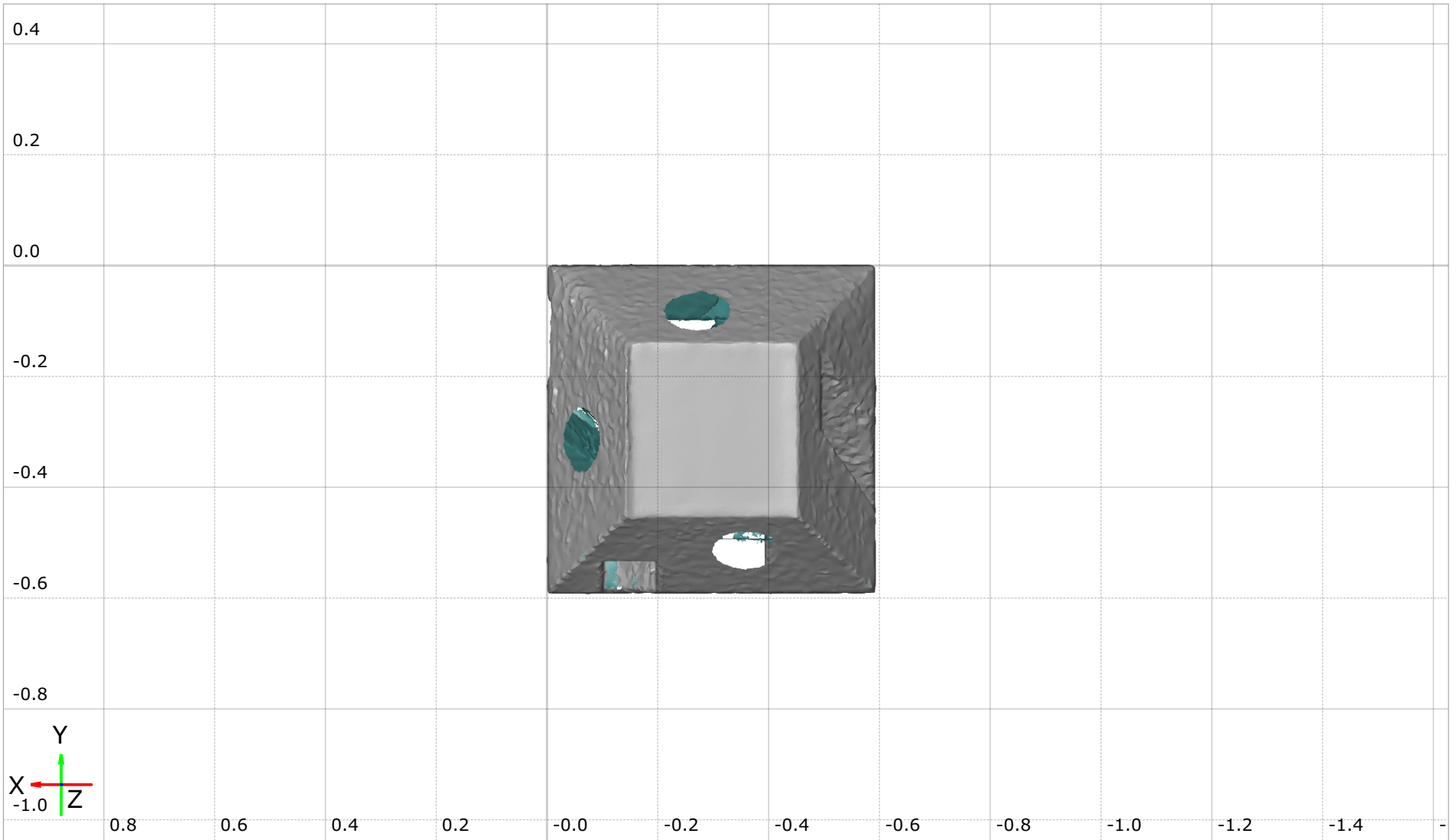
Alignment By Geometric Elements

Length unit: in

Scan Data - Bottom View, Segment 5

9_0333_GTB5_Segment5

Deviation reference: 9_0333_GTB5_Segment5

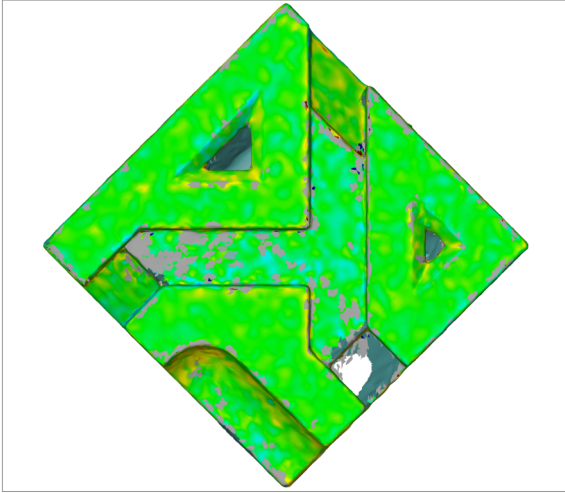


Alignment By Geometric Elements

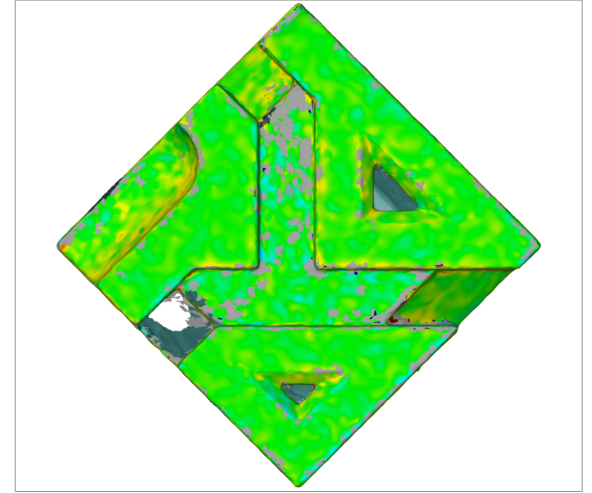
Length unit: in

3D Deviation - Top View of Part Layout

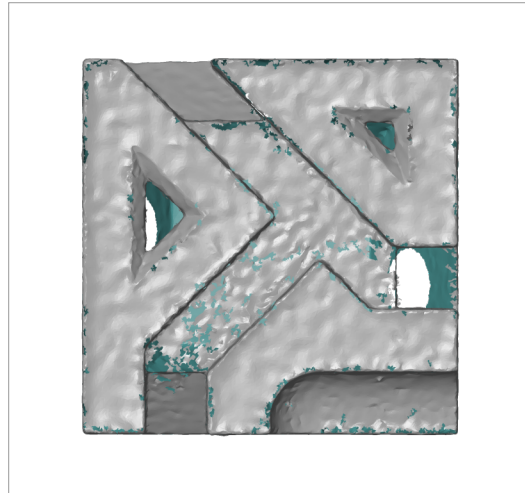
9_0333_GTB5_Segment1



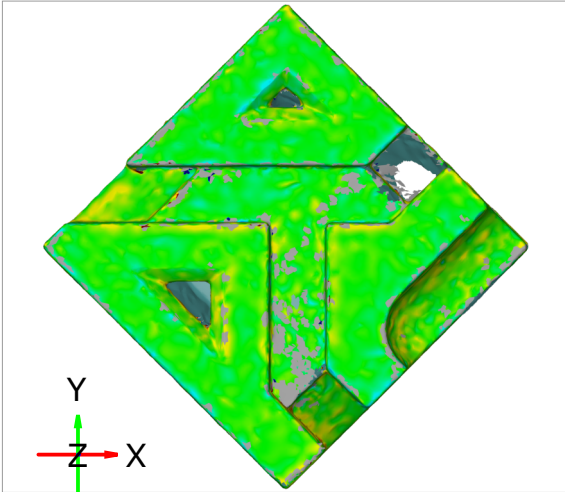
9_0333_GTB5_Segment2



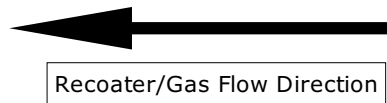
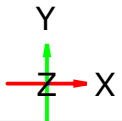
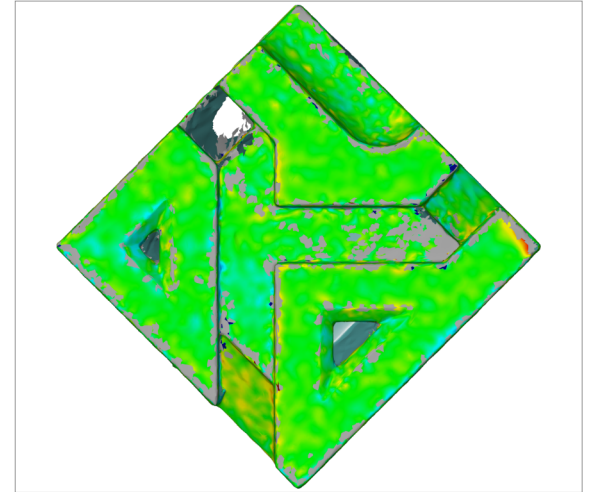
Deviation reference: 9_0333_GTB5_Segment5



9_0333_GTB5_Segment3

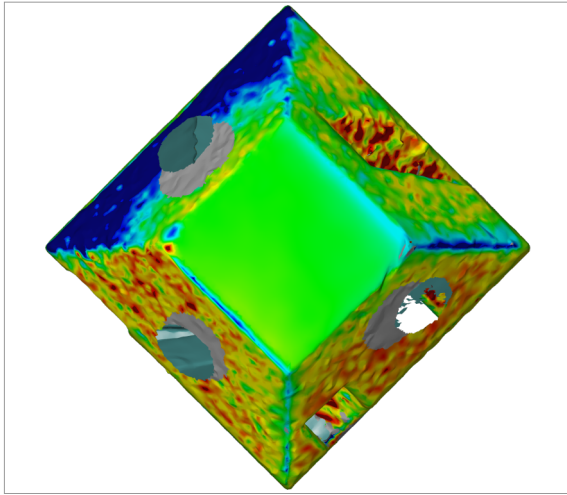


9_0333_GTB5_Segment4

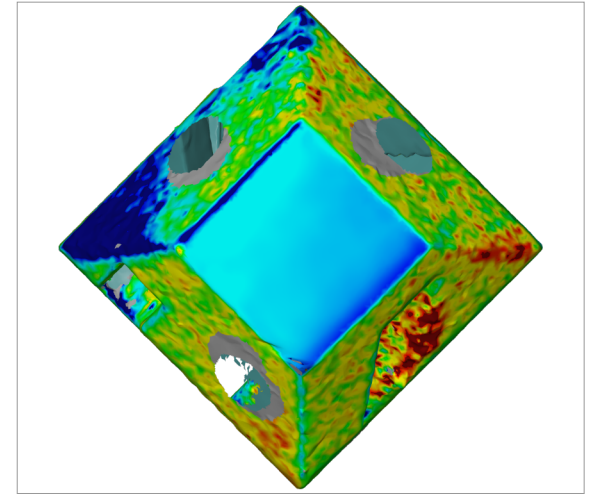


3D Deviation - Bottom View of Part Layout

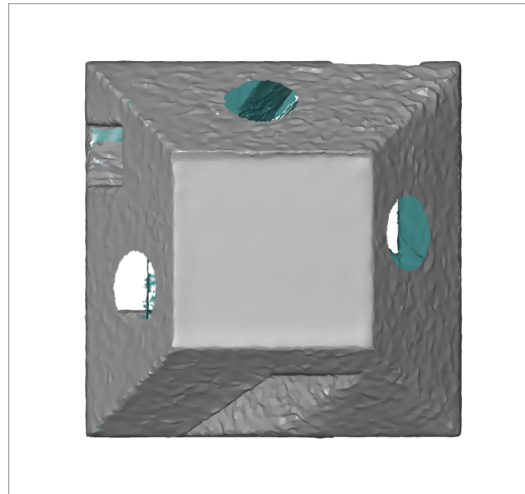
9_0333_GTB5_Segment2



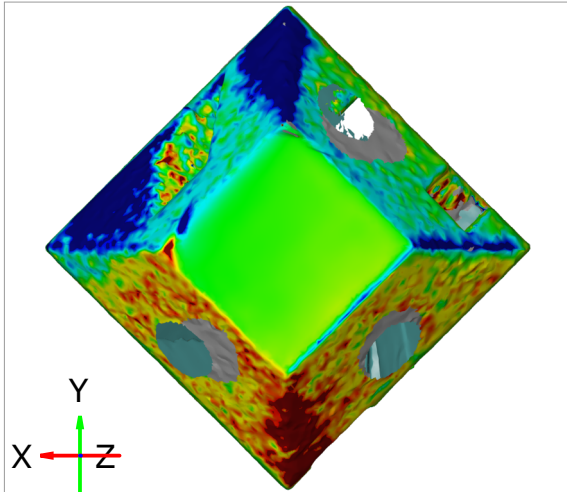
9_0333_GTB5_Segment1



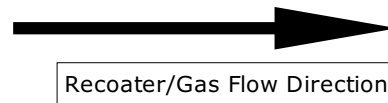
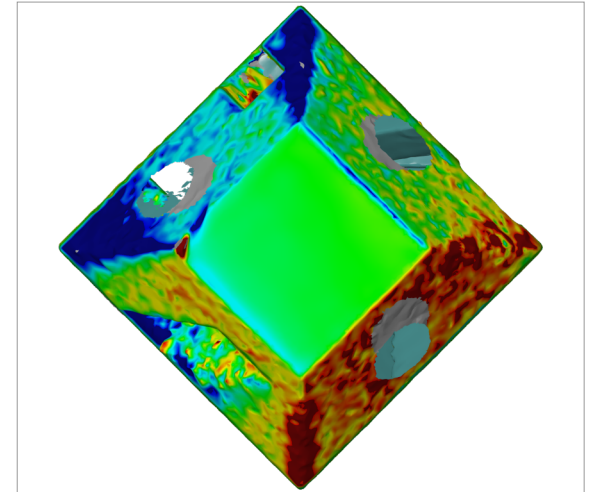
Deviation reference: 9_0333_GTB5_Segment5



9_0333_GTB5_Segment4

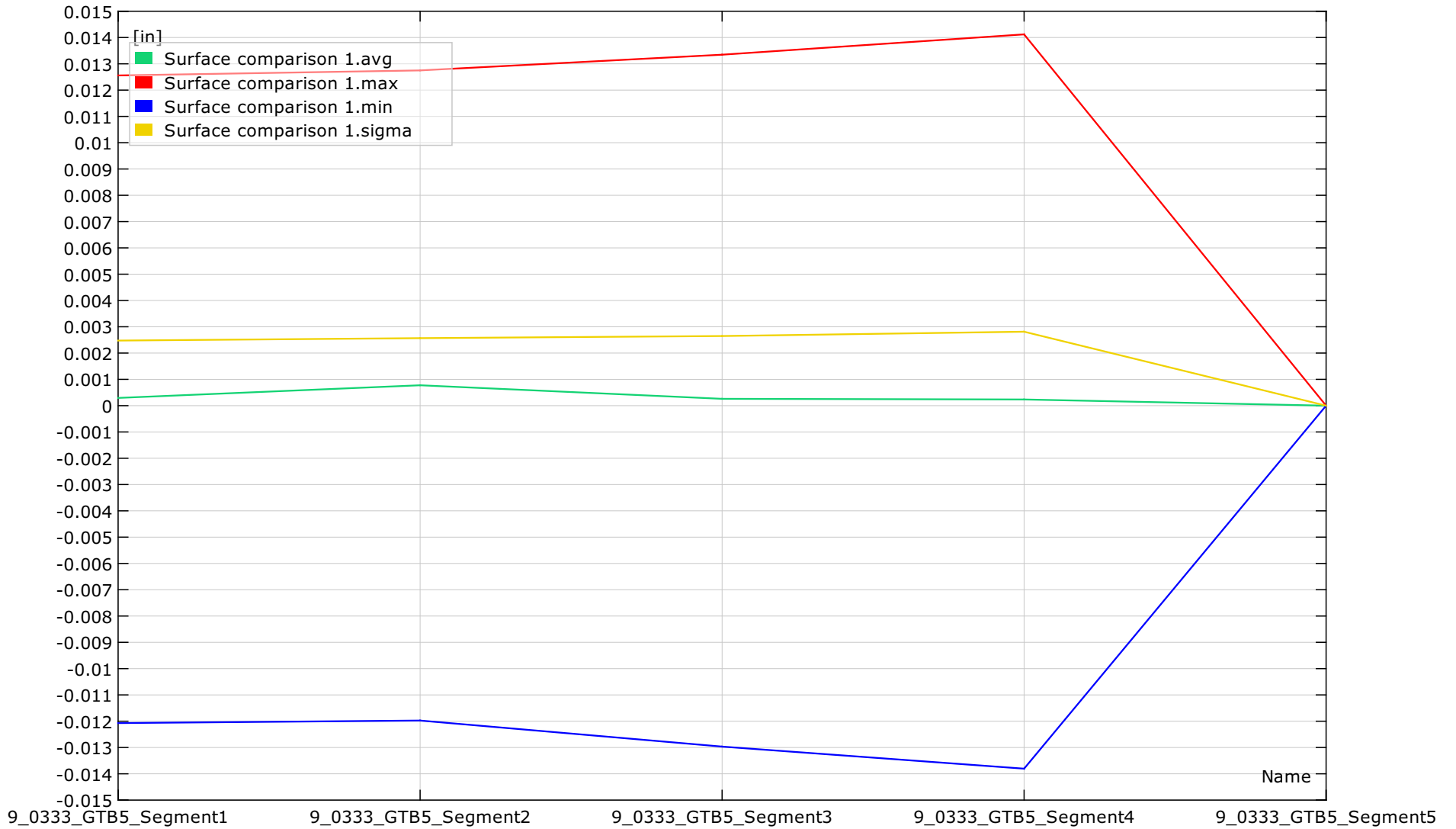


9_0333_GTB5_Segment3



Basic Statistics Chart

Deviation reference: 9_0333_GTB5_Segment5



Alignment By Geometric Elements

Length unit: in