



Cathode Optimization for All-Solid-State Lithium Sulfur Batteries

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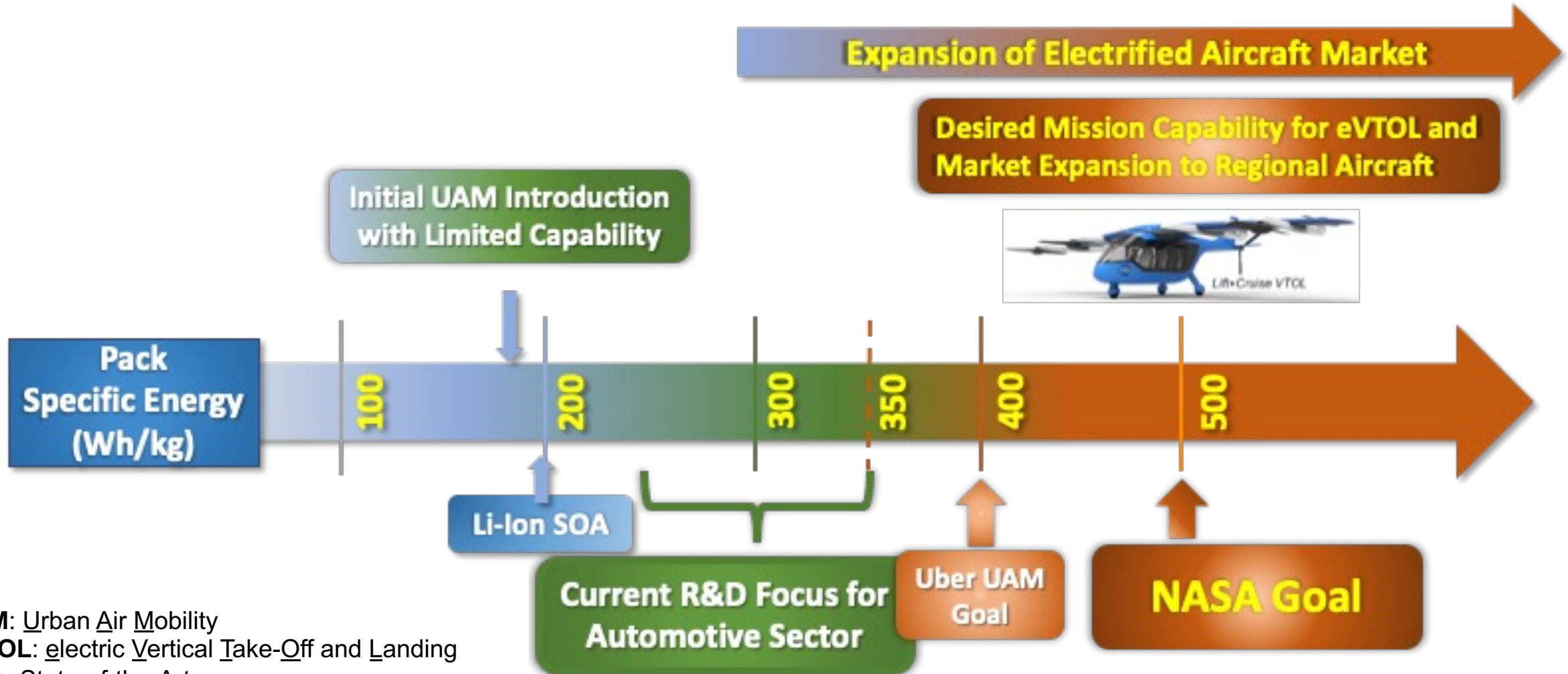
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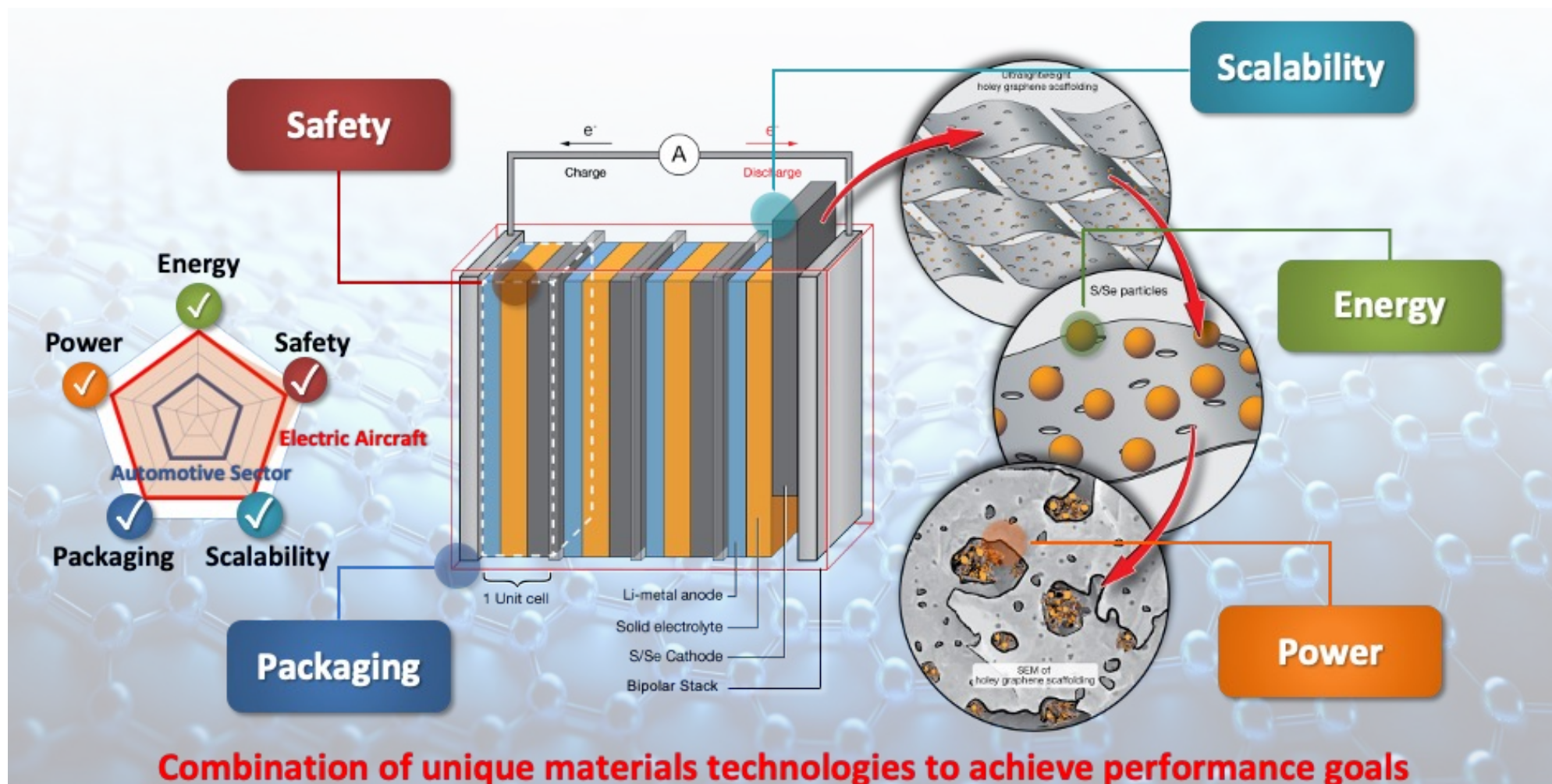
Boston, MA

Why is NASA Interested in Solid-State Batteries?



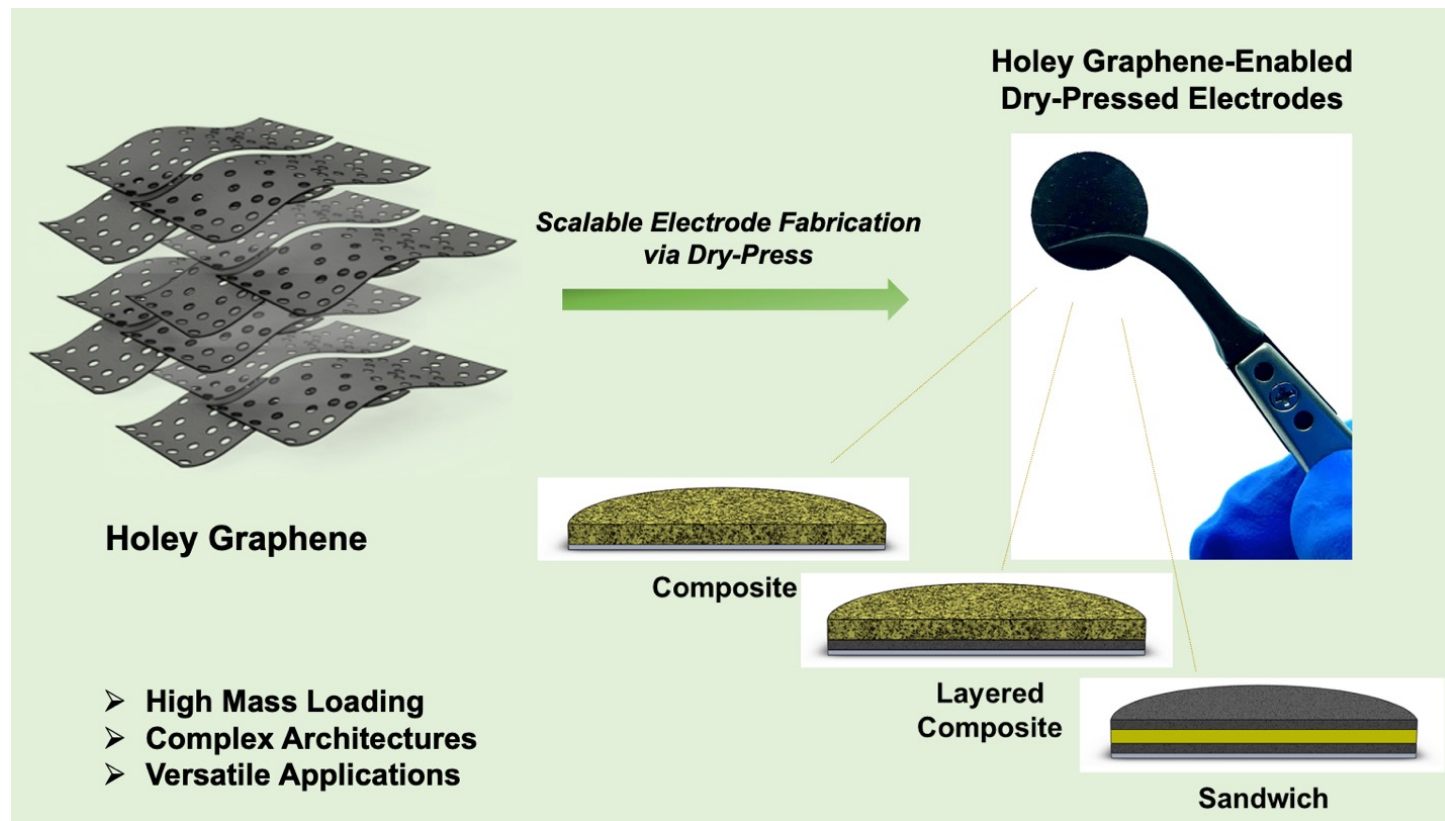
UAM: Urban Air Mobility
eVTOL: electric Vertical Take-Off and Landing
SOA: State-of-the-Art
R&D: Research & Development

Why is NASA Interested in Solid-State Batteries?

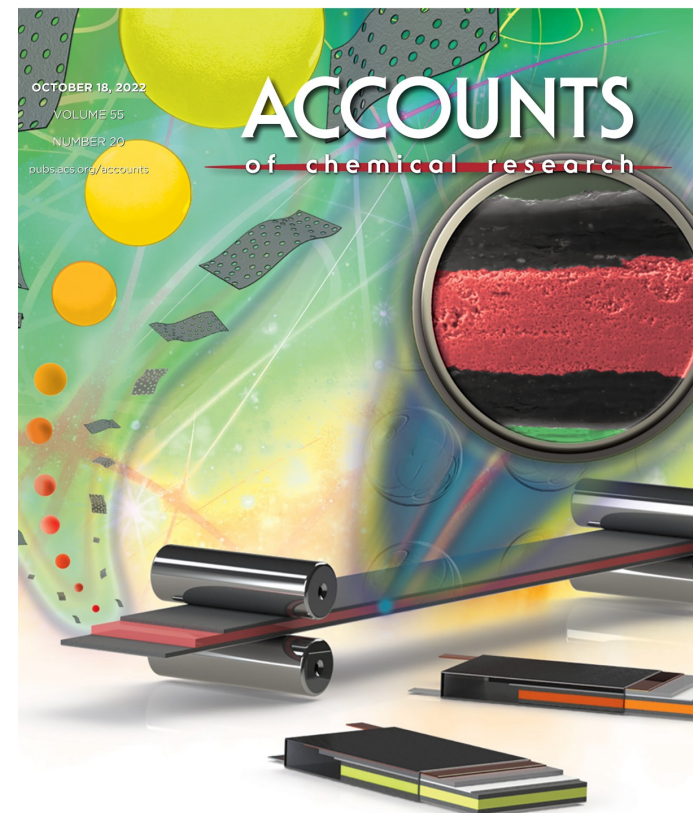


SABERS: Solid-state Architecture Batteries for Enhanced Rechargeability and Safety

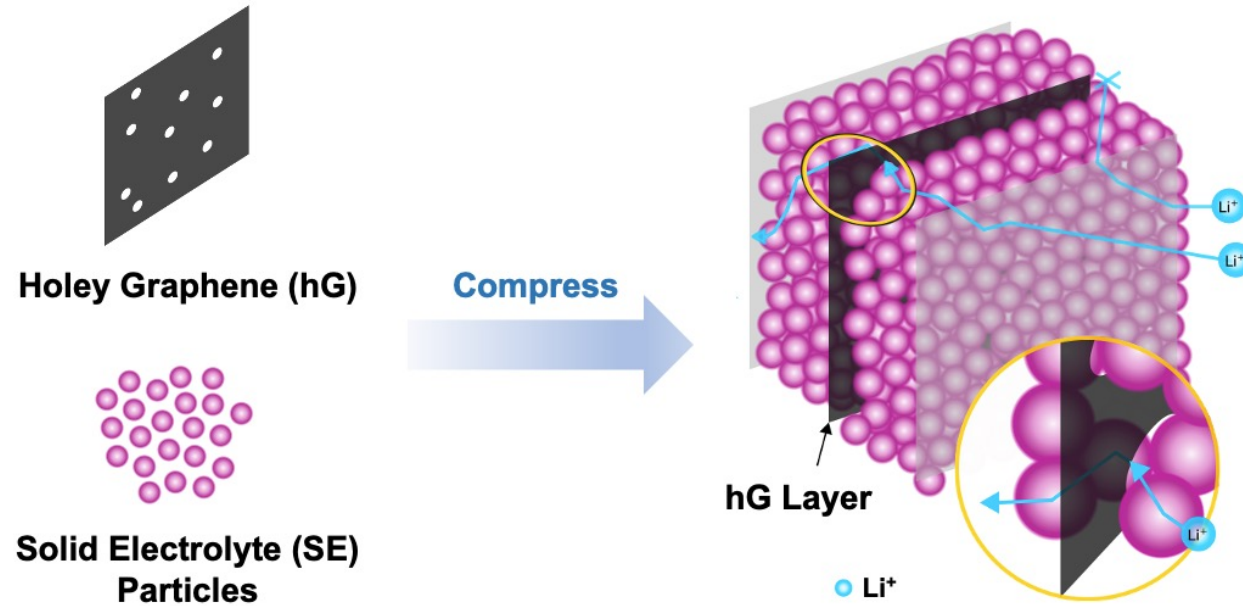
Dry-Pressed Electrodes Enabled by Holey Graphene



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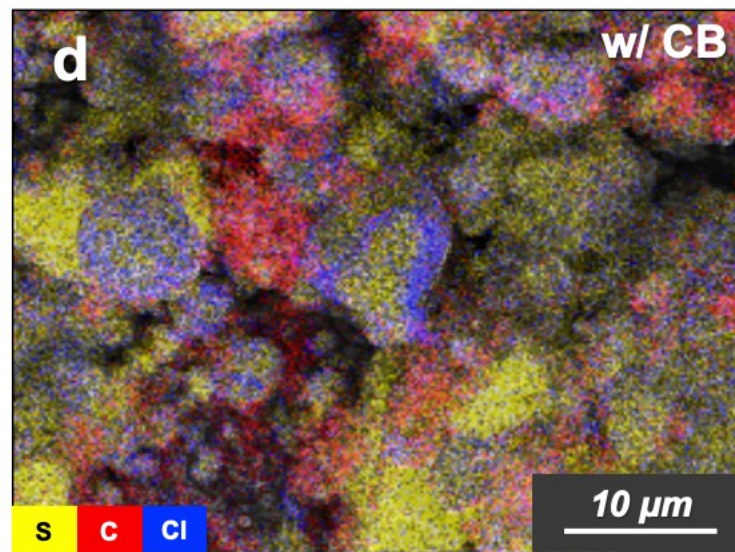
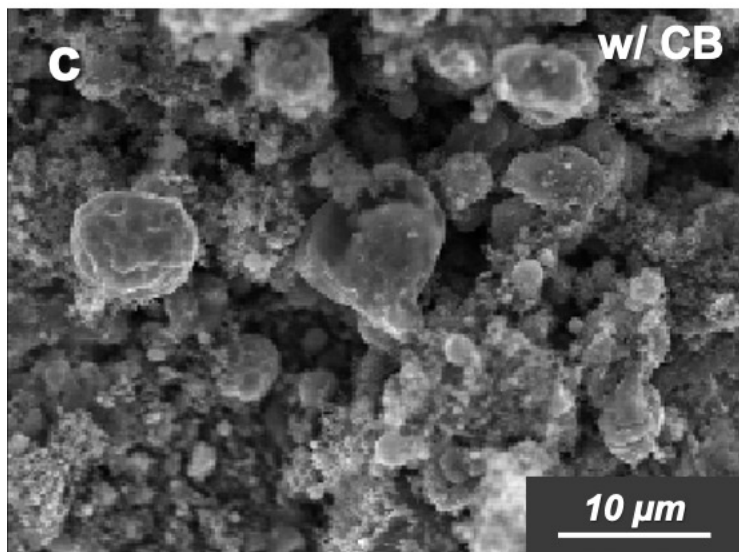
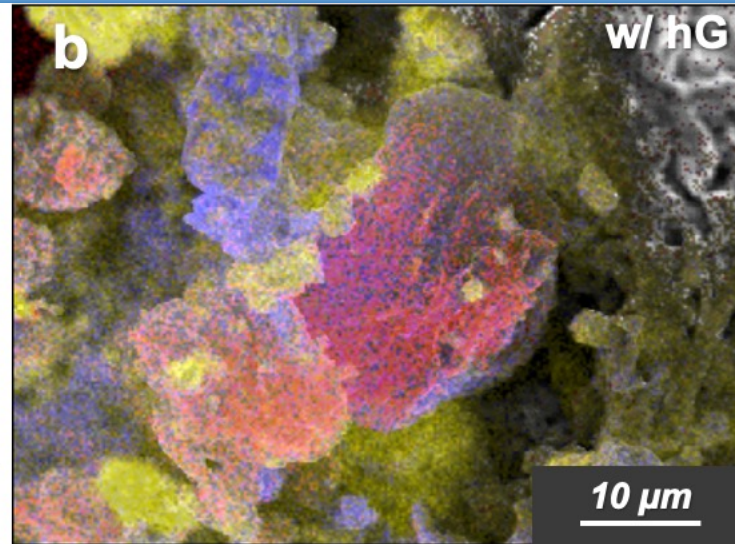
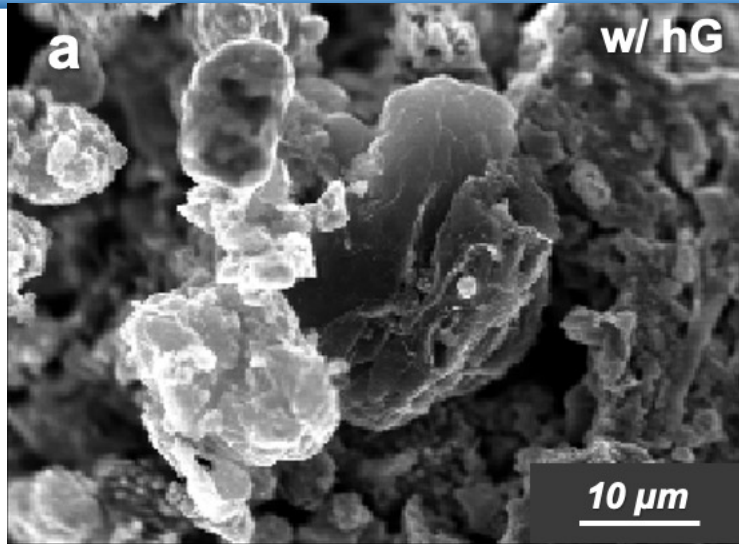


Li Ion Conductivity through hG Sheets



- Li ion can conduct through the thickness of holey graphene (hG) – as long as the holes are at least 25% in size of the solid-state electrolyte particles.

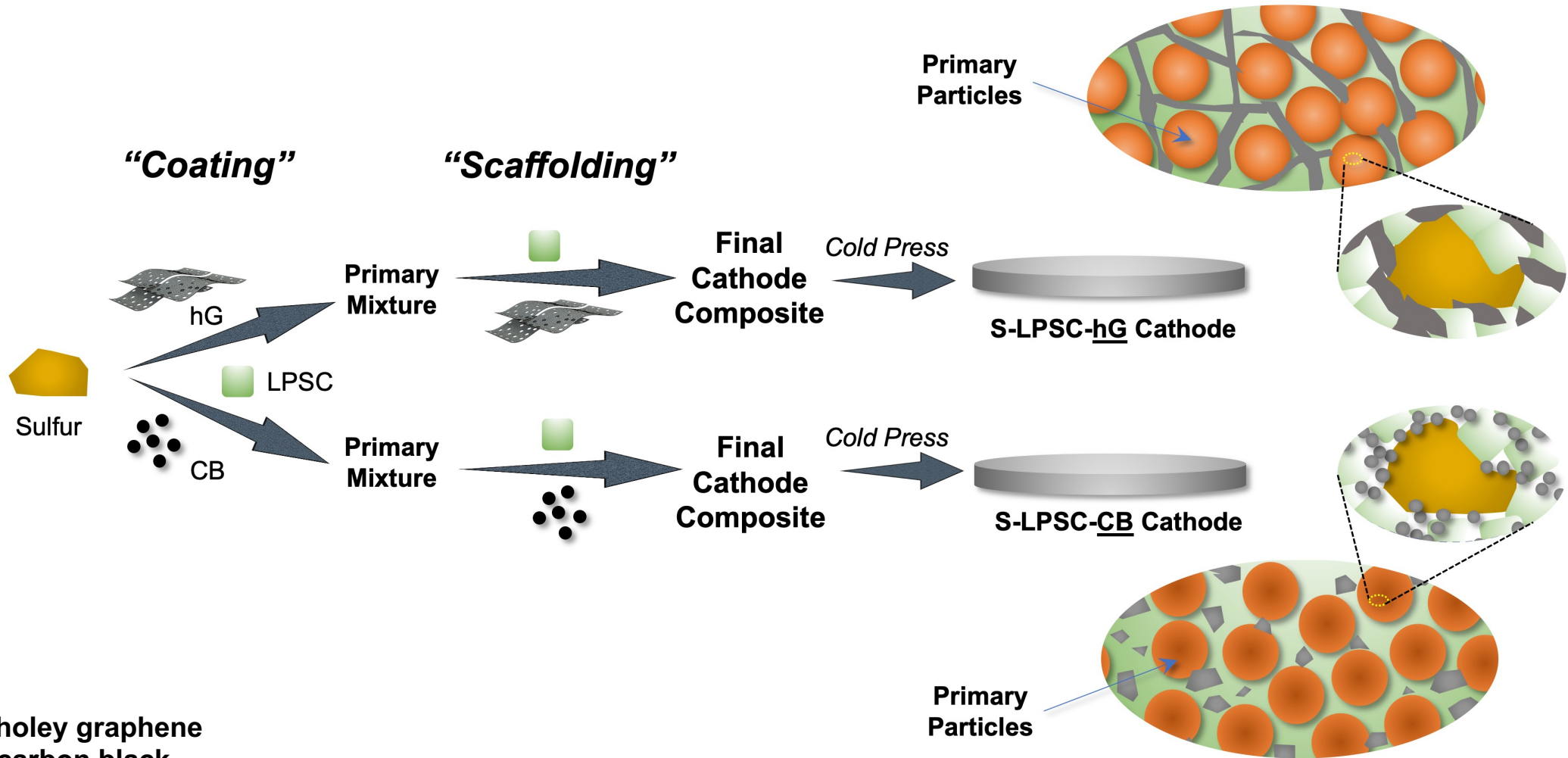
Composite Solid-State Cathode Powder



- ❑ Active material: **S**
- ❑ Solid electrolyte (SE):
Li₆PS₅Cl (LPSC)
- ❑ Carbon: **CB (carbon black)**
vs **hG (holey graphene)**

CB: Super C45

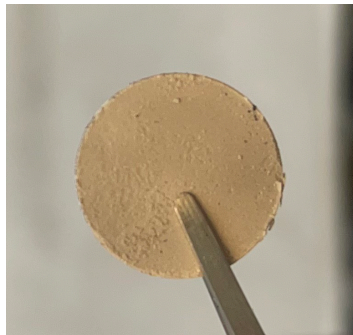
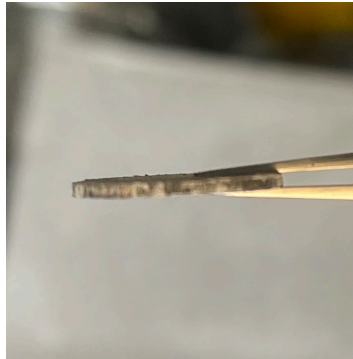
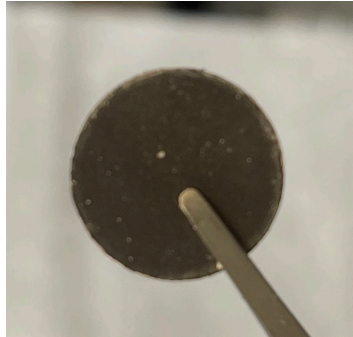
All-Solid-State S Cathodes



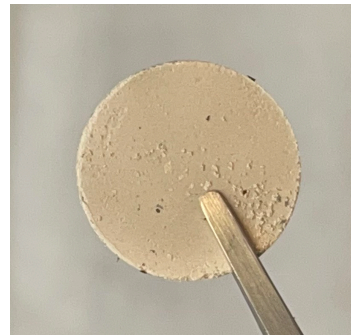
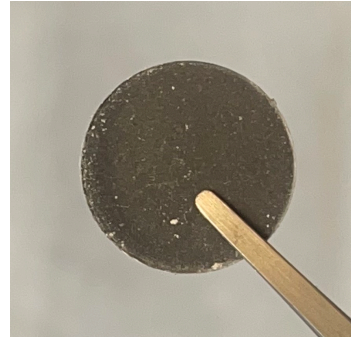
- hG: holey graphene
- CB: carbon black

Dry-Pressed Cathode/SE Bilayer Discs

CB

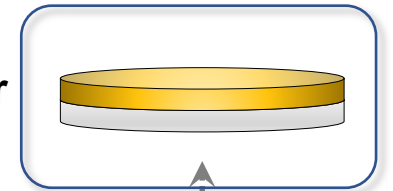


hG



- ❑ Both composites are compressible to form robust cathode/SE bilayer discs
- ❑ LPSC glass electrolyte serves as binder
- ❑ hG as “cold pressable hosts” is not an obvious advantage...?

Cathode/SE Bilayer

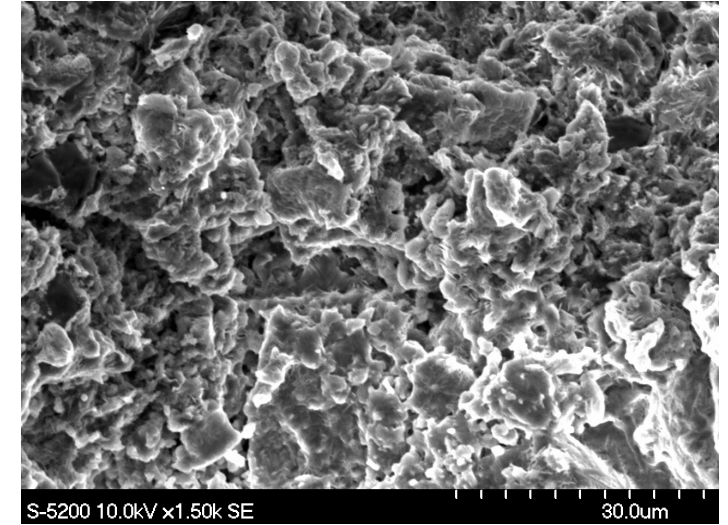
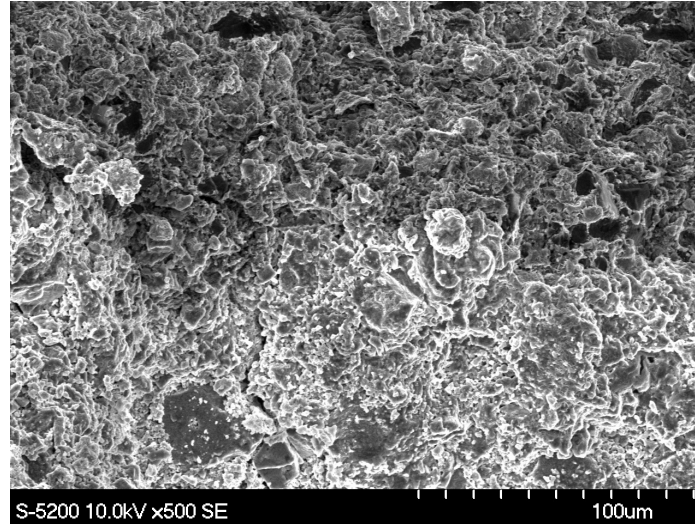
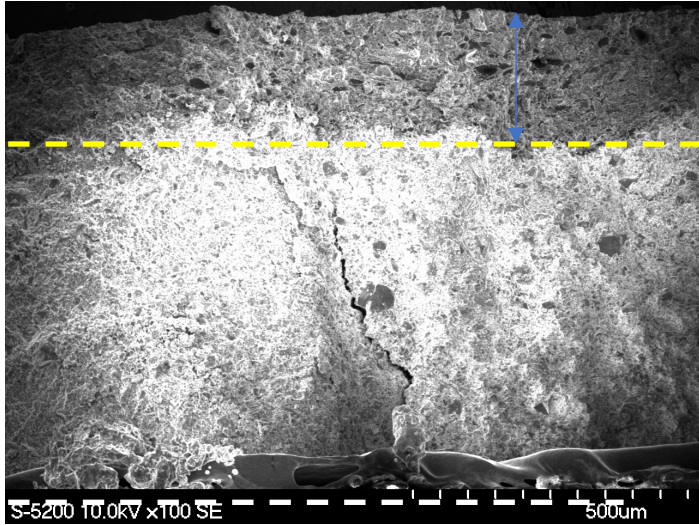


Lithium (Li) metal anode

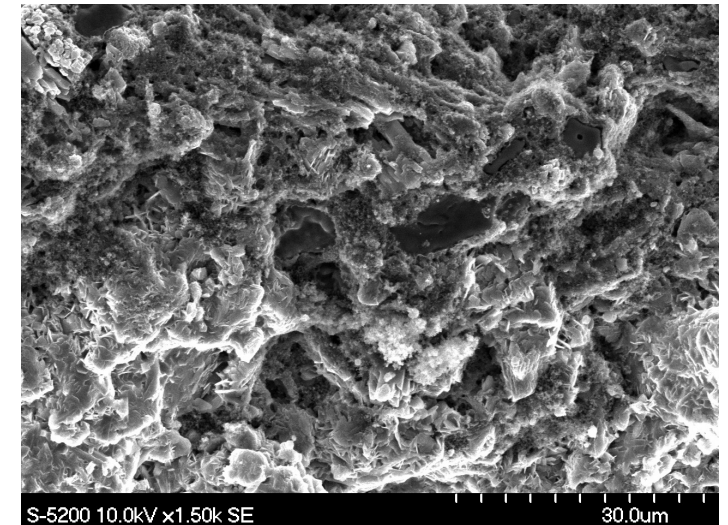
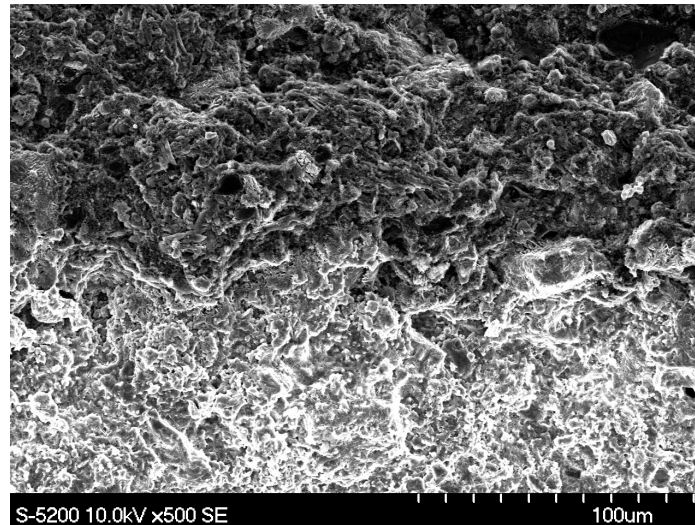
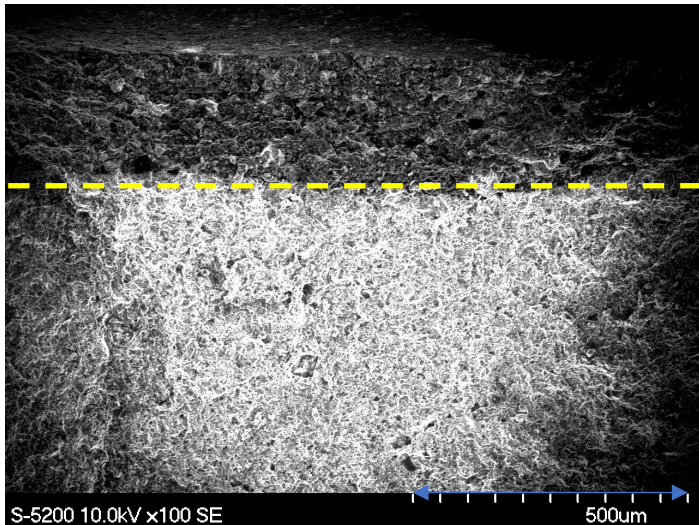


Dry-Pressed Cathode/SE Bilayers

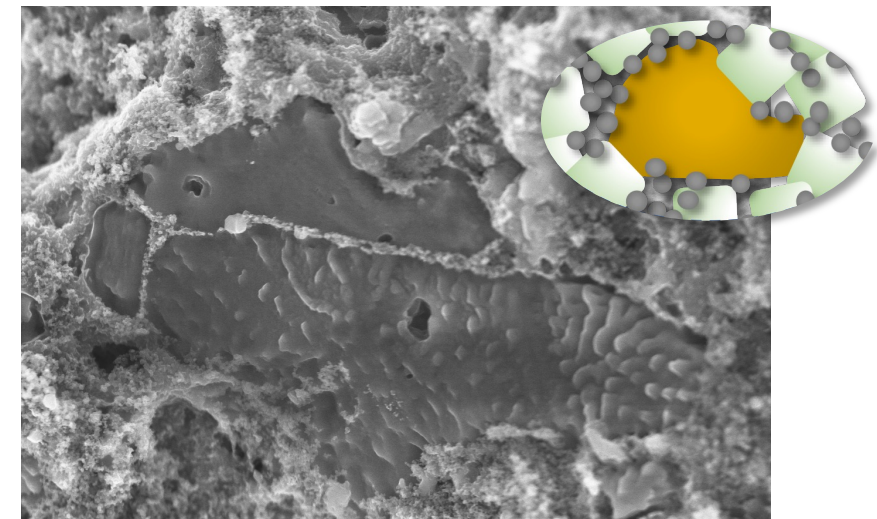
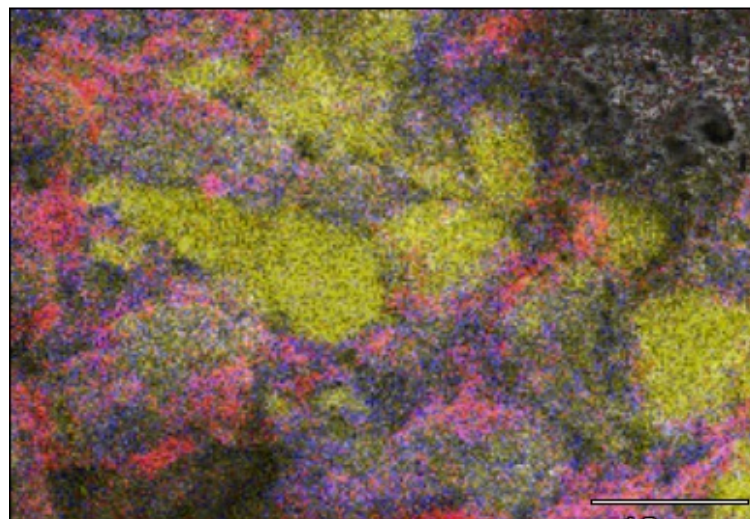
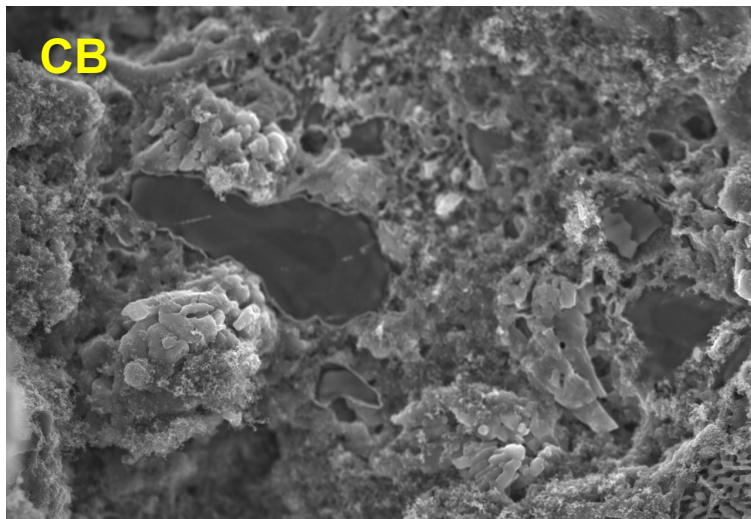
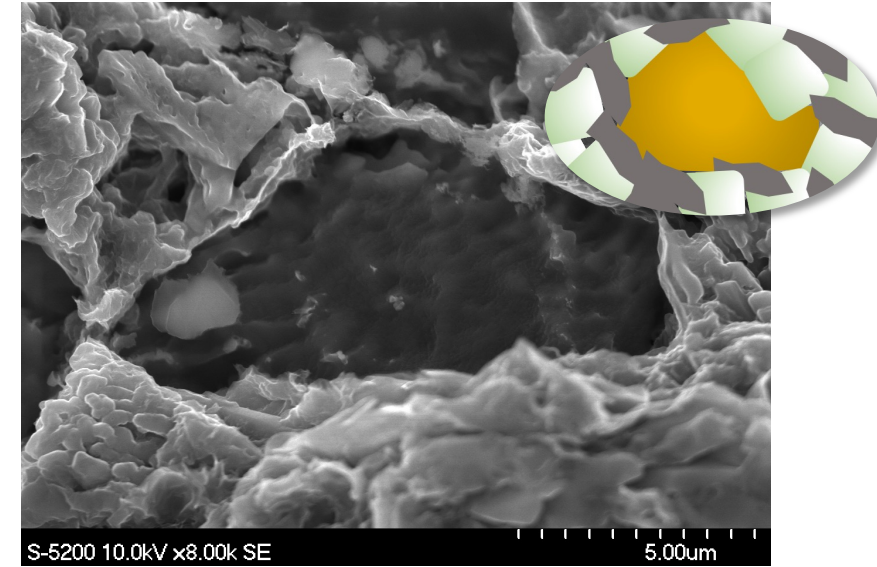
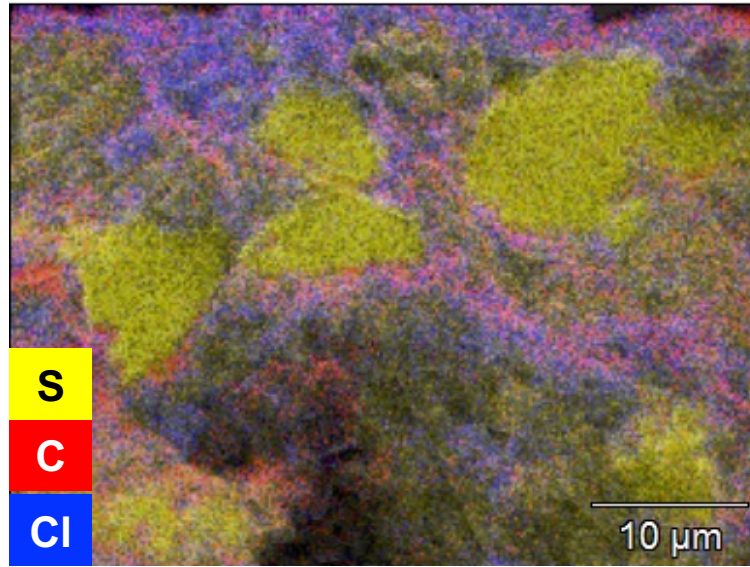
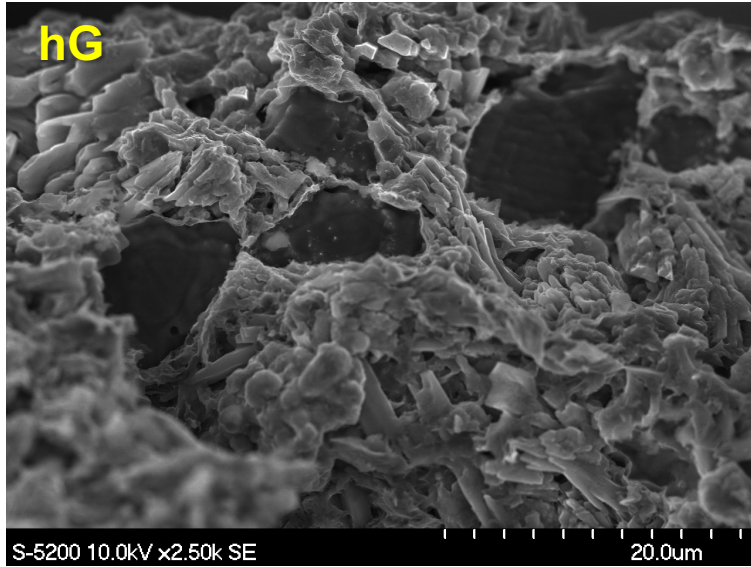
hG



CB

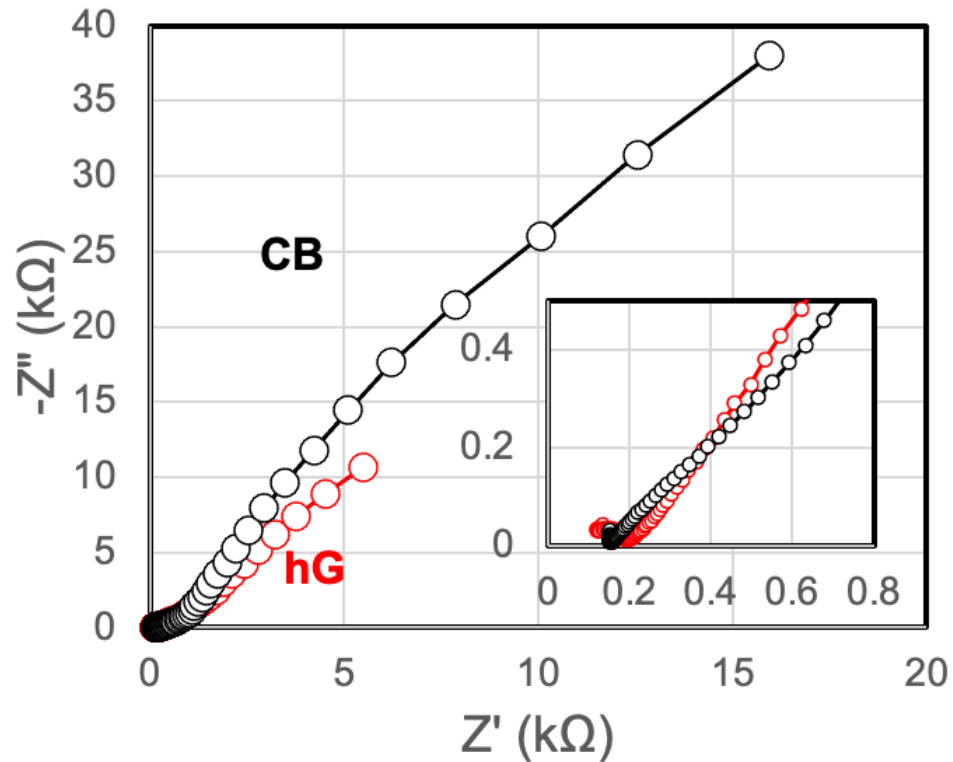


Cathode Microstructures

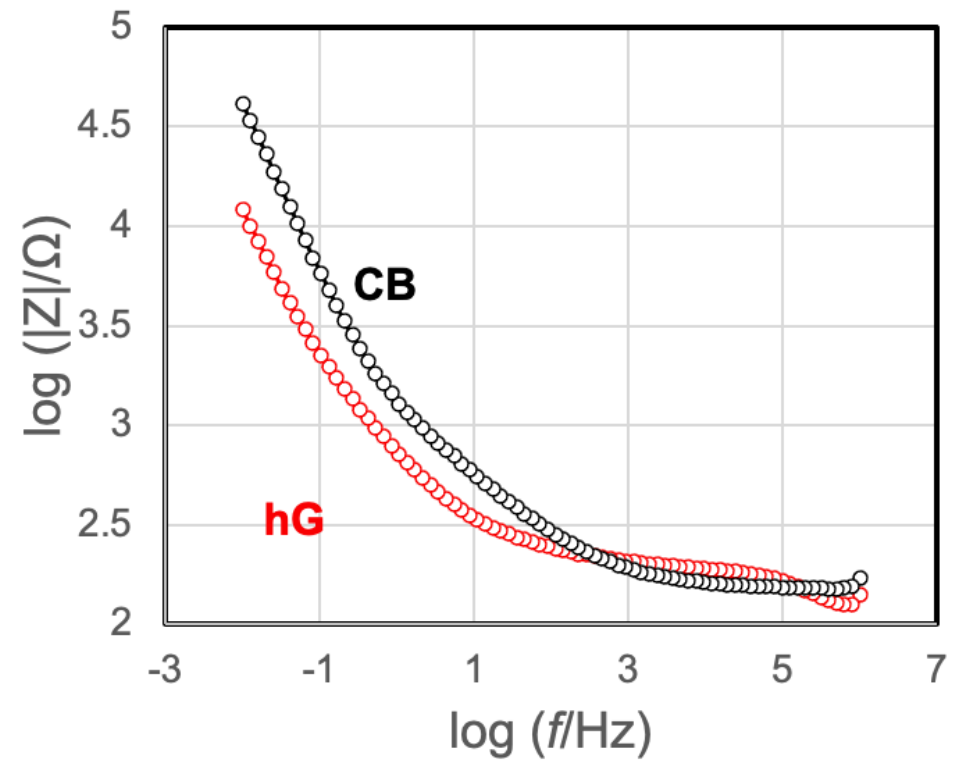


All-Solid-State Li-S Cell Impedance Characteristics

Nyquist Plot

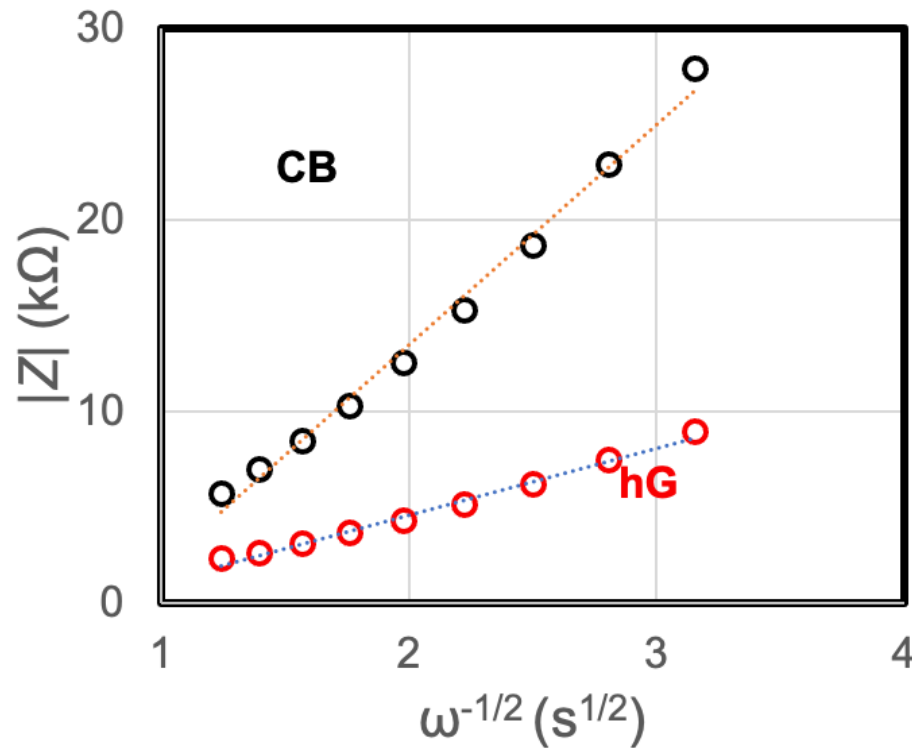


Bode Plot



□ The use of hG provides much lower impedance, especially in low frequency region.

Li Ion Diffusion Properties

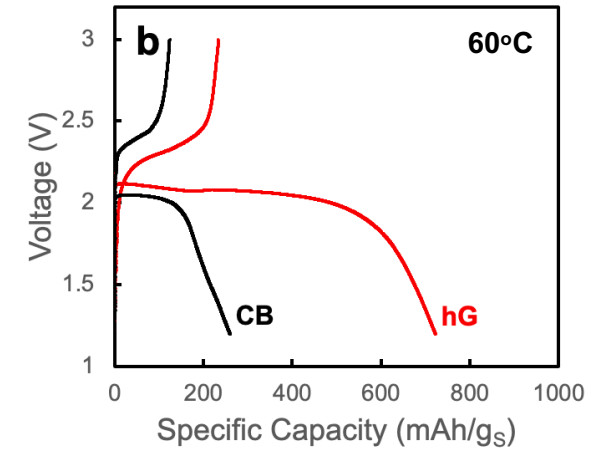
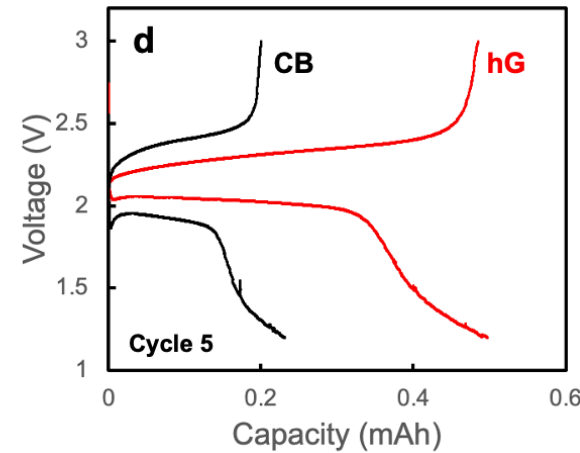
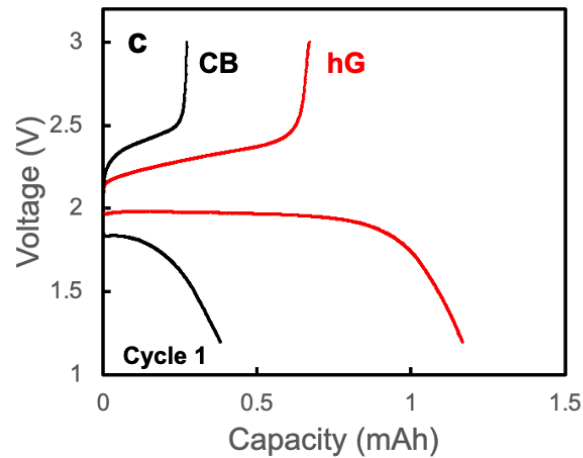
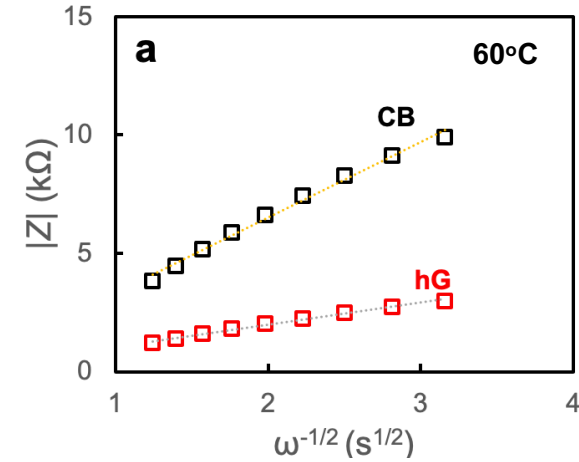
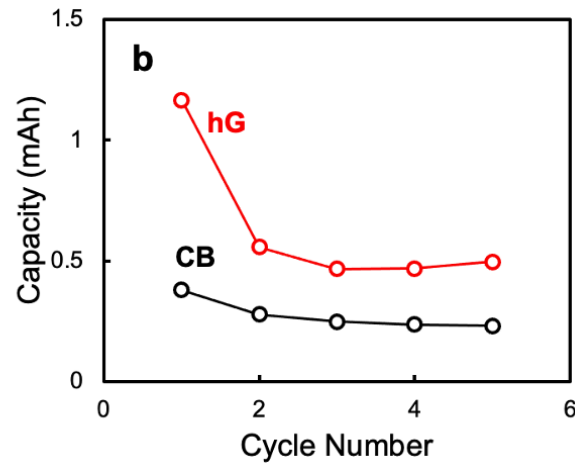
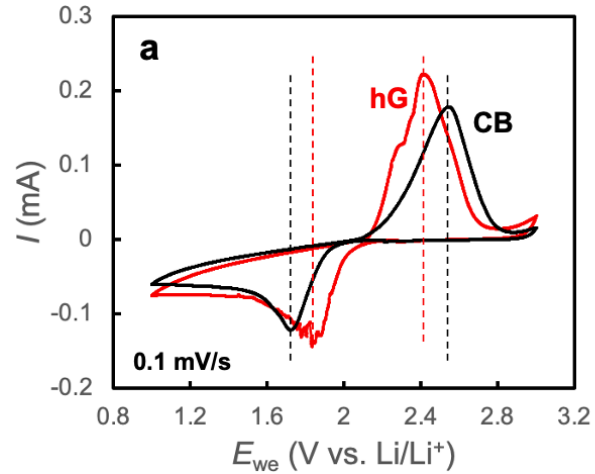


$$D_{Li^+} = \frac{R^2 T^2}{2A^2 n^4 F^4 c^2 \sigma_w^2}$$

	D_{Li^+} (cm ² /s)
CB	3.0×10^{-18}
hG	3.9×10^{-17}

- The use of hG allows one magnitude higher Li ion diffusion through the cathode.

All-Solid-State Li-S Cell Performance



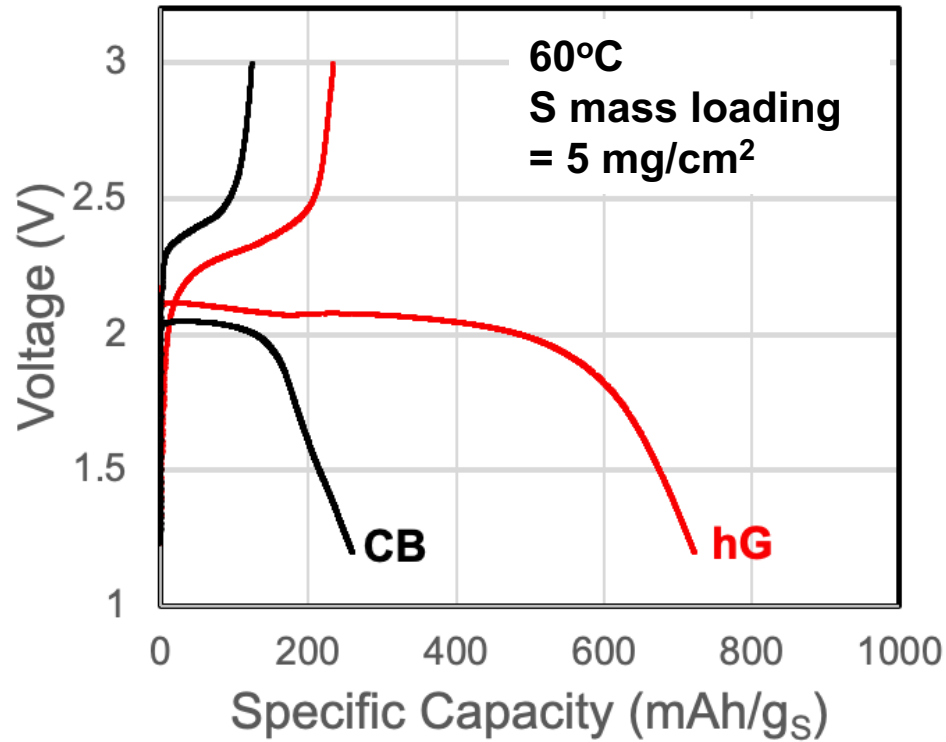
Room Temperature
12 mg/cm²

60°C
5 mg/cm²

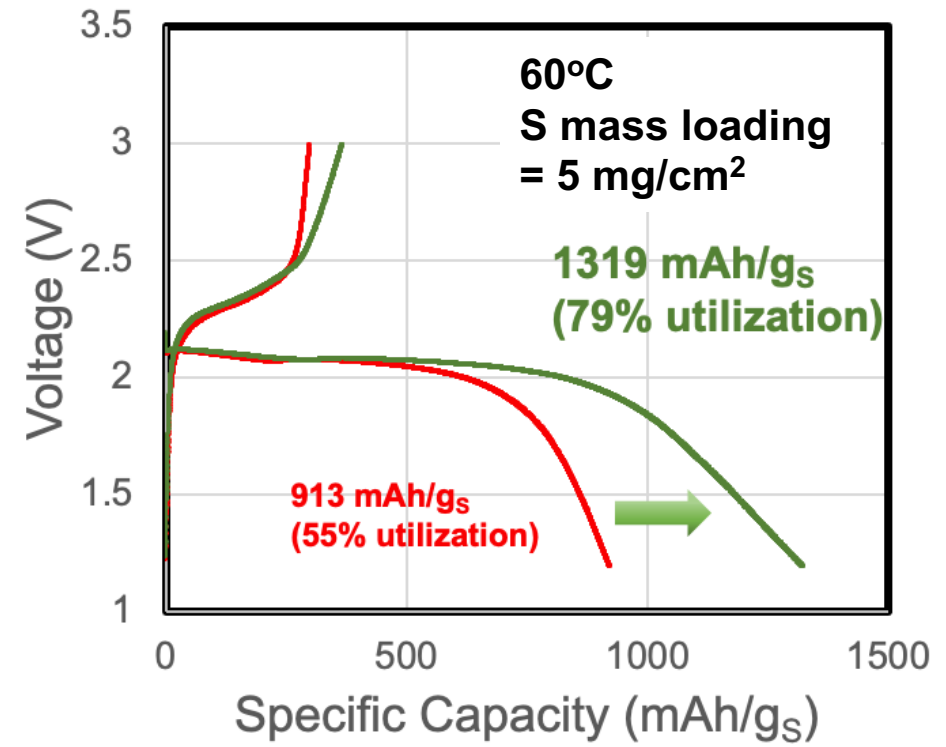
- Li metal anode
- No additional stack pressure

Strategies toward High S Utilization

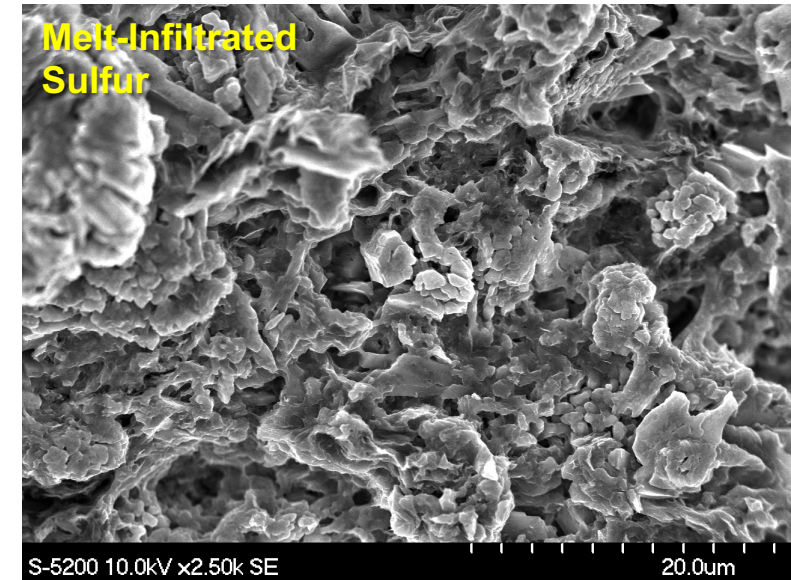
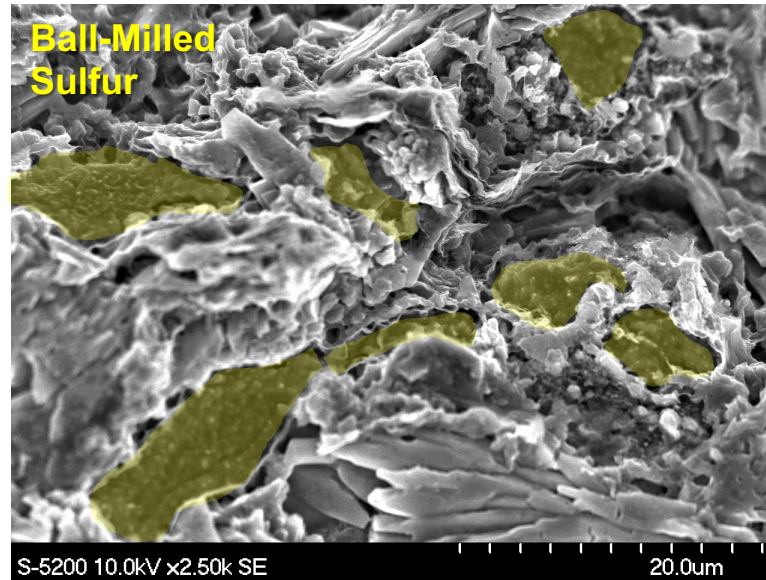
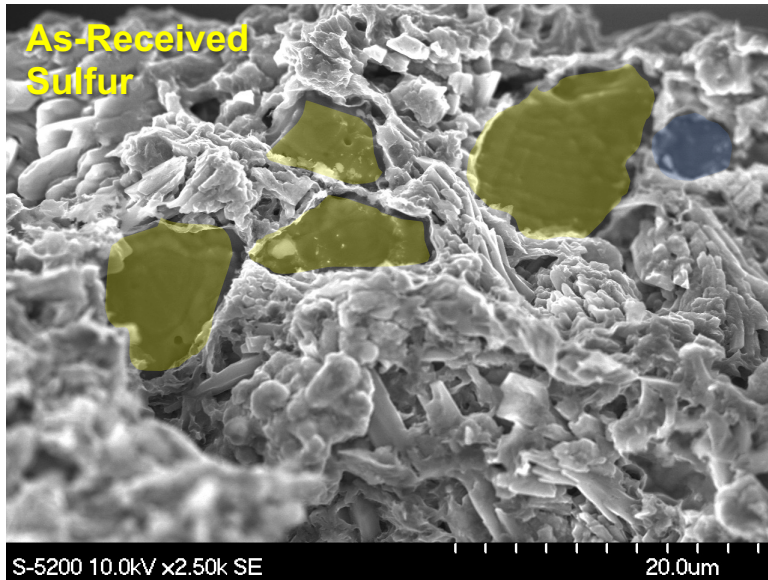
Increase Operation Temperature



S Melt Infiltration

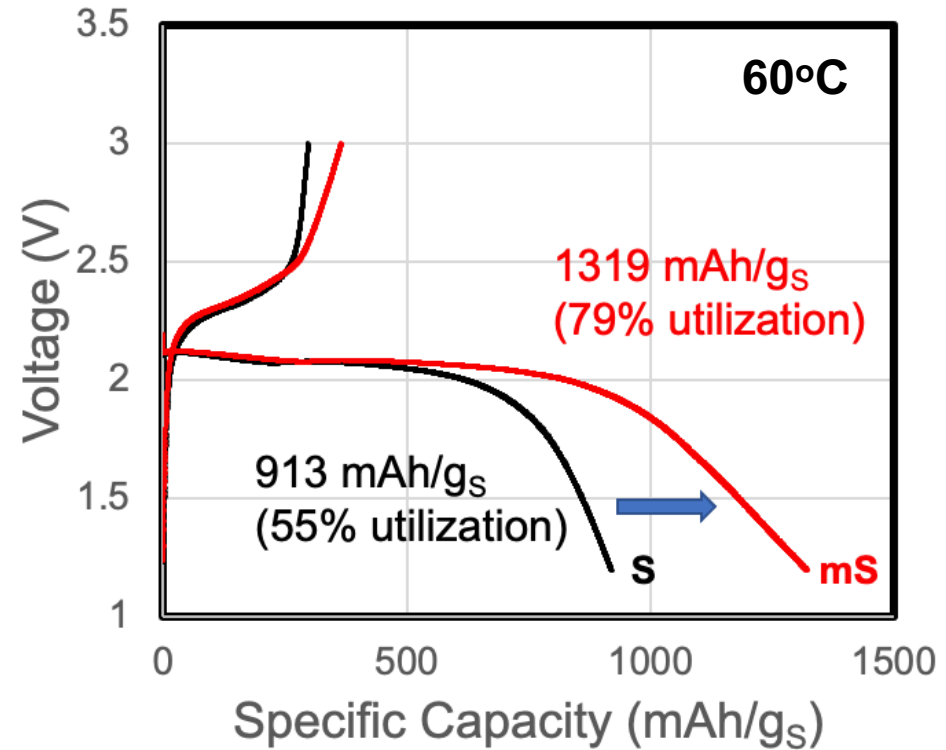
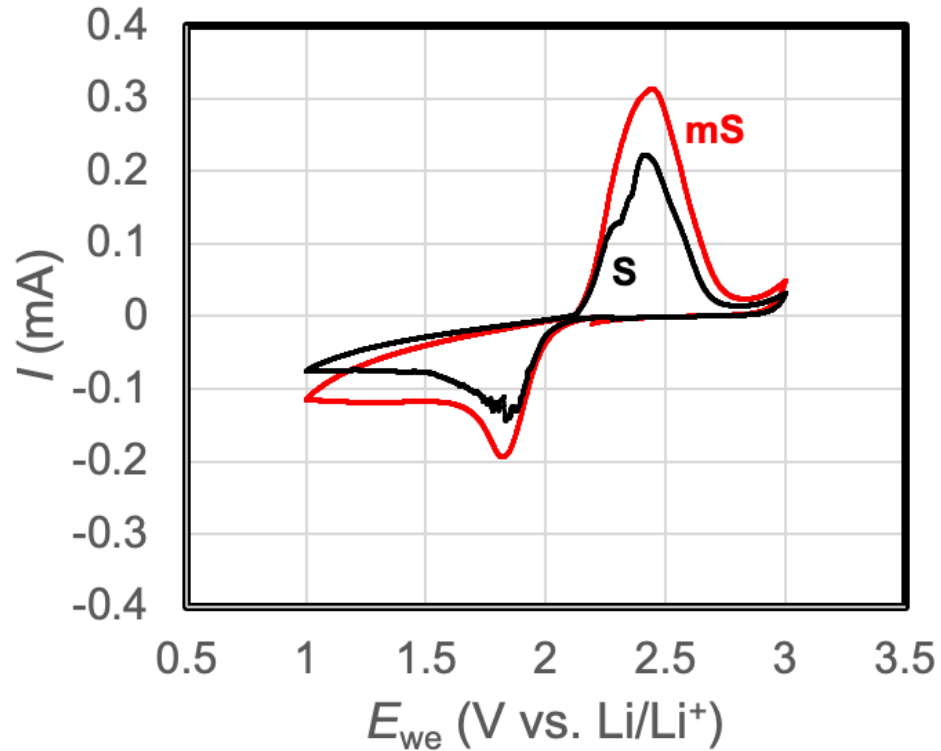


Morphology of mS in Cathode Discs



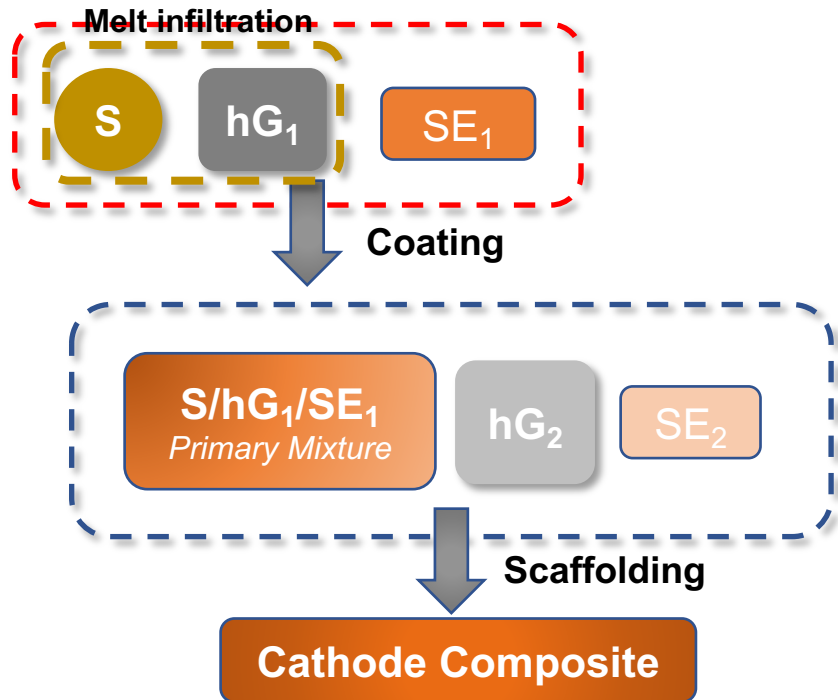
mS = melt-infiltrated S

mS Improves Cathodic Interphase Contacts



□ ~3 times Li⁺ diffusivity

Design of Experiment (DOE) Studies



Inputs (5 factors)

S: (10 – 50)%

$hG = hG_1 + hG_2$

hG_1 : (0 – 15)%

hG_2 : (5 – 20)%

$SE = SE_1 + SE_2$

SE_1 : (0 – 85)%

SE_2 : (0 – 85)%

Constraints

$5\% < hG_1 + hG_2 < 20\%$

$30\% < SE_1 + SE_2 < 85\%$

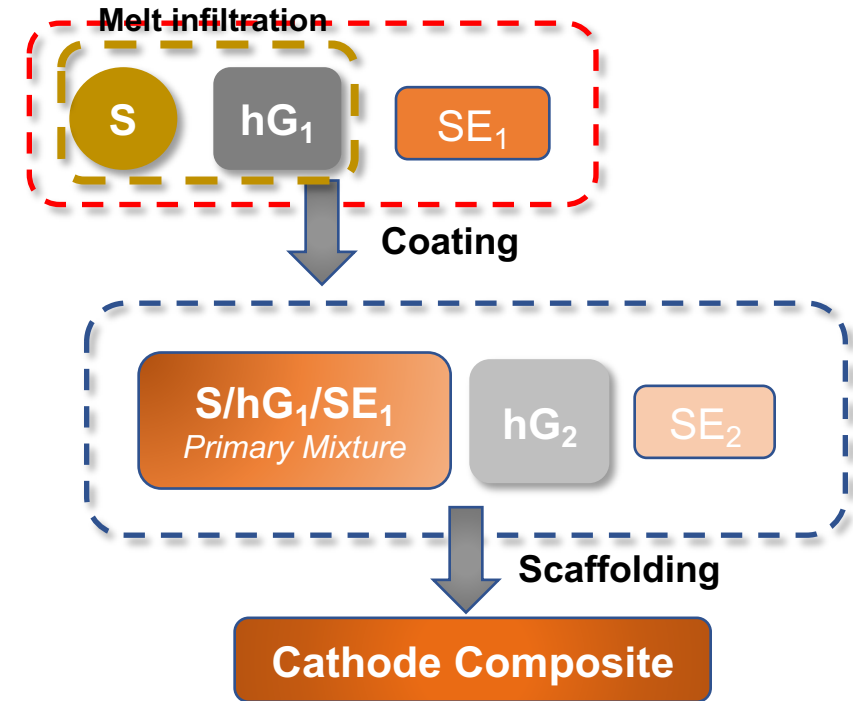
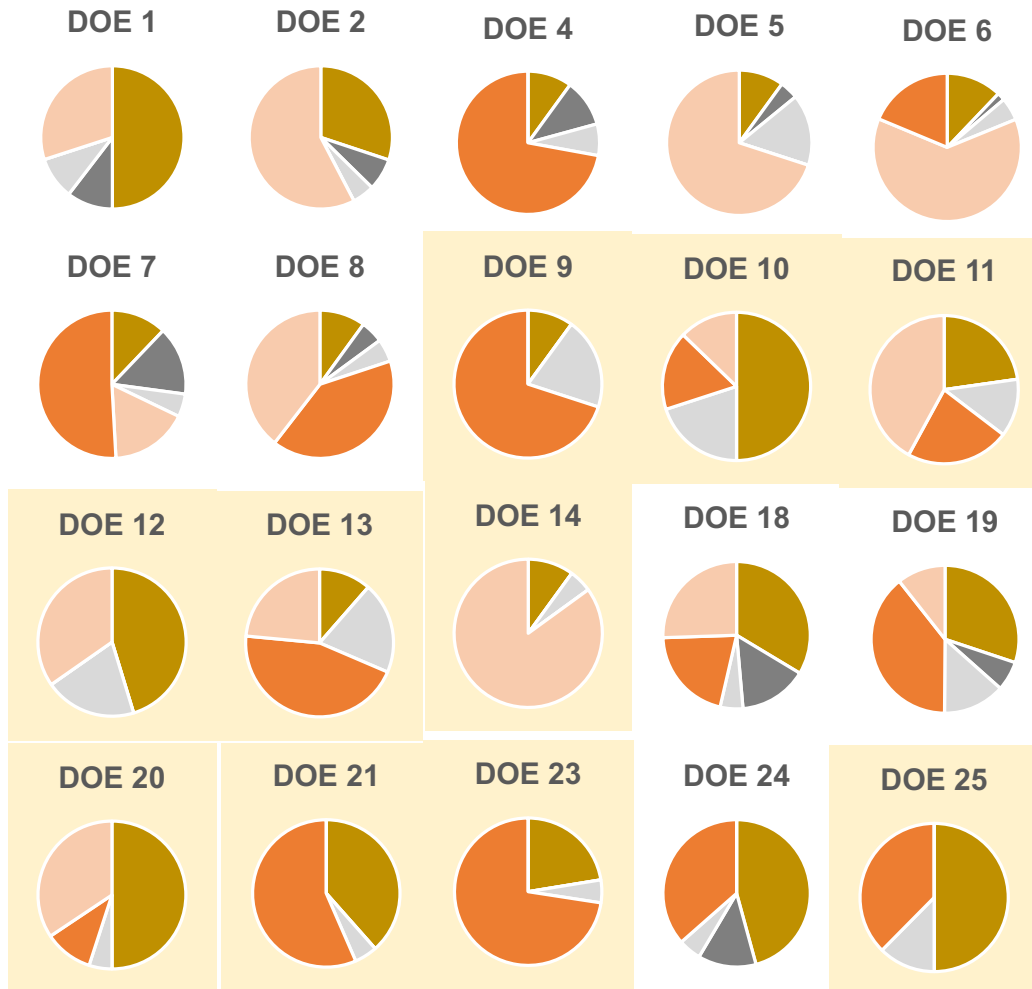
Condition

$S + hG + SE = 100\%$

Outputs (analyzed individually)

- Discharge capacity
- Bulk conductivity
- Overpotential
- Li ion diffusivity

Composition/Process Optimization

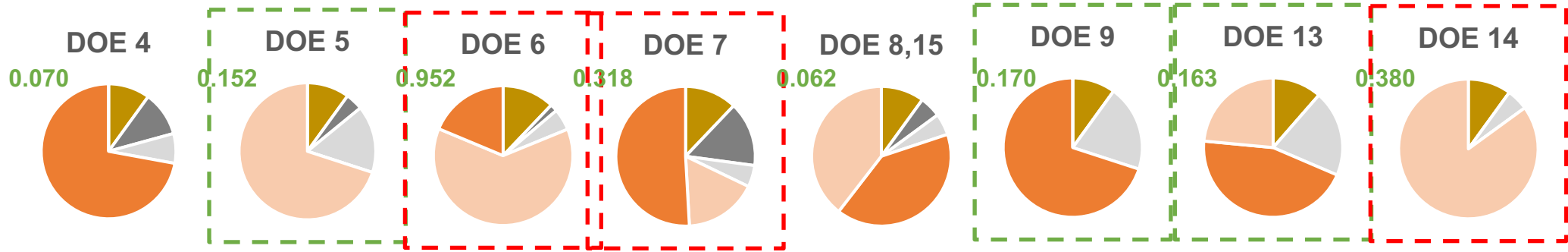


- 20 unique compositions
 - ❖ S: 10 – 50%
 - ❖ $hG_1 + hG_2$: 5-20%; hG_1 : 0-15%; hG_2 : 0-20%
 - ❖ $SE_1 + SE_2$: 30-85%; SE_1 : 0-75%; SE_2 : 0-70%
 - ❖ No hG_1 = **no melt infiltration**

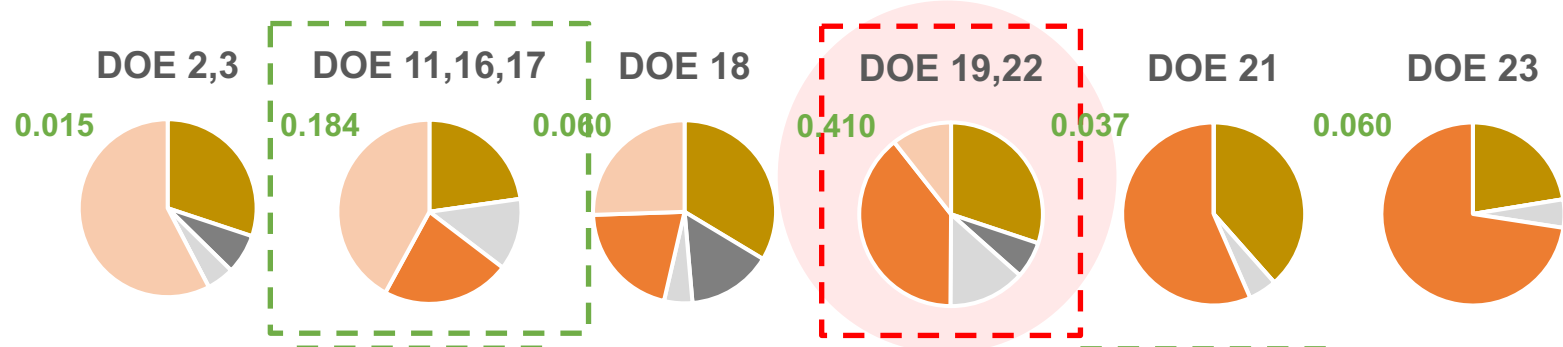


Room Temperature Discharge Capacity

Low S:
10%-12%

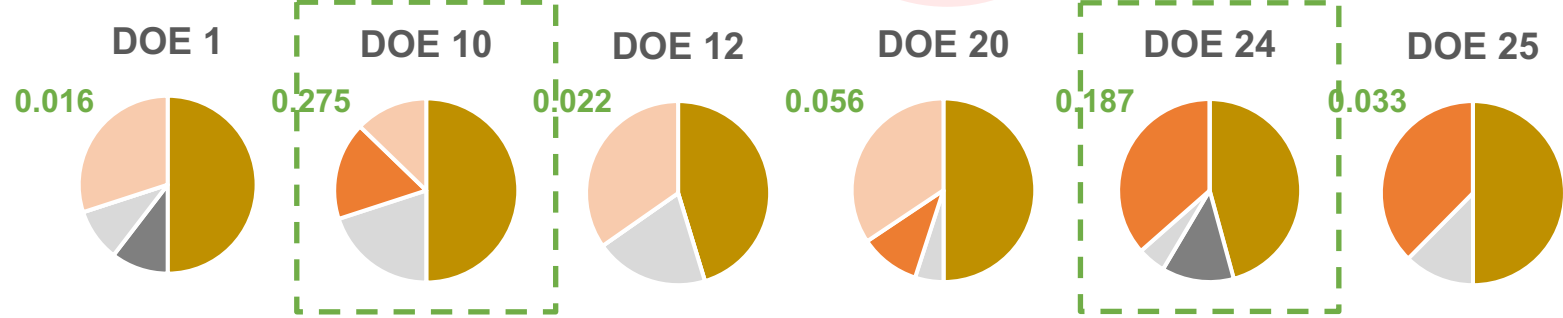


Mid S:
20%-40%



Criteria:
High capacity at
high S content

High S:
45%-50%



Best Performance

Medium Performance

Summary



- ❑ Solid-state S cathodes were prepared by **solvent-free pressing** a mixture of S, solid electrolyte, and carbon
- ❑ **Holey graphene** provides robust composite cathode architecture, thus enhanced electrochemical performance (in comparison to carbon black)
- ❑ **High S utilization** was achieved at **high mass loading (> 5 mg/cm²)** in all-solid-state cells
- ❑ **Optimization** of all-solid-state S cathodes was achieved via **DOE studies**



Acknowledgements

- ❑ NASA Convergent Aeronautics Solutions (**CAS**) Project
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- ❑ Student Interns:
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 - Brandon Walker
 - Lucy Somervill
 - Rehan Rashid