

Control Architecture for a Concept Aircraft with a Series/Parallel Partial Hybrid Powertrain and Distributed Electric Propulsion

by

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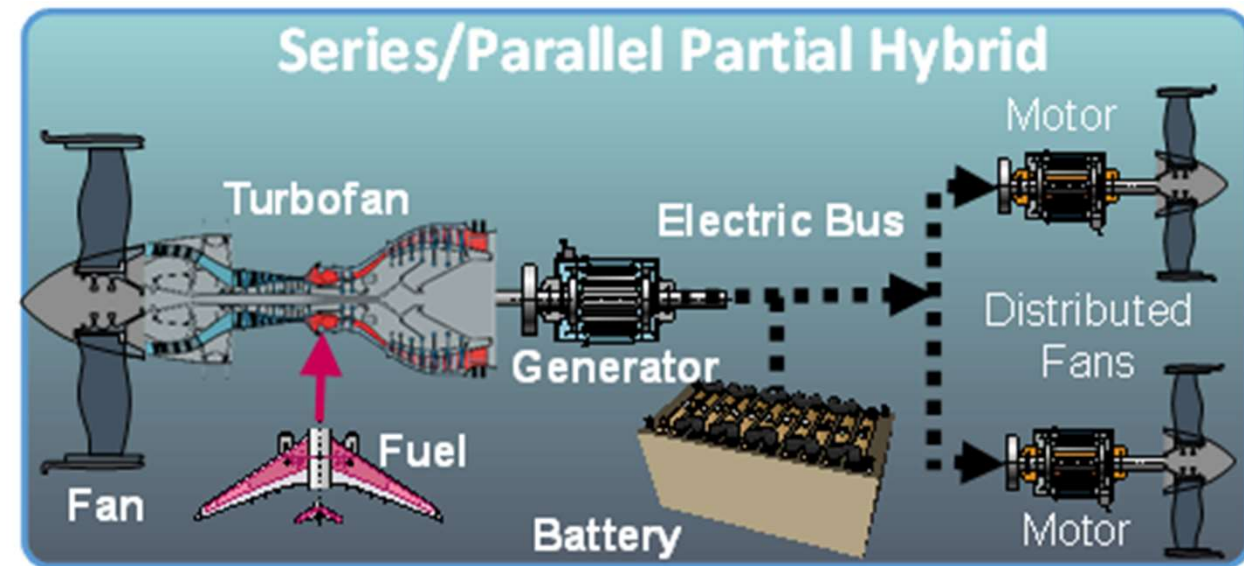
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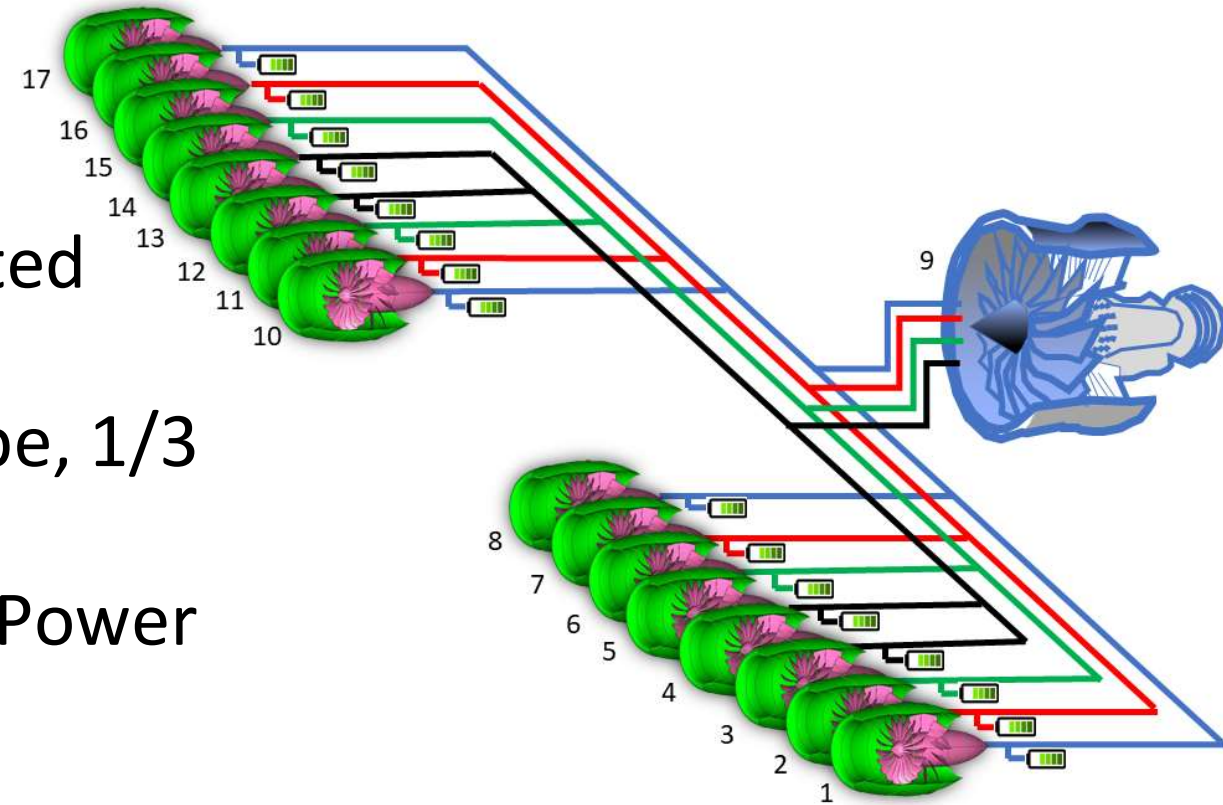
SUsonic Single Aft eNginE (SUSAN) Electrofan

- 2040 entry-into-service concept
- Single aisle 180 PAX regional jet
- Single Turbofan in the Empennage
- 16 Underwing Contrarotating Electric Fans or Electric Engines
- Series/Parallel Partial Hybrid Powertrain
- Small Reusable/Rechargeable (Secondary) Batteries Help Enable Electrification Benefits
- Single-Use (Primary) Batteries Provide Emergency Power, e.g., in the Case of a Turbine Engine Failure



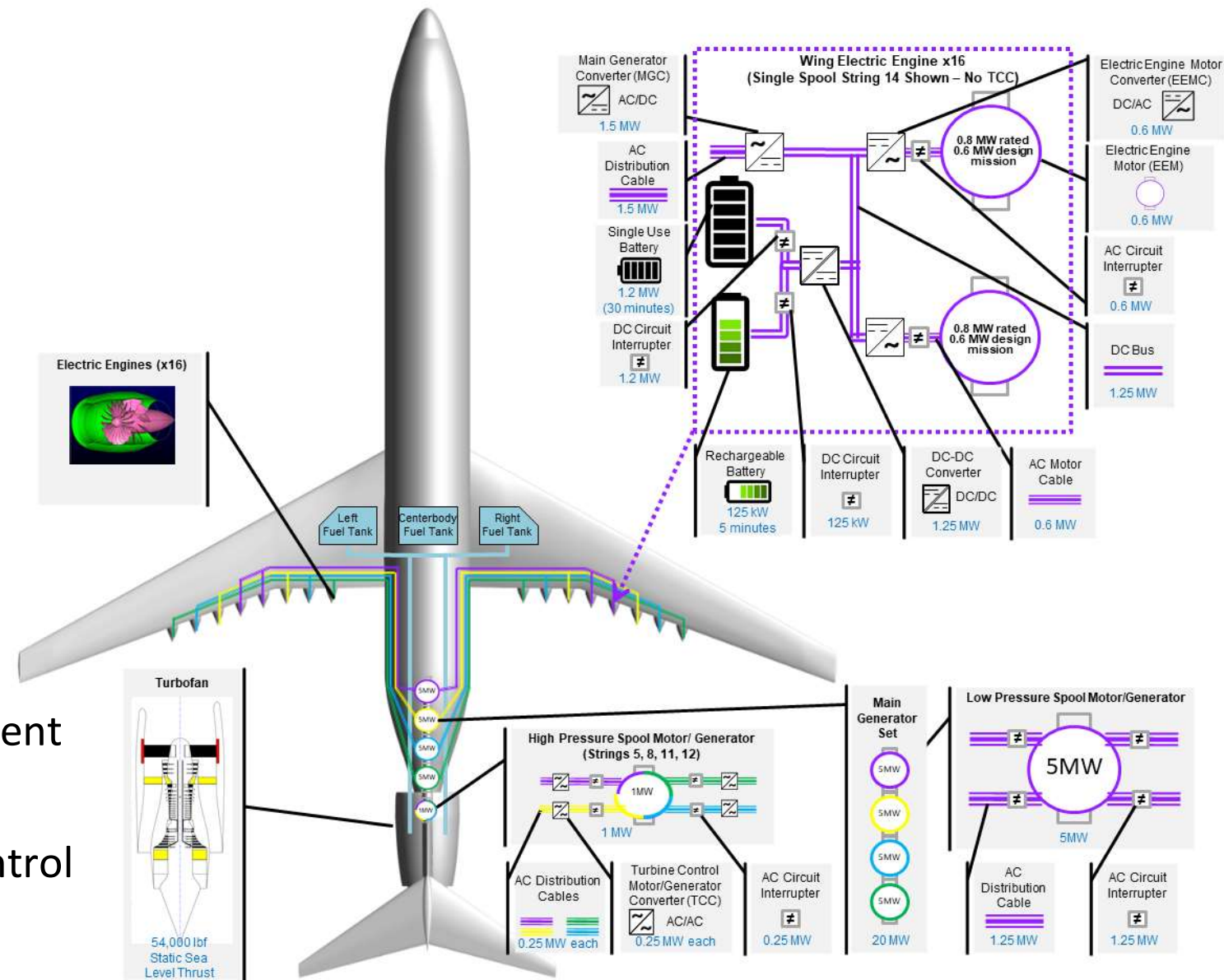
SUSAN's Unique Features and Constraints Require Complex Control Coordination

- 17 Engines, One Turbofan, 16 Electric Engines
- Electric Engines Run on Power Extracted from Turbofan
- Thrust Split Around the Flight Envelope, 1/3 Turbofan, 2/3 Electric Engines
- Turbofan Designed to Accommodate Power Extraction to Achieve Thrust Split
- Turbofan Operates With Only a Small Variation in Power Extraction
- Single Throttle Control for Normal Operation
- Distributed Electric Propulsion



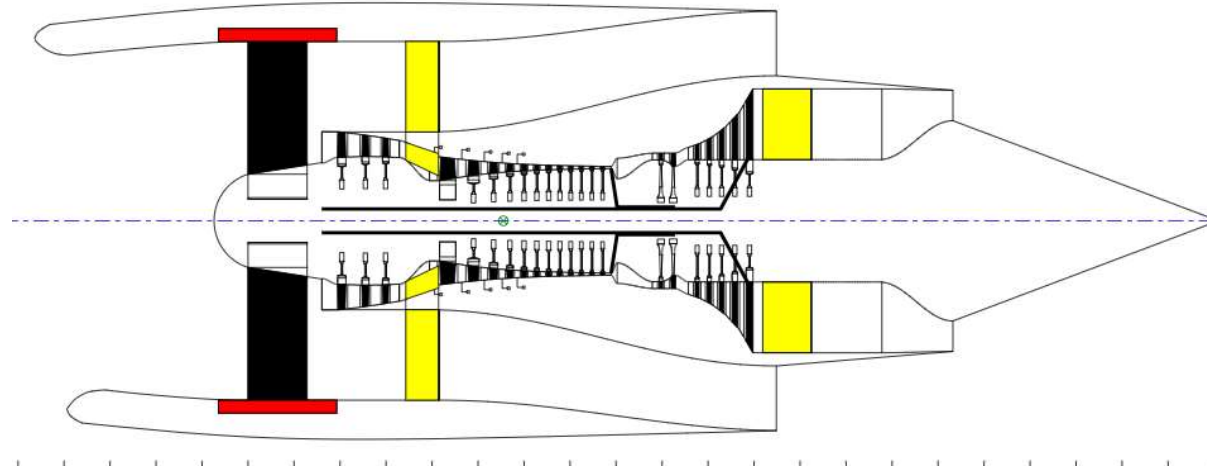
System and Subsystem Control

- Turbine Engine Control
- Power System Control
 - Bus Voltage Control
 - Battery State of Charge Control
- Electric Engine Control
- TEEM Control
- Powertrain Supervisory Control
 - Boost
 - Battery State of Charge Adjustment
 - Integrated Vehicle Health Management
- Flight Control
 - Integrated Flight and Propulsion Control



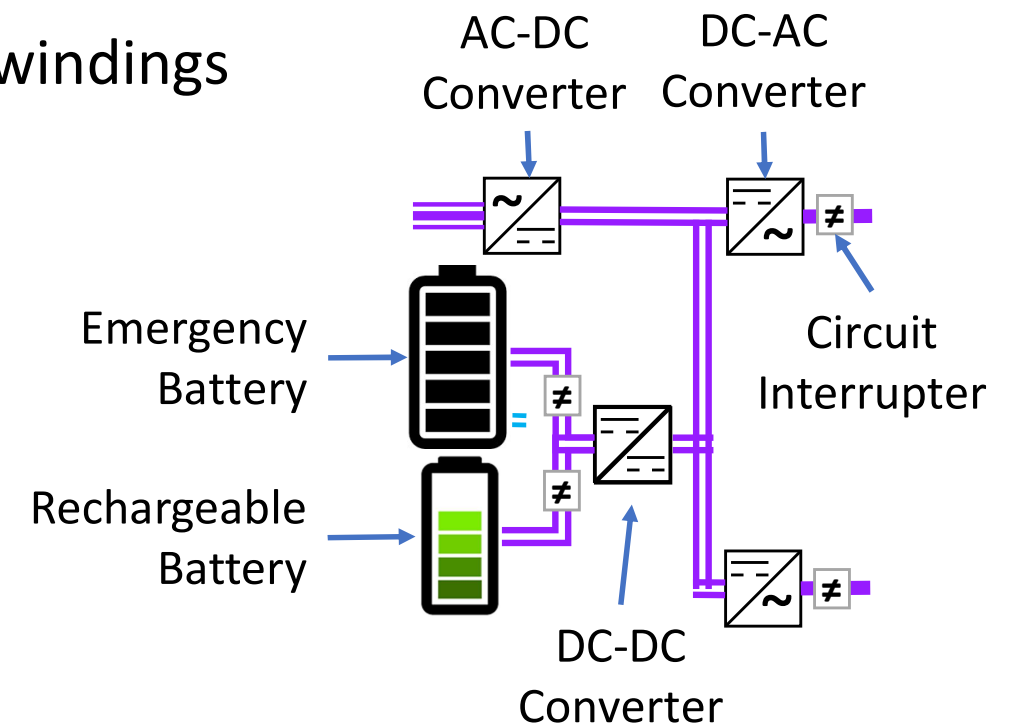
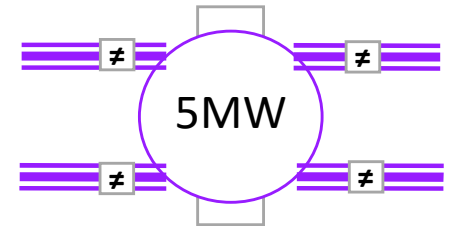
Turbofan Control

- Fan speed controlled
- Standard Min-Max control system
- Open-loop scheduled Variable Bleed Valve and Variable Area Fan Nozzle



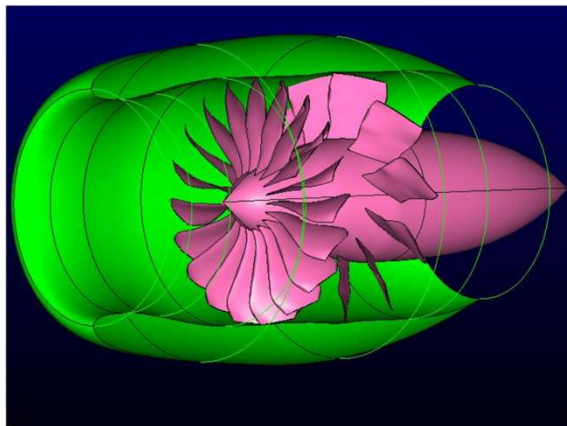
Power System Control

- Power extraction
 - Four 5 MW generators on the turbofan's low-pressure shaft
 - Each 5 MW generator is separated into four 1.25 MW 3-phase windings
 - One 1 MW motor/generator on the high-pressure shaft
 - The 1 MW motor/generator has four 3-phase windings
- Bus Voltage Control
- Battery charging



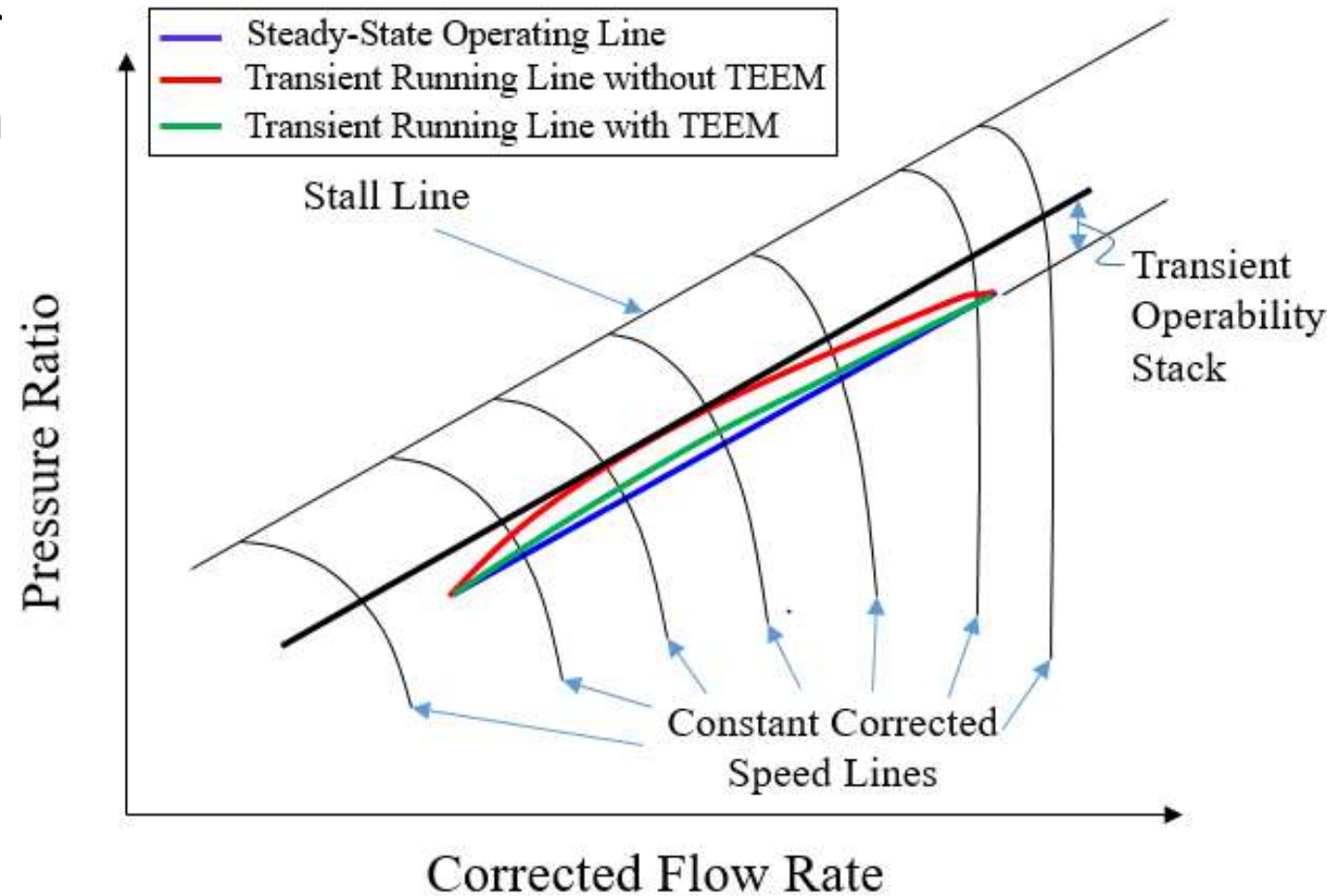
Electric Engine Control

- 16 contrarotating electric engines, eight under each wing, mounted in a mail slot nacelle
- Each electric engine has two fans, each with its own motor
- Each electric engine is individually speed controlled
- Open-loop scheduled Variable Area Fan Nozzle



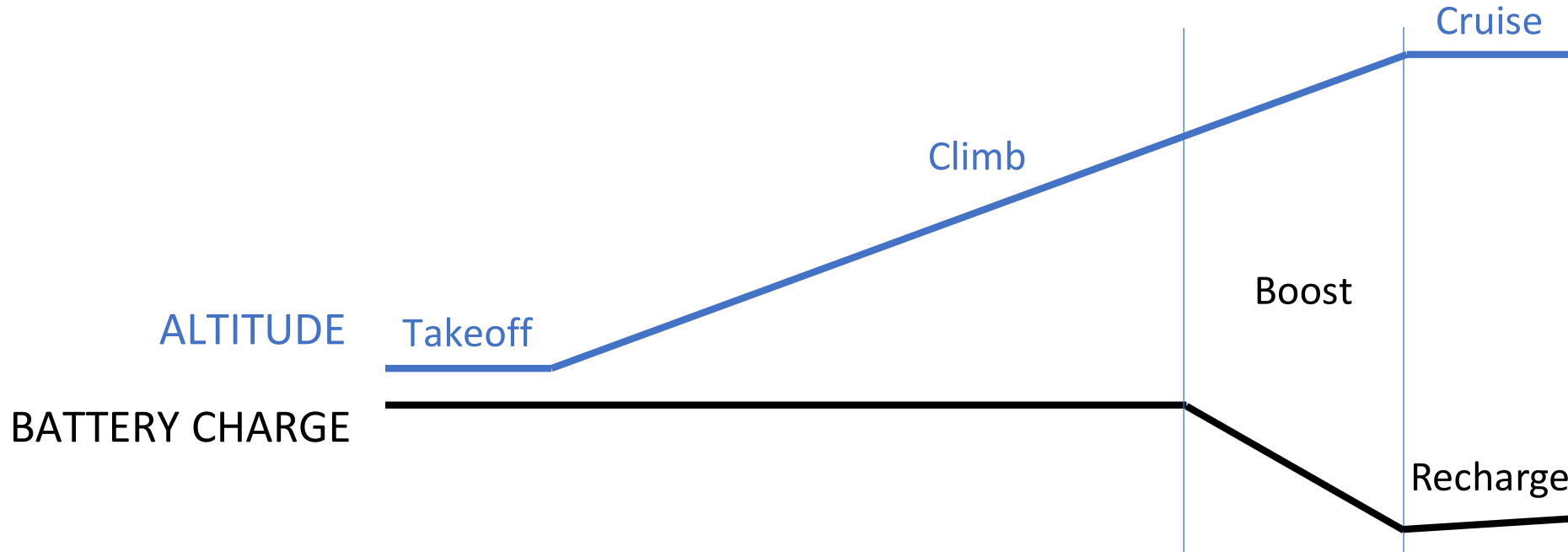
Turbine Electrified Energy Management (TEEM) Control

- TEEM Control takes advantage of the existing motor/generators on the engine shafts to inject or extract power during transient operation, providing an operability benefit
- TEEM Control helps minimize the off-design operation during accelerations and decelerations, maintaining operation close to the steady state operating line



Powertrain Supervisory Control

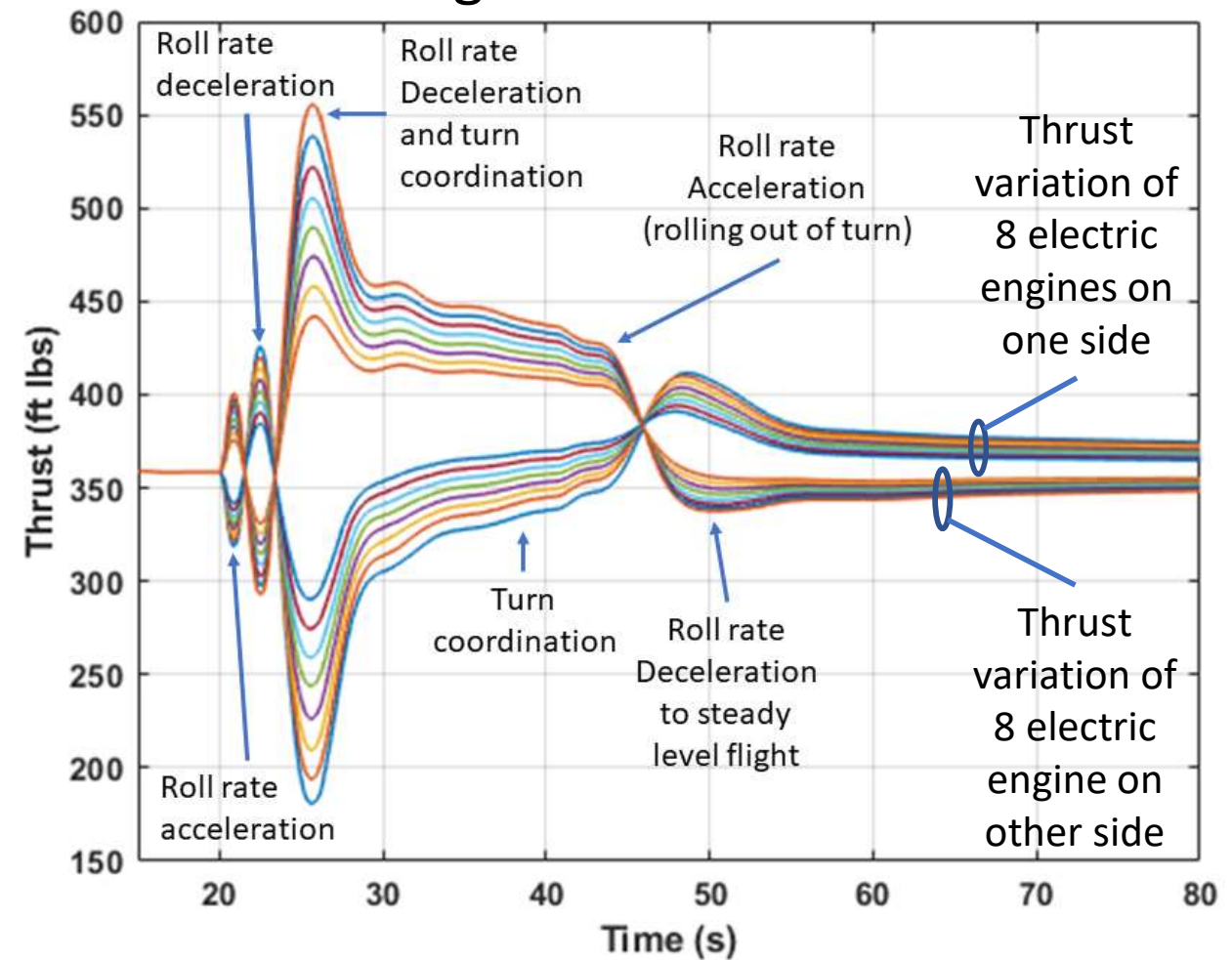
- Boost (electric engine power augmented by battery at top of climb)
- Battery State of Charge Adjustment
- Integrated Vehicle Health Management



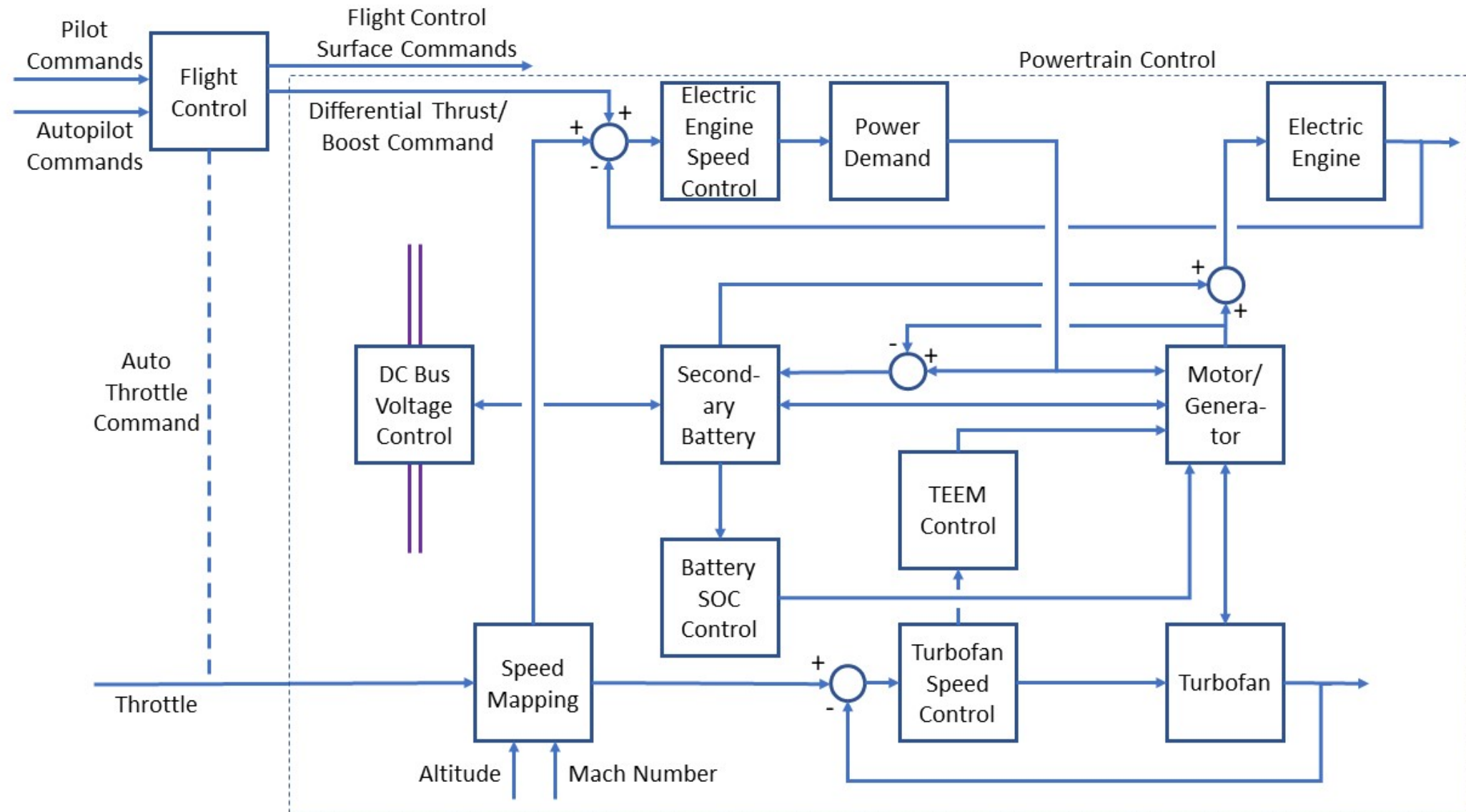
Flight Control

- Standard flight control, including autopilot and an associated auto throttle
- Integrated flight and propulsion control using distributed electric propulsion

Electric Engine Thrust Variation During a Coordinated Turn



High-Level SUSAN Control Structure



Summary

- The control systems of the individual components described are simple
- The overall control scheme to coordinate the various subsystems is relatively complex
- The complexity of the coordination is done automatically, which greatly simplifies the pilot interface
- Any future design updates are not expected to impact the control approach significantly

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