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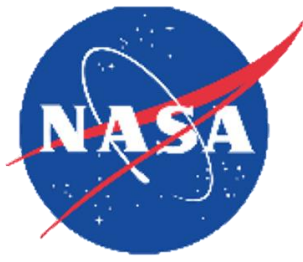
A Study on Effect of Tuning Capacitor in Dynamic Radioisotope Power Systems

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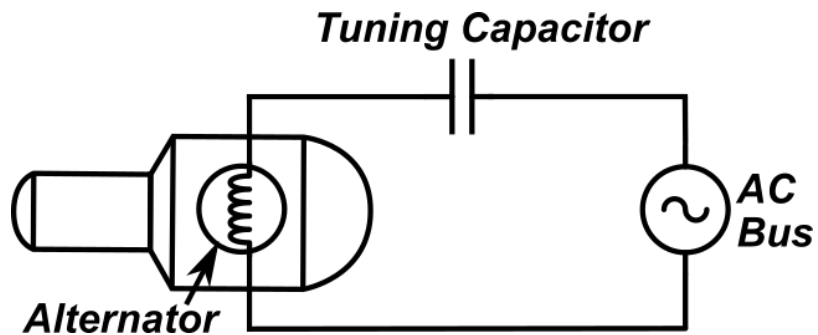
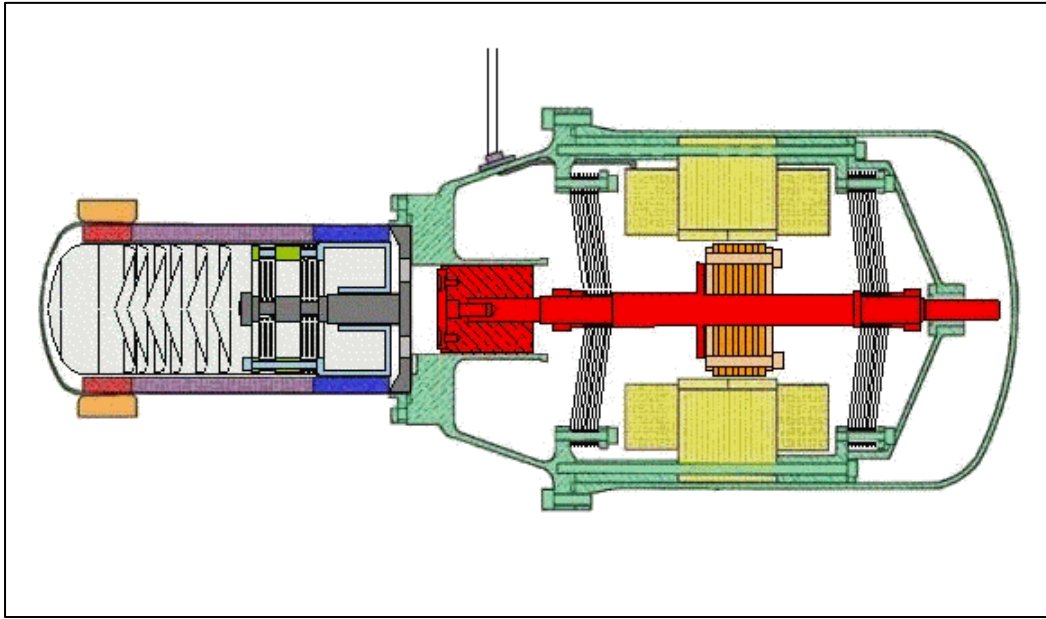




Outline

- Introduction
- Simulation Modeling Results
- Effect on Stability during Vibration
- Effect on Power Output
- Effect on Start-Up Behavior
- Conclusion

Introduction (1)



- Stirling convertors use a linear alternator to extract power from the piston motion; this requires a coil and a magnet (Faraday's law)
- The coil introduces unwanted phase shift to degrade power output as well as introduce instability; i.e., low power factor
- Tuning capacitor is added to increase power output and stability; widely accepted that tuning capacitor value will affect both the power output and stability

Introduction (2)

Launch

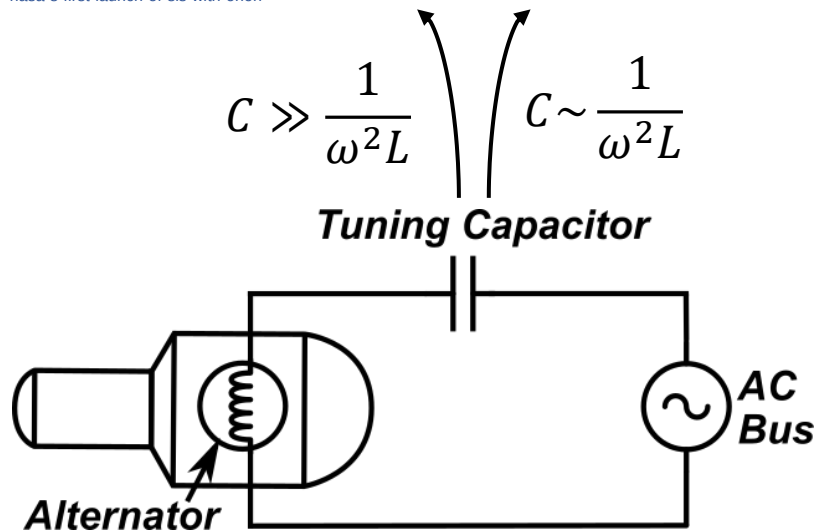


<https://www.nasa.gov/feature/around-the-moon-with-nasa-s-first-launch-of-sls-with-orion>

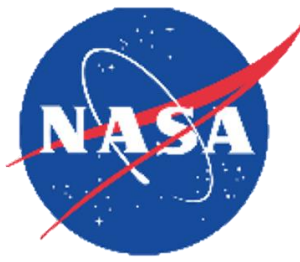
Mission



https://www.nasa.gov/mission_pages/voyager/voyager20130912.html

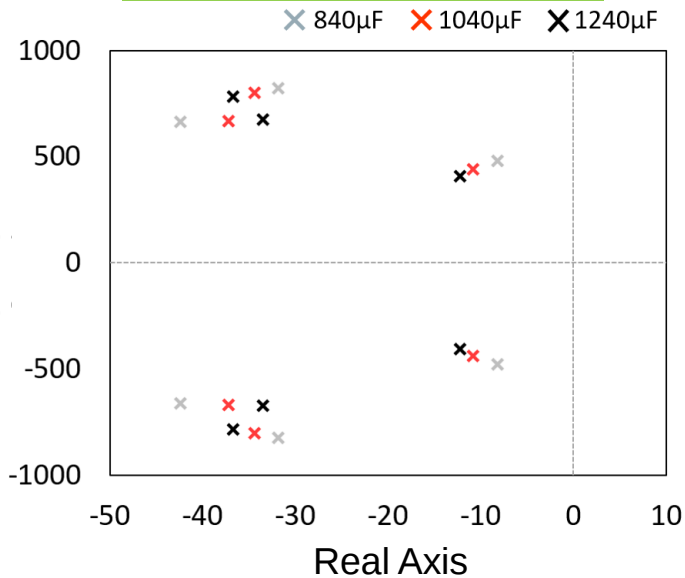


- It is widely accepted that tuning capacitor value affects both the power output and stability: “The Conventional Theory”
- Also, according to this theory, the tuning capacitor value for the maximum power output is different from that for the highest stability.
- As a result, two separate tuning capacitor values were suggested during launch and mission.
- ***However, recent modeling analysis suggested that this may not be correct.***

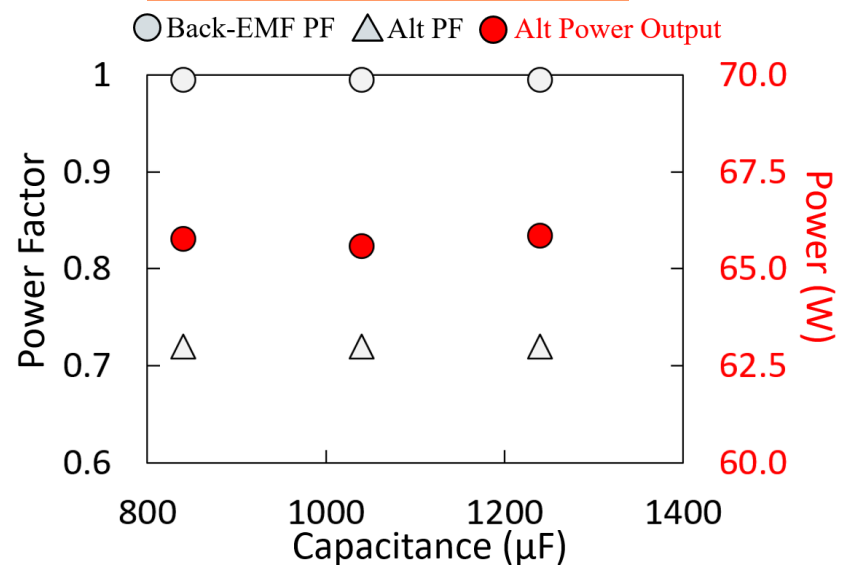


Simulation Results

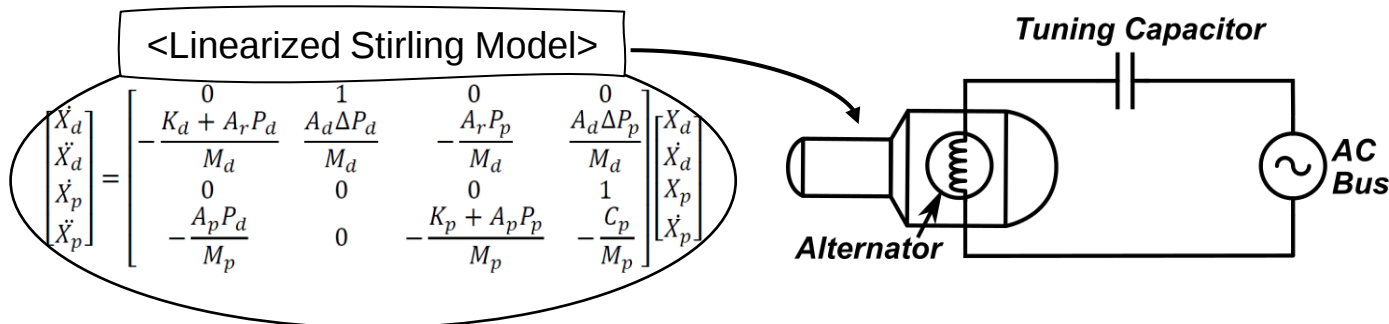
Stability: Agreed!



Power Output: ???

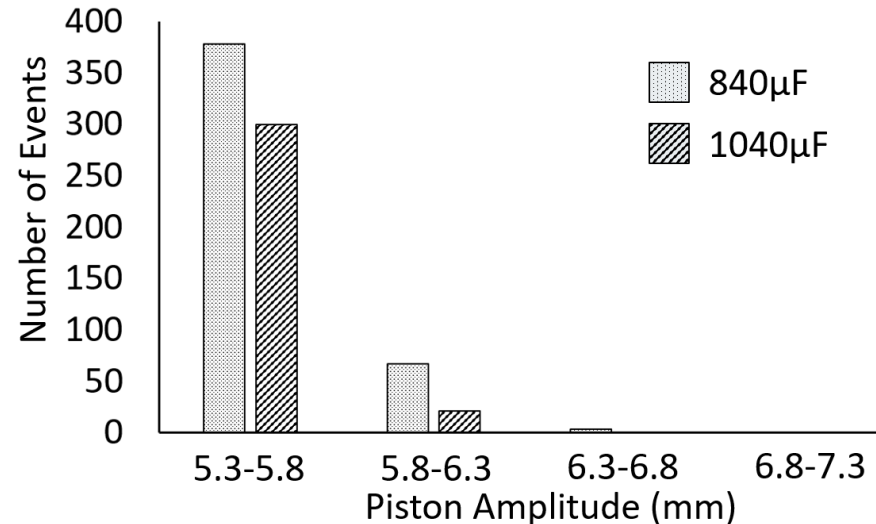


- Simulation Conditions
 - A linearized Stirling model on AC Bus
 - Hot-end $\sim 760^{\circ}\text{C}$ / Cold-end $\sim 40^{\circ}\text{C}$
 - Piston amp $\sim 4.0\text{mm}$
 - Operating frequency $\sim 102\text{Hz}$
 - Tuning cap value: $840\mu\text{F}$, $1040\mu\text{F}$, $1240\mu\text{F}$
- The stability results agree with the conventional theory; however, the power output results do NOT agree with it.
- Therefore, test setups were designed to check the simulation results.



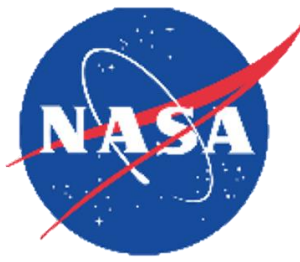
Effect on Stability during Vibration

Vibration Test Setup

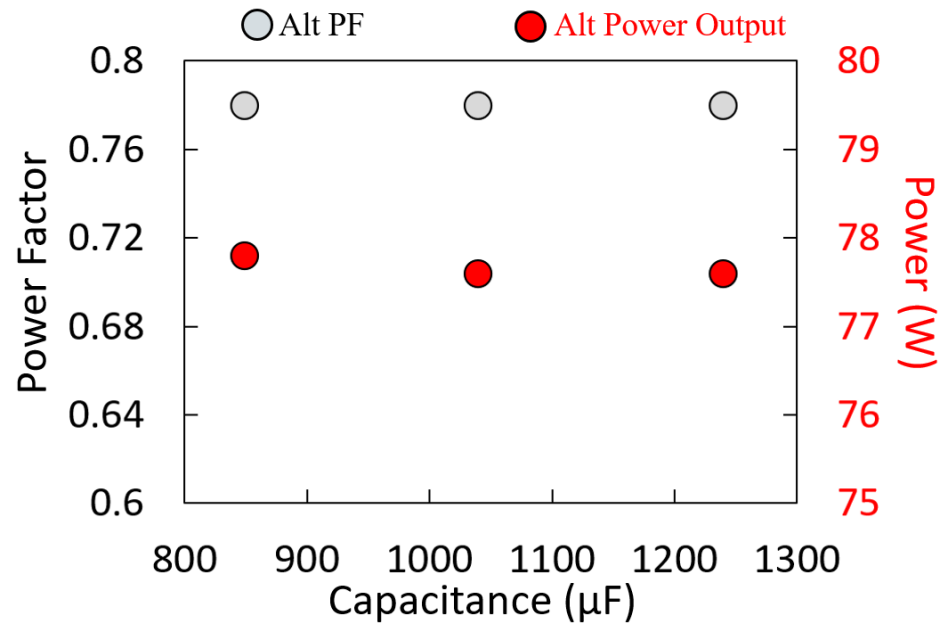


Piston Amplitude	# Events At 840µF			# Events At 1040µF		
	#1	#2	#3	#1	#2	#3
Test #						
5.3 to 5.8mm	388	420	327	317	357	226
5.8 to 6.3 mm	38	85	78	20	18	27
6.3 to 6.8mm	0	4	6	0	0	1
6.8 to 7.3mm	0	0	0	0	0	0

- Vibration test was conducted back in 2012 (up to $13g_{rms}$).
- The vibration test was conducted with $840\mu F$ (nominal) and $1040\mu F$.
- The results suggest that $1040\mu F$ (higher cap) is more stable under vibration.
- Vibe test results in agreement with the simulation results **AND** with the conventional theory



Effect on Power Output



Variable	840 μF	1040 μF	1240 μF
Piston Amp	4.31mm	4.31mm	4.31mm
Power Output	77.8W	77.6W	77.6W
Alt PF	0.782	0.781	0.779
Hot-End Temp	760°C	760°C	760°C
Cold-End Temp	39.7°C	39.9°C	39.6°C
Alt Voltage	15.8V _{rms}	15.7V _{rms}	15.8V _{rms}
Alt Current	6.32A _{rms}	6.31A _{rms}	6.31A _{rms}
Pressure	486psig	486psig	486psig

- This test was conducted in 2022 to understand the effect of tuning capacitor value on the power output.
- Same convertor used in the vibration test was tested.
- Test Conditions
 - Hot-end ~ 760°C / Cold-end ~ 40°C
 - Pressure ~ 490psig
 - Piston amp ~ 4.3mm
 - Operating frequency ~102Hz
 - Tuning cap value: 840 μF , 1040 μF , 1240 μF
- Test results show that the effect of the tuning capacitor value on the power output is negligible.
- Power output results also in agreement with the simulation results but **NOT** with the conventional theory.

What Does This Mean?

Launch

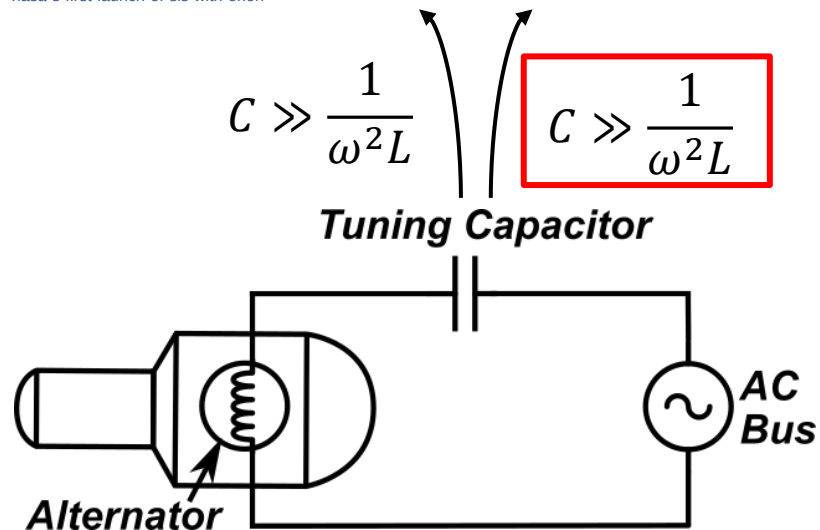


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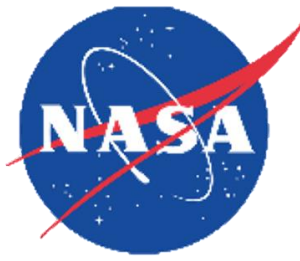
Mission



https://www.nasa.gov/mission_pages/voyager/voyager20130912.html

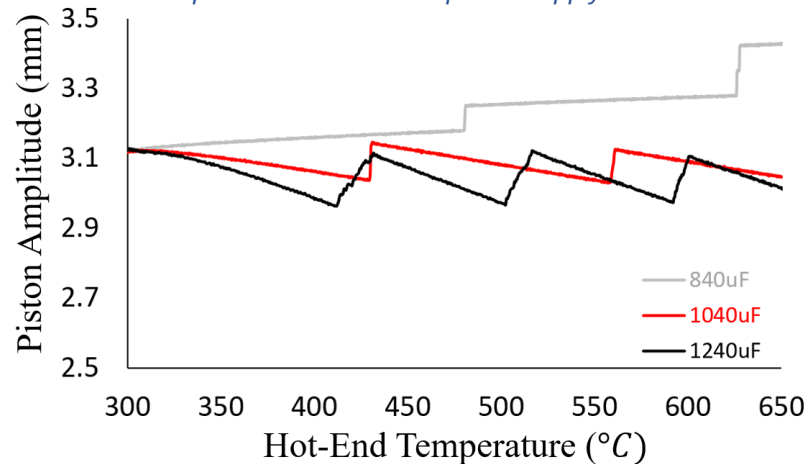


- Previously, two separate tuning capacitor values were suggested during launch and mission.
- However, according to this study, this is not necessary; we can use a single tuning capacitor value that maximizes the stability.
- Therefore, no need for additional communication and control.

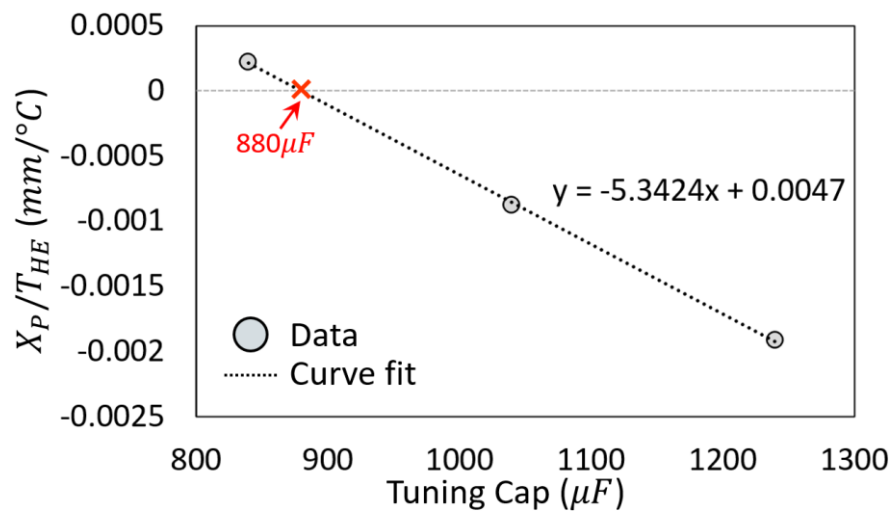


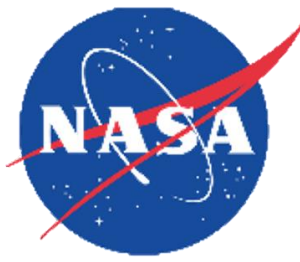
Effect on Start-Up Behavior

**Note that a sharp change in piston happened when the amplitude of the AC bus power supply was increased.*



- During the power output testing, we observed that the rate of the change of the piston amplitude over hot-end temperature changed with the tuning capacitor value.
- Assuming the rate of the change of the piston amplitude over hot-end temperature is constant, the rate is inversely proportional to the tuning capacitor value.
- We believe this is related to the impedance of the tuning capacitor. Further study needed.





Conclusion

- According to the conventional theory, different tuning capacitor values are required during launch (requiring higher stability) and mission (requiring higher power output); this complicates communication and control system.
- According to the new theory presented in this paper, however, the effect of the tuning capacitor value on the power output is negligible; therefore, no need for additional communication and control.
- Also, tuning capacitor value affects the start-up behavior of the Stirling convertor; this may require a different controller design. Further study needed.



Thank you!

