

EXPLORESPACE TECH

Historical Perspective and the Future of Composites for NASA Missions
Joint Composite & Advanced Materials Sustainment (JCAMS)
Annual Meeting

John Vickers | Principal Technologist, Space Technology Mission Directorate | June 13, 2023

How We Explore... NASA Mission Directorates

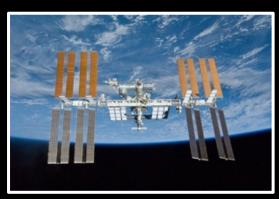




Exploration Systems Development



Space Technology



Space Operations



Aeronautics Research



Science

SPACE TECHNOLOGY PORTFOLIO

EARLY STAGE INNOVATION AND PARTNERSHIPS

- Early Stage Innovation
 - Space Tech Research Grants
 - Center Innovation Fund
 - Early Career Initiative
 - Prizes, Challenges & Crowdsourcing
 - **NASA Innovation Advanced Concepts**

SBIR/STTR **PROGRAMS**

- Small Business Innovation Research
- Small Business
- Technology Transfer

TECHNOLOGY MATURATION

- Game Changing Development
- Lunar Surface Innovation Initiative

TECHNOLOGY DEMONSTRATION

- Technology Demonstration Missions
- Small Spacecraft Technology
- Flight Opportunities

Technology Drives Exploration. HIGH

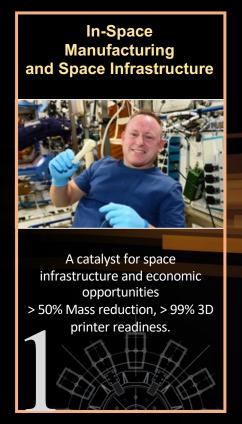
Technology Readiness Level

LOW

Develop Technologies Supporting Emerging Space Industries

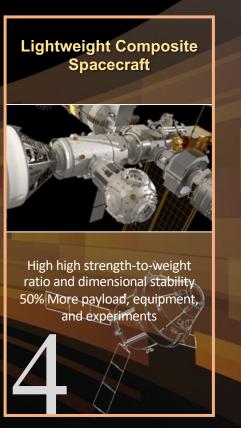


Priorities - Targeted advanced manufacturing outcomes aligned with space industry trends that will shape the course of research and development over many years









Back in Time Machine











NASA Composites Capability





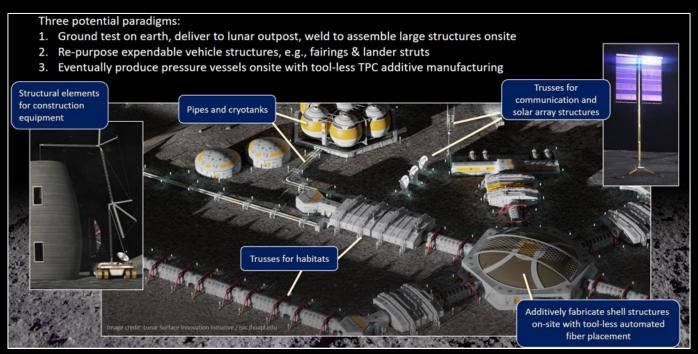


Thermoplastic Composites



Thermoplastic Composites for In-space Applications

 NASA/STMD effort to develop thermoplastic composites manufacturing and joining technologies for eventual in-space/on-orbit applications.



Composite Motor Cases



Composite Motor Cases for SLS Solid Rocket Boosters

- NASA/Northrop Grumman joint effort to develop composite motor cases to replace Shuttle Program-heritage steel cases
- Notable accomplishments and ongoing tasks:
 - Carried out comprehensive damage tolerance assessments for IM7 and T1100 carbon fibers to aid in material downselect.
 - Developing improved manufacturing and test techniques to better characterize filament wound composites.
 - Working with Northrop Grumman to serve as a sub-scale development partner, which reduces risks for Northrop Grumman and SLS as a whole.





Overwrapped Thrust Chambers



Composite Overwrapped Thrust Chambers

- NASA/STMD effort to mature novel additive and composites manufacturing techniques to reinforce regen-cooled thrust chamber assemblies via composite overwraps.
- Notable accomplishments:
 - Developed manufacturing processes for 2k, 7k, and 40k combustion chamber hardware, where chambers were additively manufactured and overwrapped with carbon fiber composites.
 - Successfully hot fired 2k and 7k composite overwrapped combustion chambers.







SLS Payload Adapter

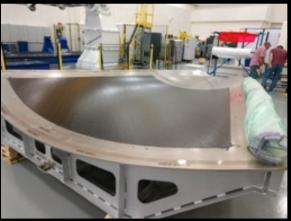


SLS Block 1B Payload Adapter

- NASA effort to produce Payload Adapter flight units for SLS Block 1B.
- Composite sandwich structure built in 8 segments.
 - T1100 carbon fiber used throughout the structure.
 - Automated fiber placement (AFP) used to lay up facesheets.
 - Segments joined together via adhesively bonded double strap joints (non-redundant, primary load path, fracture critical).







The James Webb Space Telescope's Backplane







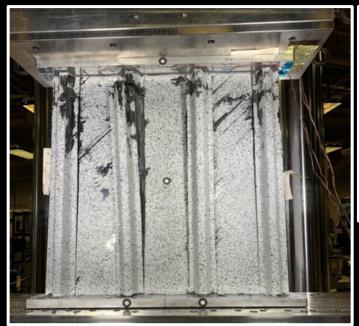


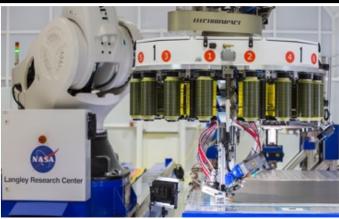
The backplane carries more than 2400kg (2 1/2 tons) of hardware, it performs at temperatures colder than -400°F (-240°C) with unprecedented thermal stability within 32 nanometers, which is 1/10,000 the diameter of a human hair!

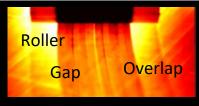


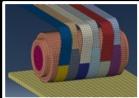
Remaining Competitive in Aircraft Manufacturing







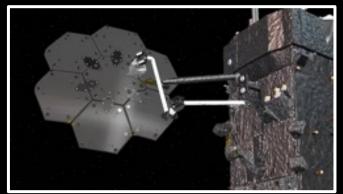




- Advanced Composites Project completed after a 5 year research effort and \$170M investment
- Hi-Rate Composite Aircraft Manufacturing (HiCAM) (in formulation in FY21)
- Reducing time to develop & certify composite structures
- Partnerships between government, industry and academia

In-Space Manufacturing





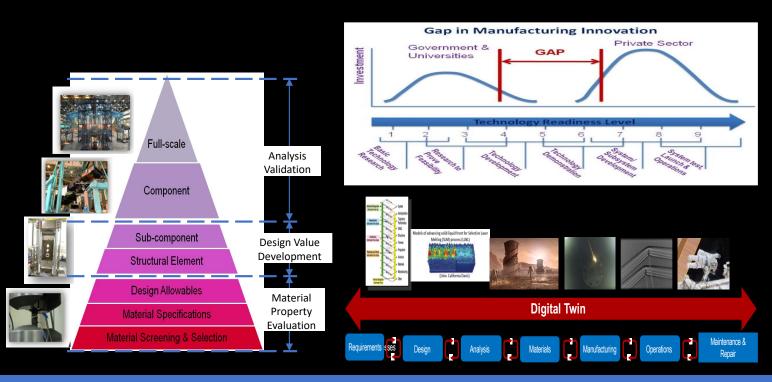






Digital Manufacturing





Product Development, Testing and Certification Today

"It takes too long and costs too much to certify aerospace structures" - Exhaustive testing done to support analysis

Funding Opportunities and Announcements





NASA's Notices of Funding Opportunities are located in the NASA Solicitation and Proposal Integrated Review and Evaluation System (NSPIRES) and TechPort (https://nspires.nasaprs.com) (https://techport.nasa.gov/home)



