

Trustworthy Machine Learning for Damage Identification in Composites

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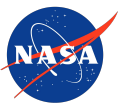
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[3] Air Force Research Laboratory

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Outline

Health monitoring of
ceramic matrix composites

The spectral model

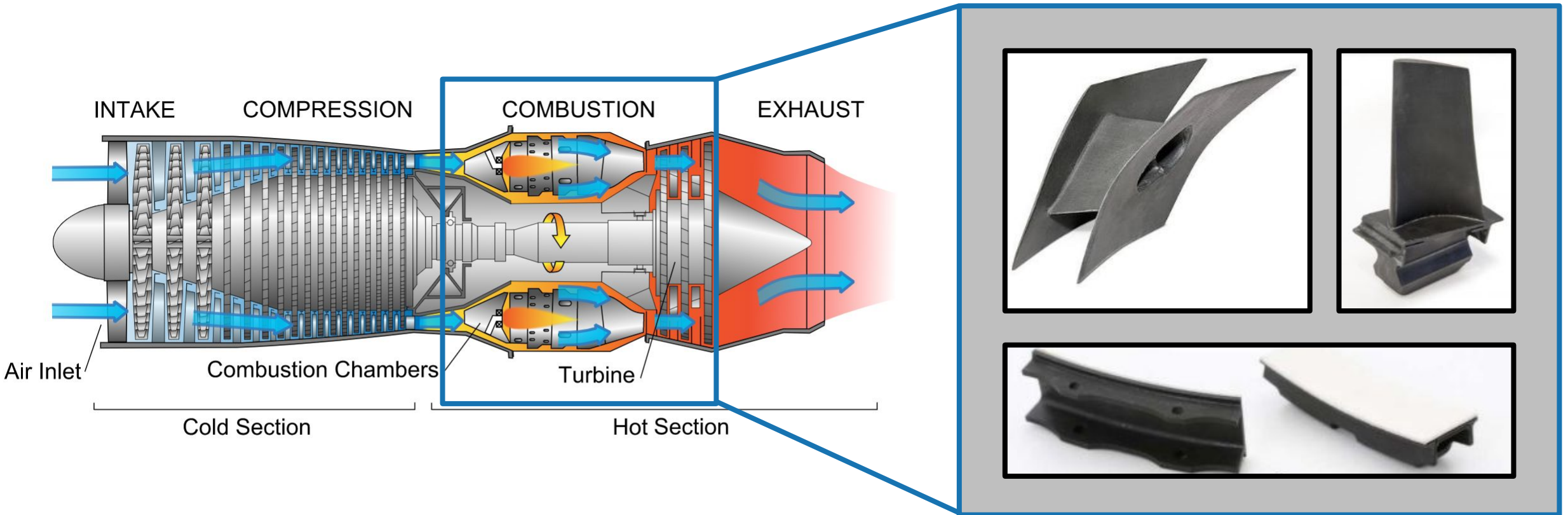
Quantitative benchmarking

Limitations of the spectral model

Conclusions



CMCs Are Next Generation Aerospace Materials



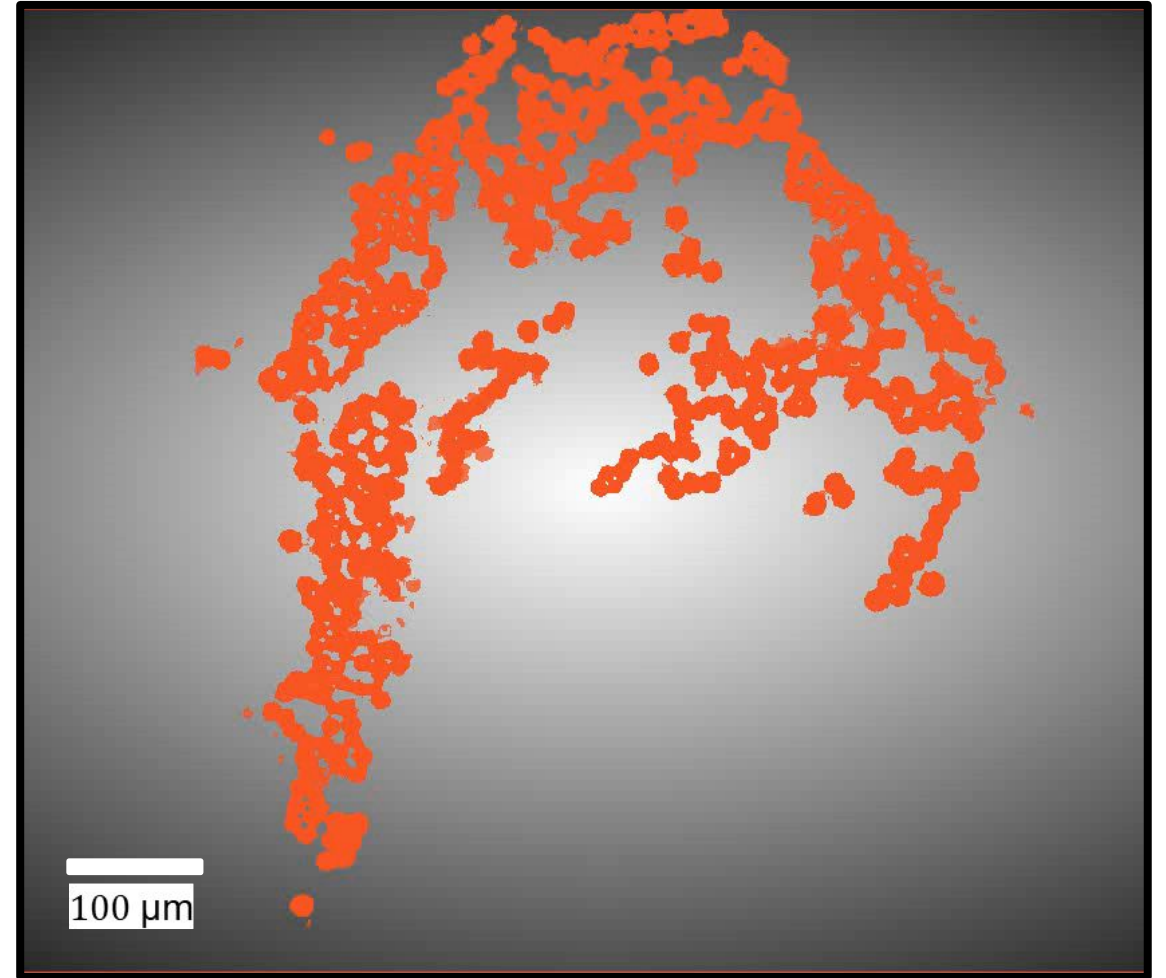
Kiser JD, Grady J, Bhatt RT, Wiesner V, Zhu D. Overview of CMC (Ceramic Matrix Composite) Research at the NASA Glenn Research Center. Proc. Ceram. Expo, 2016.

CMCs Exhibit High Damage Tolerance

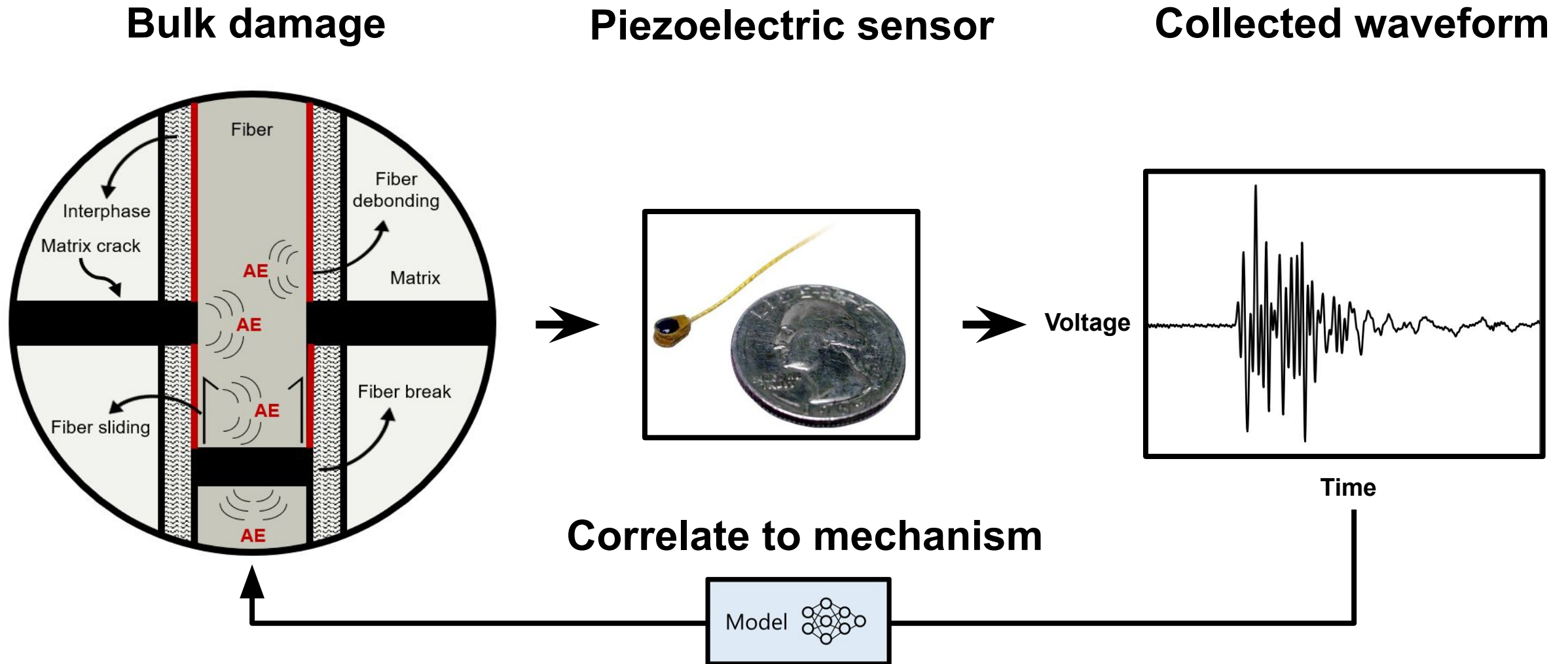
Mechanical properties in extreme environments:

- Damage tolerant
- High strength
- Thermal stability
- Low density

Safety-critical applications require trustworthy health monitoring

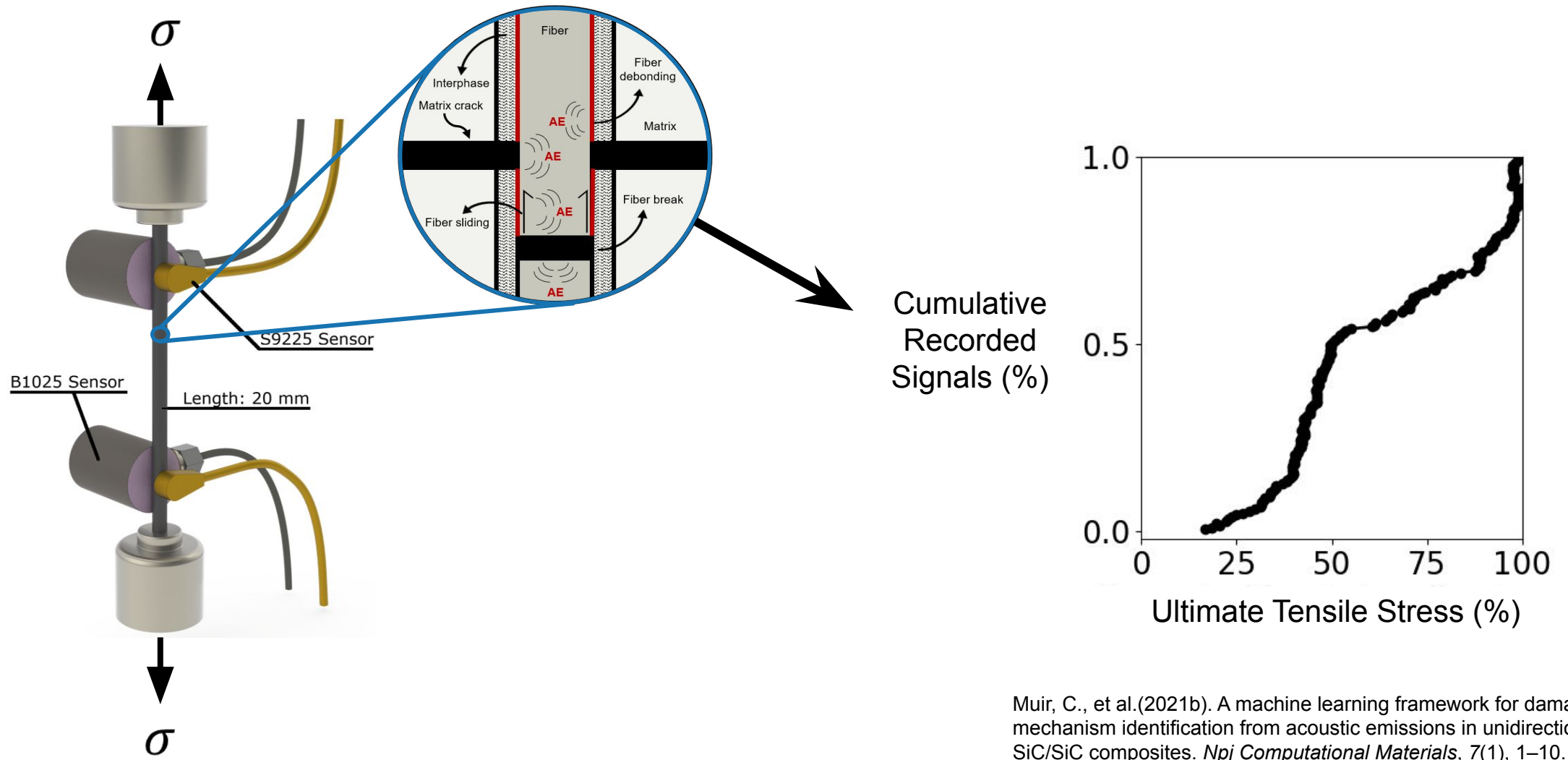


Damage Mechanism Identification is Critical to Health Monitoring



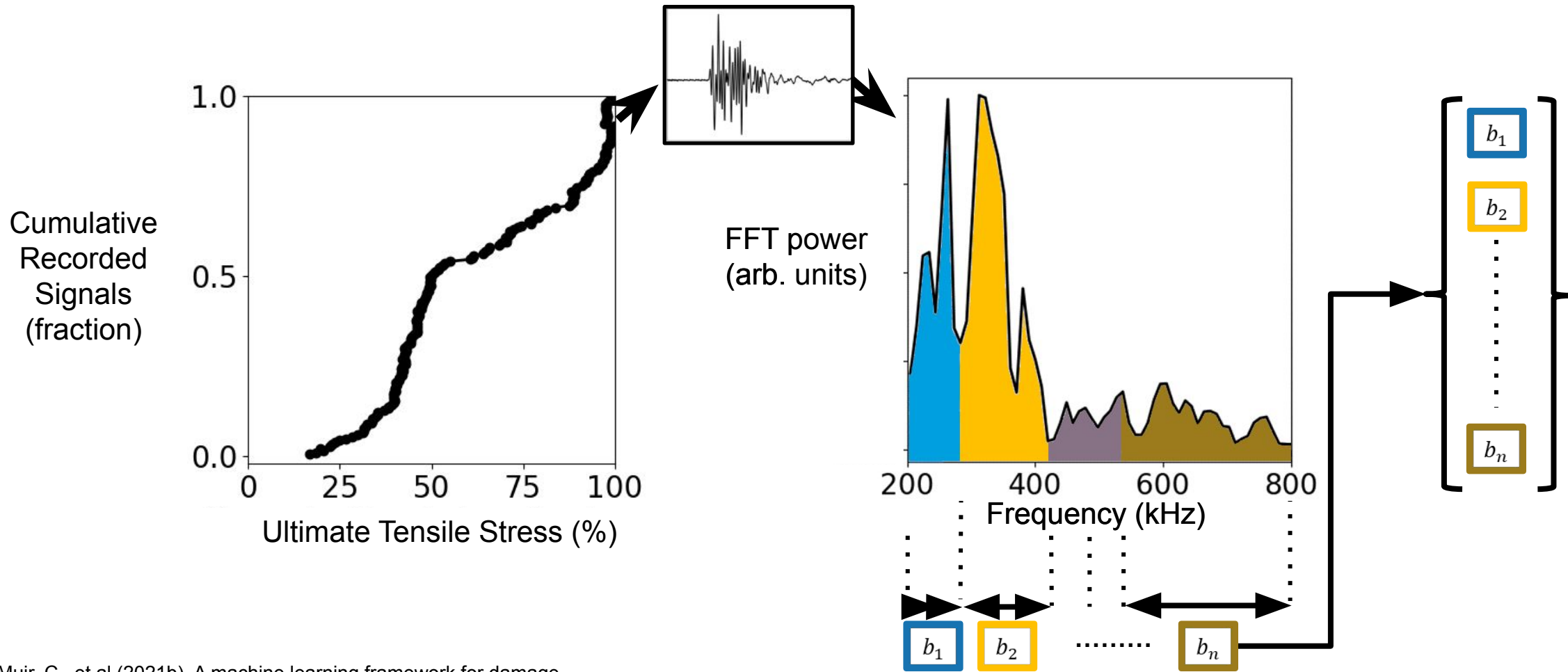
Muir, C et al. *npj Comput Mater* 7, 95 (2021a).
<https://doi.org/10.1038/s41524-021-00565-x>

Anatomy of the Spectral Model



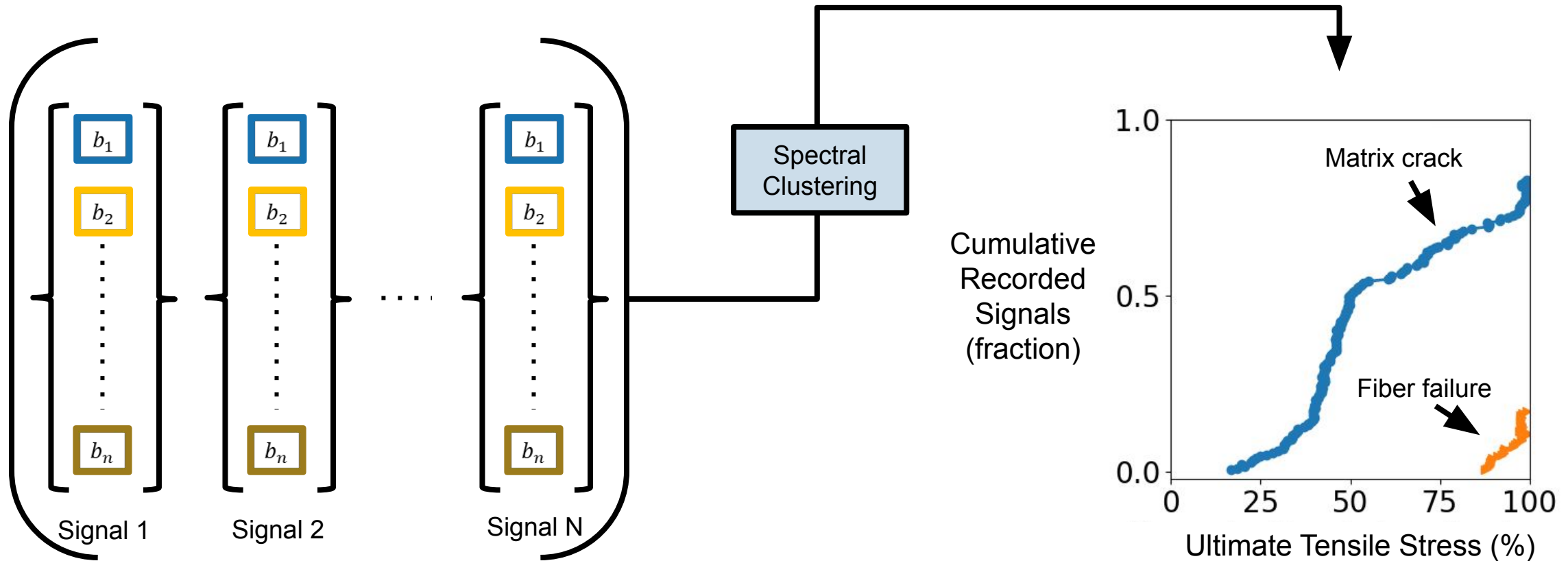
Muir, C., et al.(2021b). A machine learning framework for damage mechanism identification from acoustic emissions in unidirectional SiC/SiC composites. *Npj Computational Materials*, 7(1), 1–10.

Waveforms are Encoded in Frequency Domain



Muir, C., et al.(2021b). A machine learning framework for damage mechanism identification from acoustic emissions in unidirectional SiC/SiC composites. *Npj Computational Materials*, 7(1), 1–10.

Spectral Clustering Sorts Signals Based on Mechanism



Muir, C., et al.(2021b). A machine learning framework for damage mechanism identification from acoustic emissions in unidirectional SiC/SiC composites. *Npj Computational Materials*, 7(1), 1–10.

Need to Ensure Spectral Model is Trustworthy

1. Clear Objective

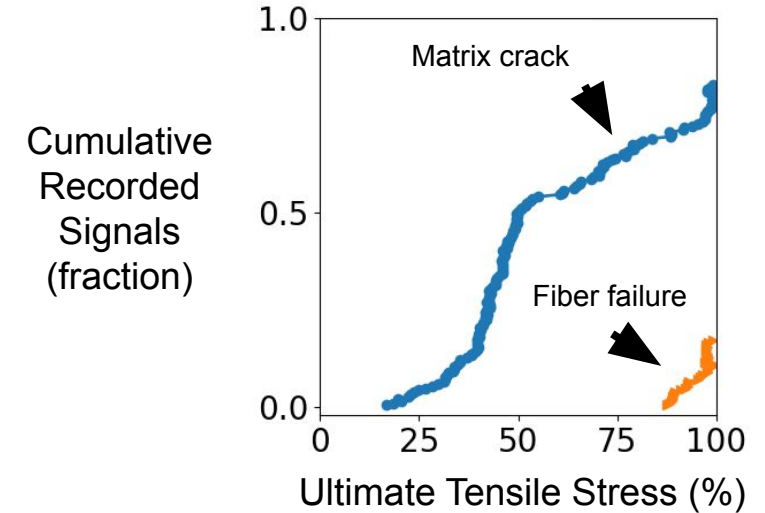
- Definition of success must be defined

2. Quantifiable Evaluation

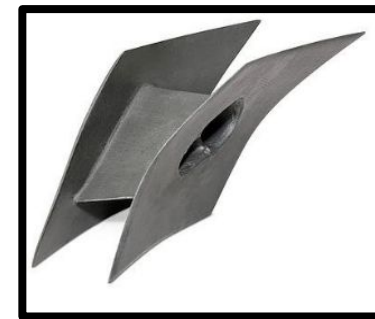
- Characterize expected error
- Benchmark against other approaches

3. Establish Extensibility

- Find the space where the model a capable predictor
- Establish procedures for generalization



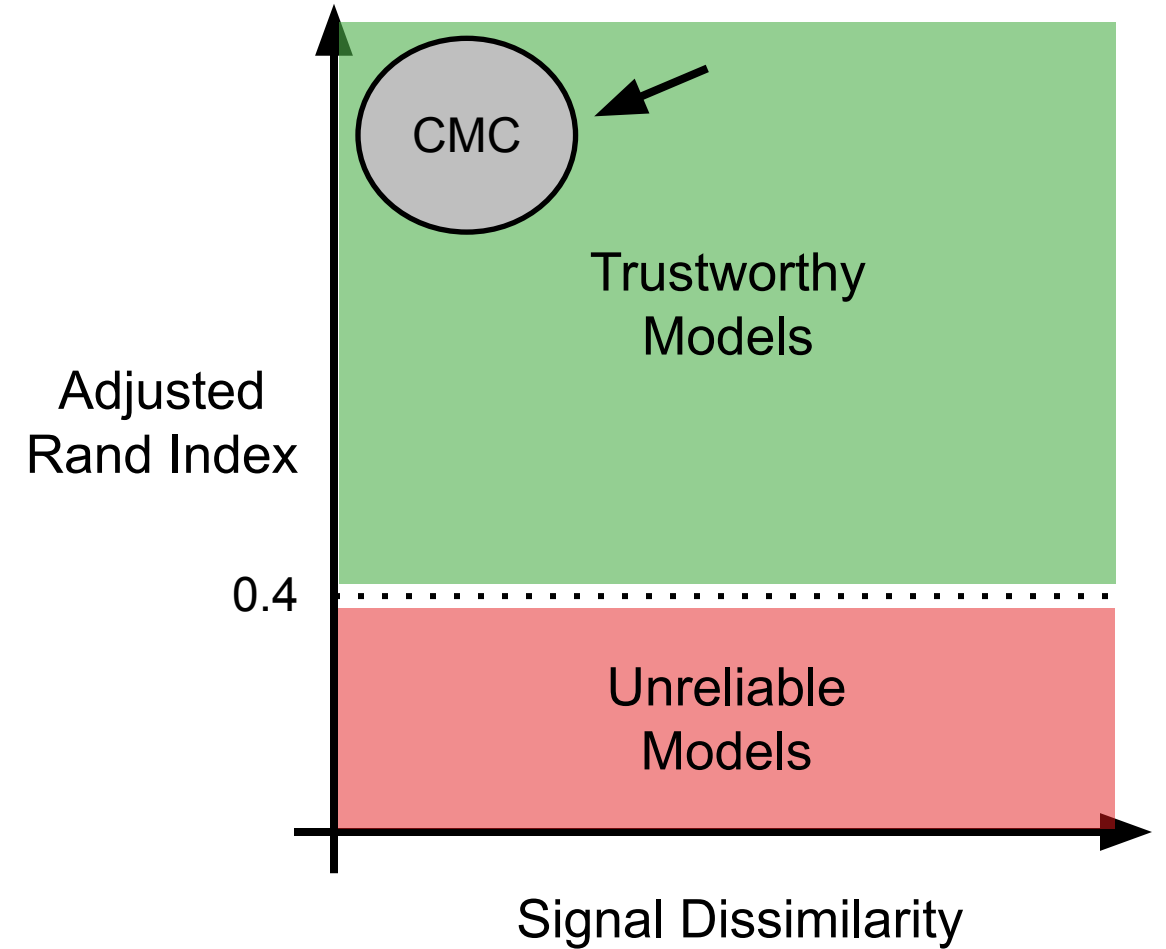
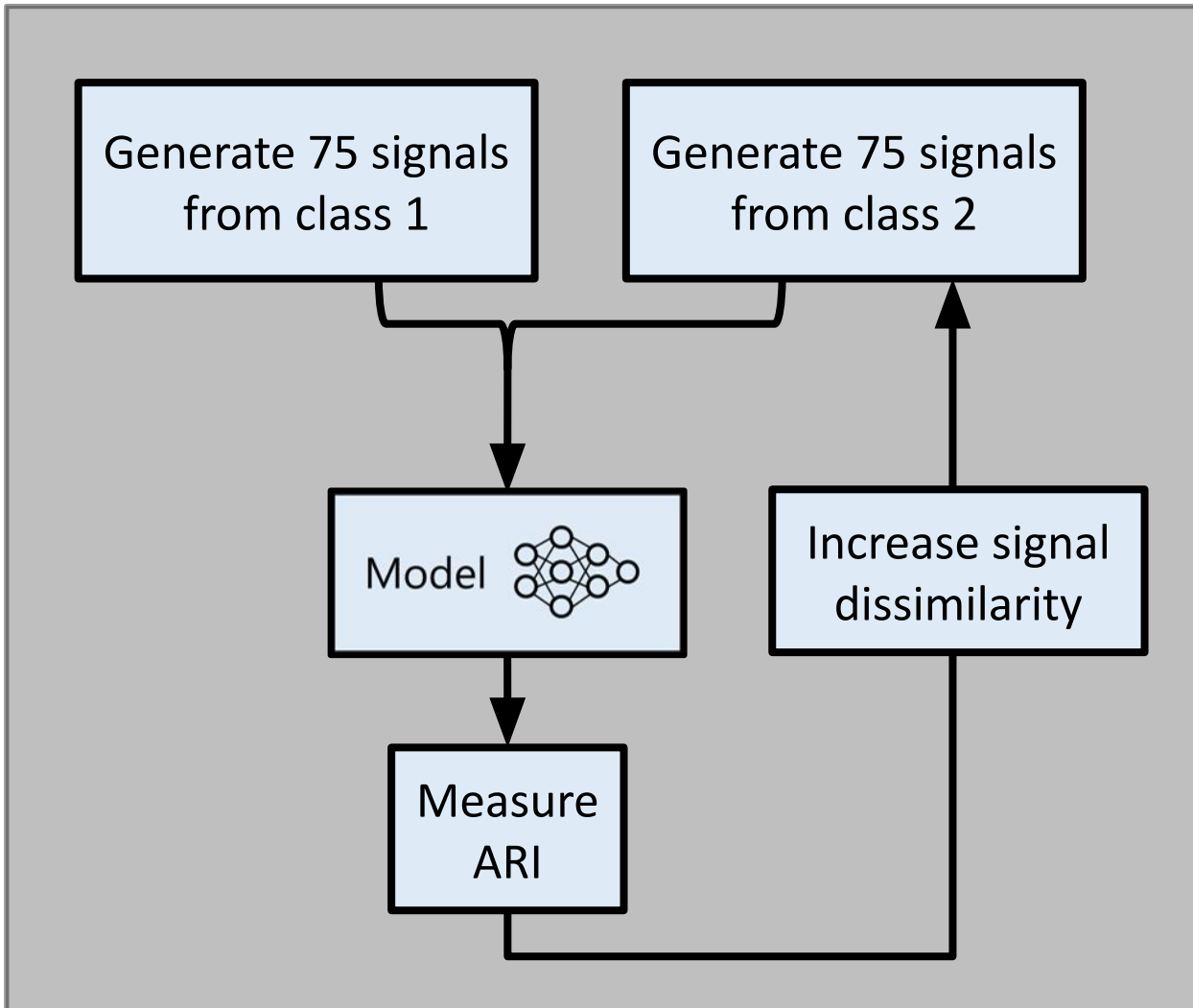
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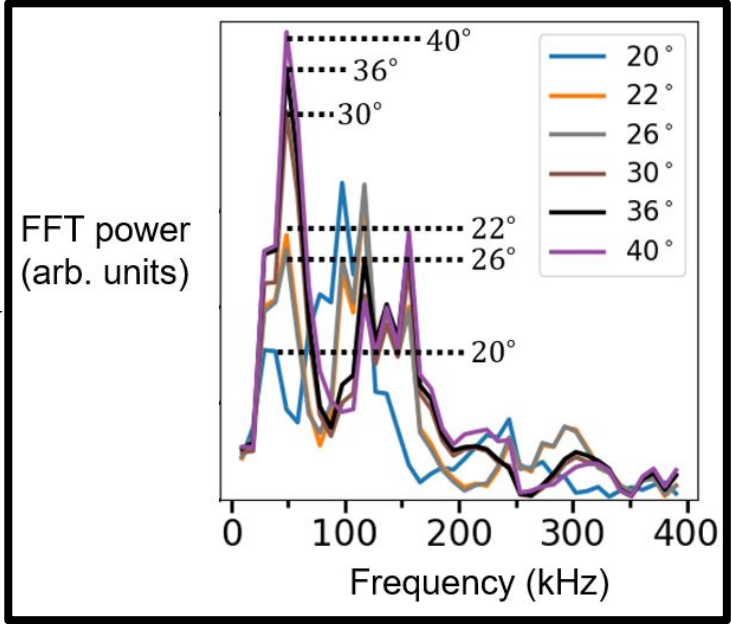
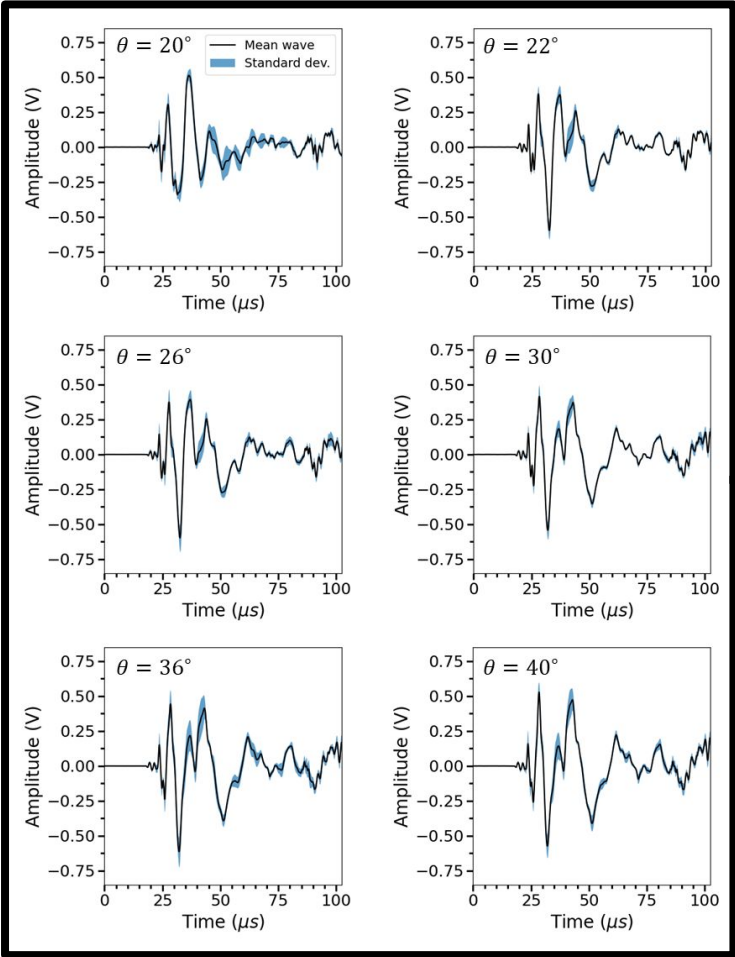
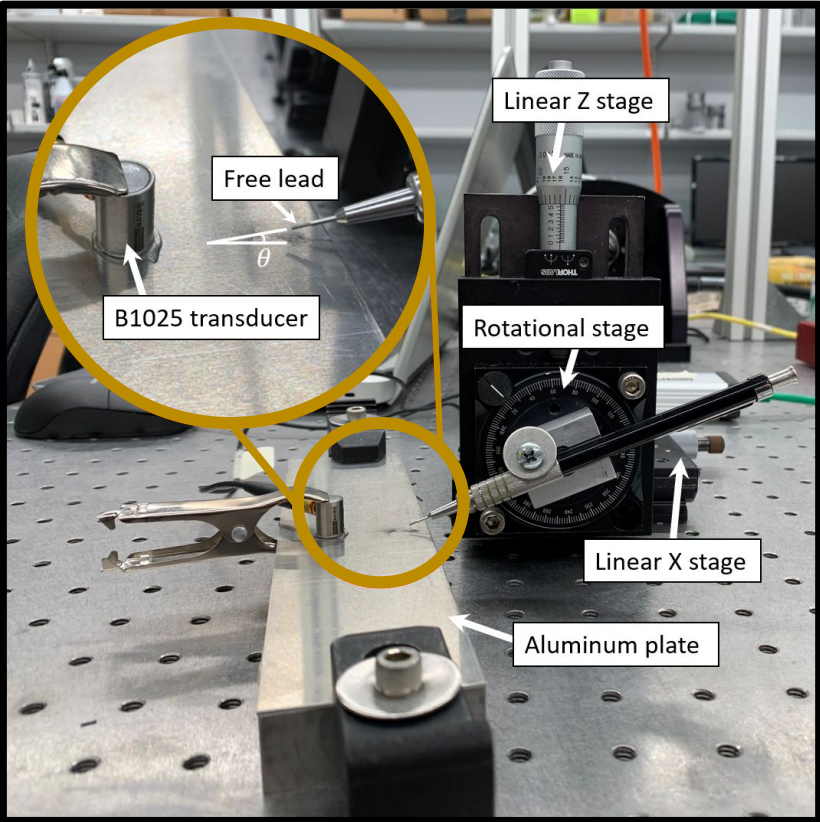
Kiser JD, Grady J, Bhatt RT, Wiesner V, Zhu D. Overview of CMC (Ceramic Matrix Composite) Research at the NASA Glenn Research Center. Proc. Ceram. Expo, 2016.

Brodnik, N. R., Muir, C., Tulshibagwale, N., et al. (2023).
Perspective: Machine learning in experimental solid mechanics.
Journal of the Mechanics and Physics of Solids, 173, 105231.

Models Are Evaluated With the Adjusted Rand Index



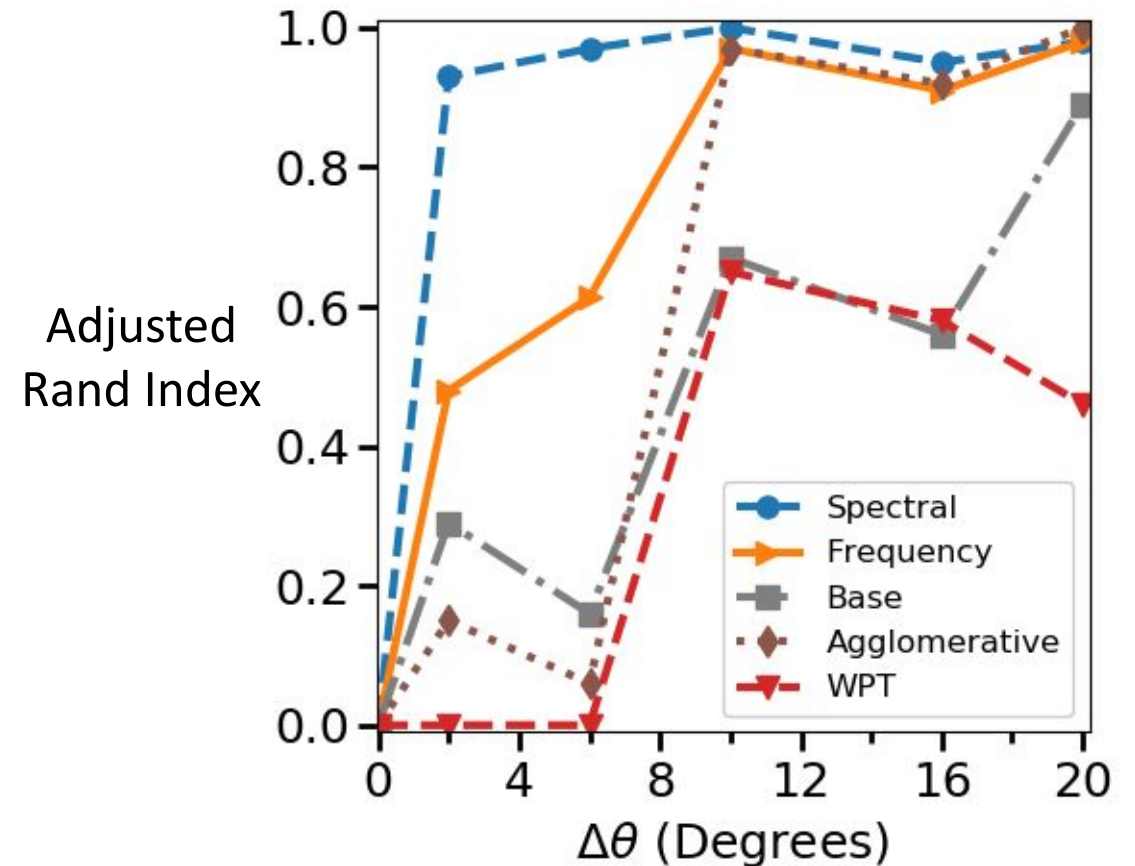
Pencil Lead Breaks Allow Precise Control of Dissimilarity



Muir, C., Tulshibagwale, N., et al. (2023). Quantitative Benchmarking of Acoustic Emission Machine Learning Frameworks for Damage Mechanism Identification. *Integrating Materials and Manufacturing Innovation*, 12(1), 70–81.

Benchmarking Used to Identify Trustworthy Models

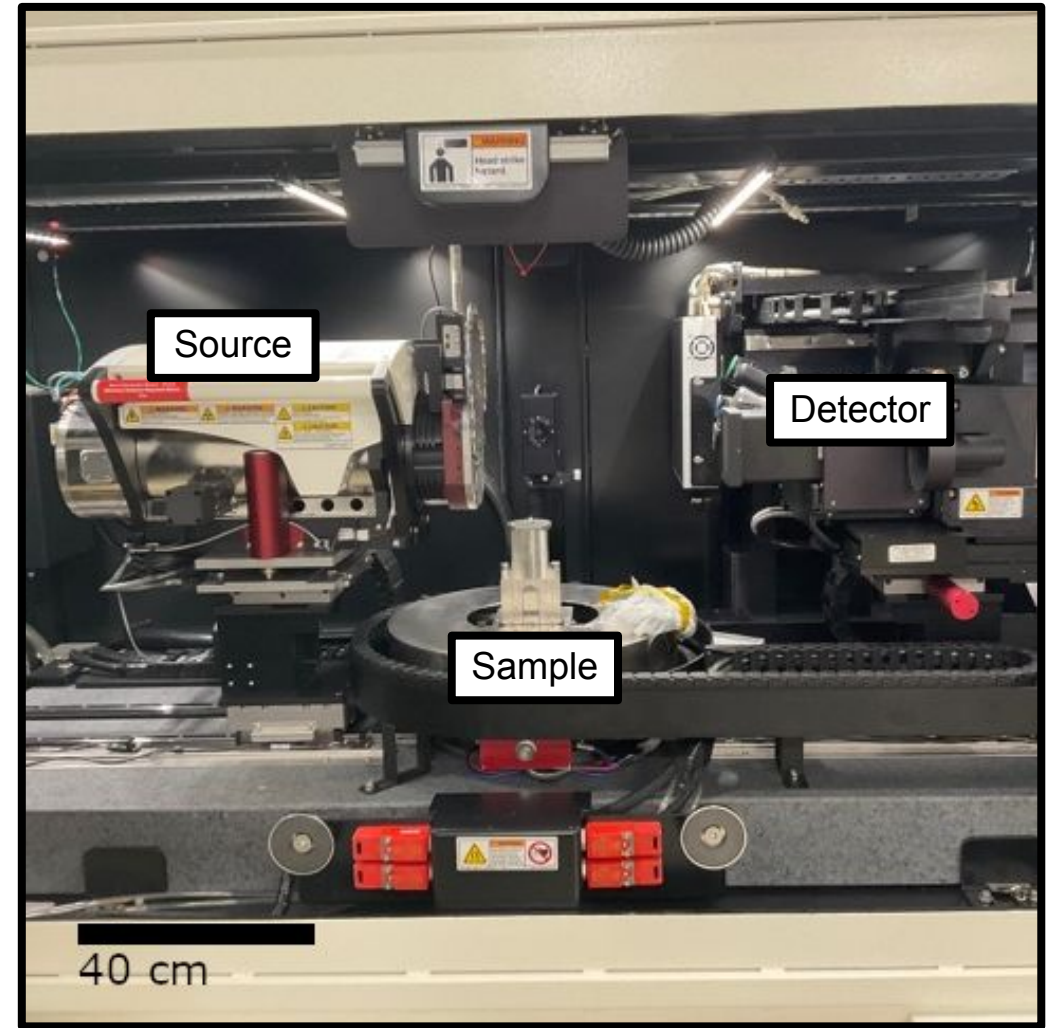
- Identify strengths and weaknesses
 - Frequency based models are most reliable
- Direct characterization of performance allows improvement strategies
 - Identify ideal signal encoding schemes
 - Define how experimental factors impact signal features
- Quantify relative accuracy of models
- Confirm new models work as expected



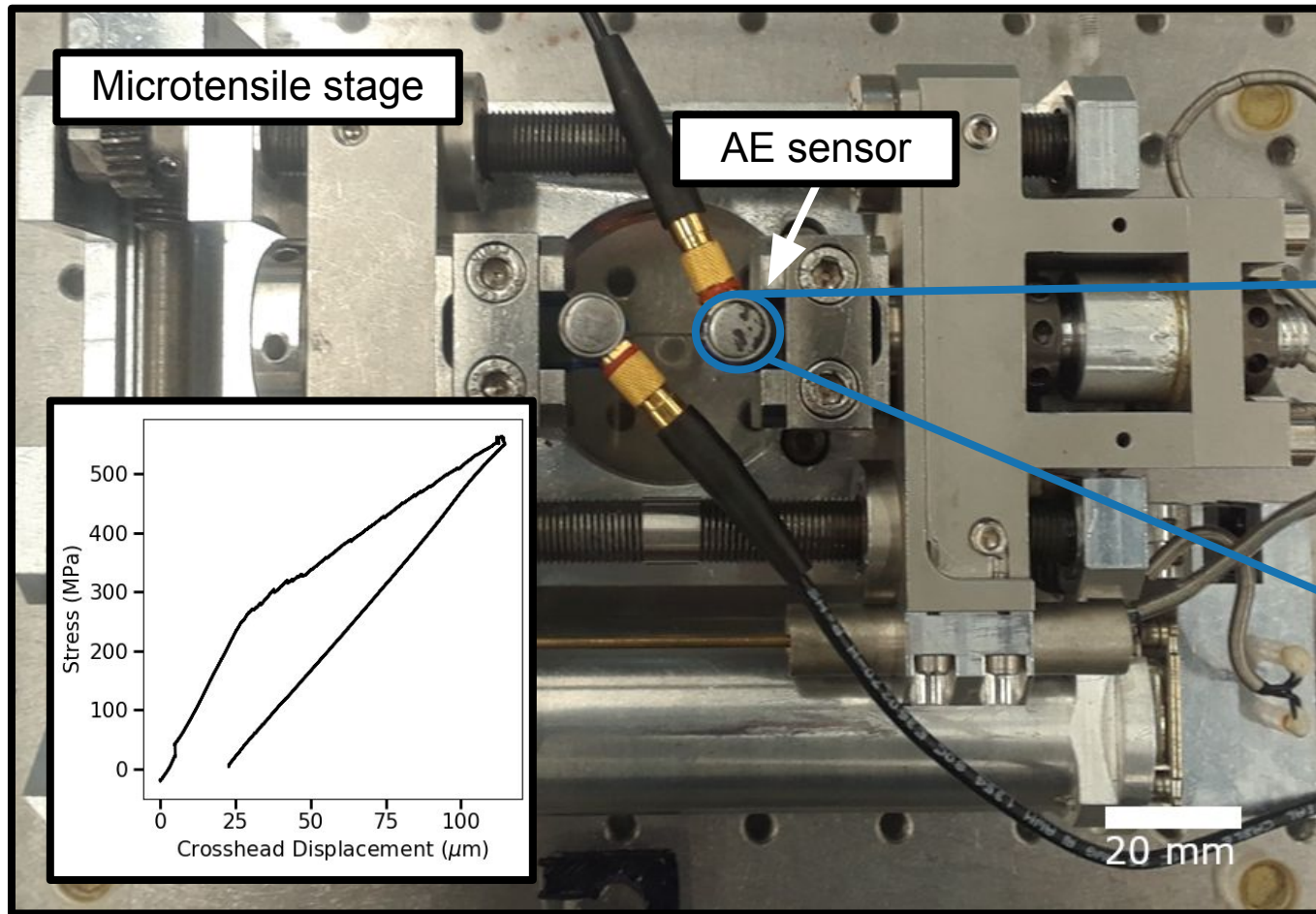
Muir, C., Tulshibagwale, N., et al. (2023). Quantitative Benchmarking of Acoustic Emission Machine Learning Frameworks for Damage Mechanism Identification. *Integrating Materials and Manufacturing Innovation*, 12(1), 70–81.

Model Extensibility Characterized with XCT

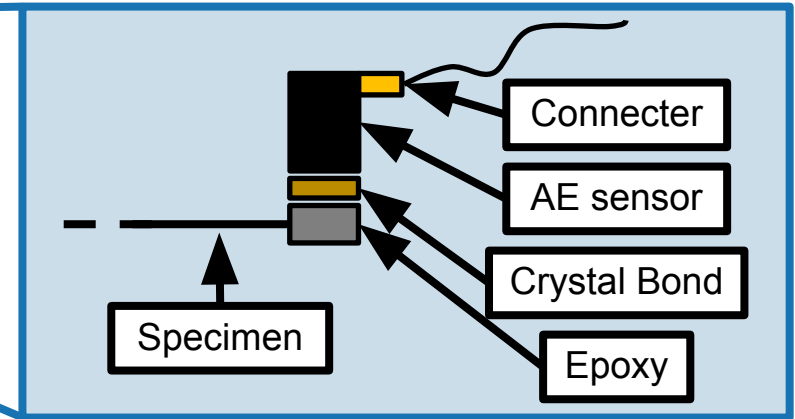
- Need to identify limitations of mechanism identification model
- X-ray computed tomography (XCT) allows bulk microstructural observations
- Allows us to correlate specific damage mechanisms to load-states



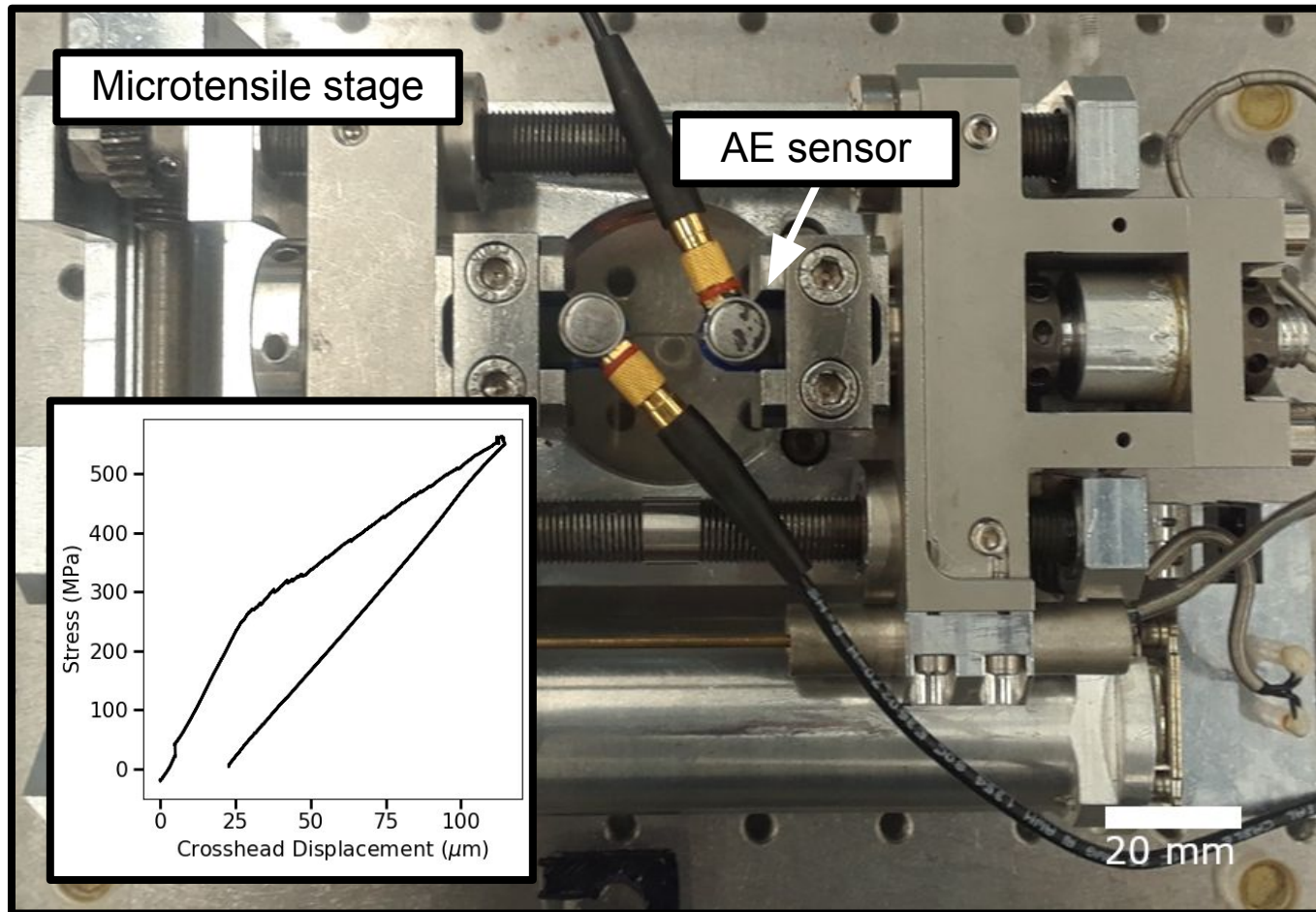
Sample Loaded Ex-Situ and Transferred to XCT Load Stage



Side view

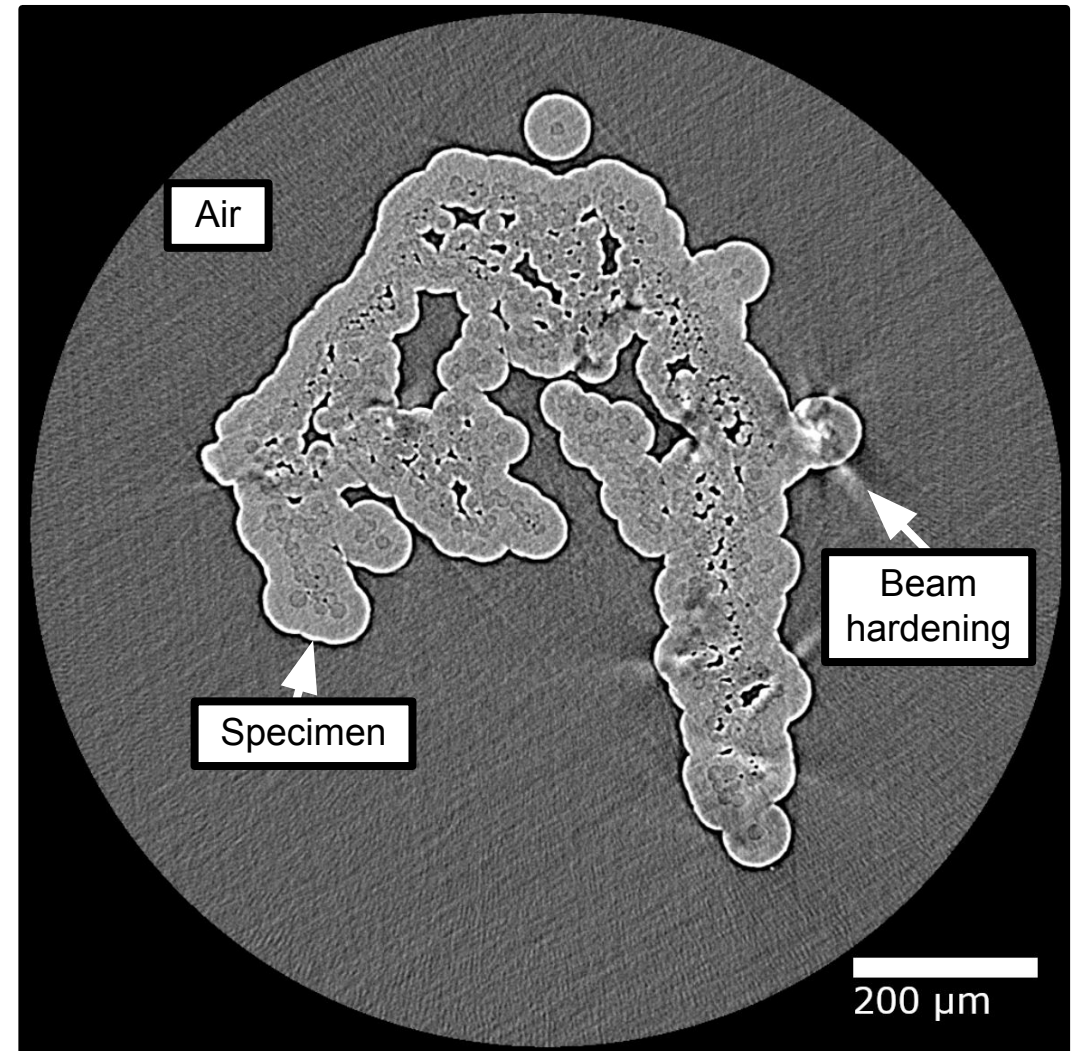


Sample Loaded Ex-Situ and Transferred to XCT Load Stage

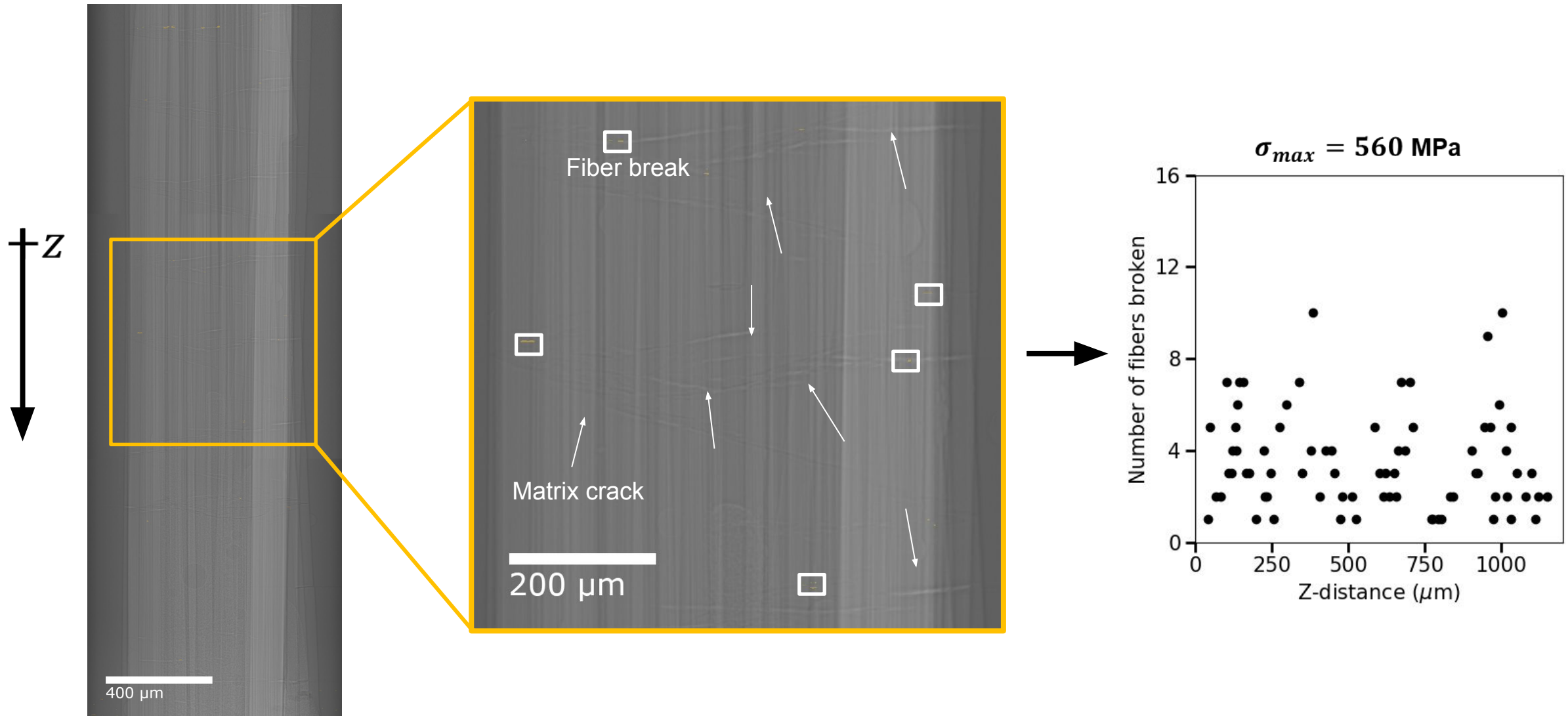


ML Segmentation Allows Damage Identification

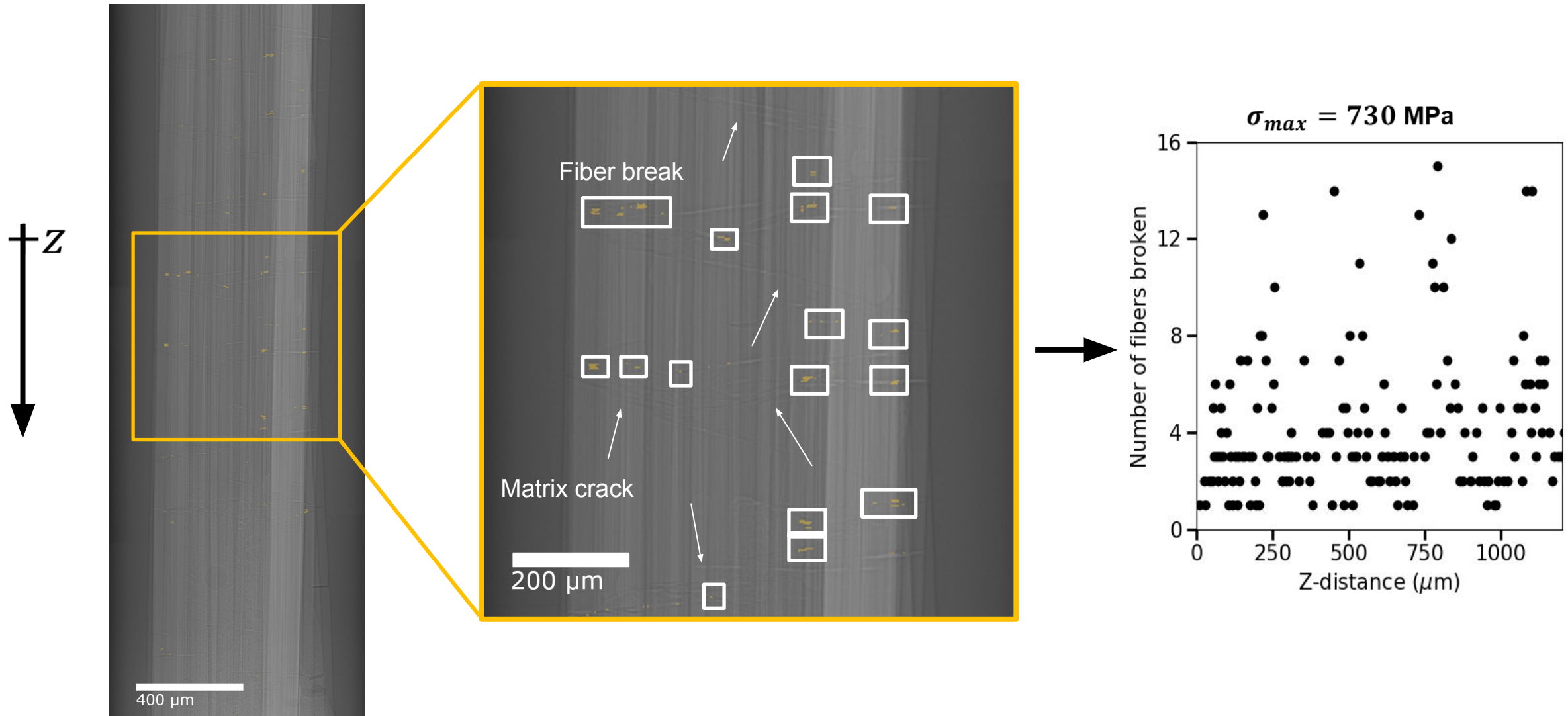
- Minicomposite is imaged over 2.5mm length
 - Voxel size of 1.16 μm
- Matrix and fiber damage is identified assisted by ML segmentation
 - Allows high throughput identification
- Minimum expected crack opening at the image stress is 1.5-2 μm
 - Sufficient resolution for identifying existence/location of damage



Fiber Breaks are Limited Below 560 MPa



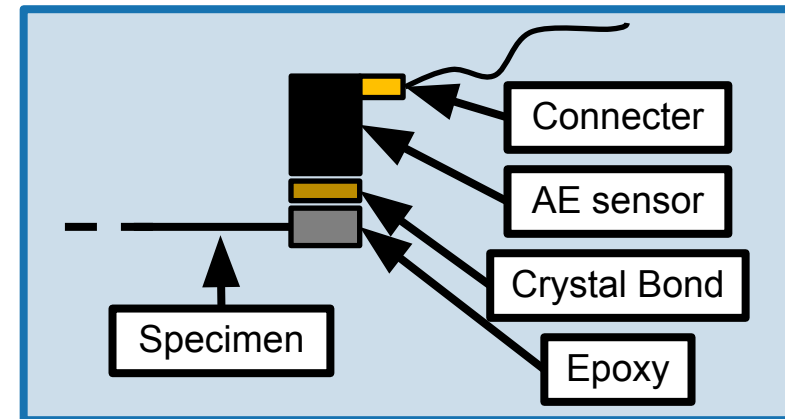
Fiber Break Activity Increases Above 560 MPa



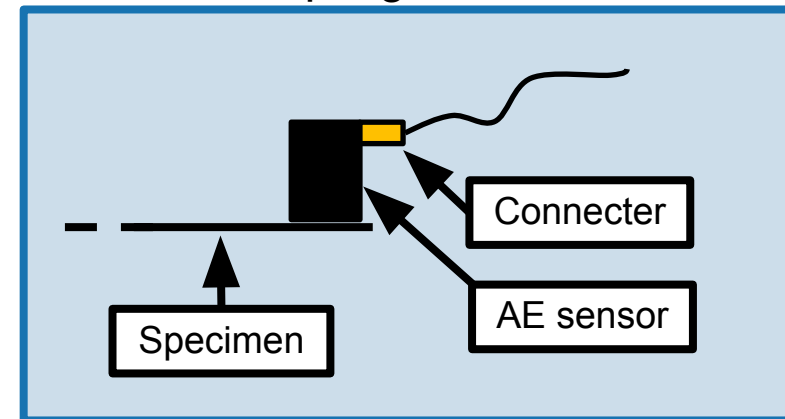
Model Must be Calibrated to Each Environment

- Model must be calibrated before use in new experimental settings
- Thick (>1-2mm) couplings attenuate high frequency components
 - High frequency information is lost
 - Spectral model must be adjusted to prioritize low frequencies
- Post-calibration, the spectral model correctly correlates acoustic signals to damage mechanisms

XCT coupling

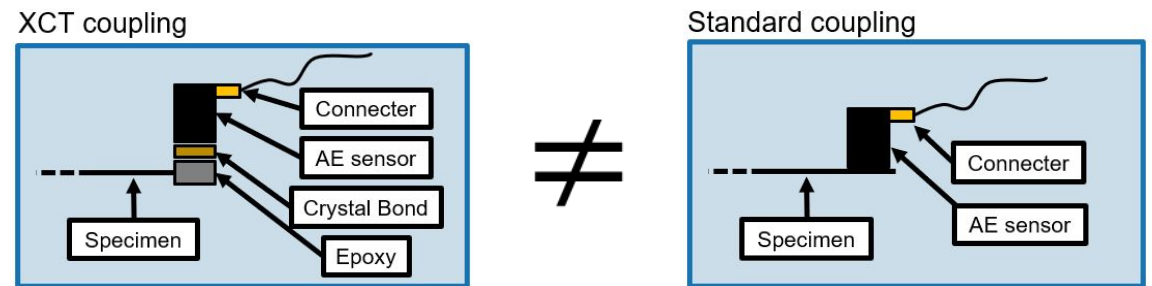
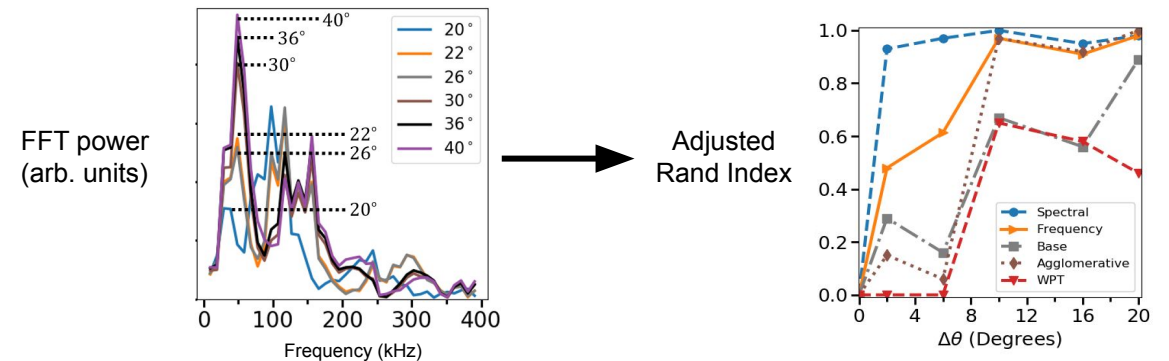
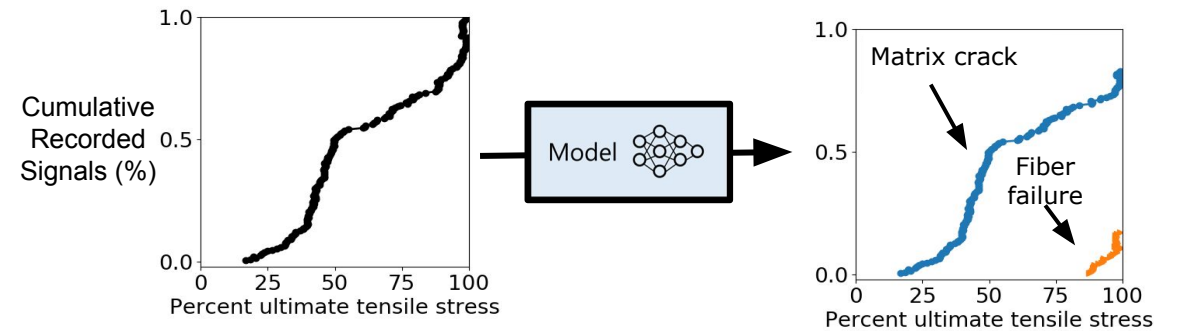


Standard coupling



Conclusions

- Have created a trustworthy model to identify damage mechanisms from AE
- Benchmarking datasets were used to identify trustworthy models
- Models must be re-calibrated before use in new experimental or environmental conditions



Questions

