



Make It – Don't Take It: NASA's Vision for Extraterrestrial Manufacturing and Construction

National Space and Missile Materials Symposium

June 26, 2023

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AGENDA



- NASA's Moon to Mars Exploration Strategy Overview
- NASA's Space Technology Mission Directorate (STMD): Technology Drives Exploration
- Lunar Surface Innovation Initiative (LSII)
 - Excavation, Construction and Outfitting Focal Area Summary
 - Moon to Mars Planetary Autonomous Construction Technology (MMPACT) Project Overview
- Advanced Manufacturing Focal Area Overview
 - In Space Manufacturing Portfolio
- Summary

NASA's Moon to Mars Exploration Strategy



- NASA's Moon to Mars Strategy and Objectives Development document is available online at:

<https://go.nasa.gov/3zzSNhp>

- There are multiple resources available to provide additional information on the background and development of the strategy:

- Architecture Definition Document
- NASA's Moon to Mars Architecture: A Summary of the 2022 Architecture Concept Review
- Architecture Concept Review 2022 White papers:
 - [Systems Analysis of Architecture Drivers](#)
 - [Why NRHO: The Artemis Orbit](#)
 - [Why Artemis will Focus on the Lunar South Polar Region](#)
 - [Gateway: The Cislunar Springboard for International and Sustainable Human Deep Space Exploration](#)
 - [Mars-Forward Capabilities to be Tested at the Moon](#)
 - [Mars Transportation](#)

- <https://www.nasa.gov/feature/nasa-details-strategy-behind-blueprint-for-moon-to-mars-exploration>
- https://www.nasa.gov/sites/default/files/atoms/files/acr22-wp-why_nrho-the-artemis-orbit.pdf



Moon to Mars Strategy: Manufacturing and Construction Examples

Objective-based Approach – Architect from the Right - Stick with the Plan



LI-4L: Demonstrate advanced manufacturing and autonomous construction capabilities in support of continuous human lunar presence and a robust lunar economy.

LI-8L: Demonstrate technologies supporting cislunar orbital/surface depots, construction and manufacturing maximizing the use of in-situ resources, needed for continuous human/robotic presence.

RT-5: Maintainability and Reuse: when practical, design systems for maintainability, reuse, and/or recycling to support the long-term sustainability of operations and increase Earth independence.

PPS-2LM: Advance understanding of physical systems and fundamental physics by utilizing the unique environments of the Moon, Mars, and deep space.

AS-6LM: Advance understanding of how physical systems and fundamental physical phenomena are affected by partial gravity, microgravity, and general environment of the Moon, Mars, and deep space.

TH-4LM: Develop in-space and surface habitation system(s) for crew to live in deep space for extended durations, enabling future missions to Mars.

OP-11LM: Demonstrate the capability to use commodities produced from planetary surface or in-space resources to reduce the mass required to be transported from Earth.

OP-12LM: Establish procedures and systems that will minimize the disturbance to the local environment and allow for reuse/recycling of material transported from Earth.



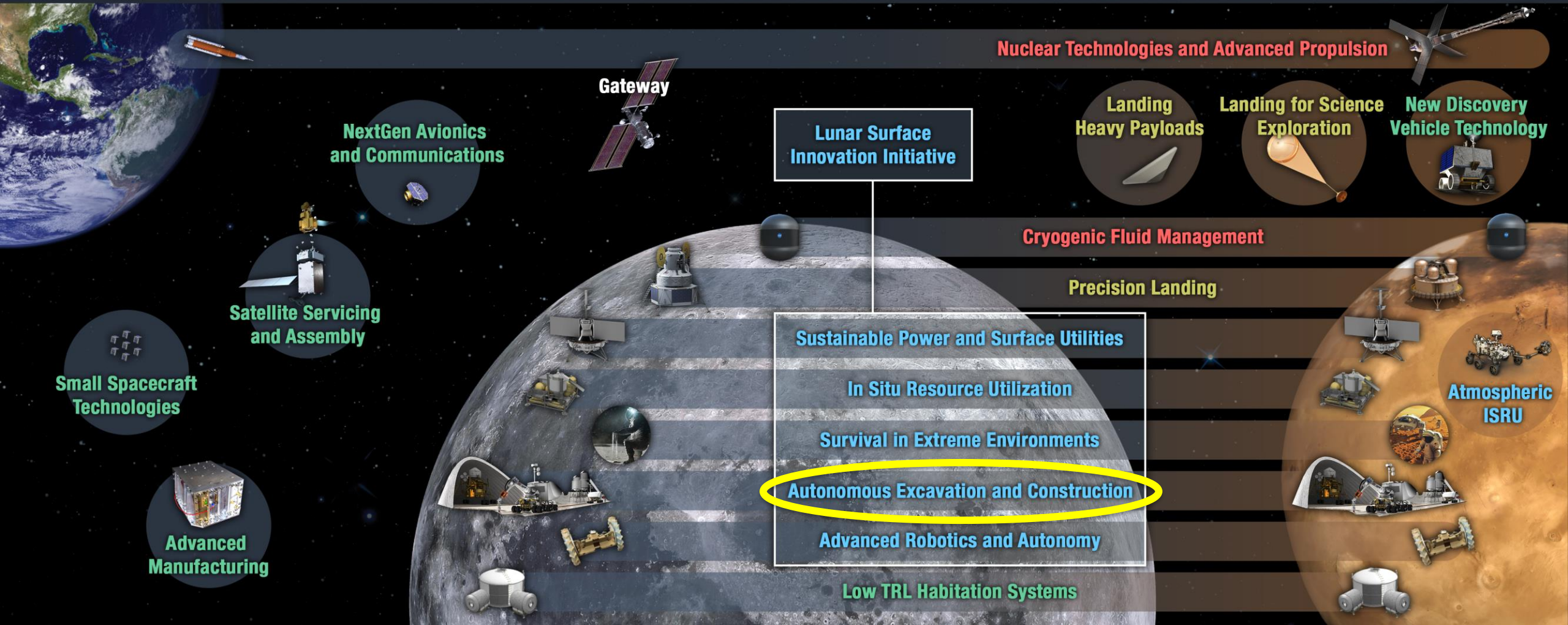
TECHNOLOGY DRIVES EXPLORATION

**Rapid, Safe, and Efficient
Space Transportation**

**Expanded Access to Diverse
Surface Destinations**

**Sustainable Living and Working
Farther from Earth**

**Transformative Missions
and Discoveries**



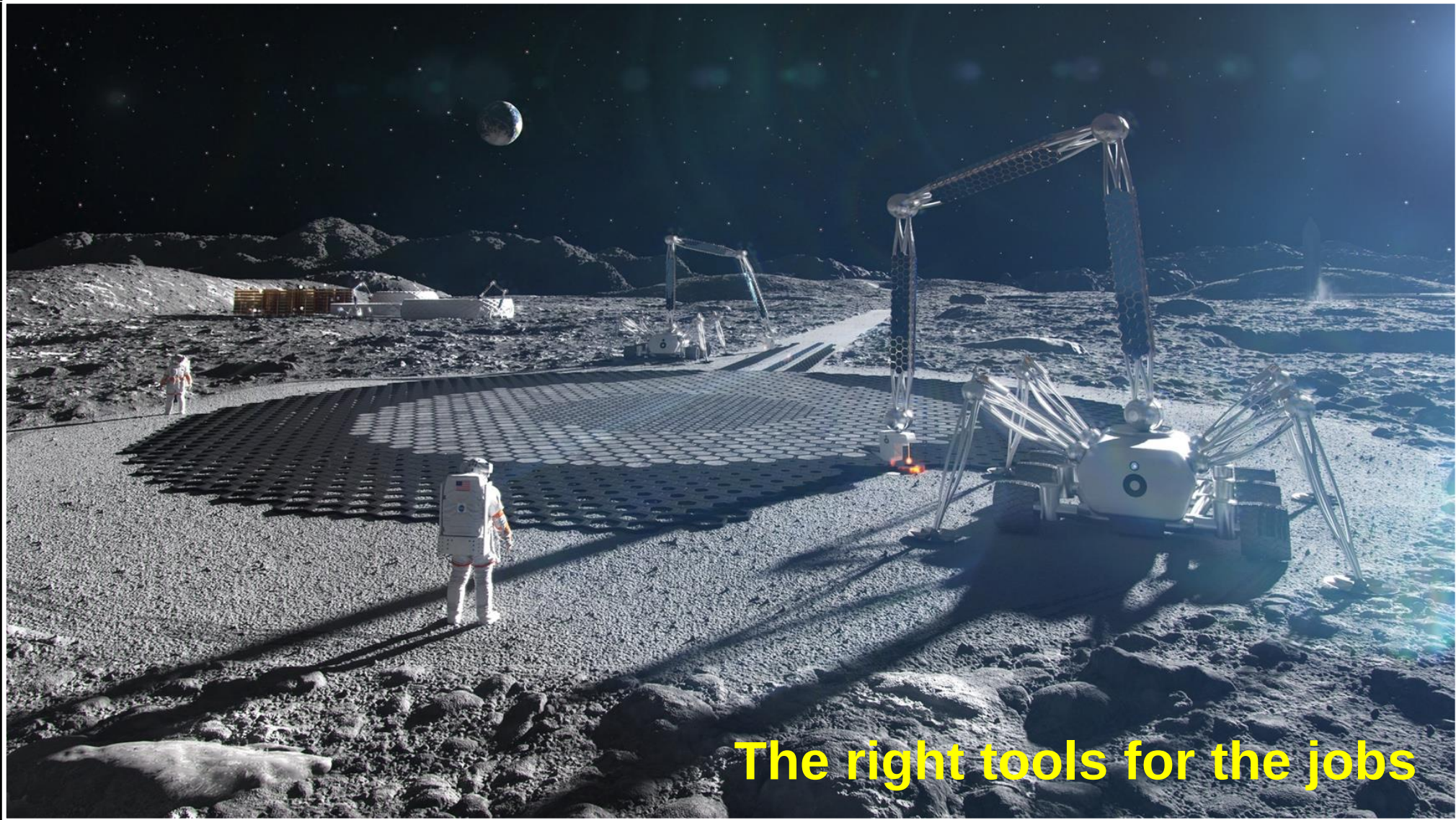
2020

GO | LAND | LIVE | EXPLORE

203X



How We Explore... Lunar Construction Technology



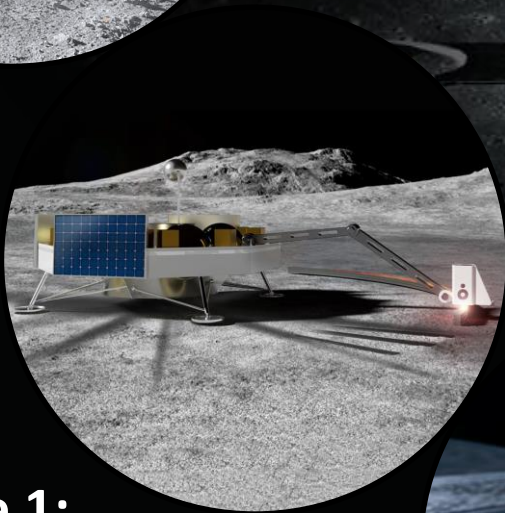
The right tools for the jobs

Credit: ICON/BIG-Bjarke Ingels Group

GRAND VISION

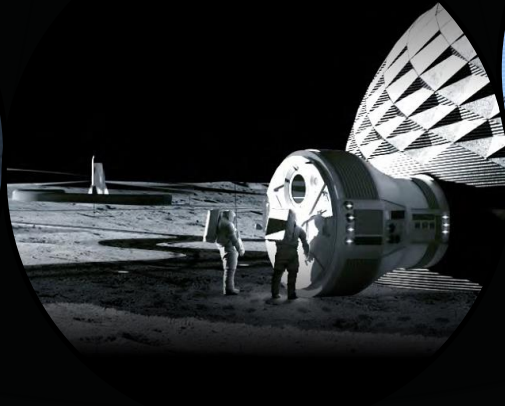
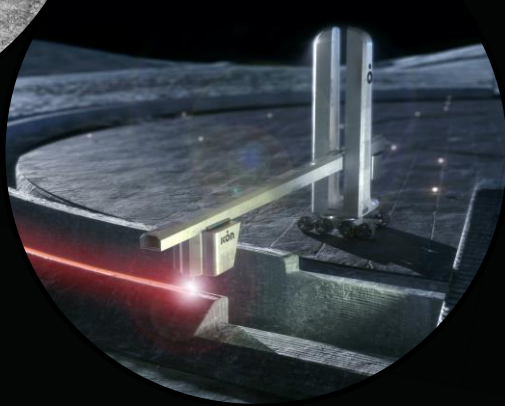
- **MIMPACT will enable the development of a lunar economy by providing an on-demand construction capability for multiple infrastructure elements (habitats, launch/landing pads, roads, blast shields, and other structures)**
- **MIMPACT will enable sustainable human presence on the Moon**
 - **Customization of infrastructure based on application**
 - **Construction of a suitable location for new crew members, new rovers/spacecraft, or facilities based on need**
- **MIMPACT's industry partner is expected to be commercially viable on the Moon in the 2030's or potentially earlier**
- **Demonstrations begin with a CLPS proof-of-concept mission (STMD)**
- **Partnerships with other NASA Centers and members of industry and academia**
- **Technology Capability at the End State of Phase II of the Project:**
 - **A flight-ready proof-of-concept technology demonstration for construction on the Moon**

Lunar Construction Capability Development Roadmap

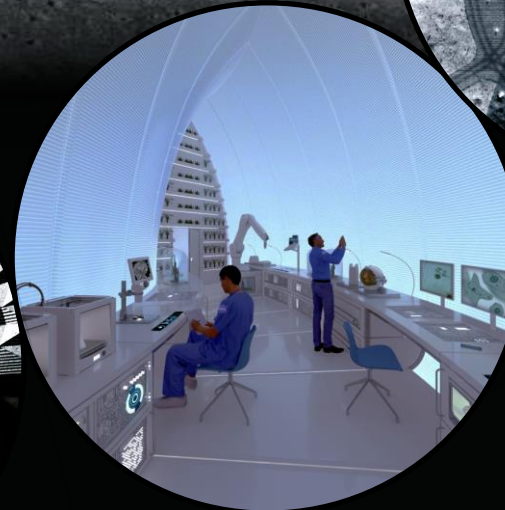


Phase 1:

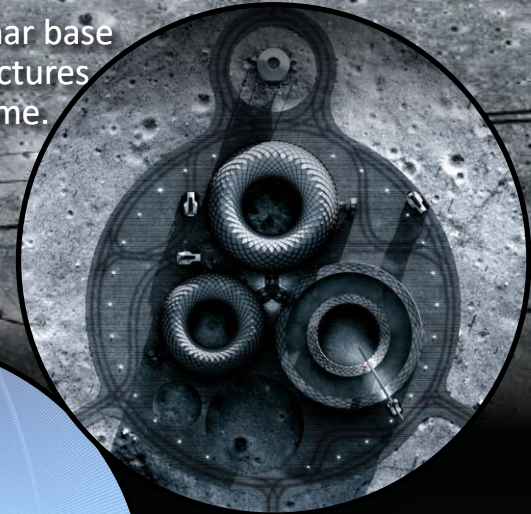
Develop & demonstrate excavation & construction capabilities for on-demand fabrication of critical lunar infrastructure such as landing pads, structures, habitats, roadways, blast walls, etc.



Phase 2: Establish lunar infrastructure construction capability with the initial base habitat design structures.



Phase 3: Build the lunar base according to master plan to support the planned population size of the first permanent settlement (lunar outpost).



Phase 4: Complete build-out of the lunar base per the master plan and add additional structures as strategic expansion needs change over time.



Space Tech Lunar Surface Demonstration Strategy

ISRU, power, excavation, and construction utilizing cross-cutting technologies

Reconnaissance, Prospecting, Sampling

Resource Acquisition & Processing

Pilot Consumable Production

Sub-system demonstrations:
Investigate, sample, and analyze the environment for mining and utilization.



Oxygen extraction
ground demo

Follow the natural resources:
Demonstrations of systems for extraction and processing of raw materials for future mission consumables production and storage.

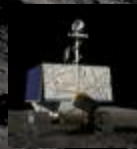
Sustainable exploration:
Scalable pilot systems demonstrating production of consumables from in-situ resources in order to better support sustained human presence.

IM-2

PRIME, Hopper,
LTE Demos



VIPER (SMD)

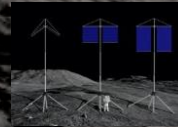


CT-1

ISRU O₂
Demo



ISRU Pilot
Excavator



Surface Power
Demo (VSAT,
RFC)

Construction
Demo 1



CT-2

ISRU Subscale
Demo



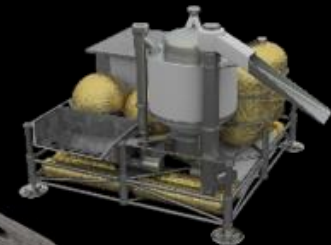
Construction
Demo 2



Fission Surface
Power



ISRU Pilot
System*



* ISRU Pilot Plant demo will use Fission Surface Power

Moon-to-Mars Planetary Autonomous Construction Technologies (MMPACT) Initial Construction Technology Demonstration Concept

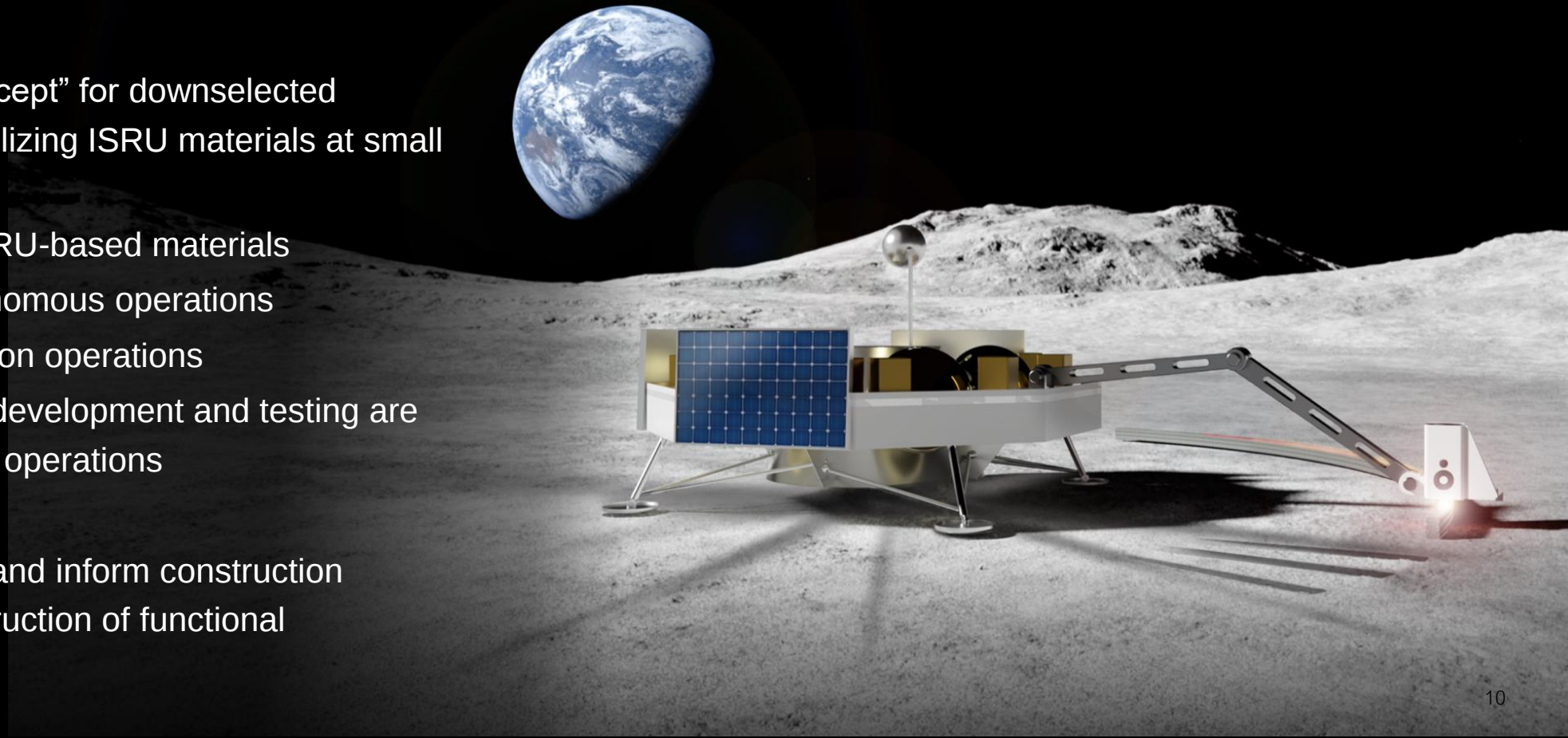
Goal

Develop, deliver, and demonstrate on-demand capabilities to protect astronauts and create infrastructure on the lunar surface via construction of landing pads, habitats, shelters, roadways, and blast shields using lunar regolith-based materials.



Objectives:

- Demonstrate “proof of concept” for downselected construction technology utilizing ISRU materials at small scale from lander base
- Characterize ISRU and ISRU-based materials
- Demonstrate remote/autonomous operations
- Demonstrate instrumentation operations
- Validate that Earth-based development and testing are sufficient analogs for lunar operations
- Anchor analytical models
- Address technology gaps and inform construction processes for future construction of functional infrastructure elements



Materials and Concepts for the Lunar Outpost



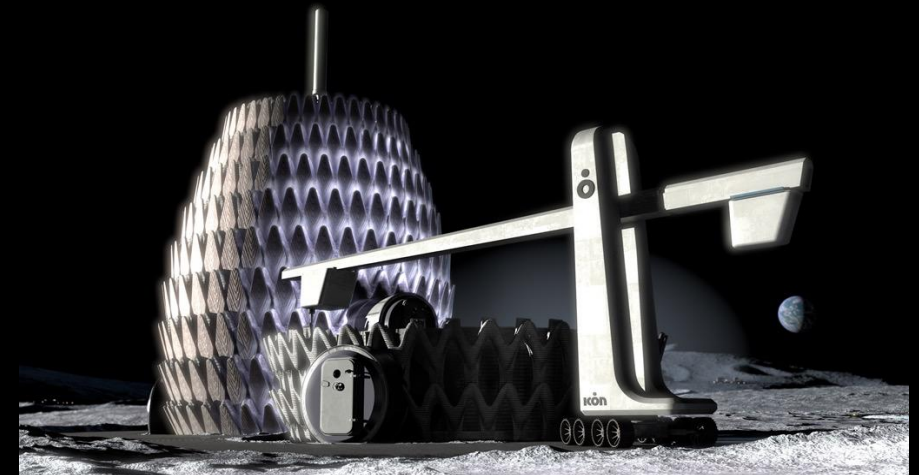
Regolith-based Materials and Processes:

- Cementitious
- Geopolymers/Polymers
- Thermosetting materials
- Regolith Melting/Forming
- Laser sintered
- Microwave sintered

Image courtesy of ICON



Bjarke Ingels Group Concept courtesy of ICON's Architecture Study



SEArch+ Concept courtesy of ICON's Architecture Study

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Screening Test Matrix for Selection of Initial Demonstration Mission Material/Process

Compression Strength	Mortar	ASTM C0109	Standard Test Method for Compressive Strength of Hydraulic Cement Mortars	STP
	Ceramic	ASTM C1424	Standard Test Method for Monotonic Compressive Strength of Advanced Ceramics at Ambient Temperature	STP
Compression at Cold Temperature (lunar night)	Mortar	ASTM C0109	Standard Test Method for Compressive Strength of Hydraulic Cement Mortars	-192°C
	Ceramic	ASTM C1424	Standard Test Method for Monotonic Compressive Strength of Advanced Ceramics at Ambient Temperature	-192°C
Compression at Elevated Temperature (lunar day)	Mortar	ASTM C0109	Standard Test Method for Compressive Strength of Hydraulic Cement Mortars	57°C
	Ceramic	ASTM C1424	Standard Test Method for Monotonic Compressive Strength of Advanced Ceramics at Ambient Temperature	57°C
Compression After Thermal Cycling Under Vacuum²	Mortar	ASTM C0109	Standard Test Method for Compressive Strength of Hydraulic Cement Mortars	STP
	Ceramic	ASTM C1424	Standard Test Method for Monotonic Compressive Strength of Advanced Ceramics at Ambient Temperature	STP
Layer to Layer Adhesion	Both	ASTM C297	Standard Test Method for Flatwise Tensile Strength of Sandwich Constructions	STP
4 Point Bend Flexural Test	Mortar	ASTM C78	Standard Test Method for Flexural Strength of Concrete (Using Simple Beam with Third-Point Loading)	STP
	Ceramic	ASTM C1161	Standard Test Method for Flexural Strength of Advanced Ceramics at Ambient Temperature	STP
Ablation³	Both	EM40-OWI-013	EM40 Non-Metallics & Advanced Manufacturing Division Plasma Torch Test Facility Operation Procedure	TBD

¹All test specimens will have more than 1 horizontal layer, with the knitline(s) perpendicular to the loading axis.

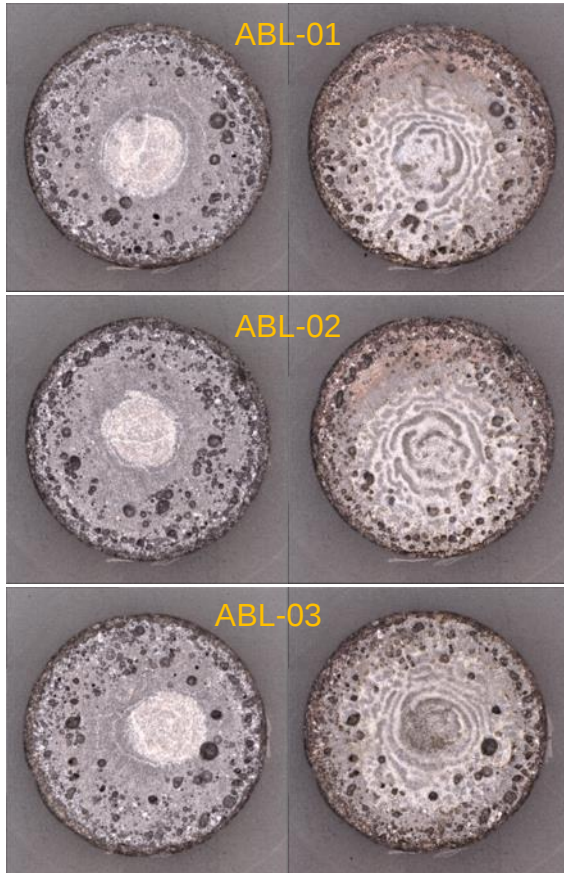
²One thermal cycle is defined as room temperature to -192°C, -192°C to 57°C, 57°C to -192°C and back to room temperature. Vacuum level used will be 10⁻⁴ to 10⁻³.

³Two configurations of ablation specimens will be tested: an as-built surface facing the plasma torch and a machined surface facing the plasma torch.

Machined

Pre-test

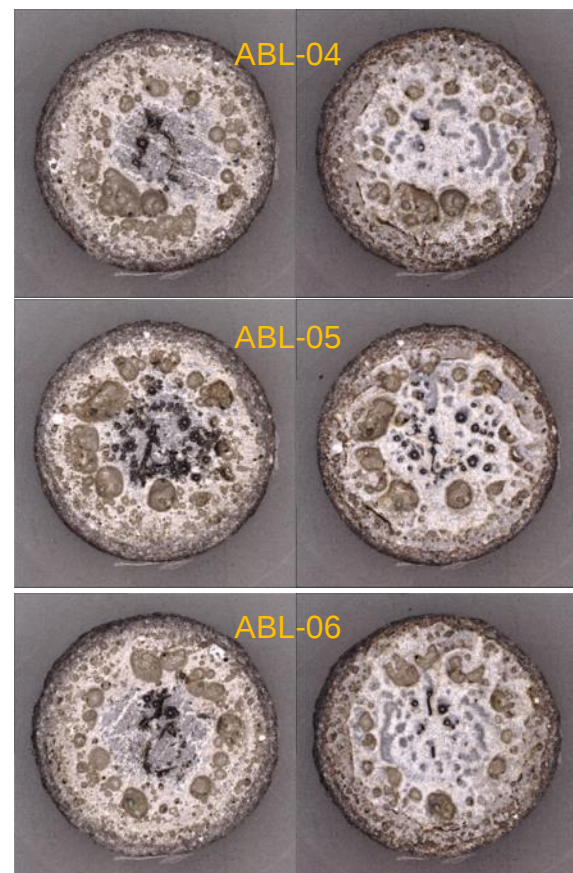
Post-test



As-fabricated

Pre-test

Post-test



Video of ABL-04

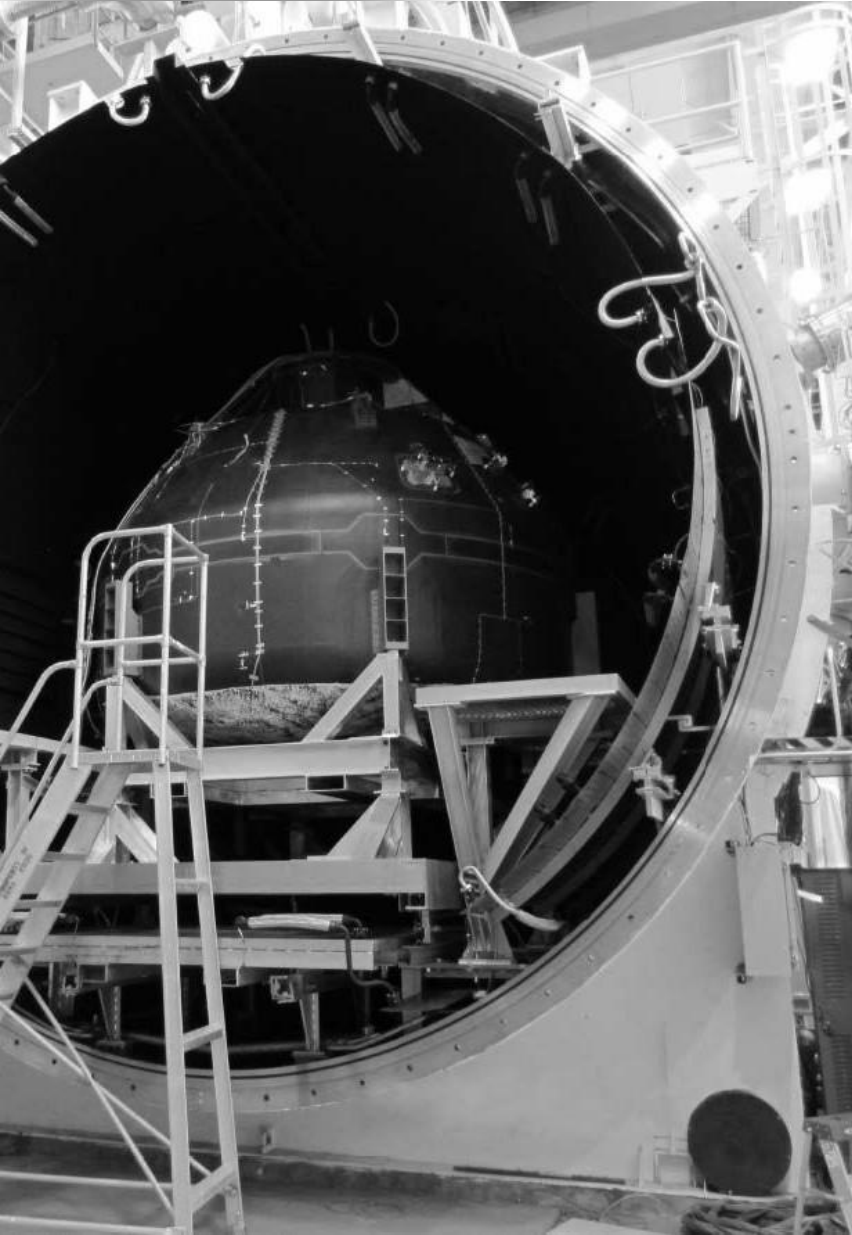


Candidate Materials and Processes

Material	Deposition Method	MIMPACT Development & Test Responsibility
Laser Vitreous Material Transformation (VMX)	Thermal	ICON
Molten Regolith Extrusion	Extrusion	ICON
Microwave Multi-Mode Sintered Regolith	Thermal	NASA/MSFC
Calcium Sulfo-Aluminate (CSA) Binder/Lunar Regolith Concrete	Extrusion	NASA/MSFC
Sodium Silicate/Sodium Hydroxide (Geopolymer) Binder/Lunar Regolith Concrete	Extrusion	NASA/MSFC/PSU
Sulfur Binder / Lunar Regolith Concrete	Extrusion	NASA/MSFC/LSU
AT2LAS Polymer Binder / Lunar Regolith Composite	Extrusion	NASA/MSFC/AAT
Molten Regolith Tile Formation	Extrusion	NASA/MSFC/Astroport
Microwave Near Field Coupler Sintered Regolith	Thermal	NASA/MSFC/Radiance
Magnesium Oxysulfate (MgO) Binder/Lunar Regolith Concrete	Extrusion	NASA/MSFC
Sulfur / Nickel (S/Ni) Binder / Lunar Regolith Concrete	Extrusion	NASA/MSFC
Aluminum/Graphite (Low Thermal Expansion)	Extrusion	NASA/MSFC



Next Steps Towards a Demonstration Mission Testing in a Simulated Lunar Environment



- MSFC has a large (20 ft. diameter by 28 ft. depth) Thermal Vacuum Chamber (TVAC) called V20.
- It is being outfitted with a regolith bed for “dirty” operations
- V20 dirty vacuum chamber at MSFC is an excellent lunar environment analog
- V20 testing still differs from the actual lunar surface in many ways:
 - Simulant vs. Regolith
 - Earth vs. Lunar Gravity
 - Soft vs. Hard Vacuum
- Development system tests are planned
 - Thermal and kinematic testing of terrestrial robot arm (Fall 2023)
 - Development system – simulation of proof of concept mission (Summer 2024)
 - System functionality
 - Material test articles
 - Demonstration article
 - Instrumentation
 - Site preparation
 - Process model anchor data



Current Mission Partnerships

NASA Centers

- MSFC
- LaRC
- KSC
- JPL

OGA Leveraging

- AF Civil Engineering Center
- Defense Innovation Unit (In Discussions)

Initial STRATFI ICON Phase 2 SBIR

Partners:

- AF Civil Engineering Center
- AF Special Operations Command (AFWERX)
- USAF
- Defense Innovation Unit
- Texas Air National Guard

Public/Private Partnerships/Contract

- ICON Build
- Dr. Holly Shulman
- Radiance Technologies
- RW Bruce Associates, LLC
- Blue Origin
- Jacobs Space Exploration Group
- JP Gerling
- Microwave Properties North
- Southeastern Universities Research Association
- Southern Research Engineering/Kratos
- Bjarke Ingels Group (BIG)
- Cislune
- Washington Mills
- Texas Research Institute (Austin)
- Astroport

Technology Providers/Contributing Partners: Academia

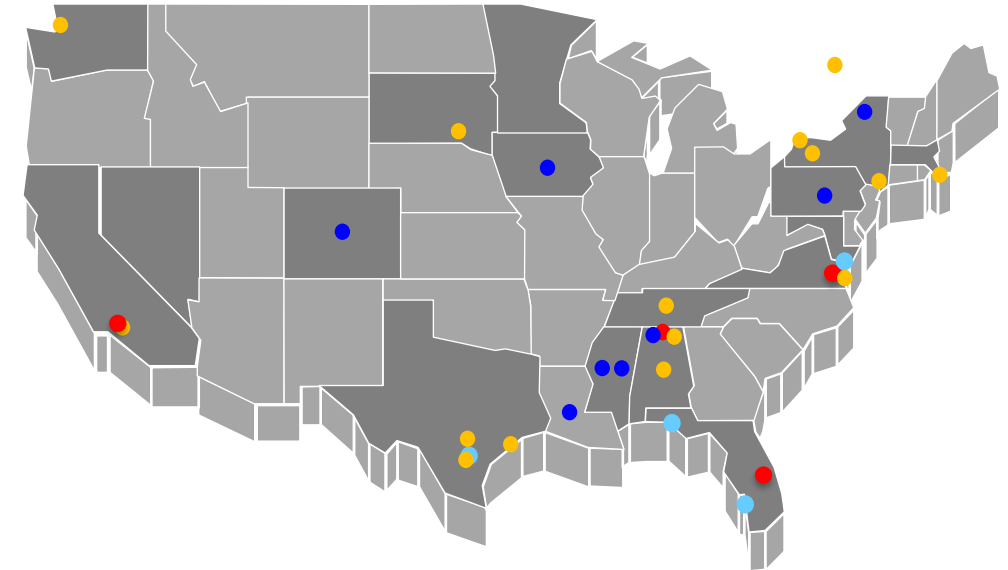
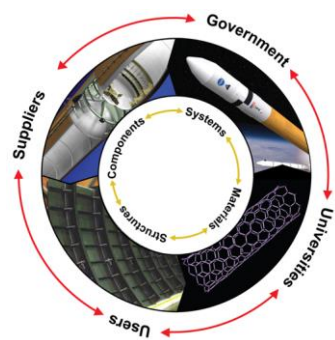
- Colorado School of Mines
- University of Texas in San Antonio
- Mississippi State University
- Pennsylvania State University
- University of Mississippi
- University of Alabama in Huntsville
- Clarkson University
- Iowa State University
- Louisiana State University
- Alfred University
- Sinte Gleska University
- Drake State

SBIR/STTR

- Construction Scale Additive Manufacturing Solution
- Millimeter Wave Camera
- High Efficiency Sintering via Beneficiation of the Building Material

Potential Customer

- Artemis
- Commercial



Collaborative multidisciplinary partnerships to leverage fiscal resources, ideas, knowledge & expertise.

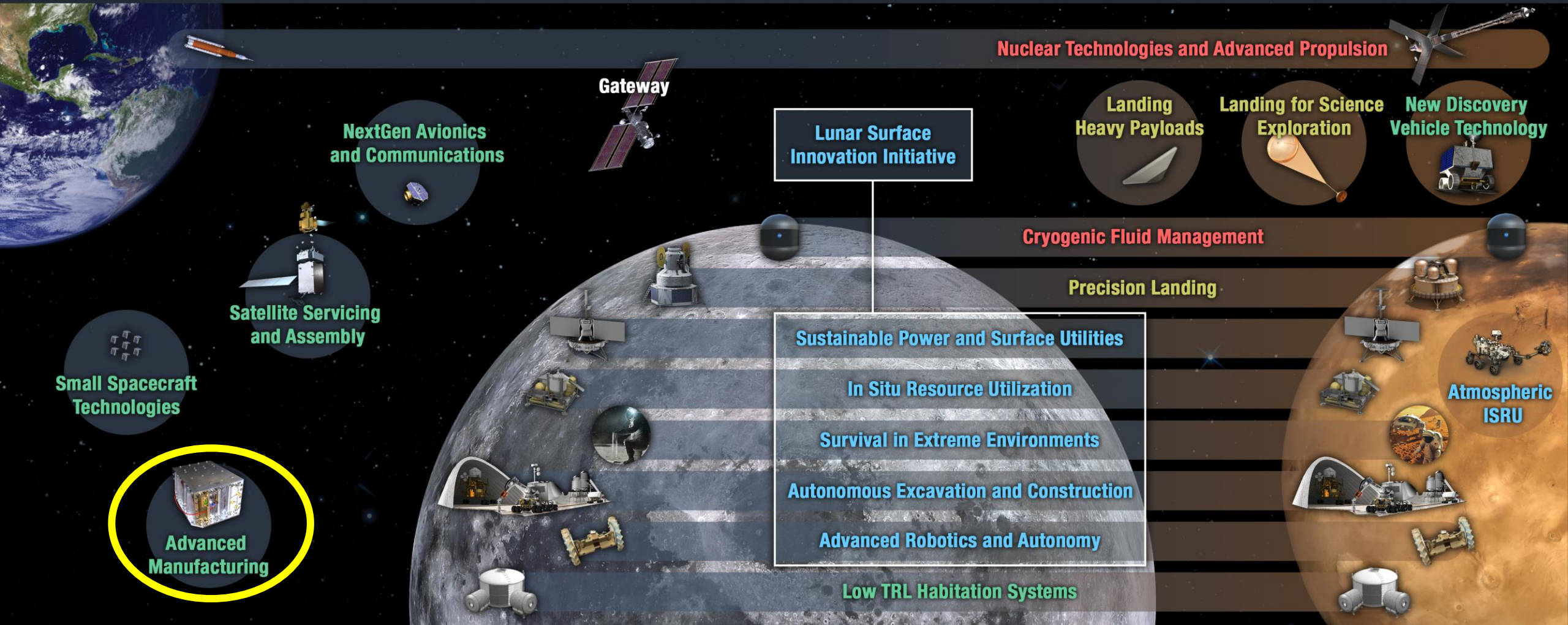
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2020

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EXPLORE: Develop technologies supporting emerging space industries

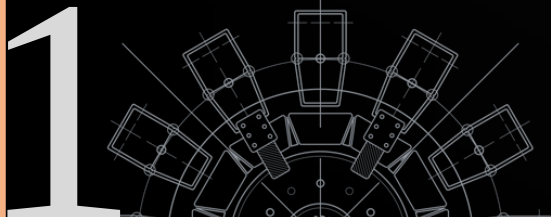


Priorities - Targeted advanced manufacturing outcomes aligned with space industry trends that will shape the course of research and development over many years

In-Space Manufacturing and Space Infrastructure



> 50% Mass reduction, > 99% 3D printer readiness. A catalyst for space infrastructure and economic opportunities



3D Printing / Additive Manufacturing



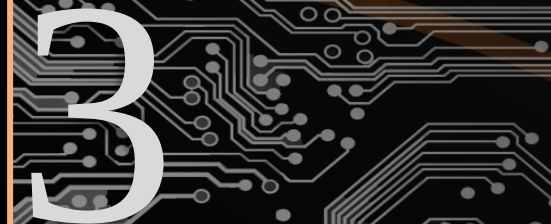
>50% Cost reduction, 12 months instead of five years, Parts reduction >100 to 1



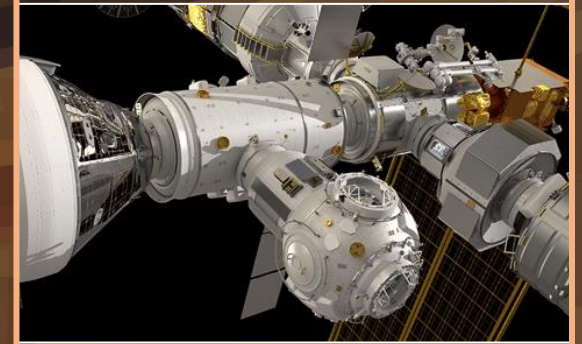
Digital Transformation Digital Twins and Artificial Intelligence



>50% of physical resources replaced with virtual
More intelligent and more accurate predictions and capabilities



Lightweight Composite Spacecraft



30% - 50% Mass reduction, More payload, equipment, and experiments



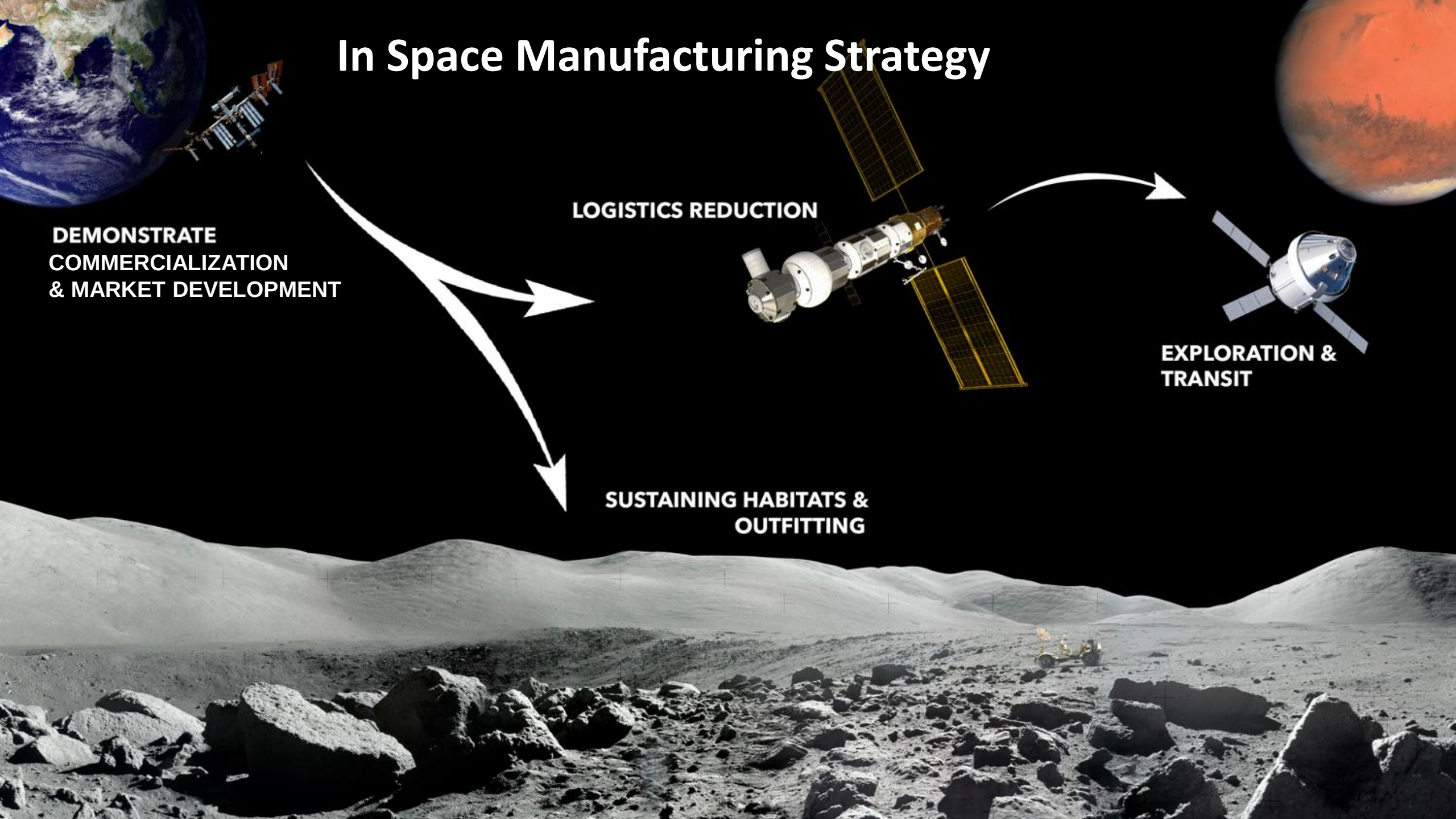
In Space Manufacturing Strategy

**DEMONSTRATE
COMMERCIALIZATION
& MARKET DEVELOPMENT**

LOGISTICS REDUCTION

**EXPLORATION &
TRANSIT**

**SUSTAINING HABITATS &
OUTFITTING**





Phase I for ISM - Develop a Space Economy

In Space Manufacturing Vs In Space Construction:

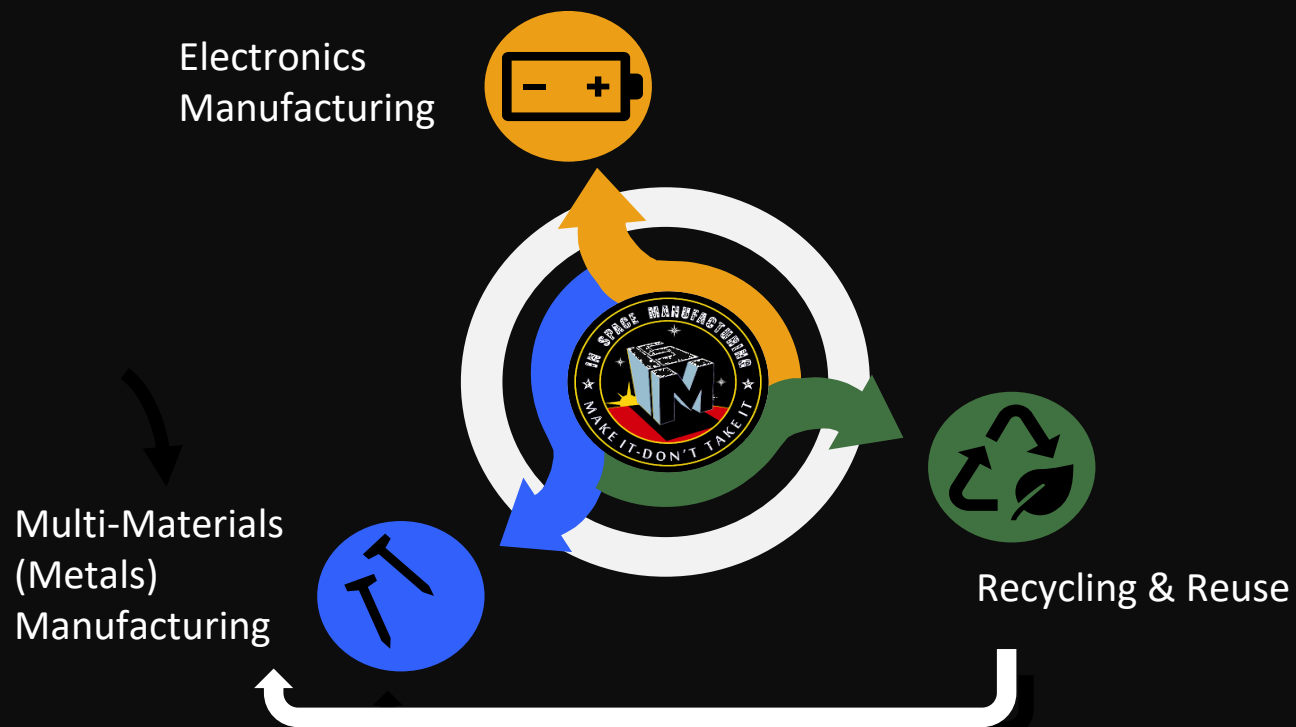
Construction is focused on the process of building facilities and infrastructure.

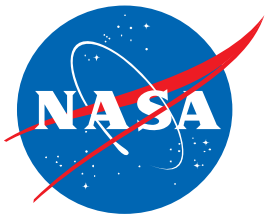
Manufacturing is focused on creating goods (e.g. textiles, tools, furniture, etc)



Use microgravity environment to manufacture goods for Government and Commercial Uses

- ISS, Commercial Space Stations, Lunar gateway
- Technology Focus on printing Metals, Electronics, and Logistics Reduction (e.g. Recycling)



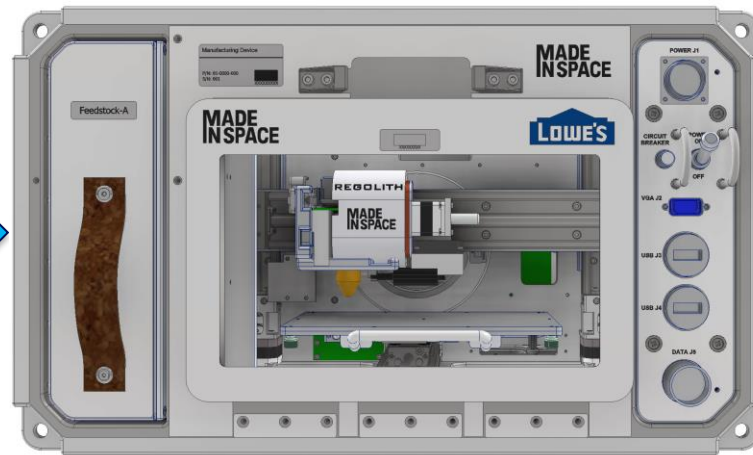
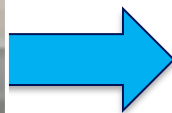


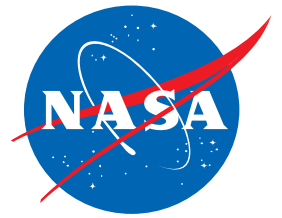
On Demand Manufacturing Of Multi-materials

Goal: Demonstrate metals additive manufacturing in microgravity and characterize the impact of microgravity.

Sub Projects:

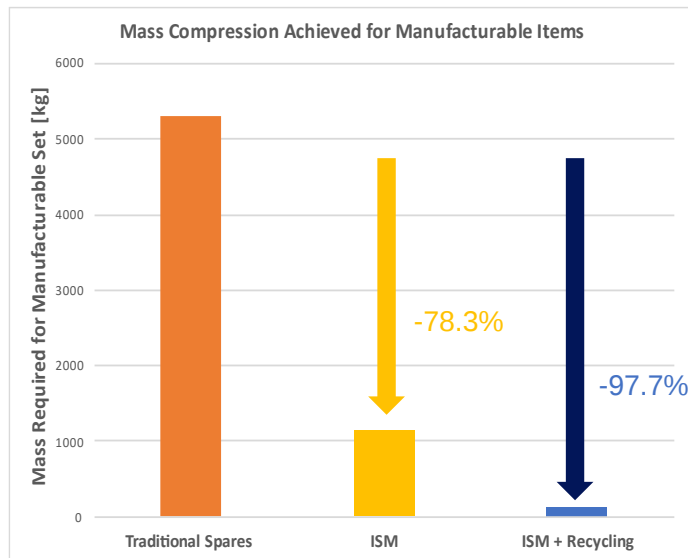
1. **Outfitting:** Develop the capability to manufacture on-demand utilities, furnishings, tools, etc. for off-earth habitation including the use of In-Situ Resources.
2. **Recycling and Reuse:** Develop the capability to recycle and reuse materials into useable feedstocks for in-space, on-demand manufacturing.





Recycling and Reuse

Fundamental Assumption: Payloads are designed to be maintainable/manufacturable with ISM systems



Andrew Owens and Olivier De Weck. "Systems Analysis of In-Space Manufacturing Applications for the International Space Station and the Evolvable Mars Campaign", AIAA SPACE 2016, AIAA SPACE Forum, (AIAA 2016-5394)

CRG

Introducing CRG's
Reclaimable Packaging

A material technology designed to allow for reclamation and reuse of traditionally disposable packaging materials. Traditional packaging materials are significantly degraded when recycled, making them unusable or only suitable for low-value applications. CRG's reclaimable packaging doesn't degrade, even after multiple reuses, making it ideal for circular packaging economies and in-situ resource utilization needs while reducing the need for virgin packaging manufacturing.

With its unique properties, CRG's reclaimable packaging can be adapted for many industrial and commercial applications

- Strong and Lightweight**
Foam and film materials satisfy packaging application requirements in regards to strength, weight, and protective properties
- Facilitates Resource Utilization**
Allows for reuse and redeployment of on-site resources after satisfying the initial use case for the application
- Various Source Material Options**
Source materials can be varied from other packaging materials, plastic bags, foam, films, and other polymeric materials
- Reusable Materials**
PE foam and film materials proven reclaimable for fused filament fabrication without material property degradation
- Promotes Circular Economy**
Process encourages the reutilization of used packaging material in the commercial or industrial setting
- Customizable Fabrication**
Reclaimed material is suitable for various fabrication methods such as 3D printing, injection molding, compression molding, etc.

Increase In-Situ Resource Utilization
via reclamation of packaging materials for various fabrication processes

Polymer Foam and Film

- RVT Foam
- RVT Film

Fabrication Materials

- Extruded Filament
- Pellets

New Parts

- Additive Manufacturing
- Injection Molding
- Compression Molding

Reclaimable Packaging Production Status:

Technology Readiness Level:

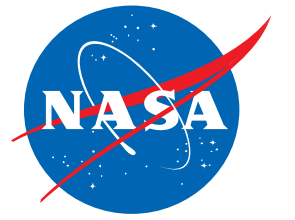
Manufacturing Readiness Level:

Certifications: NASA 6001

Testing: Various ASTM Characterization Testing

Interested in CRG's reclaimable packaging material?
Contact us at ventures@crgrp.com

CRG
www.crgrp.com



Outfitting



Image Credit: ICON

CHAPEA

Provided 3D printer and scanner for crew analogue

Goal: Understand crew interaction with manufacturing systems.

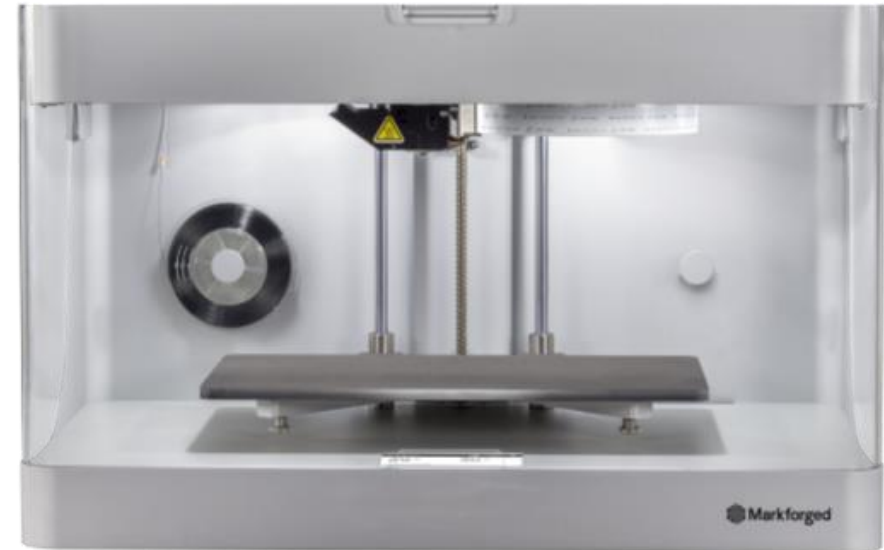


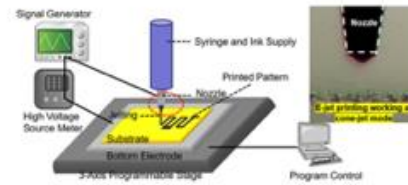
Image Credit: Markforged

On Demand Manufacturing Of Electronics

Goal: Develop and demonstrate on demand printing of electronics in microgravity and characterize the impact of microgravity.



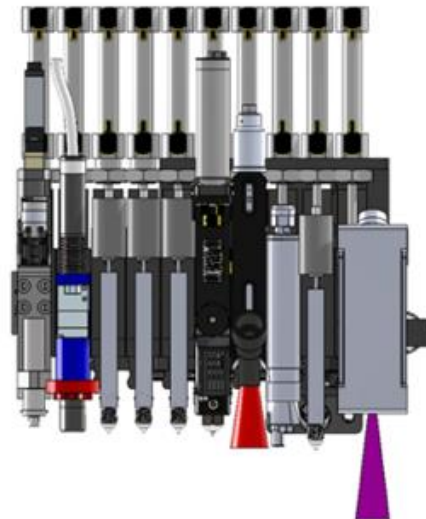
Faraday Electrodeposition of Covetic Copper



Electrohydrodynamic Ink Jet Printer

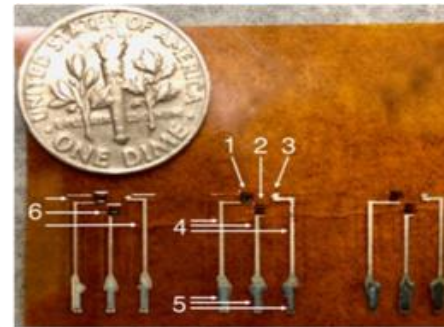


TechShot FabLab Multi-material 3D Printer for ISS Demo

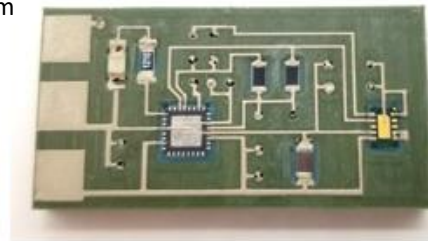


FabLab Advanced Toolplate with Newly Developed Deposition Tech

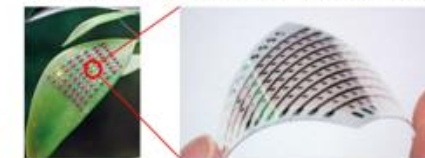
Printed cortisol (stress) sensor. Image from California Institute of Technology.



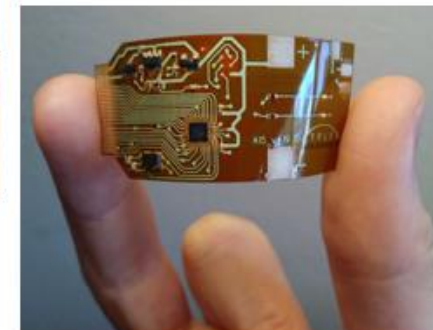
RF Power Harvesting Antennas- UAH



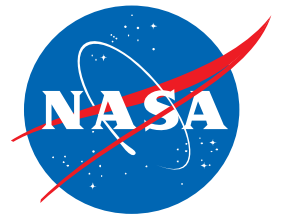
Printed CO2 Sensor (ODME ISS Demo)



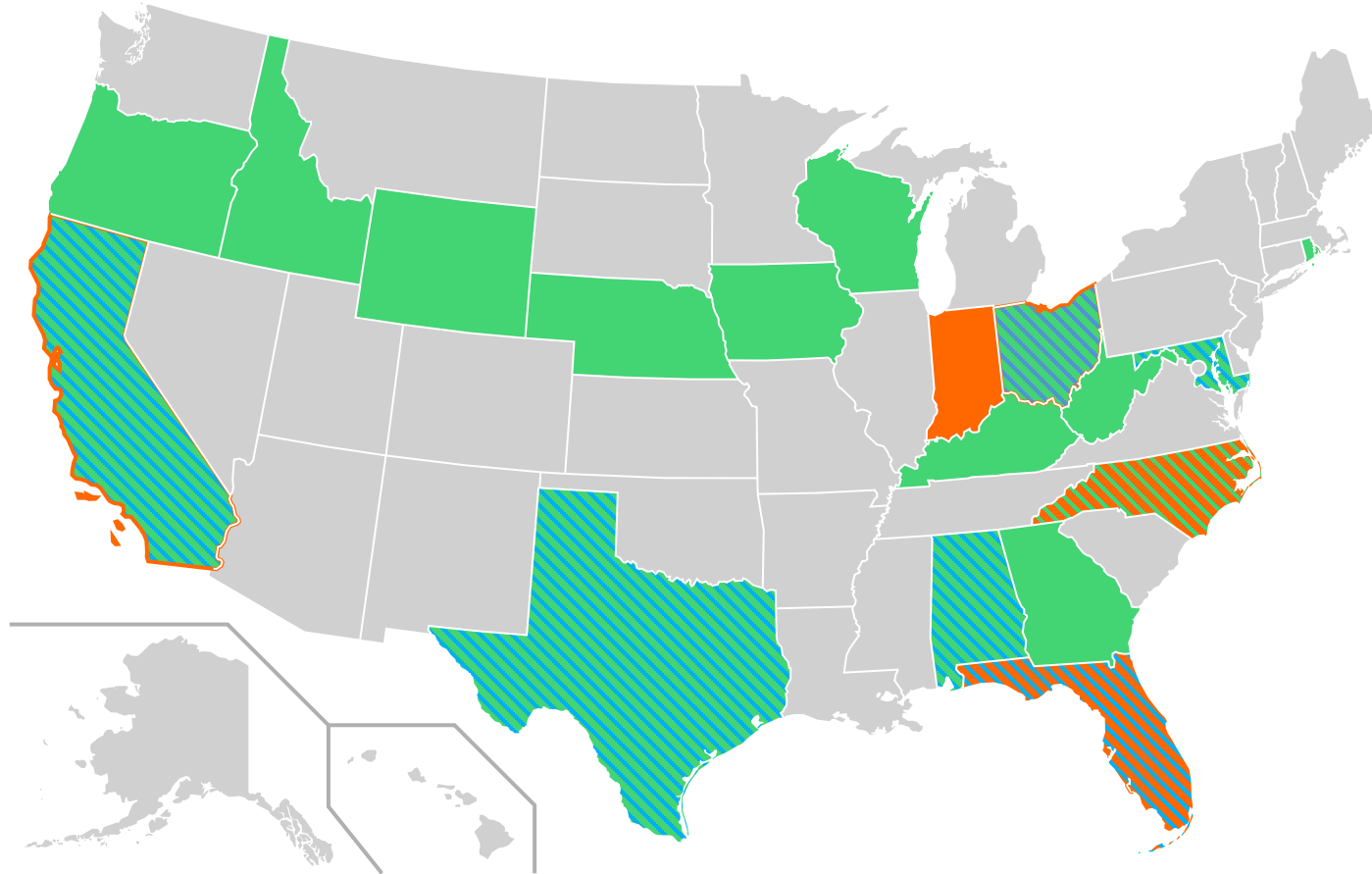
University of Illinois Plant Growth Sensor



NextFlex Wireless Flexible Sensor Board



Partnerships'/Collaborators



Academic

- University of Louisville
- University of California Berkley
- University of Nebraska Huntsville
- University of Alabama Huntsville
- Appalachian State
- Auburn University
- Boise State
- Georgia Tech
- California Tech
- Iowa State University
- University of Miami
- Florida A&M University
- Oregon State
- West Virginia University
- Youngstown University
- University of El Paso
- University of Wisconsin
- University of Wyoming
- University of Delaware

NASA Centers

- Marshall Space Flight Center
- Ames Research Center
- Johnson Space Center
- Kennedy Space Center
- Goddard Space Flight Center
- Air Force Research Center
- Jet Propulsion Laboratory
- Glenn Research Center

Industry

- Techshot
- Redwire Space
- Cornerstone Research Group
- NextFlex
- nScript
- Multi3D
- LambdaVision
- Faraday Incorporated

Extraterrestrial Construction and In Space Manufacturing Summary



- NASA has developed its Moon to Mars Strategy and Objectives
- Multiple resources are available to provide additional information on the background and development of the strategy:
 - <https://go.nasa.gov/3zzSNhp>
 - <https://www.nasa.gov/feature/nasa-details-strategy-behind-blueprint-for-moon-to-mars-exploration>
 - https://www.nasa.gov/sites/default/files/atoms/files/acr22-wp-why_nrho-the-artemis-orbit.pdf
- Advanced manufacturing and autonomous surface construction are specified as key objectives for demonstration:
 - LI-4L: Demonstrate advanced manufacturing and autonomous construction capabilities in support of continuous human lunar presence and a robust lunar economy.
 - LI-8L: Demonstrate technologies supporting cislunar orbital/surface depots, construction and manufacturing maximizing the use of in-situ resources, needed for continuous human/robotic presence.
- **We have a lot of work to do to demonstrate and to institutionalize these capabilities.**

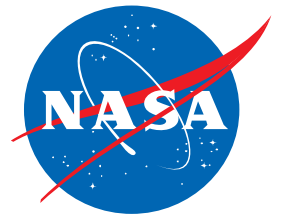
DON'T LEAVE HOME (EARTH) WITHOUT THEM





www.nasa.gov/spacetech

QUESTIONS



Overview of FabLab

Print Module

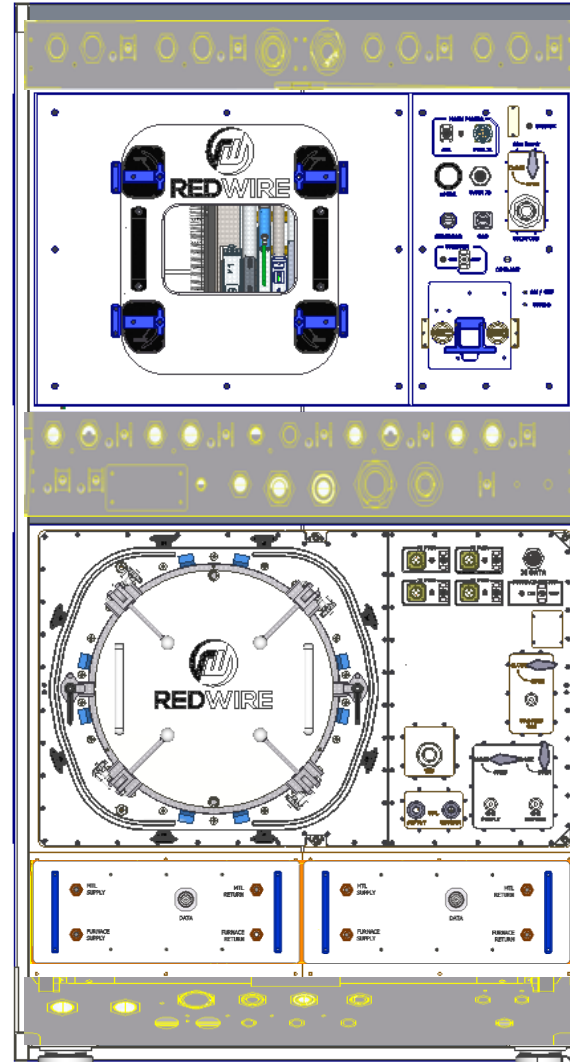
- Advanced Toolplate:
 - Printing of Metal and Polymer Parts
 - Finish Milling
- Inspection Subsystem
 - Defect Detection and Remediation
- Environmental Control
 - FOD capture system
- Electronics Manufacturing
 - Smart Pumps, Directed Energy, Pick and Place, etc.
- Avionics and Control

Furnace Module

- Sintering of Metal Parts
- Brazing of Assemblies
- Avionics and Controls

Process Gas Drawer

- Provides Argon to Furnace Module



Full Payload

- Glovebag concept for FOD control
- Part Transfer Box for transport between modules
- Remote Commanding for limited crew interaction

Surface Construction

Capability Description, Outcomes, State of the Art, and Technology Gaps (Class III)

Capability Description:

- Class II: Assembly of components into built-up structures (e.g., Earth-sourced or ISRU-based truss, panel, paver, bricks); deployment of human-rated preassembled or inflatable structures
- Class III: In-situ additive construction (e.g., 3D printed regolith-based construction)
- In-situ testing and inspection techniques for certification (material and structural)
- Structural enhancement and repair
- Construction Systems: design for lunar survivability, reliability, and maintenance

Outcomes

- Towers (50+ m tall for Power and Communication)
- 10s km of roads
- 100-m-diameter launch/landing pads (LLPs)
- Blast containment shield (BCS)– 7m-tall, 100s m long
- Shelters & habitats (1000s m³ volume) to provide asset and crew protection (thermal, radiation, etc.)

SoA: Extraterrestrial surface construction has never been attempted. Terrestrial prototypes at low TRL.

Technology Gaps (Class III)

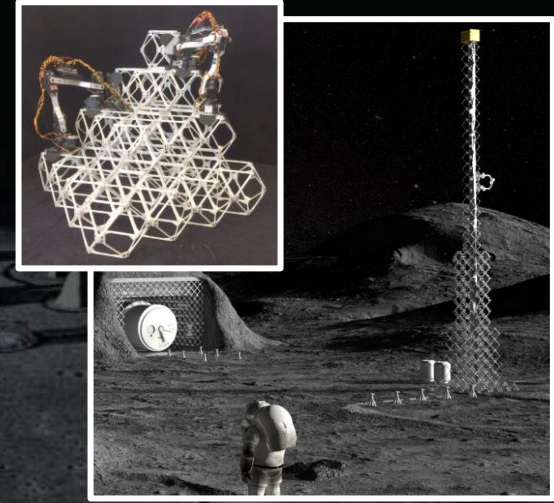
- Deposition of print material in low-pressure environment while controlling porosity
- High-temperature materials for LLPs
- LLP Paver joining
- Surface stabilization, Foundations, and Anchors
- Repair technologies
- Process inspection and control
- In-situ V&V of construction materials



Terrestrial printing of cementitious material



Class II: Assembly & Deployables



Class III: In-situ Construction Process Development

Laser melting in vacuum



Microwave sintering in vacuum



Molten extrusion in vacuum



WHY- The Case for Lunar Surface Construction: PROTECTION

Lunar ISRU-based infrastructure provides protection from a variety of environmental hazards.

RADIATION

- Galactic Cosmic Rays (GCRs)
- Solar Particle Events (SPEs)
- Secondary Particles
- Albedo



SEISMIC ACTIVITY

- Deep Moonquakes lasting hours, even days
- Seismic Effects of Meteor Impacts



METEOROID IMPACT

- Robust & durable shielding required. Composites and ballistic shielding preferred.
- Consideration of new failure modes due to impact
- Dust ramifications



EXTREME TEMPERATURES

- Extreme Material Stresses
- Structural & Material Fatigue



Image courtesy of SEArch+



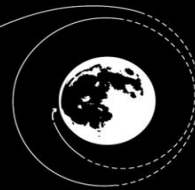
Rockets are not *efficient* movers of building materials.

Even with commercial space flight dramatically dropping the launch costs to all-time historic lows, flying pre-built structures doesn't make financial sense. Even flying building materials from Earth to the Moon is costs prohibitive.



\$ 0.11 per Kg

Costs of dry concrete on Earth



\$ 1,200,000 per Kg

Cost to transport concrete to the Moon



\$ 96,000,000,000

Just the dry concrete costs to print a 350 sq. ft. structure like the Chicon House on the Moon.

Source: Astrobotic Peregrine Lunar Lander Payload User's Guide:
https://explorers.larc.nasa.gov/2019APSMEX/MO/pdf_files/Astrobotic%20-%20Payload%20User%20Guide%20v3%202018-10.pdf



In Situ Fabrication and Repair Program Element— circa 2004



Marshall
Space Flight
Center

O
E
S



FABRICATION

OF TOOLS AND PARTS
WITH THE FOLLOWING
EMPHASIS:

- Feedstock flexibility (*In Situ*, provisioned, recycled)
- Miniaturization
- Speed
- Part accuracy and surface finish
- Multi material



Turbine

REPAIR

CAPABILITIES WITH
THE FOLLOWING
EMPHASIS:

- Unique material properties
- Environmental performance
- *In Situ* processes



Welding

HABITAT STRUCTURES

CAPABILITIES WITH
THE FOLLOWING
EMPHASIS:

- Radiation shielding features
- Use of *In Situ* resources
- Autonomous construction



Inflatable Concrete Structure

NON DESTRUCTIVE EVALUATION

CAPABILITIES WITH
THE FOLLOWING
EMPHASIS:

- Independent quality assurance of *In Situ* processes
- Integrated closed loop control of *In situ* process
- Failure analysis and routine inspection applicability



Measuring Machine Laser Scan

RECYCLING

CAPABILITIES WITH
THE FOLLOWING
EMPHASIS:

- Reuse of failed parts & waste materials
- Limitation of waste stream variety
- Simplification



Reactor



SYSTEM OF SYSTEMS / APPLICABILITY AND CONSIDERATION:

- Mobile Army Parts Hospital
- Interoperability between ISFR, FAB, REPAIR, NDE, RECYCLING, and HAB concepts

ISFR
BRIEFING
7373004

Page 3

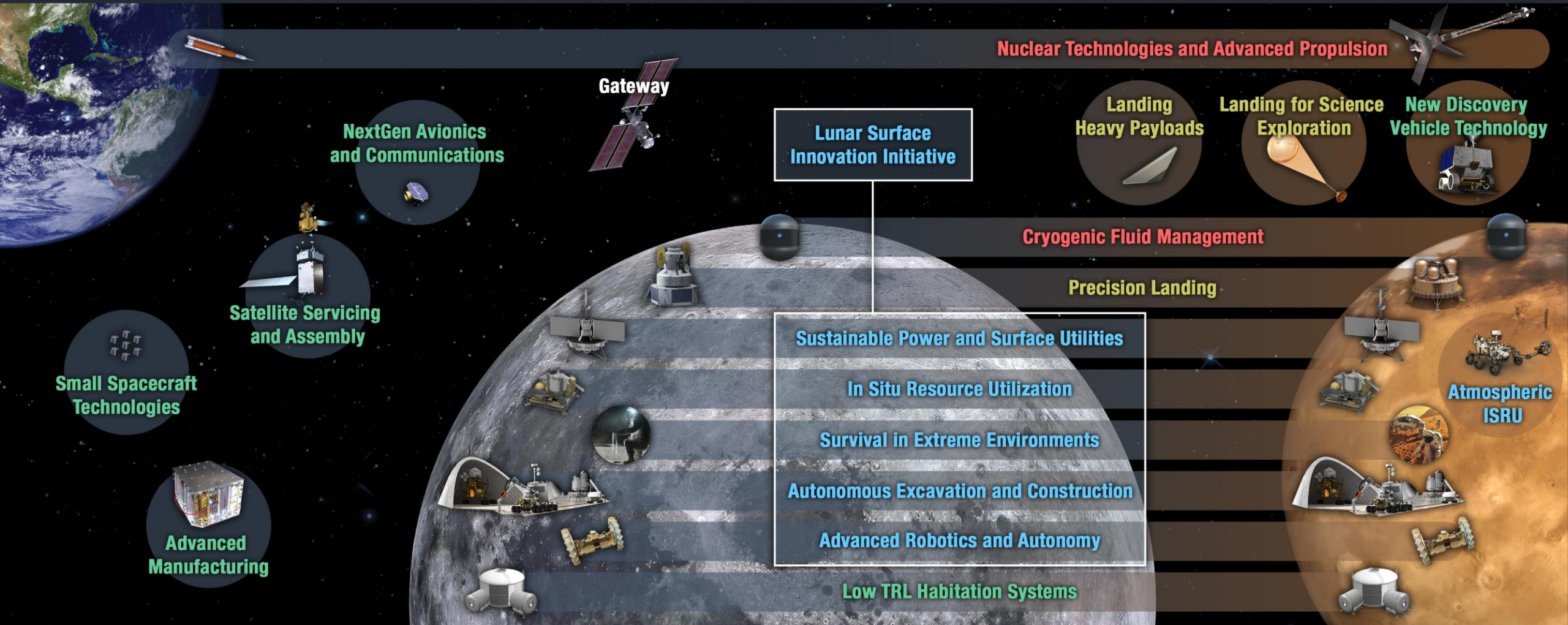
TECHNOLOGY DRIVES EXPLORATION

**Rapid, Safe, and Efficient
Space Transportation**

**Expanded Access to Diverse
Surface Destinations**

**Sustainable Living and Working
Farther from Earth**

**Transformative Missions
and Discoveries**



2020

GO | LAND | LIVE | EXPLORE

203X

- **Laser Vitreous Material Transformation (VMX) selected as baseline for early lunar construction demonstration**
 - Capability for both horizontal and vertical construction – process versatility
 - Most mature among the candidate processes/materials – process maturity
 - No construction materials required to be launched – process efficiency/launch mass and cost reduction
 - Sample size to date limited by the size of the vacuum chamber
 - Large scale capability demonstrated in atmosphere
 - Early physics models correlated well with empirical observations of glass ceramic material production
 - Demonstration at scale in simulated lunar environment (temperature and vacuum) to be conducted in V20 to validate performance/properties
 - Process is extensible to structures at scale on the lunar surface

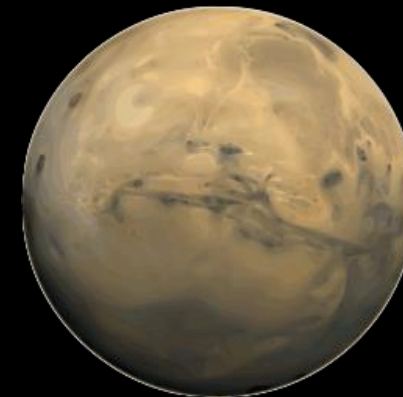
Laser VMX enables true on-demand infrastructure capability



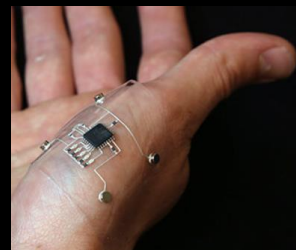
Phase II for ISM: On-Surface sustainable Habitats

Focus on making living and working in space sustainable, reducing Operations cost.

- Metal Manufacturing for Life Support Systems
- Outfitting for Habitats
- Environmental and health sensors
- Energy Storage
- Medical devices
- Food and Pharma
- Modular Excursion Devices
- Textiles



Heat Exchangers



Wearable Disposable
Flexible Sensors



Modular Excursion
Devices



On Demand Farming
Tools



On Demand Shoes



On Demand Cast



Fasteners and Tools



Food for Space

Artemis: Landing Humans On the Moon



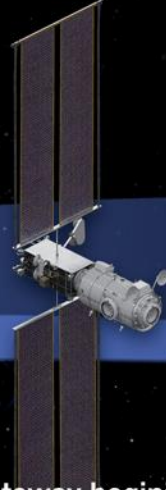
Lunar Reconnaissance Orbiter: Continued surface and landing site investigation



Artemis I: First human spacecraft to the Moon in the 21st century



Artemis II: First humans to orbit the Moon and rendezvous in deep space in the 21st Century



Gateway begins science operations with launch of Power and Propulsion Element and Habitation and Logistics Outpost



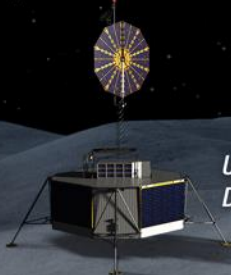
Artemis III-V: Deep space crew missions; cislunar buildup and initial crew demonstration landing with Human Landing System



Early South Pole Robotic Landings
Science and technology payloads delivered by Commercial Lunar Payload Services providers



Volatiles Investigating Polar Exploration Rover
First mobility-enhanced lunar volatiles survey



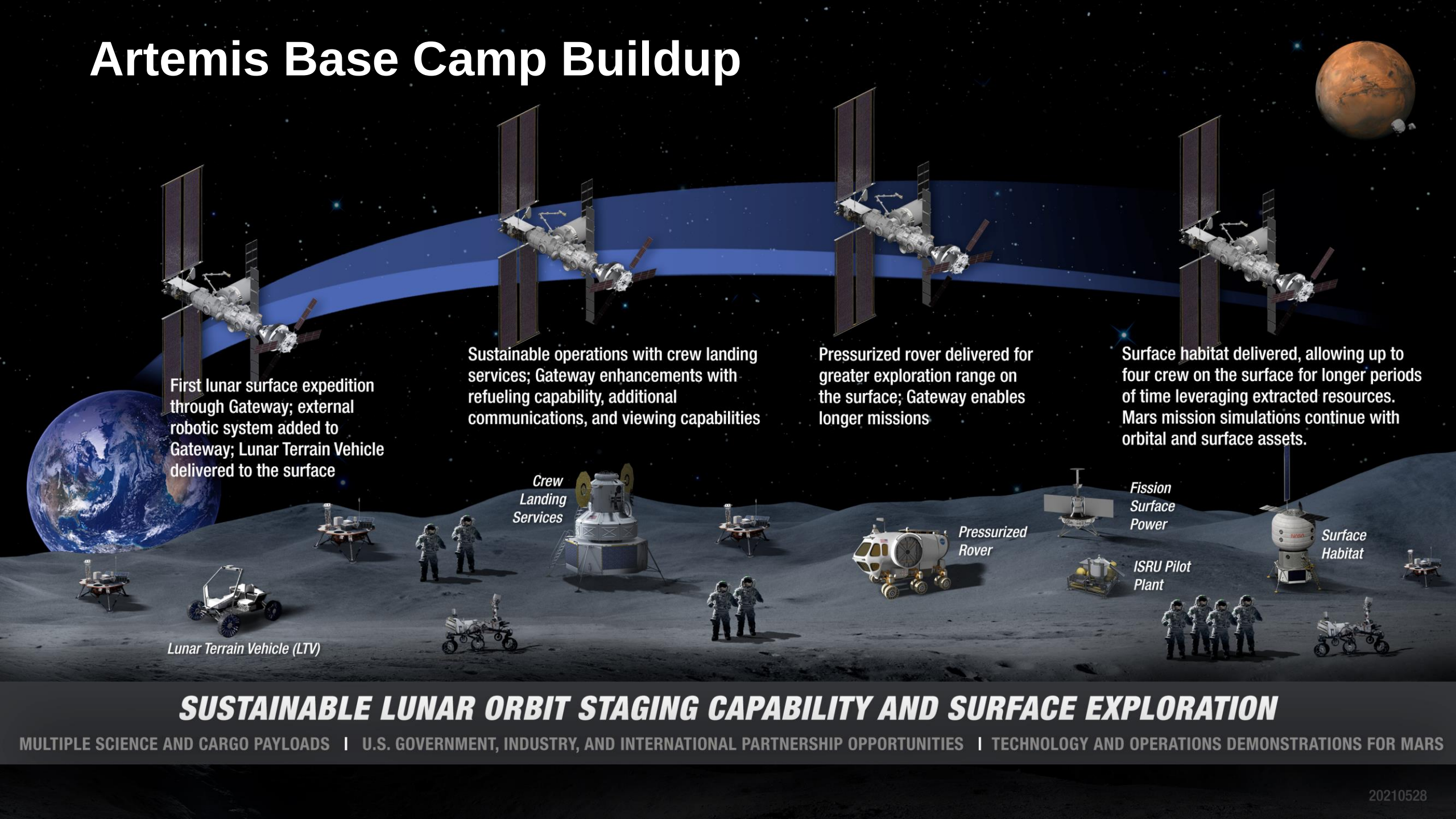
Uncrewed HLS Demonstration



Humans on the Moon - 21st Century
First crew expedition to the lunar surface

LUNAR SOUTH POLE TARGET SITE

Artemis Base Camp Buildup

A diagram illustrating the four stages of the Artemis Base Camp buildup. The background shows a curved blue line representing the lunar orbit, with Earth on the left and Mars on the right. Four Gateway stations are shown at different points along the orbit. Below the orbit, the lunar surface is depicted with various assets and astronauts. The assets include the Lunar Terrain Vehicle (LTV), Crew Landing Services lander, Pressurized Rover, Fission Surface Power, ISRU Pilot Plant, and Surface Habitat. Astronauts are shown walking on the surface and operating the vehicles.

First lunar surface expedition through Gateway; external robotic system added to Gateway; Lunar Terrain Vehicle delivered to the surface

Sustainable operations with crew landing services; Gateway enhancements with refueling capability, additional communications, and viewing capabilities

Pressurized rover delivered for greater exploration range on the surface; Gateway enables longer missions

Surface habitat delivered, allowing up to four crew on the surface for longer periods of time leveraging extracted resources. Mars mission simulations continue with orbital and surface assets.

Lunar Terrain Vehicle (LTV)

Crew
Landing
Services

Pressurized
Rover

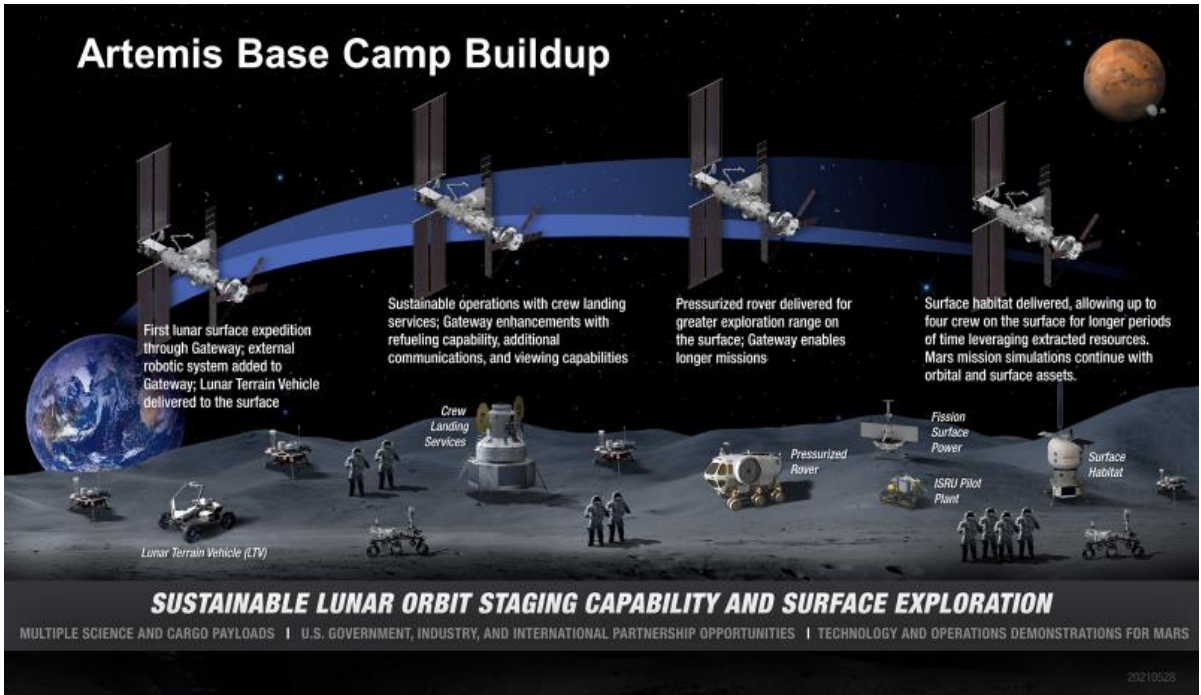
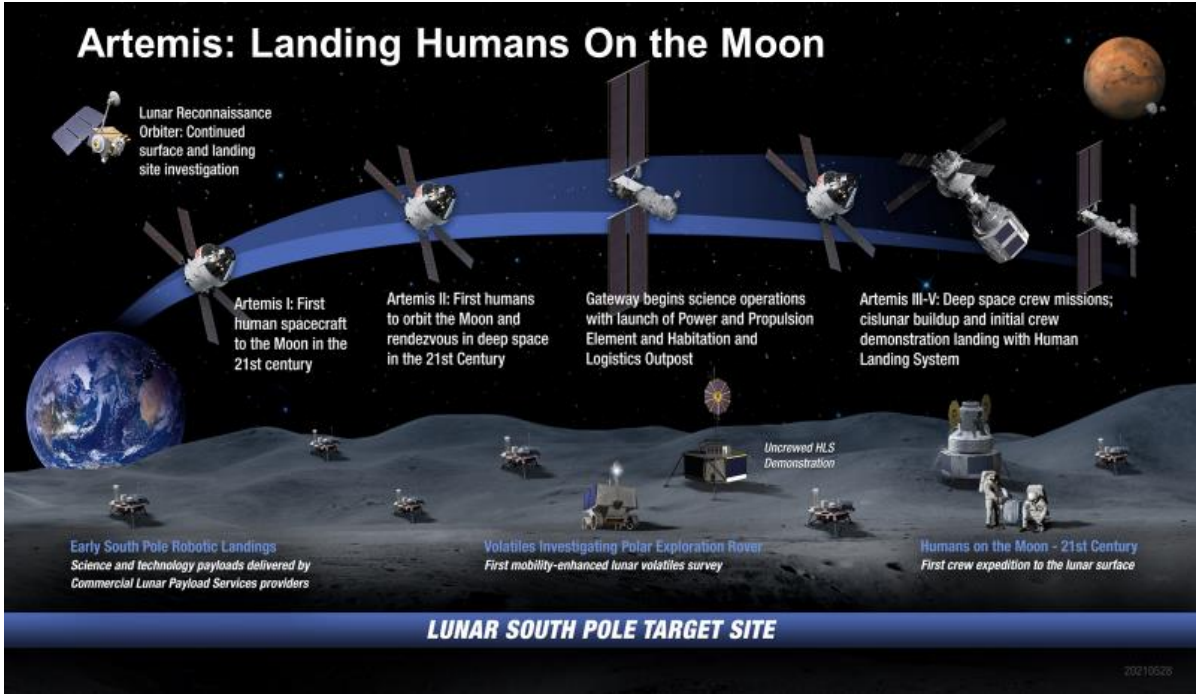
Fission
Surface
Power

ISRU Pilot
Plant

Surface
Habitat

SUSTAINABLE LUNAR ORBIT STAGING CAPABILITY AND SURFACE EXPLORATION

MULTIPLE SCIENCE AND CARGO PAYLOADS | U.S. GOVERNMENT, INDUSTRY, AND INTERNATIONAL PARTNERSHIP OPPORTUNITIES | TECHNOLOGY AND OPERATIONS DEMONSTRATIONS FOR MARS



CHAPEA / Mars Dune Alpha

To prepare for long-duration missions to Mars, ICON constructed a Martian analog habitat designed by BIG at Johnson Space Center. The 1,700 ft² structure will be home to four crew members in year-long missions as part of the Crew Health and performance Exploration Analog (CHAPEA) program beginning in 2022.

