



# Predicting Melt Properties Using Atomistic Simulations with a Highly Accurate Physically Informed Neural Network Interatomic Potential

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# Outline

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- **Atomistic simulations in additive manufacturing**
- **Artificial Neural Networks (ANNs) in atomistic simulations**
- **Physically Informed Neural Networks (PINNs) potential**
- **Example for aluminum**
- **Computational implementation of PINN**
- **Conclusion**



# Atomistic Simulations in Additive Manufacturing

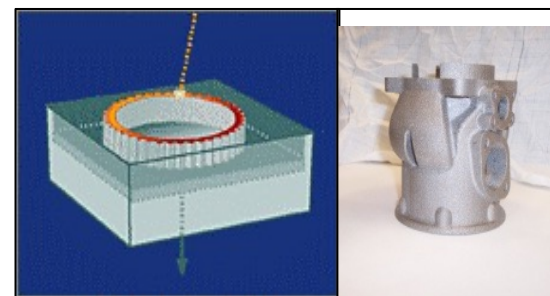
## Role:

- Provides first-principles physics-based information on the highly dynamic Additive manufacturing (AM) processing during:
  - rapid heating and cooling (melt / solidification process)
  - strong thermal gradients (local heating)
  - high thermal stresses
- Complement other simulation methods at mesoscale by:
  - providing knowledge of microscopic mechanisms of key processes
  - obtaining material parameters not easily accessible experimentally

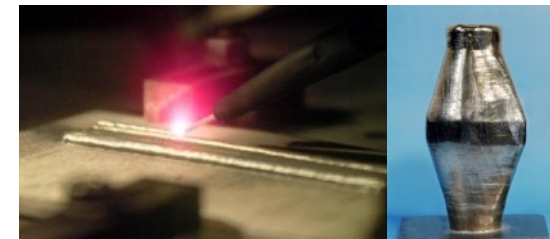
## Objectives:

- Develop process parameter / microstructure relationships to guide process optimization
- Develop thermodynamics relationships to understand microstructure evolution and to guide design

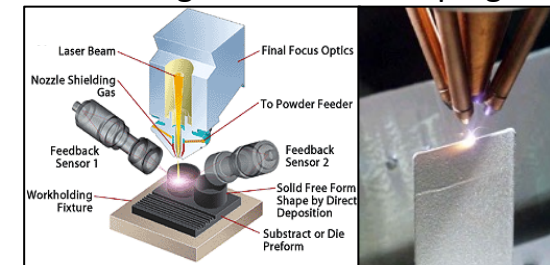
### Laser Sintering/E-beam Melting



### Electron Beam Freeform Fabrication



### Laser Engineered Net Shaping

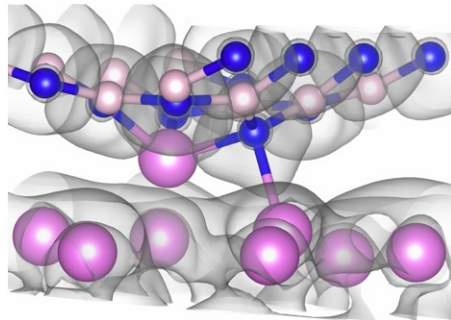




# Why Machine Learning in Atomistic Simulations

Atomic interactions in quantum mechanics (QM) are very complex and difficult to compute: central processing unit (cpu) time  $\sim N^{3\div 8}$

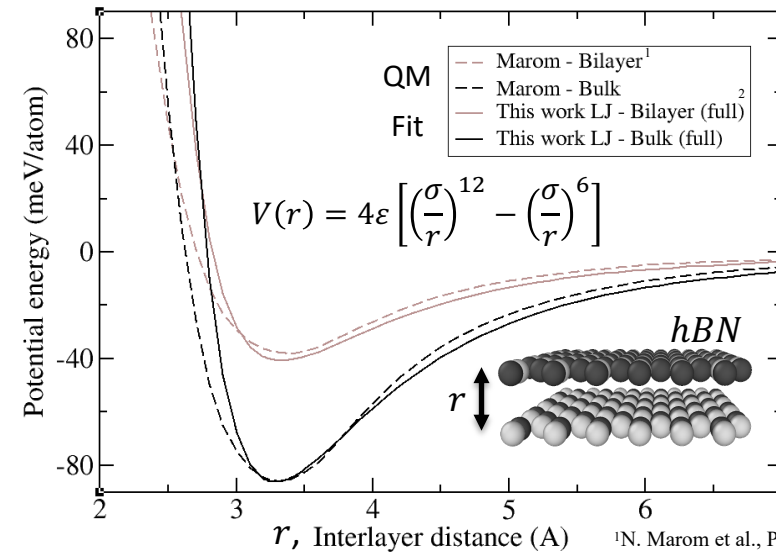
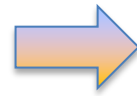
Standard approach: replace the complex QM calculations with a simplified expression with empirically fitted parameters



$$\hat{H}|\psi(t)\rangle = i\hbar \frac{\partial}{\partial t} |\psi(t)\rangle$$

QM in density functional theory (DFT) approximation

- Very accurate
- Generic to all known structures
- Very slow: cpu time  $\sim N^{3-8}$



<sup>1</sup>N. Marom et al., Phys. Rev. Lett. 105 (2010) 046801.  
<sup>2</sup>V. Yamakov et al., Comp. Mat. Sci. 135 (2017) 29.

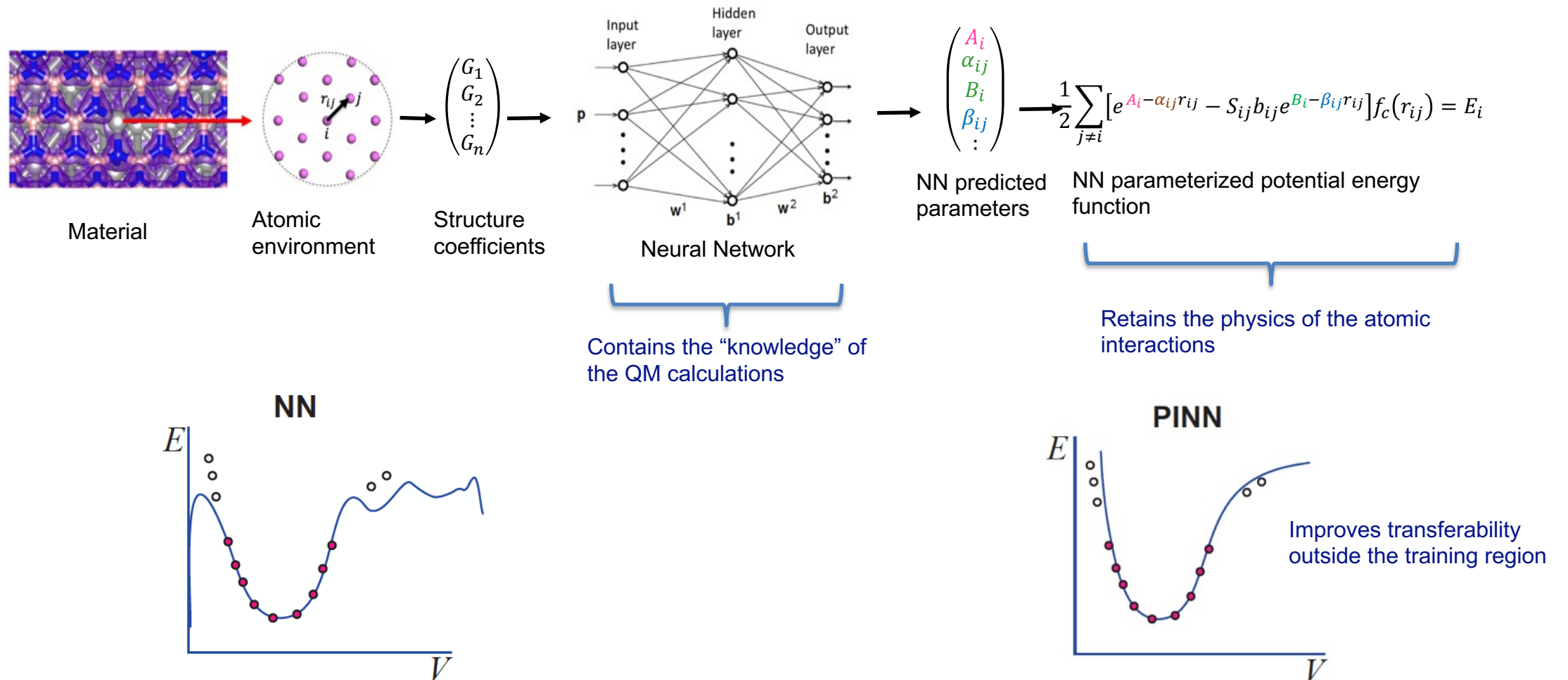
- Very fast:  $\sim 10^{12}$  atoms
- Inaccurate
- Non-transferable (unique for each material)
- Difficult to create (expensive)

New approach is needed



# Physically Informed Neural Network (PINN) Interatomic Potential

The universal approximation theorem: a neural network (NN) can approximate any  $f(x)$  **NN universality**



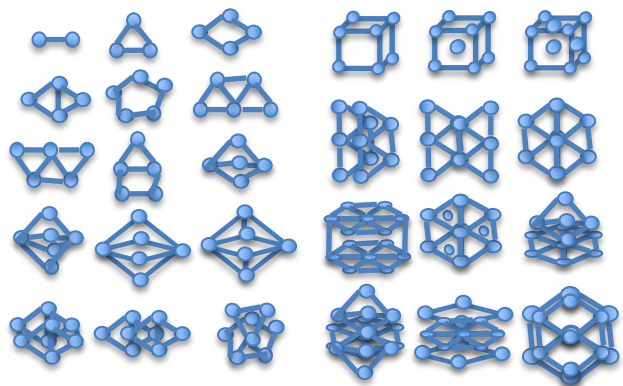
QM is replaced by a trained NN to parameterize a physics-based function for improved transferability



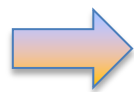
# Implementation of PINN

## Training Stage

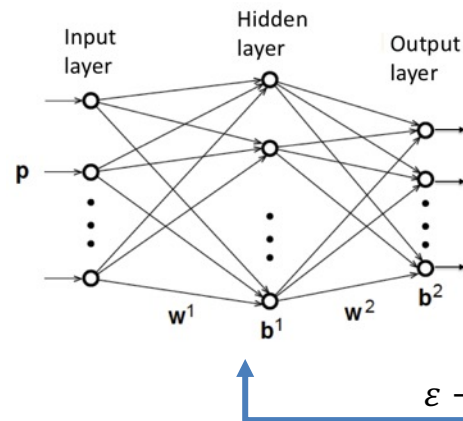
Use QM to calculate a large set of atomic structures



$$\begin{pmatrix} E_1 \\ E_2 \\ \vdots \\ E_n \end{pmatrix}$$
$$\hat{H}|\psi(t)\rangle = i\hbar \frac{\partial}{\partial t} |\psi(t)\rangle$$



Train NN against  $\{w^1, b^1, w^2, b^2, \dots\}$  to minimize the objective function,  $\varepsilon$

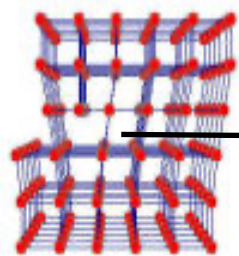


$$f(A_i, \dots, r_{ij}) = E_i$$

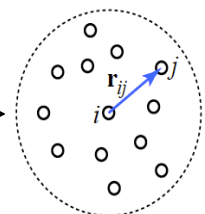
$$\varepsilon = \sum_n (\tilde{E}_i - E_i)^2$$

Objective function:

## Inference Stage



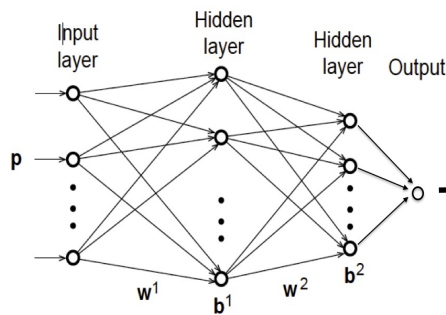
Material



Atomic environment

$$\begin{pmatrix} G_1 \\ G_2 \\ \vdots \\ G_n \end{pmatrix}$$

Structure parameters



Trained NN

$$\begin{pmatrix} A_i \\ \alpha_{ij} \\ B_i \\ \beta_{ij} \\ \vdots \end{pmatrix}$$

Potential parameters

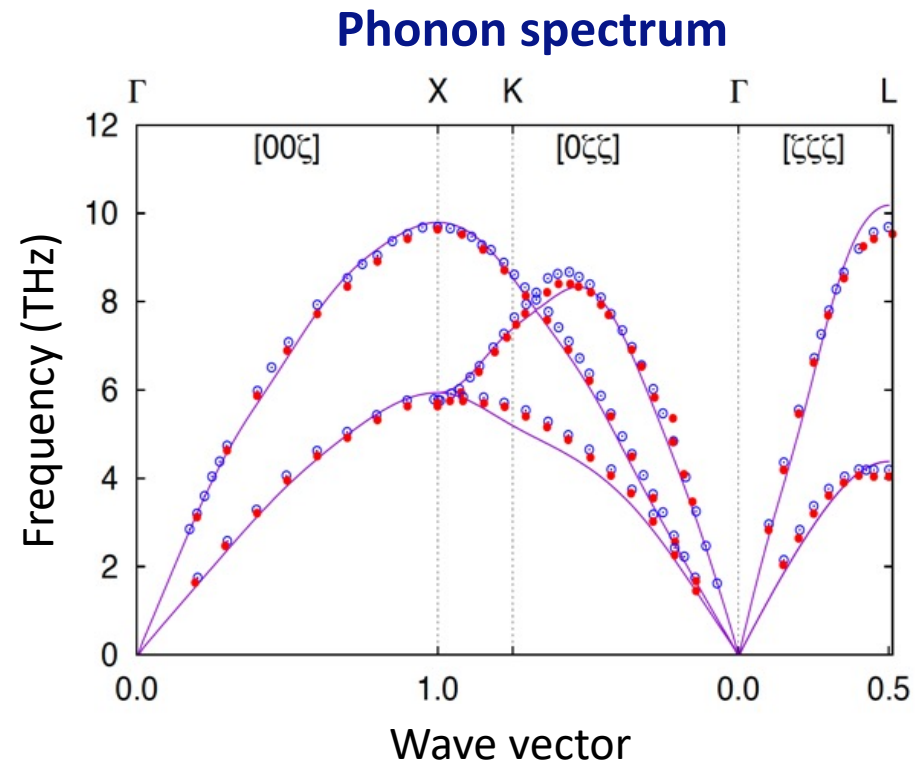
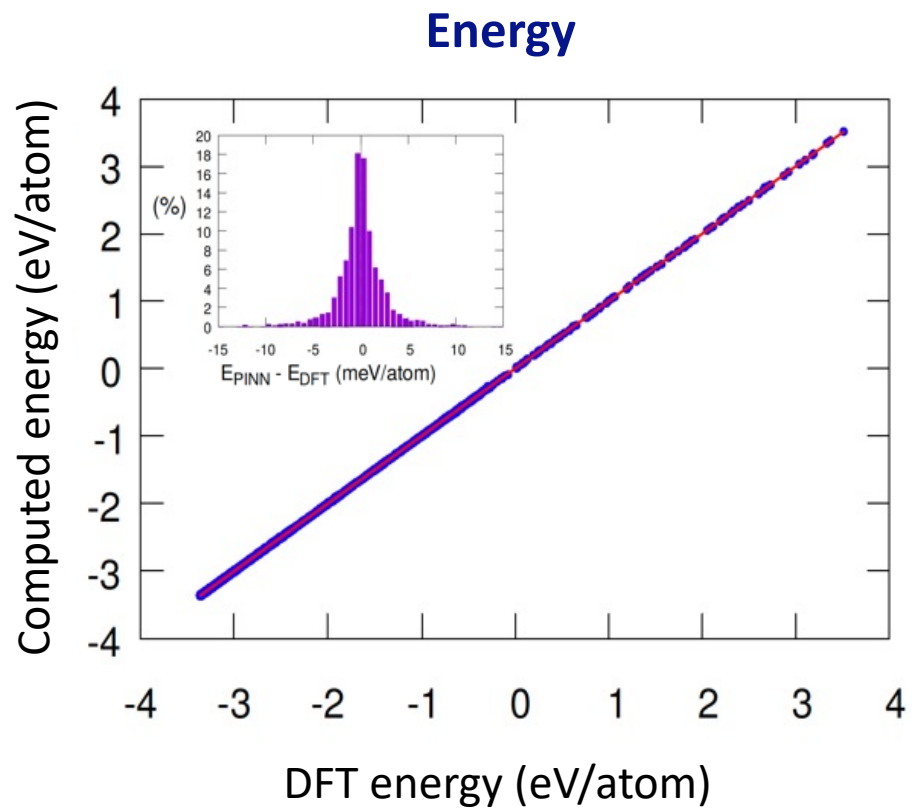
$$\frac{1}{2} \sum_{j \neq i} [e^{A_i - \alpha_{ij} r_{ij}} - S_{ij} b_{ij} e^{B_i - \beta_{ij} r_{ij}}] f_c(r_{ij}) = E_i$$

Approximate  $E_i$  of atom ( $i$ )

Retains the accuracy of QM while gaining in speed: cpu time  $\sim N$



# Example for Aluminum: Crystalline Phase

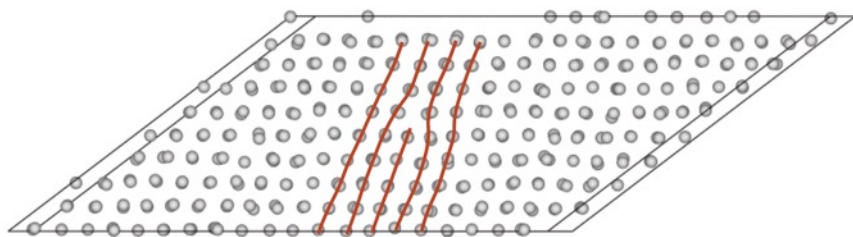
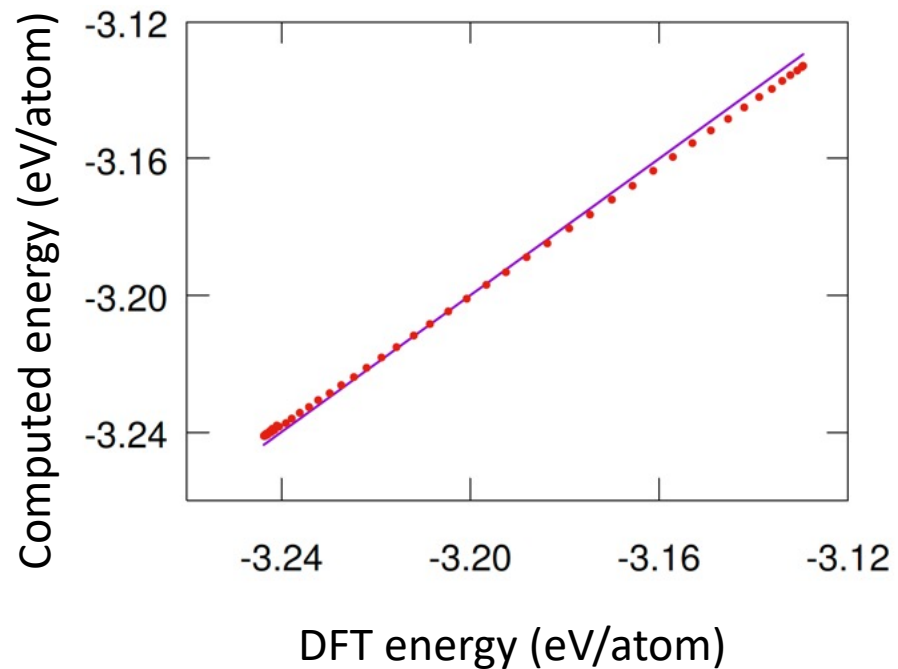


Excellent fit to DFT calculations

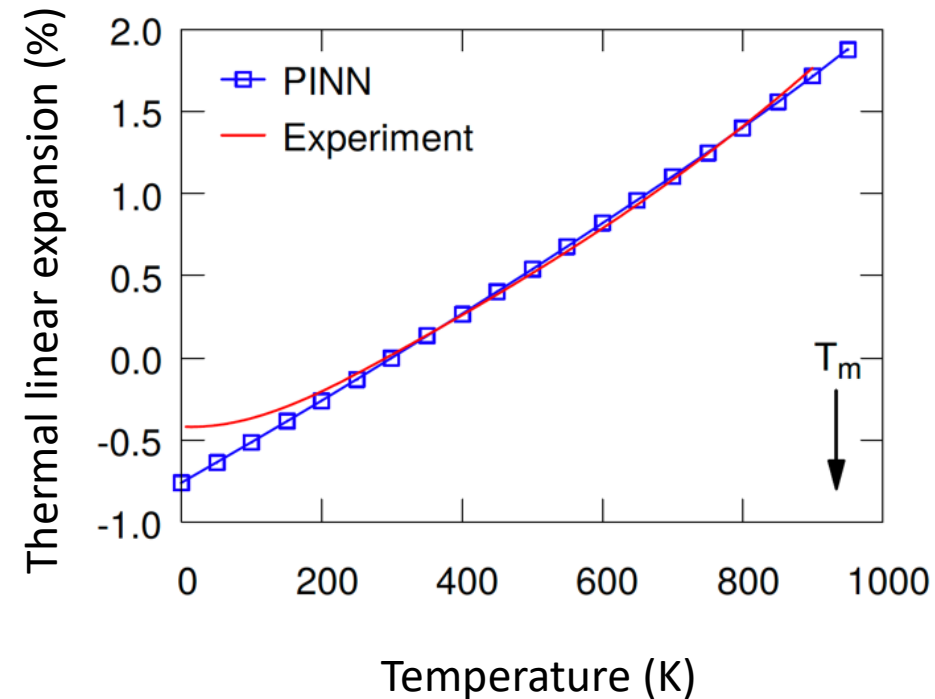


# Example for Aluminum: Defect Structures

## Edge dislocation



## Thermal expansion



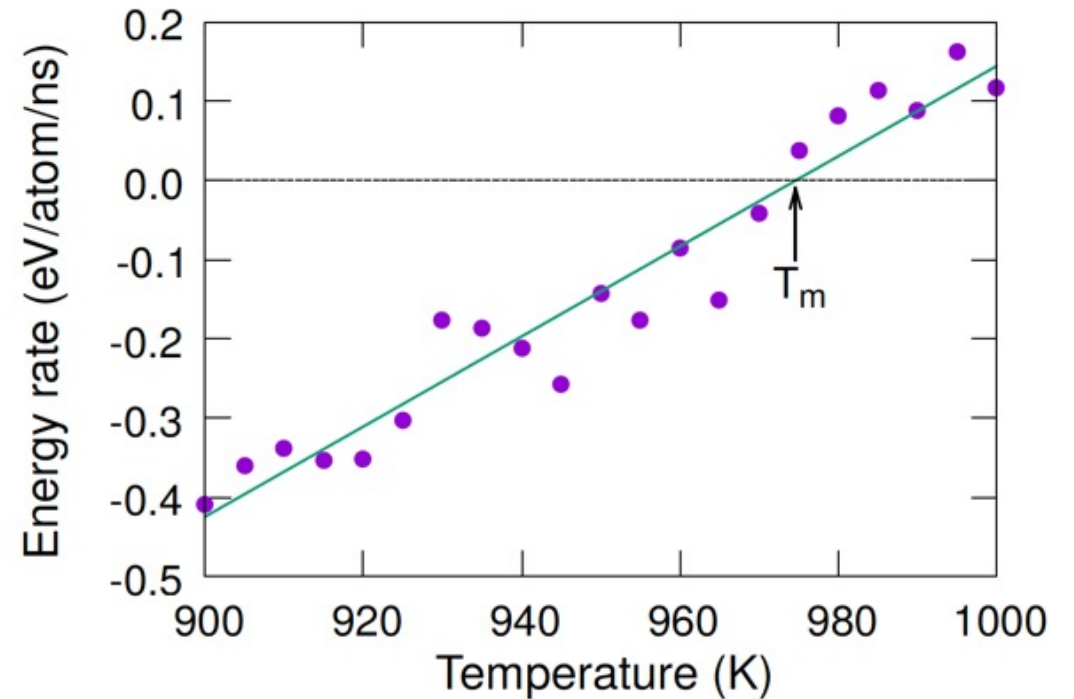
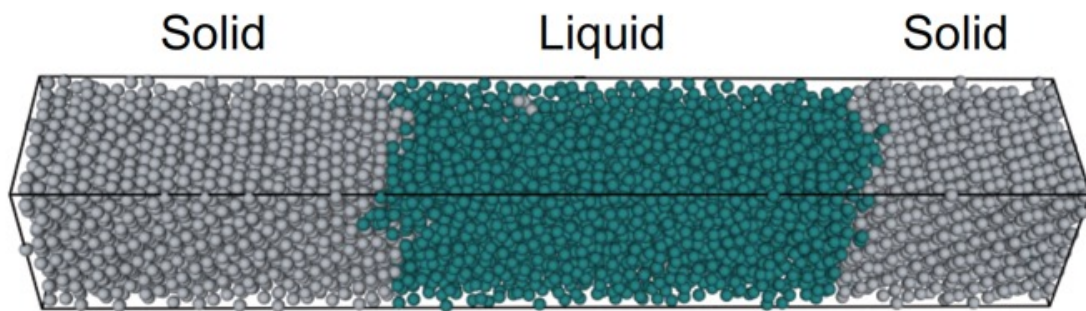
Excellent agreement with defect structures and thermal expansion





# Example for Aluminum: Melt Properties

## Melting temperature



$$T_{m(NN)} = 975 \text{ K}$$

$$T_{m(exp)} = 933 \text{ K}$$

Reasonably good prediction of the melting temperature



# Example for Aluminum: Melt Properties

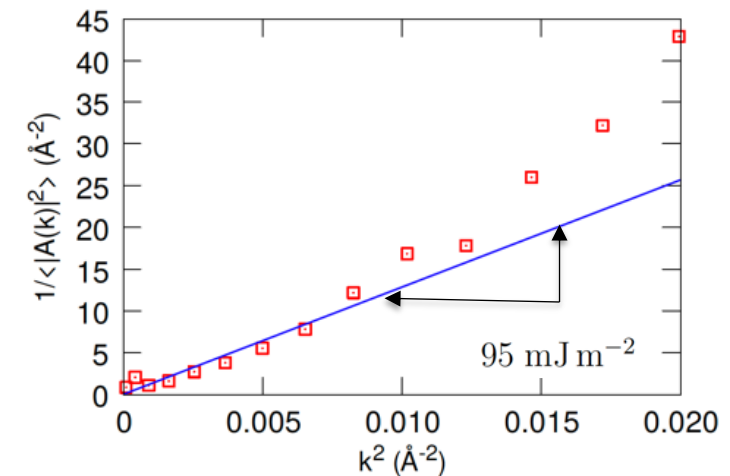
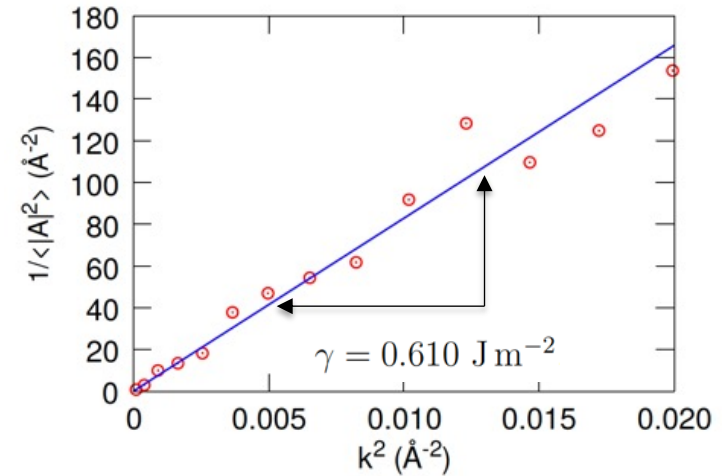
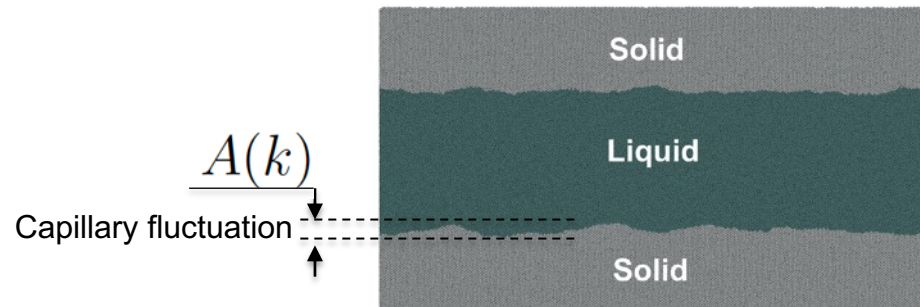
## Liquid surface and liquid-solid interface energies

Capillary fluctuation method:  $\langle |A(k)|^2 \rangle = \frac{k_B T}{lw(\gamma + \gamma'') k^2}$

Surface tension,  $\gamma$



Liquid-solid interface energy

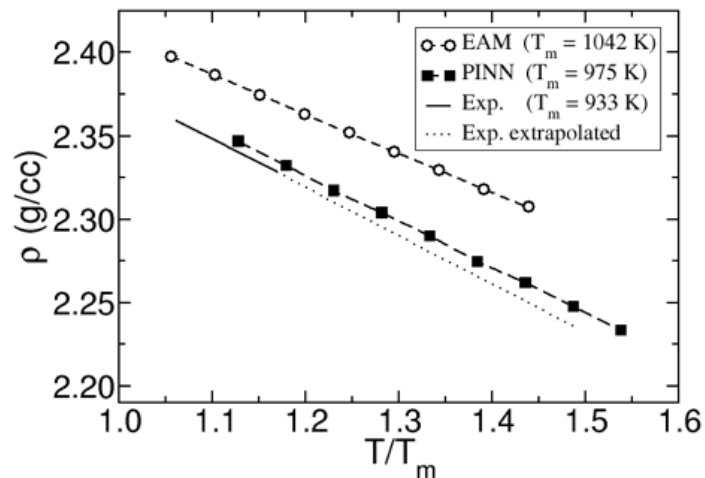


Prediction of difficult to calculate interface energies is essential of AM applications



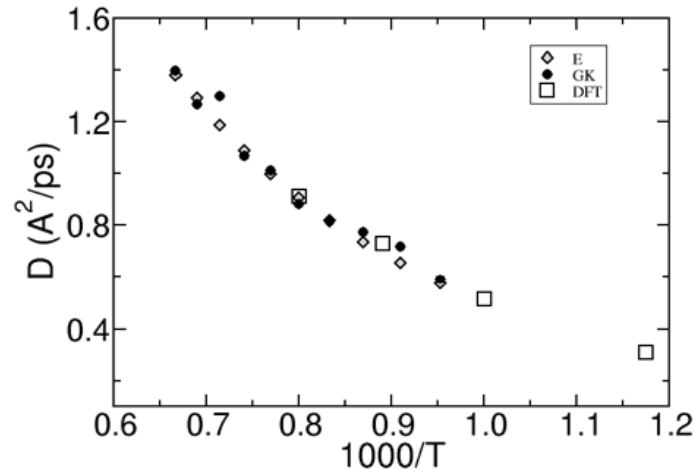
# Example for Aluminum: Melt Properties

## Density



**EAM** – Embedded Atom Method (Empirical) potential

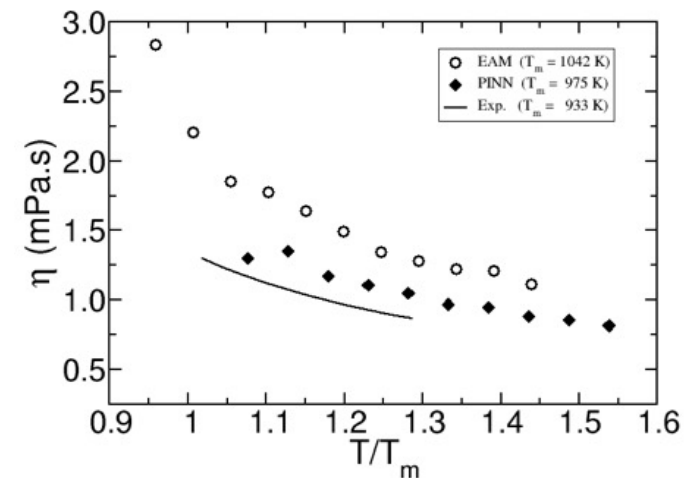
## Diffusion



**Einstein:** 
$$D = \lim_{t \rightarrow \infty} \frac{1}{2t} \frac{1}{3N} \left\langle \sum_{i=1}^N [\vec{r}_i(t) - \vec{r}_i(0)]^2 \right\rangle$$

**Green-Kubo:** 
$$D = \frac{1}{3N} \int_0^{\infty} \left\langle \sum_{i=1}^N \vec{v}_i(t) * \vec{v}_i(0) \right\rangle dt$$

## Viscosity



$$\eta_{xy} = \frac{1}{Vk_B T} \int_0^{\infty} \langle P_{xy}(t) P_{xy}(0) \rangle dt; \quad P_{xy}(t) = \frac{d\Psi_{xy,i}(t)}{dt}$$



# Computational Implementation of PINN

## Exploring the recent advancements in supercomputer architectures

- PINN calculations are computationally highly demanding:  $\sim 3,000,000$  floating point operations per atom
- High performance computing (HPC) implementation is strongly required
- ParaGrandMC code developed at NASA and National Institute of Aerospace provides massively parallel computational platform for PINN (<https://software.nasa.gov/software/LAR-19893-1>)

NASA Langley Research Center midrange supercomputing K-cluster



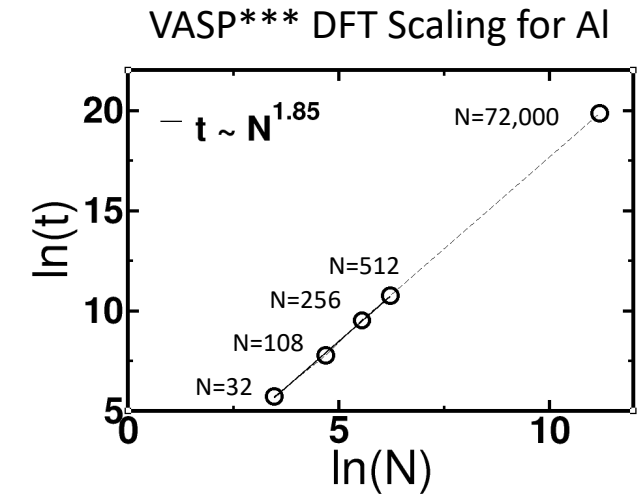


# Empirical vs NN vs DFT Simulations

Test example on simulating aluminum crystal for 100 molecular dynamics steps (MDS)

N=500 100 MDS	EAM 16 cores	ANN 16 cores	PINN** 16 cores	DFT* 32 nodes
Time, t	0.39 s	14 s	35 s	46,688 s
t/t <sub>EAM</sub>	1	38	89	119,107

N=72,000 100 MDS Time, t (t/t <sub>EAM</sub> )	EAM	ANN	PINN	DFT 32 nodes extrapolated
16 cores	3.5 s (1)	345 s (99)	528 s (151)	13.5 years
16 cores + V100	-	39 s (11)	115 s (33)	-



V100 – Volta 100 Nvidia graphic processing unit (GPU)

\*Calculations performed by J. Hickman at National Institute of Standard and Technology (NIST) using VASP code

\*\*Inhouse developed software: <https://software.nasa.gov/search/software/ParagrandMC>

\*\*\*Specific vendor and manufacturer names are explicitly mentioned only to accurately describe the hardware used. This does not imply an endorsement by the U.S. Government.

Gain speed without losing accuracy



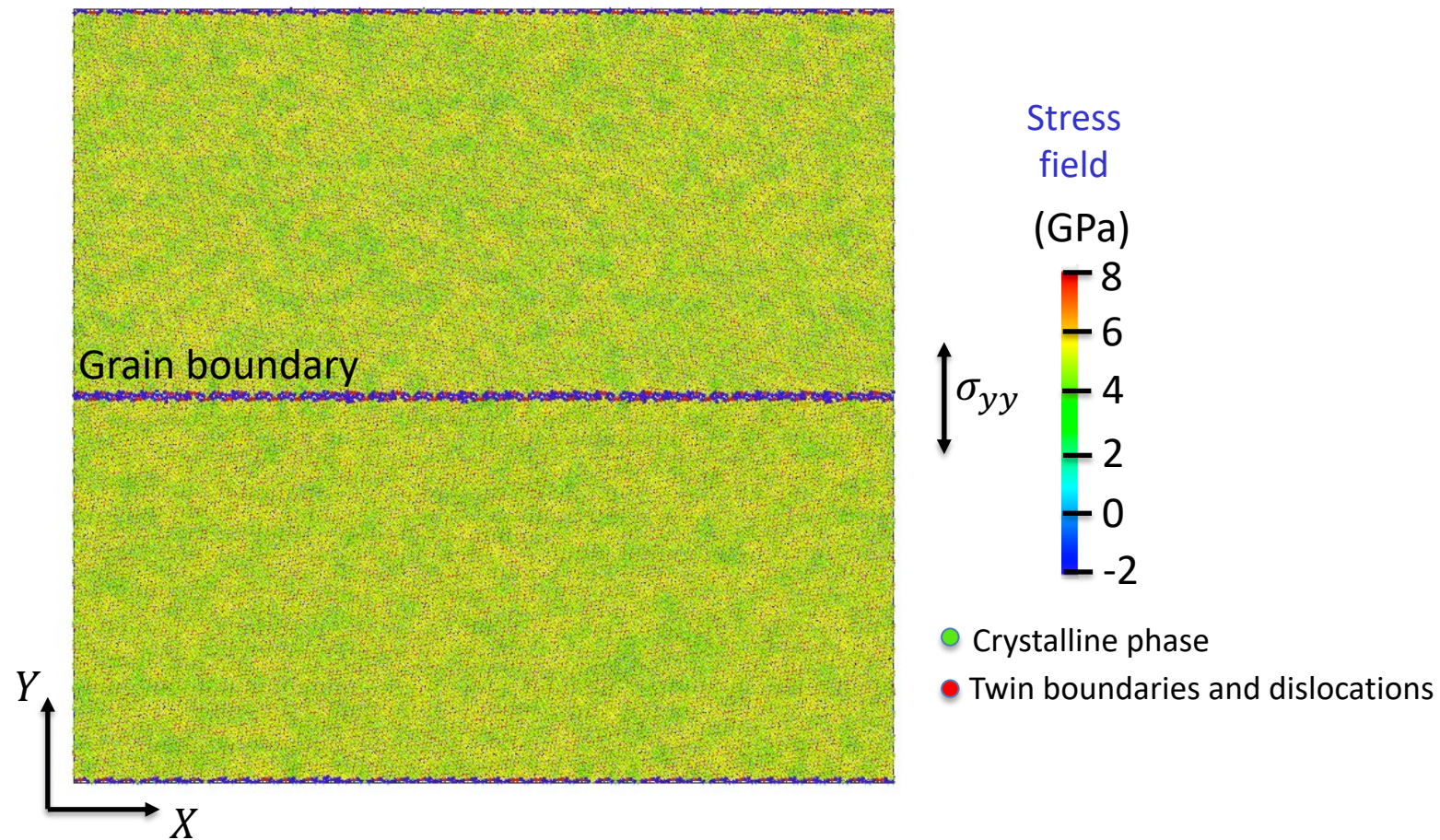
# PINN: ParaGrandMC

<https://software.nasa.gov/search/software/ParaGrandMC>

## Simulation of a central crack nucleation along a grain boundary in aluminum using PINN potential

Crack growth simulation with DFT precision

ParaGrandMC code developed at NASA  
(<https://software.nasa.gov/software/LAR-19893-1>)



433,000 atoms; 24 ps MD simulation (12,000 MDS)  
4 Message Passing Interface (MPI) nodes using (10 Skylake 6148 cpu + V100 GPU) / node  
14 cpu hours



# Conclusions

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- Machine learning in atomistic simulations reproduces atomic forces with quantum mechanics precision at orders of magnitude lower computational cost
- Applied in additive manufacturing ML based interatomic potential can accurately predict solid phase and melt properties of metallic alloys to guide process optimization
- Other PINN potentials under development for:
  - Additive manufacturing: Ti, Ti-Al, Ti-Al-V (Ti-6Al-4V aerospace alloy) – NASA Langley Research Center
  - Semiconductor industry: Si, Si-C – George Mason University, NIST
  - Other: Ta, Cu-Ta – in collaboration with George Mason University



# Acknowledgements

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