



Society of Experimental Test Pilots (SETP) Symposium 2023

Urban Air Mobility (UAM)

Procedure Design and Flight Test Evaluation Methodology

David Zahn & Wayne Ringelberg
NASA Research Pilots



Overview

Importance of: **Dynamic Procedure Design & Evaluation**

Technical Challenges: **UAM Airspace Architecture**

Lessons Learned: **UAM Procedure Flight Test Evaluation**

Conclusion: **Future Model and Follow-on Research**



Research Importance

Dynamic procedure design tailored for novel vehicles and operations



Tiltduct



Tiltrotor



Tiltwing



Multi-Tiltrotor



Quadrotor



Lift + Cruise



Side-by-Side



Quiet Single Main Rotor



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Side-by-Side

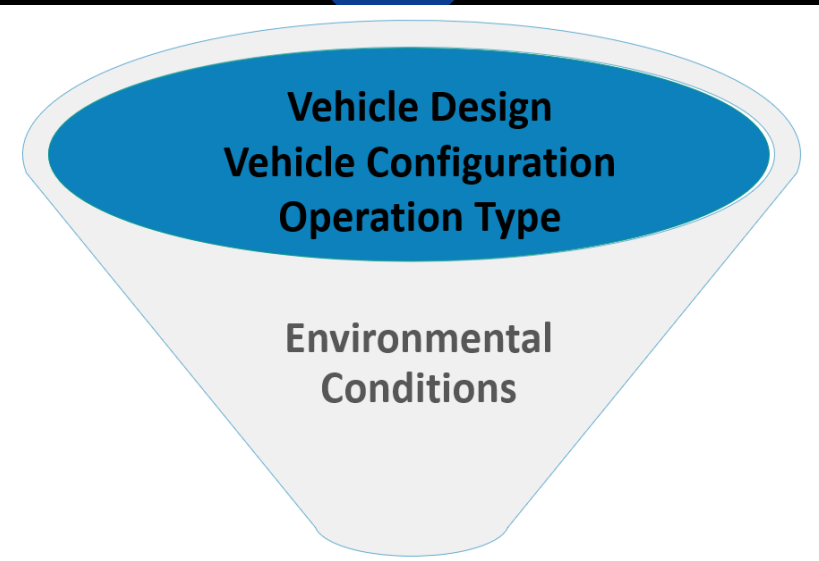


Quiet Single
Main Rotor



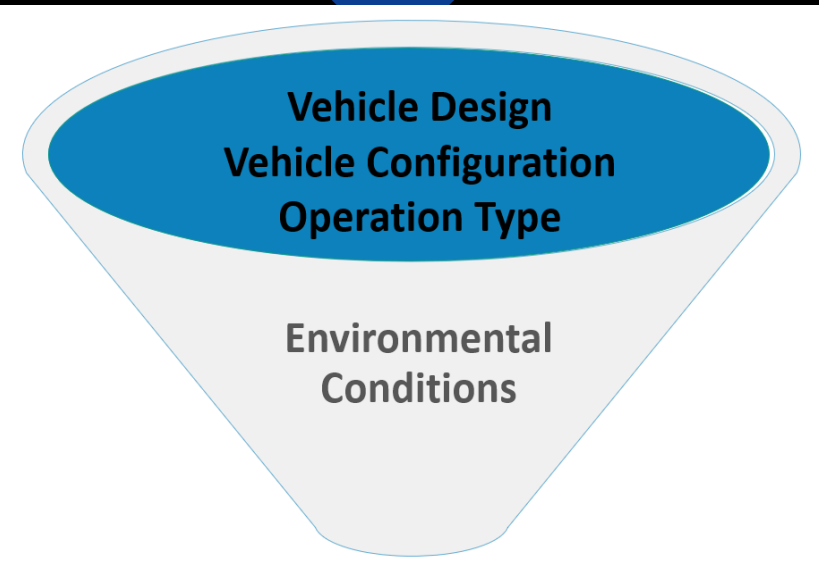
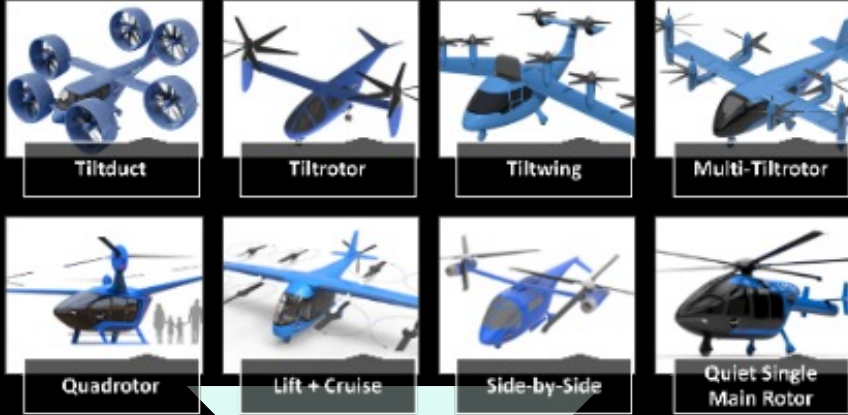
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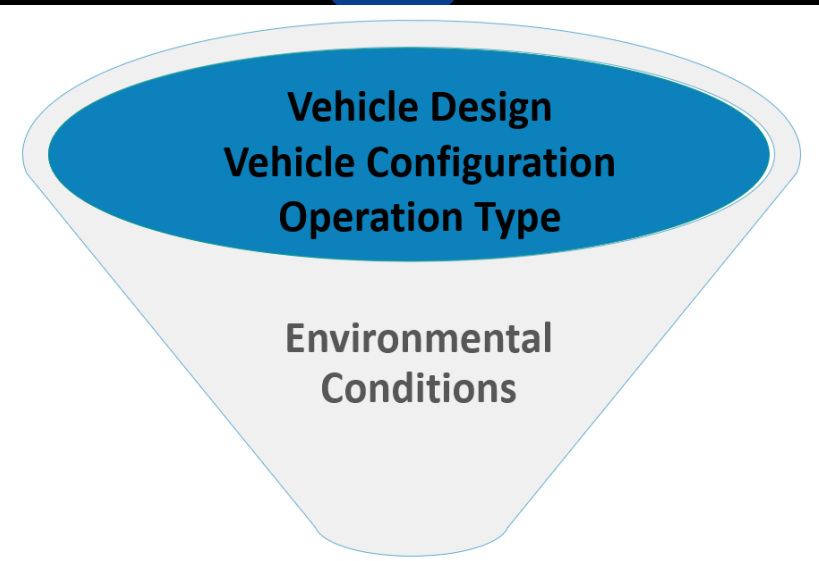


- Safety
- Efficiency
- Passenger Comfort
- Acoustics



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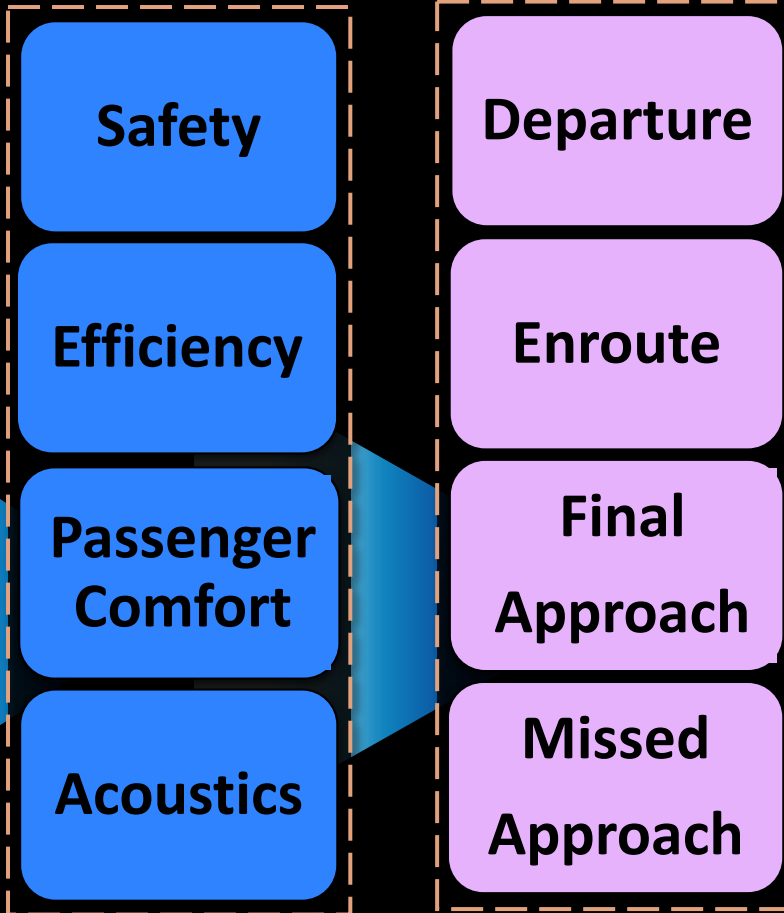
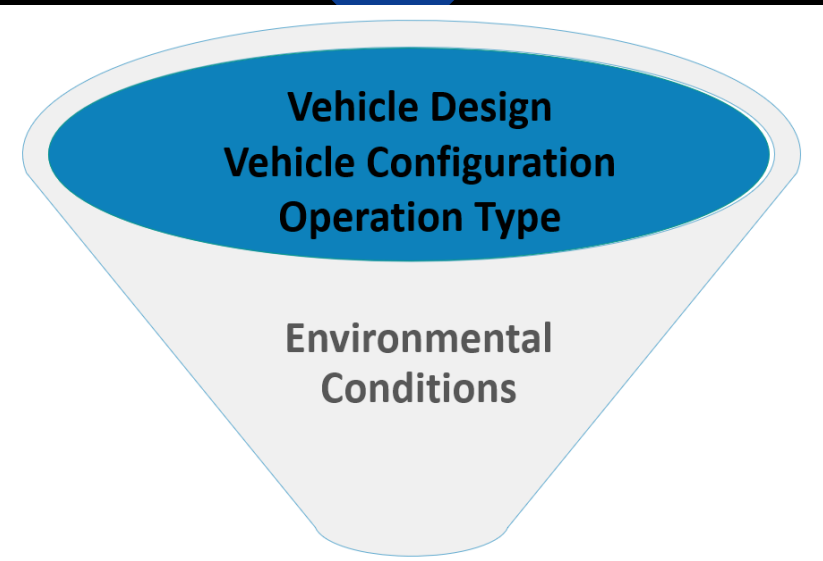
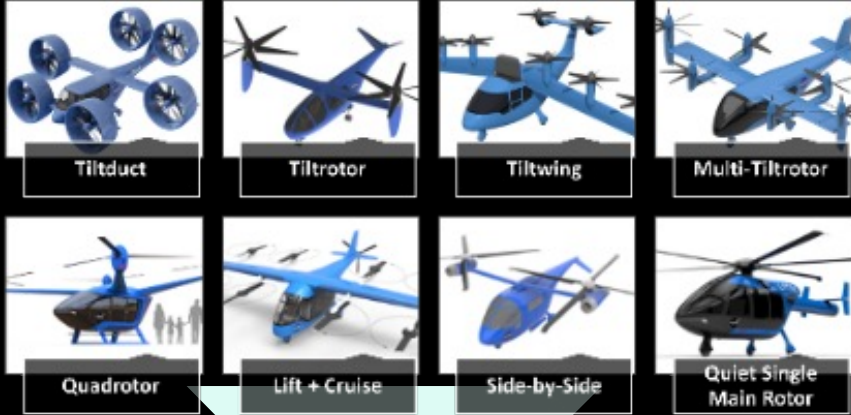
H-60 PERFORMANCE PLANNING CARD
For use of this form, see TC 1-237; the proponent agency is TRADOC.

DEPARTURE																																																											
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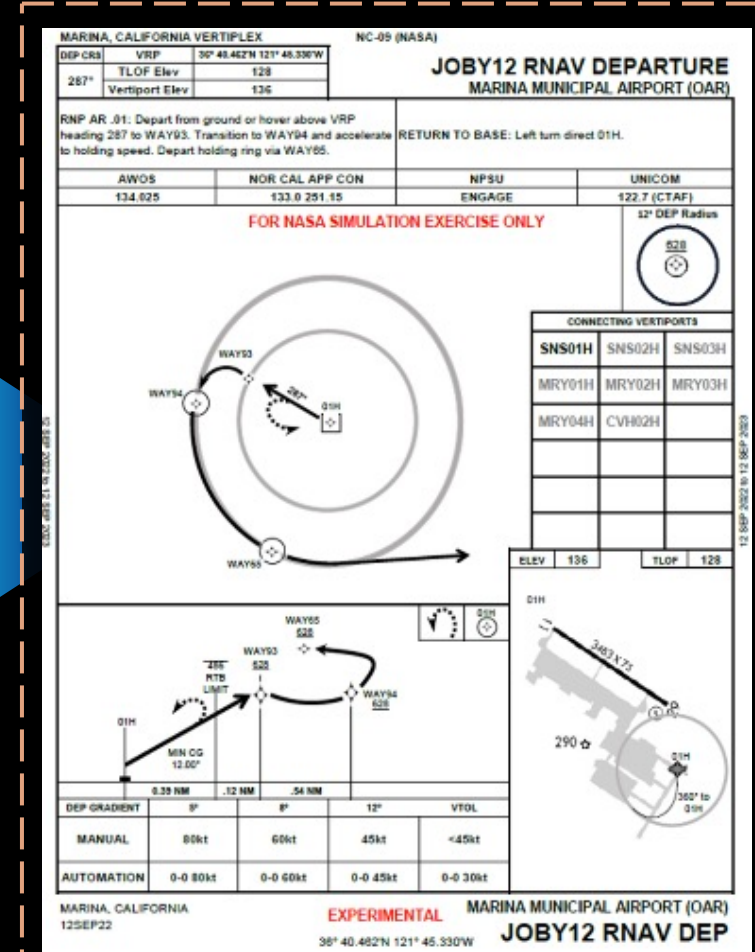
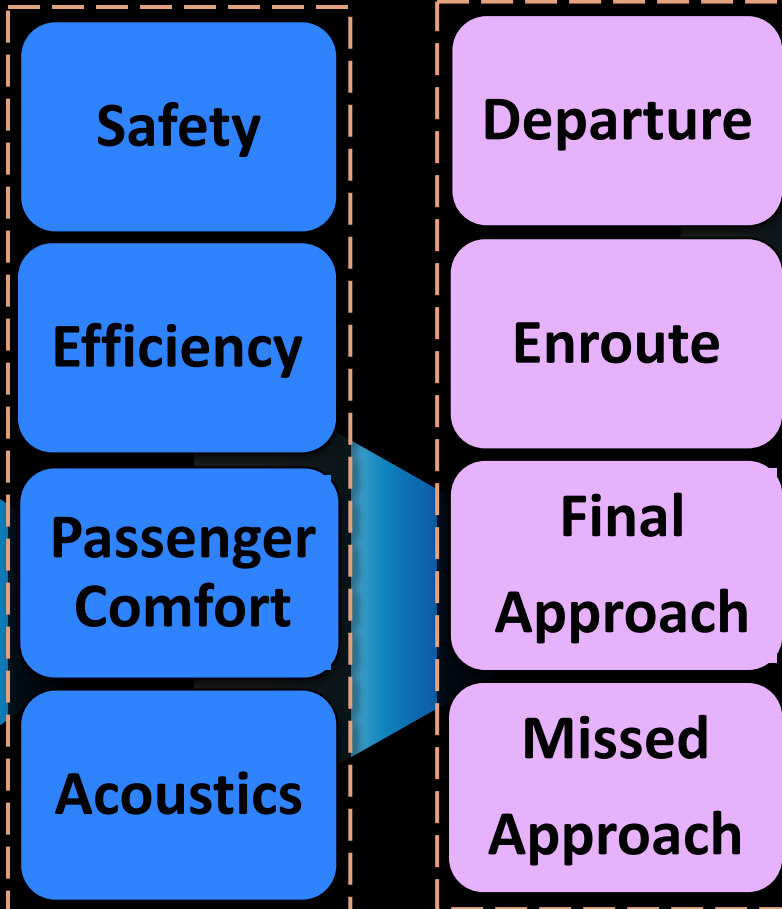
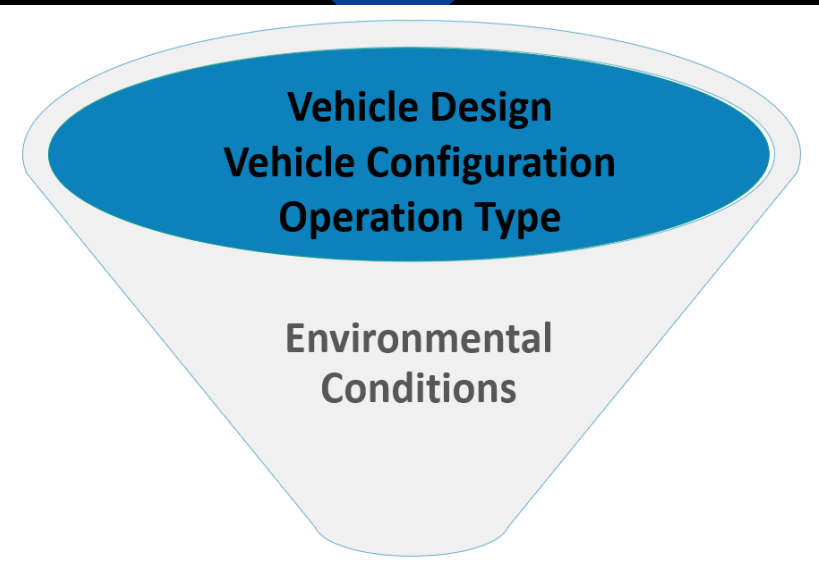
Research Importance

Dynamic procedure design tailored for novel vehicles and operations



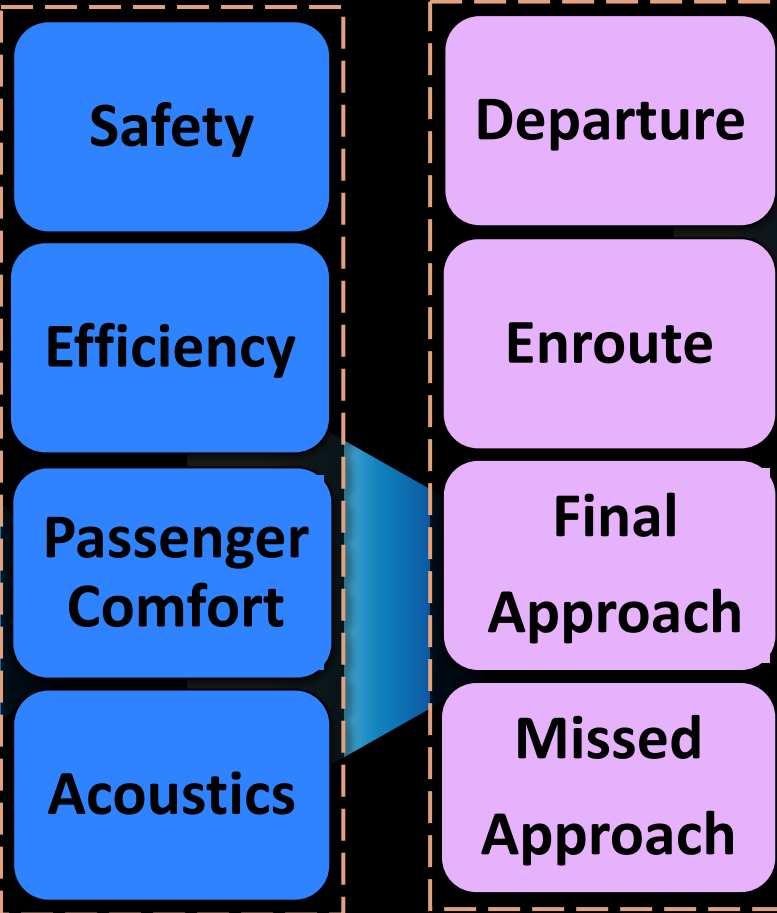
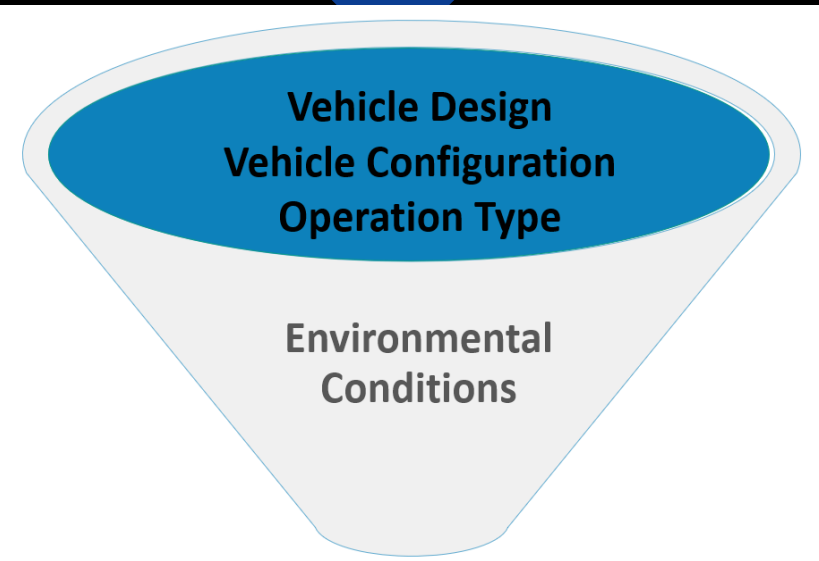
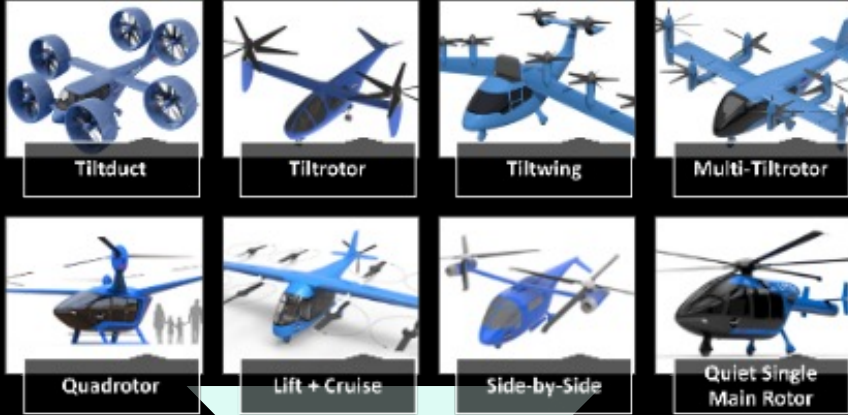
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MARINA, CALIFORNIA VERTIPLEX NC-95 (NASA)

DEP CR3	VRP	30° 48.462N 123° 48.336W
287°	TLOF Elev	128
	Vertiport Elev	136

JOBY12 RNAV DEPARTURE
MARINA MUNICIPAL AIRPORT (OAR)

RNP AR .01: Depart from ground or hover above VRP heading 287 to WAY93. Transition to WAY94 and accelerate RETURN TO BASE: Left turn direct 01H. to holding speed. Depart holding ring via WAY85.

AWOS	NOR CAL APP CON	NPSU	UNICOM
134.025	133.0 251.15	ENGAGE	122.7 (CTAF)

FOR NASA SIMULATION EXERCISE ONLY

12° DEP Radius

CONNECTING VERTIPOINTS		
SNS01H	SNS02H	SNS03H
MRY01H	MRY02H	MRY03H
MRY04H	CVH02H	

OR	MARINA	CAUSOAR	SLAPCOPTER RNAV (RNP) 01H	ORIG		
EUSAEAMRT	WAY51 K20	W	H36408334W121360837	F8815	NAR	WAY61
EUSAEAMRT	WAY52 K20	W	H36408334W121360837	L8815	NAR	WAY62
EUSAEAMRT	WAY53 K20	W	H36408334W121360837	F8815	NAR	WAY65
EUSAEAMRT	WAY54 K20	W	H36408334W121360837	L8815	NAR	WAY67
EUSAEAMRT	WAY55 K20	W	H36408334W121360837	F8815	NAR	WAY68
EUSAEAMRT	WAY56 K20	W	H36408334W121360837	L8815	NAR	WAY69
EUSAEAMRT	WAY57 K20	W	H36408334W121360837	F8815	NAR	WAY70
EUSAEAMRT	WAY58 K20	W	H36408334W121360837	L8815	NAR	WAY73
EUSAEAMRT	WAY59 K20	W	H36408334W121360837	F8815	NAR	WAY94
EUSAEAMRT	WAY60 K20	W	H36408334W121360837	L8815	NAR	WAY94
EUSAEAMRT	WAY61 K20	W	H36408334W121360837	F8815	NAR	WAY94
EUSAEAMRT	WAY62 K20	W	H36408334W121360837	L8815	NAR	WAY94
EUSAEAMRT	WAY63 K20	W	H36408334W121360837	F8815	NAR	WAY94
EUSAEAMRT	WAY64 K20	W	H36408334W121360837	L8815	NAR	WAY94
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EUSAEAMRT	WAY66 K20	W	H36408334W121360837	L8815	NAR	WAY94
EUSAEAMRT	WAY67 K20	W	H36408334W121360837	F8815	NAR	WAY94
EUSAEAMRT	WAY68 K20	W	H36408334W121360837	L8815	NAR	WAY94
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EUSAEAMRT	WAY73 K20	W	H36408334W121360837	F8815	NAR	WAY94
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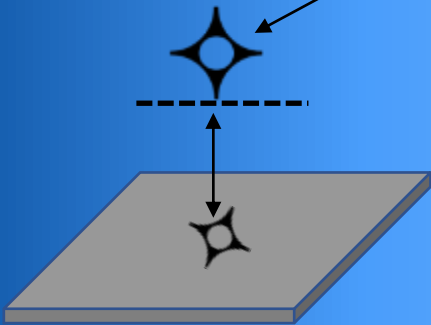
Research Importance

Dynamic procedure design tailored for novel vehicles and operations

Thrust-borne

Transition

Lift-borne



Research Importance

Dynamic procedure design tailored for novel vehicles and operations

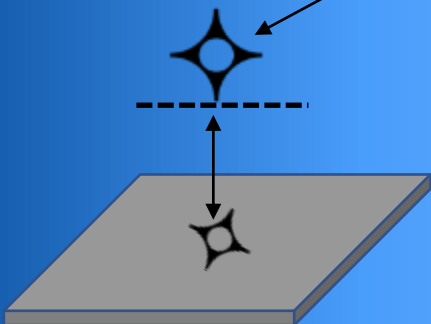
Thrust-borne

Transition

Lift-borne



Airspeed > 55kts (VSO)
Energy Kwh
BATT Temp
Heading Command (HC)



Research Importance

Dynamic procedure design tailored for novel vehicles and operations

Thrust-borne

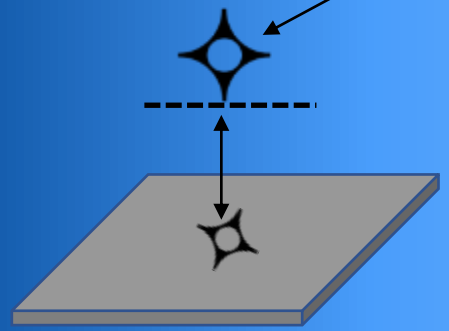
Transition

Lift-borne



Airspeed > 30 kts < 55kts
Time Duration
Energy Kwh
BATT Temp
Rate Command (RC)

Airspeed > 55kts (VSO)
Energy Kwh
BATT Temp
Heading Command (HC)

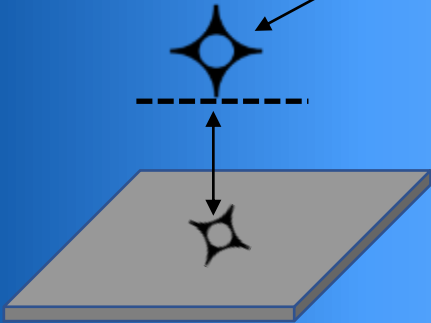


Research Importance

Dynamic procedure design tailored for novel vehicles and operations

Thrust-borne

Airspeed 0 - 30 kts
Height < 30ft
Time Duration
Energy Kwh
BATT Temp
OGE/IGE
Translation Rate Command (TRC)
Vertical Speed Limitation



Transition

Airspeed > 30 kts < 55kts
Time Duration
Energy Kwh
BATT Temp
Rate Command (RC)



Lift-borne



Airspeed > 55kts (VSO)
Energy Kwh
BATT Temp
Heading Command (HC)



Technical Challenges
Airspace Construct

Omni-directional Terminal Airspace Architecture

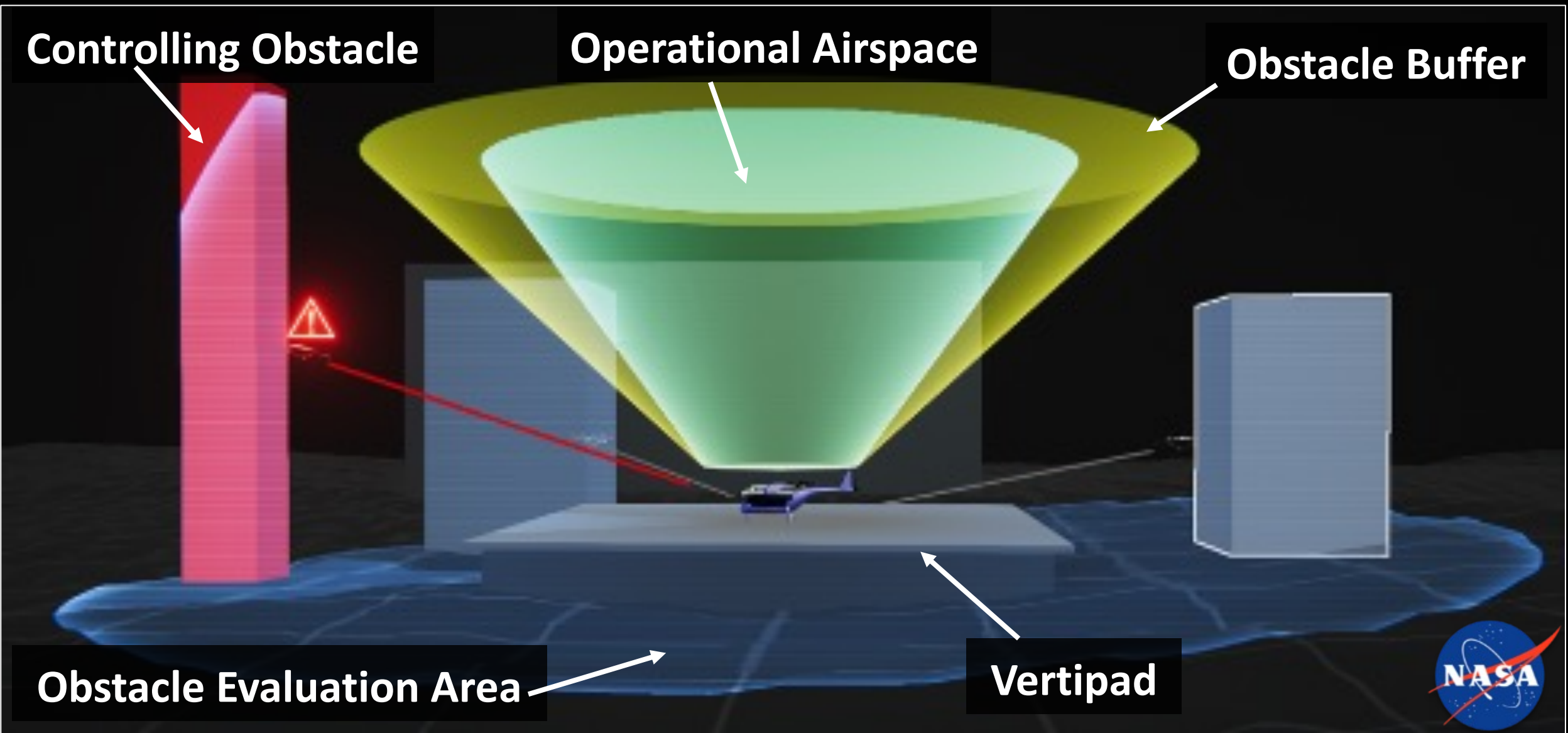
Controlling Obstacle

Operational Airspace

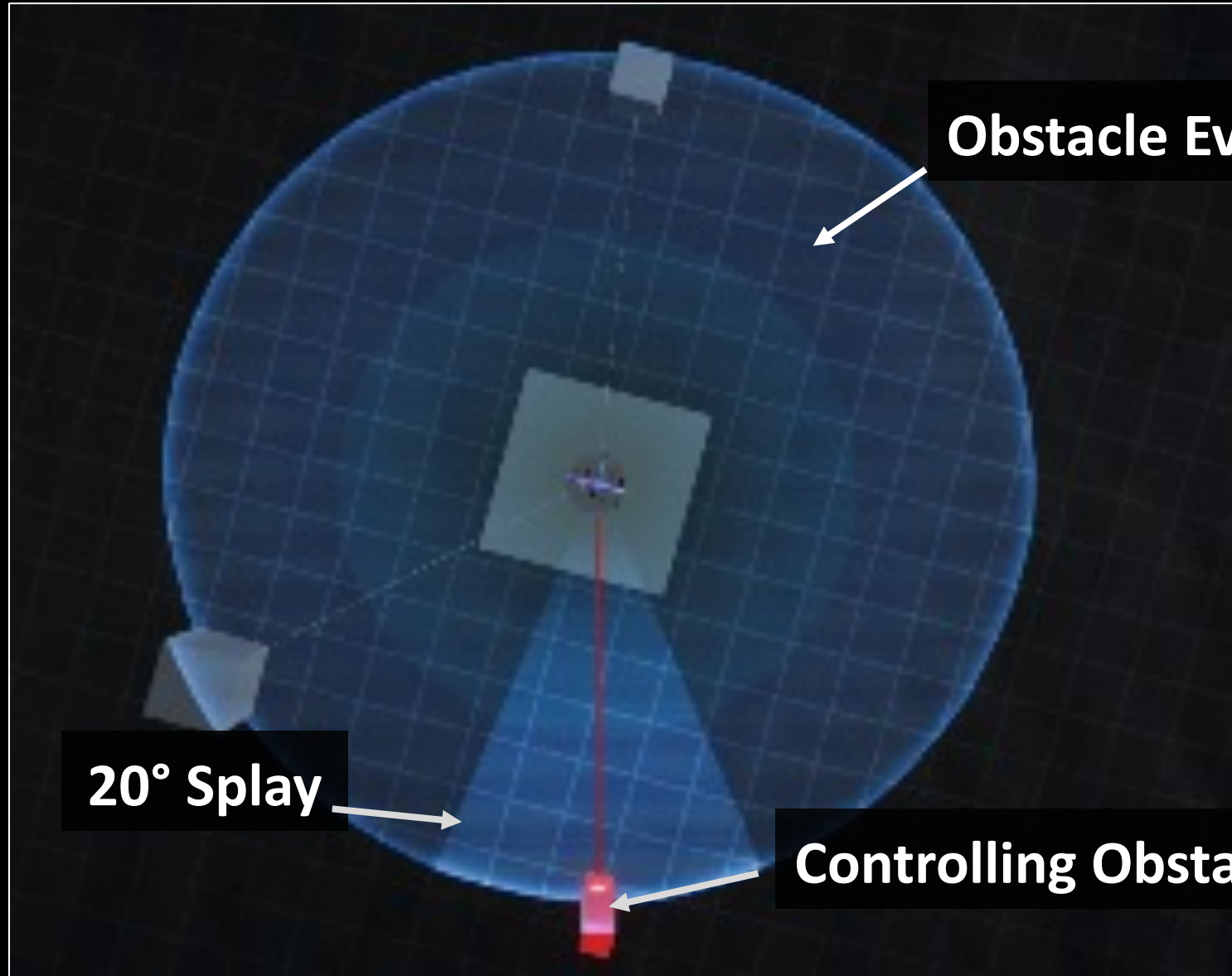
Obstacle Buffer

Obstacle Evaluation Area

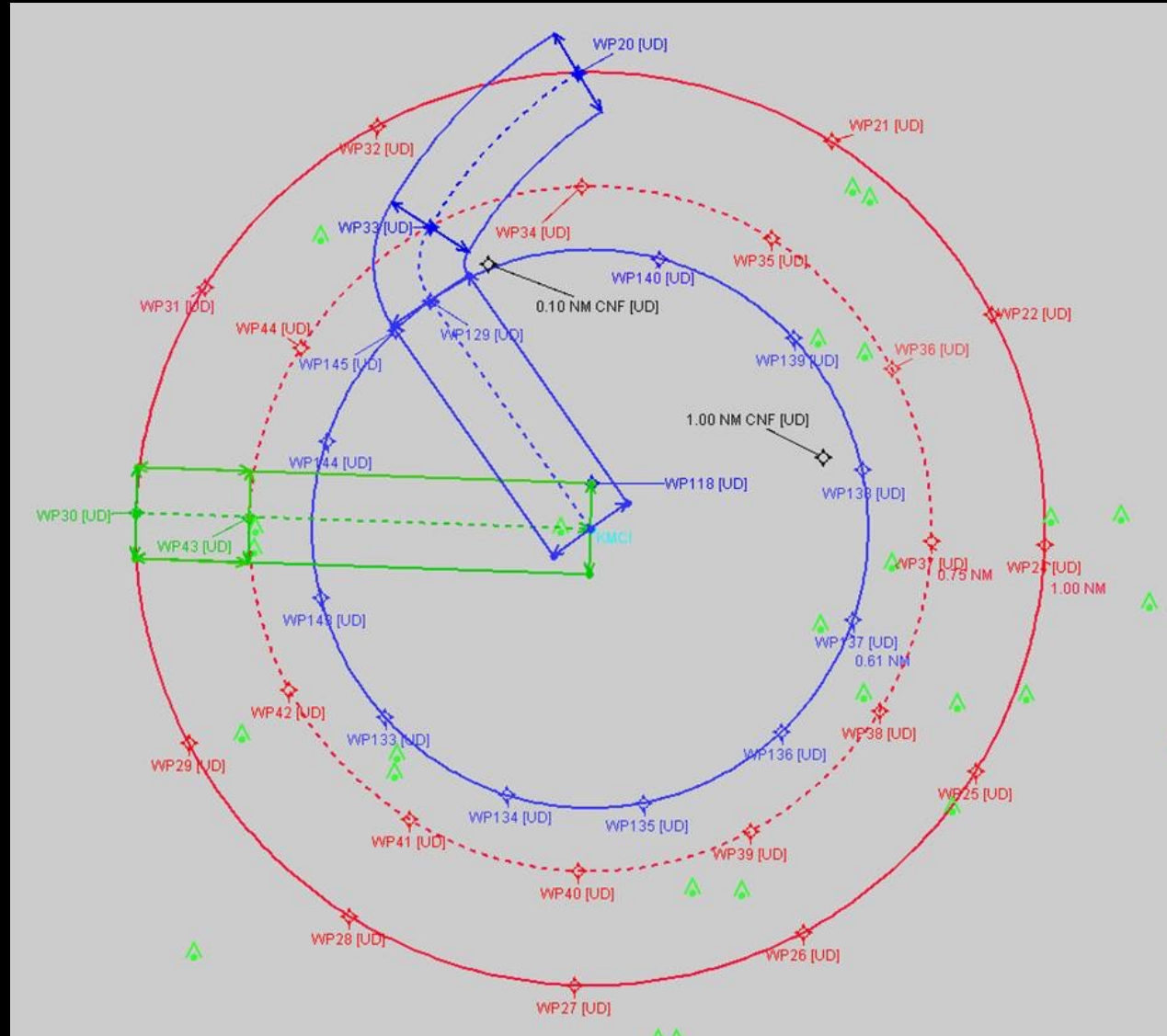
Vertipad



Omni-directional Terminal Airspace Architecture



Omni-directional Terminal Airspace Architecture



NASA Partnership Joby S4

UAM Instrument Flights procedures evaluated within Joby Vehicle Software Integration Lab (VSIL) high-fidelity engineering simulator



Joby Vehicle Software Integration Lab (VSIL)

Joby S4 Engineering Simulator Marina, CA



Joby Simulator Test Points

UAM Instrument Flight Procedure Test Points and Methodology

Phase	Departure	Enroute	Final Approach	Missed Approach
Procedure	Vertical Takeoff	Turn to Final Tailwind & Headwind	Constant Speed Variable Deceleration	On-Course or Coordinated Turn
Technique	Manual vs Pilot-assist			
Angle, Max Speed	05°, 45 kts	12°, 100 kts	05°, 80 kts	05°, 80 kts
	05°, 60 kts			
	05°, 80 kts			
	08°, 45 kts		08°, 60 kts	08°, 60 kts
	08°, 60 kts			
	08°, 80 kts			
	12°, 45 kts		12°, 45 kts	12°, 45 kts
	12°, 60 kts			
	12°, 80 kts			



UAM Instrument Flight Procedure test point and methodology

	Safety	Efficiency	Passenger Comfort	Acoustics
All phases of flight	Navigation data verification for desired path	Energy required	Linear accelerations	Acoustic signatures
	Obstacle clearance	Battery temperature increase		
	Flyability assessment			
	Vertical flight technical error	Minimization of airspace volume	Rotational accelerations	
	Lateral flight technical error			
*Missed Approach	*Glidepath decoupling point deviation	Minimization of time required		
	*Distance of height loss			
	*Flat surface length			
	*Departure intercept point			



NASA
Partnership
Joby S4

SETP Speaker V&V

Certificate of Completion

PRESENTED TO

Mr. WAYNE RINGELBERG

NASA Research Pilot


for completion of the Joby S4 Simulator Pilot Training Curriculum



Director, Flight Standards
and Training

3/17/2024

Completion Date



Simulator Instructor



Technical Challenges

- **UAM Airspace Architecture**
- **Tailored Terminal Procedure Design (TERPS)**
- **Accounting for Passenger Comfort and aircraft acoustics**



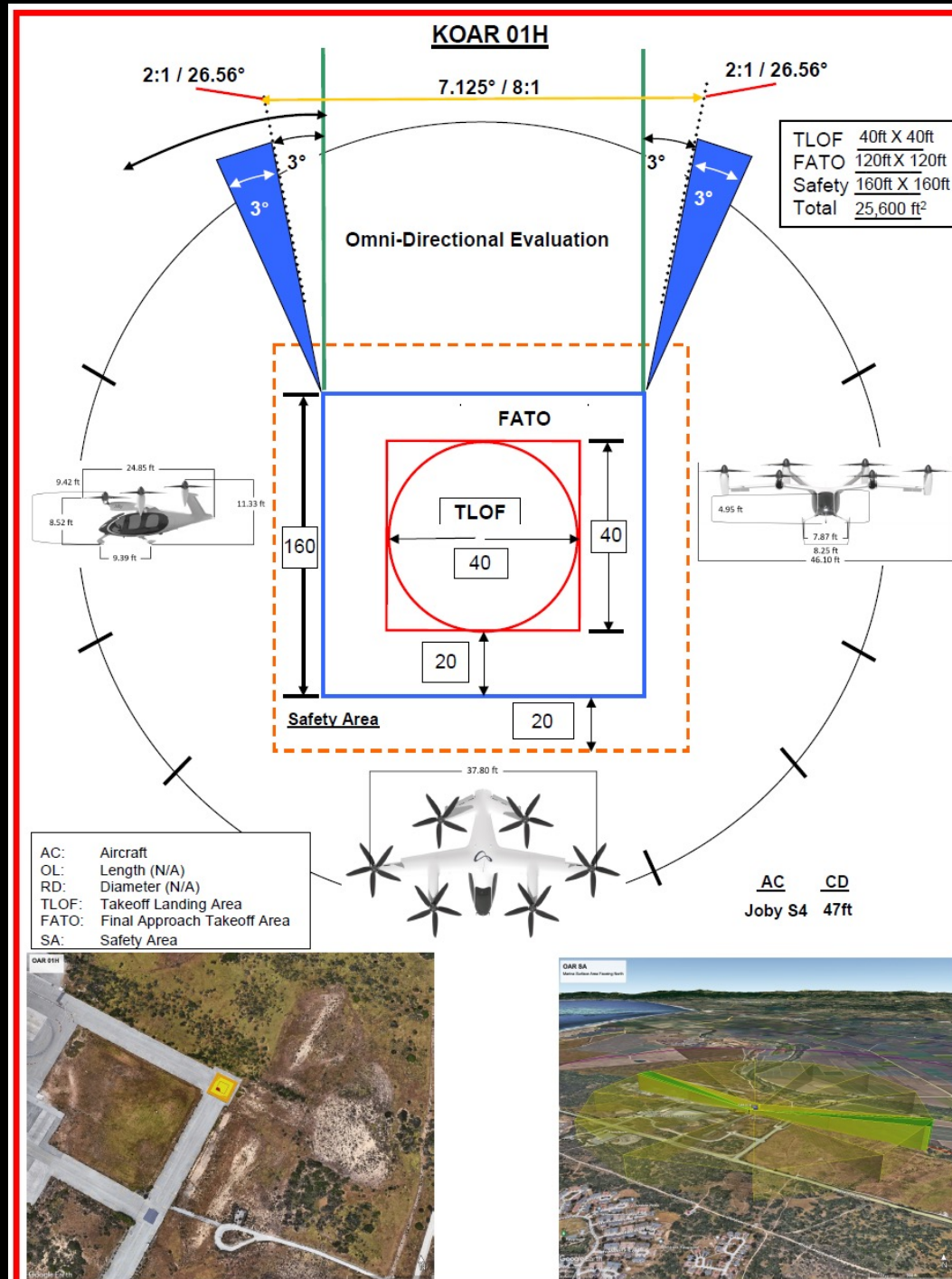
Technical Challenges

Safety

Vertiport Evaluation Worksheet

Departure TF-RF Construction

RF – TF FROP Construction



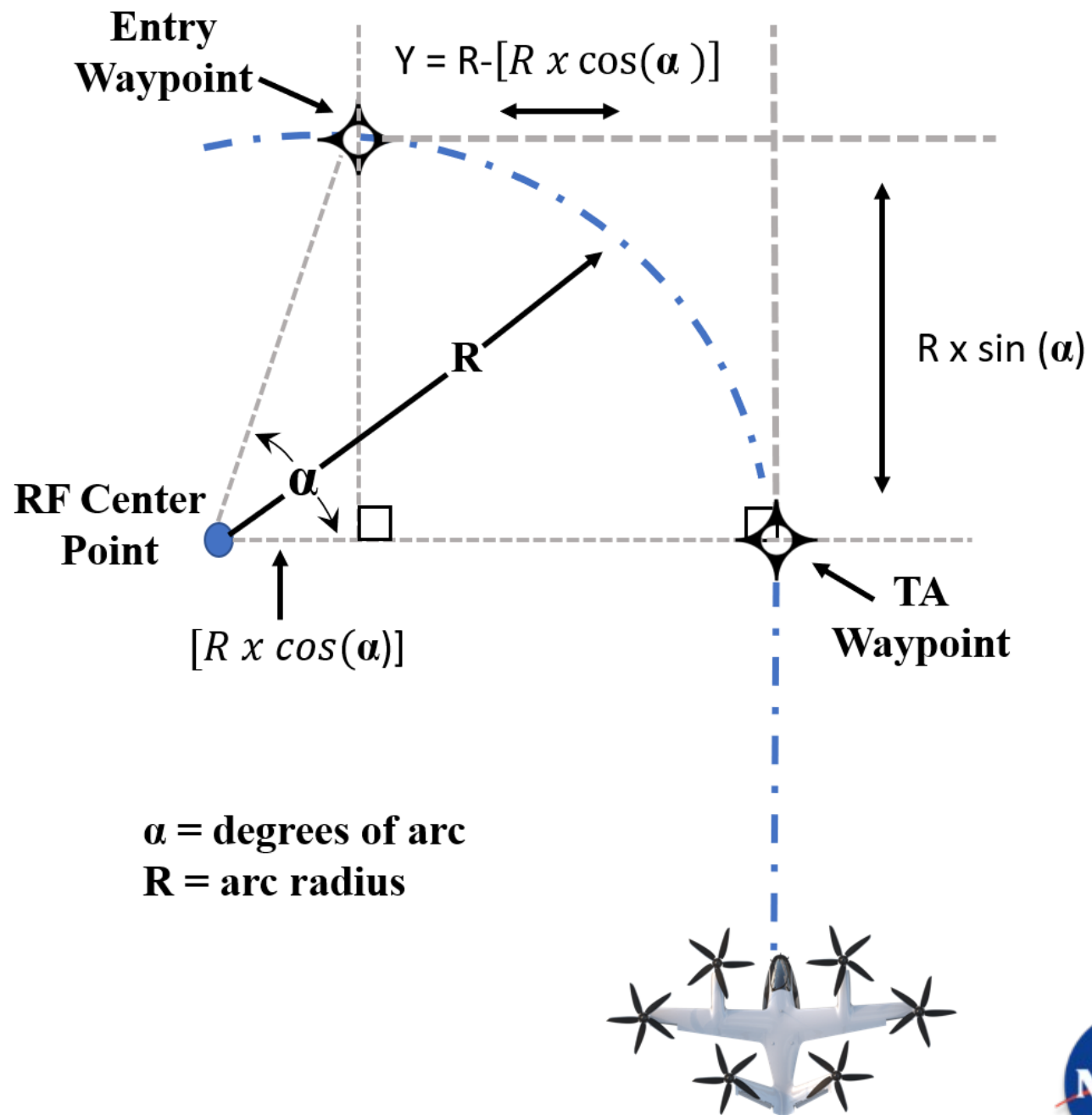
Technical Challenges

Safety

Vertiport Evaluation Worksheet

Departure TF-RF Construction

RF – TF FROP Construction



α = degrees of arc
 R = arc radius



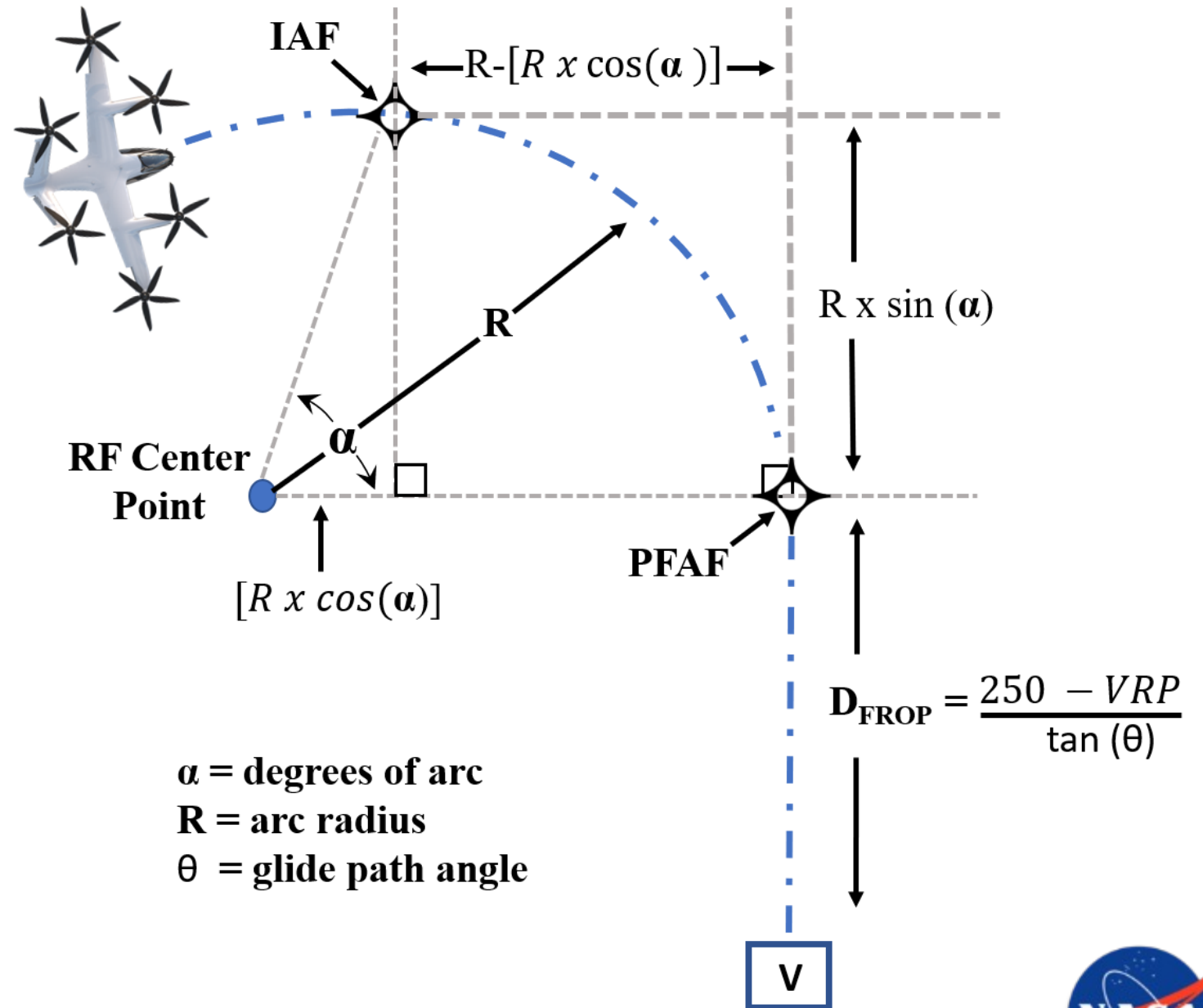
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Vertiport Evaluation Worksheet

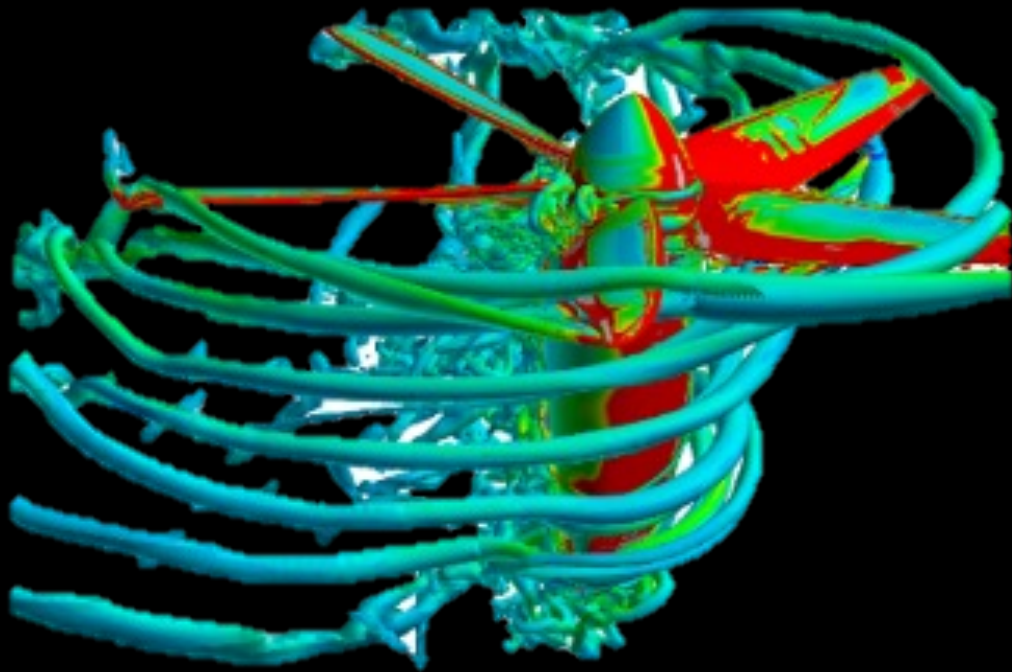
Departure TF-RF Construction

RF – TF FROP Construction

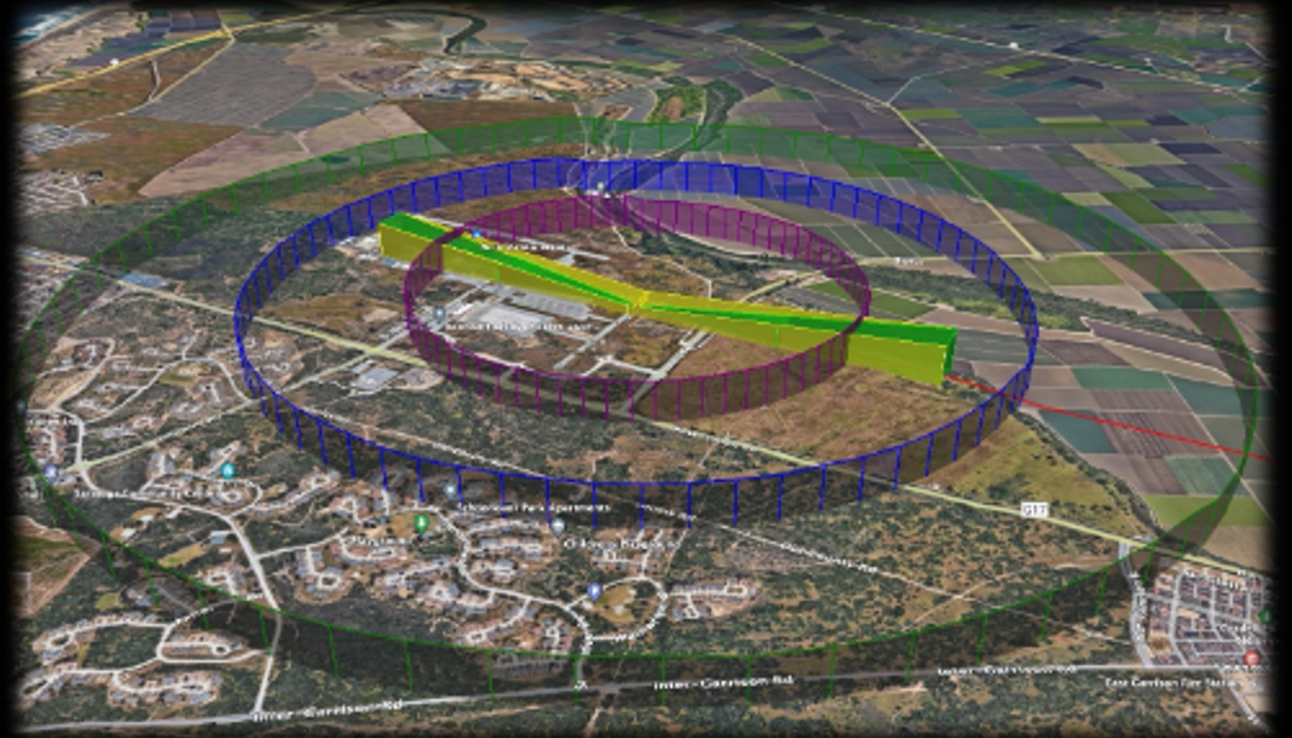


Technical Challenges
Efficiency

Define procedure efficiency in energy, thermal, time and space required baselined by high fidelity aircraft and airspace models



CFD simulation of S4 single propeller



Airspace volume and terminal approach efficiency as a function of time and range

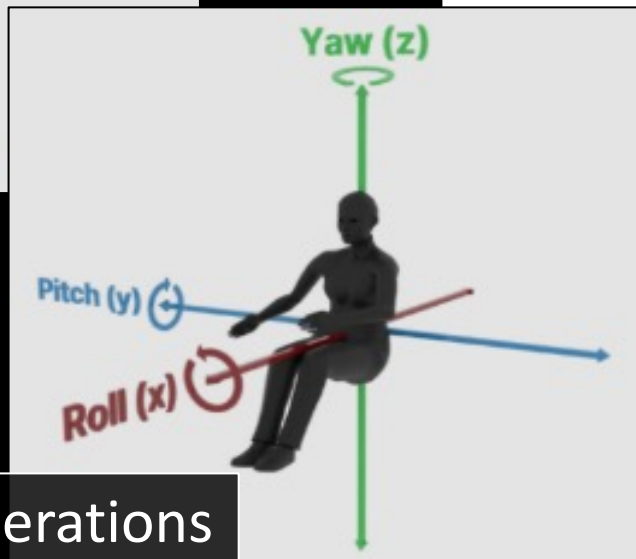
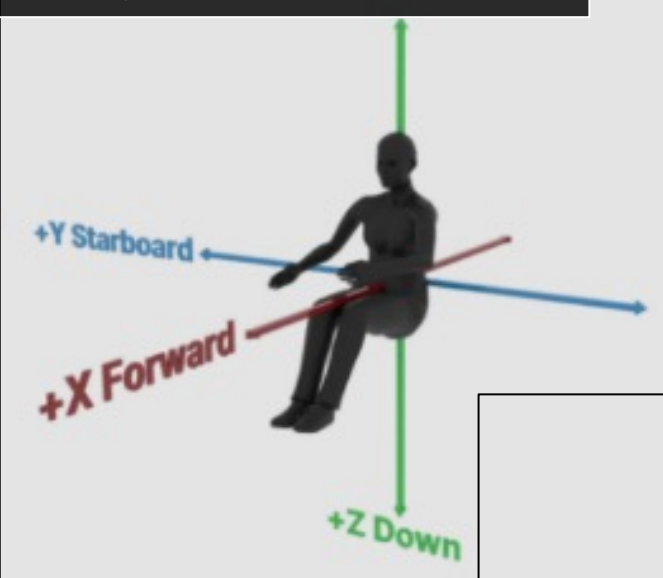


Technical Challenges

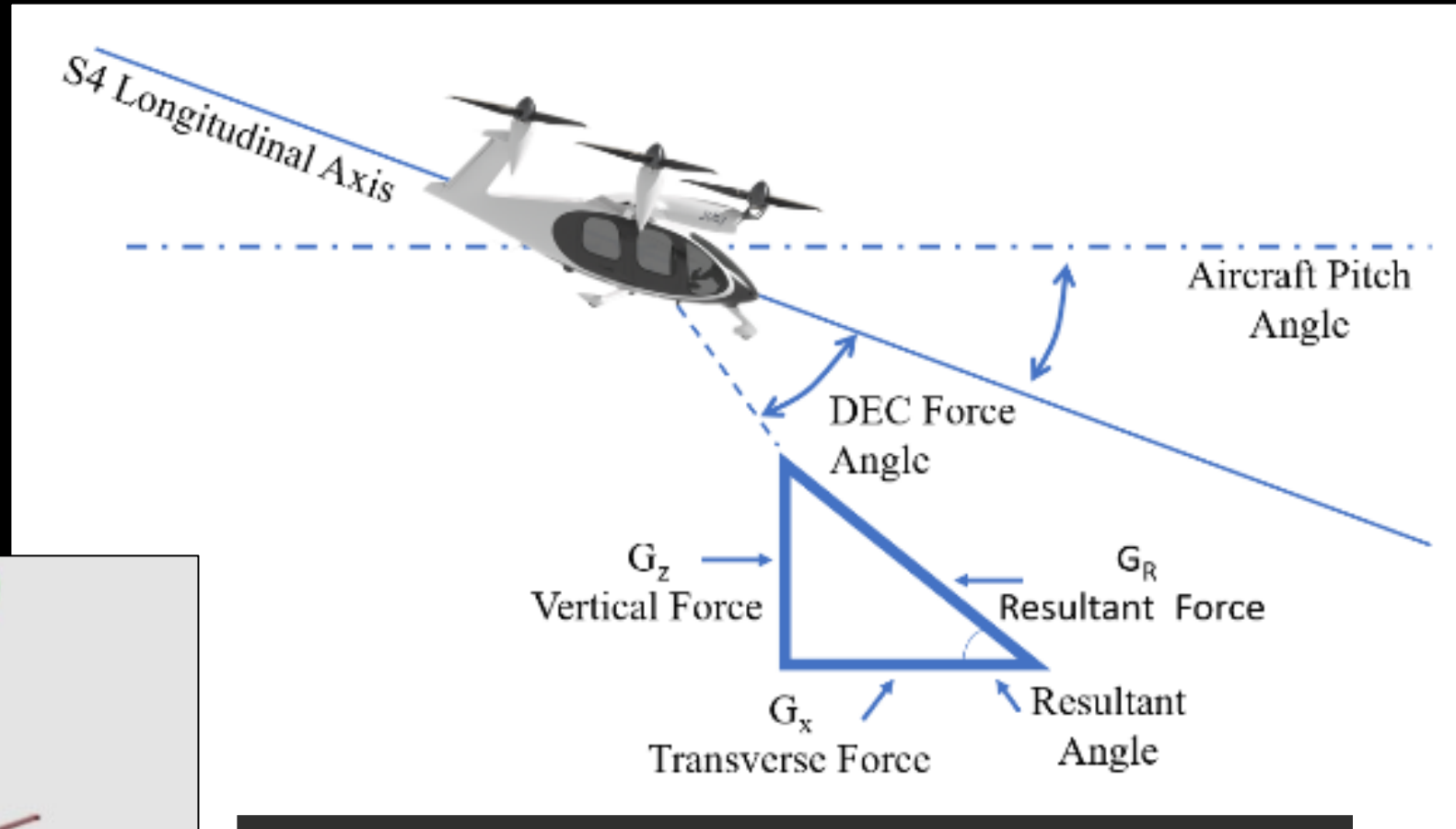
Passenger Comfort

Confirm assumed passenger comfort metrics for tailored UAM procedures development

Body axis orientation



Rotational accelerations



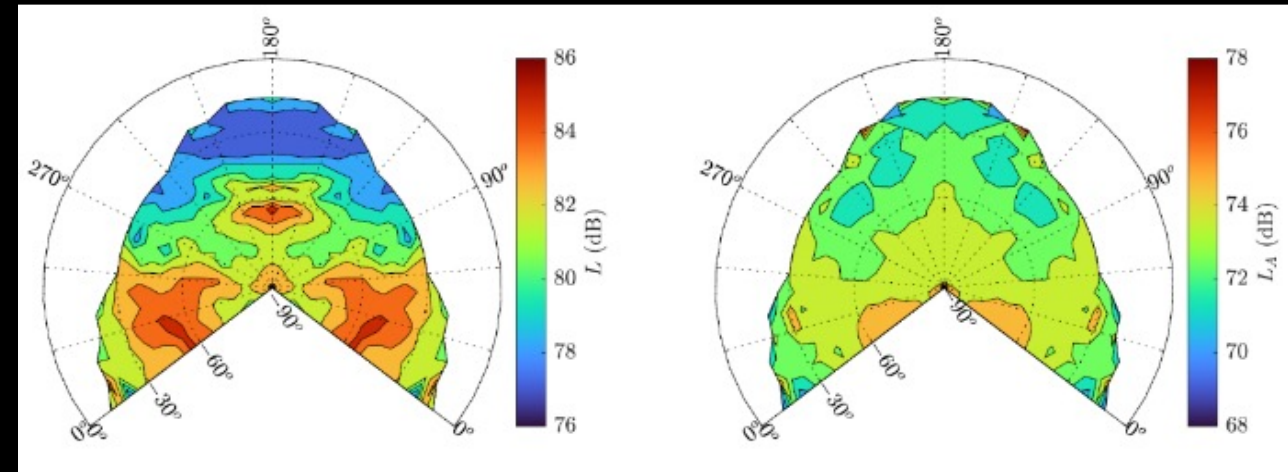
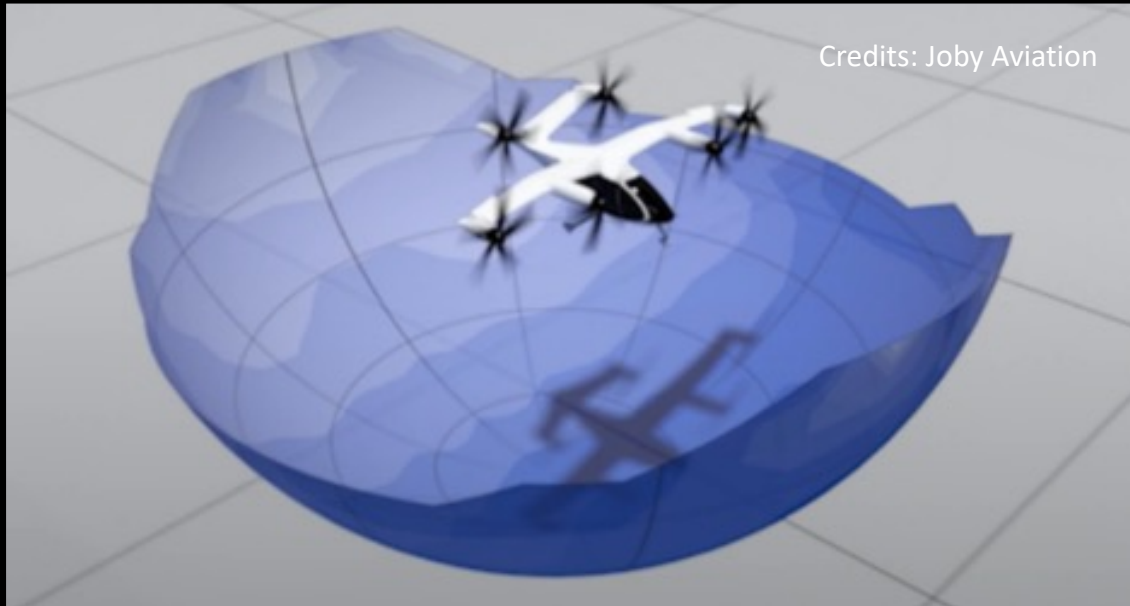
- Linear & rotational accelerations
- Measured against industry standards in vertical, lateral axis



Technical Challenges

Acoustics

Accommodate for noise pollution specific to low-level UAM aircraft



S4 hemispheric data for 60 kt constant speed fly over

- Noise impacts that will drive UAM CATEX requirements with respect to airspeed, altitude, and transition mode profile
- Leverage flight data from NASA-Joby 2021 acoustic flight test



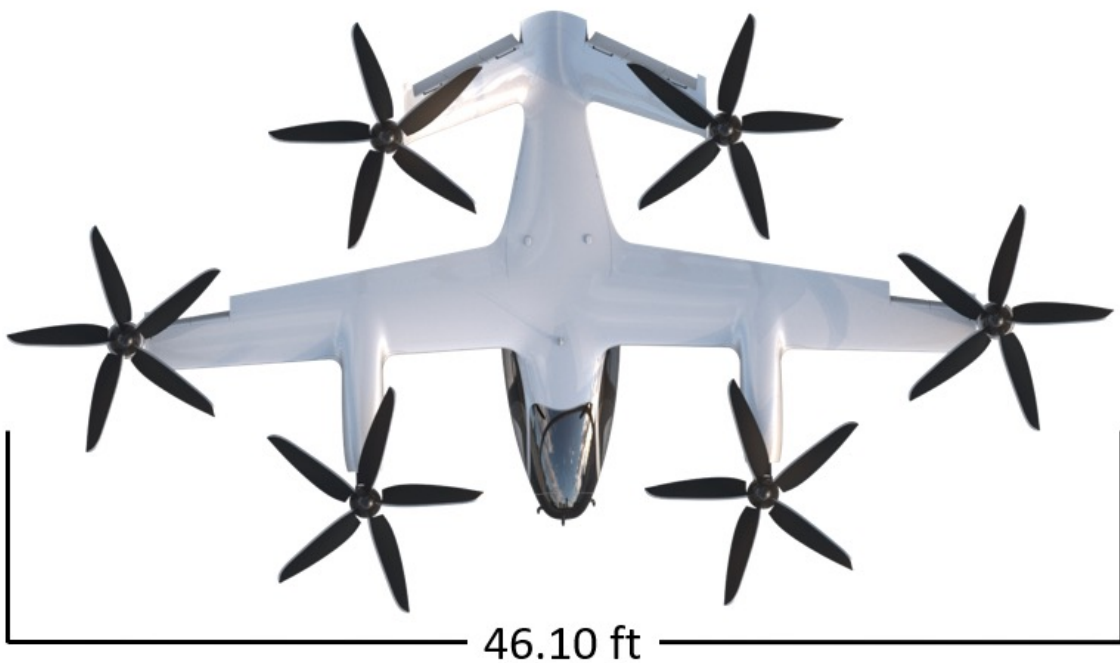
Results

- **Airspace Architecture for PinS Approach to the ground**
- **Tailored Terminal Procedure Design (TERPS)**
- **eVTOL Missed Approach**
- **Acoustic signature / pollution**

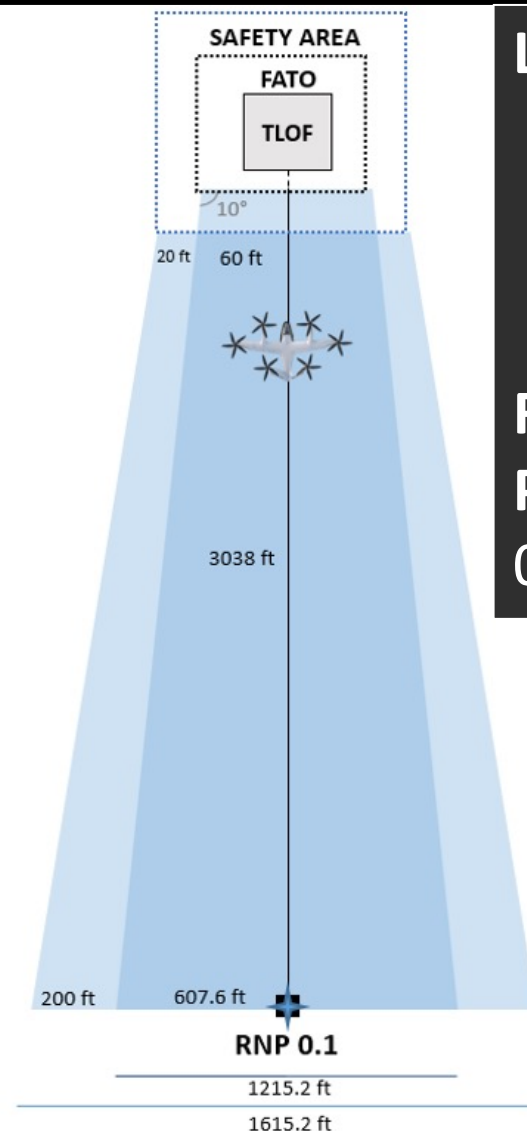


Results
Safety

Tailored Final Approach Segment (FAS) to aircraft geometry



$$BG_{S4} = \frac{46.10}{2} \times \sin(\phi)$$



Lateral Splay Dimensions

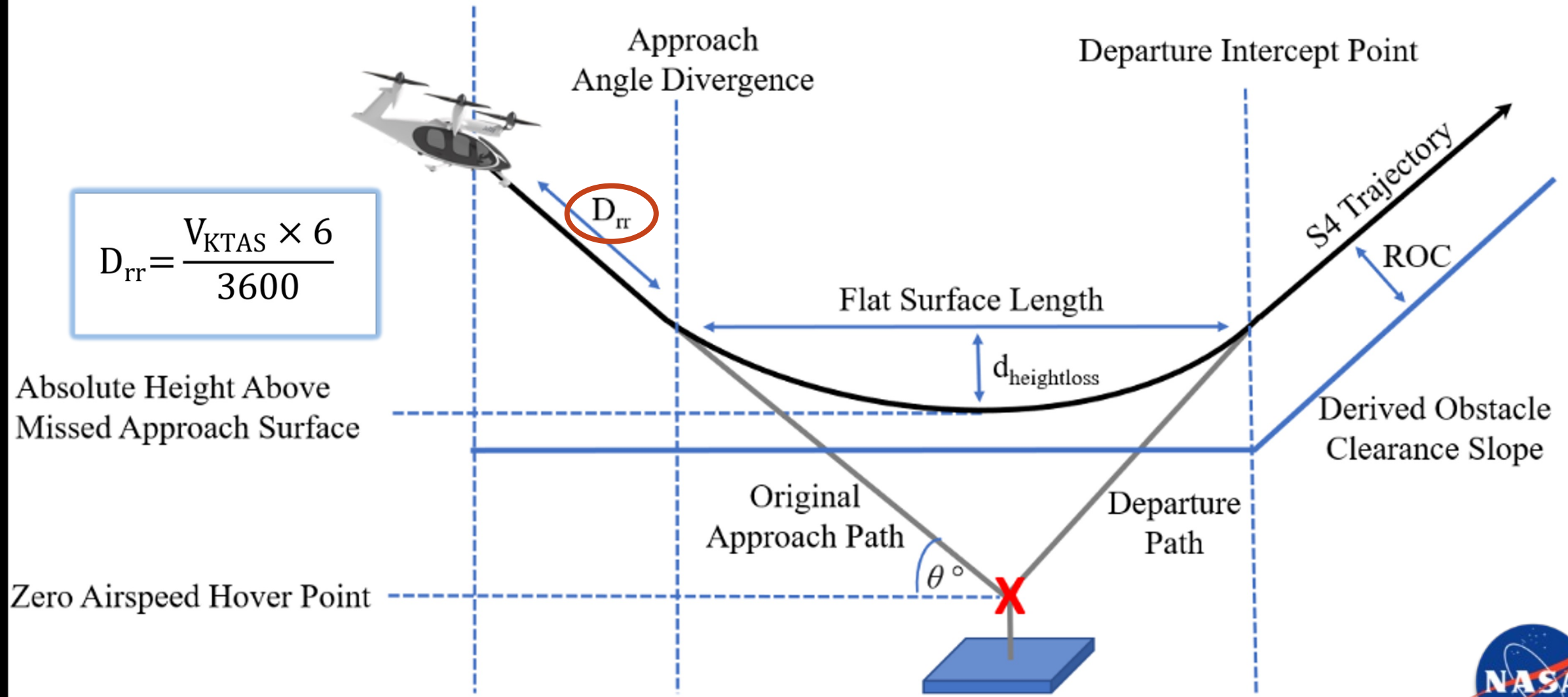
- Final Approach/Take Off (FATO)
- Touchdown & Lift Off (TLOF)

Required Navigation Performance

0.1 NM



Missed Approach Initiation



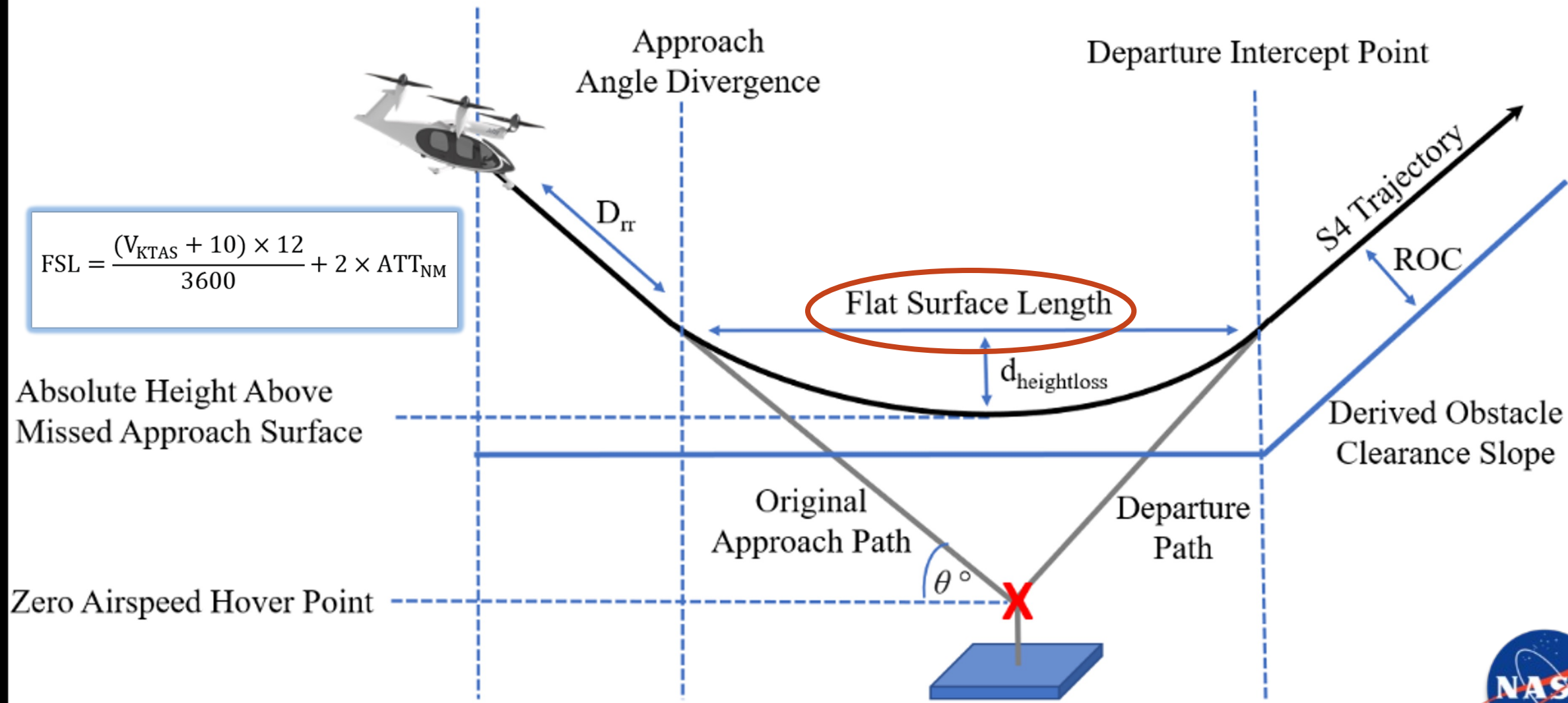
$$D_{rr} = \frac{V_{KTAS} \times 6}{3600}$$

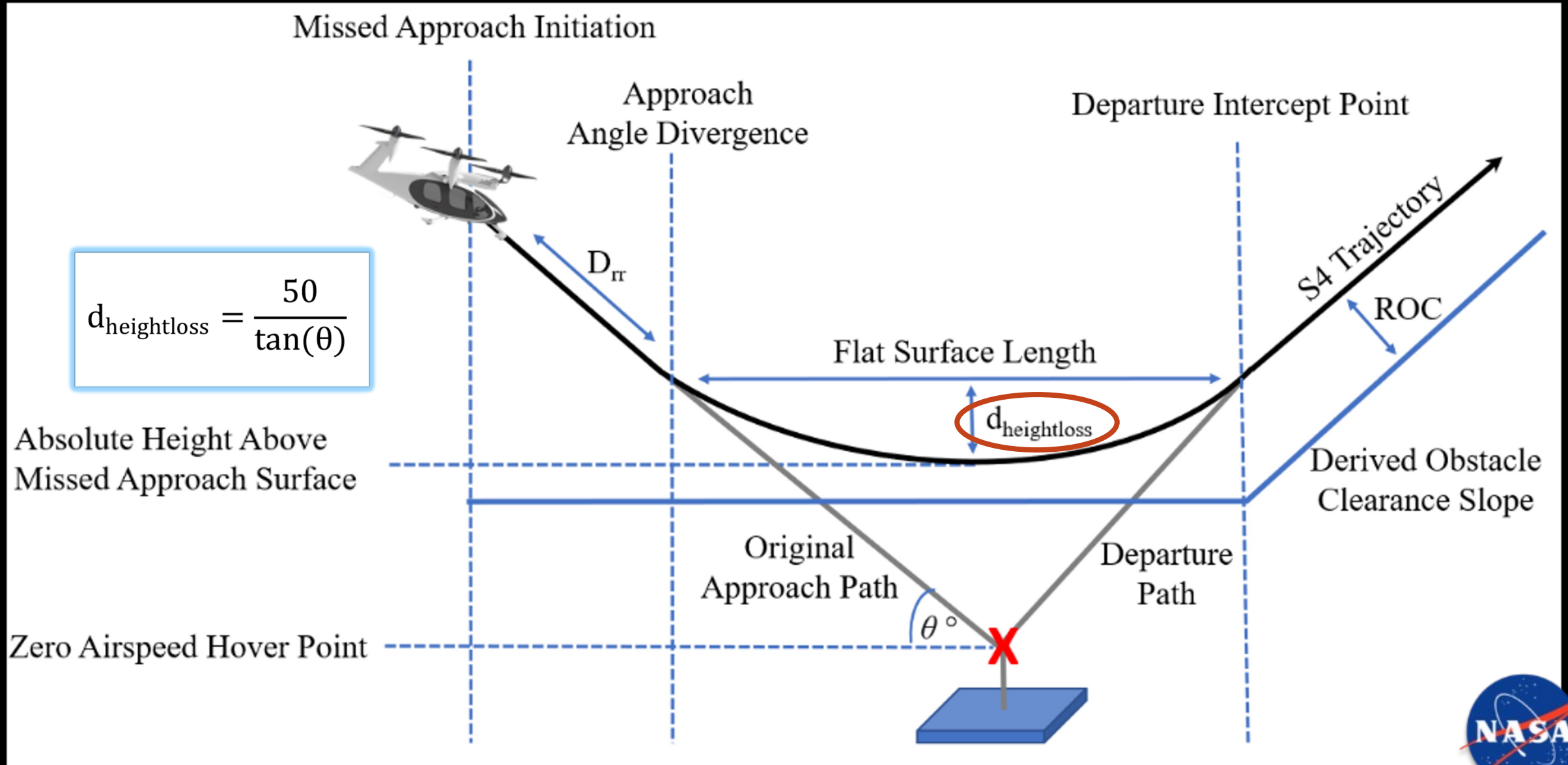
Absolute Height Above Missed Approach Surface

Zero Airspeed Hover Point



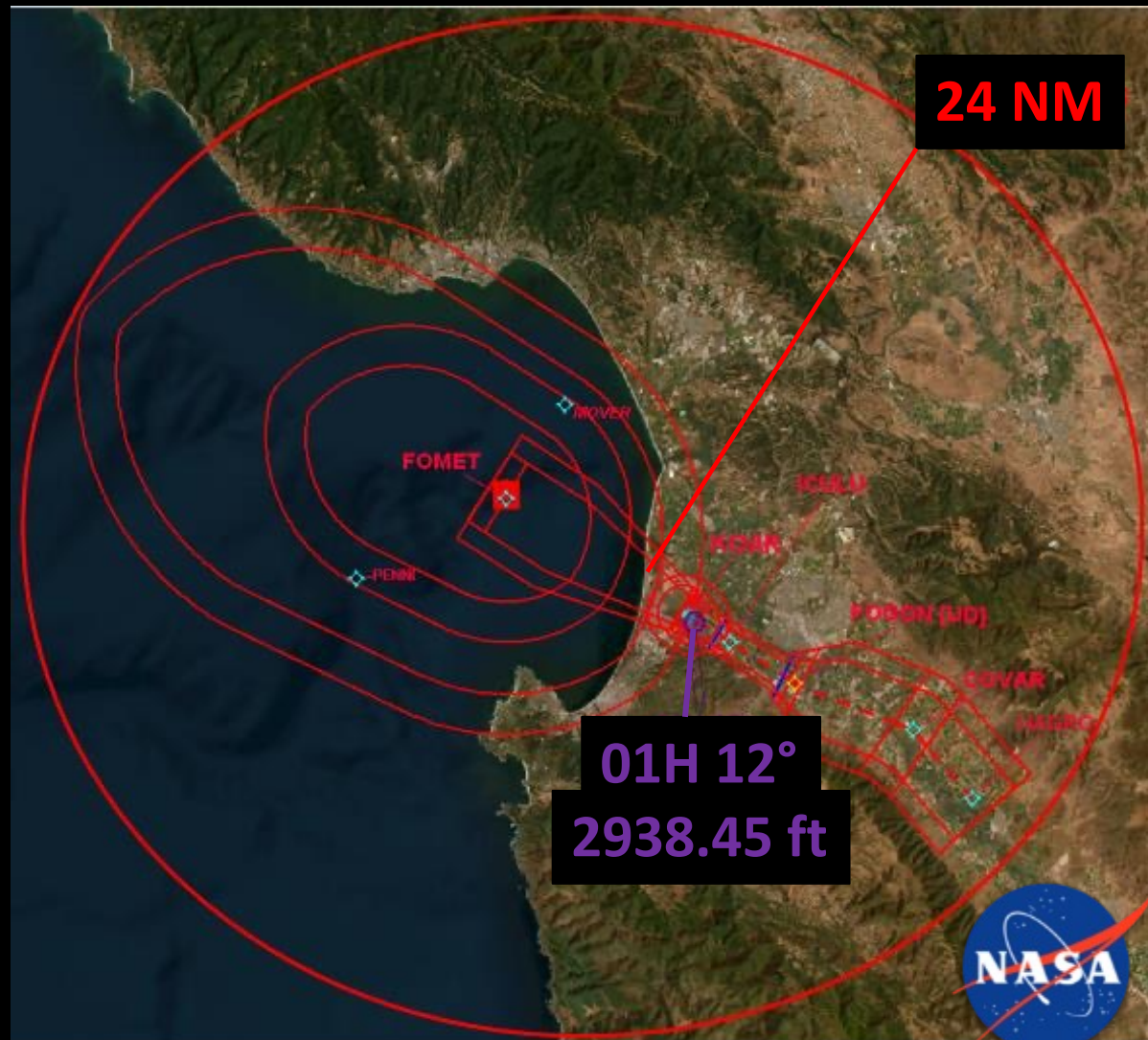
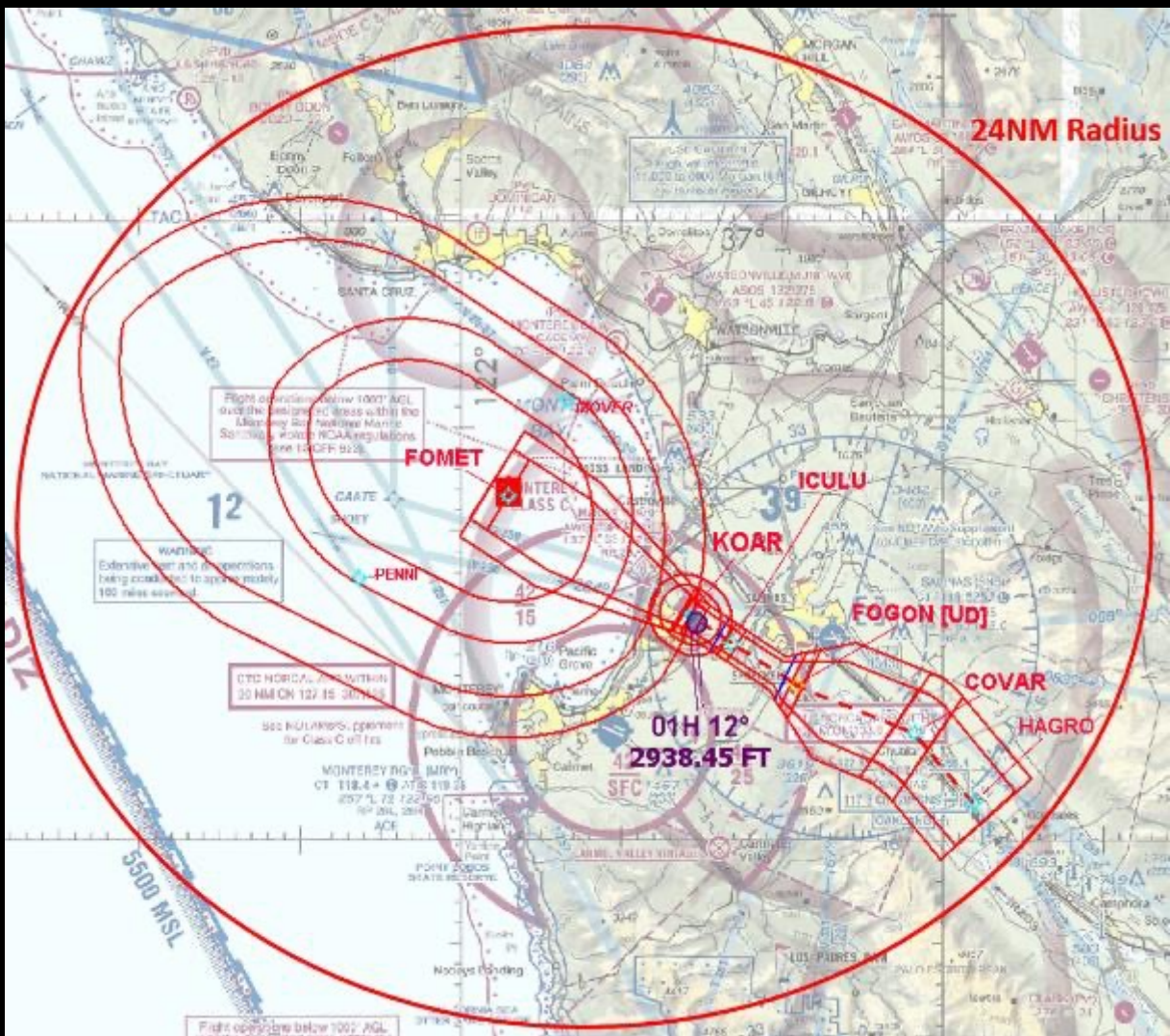
Missed Approach Initiation





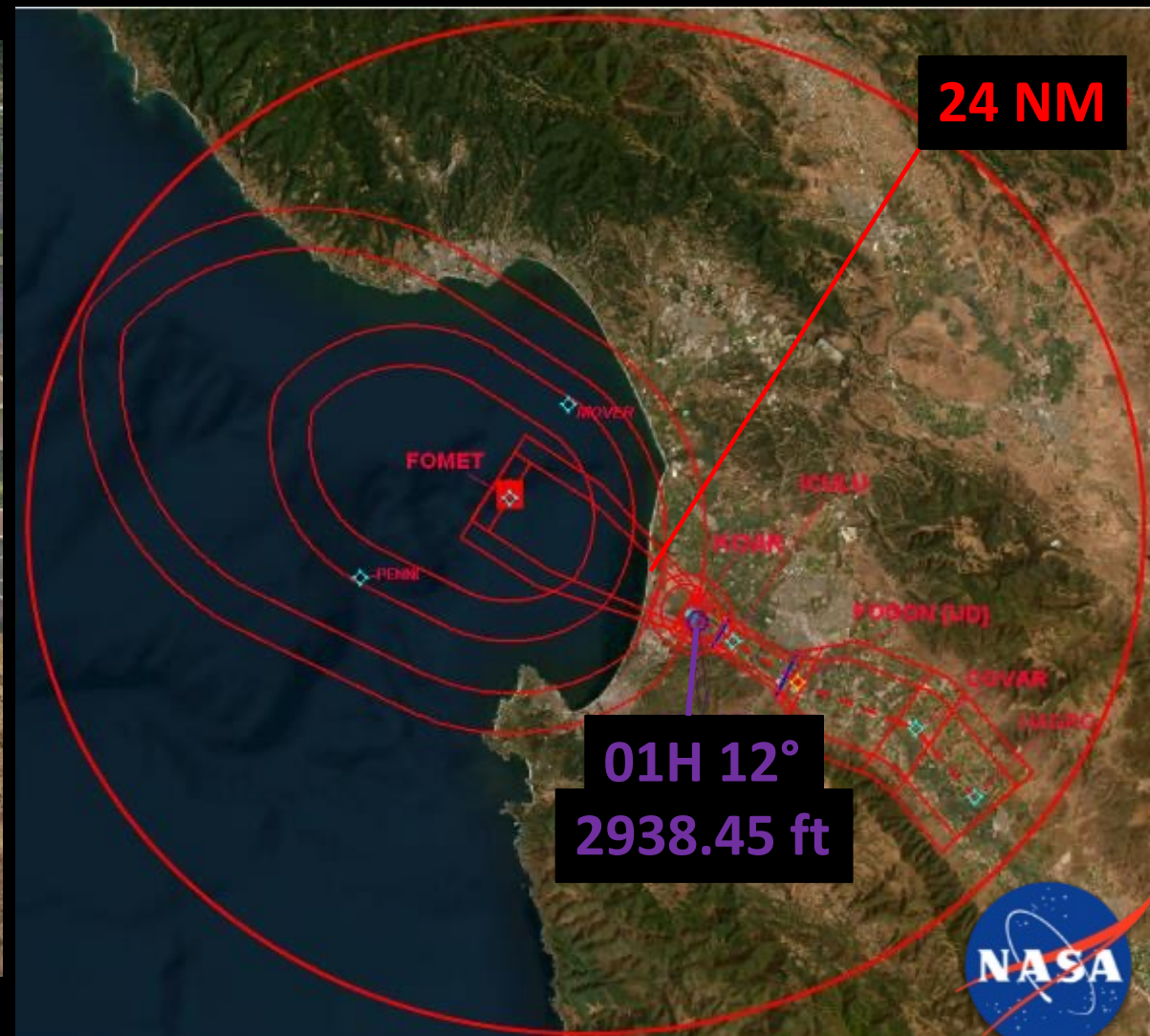
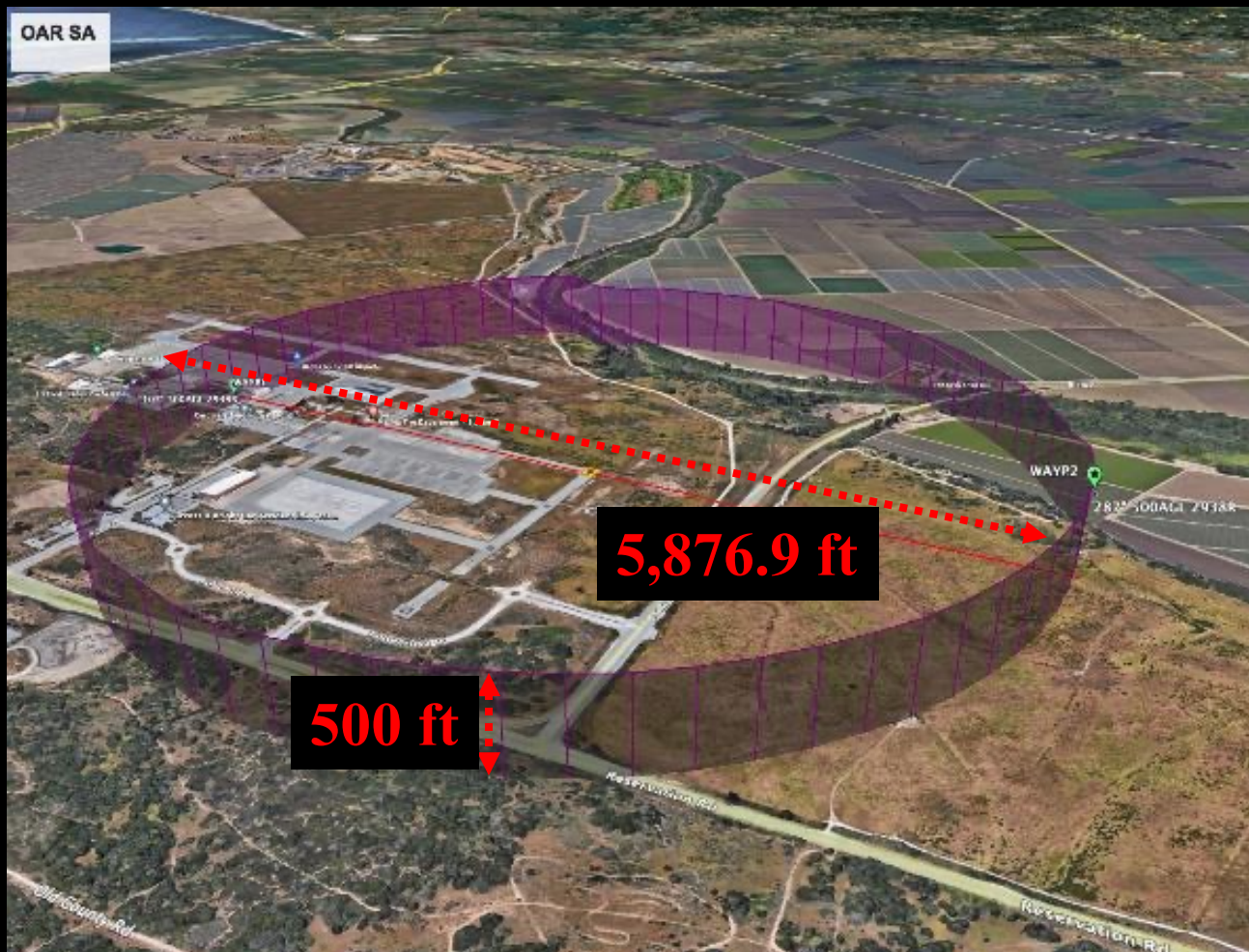
Results Efficiency

Omni-directional terminal airspace architecture with equivalent level of safety instrument flight construct

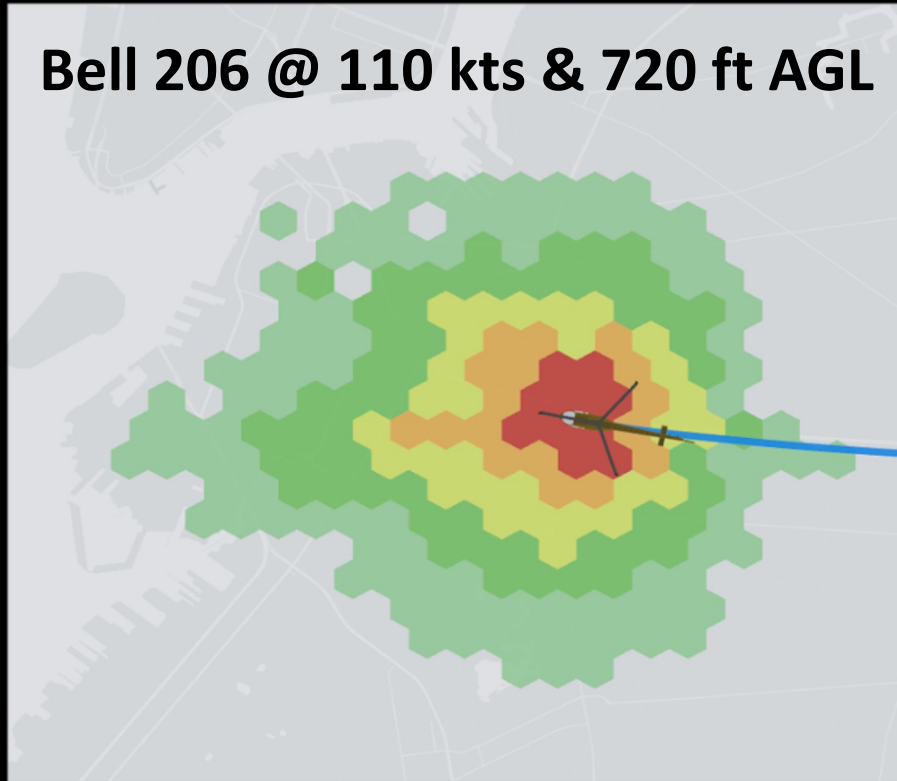


Results Efficiency

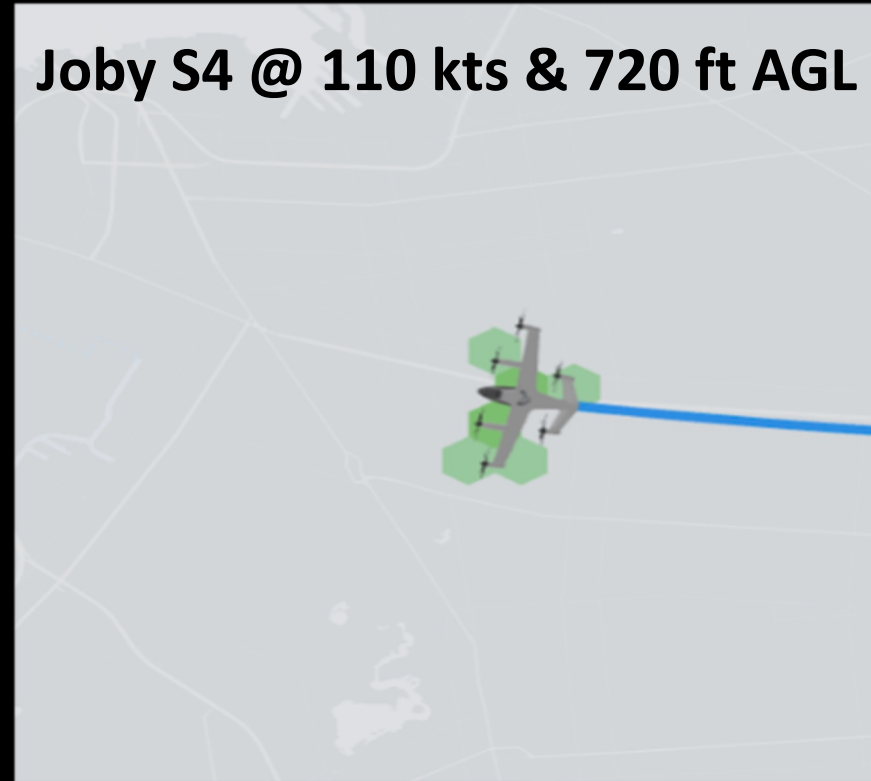
Omni-directional terminal airspace architecture with equivalent level of safety instrument flight construct



Bell 206 @ 110 kts & 720 ft AGL



Joby S4 @ 110 kts & 720 ft AGL



An illustration of the acoustic footprint of the Joby S4 Aircraft compared to a Bell 206 at 720 Ft AGL & 110 kts.

dBA



Future Models & Follow-on Research

- **Procedure Automation Rating Matrix (PARM)**
- **Dynamic approach plate human-machine Interface**
- **Interplanetary terminal procedure design**



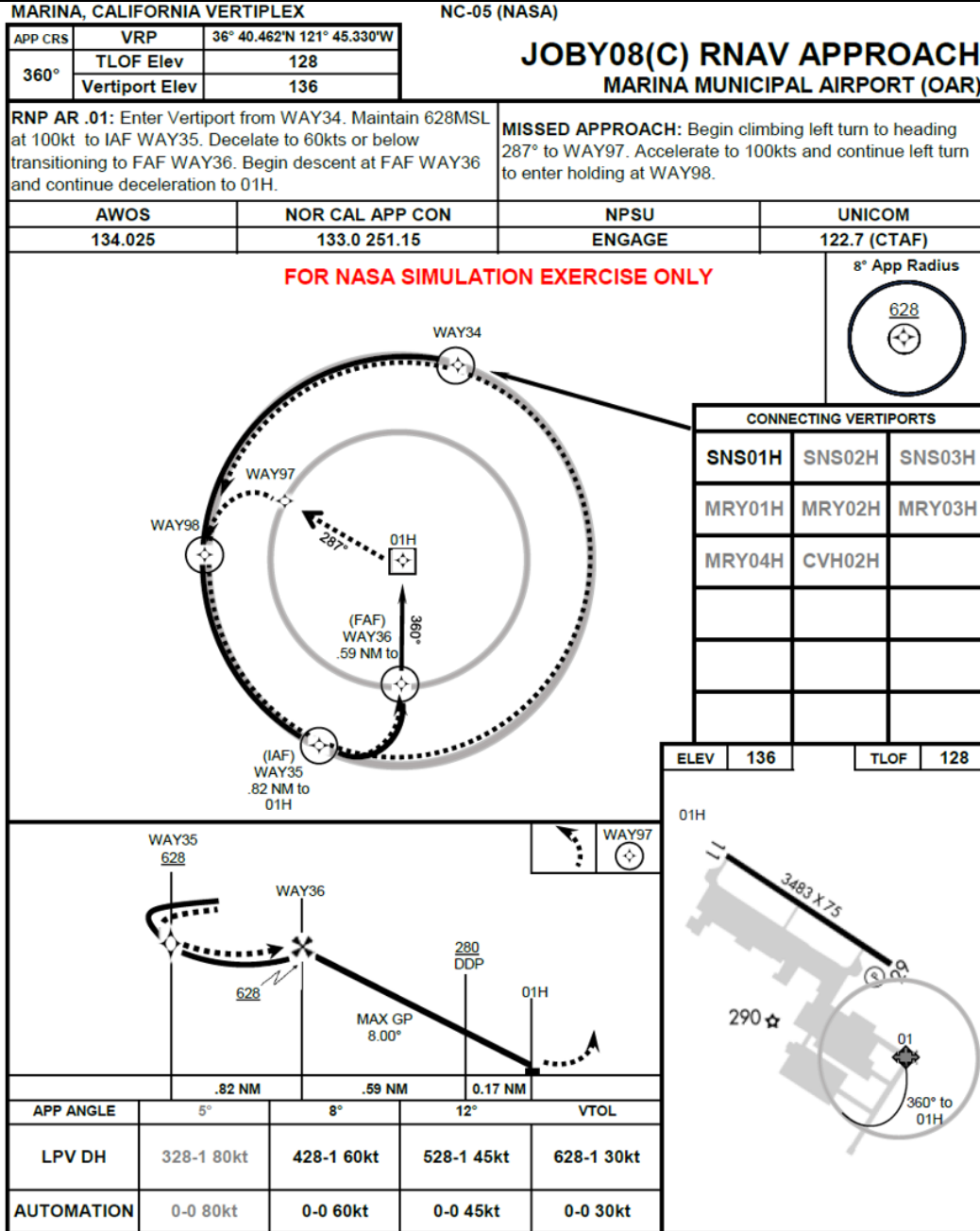
Future Model & Follow-on Research

Candidate UAM Instrument Approach Plate (IAP)

IAP reimaged for UAM operations for manual control and cross monitoring automation performance

Pilot Briefing/ Header

1



Overhead View

2

5 Vertiplex Volume/ Radius/Altitude

6 Vertiplex Availability and Routing

Profile View

3

7 Airport Diagram

Minima Section

4

MARINA, CALIFORNIA
12SEP22

EXPERIMENTAL
36° 40.462'N 121° 45.330'W

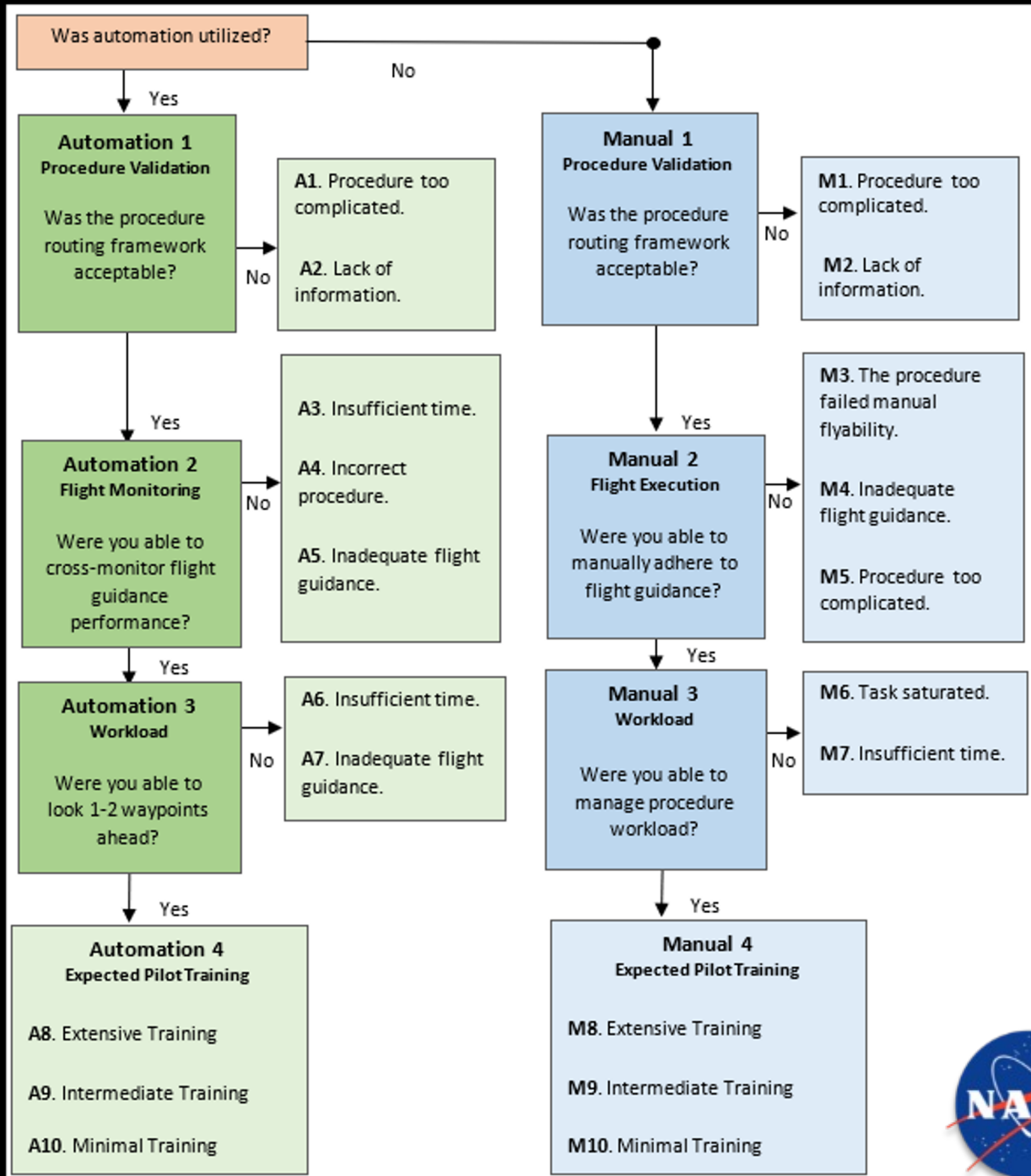
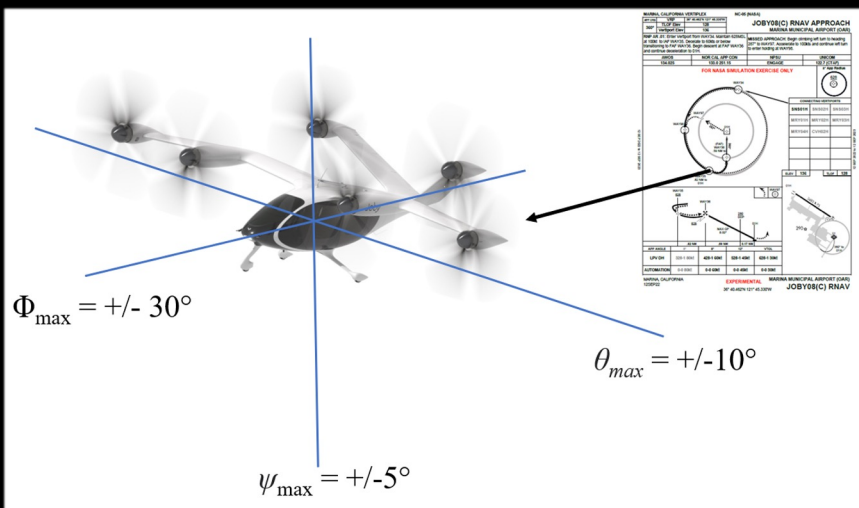
MARINA MUNICIPAL AIRPORT (OAR)
JOBY08(C) RNAV



Future Model & Follow-on Research

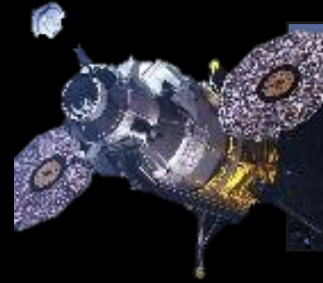
Procedure Automation Rating Matrix (PARM)

A Cooper-Harper-like rating scale for procedure flyability and pilot workload



**Future Model &
Follow-on Research**

Dynamically generated vertically-guided approach procedures



Unknown Vehicle | Unknown Procedure
*Ubiquitous Advanced Air Mobility
& Interplanetary Missions*



Unknown Vehicle | Known Procedure
Joby S-4



Known Vehicle | Unknown Procedure
Blackhawk & S-76 with vertical descent autoland



Known Vehicle | Known Procedure
Cessna Caravan with autopilot



Lessons Learned

Dynamic Procedure Design & Evaluation

- Spatial Data
- Speed limitations

Accounting for Electric Propulsion

- Energetics (KwH, torque)
- Battery thermal envelope
- Reserves

Human Factors

- Pilot site picture / field of view
- Acceleration and jerk rate
- Pilot rating

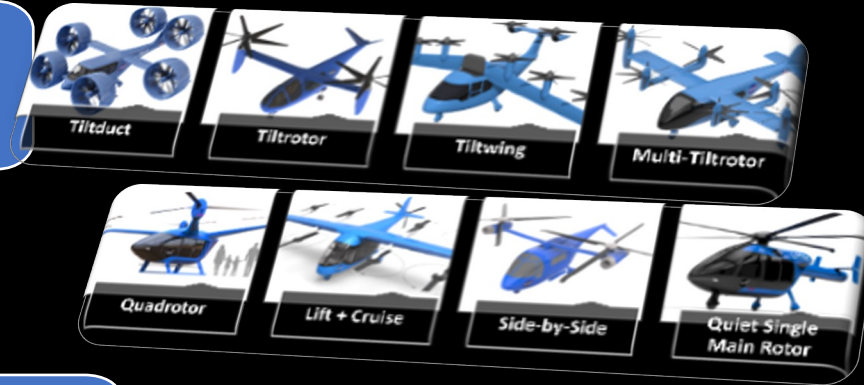
Partner Exchange

- Proprietary data
- Simulator fidelity
- Pilot Training



Conclusion & Recommendations

Importance of Dynamic Procedure Design & Evaluation



Technical Challenges

- Airspace architecture for PinS approach to the ground
- Tailored Terminal Procedure Design (TERPS)
- eVTOL Missed Approach

Future Model & Follow-on Research

- Procedure Automation Rating Matrix (PARM)
- Dynamic approach plate human-machine interface
- Interplanetary terminal procedure design