

SUbsonic Single Aft eNgine (SUSAN) Power/ Propulsion System Control Architecture Updates

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Summary

The development of hybrid-electric propulsion technology for commercial transport aircraft presents opportunities for new designs that can reduce fuel consumption and greenhouse gas emissions and improve safety and reliability compared to modern aircraft. The SUbsonic Single Aft eNgine (SUSAN) Electrofan is a conceptual design for a transport aircraft with a series/parallel partial hybrid-electric propulsion system being developed by NASA as a reference design for a regional transport aircraft with a high degree of electrification. The SUSAN concept incorporates multiple tightly coupled power, propulsion, and flight control systems that introduce new challenges to the control design process, requiring a hierarchical and more coordinated control approach. This report summarizes updates to the SUSAN power/propulsion system (PPS) model and control architecture made in preparation for planned flight simulator and hardware-in-the-loop testing at the NASA Glenn Research Center. These updates include a new electrical power system model developed using the NASA-developed Electrical Modeling and Thermal Analysis Toolbox (EMTAT) and a new PPS control architecture that improves the operational flexibility and responsiveness of the propulsion system. The performance of the updated controller is demonstrated and discussed.

Nomenclature

Acronyms and Abbreviations

| AC | alternating current |
|--------------|--|
| ARMD | Aeronautics Research Mission Directorate |
| BLI | boundary layer ingestion |
| CAS | Convergent Aeronautics Solutions |
| DC | direct current |
| DEP | distributed electric propulsion |
| EAP | electrified aircraft propulsion |
| EE | electric engine |
| EEM | electric-engine motor |
| EEMC | electric-engine motor controller |
| EM | electric machine |
| EMTAT | Electrical Modeling and Thermal Analysis Toolbox |
| EPS | electrical power system |
| FCS | flight control system |
| GS-PI | gain-scheduled proportional-integral |
| GTF | geared turbofan (engine) |
| HEMM | High Efficiency Megawatt Motor |

HPC high-pressure compressor HPS high-pressure spool HPT high-pressure turbine

HyPER Hybrid Propulsion Emulation Rig

IWP integral windup protection
LPC low-pressure compressor
LPS low-pressure spool
M/G motor/generator

MGC main generator controller

ML machine learning
MN Mach number
MW megawatt

NPSS Numerical Propulsion System Simulation

PAI propulsion airframe integration

PB primary battery
PI proportional—integral
PLA power lever angle

PPS power/propulsion system

PR pressure ratio

SB secondary (rechargeable) battery

SLS sea level static SM stall margin

SoC battery state of charge, percent

SP setpoint

SUSAN SUbsonic Single Aft eNgine TCC turbine converter controller

TEEM Turbine Electrified Energy Management

T-MATS Toolbox for the Modeling and Analysis of Thermodynamic Systems

ToC top of climb

VAFN variable area fan nozzle VBV variable bleed valve

Symbols

Alt altitude above sea level in standard atmosphere, ft

C capacitance, farads

dTamb temperature difference from standard day, °R

e(t) state error F_{net} net thrust, lbf K_i integral gain K_p proportional gain

 K_{iwp} integral windup protection gain N_I geared turbofan fan speed, rpm

 N_2 geared turbofan low-pressure shaft speed, rpm N_3 geared turbofan high-pressure shaft speed, rpm

nmi nautical miles

 N_{WF} electric engine wingfan shaft speed, rpm corrected shaft speed, rpm N_c total pressure at station 2 (fan inlet), psi P_2 P_{25} total pressure at station 25 (low-pressure compressor inlet), psi total pressure at station 3 (high-pressure compressor discharge), psi P_3 static pressure at station 3 (high-pressure compressor discharge), psi Ps_3 R resistance, ohms T_3 total temperature at station 3 (HPC discharge), °R T_{4} total temperature at station 4 (HPT inlet), °R u(t)nominal control output $u^*(t)$ actual control output Wmass flow rate, lbm/s W_f fuel flow rate, lbm/s RC circuit time constant, s τ

1.0 Introduction

The commercial aviation sector is both a significant contributor to the causes of climate change and a victim of its effects (Refs. 1 to 3); therefore, it is of critical importance that the aviation industry work to reduce its negative impacts on the global climate. However, mitigating the negative environmental impacts of transport-class aircraft presents a unique set of challenges, requiring technological leaps as well as infrastructure and operational changes to overcome. Research efforts in this area have led to electrified aircraft propulsion (EAP) technologies becoming a major focus for the aviation community. NASA's Aeronautics Research Mission Directorate (ARMD) has been working with other Government agencies as well as partners in industry and academia to understand and develop EAP technologies for future aircraft (Refs. 4 to 7). Significant progress has been made in recent years on the development of novel, short-haul, all-electric vehicles (Ref. 8), but significant technology barriers remain before allelectric transport-class aircraft can be considered a feasible alternative to hydrocarbon-powered vehicles (Refs. 9 and 10). Hybrid-electric aircraft propulsion technology offers an intermediate step on the road to zero carbon emissions, potentially providing significant improvements in fuel burn, emissions, noise, and safety (Ref. 9) and significantly expanding the design space for new aircraft by enabling greater meshing of airframe, flight control, and mechanical/electrical propulsion systems. However, these aircraft also present unique challenges with respect to aircraft certification and safety (Refs. 11 and 12), subsystem integration, and control design (Refs. 13 and 14).

To address these challenges, the NASA Convergent Aeronautics Solutions (CAS) project has been developing the SUbsonic Single Aft eNgine (SUSAN) Electrofan concept aircraft (Ref. 15) as an advanced hybrid-electric design with a 20-MW EAP system that incorporates propulsion airframe integration (PAI), boundary layer ingestion (BLI), and distributed electric propulsion (DEP) technologies to reduce fuel burn by up to 50 percent per passenger mile while retaining the capabilities of modern large regional jets. Concept renderings of the SUSAN vehicle are shown in Figure 1. The SUSAN trade space is still being explored and the design is expected to evolve as trades are refined and additional studies are completed across a wide variety of disciplines at varying degrees of fidelity. The focus of this report will be a set of updates to the dynamic SUSAN power/propulsion system (PPS) model and control design presented in References 16 and 17. These updates were made to bring the existing model in line with recent trade space revisions and improve capabilities that leverage the hybrid-electric features of the powertrain, resulting in a dynamic, component-based, full-envelope PPS model and control system that is



Figure 1.—NASA concept renderings of SUSAN Electrofan aircraft.

planned for use in several upcoming studies at the NASA Glenn Research Center. Results from these studies will be used to feed back into the ongoing SUSAN concept maturation, including the further development of the PPS.

As is common with EAP systems (Ref. 14), the control design for the SUSAN power and propulsion systems presents unique challenges due to its complexity and the tightly coupled nature of the many different subsystems. In addition to a hybridized turbofan engine, the SUSAN Electrofan PPS has 16 distributed electric propulsors that it uses to produce normal thrust, provide augmented thrust for short periods, and implement DEP by allowing the magnitude of control surface deflections required for normal attitude control to be reduced. Controlling this complex system requires a control architecture capable of balancing multiple control priorities simultaneously.

The rest of this report is organized as follows. First, a brief overview of the current full-scale SUSAN concept is given in Section 2.0. A summary of the updates to the power and propulsion model is presented in Section 3.0, and the revised control architecture is presented in Section 4.0. Results from the model illustrating the improved capabilities are shown in Section 5.0. Planned applications of the model are discussed in Section 6.0, followed by concluding remarks in Section 7.0.

2.0 SUSAN Electrofan Concept

The SUSAN Electrofan is a concept design developed by the NASA CAS project as an advanced, single-aisle, transport-class airliner designed to match the capabilities of modern large regional jets. The concept is comparable in payload, size, and range to a Boeing 737 MAX or an Airbus A320neo. It has a 750-nmi economic mission, a design range of 2,500 nmi, and can carry up to 180 passengers. The design features large-scale turbofan electric power extraction supporting a 20-MW EAP system. Additional details and discussion on the SUSAN concept can be found in References 15 to 18. The focus of this report is a set of recent updates to the dynamic, system-level model of the PPS and the design of the control system. The SUSAN PPS consists of a single aft-mounted, BLI geared turbofan (GTF) engine that both produces thrust and supplies mechanical offtake power to generators producing up to 20 MW of electrical power. The electrical power is sent to 16 electric engines (EEs), consisting of two arrays of eight two-stage contra-rotating BLI ducted fans, with one array mounted under each wing in a mail-slot configuration. This configuration allows the propulsion system to augment the flight controls through DEP (Ref. 19). Each EE, also referred to as a "wingfan," is driven by a pair of wound-field, 3-phase synchronous motors. The turbomachinery is sized such that the GTF engine produces approximately onethird of the total thrust across all phases of flight, with the remaining two-thirds of the thrust split evenly between the arrays of EEs on each wing (Ref. 20). The propulsors are numbered from 01 through 17 from left to right, with 09 referring to the turbofan, in accordance with engine numbering conventions.

A simplified diagram of the SUSAN power and propulsion subsystems is shown in Figure 2. To increase safety and reliability, the electrical power system (EPS) is designed for maximum redundancy. Sixteen wound-field motor/generator (M/G) electric machines (EMs) are attached to the low-pressure spool (LPS) of the GTF engine, arranged as four separate rotor/stator pairs, each with four electrically isolated 3-phase alternating current (AC) windings, and each controlled by a separate main generator controller (MGC) inverter/converter unit. Each winding provides power to one EE, which is driven by a pair of electric-engine motors (EEMs) controlled by matching electric-engine motor controllers (EEMCs). Secondary (rechargeable) batteries (SBs) are connected to the direct current (DC) bus of each string through a DC-DC converter to assist in stabilizing the bus voltages and to augment the system as needed during periods of high electrical power consumption. The combination of M/G winding, EE, controllers, battery, DC bus, and supporting electrical hardware is referred to as an "EE string" and is numbered with its companion EE. All of the EM components are based on a NASA reference design of a 1.4-MW, partially

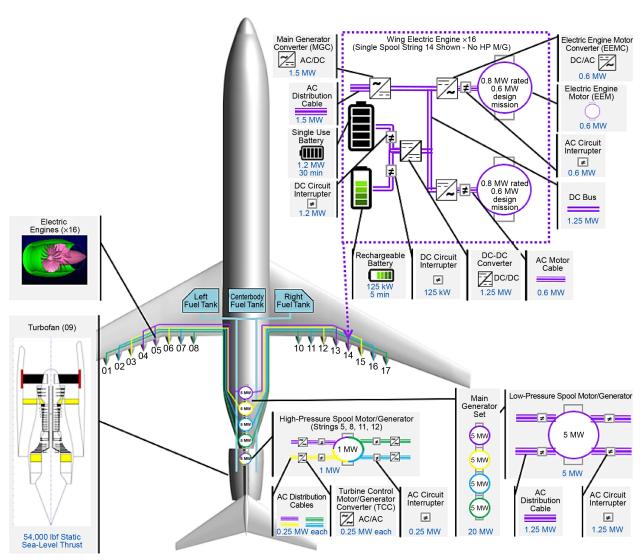


Figure 2.—SUSAN power/propulsion subsystems, illustrating arrangement of 16 EE strings. Detail of electrical system for one single-spool string (14) is shown upper right.

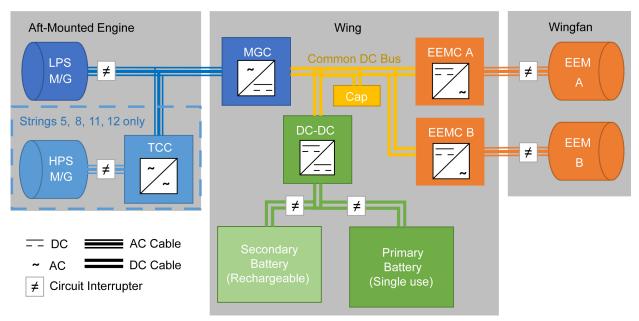


Figure 3.—Detailed EPS component diagram of single SUSAN EE string. EPS consists of all electromechanical components (batteries, EMs, inverter/converter units, cables, etc.) in PPS.

superconducting High Efficiency Megawatt Motor (HEMM) (Refs. 17, 21 to 24). The transient operation of the GTF engine is improved through the use of a control strategy called Turbine Electrified Energy Management (TEEM) (Ref. 25). To enable TEEM, a set of four smaller M/Gs are connected to the highpressure spool (HPS). These HPS M/Gs are connected to EE strings 05, 08, 11, and 12, and are each controlled by a turbine converter controller (TCC). Due to the use of a single fuel-burning engine, backup power is required in the case of a GTF engine failure. This backup is in the form of large primary (singleuse) batteries (PBs) that can be switched in to provide emergency power to the EEs for a limited period, allowing the aircraft to divert to a suitable airport (Ref. 11). Figure 3 shows a complete EPS diagram for a single EE string. In general, electrical power is generated by the LPS M/G and sent to the DC bus through the MGC. During steady-state operation, this power is consumed by the EEMs. Whenever there is a mismatch between the power consumed and the power generated, such as during throttle or DEP transients, the DC bus voltage will sag or rise. The DC-DC converter will work to support the bus voltage by charging or discharging the SB. This power can also be used to augment the EE thrust to boost the propulsion system. This boost capability is used to reduce the peak thrust and power requirements from the GTF engine by augmenting the EEs at points such as top of climb (ToC) (Ref. 16). This capability can improve engine efficiency by reducing the required core size (Ref. 26). Additional details on the turbomachinery and EPS models are presented in Section 3.0.

3.0 Power/Propulsion Model Updates

The dynamic model of the SUSAN PPS is built in the MATLAB®/Simulink® (The MathWorks, Inc.) environment using the Toolbox for the Modeling and Analysis of Thermodynamic Systems (T-MATS) (Ref. 27) and the Electrical Modeling and Thermal Analysis Toolbox (EMTAT) (Ref. 28). Both T-MATS and EMTAT were developed by NASA as open-source utilities for dynamic modeling of aeropropulsion and EAP systems. The aft-mounted GTF engine and wing propulsors (Ref. 20) are modeled in T-MATS based on an original cycle design created using the Numerical Propulsion System Simulation (NPSS), for which requirements were derived from the SUSAN trade space exploration (Refs. 15 and 20). The EPS and electromechanical actuators are modeled using EMTAT and are incorporated into the Simulink®

T-MATS model. The controllers for the PPS are also designed and implemented in the Simulink® environment and will be discussed in more detail in Section 4.0. The rest of this section discusses the dynamic PPS model in more detail, with a focus on the changes implemented to the architecture presented in Reference 16.

3.1 T-MATS Model and Architecture Updates

The SUSAN PPS propulsion model is a dynamic, nonlinear, aerothermal full-envelope model of the GTF engine and the 16 EEs, built using T-MATS. The SUSAN GTF engine is similar to an existing NASA reference design for an N+3 commercial engine: the Advanced Geared Turbofan 30,000 lbf or AGTF30 (Refs. 16, 29, and 30). The PPS consists of a two-spool geared turbofan engine with a variable bleed valve (VBV), variable area fan nozzle (VAFN), and M/Gs integrated on the LPS and HPS. The aerothermal model is zero-dimensional and quasi-steady-state (it assumes the mass flow rate, *W*, through the engine is constant at a given timestep, and does not account for volume dynamics). It uses component performance maps to determine the behavior of the turbomachinery at a given operating point, with a focus on accurately representing the engine shaft dynamics. Transient thermal effects such as heat soak and detailed aerodynamic effects such as BLI are not considered. The T-MATS model uses a fixed timestep of 15 ms, which is inherited by the rest of the PPS model.

The SUSAN wingfans are contra-rotating ducted fans with VAFNs arranged in two arrays of eight, one mounted under each wing in a mail-slot configuration. Although the SUSAN PPS concept has two motors (EEM A and B) in each EE, each driving one stage of the contra-rotating fan, the T-MATS model captures the performance of both fan stages in a single performance map. As a result, a simplified single-shaft model is used with one EEMC and EEM.

Only minor changes were made to the T-MATS model discussed in Reference 16. To enable greater levels of electrical power extraction from the LPS, the high-pressure compressor (HPC) performance map was extrapolated to allow for higher core speeds. The gearbox parameters for the GTF engine and EE were also updated to assume a fixed, 99 percent mechanical efficiency. In addition to the changes to the system model, changes were made to the Simulink® model architecture and library structure to make the model compatible with the Simulink® Coder and allow the model to run in real time, enabling future applications. These applications are discussed in Section 6.0.

3.2 Electrical Power System (EPS) Model Updates

The SUSAN EPS model is built using the EMTAT PowerFlow blockset. The PowerFlow blocks are intended to capture the performance of the EPS on the timescale of turbomachinery shaft dynamics, and use efficiency tables to calculate the voltage, current, and power losses for each component. High-frequency electrical dynamics are neglected. Changes made to the model since the work documented in References 16 and 17 include updating the battery model, the inclusion of a DC bus capacitor designed to stiffen the bus voltage response, and updated electrical component efficiencies.

The SUSAN primary and secondary batteries are modeled as Li-ion cell packs with a nominal pack voltage of 2,000 V. The SBs each have a capacity of 16.1 Ah and a C-rate of 4C; they are sized to provide 125 kW for 5 min to support the boost capability. The single-use emergency PBs have a capacity of 312.8 Ah at 2C and are sized to provide 2 MW of power for 30 min in the case of an engine failure (Ref. 11). The underlying battery model is based on the Simulink® SimscapeTM Electrical Generic Battery model (Ref. 31) and is configured to work with the PowerFlow blockset. The battery discharge curve for the SB is shown in Figure 4. It should be emphasized that this is a nominal model used for control design in the dynamic PPS model only and does not represent results of a detailed battery analysis.

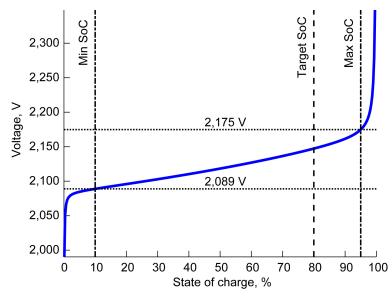


Figure 4.—SUSAN nominal SB discharge curve. Minimum and maximum State of Charge (SoC) represent limits of linear region system used during normal operation.

The "Cap" shown on the common DC bus in Figure 3 represents a set amount of capacitance built into the DC bus. This capacitance stiffens the voltage response in order to reduce fluctuations seen by the SB (preventing rapid switching between charging and discharging). For the SUSAN PPS T-MATS/ EMTAT model, the capacitance was set such that the bus time constant, τ , was significantly greater than the model timestep of 15 ms, in order to allow the bus voltage dynamics to be captured by the model. The DC bus is modeled as an RC circuit with an equivalent series resistance of $R = 0.01 \Omega$ and a capacitance of $C = 50 \, \text{F}$, resulting in a τ of $0.5 \, \text{s}$ ($\tau = \text{RC}$).

The component efficiencies for the M/Gs and inverter/converter controllers are assumed based on an analysis of the HEMM and its converter (Ref. 23). The efficiency maps created for the reference EMTAT HEMM model are shown in Figure 5. For each component, the efficiency maps were scaled based on the power requirements. For example, to create the MGC EMTAT block, the inverter efficiency map shown in Figure 5 was scaled so that the peak efficiency condition occurred at 2,000 V and 961 A, which is the maximum power handled by the MGC under normal operation. All of the inverter/converter control units (MGC, EEMC, and TCC) as well as the DC-DC converter are assumed to have a peak efficiency of 98 percent. All of the EMs (the LPS and HPS M/Gs and EEM) have a peak efficiency of 98.5 percent. At the peak power condition, which corresponds to the rolling takeoff point (0 ft, Mach Number (MN) 0.3), the EEs consume a total of 18.46 MW of electrical power. The power required by the propulsion system lapses with altitude (*Alt*).

The TCC is a special component that controls the HPS M/G, which is used primarily to implement TEEM in addition to a small amount of power extraction. The TCC is not connected to the DC bus to allow for a single AC transmission cable to be used for connecting the M/Gs in the tail with the rest of the EPS located in the wings. This means that the TCC is connected in series with the MGC, and must draw AC power from the LP M/G cable and use it to drive the HP M/G. In the EMTAT model, the TCC is represented as two AC-DC converters; however, the efficiency of both converters together is assumed to be the same as that of the MGC. Analysis of this arrangement is part of the ongoing SUSAN trade studies. More detailed discussion of the SUSAN EPS hardware development can be found in References 17 and 24.

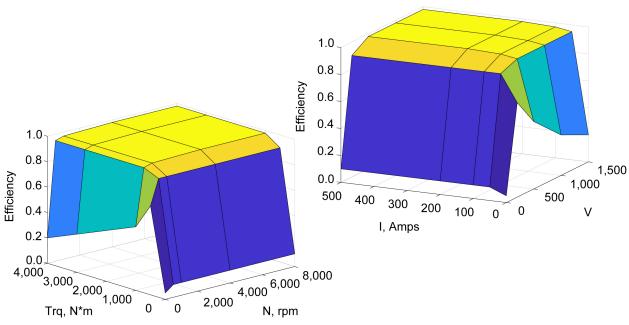


Figure 5.—Efficiency maps for reference HEMM (left) and inverter (right).

4.0 Control System Architecture Updates

The changes to the SUSAN PPS control architecture since Reference 16 reflect the updates to the PPS model and expand the capabilities of the dynamic system while improving the system stability. The updates include revised control gains for the EEM and SB SoC controllers, a new strategy for controlling electrical power extraction from the GTF engine, modifications to the GTF controller to allow increased variability in power extraction, and additional control limiters to protect the GTF engine and SBs from EM transients. Additionally, the way the PPS receives commands from the pilot or the SUSAN flight control system (FCS) has also been changed to allow for a greater degree of control over the wingfans. A diagram of the updated architecture is shown in Figure 6. The diagram is intended to illustrate the various interacting control loops and feedback mechanisms and is not an exhaustive list of all of the component interactions within the system. The PPS control architecture is designed with robustness in mind and makes extensive use of gain-scheduled proportional—integral (GS-PI) control loops with integral windup protection (IWP) terms. The general time-domain form for these controllers is shown in Equation (1):

$$u(t) = K_p e(t) + \int K_i \left(e(t) - K_{iwp} (u(t-1) - u^*(t-1)) \right) dt$$
 (1)

Here, K_i , K_p , and K_{iwp} can be determined via lookup tables. The terms u(t) and $u^*(t)$ represent the ideal and actual controller outputs, respectively (ideal being the command from the controller, and actual being the system command accounting for applied limit logic and controller saturation). The $K_{iwp}(u(t-1) - u^*(t-1))$ term will reduce the command from the PI controller over time if the actuator limits have been reached. It is noted that the PPS control architecture is designed to maintain the system within safe operating limits under realistic flight conditions. The control system is designed to be fault tolerant but is not explicitly designed to account for subsystem failures. The system health and fault management of the SUSAN PPS is actively being studied (Ref. 32).

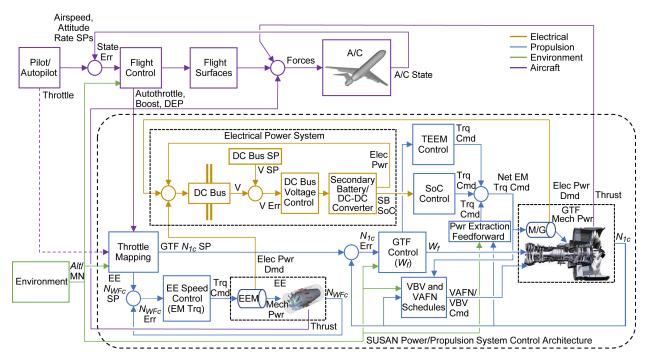


Figure 6.—SUSAN PPS control architecture. Arrows represent feedback relationships. Repeated components (EE, EM and M/G, EPS, etc.) are shown once. Dual-spool strings, PB and switch, inverter/converter components, and additional engine sensors used for limit controllers are not shown explicitly. EE VAFN, scheduled as function of altitude, Mach number, and wingfan N_c , is not shown for simplicity.

4.1 SUSAN PPS Control Architecture Concept of Operations Diagram

The concept of operations for the SUSAN PPS control system, shown in Figure 6, is as follows. The GTF engine and EEs receive throttle commands from the FCS, shown in Figure 6 in purple. The throttle commands are converted to corrected shaft speed setpoints (SPs) for each EE and the GTF engine; the control loops for these are shown in blue. The GTF engine primarily uses a GS-PI loop with IWP to adjust the fuel flow rate, W_6 to control the corrected fan speed, N_{Ic} . The EE controllers are also GS-PI loops with IWP and use the EEM torques to control the corrected wingfan speed, N_{WFc} . The VAFN and VBV actuators for the GTF engine and EEs are scheduled. The response time of the GTF engine is limited by the gas path dynamics and ranges from 5 s at sea level to 20 s at 50,000 ft; the EEs have a response time of 2 s across all flight conditions. During steady-state operation, the GTF engine M/G electric power extraction is scheduled based on the inlet conditions (altitude and Mach number) and N_{Ic} to match the nominal power demand from the EEs. However, when there is a mismatch in the power required and the power generated, such as during throttle transients where TEEM is used, DEP maneuvers, or boost, the DC bus voltage will either fall or rise from the 2,000 V SP. In this case, the DC-DC converter supports the bus voltage, charging or discharging the SB as required. This process uses a regular proportional-integral (PI) loop to maintain the voltage SP and is shown in yellow. The voltage control loop is much faster than the GTF engine and EE controllers and is tuned to the DC bus time constant, $\tau = 0.5$ s. The SB SoC is maintained through another PI loop with IWP, which uses the lowpressure and high-pressure M/Gs to alter the net GTE power extraction to maintain a constant 80 percent SoC. This controller is always active; however, the gains are selected to make it much weaker and slower

¹Corrected shaft speeds are used in place of mechanical shaft speeds to account for variations in ambient conditions from standard day (Ref. 33).

TABLE I.—SUSAN PPS PRIMARY CONTROL LOOPS

| Control loop | Variable | Response time, |
|--------------------------|-----------------------------|----------------|
| GTF engine speed control | W_f | 5 to 20 |
| EE speed control | EEM torque | 2 |
| TEEM control | HP and LP M/G torque | <5 |
| SB SoC control | HP and LP M/G torque | >240 |
| DC bus voltage control | SB charge/discharge current | < 0.5 |

than the rest of the system control loops (time constant of approx. 4 min) to ensure it does not interfere with normal system dynamics. The SB SoC controller also erases any steady-state error between the GTF engine power supplied and EE power demanded. The purpose of the SB is to decouple the EEs from the GTF engine, allowing them to respond separately to commands from the FCS. The TEEM controller is only active for short periods during aggressive GTF engine transients, and uses the high-power (HP) and low-power (LP) M/Gs to improve the GTF engine's thrust response and maintain the compressor stall margins (SMs) through another GS-PI control loop (Refs. 17 and 25). If for any reason the power consumption of the system were to drop the SB SoC to less than 10 percent (the bottom of the linear region of the discharge curve in Figure 4), the bus voltage would sag and the power available to the EEM and GTF engine M/Gs would be limited until the SB was sufficiently recharged. These control loops and their relative response times are also listed in Table I.

The commands from the FCS consist of 17 separate throttle commands (received by the PPS as a nondimensional power lever angle (PLA) between 40 and 80), with one for each EE and the GTF engine. Under normal, steady-state operation, these throttle settings are all the same in order to maintain the one-third/two-thirds thrust split between the GTF engine and the EEs and hold the PPS in equilibrium. However, the FCS can adjust the GTF engine and EE throttles to control the thrust from each engine individually to apply either DEP or boost. The EEs can also respond much more quickly to throttle commands than the GTF engine and can thus greatly improve the thrust response of the PPS in a case where emergency power is required, such as during a rejected landing/go-around. It is noted that the FCS is not considered a part of the PPS model or control system but is included in the diagram as a part of the overall control architecture. The FCS can use a variety of control strategies for determining the thrust allocation during DEP maneuvers, including cascading, pseudo-inverse, and machine-learning (ML) based approaches (Refs. 19, 34, and 35).

The HP M/Gs are only implemented on EE strings 05, 08, 11, and 12 (as shown in Figure 2), which are referred to as the "dual-spool strings." The HP M/Gs are significantly smaller than their LP counterparts and are used for implementing TEEM. This use results in a greater power draw from the SBs attached to the dual-spool strings during throttle transients. Additionally, at higher altitudes and Mach numbers, a portion of the total GTF engine power extraction (up to 12 percent at MN 0.9 and *Alt* 50,000 ft) comes from the HP M/Gs. This power split is required for maintaining the GTF engine operability.

Although the primary control loops are illustrated in the diagram in Figure 6, the SUSAN PPS contains a number of conditionally active limit controllers to protect the GTF engine, EEs, and EPS. The GTF engine fuel flow controller incorporates several conditionally active limit controllers that it switches between using min.-max. ladder logic. The EE controller incorporates overspeed protection, and the SoC controller EPS includes limits to protect the low-pressure compressor (LPC) pressure ratio (PR) and prevent battery overcharging. The limit controllers are summarized in Table II.

TABLE II.—SUSAN PPS LIMIT AND TRANSIENT CONTROLLERS

| PPS | Controller/Limit | Summary/Purpose |
|--------|---------------------------|---|
| GTF | T_3 max. | Limits HPC discharge temperature |
| engine | T_4 max. | Limits high-pressure turbine (HPT) inlet temperature |
| | N_2 max. | Prevents LPS overspeed |
| | N_3 max. | Prevents HPS overspeed |
| | P_{s3} min./max. | Maintains HPC discharge pressure between max. and min. values |
| | W_f min. | Prevents combustor blowout by maintaining a minimum fuel flow |
| | Acceleration/deceleration | Uses W_f/P_{s3} ratio unit based W_f schedules to protect engine operability |
| | (W_f/P_{s3}) | during aggressive transients |
| | TEEM | Uses LP and HP M/Gs to assist GTE W_f controller when error in active |
| | | control variable is higher than a certain threshold |
| EE | N_{WF} max. | Prevents EE overspeed |
| EPS | P_{25}/P_2 min. | Protects LPC PR under varying power extraction |
| | Max. charge power | Limits SB SoC controller electrical power extraction to protect GTF engine |
| | SB overcharge protection | Prevents SB overcharging through a washout term that limits power extraction if SoC approaches maximum (95 percent) |

4.2 Discussion and Observations

This section will also discuss some observations made during the process of updating and validating the updated control system in comparison with the previous iteration described in Reference 16. The overall objective while developing the SUSAN PPS control architecture was to build a flexible, full-envelope controller for a highly integrated megawatt-scale series/parallel partial hybrid-electric powertrain. The control concept uses a series of overlapping PI control loops with various complementary goals. The overlapping controllers are designed with different time constants to prevent them from interfering with each other. To demonstrate the robustness of the controller architecture, the system was tested with an aggressive throttle profile at various fixed points within the SUSAN PPS flight envelope, illustrated in Figure 7. The controller was able to maintain the thrust response, DC bus voltage, and SB SoCs of the system across all the test cases while respecting all of the imposed turbomachinery and electrical hardware limits.

The biggest set of changes was made to the EE controllers to allow them to be commanded independently of the GTF engine. Previously, the EE N_{WFc} SP tracked the GTF engine N_{Ic} SP and DEP/boost was handled by commanding a delta N_{WFc} SP, which limited the control bandwidth. Independent throttle control simplifies the PPS integration with the FCS and allows the FCS to leverage the faster response time of the EEMs as compared to the GTF engine. In order to allow the EEs to track the faster moving SPs, the control gains had to be modified. Because the EE N_{WFc} SPs are no longer based on the GTF engine SPs, revisions were also made to the power extraction and SoC controllers. The base level of power extraction is now scheduled based on the GTF engine shaft speeds instead of being determined directly by the EE demand. In order to support the larger SBs needed to support the boost capability, the SB SoC controller needed to be able to adjust power extraction from the GTF engine. In order to protect the GTF engine operability under varying levels of power extraction, two separate limits are used. The first limit saturates SB SoC controller power command based on the altitude and throttle setting, and the second prevents the power extraction from increasing when the GTF engine T_4 , max. T_5 0 or T_5 1 min. limiters are active or if the LPC PR drops to lower than a certain threshold. The increased

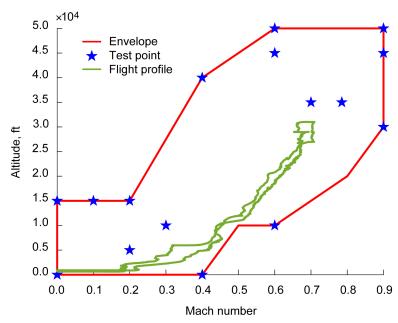


Figure 7.—SUSAN PPS flight envelope. Test points are operating points used to validate control design. Flight profile (Ref. 36) represents 90-min flight used as another test of system.

variability in power extraction also required that the GTF engine VBV schedule be modified to include a dependency on the level of power extraction in order to maintain the LPC PR. The HPC component map was also extended. The effects of varying power extraction on a hybrid turbofan are discussed further in Reference 37.

5.0 Model Results and Validation

Results from the dynamic SUSAN PPS model are shown in Figure 8, Figure 9, and Figure 11. Three different scenarios are shown to illustrate different capabilities of the system and controller. Boost and DEP are demonstrated at cruise to show how the system responds to the independent control of the wingfans. Results for a throttle burst/chop (rapid transient from idle to full power and back) at sea level static (SLS) conditions are shown to illustrate the TEEM controller and the comparative response times of the system. Finally, results from a simulated, 90-min flight are shown to demonstrate the successful operation of the controller under realistic operating conditions.

Figure 8 shows the response of the system to a 30-s throttle boost, followed by a 60-s nominal DEP command. The GTF engine throttle command is held constant at 72°. It can be seen that the systems respond as expected, and the controller maintains the GTF engine shaft speed N_{Ic} within a range of 10 rpm while varying the EE speeds in response to the throttle (PLA) commands. The SB is drained during the boost period, but the SoC begins to recover when the system returns to steady state. The small fluctuations in GTF engine shaft speed come from the changing levels of power extraction, as can be seen in the plots of LPS and HPS power extraction. These plots also illustrate the power extraction split between the LPS and HPS required at higher altitudes. The difference in behavior between the EE strings with two M/Gs (05, 08, 11, and 12) and those with only one can be seen in the power extraction results as well. The DEP command given in this example is a simple linear cascade used to illustrate the system behavior and does not represent a specific command from the FCS.

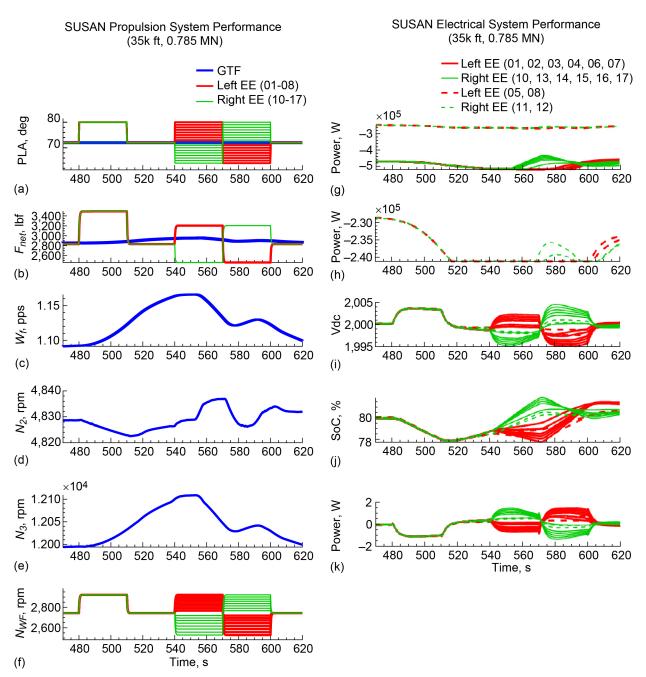


Figure 8.—PPS and EPS data for boost followed by nominal DEP maneuver at cruise conditions (35,000 ft *Alt* and MN 0.785). Power generation sign convention is negative for power extraction, positive for power injection.

(a) Power level angle (PLA). (b) Net thrusts. (c) Fuel flow. (d) Low-pressure shaft speed. (e) High-pressure shaft speed. (f) EEM shaft speeds. (g) LPS electrical power extraction. (h) HPS electrical power extraction. (i) DC bus voltages. (j) SB SoCs. (k) SB power draw.

Figure 9 shows the response of the SUSAN PPS to a throttle burst/chop maneuver at SLS. As in the previous example, the system behaves as expected. The difference in response times between the GTF engine and the EEs can be seen in the thrust response plot on the left. This example also demonstrates the TEEM control being activated during the acceleration and deceleration, as can be seen in the power extraction plots. At sea level, no power is extracted from the HPS so TEEM is the only use of the HP M/Gs. The LP M/G power extraction is the sum of the scheduled power extraction, SB SoC controller, and TEEM controller power commands. It is noted that the SB SoCs for the EE strings with two M/Gs

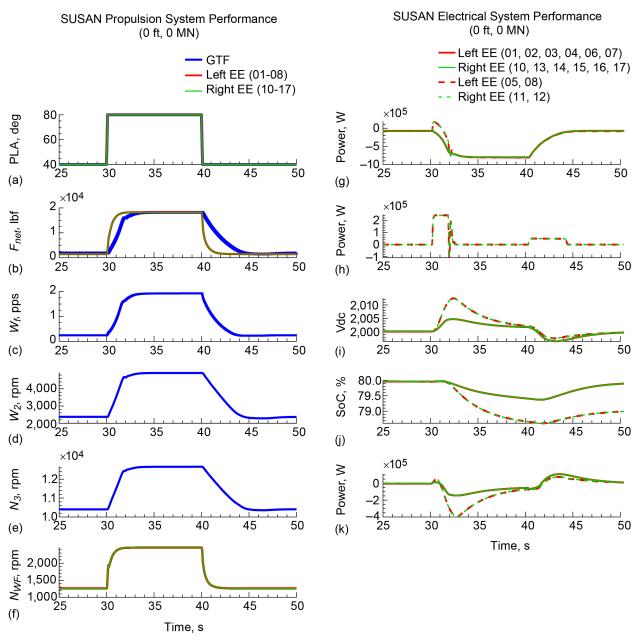


Figure 9.—PPS and EPS data for burst/chop maneuver at SLS conditions (0 ft *Alt* and MN 0). Difference in GTF engine and EE thrust response times can be seen in net thrusts plot in left column. (a) Power level angle (PLA). (b) Net thrusts. (c) Fuel flow. (d) Low-pressure shaft speed. (e) High-pressure shaft speed. (f) EEM shaft speeds. (g) LPS electrical power extraction. (h) HPS electrical power extraction. (i) DC bus voltages. (j) SB SoCs. (k) SB power draw.

drop nearly 1 percent further than the SBs with 1 M/G during the TEEM acceleration. Optimally sizing the batteries for the different EE strings is a topic that should be investigated as the SUSAN concept continues to mature.

Figure 10 and Figure 11 show the inputs and the system behavior for a simulated, 90-min flight profile (not including preflight and postflight taxi). The throttle, altitude, and Mach number inputs are shown in Figure 10. The altitude, Mach number, and original throttle profiles are based on de-identified recorded flight data taken from the NASA DASHlink website (Ref. 36). The throttle profile was then modified to add simulated boost and DEP events at relevant points such as cruise and ToC. These inclusions are nominal and are not based on any specific SUSAN flight but are used to demonstrate the response of the PPS to these inputs over the simulated mission. The propulsion system and EPS performance are shown in Figure 11. Again, the control system behaves as intended and successfully manages the thrust response, SB SoCs, and DC bus voltages for the duration of the flight. The extra power drain from the four EE strings with two M/Gs is even more pronounced during the climb phase, causing the SoC to drop to less than 30 percent; however, it is able to recover during the cruise phase. Observations from the results depicted here will be accounted for as the PPS model and controller continue to mature along with the rest of the SUSAN concept.

SUSAN Propulsion System Input Parameters

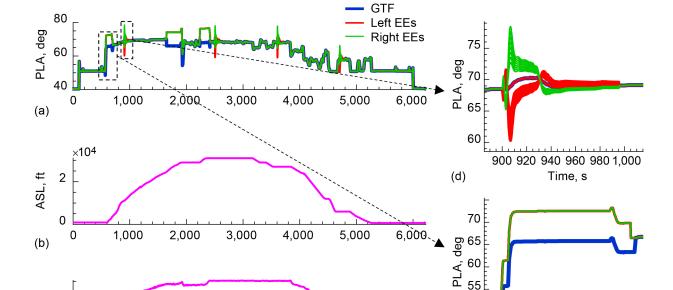


Figure 10.—PPS model inputs for simulated 90-min flight profile (Ref. 37). Baseline throttle, Mach number, and altitude inputs come from recorded flight data. Throttle power lever angle (PLA) profile has been modified to incorporate DEP and boost inputs (examples in inset details). Three periods of boost and four DEP maneuvers are included. (a) PLA. (b) Altitude. (c) Mach number. (d) Detail of throttle commands during DEP turn. (e) Detail of throttle commands during boost at top of climb (ToC).

4,000

5,000

600

(e)

6,000

650

Time, s

700

0.5

0.0

(c)

0

1,000

2,000

3,000

Time, s

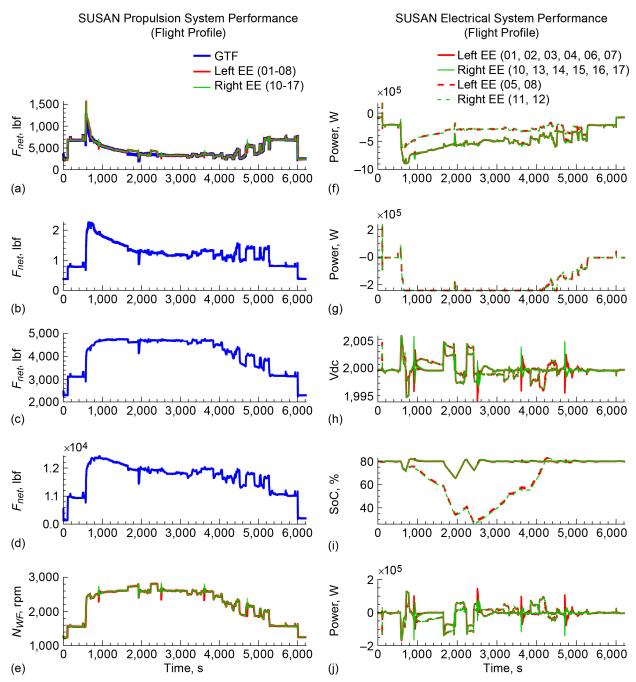


Figure 11.—PPS and EPS data for simulated 90-min full-flight profile with boost and DEP. Additional drain on SBs for EEs 05, 08, 11, and 12 can be seen in SB SoC plot. Changing power extraction split between high-pressure and low-pressure M/Gs can also be seen. (a) Net thrusts. (b) Fuel flow. (c) Low-pressure shaft speed. (d) High-pressure shaft speed. (e) EEM shaft speeds. (f) LPS electrical power extraction. (g) HPS electrical power extraction. (h) DC bus voltages. (i) SB SoCs. (j) SB power draw.

6.0 Applications and Planned Testing

In addition to being a demonstration of a control architecture for a tightly integrated series/parallel partial hybrid-electric powertrain, the dynamic SUSAN PPS model and control architecture presented in this report were developed with the intention of using them for a number of upcoming studies. The PPS model and controller are intended to be integrated into an updated full-scale model of the SUSAN

Electrofan aircraft including an aerodynamic model and FCS. This model can be used for sizing and optimization studies to provide more detailed requirements for capabilities such as boost, form the basis for ongoing research into EAP system health management and fault accommodation, and explore the SUSAN trade space further in an effort to mature the concept. Flight controls and instrumentation have been added to the full-scale SUSAN model for use in piloted flight simulator studies, similar to previous work performed at Glenn Research Center using earlier versions of the SUSAN model (Ref. 38) and other EAP concepts (Ref. 12). The updated PPS model can also be used for hardware-in-the-loop controls testing in the Hybrid Propulsion Emulation Rig (HyPER) facility at Glenn Research Center (Ref. 39), in order to further validate the control concept and expand the capabilities of the HyPER lab. Finally, there is room for additional optimization of the control system, and the underlying T-MATS/EMTAT model can be used to support further control design studies using alternate approaches.

7.0 Conclusions

An updated control architecture developed for the SUbsonic Single Aft eNgine (SUSAN) Electrofan concept aircraft power/propulsion system (PPS) was developed. The control architecture is intended to be robust and leverages overlapping proportional—integral (PI) control loops to achieve the objectives of the PPS. Results from the dynamic PPS model demonstrate that the control architecture is capable of responding to simulated commands from the SUSAN flight control system and delivering the required thrust response while maintaining stability and managing the energy levels of the PPS. These results validate the control design approach and demonstrate that PI control is sufficient for complex and tightly integrated electrified aircraft propulsion (EAP) systems. The dynamic PPS model is intended to be used for a number of planned studies and tests, the results of which will be fed back into the SUSAN trade space analysis. Future revisions of the SUSAN concept will also motivate future updates to this PPS model and controller.

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