



A Parametric Battery Model for the Conceptual Design of Electric Aircraft

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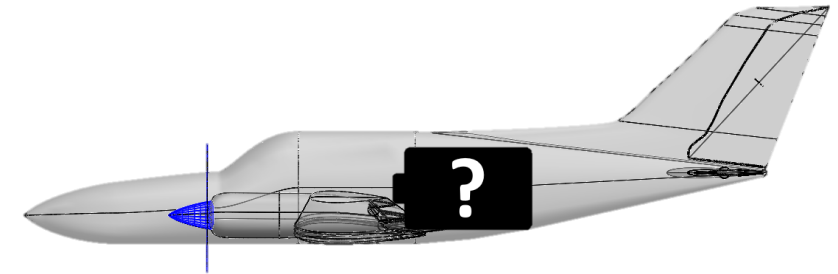
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Why a Parametric Battery Model (PBM)?

- Electric aviation industry is gaining momentum
- Batteries are rapidly improving
- Electric aircraft conceptual designs usually have an assumed specific energy (SE) and specific power (SP)
 - Battery treated as a black box
 - SE is tied to a discharge rate
 - SP corresponds to a state-of-charge (SOC)
 - Both of which will vary during a mission
- Why is this tool necessary?
 - Battery SE is much lower than jet fuel – we must maximize usable capacity
 - Determining how much of the lower SOC is usable requires power modeling



This tool is a fast, cheap method of discovering battery constraints early on at the conceptual level

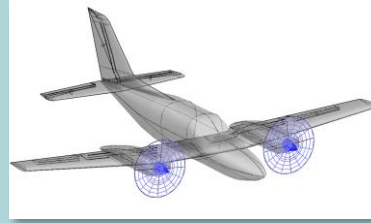
Application

sUAS

- Small Unmanned Aircraft Systems
- No requirements comparable to reserve of RAM and UAM



Rotary Wing/Multirotor sUAS



RAM

- Regional Air Mobility
- Fixed-wing
- 9 to 19 passenger
- Distances up to 400 nmi
- Under 19,000 lb, 10,000 ft
- Reserve requirement
 - o Minimum 30 minute cruise
 - o Baked landing climb gradient
 - o **Not necessarily max power**



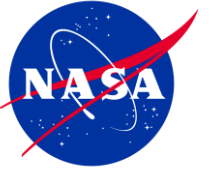
UAM

- Urban Air Mobility
- eVTOL
- Reserve requirement
 - o 20-30 minute Cruise requirement
 - o Hover in vertical mode
 - o **Close to max power**



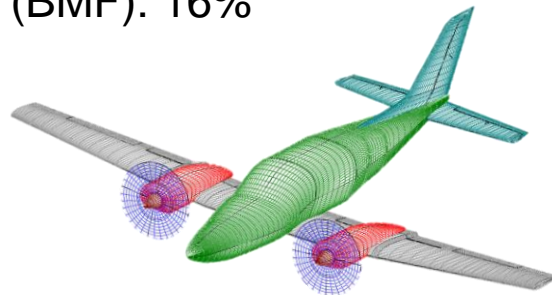
NASA VTOL UAM Ref. Vehicles

Electrified Aircraft



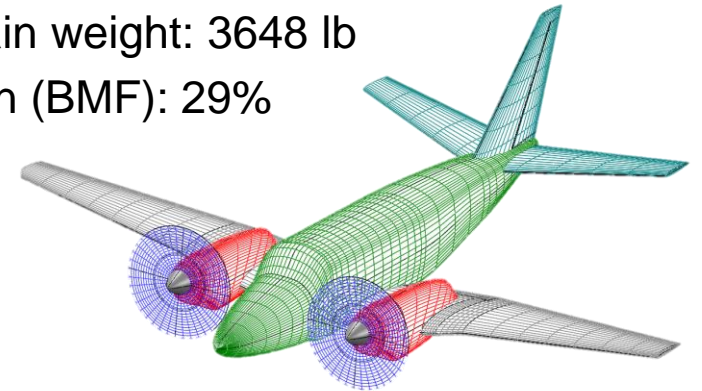
Twin Engine Regional Aircraft (TERA)

- Based on a Cessna 402C
- 8 passenger
- Max takeoff weight: 6850 lb
- Wing area 225.8 ft²
- Motor power: 242 kW
- Battery and Powertrain weight: 1216 lb
- Battery Mass Fraction (BMF): 16%



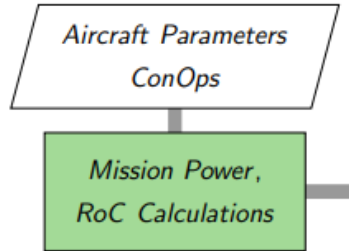
Extended-Range TERA (EXTERA)

- Based on a Beechcraft King Air
- 9 passenger (originally 13)
- Max takeoff weight: 11800 lb
- Wing area 279.7 ft²
- Motor power: 533 kW
- Battery and Powertrain weight: 3648 lb
- Battery Mass Fraction (BMF): 29%

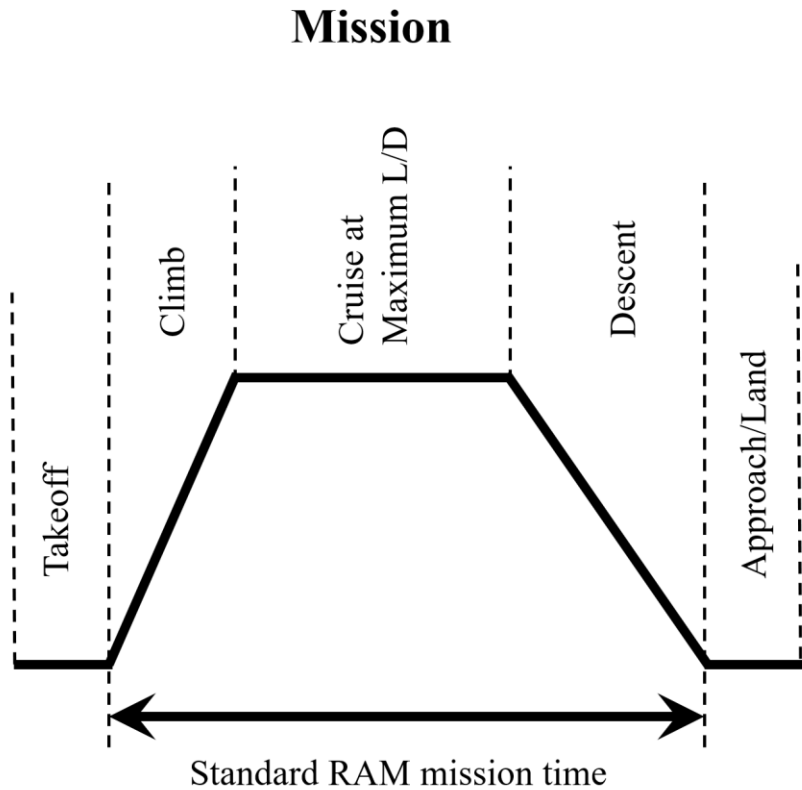




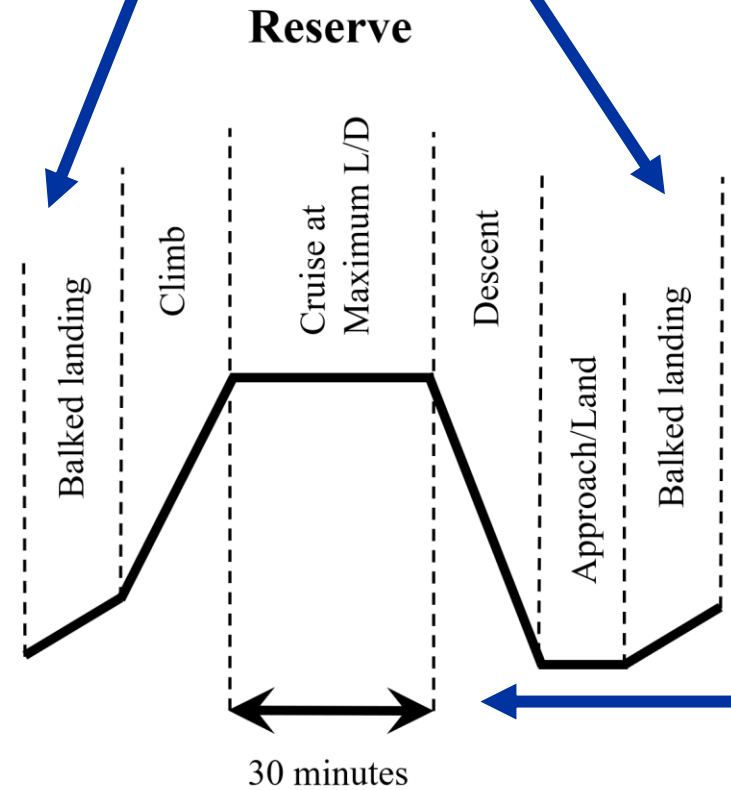
Modeling Approach



Mission

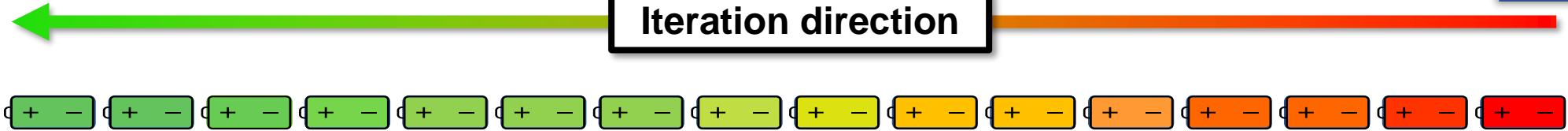


Power requirement: balked landing climb gradient of 3%



Energy requirement: 30 minutes at normal cruise speed

Iteration direction



Simple Battery Model

- Sized using SE and weight
- Mission flown with energy required per mission segment
- Constant power availability
- Battery allowed to discharge to 0% SOC

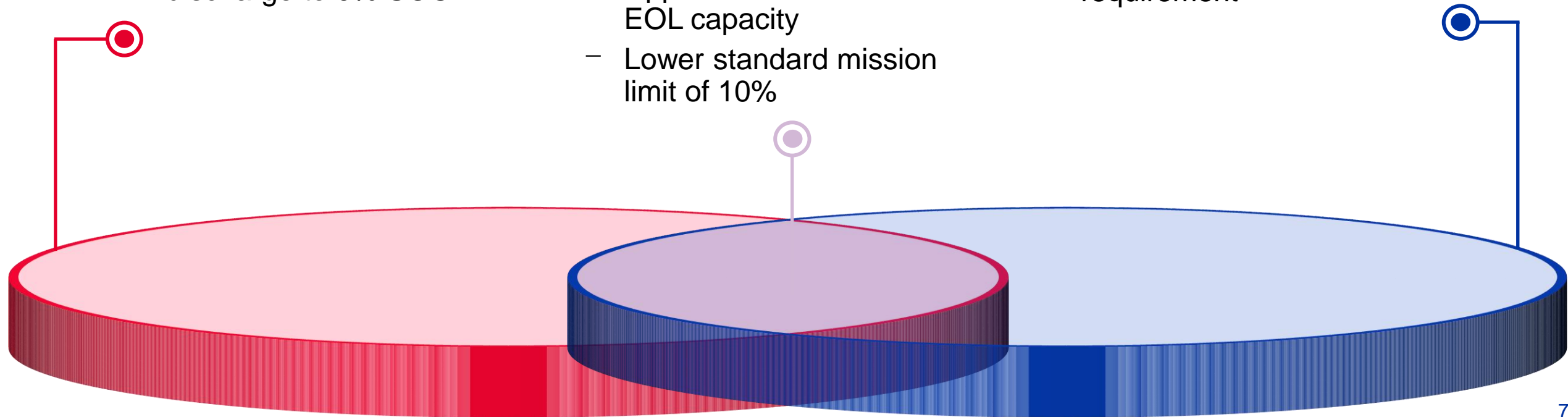
Parametric Battery Model



Both

- Fixed battery weight, powertrain
- Variable cruise length
- 90% of total capacity end-of-life (EOL) capacity
- Upper SOC limit of 95% of EOL capacity
- Lower standard mission limit of 10%

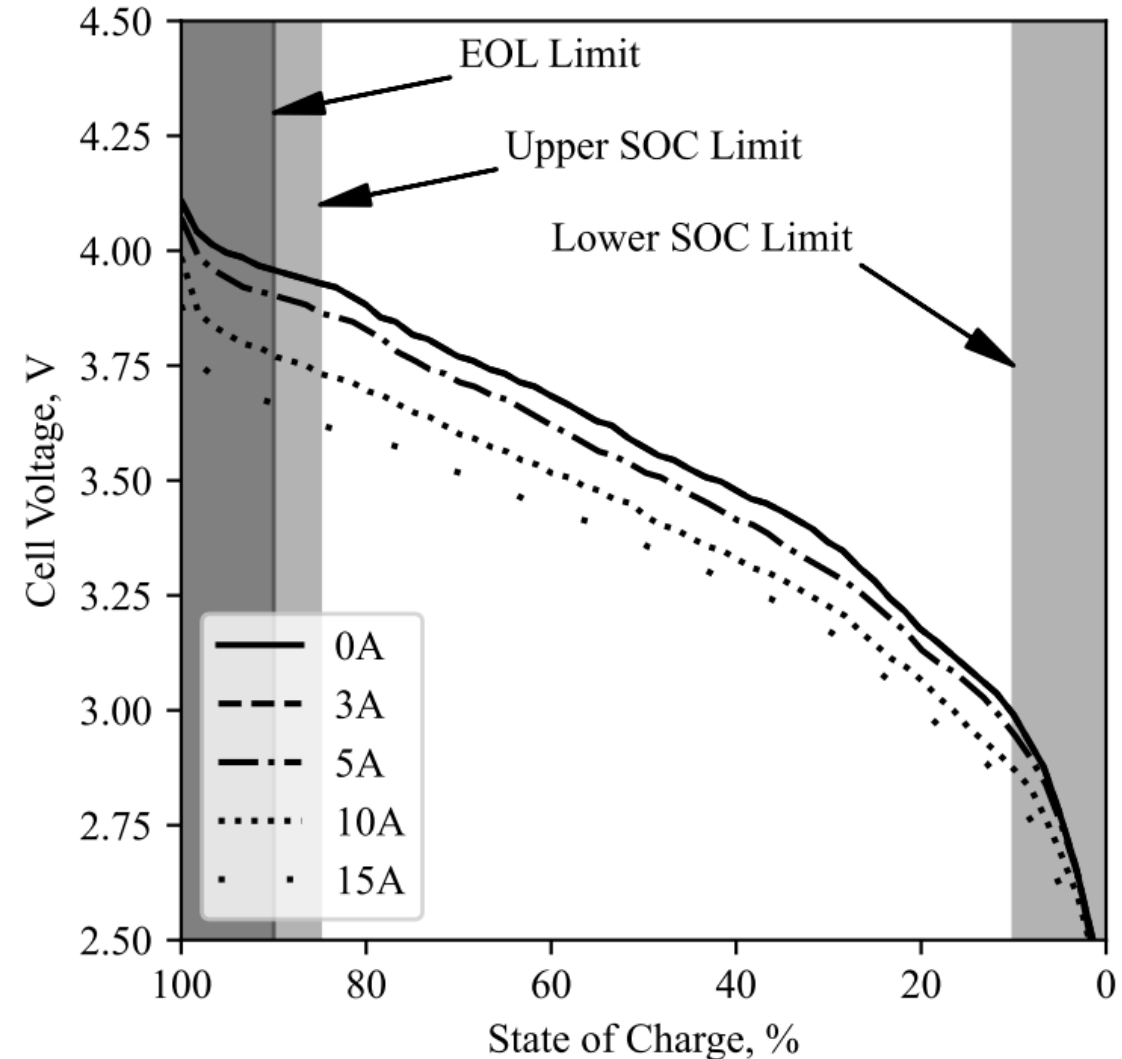
- Configured using cell weight, knockdown factor (25%)
- Modeled with cell discharge data
- Lower, unusable SOC limit set by balked landing power requirement





Parametric Battery Model

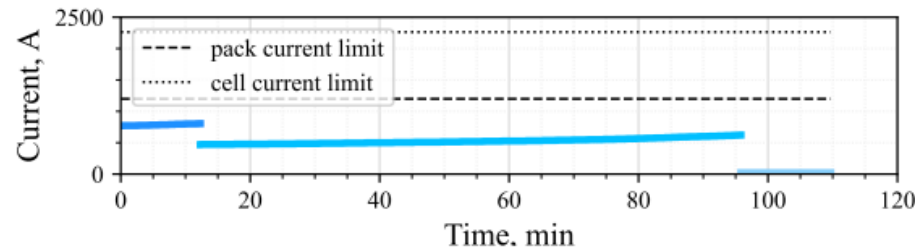
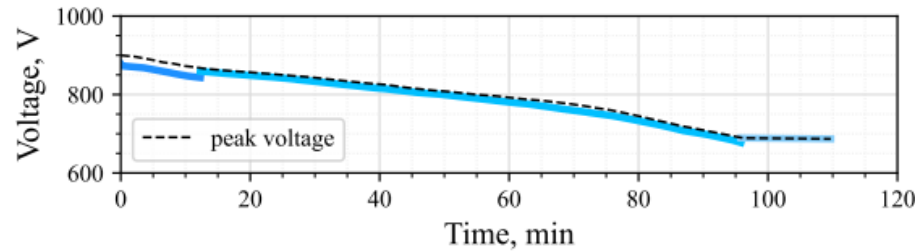
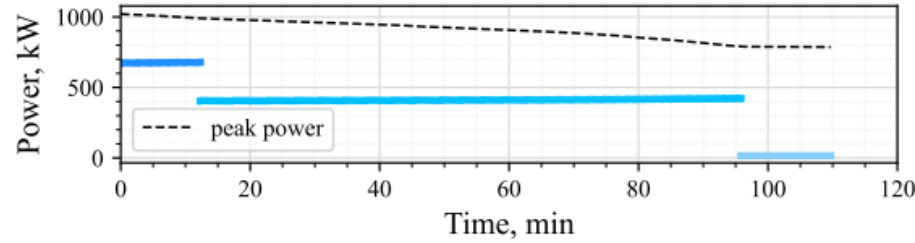
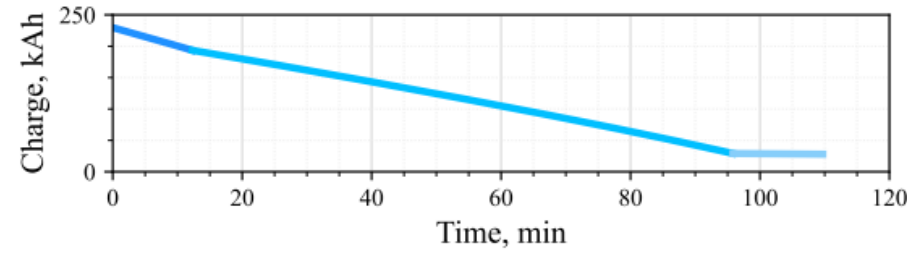
- Voltage drop
 - ~25% with SOC
 - 10% at higher power levels
 - A high power load will lower the voltage to meet a current demand
 - At low SOC, this issue is exacerbated as it already is at a lower voltage
- Cell characteristics from NASA's X-57
 - 3.00 Ah (varied)
 - 4.2 V, 20 A
- Pack
 - 900 V (Paschen curve)
 - Pack current varied
 - Cells set in series, then parallel
 - Overall representation of battery pack, but in reality will have submodules



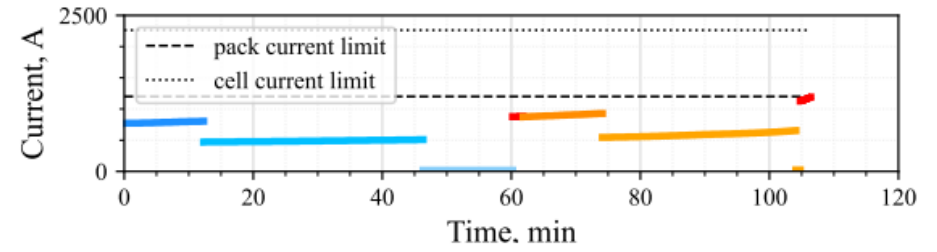
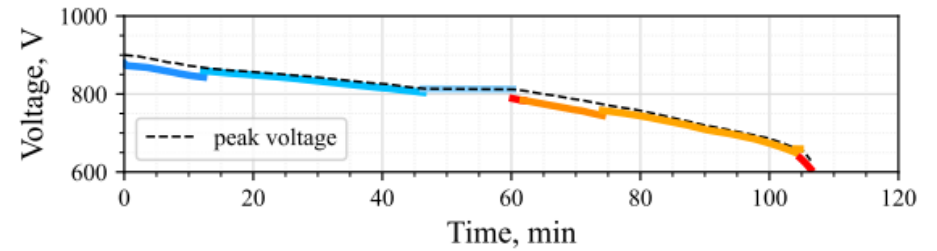
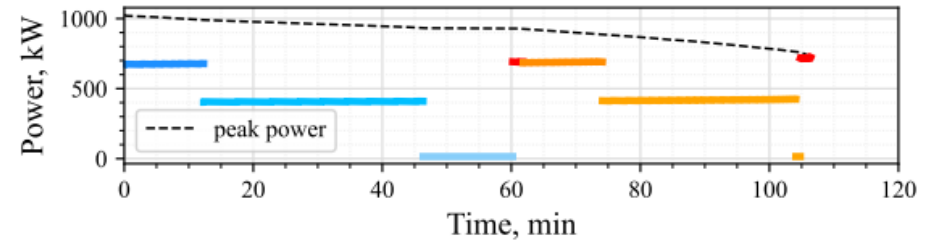
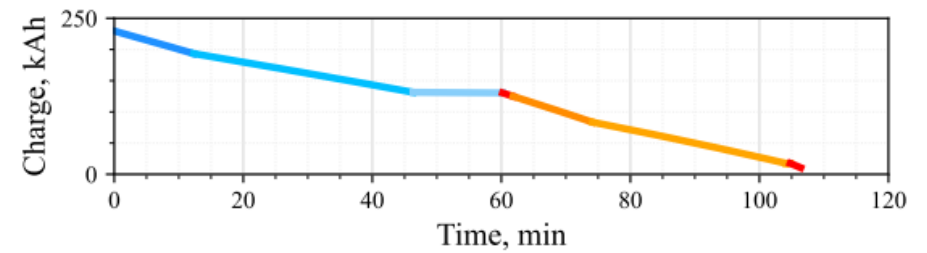
Balked Landing

- EXTERA aircraft
- 600 Wh/kg
- 1200A current limit
- 190 nmi range without reserve
- 77 nmi range with reserve

- climb
- cruise
- descent
- balked landing
- reserve climb
- reserve



(a) Without balked landing or reserve cruise

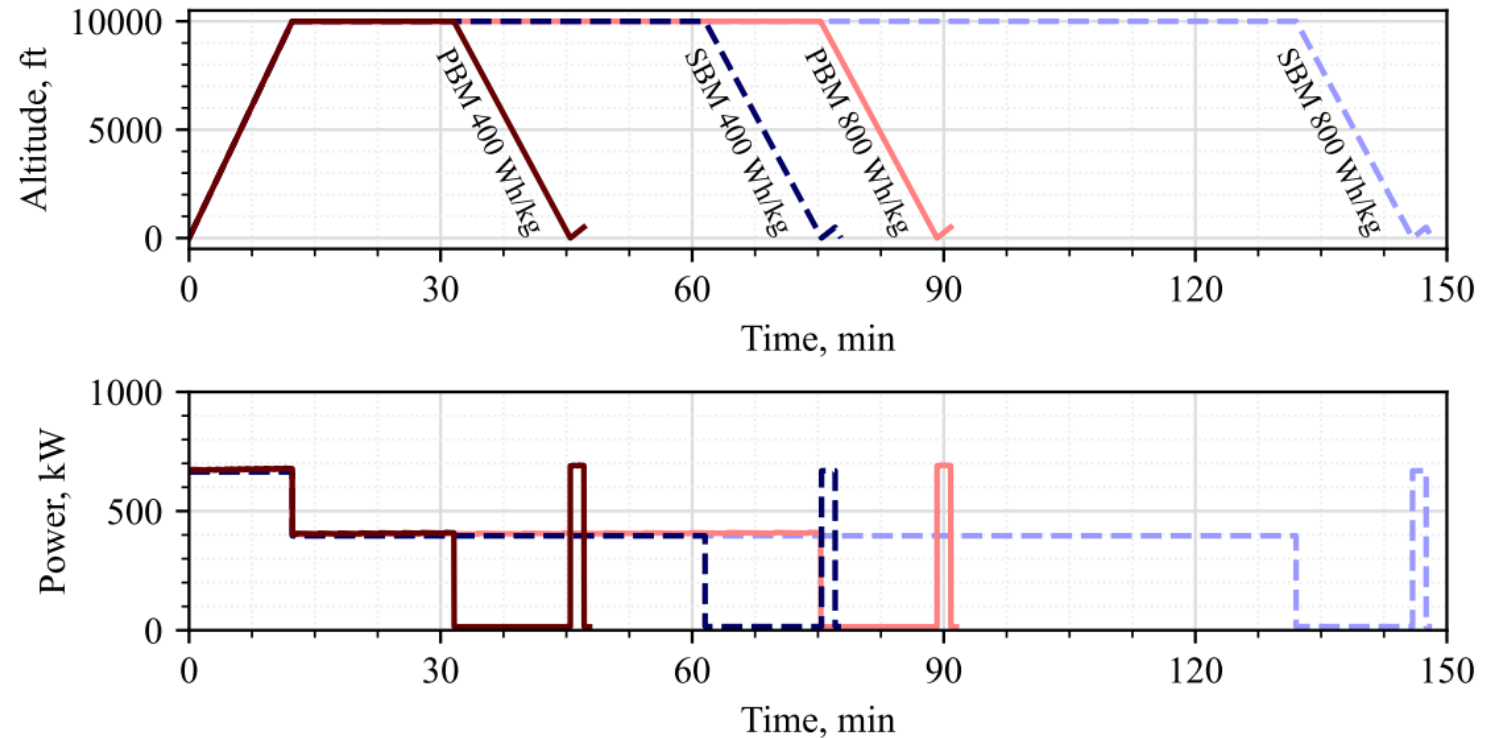


(b) With balked landing and reserve cruise



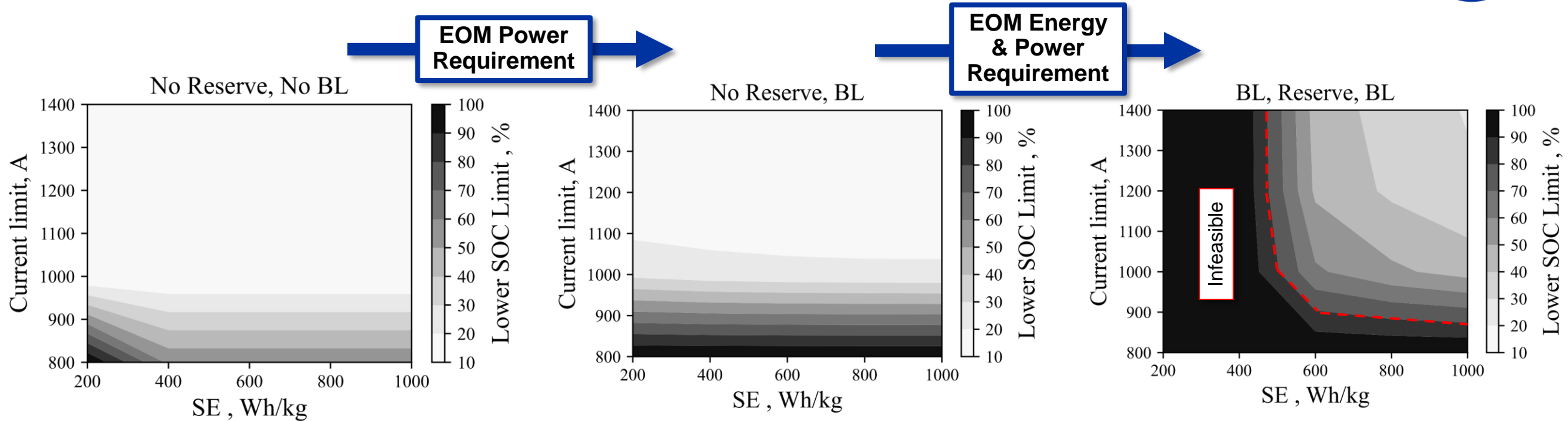
Parametric vs. Simple Battery Model

- Bailed landing only
- 900 A pack current limit
- Limited pack current results in larger disparity between models
- At the same SE there can be a sizeable difference between models
- SBM does not account for power limitations





Standard Mission Lower State-of-Charge



- Low SE (200 Wh/kg) and low pack current (800 A) is most limiting

- Introduction of power requirement highlights current limit

- Low SE are infeasible
- Current limit trend still relevant due to BL
- Lower SE more sensitive to current limits



Concluding Remarks

- The lower SOC limit for the standard mission is determined by the reserve mission segments
- The absolute, unusable SOC limit is set by the balked landing power requirement
- The capacity below the lower limit for battery health can be used for a portion of the reserve mission energy requirements, even with an EOM high power requirement
- Underlying parameters such as cell voltage drop and pack level current play strong roles in the feasibility of a battery powered mission

This study is our team's first application of parametric battery modeling to electric aircraft design!



Thank you

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- Transformative Aeronautics Concepts Program (TACP)
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- Aircraft as Energy Nodes (ÆNodes) Activity



Questions?