



# Moon to Mars In Situ Resource Utilization (ISRU) Status Update

International Cooperation Networking for Moon to Mars Resource Exploration and In-Situ Resource Utilization

Incheon, South Korea

Nov. 4-6, 2024

### **Presentation Content**



- What is ISRU and Lunar Interests?
- How Does ISRU Fit Into Plans for Artemis?
- How Will ISRU Be Developed and Demonstrated?

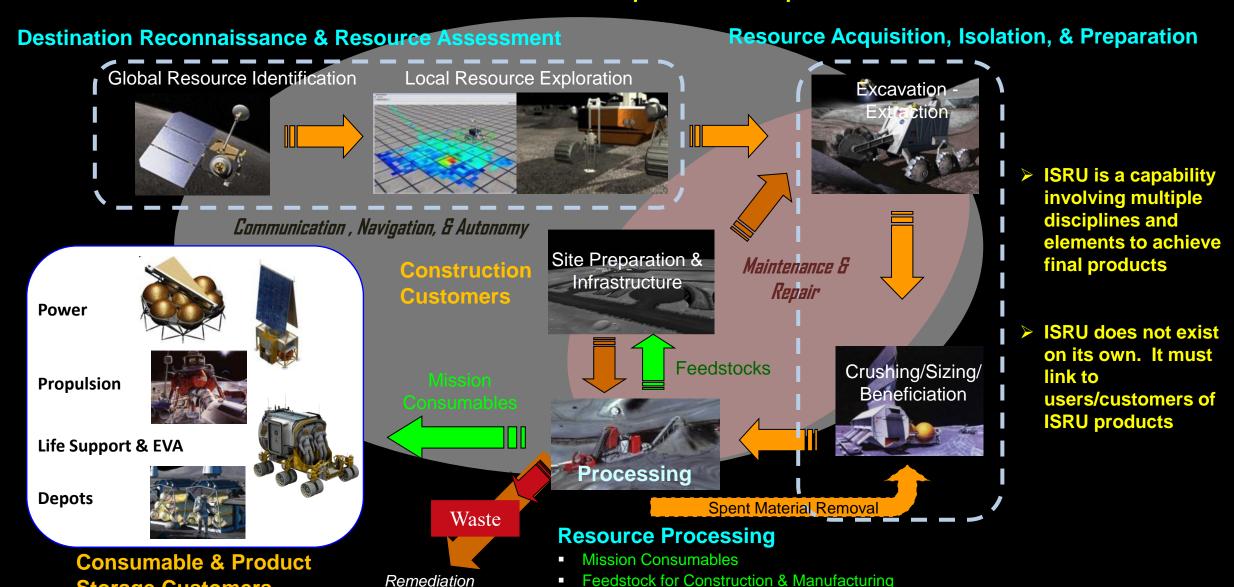


### What is In Situ Resource Utilization (ISRU) and Lunar Interests?

### Lunar In Situ Resource Utilization 'Prospect to Product' Mining Cycle



ISRU involves any hardware or operation that harnesses and utilizes 'in-situ' resources to create commodities\* for robotic and human exploration and space commercialization



**Storage Customers** 

### ISRU Functional Breakdown And Flow Diagram



#### Destination Reconnaissance and Resource Assessment

- Site Imaging/Terrain Mapping
- Instruments for Resource Assessment
- Orbital Resource Evaluation
- Local Surface Resource Evaluation
- Resource/Terrain/Environment Data Fusion and Analyses

### Resource Acquisition, Isolation, and Preparation

- Resource Excavation & Acquisition
- Resource Preparation before Processing
- Resource Transfer
- Resource Delivery from Mine Site and Removal

#### Resource Processing for Production of Mission Consumables

- Resource Storage and Feed To/From Processing Reactor
- Regolith Processing to Extract Oxygen
- Regolith Processing to Extract Water
- Carbon Dioxide Processing
- Water Processing
- Instrumentation to Characterize Processing Performance
- Product/Reactant Separation
- Contaminant Removal from Reagents/Products

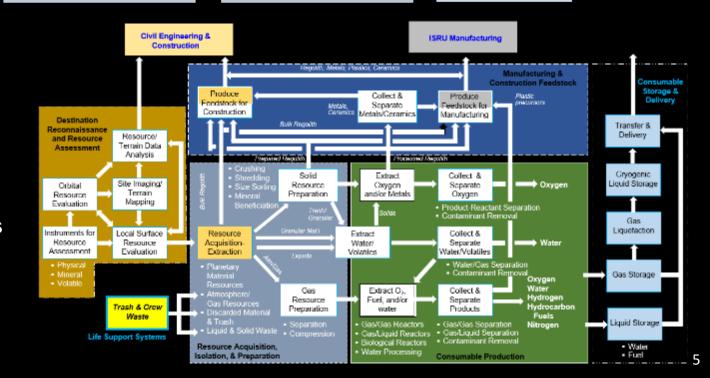
#### Resource Processing for Production of Manufacturing and Construction Feedstock

- In Situ Excavation and Movement for Construction
- Resource Preparation for Construction Feedstock
- Material transfer
- Resource Processing to Extract Metals/Silicon
- Resource-Trash/Waste Gas Processing to Produce Methane/Plastics

#### Cross Cutting

- Planetary Simulants for Test & Verification
- Planetary Regolith/Environment Test Chambers

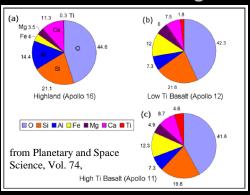
- Functional Breakdown and Flow Diagram used to understand:
  - Technology State of the Art and gaps
  - Connectivity Internally and with other disciplines
  - Influence of technologies on complete system and other functions
- ISRU functions have shared interest w/ Autonomous Excavation, Construction, & Outfitting (AECO)
  - Destination Reconnaissance
  - Resource Excavation & Delivery
  - Construction Feedstock Production



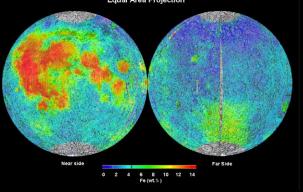
### **Lunar Resources for Commercial and Strategic Interests**



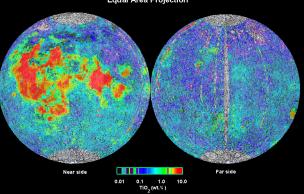
#### **Elements in Lunar Regolith**



#### Clementine Iron Map of the Moon **Equal Area Projection**

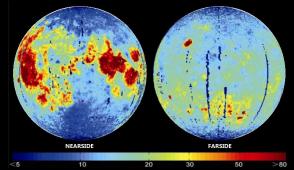


**Clementine Titanium Map of the Moon Equal Area Projection** 

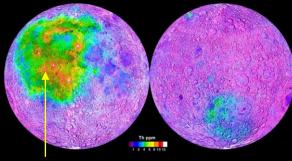


#### **Estimated concentration of 3He**

(parts per billion by mass)



from Icarus, Vol. 190, Fa W and Jin Y-Q, 'Quantitative estimation of helium-3 spatial distribution in the lunar regolith layer', 15-23,



Indication of where KREEP is (Procellerum KREEP Terrane)

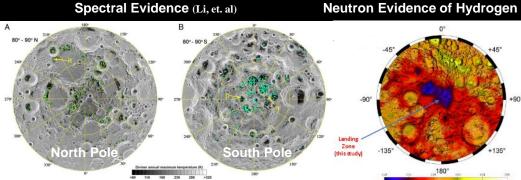
Prettyman et al., 2006;

#### **Rare Earth Elements**

		Lunar Basalt	Lunar Breccias	Lunar Soil	Earth Crust
Pr	ppm	13		7	9.2
Nd	ppm	63	40	39	41.5
Sm	ppm	21	14	13	7.05
Eu	ppm	2.2	1.9	1.7	2
Gd	ppm	27	20	15	6.2

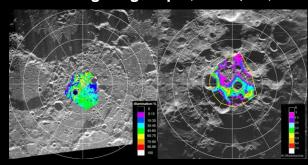
#### **Evidence of Water & Volatiles at the Lunar Poles**





Ice exposures constrained by M3, LOLA, Diviner

#### Polar Lighting Maps (from P. Spudis)



#### **Vapor Mobilized Elements**

		Lunar Basalt	Lunar Breccias	Lunar Soil	Earth Crust
Ag	ppb	1.5	18	9	75
Cd	ppb	10	100	50	150
In	ppb	3	5	<10	25
Te	ppb	16	72		1
Se	ppm	0.7	1.6	0.8	0.05

CROSS mpact /olatiles	Concentration (%wt)*			
H₂O	5.5			
CO	0.70			
H <sub>2</sub>	1.40			
H <sub>2</sub> S	1.74			
Ca	0.20			
Hg	0.24			
NH <sub>3</sub>	0.31			
Mg	0.40			
SO <sub>2</sub>	0.64			
C <sub>2</sub> H <sub>4</sub>	0.27			
CO <sub>2</sub>	0.32			
CH <sub>3</sub> OH	0.15			
CH <sub>4</sub>	0.03			
ОН	0.00			
H <sub>2</sub> O (adsorb)	0.001-0.002			
Na				

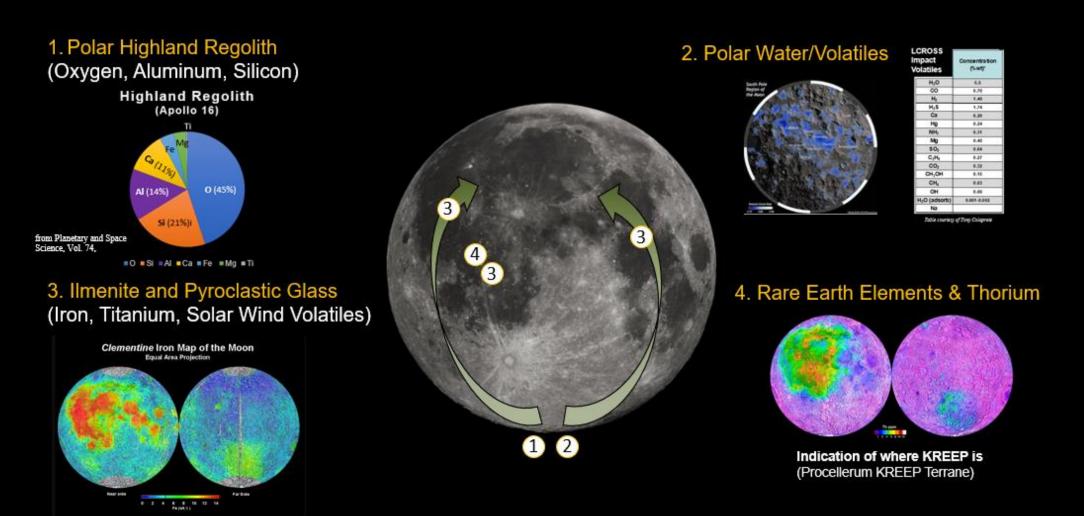
From Bob Wegeng/PNNL

Table courtesy of Tony Colaprete

# Time and Spatial Evolution of Lunar Resources and Commodities for Commercial and Strategic Interests



- ISRU starts with the easiest resources to mine, requiring the minimum infrastructure, and providing immediate local usage
- The initial focus is on the lunar South Pole region (highland regolith and water/volatiles in shadowed regions)
  - ISRU will evolve to other locations, more specific minerals, more refined products, and delivery to other destinations



### **Lunar ISRU Commodities**



### Water (and Volatiles) from Polar Regolith

- Form, concentration, and distribution of Water in shadowed regions/craters is not known
  - Technologies & missions in work to locate and characterize resources to reduce risk for mission incorporation
- Provides 100% of chemical propulsion propellant mass (O<sub>2</sub>/H<sub>2</sub>)
- > Polar water is "Game Changing" and enables long-term sustainability
  - Strongly influences design and reuse of cargo and human landers and transportation elements
  - Strongly influences location for sustained surface operations

### Oxygen/Metal from Regolith

- Lunar regolith is >40% oxygen (O<sub>2</sub>) by mass
  - Polar highland regolith: mostly anorthosite rich in aluminum and silicon; poor in iron
  - Equatorial mare regolith: regions of high iron/titanium, KREEP, and pyroclastic glasses
- Technologies and operations are moderate risk from past work and can be performed anywhere on the Moon
- Provides 75 to 80% of chemical propulsion propellant mass (fuel from Earth); O<sub>2</sub> for EVA, rovers, Habs.
- > Experience from regolith excavation, beneficiation, and transfer applicable to mining Mars hydrated soil/minerals for water and *in situ* manufacturing and constructions

### Propellants/Fuels and Life Support Consumables

### Manufacturing & Construction Feedstock

- Bulk or refined regolith (size sorted/mineral beneficiation) forms the bulk of the construction feedstock
- Metals and slag from oxygen extraction can be used or modified as feedstock
- Chemical and biological processing to produce binders and further refine construction materials
- Requires close ties to In Space Manufacturing (ISM) and Autonomous, Excavation, Construction and Outfitting (AECO)

### Support for Plant/Food/Nutrient Production

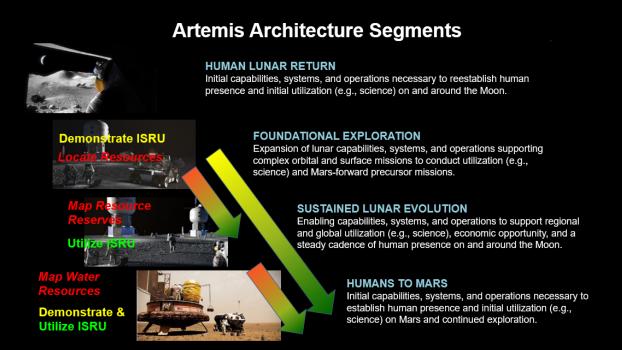
- Bulk or refined regolith (size sorted, mineral beneficiation, milled, treated) for plant growth media
- Chemical and biological processing (esp. of carbon/water) of wastes and in situ resources to produce nutrient and food precursors
- Requires close ties to Life Support Systems

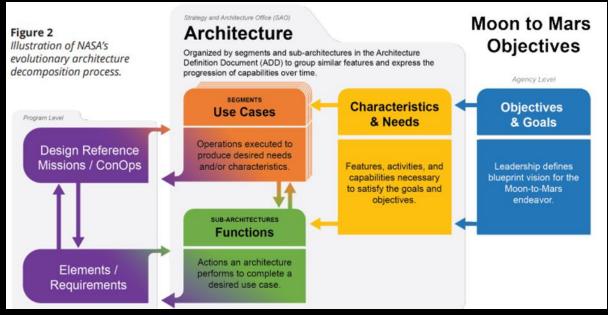


### **How Does ISRU Fit Into Plans for Artemis?**

### **Overview of ISRU Involvement in Artemis**







Resource Assessment and Mapping and ISRU Involvement will Evolve with Each Artemis Architecture Segment

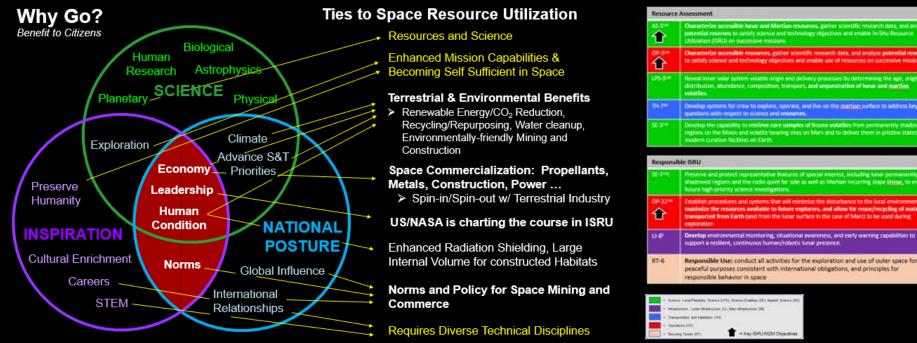
### Artemis Architecture Definition Document (ADD)

- Establishes the process, framework, and decomposition of objectives to empower the executing systems', programs', and projects' success in achieving human exploration of the cosmos."
- ISRU Added as a 'Sub-Architecture' in Rev 1. in 2023.
- Currently defining Characteristics & Needs, Use Cases, and Functions for HLR and FE segments

### Overview of Why ISRU In Human Exploration



\*NASA Moon to Mars (M2M) Blueprint Objectives officially released in Sept. 2022 at IAC; Updated 4/2023



Demonstrate technology dejectives and enable use of resources on soccessive missions continuous human/violotic presence.

If the manufacturing maximizing the use of in-dist resources, and support systems needed for continuous human/violotic presence.

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If the maximizaturing maximizing to support an initial human Mars exploration campaign.

If the creative to explore, special enables of finite and industrial statistics of incompleted from faint.

If the creative statistics on finite and industrial statistics on industrial unitarities and industri

tSRU and Usage

and a robust lunar econom

3 Pillars of Human Exploration of Space & Ties to ISRU Development and Use

### Moon to Mars Objectives Tied to 4 Major Items

- Resource Assessment
- ISRU and Usage
- Responsible Use of Space & Space Mining
- Recurring Tenants

# Regulatory: Aiming Toward Establishing Stable Legal and Regulatory Frameworks



### Overarching Legal Framework for Space Resources



### Art. I: "Outer space, including the Moon and other celestial bodies, shall be free for

exploration and use by all States "

- Art. II: "Outer space, including the moon and other celestial bodies, is <u>not subject to</u> national appropriation
- **Art. IX:** State parties "shall conduct all their activities in outer space . . . with <u>due regard</u> to the corresponding interests of all other States Parties to the Treaty."

### **Non-Binding Agreement on Conduct for Space Resources**



### **Space Resources**

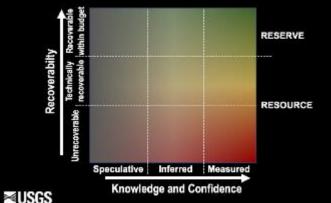
The ability to extract and utilize resources on the Moon, Mars, and asteroids will be critical to support safe and sustainable space exploration and development.

The Artemis Accords reinforce that space resource extraction and utilization can and will be conducted under the auspices of the Outer Space Treaty, with specific emphasis on Articles II, VI, and XI.

### **UN Activities on Space Resources**



### Methodology for Quantitative Lunar Resource Assessment



### **National Laws for Space Resources**





### **How Will ISRU Be Developed and Demonstrated?**

### Space Mining/ISRU Must Operate as Part of A Larger Architecture



- Elements and interdependencies must be designed with Space Mining product usage in mind from the start to maximize benefits
  - Transition from Earth-supplied to ISRU-supplied
  - Guided by overarching Site Master Plan and Concept of Operations

### **Transportation** to/from Site:

- Delivery (P)
- Propellants & Depots (S)

#### Power:

- Generation, Storage, & Distribution (P)
- ISRU-derived electrical /thermal (S)

### **Communications & Navigation (P)**

- To/From Site
- Local

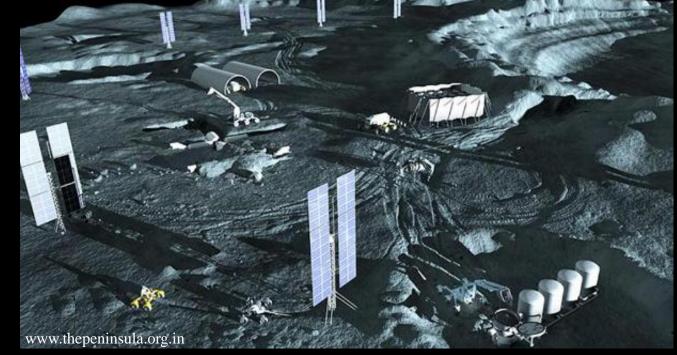
### **Space Mining**

### Coordinated Mining Ops:

Areas for:

- i) Excavation
- ii) Processing
- iii) Tailings
- iv) Product Storage

P = Provided to ISRU S = Supplied by ISRU Italic = Other Disciplines



### **Maintenance & Repair Logistics Management**

- Replacement parts (P)
- Feedstock (S)

### **Living Quarters & Crew Support Services**

- Water, O<sub>2</sub>, H<sub>2</sub>, Gases (S)
- Trash/waste (P)
- Nutrients(S)

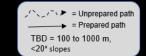
### **Commodity Storage and Distribution:**

- Water & Cryogenic Fluids (CFM)
- Manufacturing & Construction Feedstock

### **Construction and Outfitting**

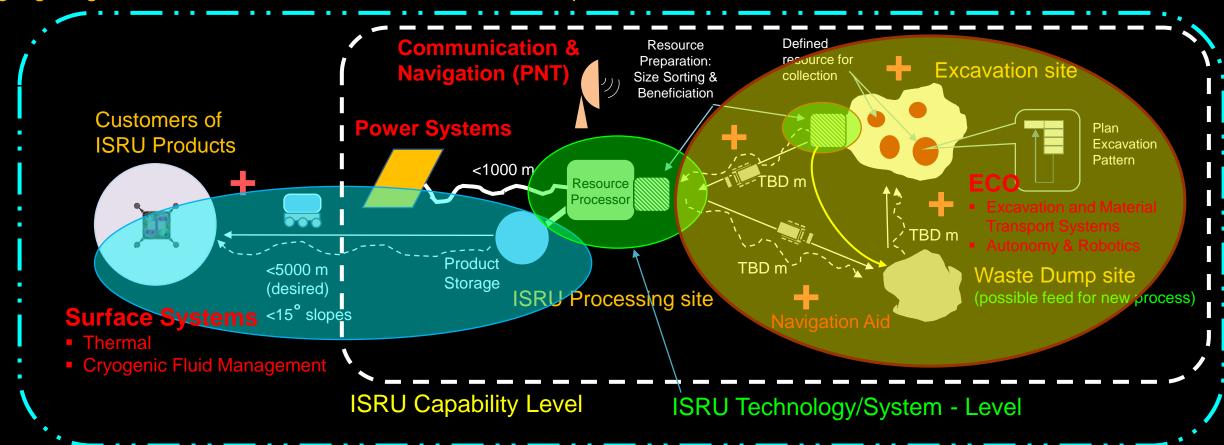
Feedstock for roads and structures (S)

### **Lunar ISRU System and Concept of Operations**





Highlighting Collaboration & Coordination Between Disciplines



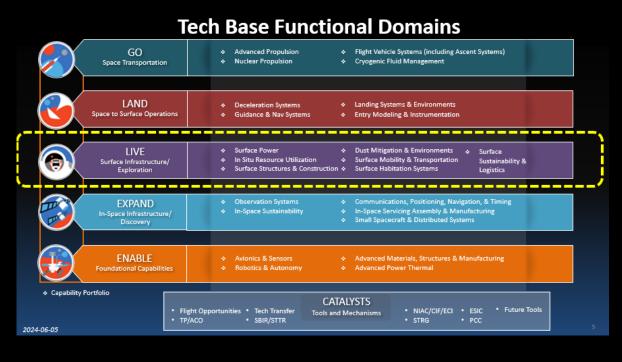
Site & Master Planning

### Two levels of Development, Integration, and Testing

- ISRU Technology/System level development and testing (internal to ISRU domain)
- ISRU Capability level development and testing (coordinate across domains)

# NASA Space Technology Mission Directorate (STMD) and ISRU Reorganizing and Prioritizing





Ove rall Priority	Shortfall ID (blue text if top 3 in category)	Category
53	1578: Extraction and separation of water from extraterrestrial surface material	ISRU
64	1577: Perform resource reconnaissance to location and characterize resources and estimate reserves	ISRU
68	1580: Extraction and separation of oxygen from extraterrestrial minerals	ISRU
79	1583: Produce propellants and mission consumables from extracted in-situ resources	ISRU
103	1585: Extraterrestrial surface environmental simulators, test facilities, and test sites	ISRU
107	1581: Extraction and separation of extraterrestrial atmospheric resources and gaseous products/reactants	ISRU
110	1582: Extraction and separation of metals/metalloids from extraterrestrial minerals	ISRU
117	581: ISRU System Modeling	ISRU
142	1584: Produce manufacturing and construction feedstock from extracted in-situ resources	ISRU
169	1579: Extraction and separation of non-water volatile resources from lunar regolith	ISRU
178	1593: Lunar Surface Power Generation from ISRU Derived Resources	Power
183	1594: Martian Surface Power Generation from ISRU Derived Resources	Power
92	1485: On-Surface Manufacturing of Parts/Products from Surface & Terrestrial Feedstocks	Advanced Manufacturing
145	425: On-surface ISRU-based Construction of Vertical Structures	ECO
160	666: On-surface ISRU-based Construction of Horizontal Structures	ECO
58	1221: Mars Ascent Propulsion	Propulsion: Non-nuclear

# NASA Space Technology Mission Directorate (STMD) Reorganizing around Domains & Capabilities

Organization previously organized around TRL programs

### NASA STMD Activity Priorities Based on Stakeholder Ranking

 187 Shortfalls (covering over several hundred gaps) were created, ranked, and prioritized based on Customer & Stakeholder inputs

### Overview of ISRU Development Approach and Plans





> Define Initial and Long-term Customer Needs for ISRU-derived Products

Work within NASA and International Partners

Work with Industry: Utilize Lunar Surface Innovation Consortium



Advance ISRU technologies and systems for lunar missions by utilizing NASA solicitations, public private partnerships, internal/external investments

— Perform and support extensive development and integration/testing



> Reduce Risk and Promote Investment in ISRU Systems and Products

- Coordinate requirements, development, and implementation of infrastructure required for ISRU operations
- Provide to industry key and enabling NASA capabilities and resources. Support data buys for lunar resource understanding and ISRU technologies/operations
- Perform and support lunar resource assessment and technology demonstrations (CLPS, HLS, Int'l Partner, Industry)



Promote Industry-led ISRU Development thru End-to-End ISRU Production of Commodities (j.e. Pilot Plant) and usage

— Production at sufficient scale to eliminate risk of Full-scale system

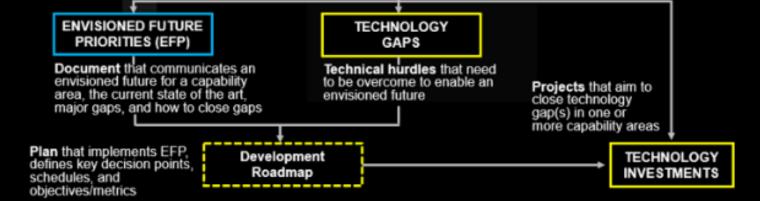
Promote use of ISRU-derived commodity initially in non-mission critical applications to

Promote tracking and usage of all product/waste streams

— Minimize waste, promote recycling, refurbishment, and reuse

#### Plan to Achieve ISRU Envisioned Future

- Enable Industry to Implement ISRU for Artemis, Sustained Human Presence, and **Space Commercialization**
- ISRU must be demonstrated on the Moon before mission-critical applications are flown



### Process Established to Continually Update Plan

- Envisioned Future only modified as needed
- Technology Gaps and Investments Tracked Continuously and updated once or twice a year
- Development updated to reflect changes in gap closures and investment success

### What are the Challenges? - ISRU Development & Implementation

# NASA

#### **Space Resource Challenges**

- R1 What resources exist at the site of exploration that can be used?
- R2 What are the uncertainties associated with these resources?

  Form, amount, distribution, contaminants, terrain
- R3 How to address planetary protection requirements?

  Forward contamination/sterilization, operating in a special region, creating a special region

#### ISRU Operation Challenges

- O1 How to operate in extreme environments?
  Temperature, pressure/vacuum, dust, radiation, grounding/plasma charging
- O2 How to operate in low gravity or micro-gravity environments?

  Drill/excavation force vs mass, soil/liquid motion, thermal convection/radiation
- O3 How to achieve long duration, autonomous operation and failure recovery?

No crew, non-continuous monitoring, time delay

- O4 How to survive and operate after long duration dormancy or repeated start/stop cycles with lunar sun/shadow cycles? 'Stall' water, lubricants, thermal cycles
- O5 How to operate responsibly with minimal impact to science and the environment

#### **ISRU Technical Challenges**

- T1 Is it technically and economically feasible to collect, extract, and process the resource?
  - Energy, Life, Performance
- T2 How to achieve high reliability and minimal maintenance requirements?
  - Thermal cycles, mechanisms/pumps, sensors/ calibration, wear

#### **ISRU** Integration Challenges

- I1 How are other systems designed to incorporate ISRU products?
- 12 How to optimize at the architectural level rather than the system level?
- I3 How to manage the physical interfaces and interactions between ISRU and other systems (esp. with International Partners and multiple companies)?
- I4. How to ensure critical exploration and infrastructure capabilities are delivered in the correct sequence and in a timely manner?
- I5. How to grow a commercial ecosystem of supply-demand?

- Most challenges and risks to ISRU development and incorporation can be eliminated through design and testing under Earth analog or environmental chamber testing at the component, subsystem, and system level
  - Adequate simulants are critical for valid Earth based testing
- Critical challenges/risks associated with fully understanding the extraterrestrial resource (form, concentrations, contaminants, etc.) and ISRU system operation under actual environmental conditions for extended periods of time can only be performed on the extraterrestrial surface
- Product quality based on actual in situ resource used should be validated at the destination
  - ISRU precursors/demonstrations are extremely beneficial for validation of Earthbased testing and analysis

		ISRU Challenges	Earth	Orbital	Surface
	R1	What resources exist at the site that can be used?	S	S	(P)
Resources	R2	What are the uncertainties associated with these resources?	S	S	\P/
	R3	How to address planetary protection requirements?	P		V
Technical	T1	What resources exist at the site that can be used?  What are the uncertainties associated with these resources?  How to address planetary protection requirements?  Is it technically feasible to collect, extract, & process resources?  How to achieve high reliability/minimal maintenace?  How to operate in extreme environments?  How to operate in low/mic ro gravity?  How to achieve long duration, autonomous operation?  How to survive and operation after long duration dormancy  How to operate responsibly w/ minimum impact to science/env.  How other systems designed to incorporate ISRU products?  How to optimize at the architectural level with ISRU?	V		
recriffical	T2	How to achieve high reliability/minimal maintenace?	P		V
	01	How to operate in extreme environments?	SN	P <sub>NEA</sub>	P
	02	How to operate in low/micro gravity?	S		9
Operational	О3	How to achieve long duration, autonomous operation?	P		\bar{\bar{\bar{\bar{\bar{\bar{\bar{
[	04	How to survive and operation after long duration dormancy	P		V
	O5	How to operate responsibly w/ minimum impact to science/env.	Р		<
	11	How other systems designed to incorporate ISRU products?	P	7.	V
	12	How to optimize at the architectural level with ISRU?	Р		
Integration	13	How to manage the interfaces/interactions with other systems?	(P)		V.
	14	How to deliver in the correct sequence and timely manner?	S		/ P
	15	How to grow a commercial ecosystem of supply-demand?	S		V/P/

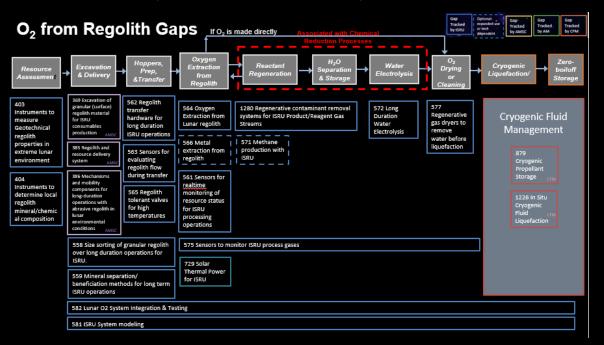
Needs to be performed in lunar environment with actual lunar regolith

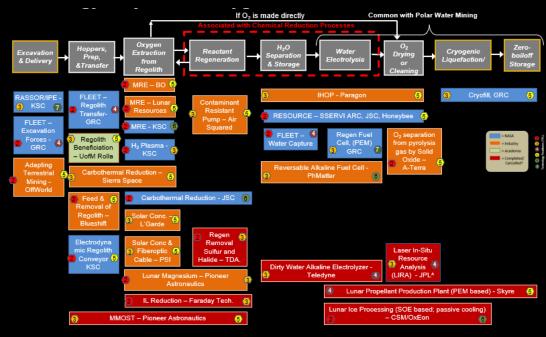
Needs significant integrated system testing under analog and lunar environment simulation capabilities

'Responsible Mining' is now becoming very important

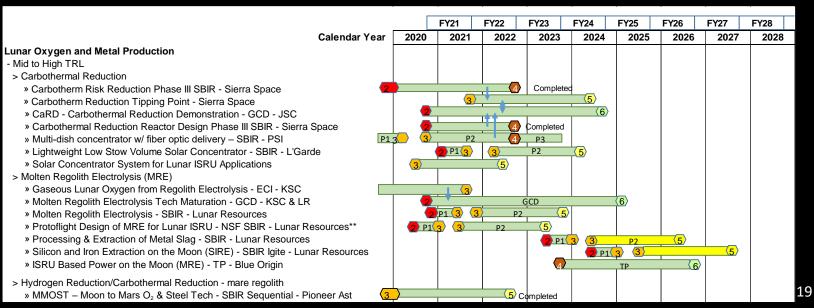
### Define, Advertise, and Track Technology Gaps and Efforts







- ISRU System Defined in Functional Block Diagrams and Technology Gaps Assigned to Functions
- On-going Activities tracked by ISRU System functions and areas with starting and ending TRLs
- Over 50 projects in 2023 aimed at ISRU gaps



### **Lunar Polar Ice Resource Assessment — Prototype to Flight Hardware**

\*Not all funded efforts are designated as ISRU

### Acquire Regolith Samples

- ColdARM JPL GCD\* Flight cancelled
- LUnA: Lunar Under-actuated robotic Arm Maxar TP
- Trident Auger Honeybee Robotics PRIME-1 & VIPER
- Honeybee PVEx Drill SSEVI RESOURCE project\*
- IPEx: ISRU Pilot Excavator KSC GCD\*
- MEERCAT: Multifunction End Effector for Regolith Construction, Acquisition, & Transfer KSC

### Instruments for Physical/Geotechnical Characterization

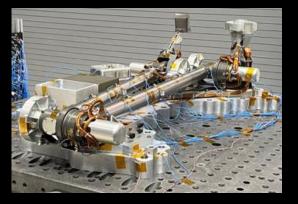
- Soil Properties Assessment Resistance & Thermal Analysis (SPARTA) JPL SMD\*
- SPARTA Blue Origin Flight JPL FO

#### Instruments for Mineral/Elemental Characterization

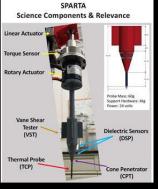
SMD & CLPS Selections\*

#### Instruments for Ice/Volatile Characterization

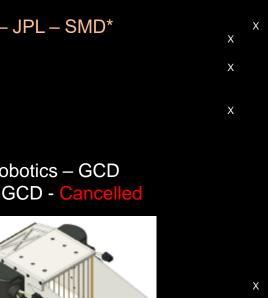
- Polar Resources Ice Mining Experiment-1 NASA KSC & Honeybee Robotics GCD
- Light Water Analysis & Volatile Extraction (Light WAVE) NASA JSC GCD Cancelled



LUnA - Maxar



SPARTA - JPL



IPEx - KSC

### **Selected for CLPS** (by SMD and STMD)

#### Mineral Characterization

NIRVSS - InfraRed Spec L-CIRiS - Compact InfraRed Imaging System eXTraterrestrial Regolith Analyzer for Lunar Soil - XRD/XRF Ultra-Compact Imaging Spectrometer - Shortwave IR BECA - Gamma Ray Spectrometer w/ Pulsed Neutrons

#### Volatile - Direct Measurement

MSolo - Mass Spectrometer PITMS - Ion-trap Mass Spectrometer CRATER - Laser-based Mass Spectrometer

NIRVSS -InfraRed Spec (surface and bound H<sub>2</sub>O/OH)

#### Hydrogen Measurement

NSS - Neutron Spectrometer NMLS - Neutron Measurement at the Lunar Surface

Heimdall - Digital Video Recorder/4 Cameras

#### Physical Properties/Acquisition

LISTER - Heatflow Probe RAC - Regolith Adherence Characterization Electrodynamic Dust Shield (EDS) PlanetVac - Pneumatic Transfer SAMPLR - Arm Scoop ColdARM - Arm Scoop

Trident - Auger Drill PVEx - Coring Drill

#### MicroRovers/Hoppers

CubeRover (SBIR) MoonRanger with NS (LSIPT) L-PUFFER/CADRE (JPL) NeuRover (SBIR)

Mobile Autonomous Prospecting Platform (Commercial) Micro-Nova

COLDArm - JPL

MEERCAT- KSC

### International ISRU - Water/Volatile Assessment & Processing



### Water/Volatile Resource Assessment Mining

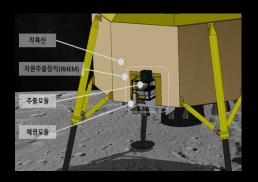
- ESA Package for Resource Observation and in-Situ Prospecting for Exploration, Commercial exploitation and Transportation (PROSPECT) instrument – CLPS 2026 mission
- JAXA Lunar Polar Exploration (LUPEX) rover mission
- JAXA water mining pilot to full scale system concept
- Korea/KIGAM Lunar Regolith Extraction Demonstrator (LUVED) mineral and solar wind volatile resource assessment



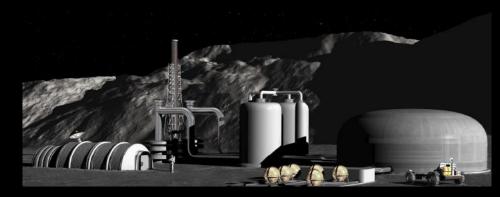
**LUPEX - JAXA** 



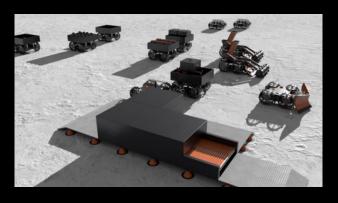
PROSPECT - ESA



**LUVED - KIGAM** 



Polar Water Mining - JAXA



Polar Water Mining - LSA & Offworld

### **Lunar Polar Ice/Water Mining – Current Development**



1. Excavation/Acquisition and Processing Reactor

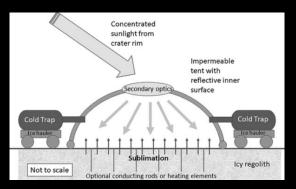


Loose
Regolith
Excavation –
KSC

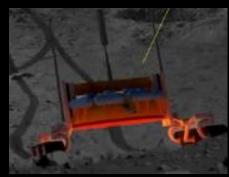


Lunar Auger Dryer – JSC

3. Subsurface Heating/Ablating and Volatile Release Capture



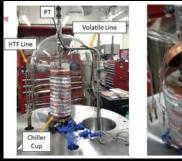
Thermal Lunar
Mining – Colorado
School of Mines



Microwave/RF Lunar Mining – TransAstra

2. Subsurface Heating - Contained

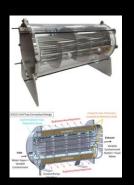




Planetary Volatile Excavator (PVEx) – Honeybee Robotics

Thermal Extraction w/ PVEx – Advanced Cooling Technology

### 4. Water/Volatile Capture and Cleanup under development/consideration

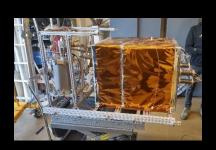


ICICLE water collection – Paragon Space



IHOP water cleanup & electrolysis – Paragon Space

Lunar water collection& Electrolysis – CSM & OxEon

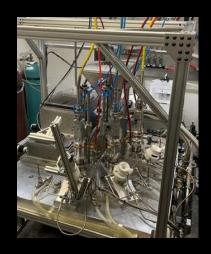


### Lunar Oxygen (Metal) Extraction from Regolith - Current Development



### **Mid-TRL**

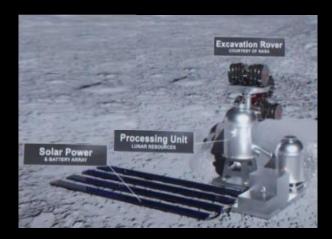
- Carbothermal Reduction
  - Carbothermal Reduction Reactor Design Sierra Nevada Corp (SNC) 2 SBIR Phase IIIs, and COPR Tipping Point
  - CaRD Carbothermal Reduction Demonstration JSC GCD
- Molten Regolith Electrolysis (MRE) for O<sub>2</sub>/Metals
  - ISRU Based Power on the Moon Blue Origin TP
  - Molten Regolith Electrolysis Tech Maturation KSC GCD and ECI
  - Molten Regolith Electrolysis Lunar Resources Several NASA SBIR Phase I/II and NSF SBIR Phase II
- Moon to Mars Oxygen and Steel Technology (CO/H<sub>2</sub> Reduction) Pioneer Astronautics SBIR Sequential Completed



Carbothermal Reduction – Sierra Space



Molten Regolith Electrolysis – Blue Origin



Molten Regolith
Electrolysis –
Lunar Resources



Hydrogen/Carbothermal Reduction – Pioneer Astronautics

### Lunar Oxygen (Metal) Extraction from Regolith - Current Development

## NASA

#### Low-TRL

#### Carbothermal Reduction

Lunar Magnesium from Beneficiated Regolith – Pioneer Astronautic – SBIR Phase I

#### Molten Reduction

- Domed MRE Ethos Space Non-NASA External Investment
- Novel Hollow Anode Design for Improved MRE Northwestern Unv. NSTGRO
- Silicon and Iron Extraction on the Moon (SIRE) Lunar Resources SBIR Phase I
- MAGMA: Molten Aluminum Generation for Manufacturing Additively CSM LuSTR

#### Acid Reduction

• Alkaline Low-Temp Aluminum from Waste Slag – Pioneer Astronautic – SBIR Phase I – Completed

### Ionic Liquid Reduction and Electrolysis reactors for O2/Metals

- RRILE Resource Recovery with Ionic Liquid for Exploration MSFC GCD Completed
- Ionic Liquid-Assisted Electrochemical Extraction of Oxygen Faraday Technology SBIR Phase I Completed
- IL-Assisted Electrochemical Extraction of Metals and Oxygen from Lunar Regolith Faraday Technology SBIR Phase I Completed
- In situ Recovery of High Purity Single Element Metals and Oxygen from Regolith using Task Specific Ionic Liquid Facilitated Electrochemical Solvent Extraction – University of Colorado-Boulder - NSTRF – Completed
- IL Reduction of Lunar Regolith Diatomic Space Non-NASA External Investment

### Plasma Hydrogen Reduction

Plasma Hydrogen Process – KSC – CIF – Completed

### Vapor Pyrolysis

- Carbothermal/Vapor Pyrolysis with Solar Concentrator Blueshift SBIR Phase I Completed
- High Purity O<sub>2</sub> Separation from Pyrolysis Gas A-Terra SBIR Phase II
- Multi-stage O<sub>2</sub> & Regolith Extractor Blueshift SBIR Phase I
- Terraxis IR&D (TRL 2-3) *Non-NASA External Investment*

### International ISRU – Regolith Processing

### Hydrogen (H<sub>2</sub>) & Hydrogen Plasma Reduction

- European Space Research Innovation Center (ESRIC) Europe (TRL 2) Research with conversion of existing Hydrogen Reduction breadboard
- Carbothermal Reduction (Hydrogen/Methane reduction below regolith melting point)
  - Politecnico di Milano Italian Space Agency (ASI)
  - Canadian Space Mining Corp (CSMC) Canadian space Agency (CSA)

### Molten Regolith Electrolysis (MRE)

- Helios Israel
  - 2 flight demos in work
  - Working with terrestrial steel manufacturers on their technology which may be able to produce steel with no carbon/CO<sub>2</sub> emissions (<a href="https://www.fastcompany.com/90761860/a-space-tech-company-stumbled-on-a-new-way-to-cut-emissions-on-earth">https://www.fastcompany.com/90761860/a-space-tech-company-stumbled-on-a-new-way-to-cut-emissions-on-earth</a>).

### Molten Salt Electrolysis (MSE)

- European Space Research Innovation Center (ESRIC) Europe
- Thales Alenia-UK selected 9/22 for ESA O<sub>2</sub> Demonstration mission. In Phase B for 2027 Europe (TRL 3/4)
   (https://www.esa.int/Enabling\_Support/Space\_engineering\_Technology/Team\_chosen\_t o\_make\_first\_oxygen\_on\_the\_Moon
- Airbus for DLR. Reactor concept for CLPS-class mission





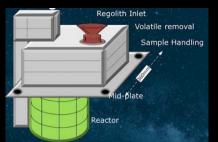
H<sub>2</sub> Reduction - ESRIC



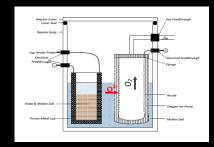




Molten Salt Electrolysis -ESRIC



Molten Salt Electrolysis -Thales



Molten Salt Electrolysis -Airbus

# **New Shepard Lunar-G Flights Flight Opportunities**



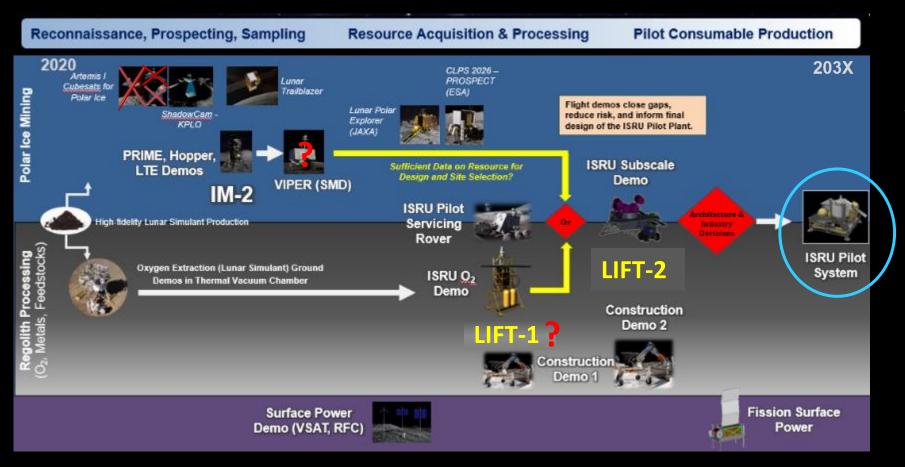
- ✓ Lunar Regolith Characterization, Excavation & Transfer
- ✓ Oxygen Bubble

	T#	PI	LGA Technology	Lockers	Latest Acceptable Date	Notes
	316 315 322		(Clothbot) Low-g Transport of Dust Liberated from Spacesuit Fabric	1		Erica M. staying on as PM for Cloth Bot until early spring.
			Electrostatic Dust Lofting	1		James (Jay) Phillips
		Olsen	Electrodynamic Conveyor	1		
	8CD	lohn	Hermes Lunar-G	1	End of FY 23	Erica Montbach leaving for new role SMD PESTO office. Flexible, but by end of FY 23 would be best. New PM is Fothergill, Jenna (KSC-UBG00) <jenna.fothergill@nasa.gov></jenna.fothergill@nasa.gov>
	318	Edmunso n	Duneflow	1	Flexible	
	319	Mantovani	Vibratory Lunar Regolith Conveyor	2	TBD/But Flexible	With the vacuum chamber, the mass budget is a challenge.
	88	Schuler	ISRU Pilot Excavator	1+1		
	323	An derson	Lunar Regolith Probe, Mechanical and Chemical (SPARTA Blue)	1	End of FY 23	Anything past FY23 will have an impact on schedule and budget. Bob is going to look more closely, but thought that 20K to get the students back and another 30K to pay for some of his time might be nessesary. We have to bear in mind that JPL funds are burdened, so 50K is likely the minimum.
ST	젊	Noel	Microfluidic Processing for Life Detection	1	End of FY 23	Aaron's interns and Andrew Berg will meet with Bob and Bob's students so they can collaborate as they build up their LGA payloads
S						
里	924 824	Ferkul	Lunar Crew Fire Safety Research Observe flame front in lunar gravity	2		This team is pretty easygoing regarding the schedule. This technology is what they work on full time, so they feel like they can recover whenver needed.
MANIFE	332	Naclerio	Root-Like Robots	2	Flexible	"Our payload will be complete by the original March 1st delivery date. We can easily shelf this project. The main challenge for us with the delay is that I will be leaving UCSB in June, however I can return for a few weeks whenever the launch ends up happening. Financially it might cost us on the order of \$5,000."
	306	Zacny	LG Asteroid So il Strength Evaluation Tool (ASSET)	1		Honeybee was able to make POCCETT fit into a single locker, which allowed us to add ASSET
	Honey bee	Zacny	PUFFER-Oriented Compact Cleaning and Excavation Tool (POCCET)	1		Kris Zacny: "We will check internally and Bernice will respond if this new schedule should work (which I believe should not be a problem)
-	10 Kg	Williams	Honey Bubble Excitation Experiment (H-BEE)			Brought in through TechFlights
-						
	8	Mantovani	BACKUP Vibratory Lunar Regolith Conveyor	1	Flexible	BACKUP - The team had space parts and built up a single locker payload that could be substituted if a payload drops out.
BACTUP	GSFC 173	Robinson	Flow Boiling in Microgap Coolers (FBMC)	1		BACKUP - REFLIGHT

### ISRU Path to Full Implementation & Usage\*



\*Proposed missions and timeline are contingent on NASA appropriations, technology advancement, and industry participation, partnerships, and objectives



### **Pilot Plant**

Subscale End-to-End system:

- At scale to minimize/eliminate risk of scale up (~1 year; 1/10<sup>th</sup> scale for production)
- Demonstrate performance, wear, and maintenance
- Demonstrate key support infrastructure
- Understand processes and operations for subsequent responsible usage

- Dual Path that includes both Water Mining and Oxygen/Metal from Regolith
- Resource assessment missions to obtain critical data on mineral and water/volatile resources have started
  - Significant uncertainty if existing missions are sufficient to define resources for design and site selection



# **Questions?**



### **Utilize CATALYSTS to Develop ISRU Technologies in Phases**



Cross-Cutting Activities (Inclusive Innovation, NASA I-Corps, Center Call) and Other Tools										
NIAC	CIF / ECI	STRG	PCC	SBIR / STTR	ACO	ТР	FO	Т2		
NASA Innovative Advanced Concepts	Center Innovation Fund / Early Career Initiative	Space Technology Research Grants	Prizes, Challenges, and Crowdsourcing	Small Business Innovation Research / Small Business Technology Transfer	Announcement of Collaboration Opportunity	Tipping Point	Flight Opportunities	Technology Transfel		
Amarica's innovators	Stimulate and encourage creativity and innovation within the NASA Centers and early career leaders.	Accelerate the development of low TRL space technologies to support future space science and exploration needs for NASA, OGAs, and the commercial space sector.	Conducts and promotes the use of prize competitions, challenges, and crowdsourcing activities to advance NASA's mission and enhance the agency's collaboration with the public.	Empowers small business communities to image, build, and utilize revolutionary technologies to drive NASA and the national economy to reach new heights.	Partners with U.S. companies to help advance industry capabilities that enable both Government and commercial missions.	Provides funding to U.S. companies to help advance promising technologies that enable both Government and commercial missions.	Rapidly demonstrates promising technologies for space exploration, discovery, and the expansion of space commerce through suborbital and hosted orbital testing with industry flight providers.	Ensures that innovations developed for exploration and discovery are broadly available to the public, maximizing the benefit to the Nation, and enabling spinoffs and commercial opportunities.		
Government Academia Industry	NASA Internal	Academia	Academia Industry NASA Internal Public	Small Businesses Academia	Industry NASA Centers	Industry NASA Centers	Academia Industry NASA Centers	Industry NASA Internal		
1-4	1-4	1-4	1-6	2-6	5-7	5-7	4-6	1-7		
							* FO is separate from			