

Thermoacoustic Thermal Management for Electric Aircraft

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- Electric Aircraft Thermal Management Need
- TREES Traveling Wave Concepts
- High- and Low-Grade Sources
- > TREES 1.0: Initial Low Power System
- TREES 2.0: Acoustic Thermal Amplification
- TREES 2.0: Optical Measurements Utilizing Schlieren System
- Summary
- Acknowledgments
- Questions



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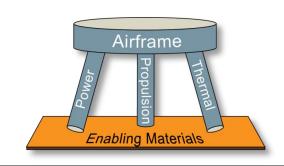
Electric Aircraft Thermal Management Need

Thermal Management Technology	Disadvantage
Ram air HX	Adds weight, aircraft drag, displaces fuel capacity
Convective skin cooling HX	Adds weight, drag, and requires liquid pumping losses
Sinking heat into fuel	Limited thermal capacity due to coking and volume
Sinking heat into lubricating oil	Limited thermal capacity, Low delta T adds HX mass
Active cooling	Reduces propulsive efficiency, Adds weight and maintenance
Phase change cooling	Limited thermal capacity, Adds weight
Heat Pipe, Pumped Multiphase	Does not increase Exergy which impacts mass and efficiency

(Dyson, 2020)



(VTOL, General Aviation, Small Turboprop, Regional Turboprops/Turbofans, and Single Aisle)



Preferred technology: TREES

(Thermal Recovery Exergy Efficient System)

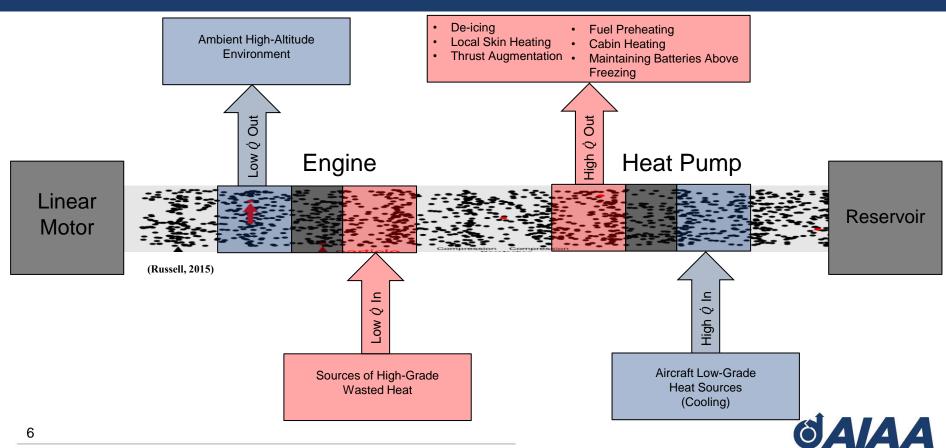
- improves fuel efficiency
- reduces emissions
- removes heat from:
 - small core engines, more electric composite aircraft, and high-power electric propulsion systems
- reduces vehicle mass
- reduces thermal signature for military



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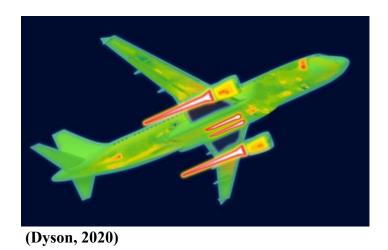
TREES Traveling Wave Concepts

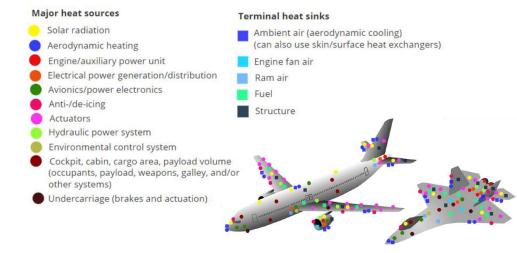


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High and Low Exergetic Sources





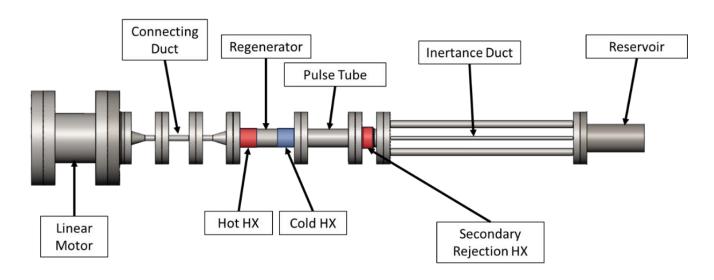
(Heerden et al., 2022)



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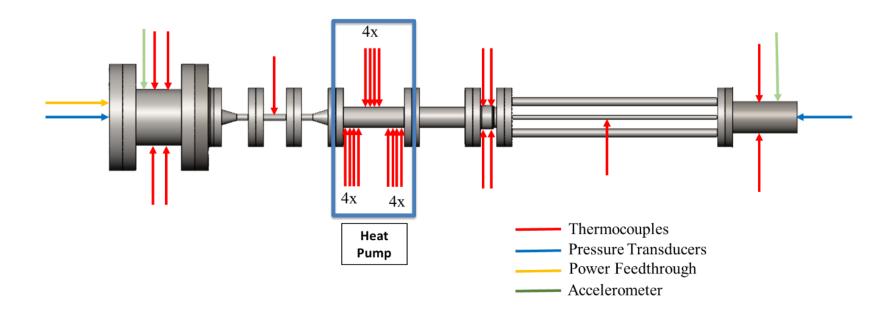
TREES 1.0: Initial Low Power System



Frequency: 60 HZ
Pressure: 3 MPa
Working Fluid: Helium

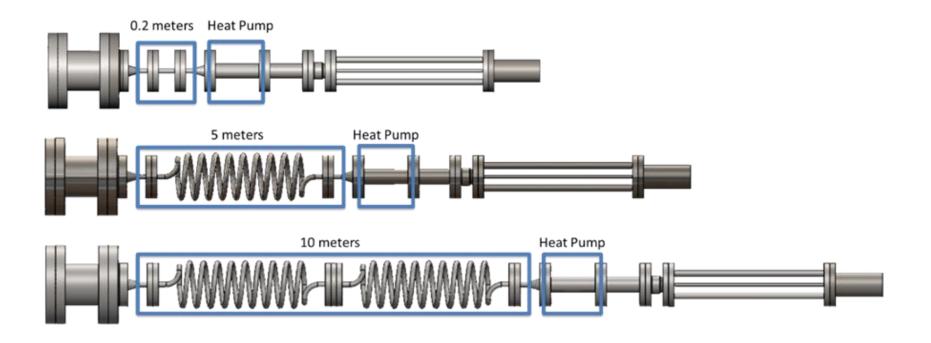


TREES 1.0: Instrumentation





TREES 1.0: Test Campaign



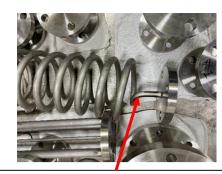


TREES 1.0: 5 Meter Duct Transitions





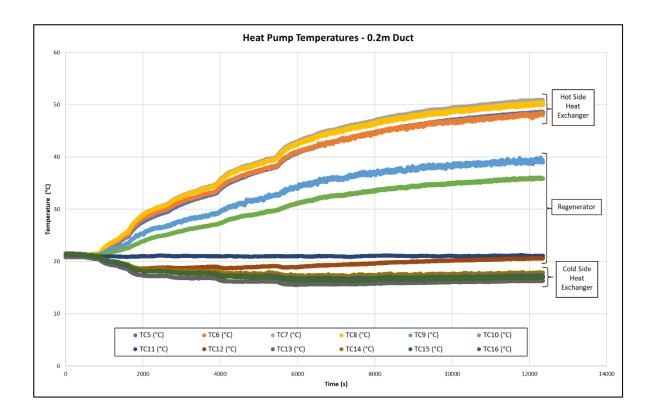
(a): 90-degree elbows were added at each end of the helical tube component



(b) : No 90-degree elbows on the 2nd iteration of helical tube component



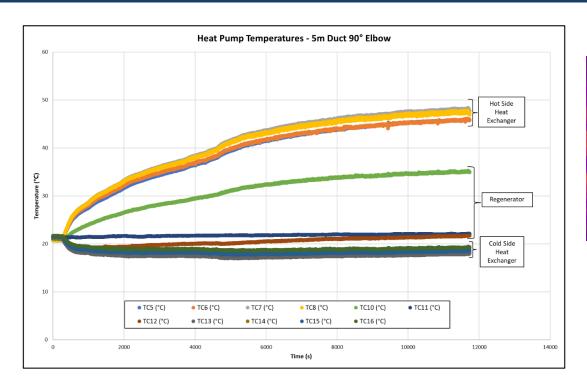
TREES 1.0: Heat Pump Temperature Distribution – 0.2m Duct

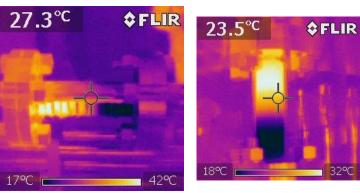


l	Maximum	Minimum	Δ
	Temperature	Temperature	Temperature
ı	(°C)	(°C)	(°C)
ı	50.83	16.42	34.42



TREES 1.0: Heat Pump Temperature Distribution – 5m Duct 90° Elbow

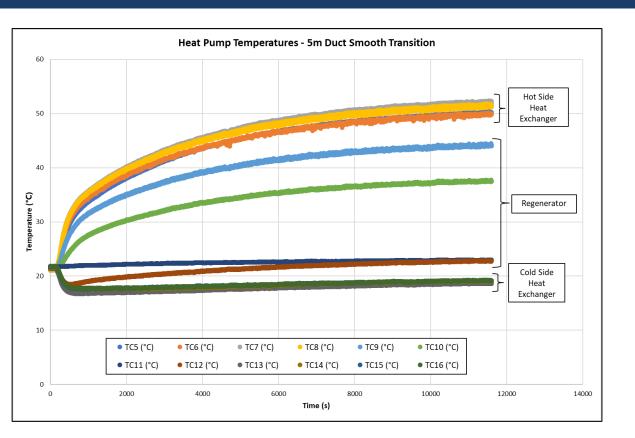




Maximum	Minimum	Δ
Temperature (°C)	Temperature (°C)	Temperature (°C)
47.62	18.06	29.56



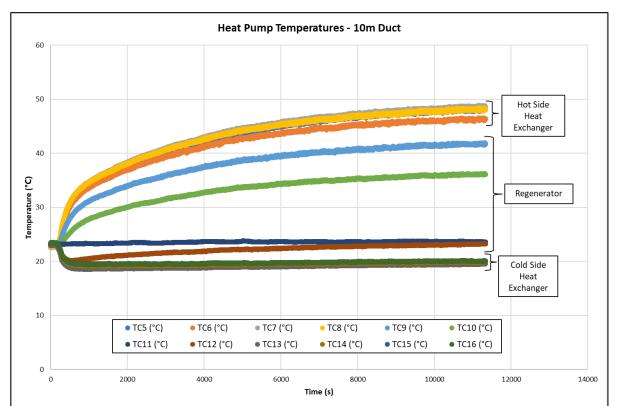
TREES 1.0: Heat Pump Temperature Distribution – 5m Smooth Duct



Maximum	Minimum	Δ
Temperature (°C)	Temperature (°C)	Temperature (°C)
51.53	18.56	32.97



TREES 1.0: Temperature Distribution – 10 m Duct

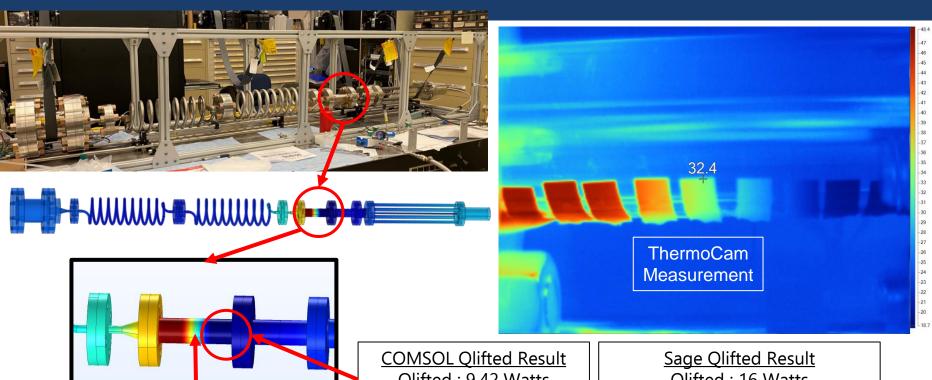


Maximum	Minimum	Δ
Temperature (°C)	Temperature (°C)	Temperature (°C)
48.38	19.53	28.85

Connecting Duct Length (m)	Maximum Temperature (°C)	Minimum Temperature (°C)	ΔT (°C)
0.2	50.83	16.42	34.42
5 (90° Elbow)	47.62	18.06	29.56
5 (Smooth)	51.53	18.56	32.97
10	48.38	19.53	28.85



TREES 1.0: COMSOL and Sage Comparison – 10m Duct



Qlifted: 9.42 Watts
Rig Motor Input: 37 Watts

Qlifted: 16 Watts
Sage Motor Input: 37 Watts

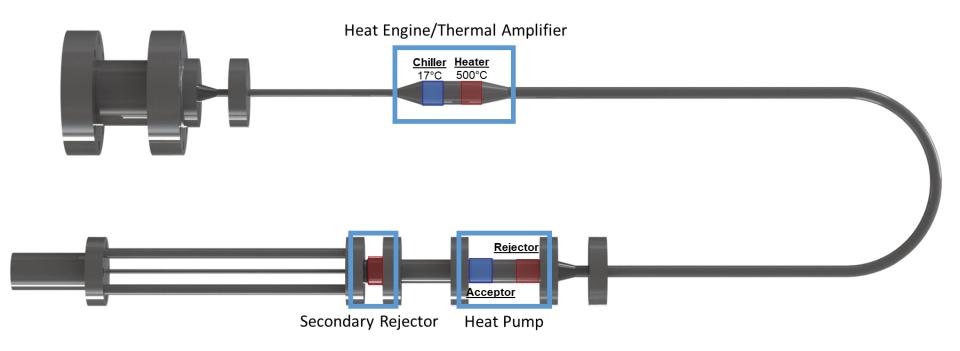


34 °C

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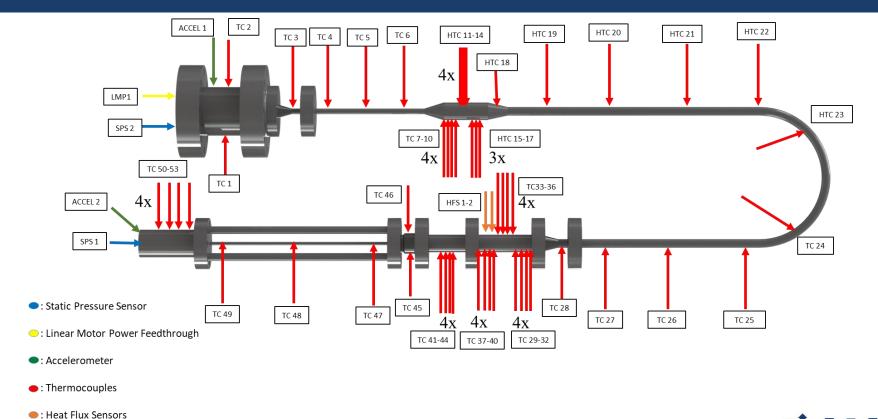


TREES 2.0: Acoustic Power Amplification



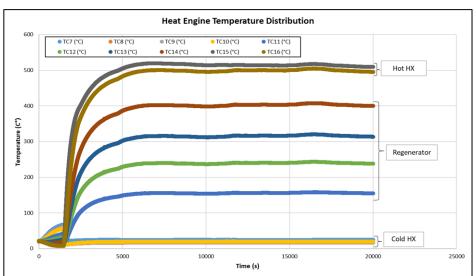


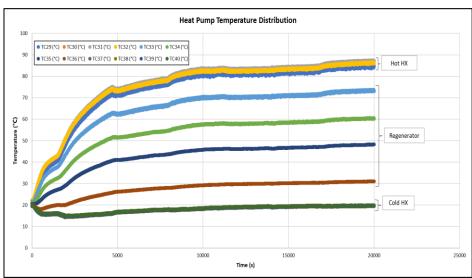
TREES 2.0: Instrumentation





TREES 2.0: Max Temperature





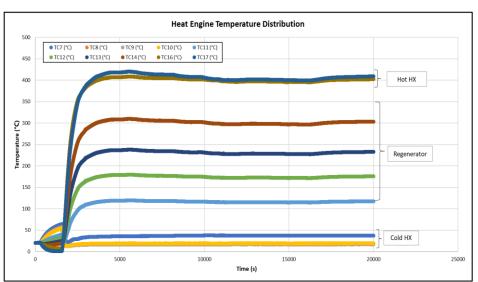
Maximum	Minimum	Δ
Temperature	Temperature	Temperature
(°C)	(°C)	(°C)
509 15	17 03	

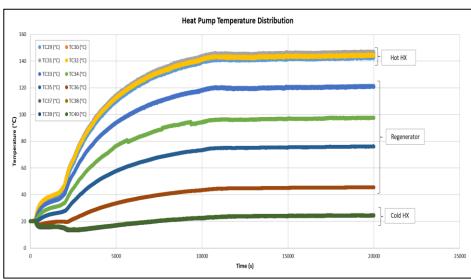
Maximum	Minimum	Δ
Temperature	Temperature	Temperature
(°C)	(°C)	(°C)
87.28	19.52	

Engine Heater could only reach 500 °C at a voltage of ~28 Vrms. Power input was 48 Ws.



TREES 2.0: Max Power Input





Maximum	Minimum	Δ
Temperature	Temperature	Temperature
(°C)	(°C)	(°C)
408 77	16.88	

Maximum	Minimum	Δ
Temperature	Temperature	Temperature
(°C)	(°C)	(°C)
145.94	24.35	

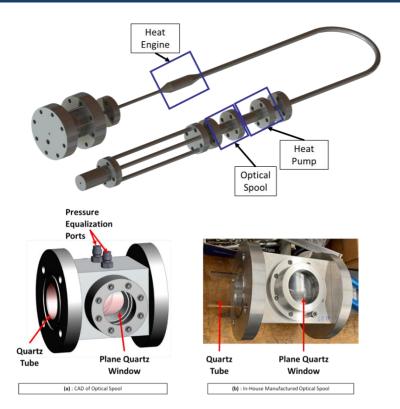
Max Power and voltage input are ~160 Ws at ~46 Vrms rms respectively. Max Temp was ~ 400°C.



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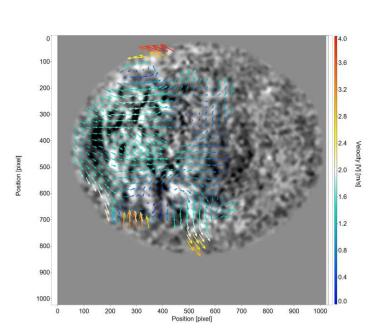
TREES 2.0: Optical Measurements Utilizing Schlieren System



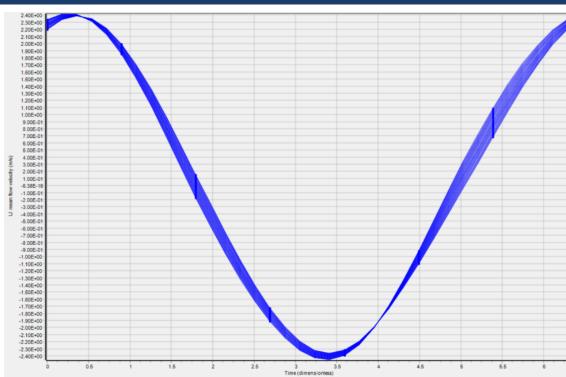




TREES 2.0: Schlieren System Measurements



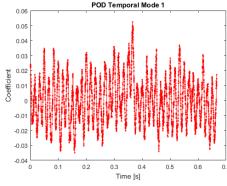
Optical Spool Density Gradient and Flow Trace DIC Measurements (High Speed Camera - 6kHz)

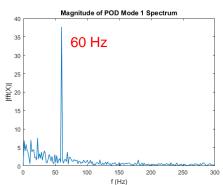


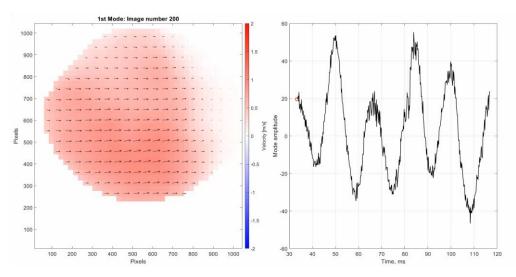
Sage Velocity within Optical Spool



TREES 2.0: Schlieren Video Analysis







Oscillating Flow Field at 60 Hz

Proper Orthogonal Decomposition (POD)



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Summary

- Traveling-wave thermo-acoustic rigs were designed and built as a new thermal management approach for electric aircraft.
- Experimental results show minimal acoustic power degradation between 0.2 m, 5 m, and 10 m distances, but 90° transitions combined with long distances can degrade acoustic power
- Demonstrated thermal amplification of acoustic waves
- Optical measurement were able to capture velocity and frequency of traveling wave.
- In-house testing informed aircraft sized TREES testing at ACT
 - Demonstrates that fully solid-state TMS is possible!



Acknowledgements

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- ACT for their successful work on the TREES full-scale fabrication and testing.
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Questions



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