



Novel Power Transmission Solutions for Megawatt Scale Electric Aircraft

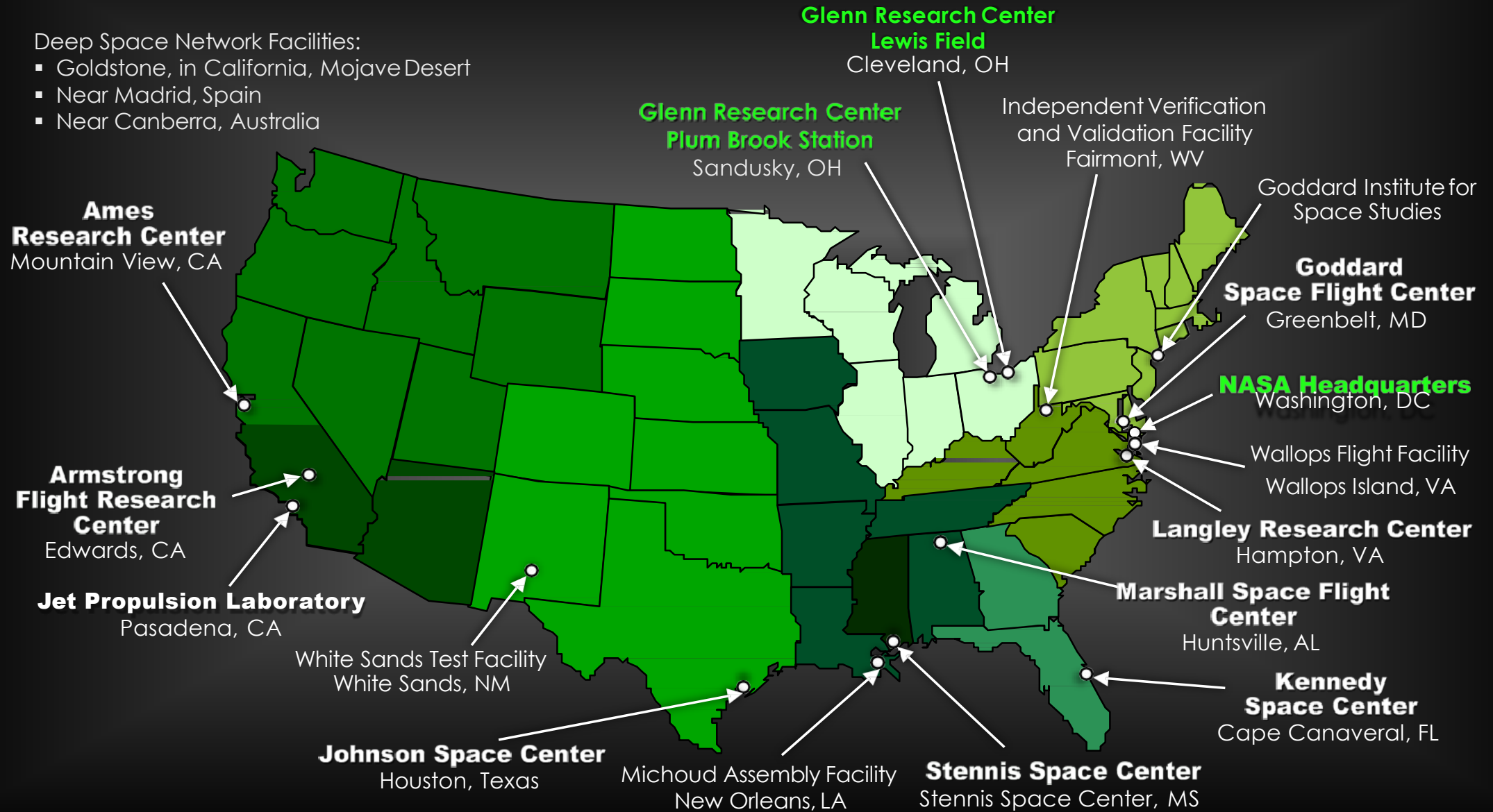
Dr. Maricela Lizcano

Research Materials Engineer
NASA Glenn Research Center
Cleveland, OH

NASA Centers and Installations

Deep Space Network Facilities:

- Goldstone, in California, Mojave Desert
- Near Madrid, Spain
- Near Canberra, Australia

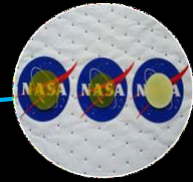




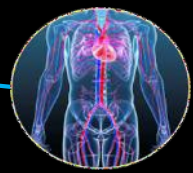
GRC Core Competencies



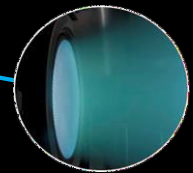
Power, Energy Storage and Conversion



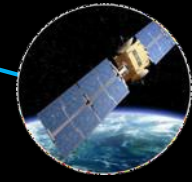
Materials and Structures for Extreme Environments



Physical Sciences and Biomedical Technologies in Space



In-Space Propulsion and Cryogenic Fluids Management



Communications Technology and Development



Air-Breathing Propulsion

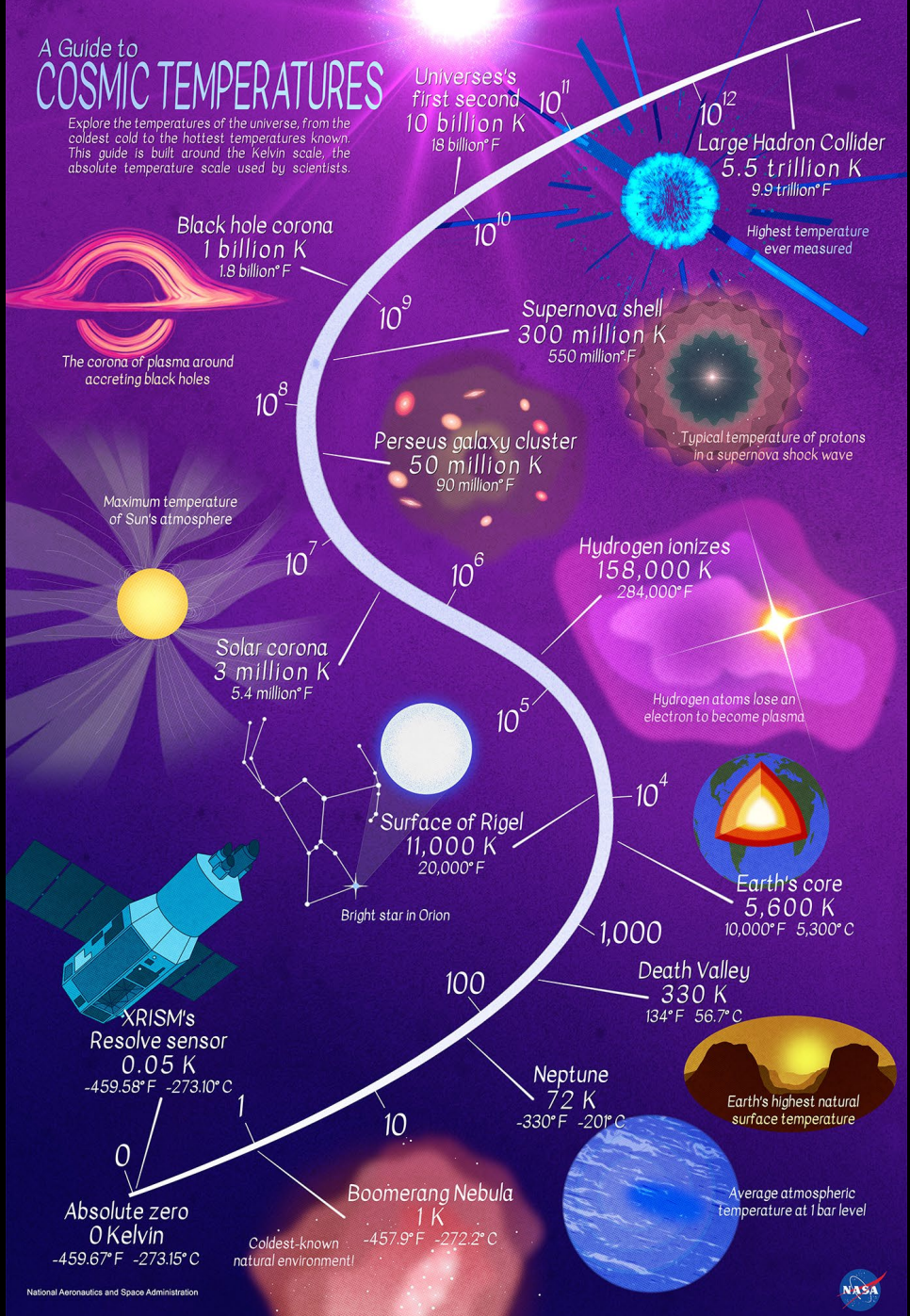


Extreme Environments



A Guide to COSMIC TEMPERATURES

Explore the temperatures of the universe, from the coldest cold to the hottest temperatures known. This guide is built around the Kelvin scale, the absolute temperature scale used by scientists.



Extreme Temperatures



Deep Space
 -459 °F / -273 °C
 to
 Super Nova
 550,000,000 °F

Big Bang
 18 Billion °F

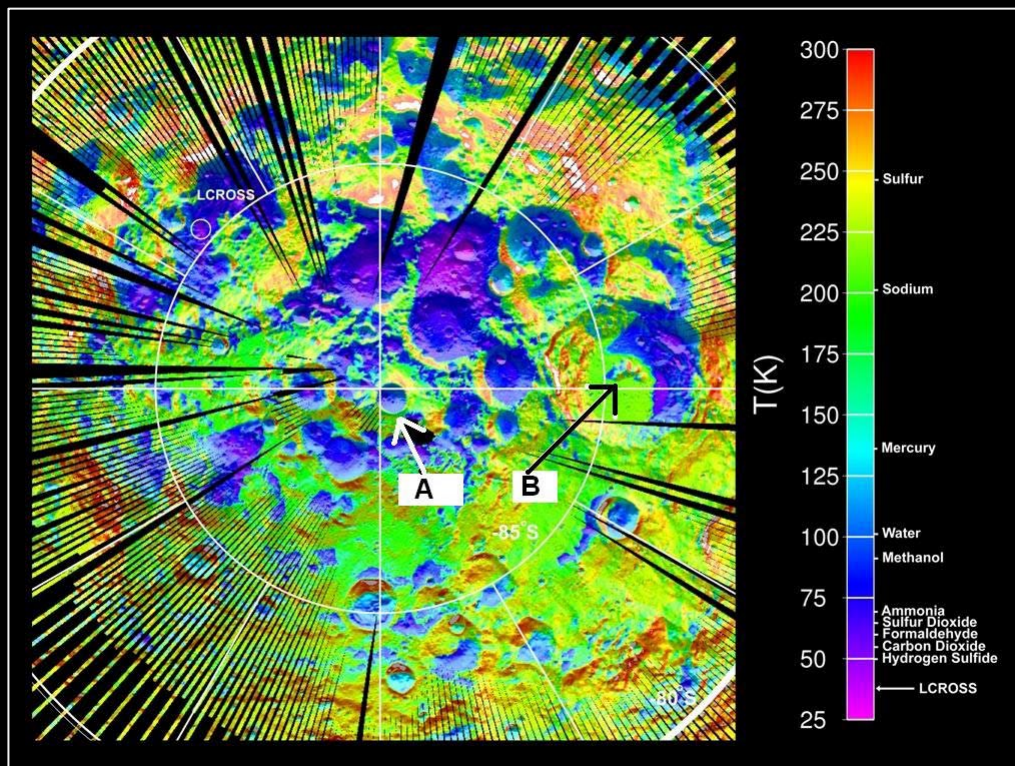
Man Made
 Large Hadron Collider
 9.9 Trillion °F



Lunar Temperatures

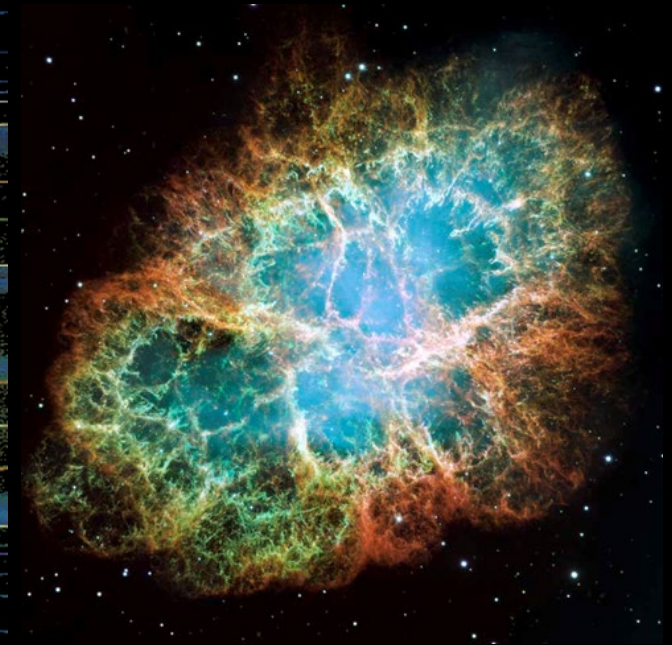
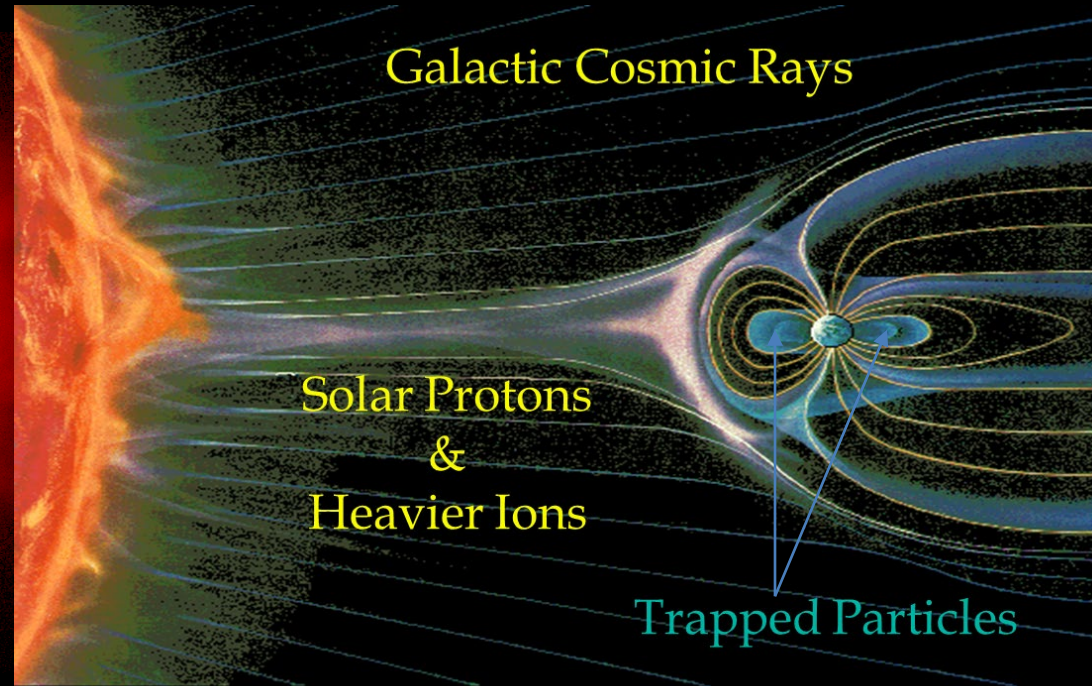
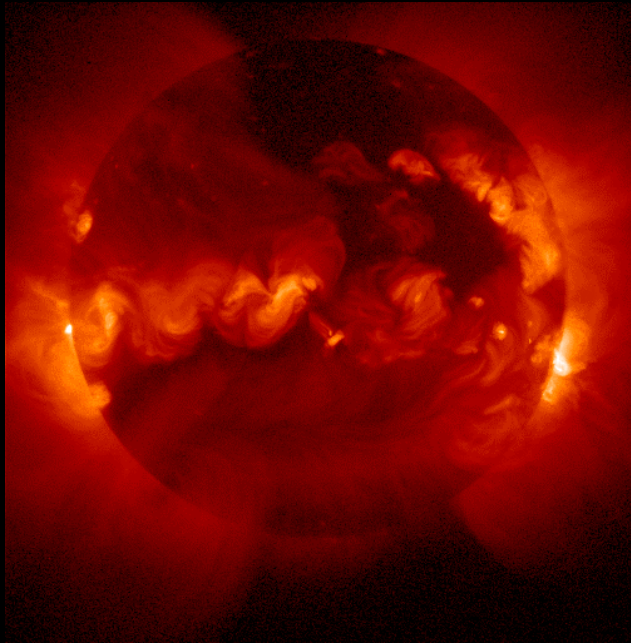


Lunar South Pole Temperature Mapping



- Daylight temperatures near the Moon's equator ~ -208 °F (-133 °C) to 250 °F (121 °C)
- Nightfall at the equator drops to -208 °F (-133 °C).
- NASA's Lunar Reconnaissance Orbiter has measured temperatures lower than -410 °F (-246 °C).

The Radiation Environment



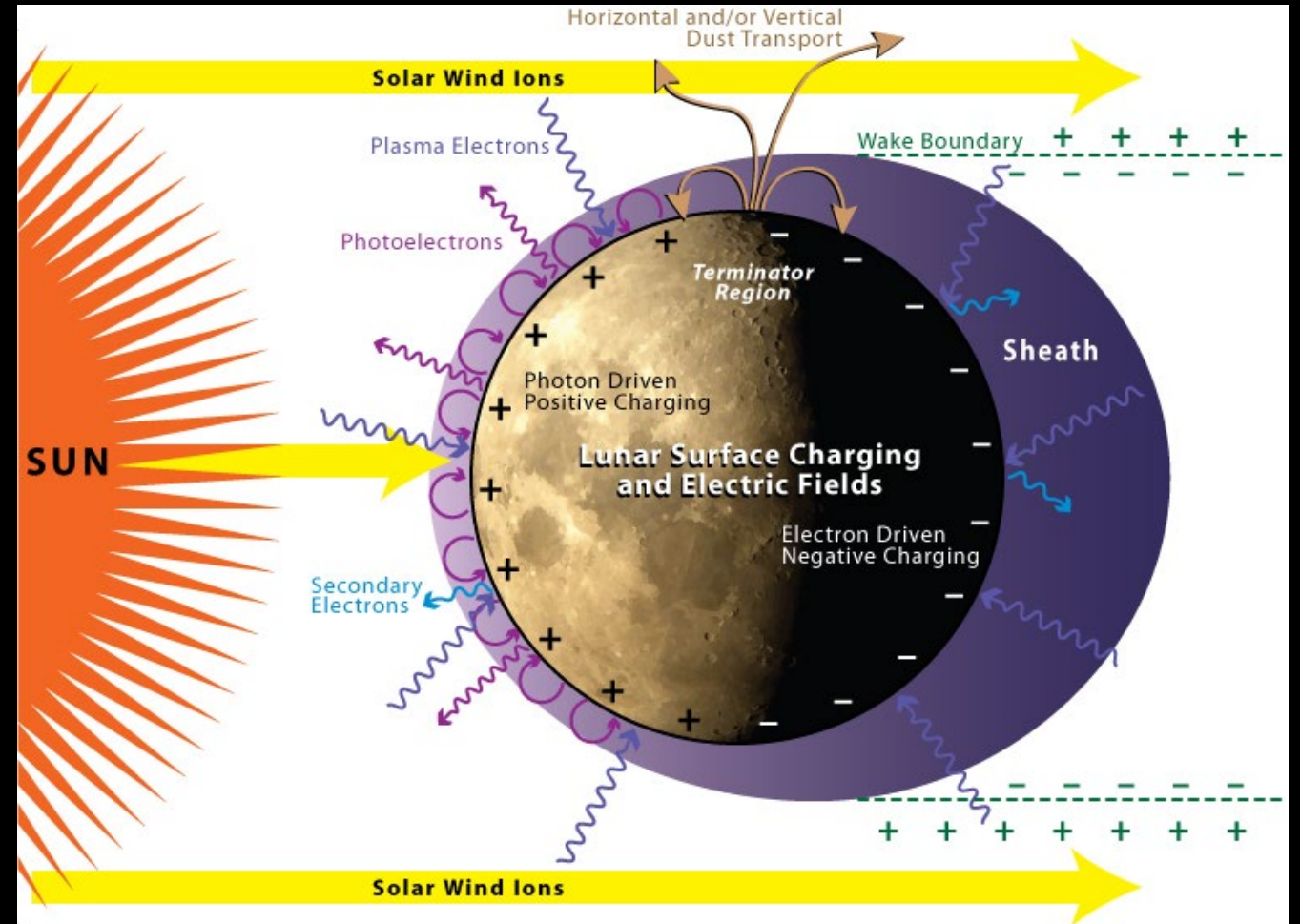
- Charged Particles: Protons, heavy ions, neutrons includes X-rays, UV rays
- Planetary asteroid debris as micrometeors



The Moon is Like a Giant Capacitor



- The Moon is charged by all the charged particles in the heliosphere
- UV light also deposit photoelectrons or creates ion and secondary electrons from striking regolith particles
- During Corona Mass Ejections while traveling the wake of the Earth's Magnetosphere, negative potentials of -4000 volts as well as dielectric breakdown have been observed



CHARACTERIZING THE NEAR LUNAR PLASMA ENVIRONMENT. T. J. Stubbs, Goddard Earth Science and Technology Center, and NASA Goddard Space Flight Center, Mail Code 674, Greenbelt, MD 20771, (Timothy.J.Stubbs.1@gssc.nasa.gov)

The Lunar Regolith



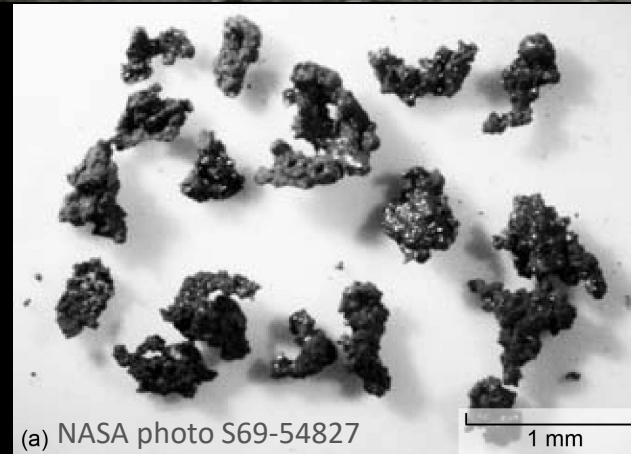
Regolith is unconsolidated rocky material (minerals, glasses, volcanic rock) that covers bedrock.

Lunar Regolith Dust:

- <20 microns to ~1 cm
- Electrostatic
- Abrasive with sharp edges

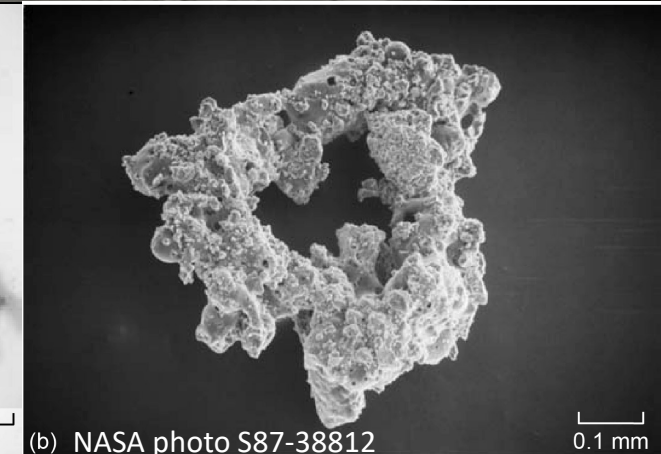


https://svs.gsfc.nasa.gov/vis/a010000/a014300/a014374/Cosmic_Temperatures_Horizontal_Scale_Full.jpg



(a) NASA photo S69-54827

1 mm



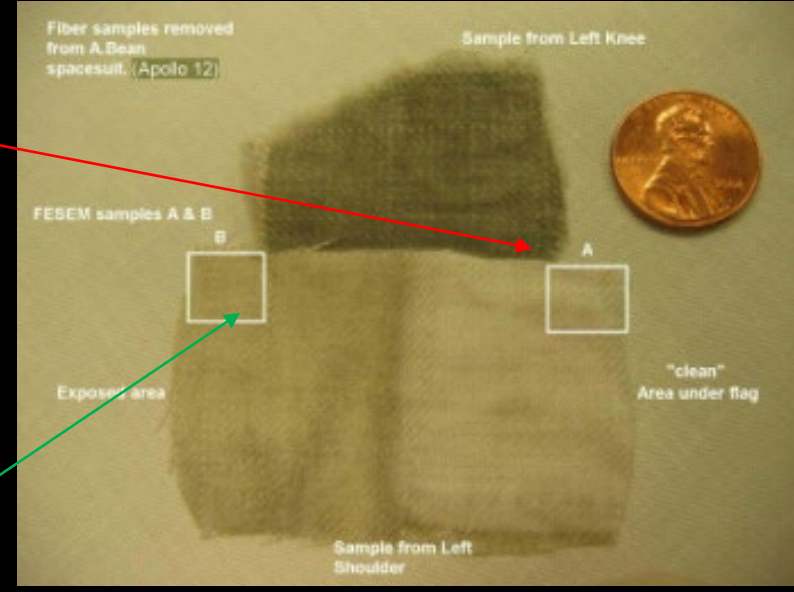
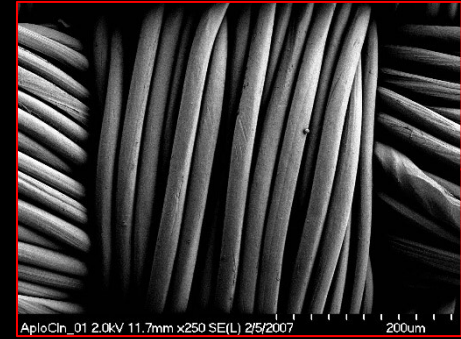
(b) NASA photo S87-38812

0.1 mm

Apollo Era Space Suit and Lunar Dust



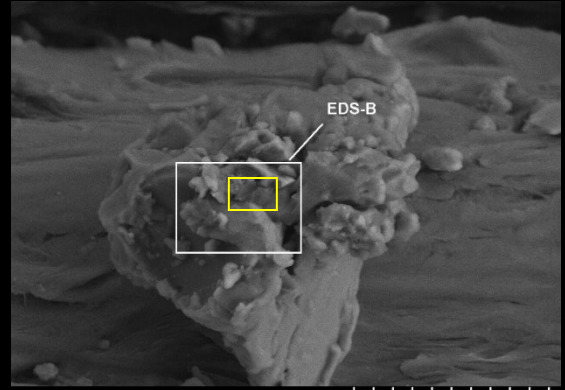
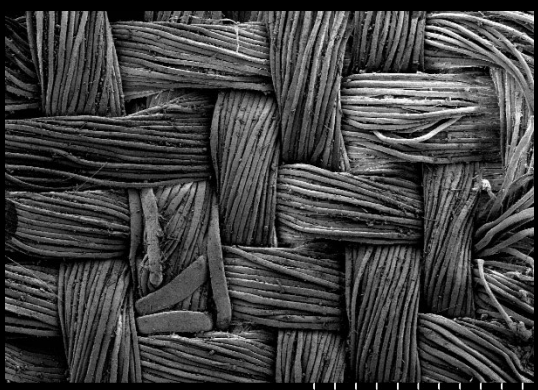
Spacesuit: Teflon coated fiber glass fibers Alan Bean Apollo 12 Mission



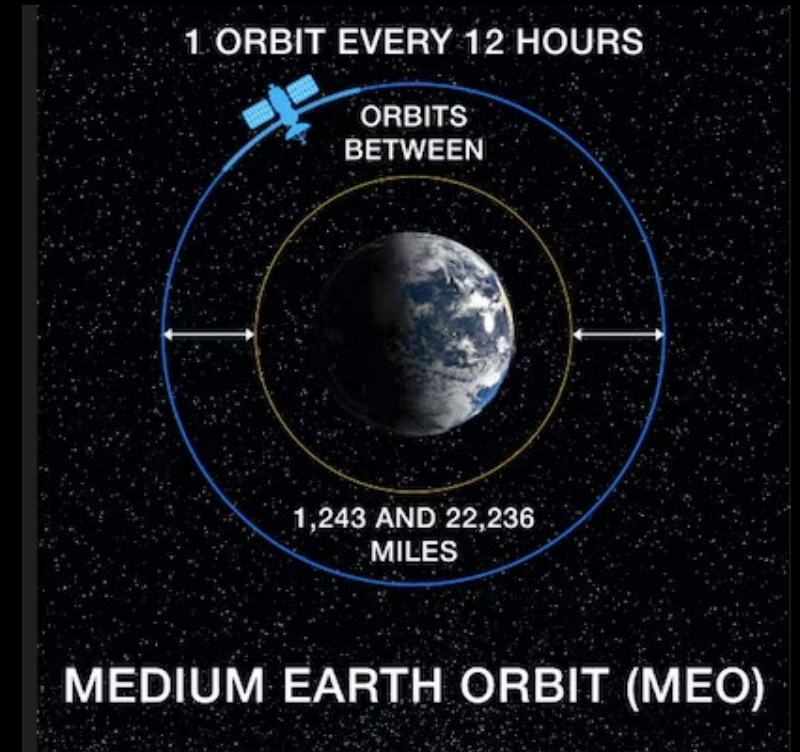
50X

1000X

9000X



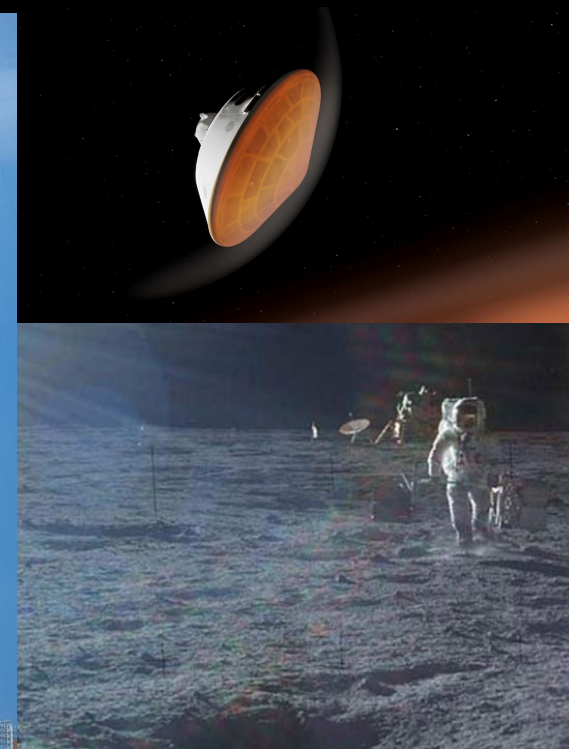
Challenges with High Power Transmission In Space



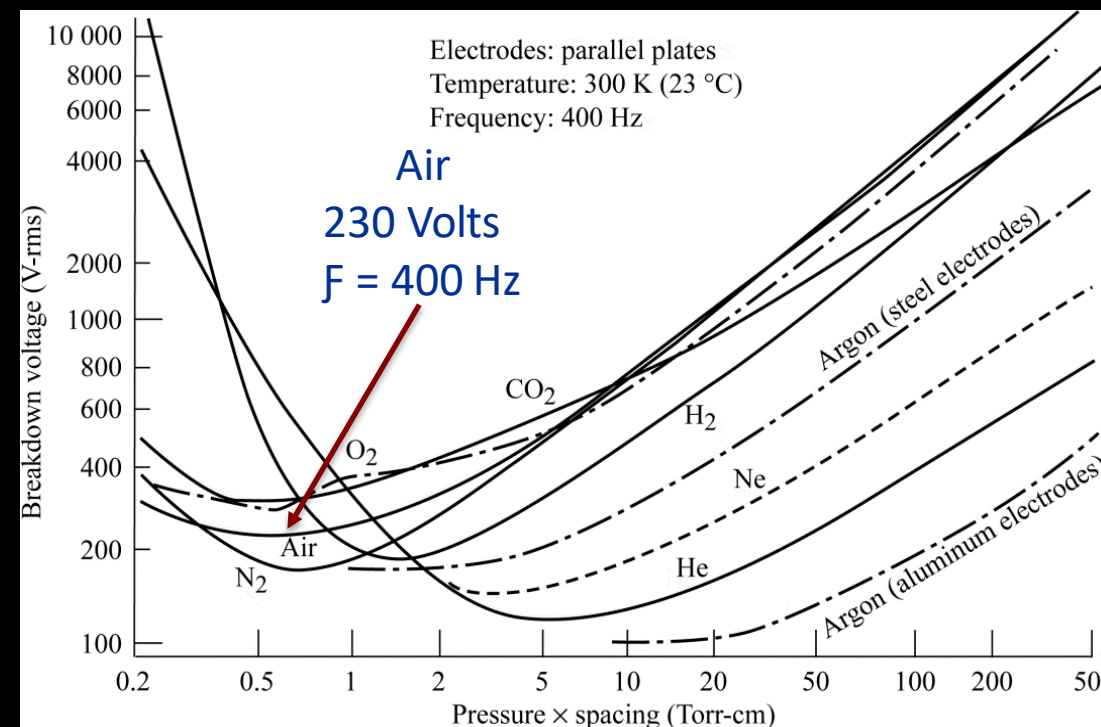
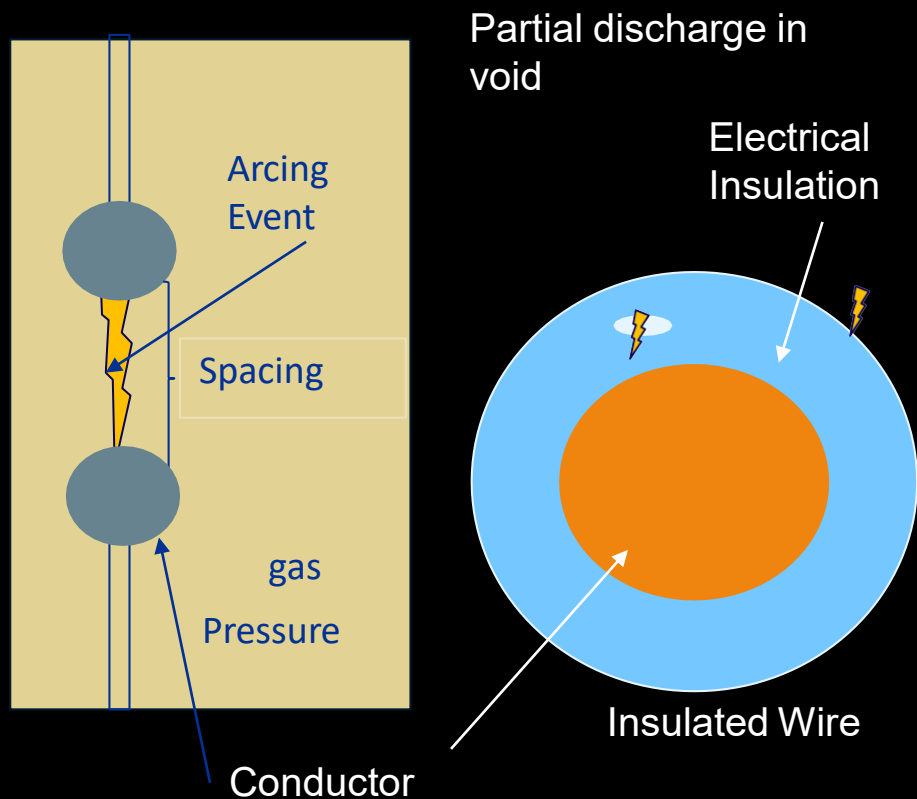
Thermal, Electrical, Mechanical and Environmental Challenges



- Temperature Swings
- Electrical Stress and High Electric Fields
- Mechanical Stress from manufacturing, transport, handling onto spools, loading or installing in spacecraft and deployment
- Environments from sitting on launch site, lift-off conditions, time of flight in standard atmospheric pressures to vacuum



Technical Challenges: Partial Discharge and Corona



Breakdown Voltage of Several Gases as a Function of pd at Room Temperature

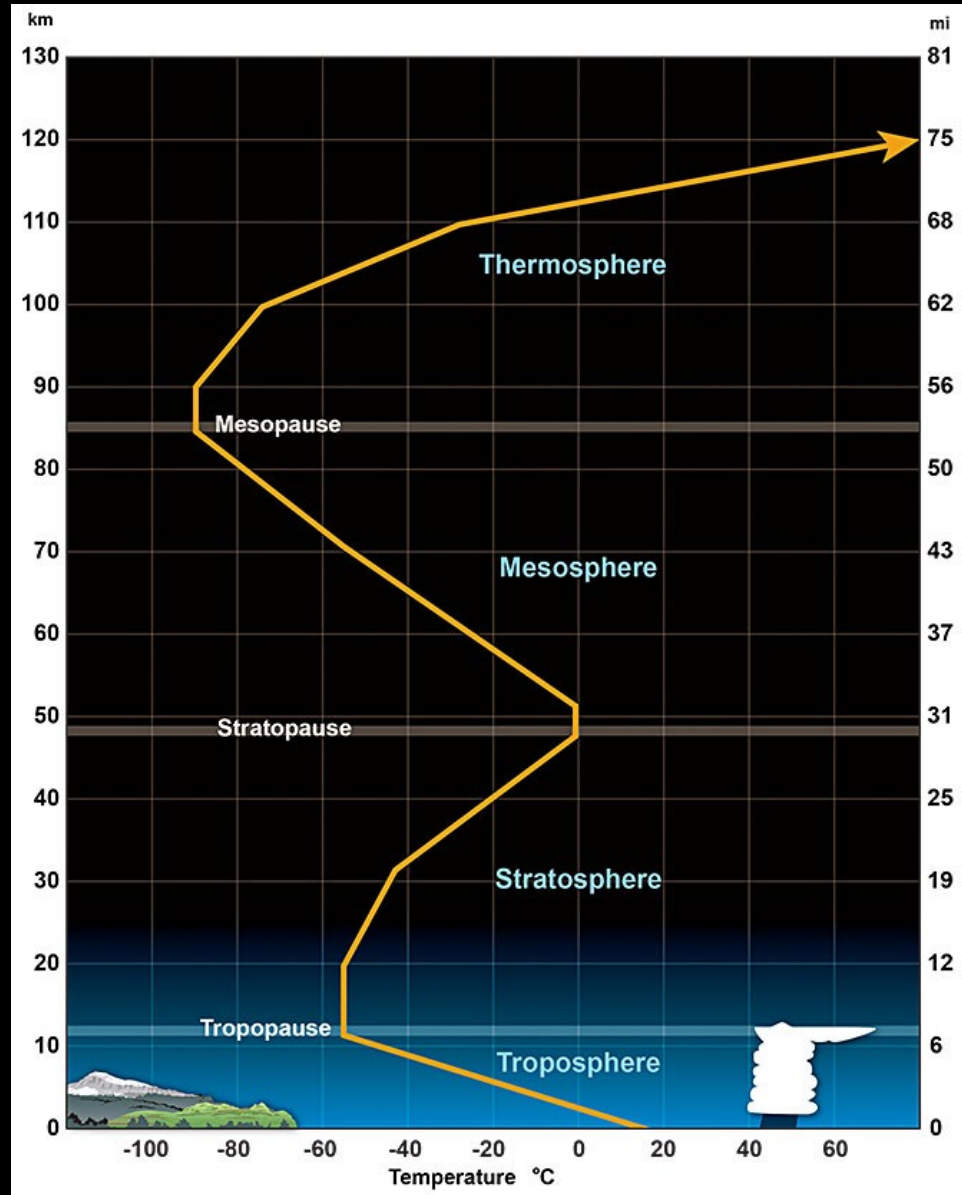
The minimum voltage for electrical discharge between two metal conductors at **high altitude** will occur at ~ 327 V. **At 400 Hz the minimum voltage drops to 230 V for arcing to occur.** Additionally, voids, defects and contaminants in electrical insulation can experience intensified local discharge called partial discharge.

Example



Earth's Atmospheric Temperature Profile ~-90 °C to 60 °C

The low density of air at high altitudes, extreme temperatures and high-power electrical systems can make future high altitude electric aircraft (> 25,000 feet) susceptible to partial discharge when exposed to high electric fields.



Powering Up The Future



Best Electrical Insulation Candidates

- Fluoropolymer (FP)
- Polyimides (PI)

Challenges for Reliable HV Power Transmission

- High electric fields (HEF)
- FP susceptible to radiation and creep effecting reliability
- Tape wrapped PI is not extrudable

Historically Apollo ALSEP missions,

- PI, 70 W, 16 V, 400 Hz (Apollo 17)

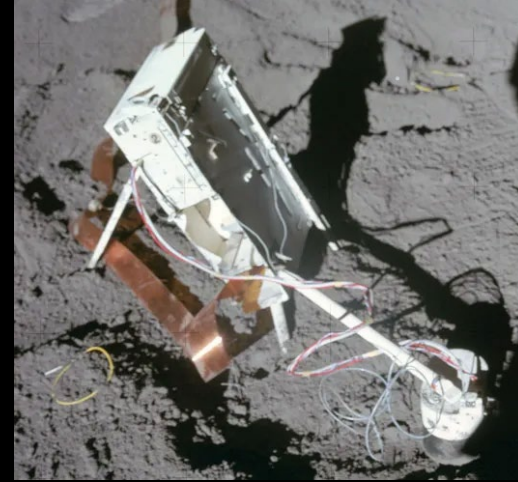
Future High Altitude All Electric Aircraft

- $\geq 1\text{KV}$, 400 Hz (avionics) to 20 KHz (switching frequencies)

Future Lunar Economy

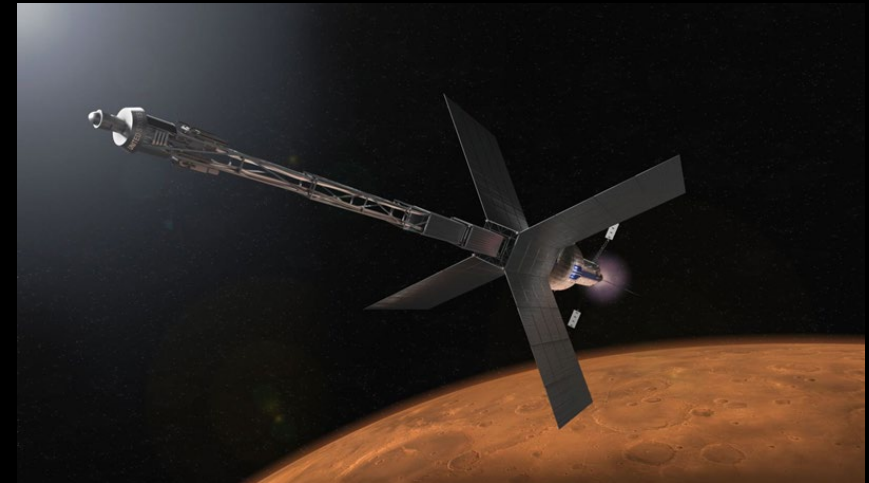
- 1 kV, 1 kHz and $\sim 60\text{ kW}$, 2.5 kV_{AC} or 3 kV_{DC} at 1 kHz power grids, power needs could grow to MW levels

Best SOA candidate materials are well known on Earth, the HV stress, fields and aging rates are unknown in extreme environments



Apollo 15
Cold Cathode Ion
Gauge (CCIG)
Experiment

Photo AS15-86-
11595



Concept of Nuclear Electric
Propulsion Spacecraft

Concept of Artemis Base Camp Micro-grid

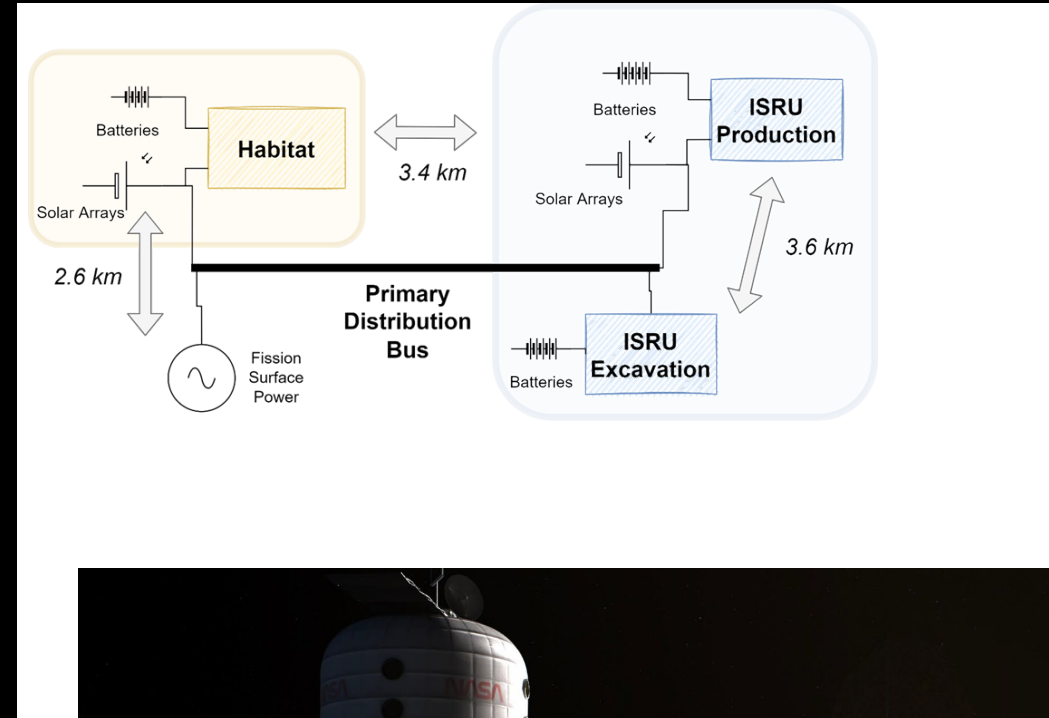


Trade studies focused on primary power distribution system

- Architecture (radial, ring, mesh)
- Power type (AC vs DC)
- Voltage: (600 V – 6 kV)
- Data contains estimated mass of converters + cables

Results

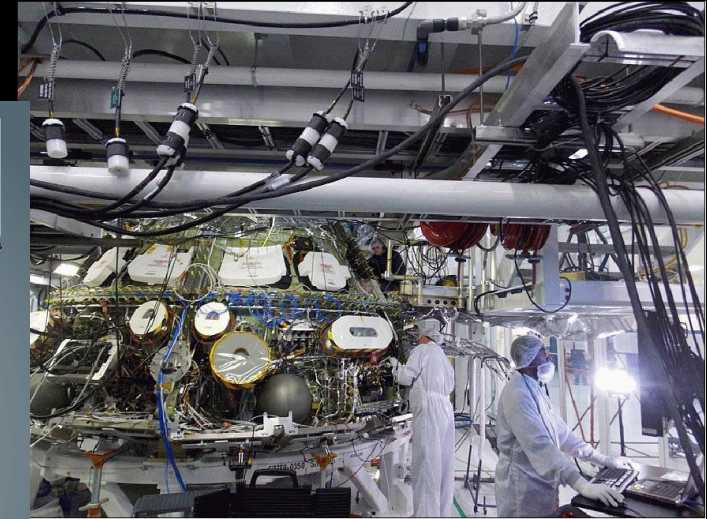
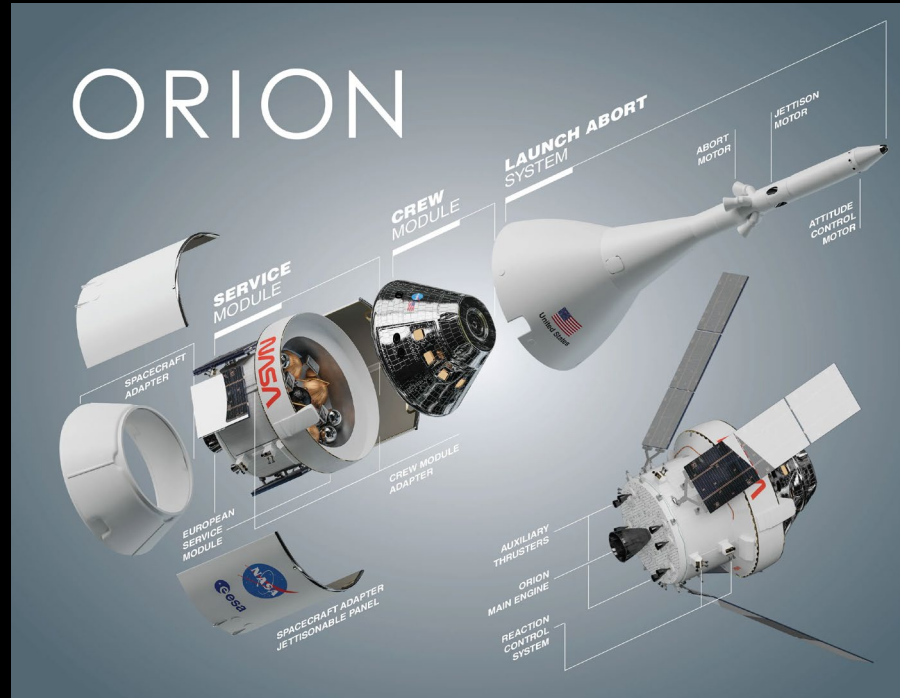
- Voltage 3 kV has mass advantages
- AC vs DC is marginal difference
- Technology limitations need to be considered



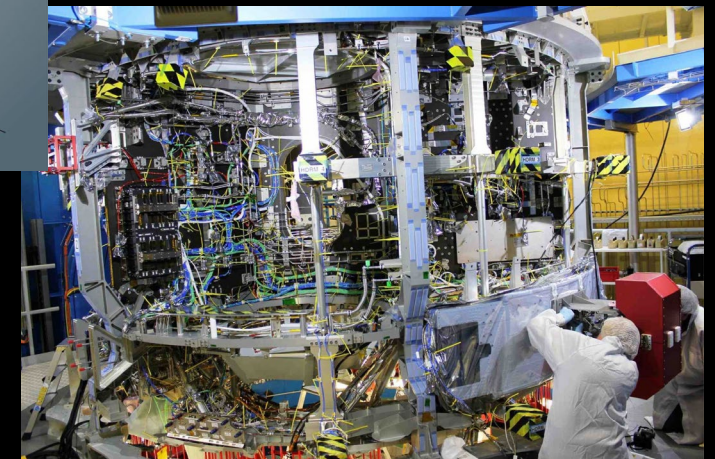
Other Considerations



- Wires and cables for mega Watts of power in a future Aircraft, Lunar economy or nuclear propulsion vehicles must be safe and reliable
- Wiring can contribute 50% or more of the payload increasing costs
- We need lightweight, safe and reliable solutions



Orion Crew Capsule



Orion Service Module

credits: NASA

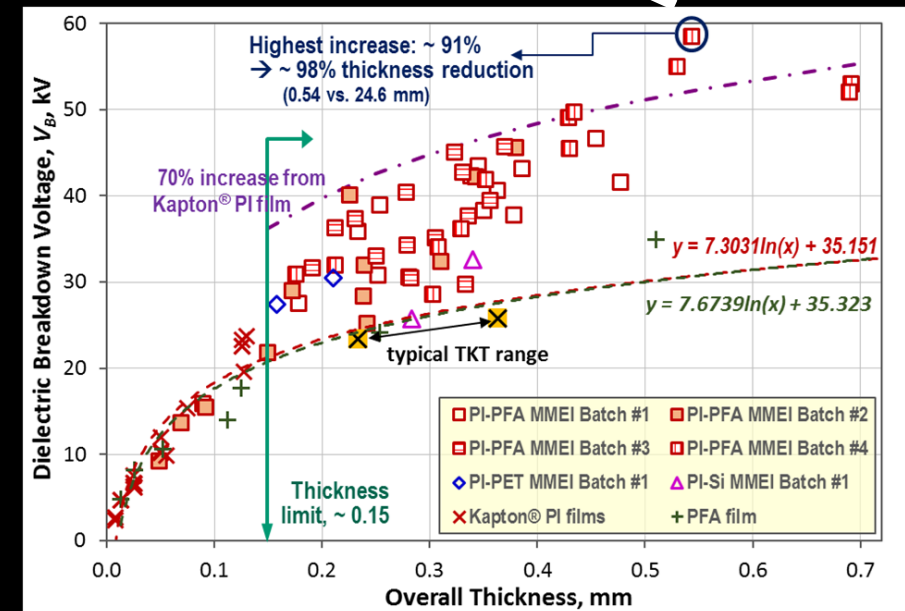
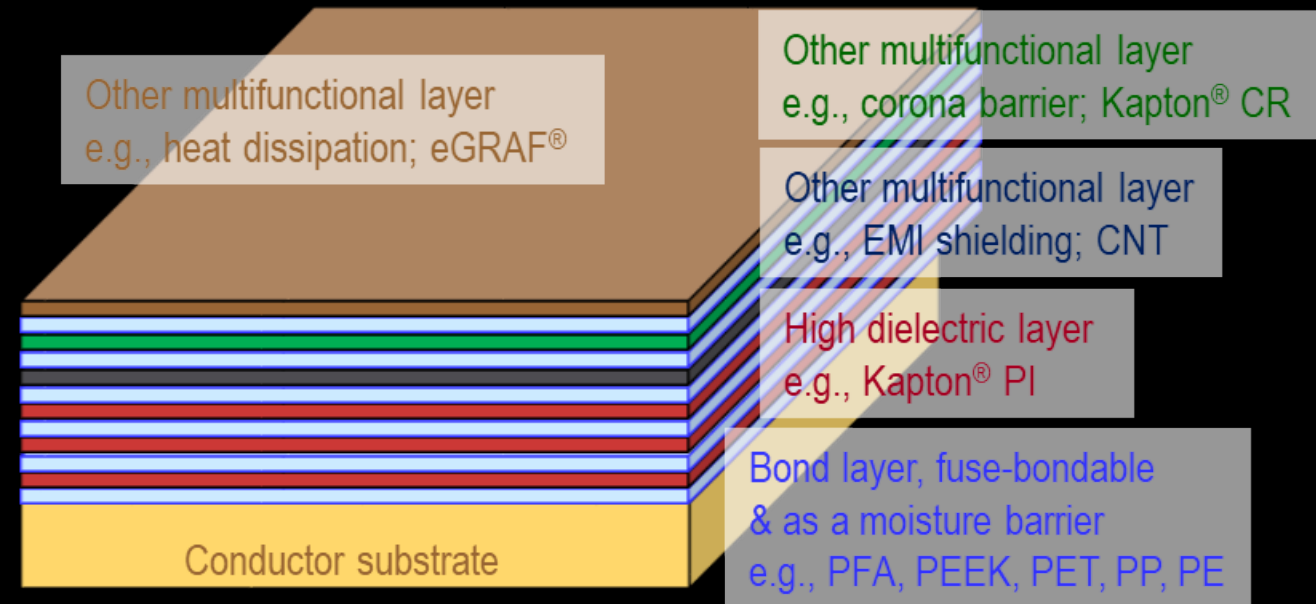


NASA Materials R&D for High Power High Voltage Transmission

NASA Developed a Micro-Multilayered-Multifunctional Electrical Insulation (MMEI)

Compared to SOA Teflon-Kapton-Teflon (TKT)

- 91 % increase in dielectric breakdown voltage
- 99% decrease in insulation thickness



Improved Properties of Polymer with Fillers

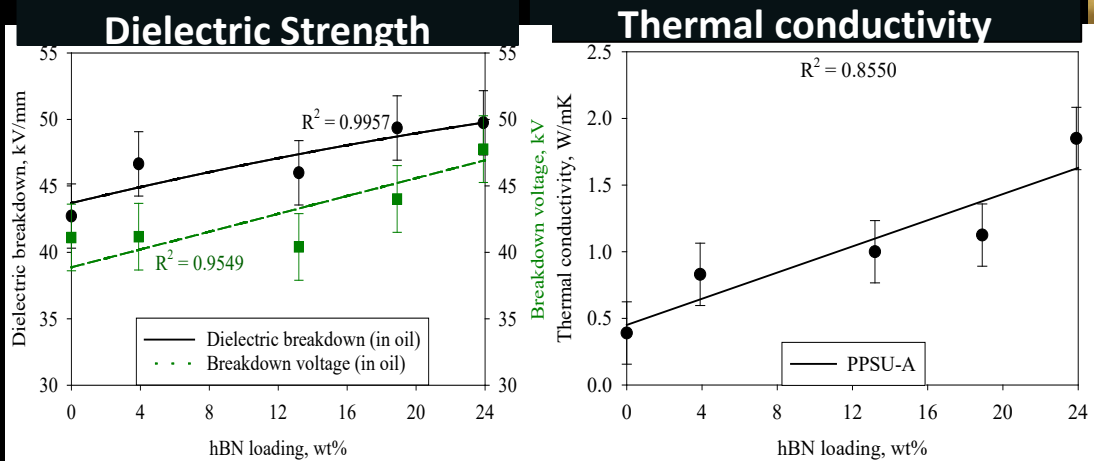


Water-chilled rollers and air knife



Take up spool

Demonstrated better Thermal and Electrical Performance with ceramic fillers.



High-bend radius

Composite insulation showed improvement in dielectric strength and increase in thermal conductivity relative to the neat polymer

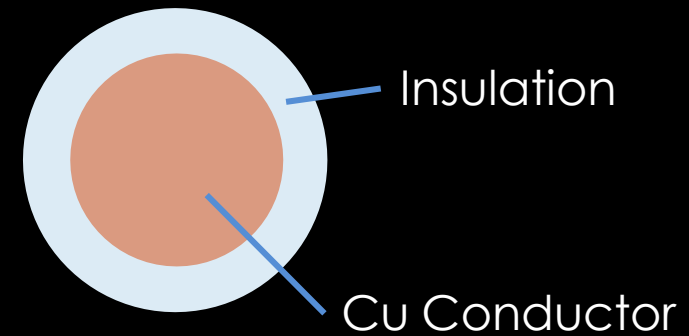
T. Williams, B. Nguyen and W. Fuchs, 2020 IEEE 3rd International Conference on Dielectrics (ICD), 2020, pp. 541-545, doi: 10.1109/ICD46958.2020.9341910

Lightweighting Conductor

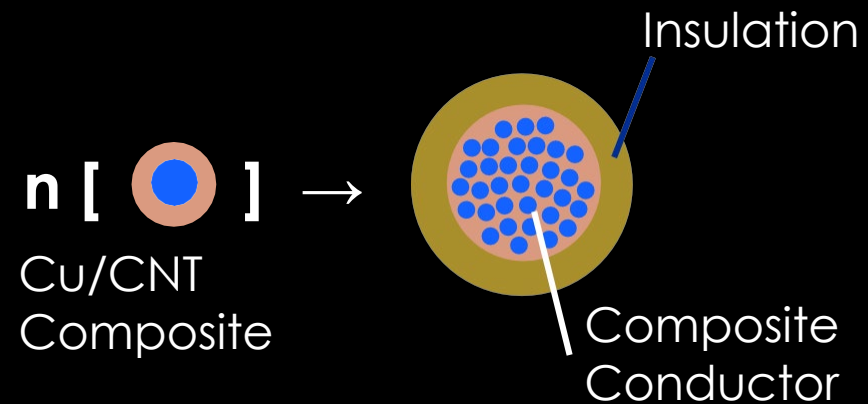


	Copper	Carbon Nanotube (CNT) Yarn
Electrical Conductivity (κ, S/m)	5.8×10^7	* 1.3×10^6
Tensile Strength (σ, MPa)	2 00	1500
Key Feature	(σ_{TS} , MPa)	Electrical Conductivity (κ)
Electroless plating [2]	-	90% IACS
Self-fueled electrodeposition [3]	500-650	51% IACS
Super-aligned CNTs [4]	287	46.8 MS/m
Cu-Ti alloy matrix [5]	362 * σ_{YS}	93% IACS
SPS composites, not aligned [6]	275	93% IACS
Higher ampacity [4,7]	-	46-47 MS/m

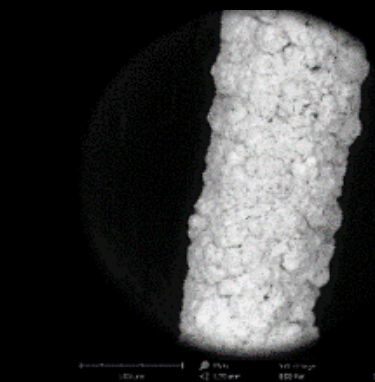
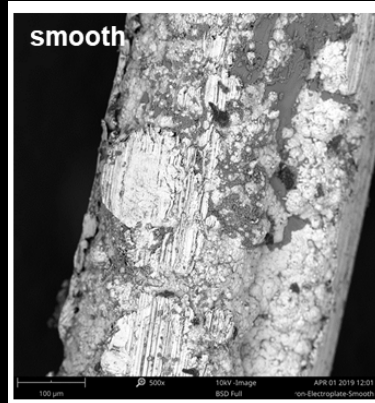
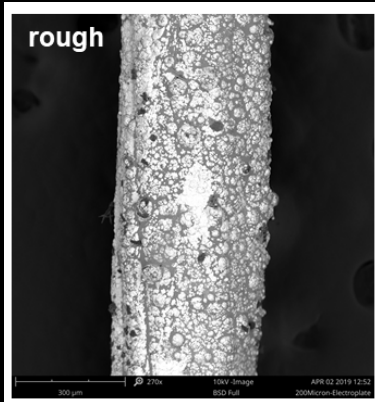
Now



Future

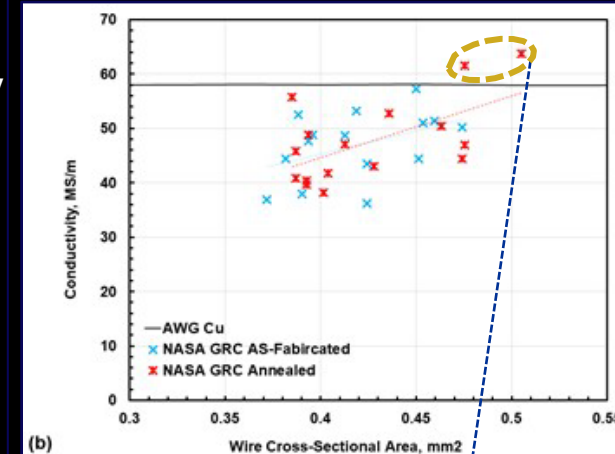


Lighter Weight Cu/CNT Conductor

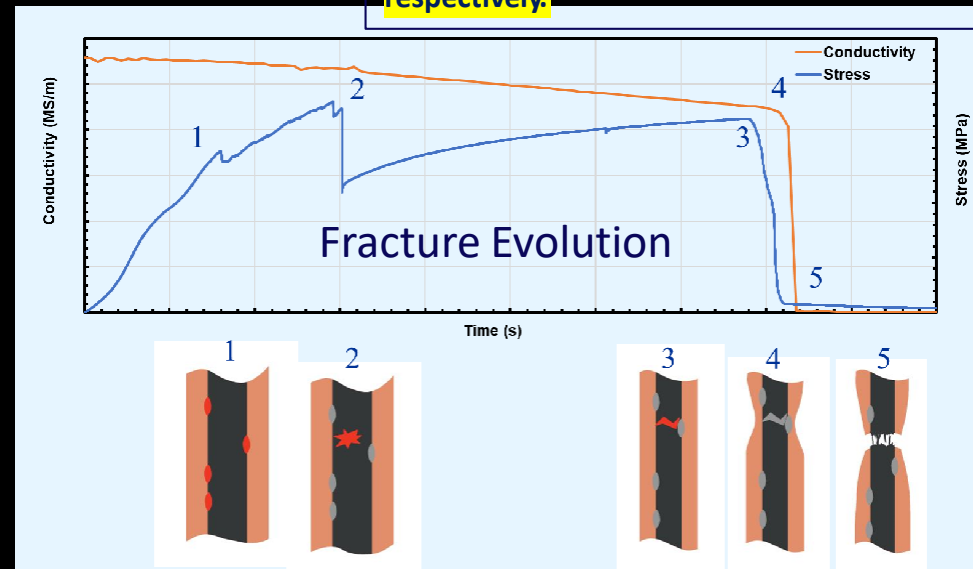
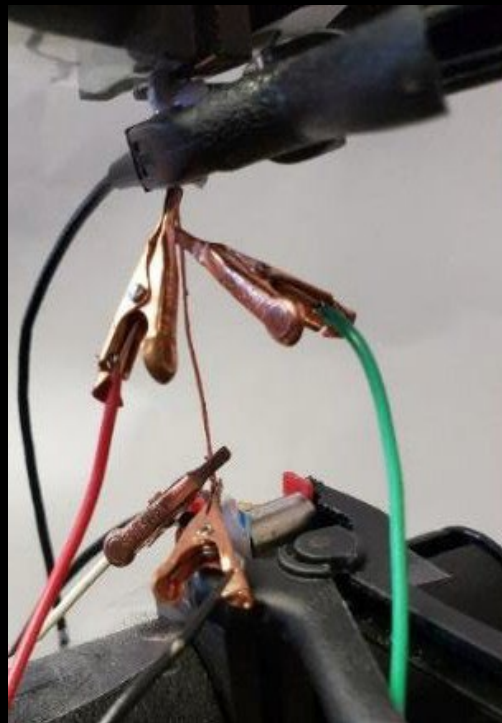


Correlate electrical and mechanical behaviors via 4-probe electrical resistance (ER) and acoustic emission (AE) monitoring

Cu/ CNT composite provides opportunity to further reduce wire/cable weight while maintain most of the electrical conductivity of the conductor and increase strength.



Batch 5 conductivities were greater than both theoretical predictions and pure annealed Cu by 9.8 and 4.8 percent, respectively.



Hexagonal Boron Nitride Nanomaterials



NASA Glenn Research Center (GRC)
has 2 decades of expertise
synthetizing BNNTs and other BN
nanomaterials for different
Aerospace applications due to their
multifunctionality

BN Applications:

- ✓ Aerospace structures and components
- ✓ Radiation Shielding
- ✓ Electric propulsion components
- ✓ Energy Storage
- ✓ Tribology
- ✓ Thermoelectric
- ✓ Ballistic Armor
- ✓ Cosmetics

- **Good Insulation Properties**

- ✓ Constant wide band gap above 5.2 eV

- **Good Mechanical Strength**

- **High Thermal Conductivity**

- ✓ Thermal Conductivity (W/(m·K)):

- ✓ BNNT > 600, W/m·K

- ✓ h-BN in plane > 100, W/m·K

- ✓ h-BN through plane ~ 30 W/m·K

- ✓ Ability to dissipate heat in nano electronics

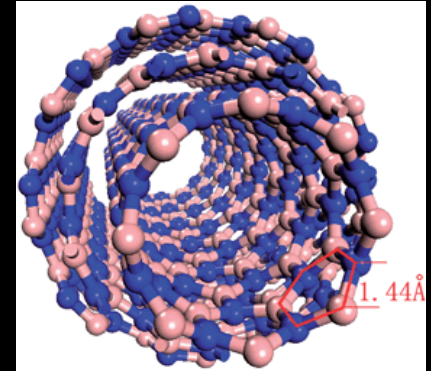
Promising results in thermal shock experiments

- **Chemically and Thermally Stable**

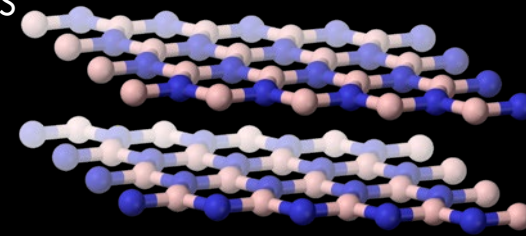
- ✓ Hydrophobic

- ✓ Chemical stability

- ✓ Oxidation in air above 900 °C

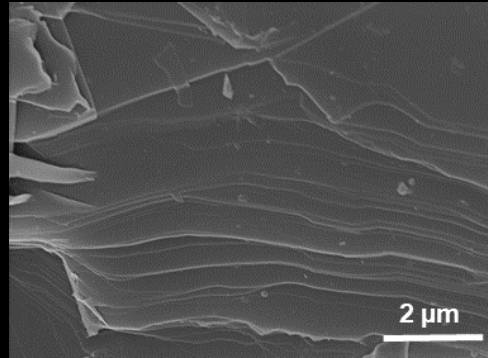
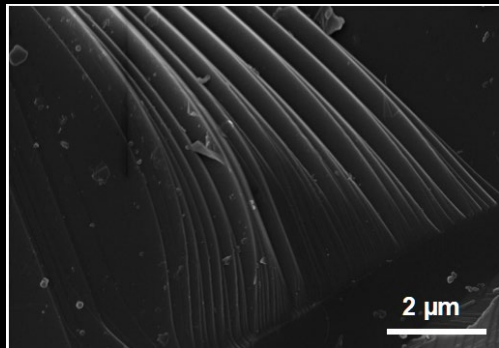
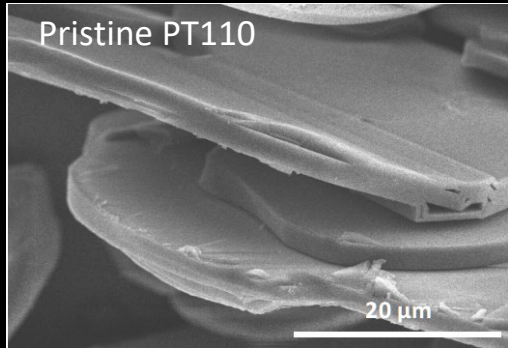


BNNT



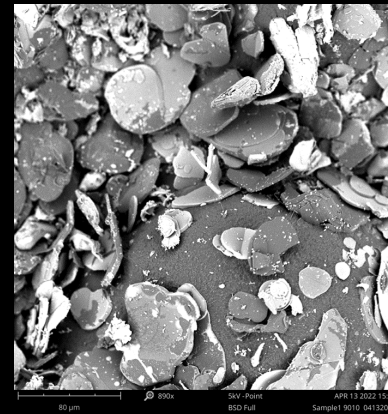
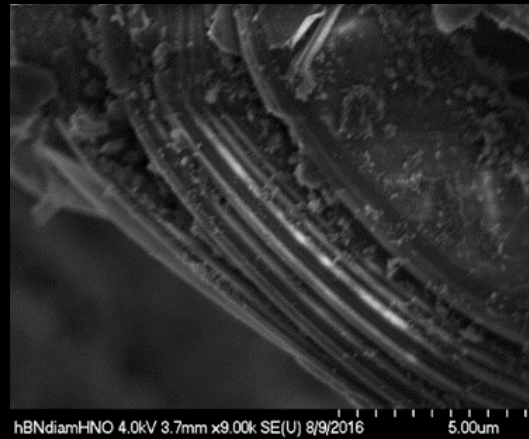
h-BN

What Can We Do With h-BN?



Make them into nanosheets to increase surface area

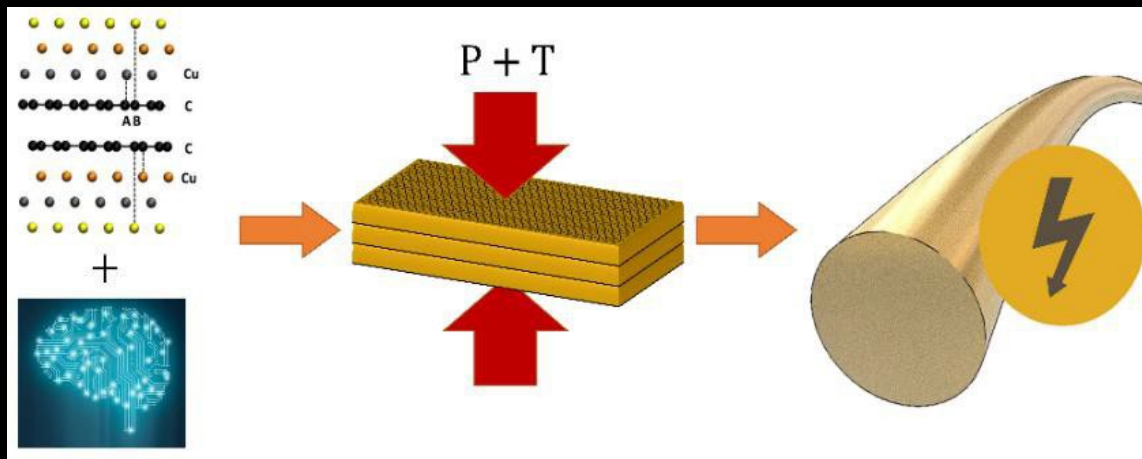
We can fill them or coat them with other materials to change properties and make composites.



ESI 21 Topic 1: Materials For High Voltage Power Transmission on the Moon

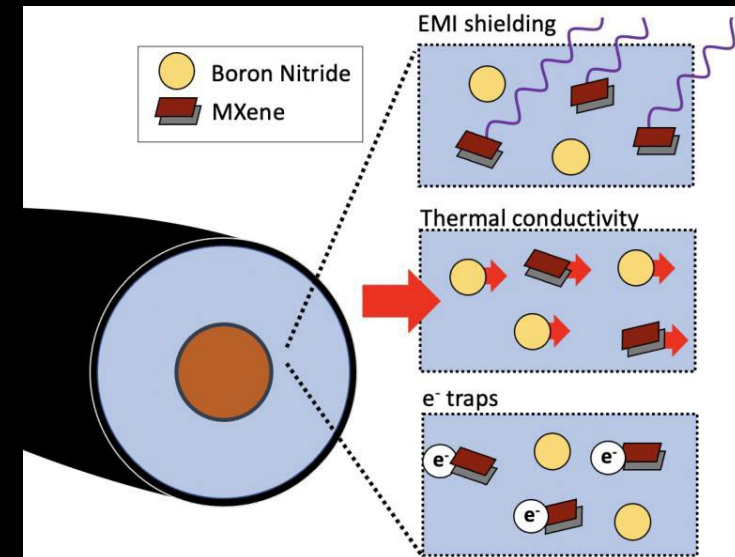


PI: Mehran Tehrani and
Co-PI: Michael Cullinan,
University of Texas at Austin



Objectives: Design, manufacture, and characterize ultra-conducting graphene-copper wires for high voltage applications.

Dr. Zhiting Tian,
Cornell University



Objectives: Create multifunctional nano composites with improved thermal, electric & shielding properties.

Thank you!



NASA Fellowships:

<https://www.nasa.gov/stem/fellowships-scholarships/index.html>

NASA Internships:

<https://intern.nasa.gov/>

NASA Careers:

<https://www.usajobs.gov/>

Acknowledgements:

NASA STMD ESI Program

NASA TACP TTT Project

NASA AAVP AATT

