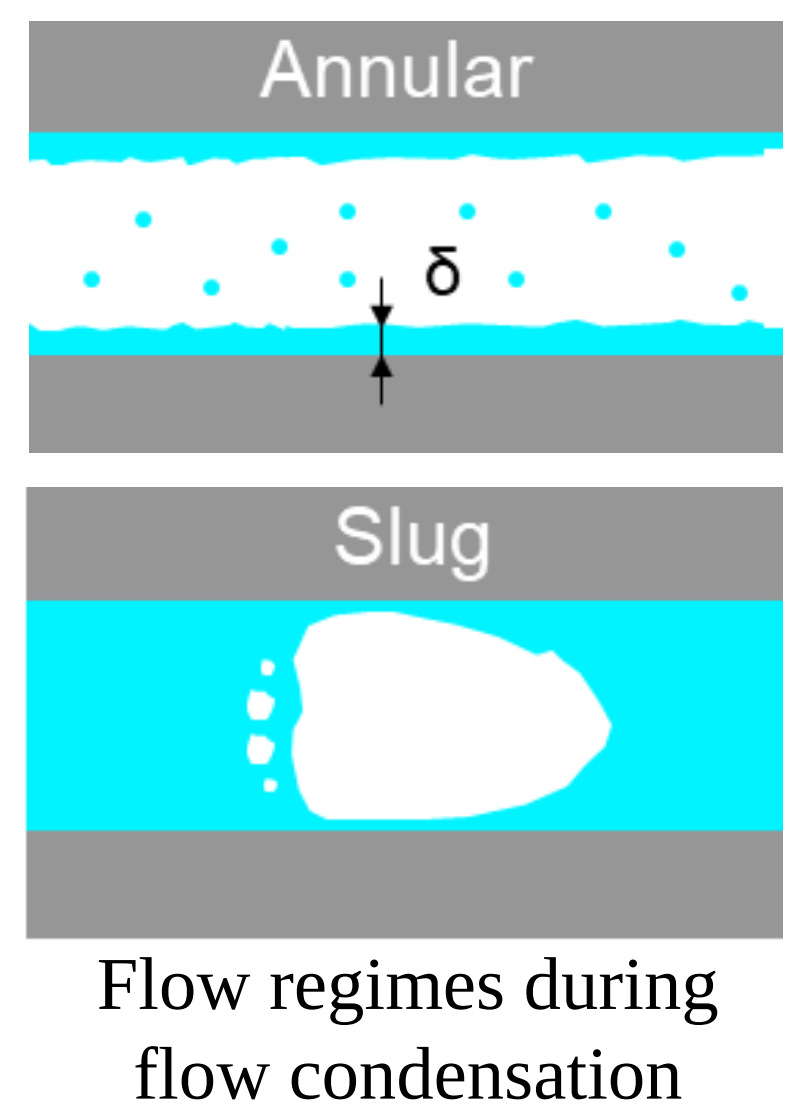


## Motivation

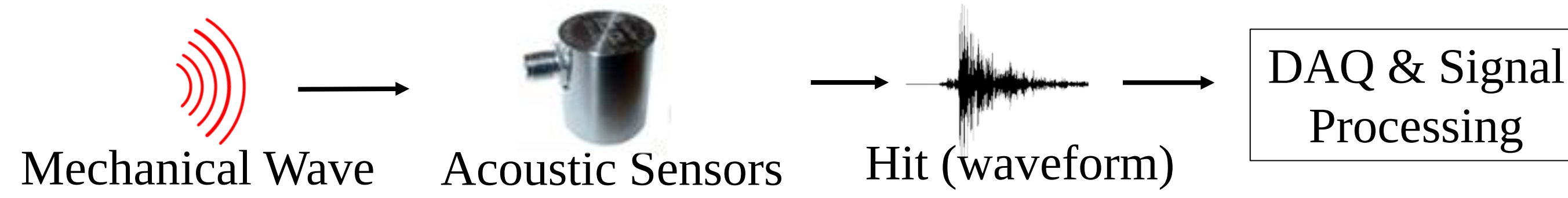


- Flow condensation occurs in a variety of thermal-fluid applications, with distinct heat transfer characteristics observed across different flow regimes.
- Interfacial instabilities in flow condensation have potential to degrade thermal performance.
- Traditional analysis of flow condensation, such as thermofluidic measurements or high-speed visualization, are not always available and lack the sampling rate required to capture rapid dynamics.

## Innovative Solution

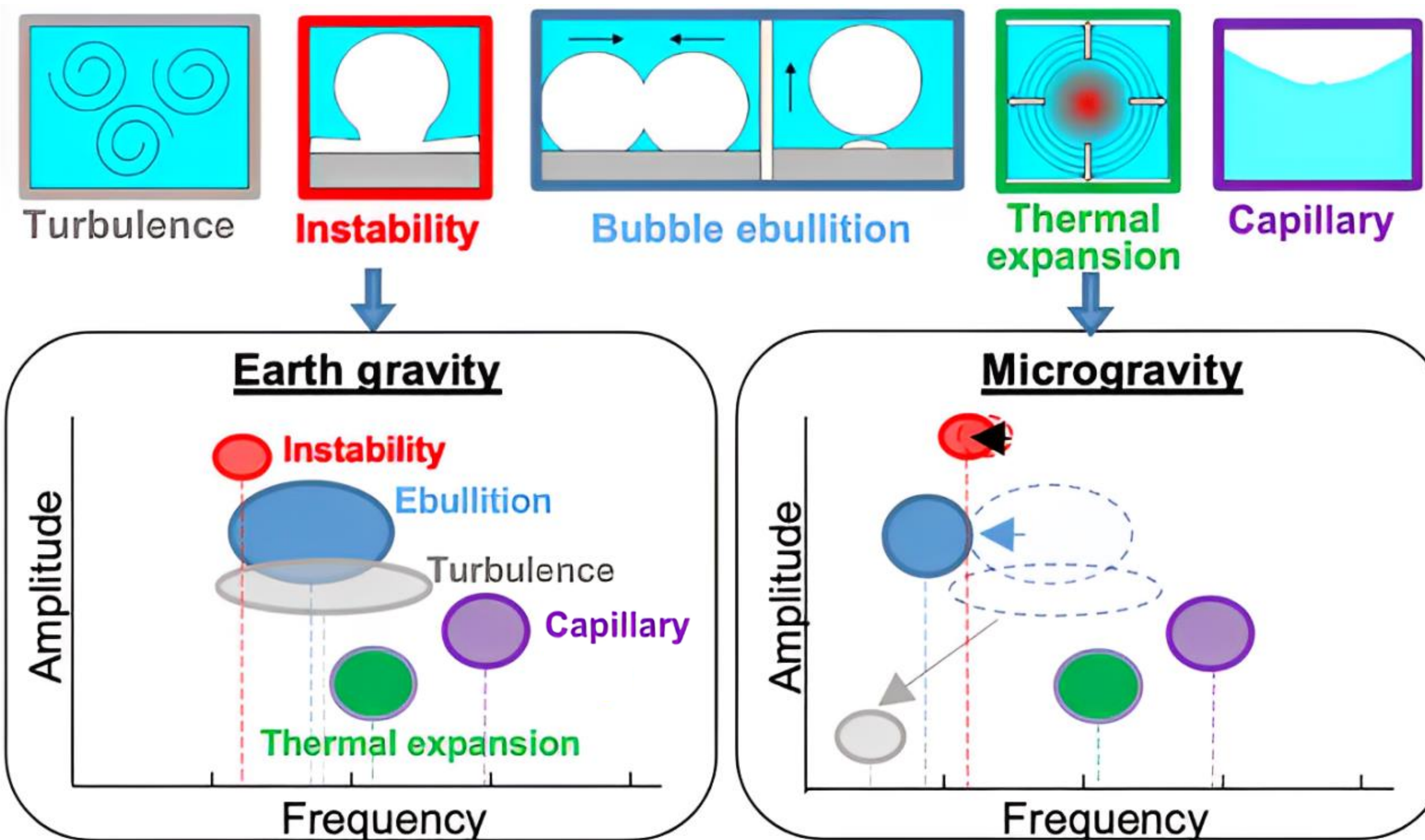
### Acoustic Sensing Techniques

- Does not require direct visualization access, providing greater flexibility in flow condensation studies
- Offers a better time resolution compared to optical imaging, enabling the capture of high-frequency characteristics
- Enables non-destructive measurement of acoustic waves, minimizing impact on the flow condensation dynamics



Diagrammatic representation of the acoustic monitoring process

### Acoustic Signatures of Transport Processes

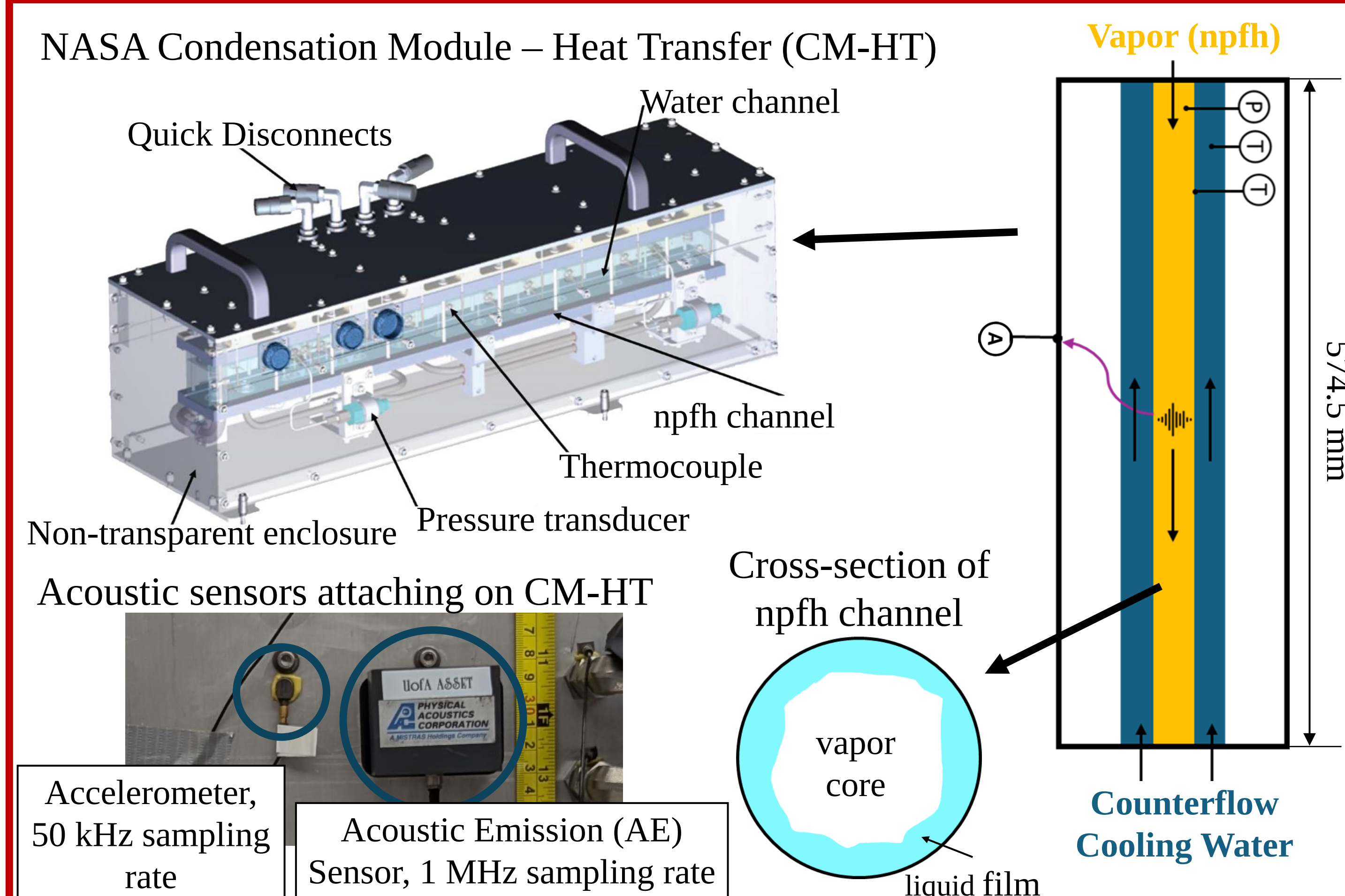


- Acoustic signatures may fully decouple under microgravity

## Objective

Using non-destructive acoustic sensors to characterize flow condensation and identify dominant transport mechanisms during flow regime transitions under gravity and microgravity

## Experimental Setup



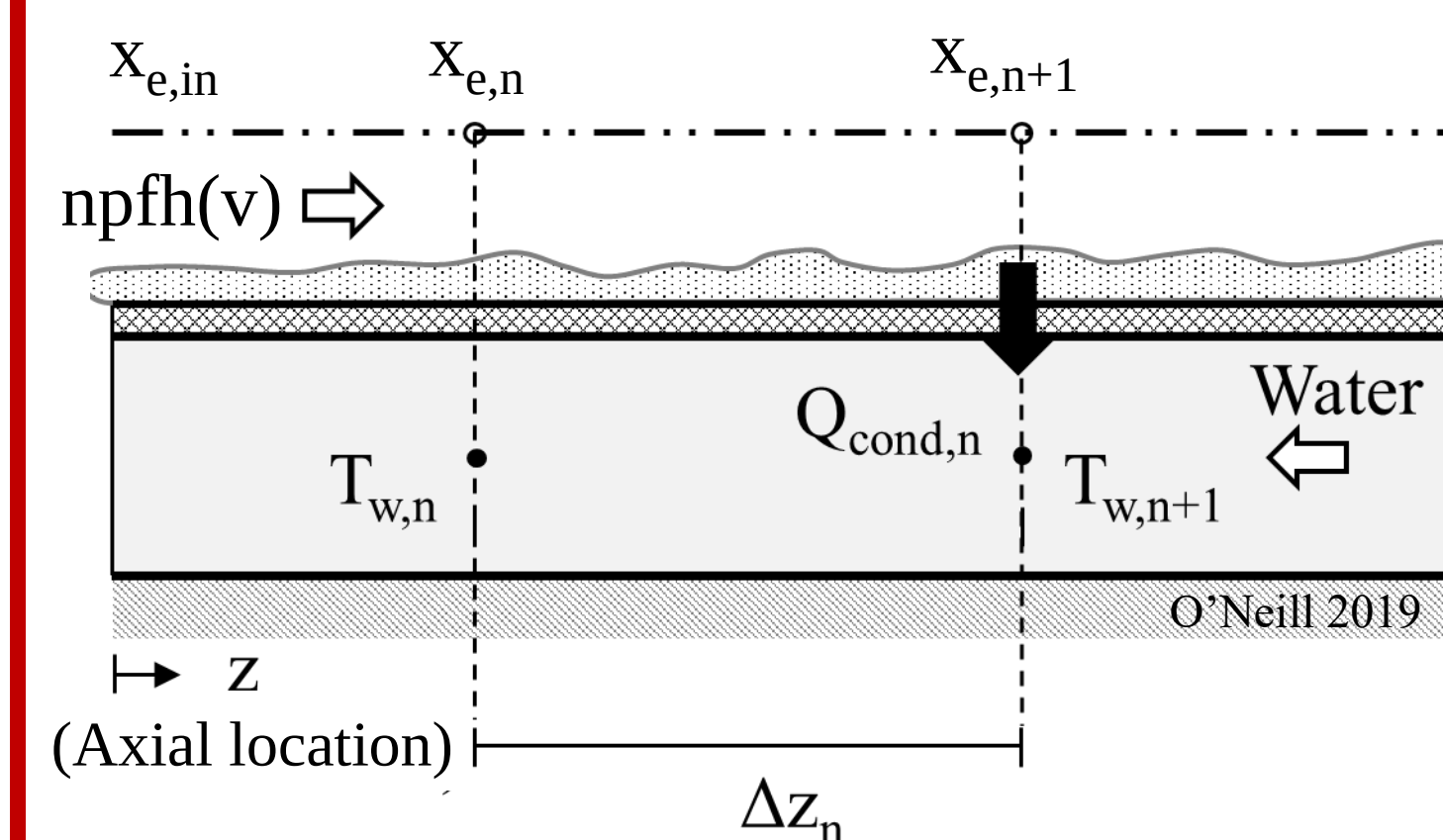
### System Overview

- Test fluid: normal perfluorohexane (npfh)
- npFH flow rate: 2 g/s – 25 g/s
- Water flow rate : up to 27 g/s
- Vapor inlet conditions: subcooled, saturated, or superheated

### Testing Conditions

|                            |                   |
|----------------------------|-------------------|
| Flow Orientation           | Vertical downflow |
| Target Inlet Quality       | 1.15/ 1.0 /0.8    |
| Gnpfh kg/m <sup>2</sup> s  | 115-419           |
| Gwater kg/m <sup>2</sup> s | 324               |

## Vapor Quality Calculation



Schematics of vapor quality calculation

Inlet quality of saturated vapor:

$$x_{e,in} = \frac{Pw_{rHT} - \dot{m}_v C_{p,l,v} (T_{v,sat} - T_{HT,in})}{\dot{m}_v h_{fg,v}}$$

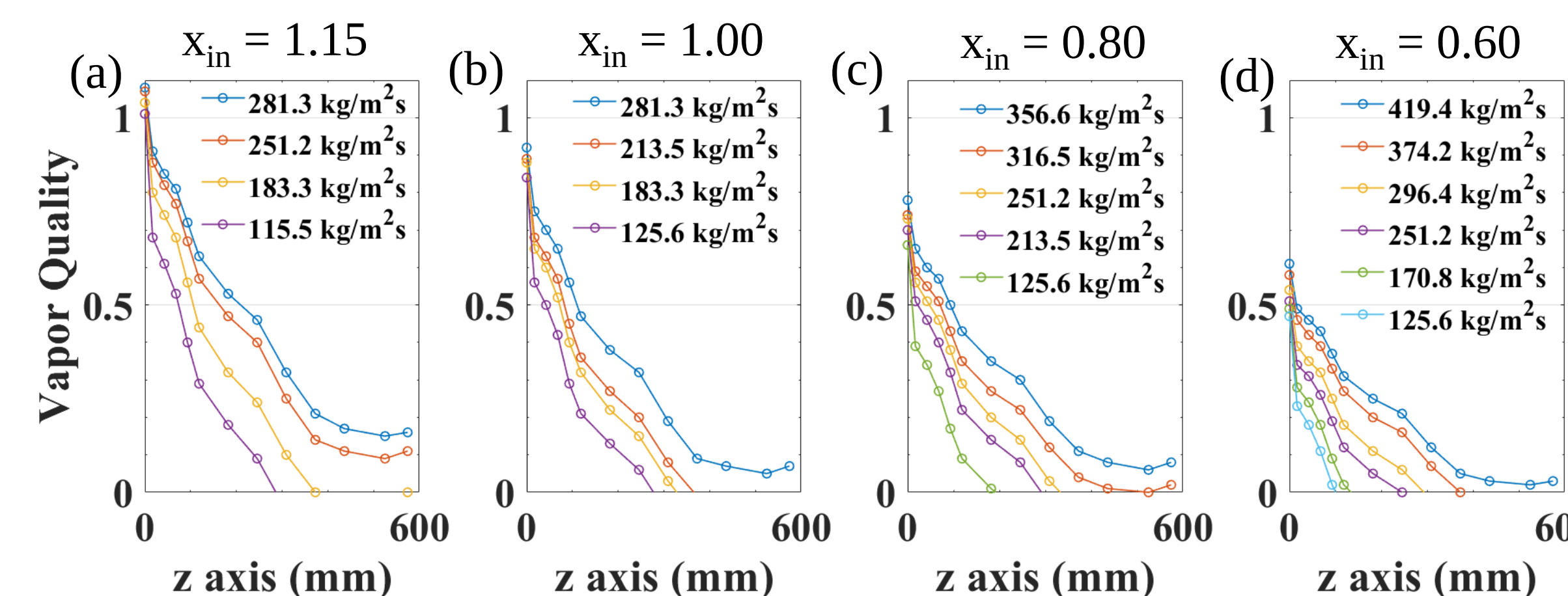
Inlet quality of superheated vapor:

$$x_{e,in} = 1 + \frac{C_{p,g,v} (T_{v,in} - T_{v,sat})}{h_{fg,v}}$$

Subsequent local quality :

$$x_{e,n+1} = x_{e,n} - \frac{\dot{m}_w C_{p,w} \Delta T_w}{\dot{m}_v h_{fg,v}}$$

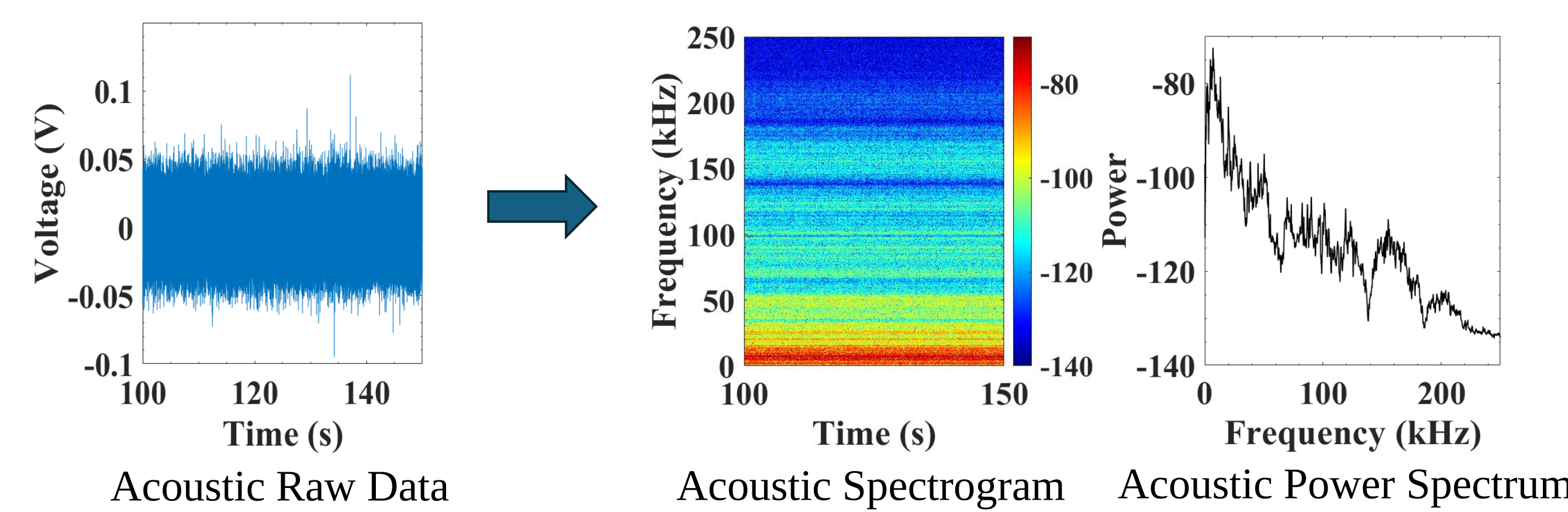
### Vapor quality profiles at various Gnpfh and set inlet vapor qualities



## Acoustic Signal Processing

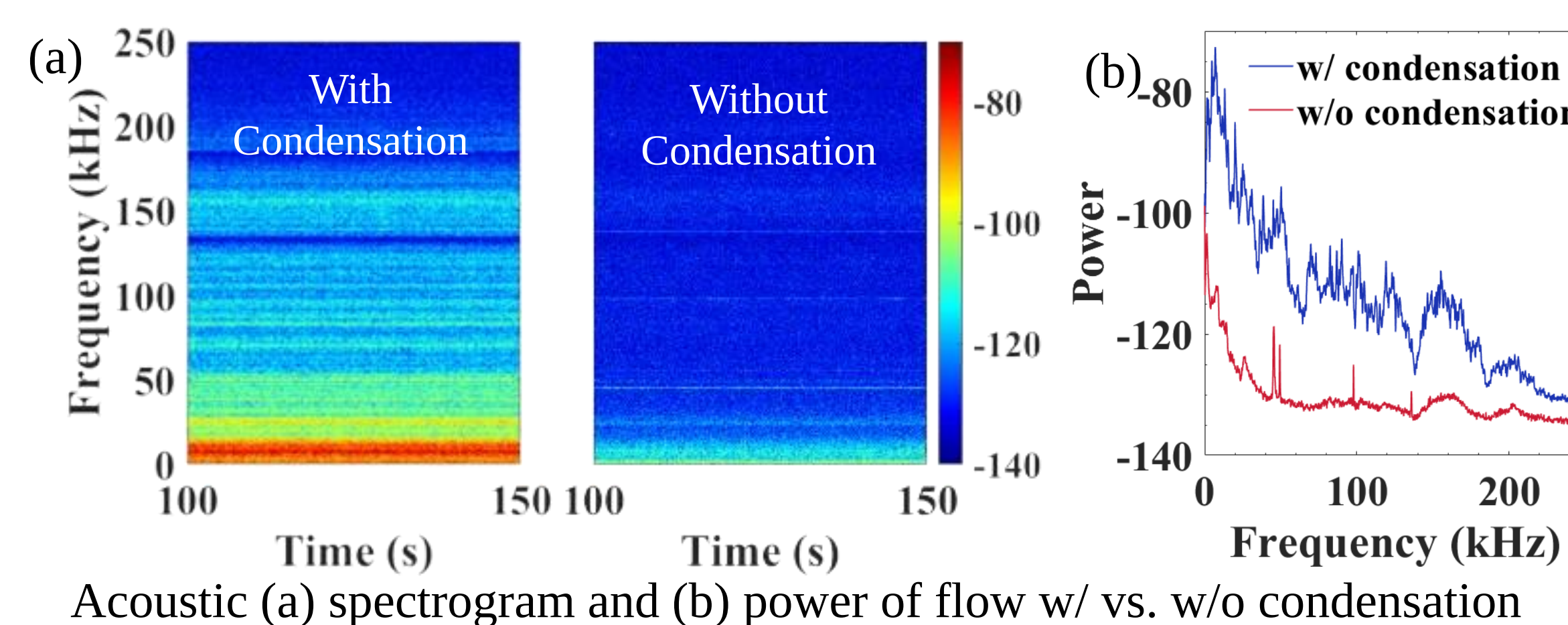
### Short Time Fourier Transform (STFT)

- Convert raw sensor data to frequency domain using STFT



## Results

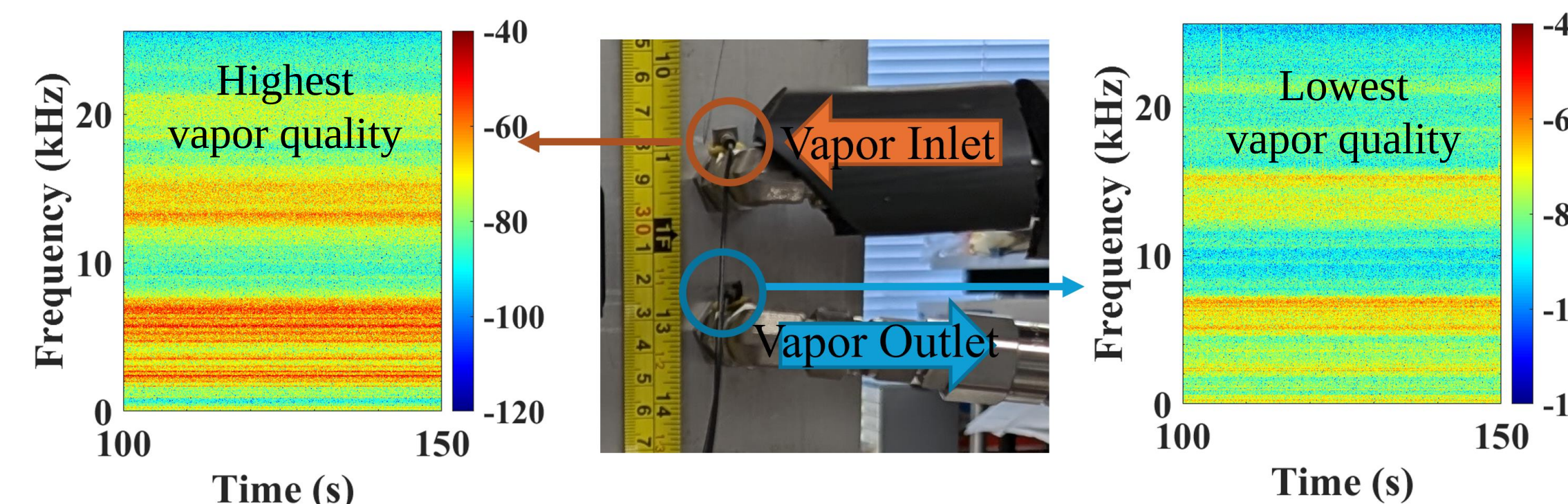
### Acoustic Signatures Comparison between flows w/ and w/o condensation



Acoustic (a) spectrogram and (b) power of flow w/ vs. w/o condensation

- Flow condensation generates significant acoustic power
- Broad frequency interaction (250 kHz) during condensation
- Minimum acoustic power in non-condensation flow

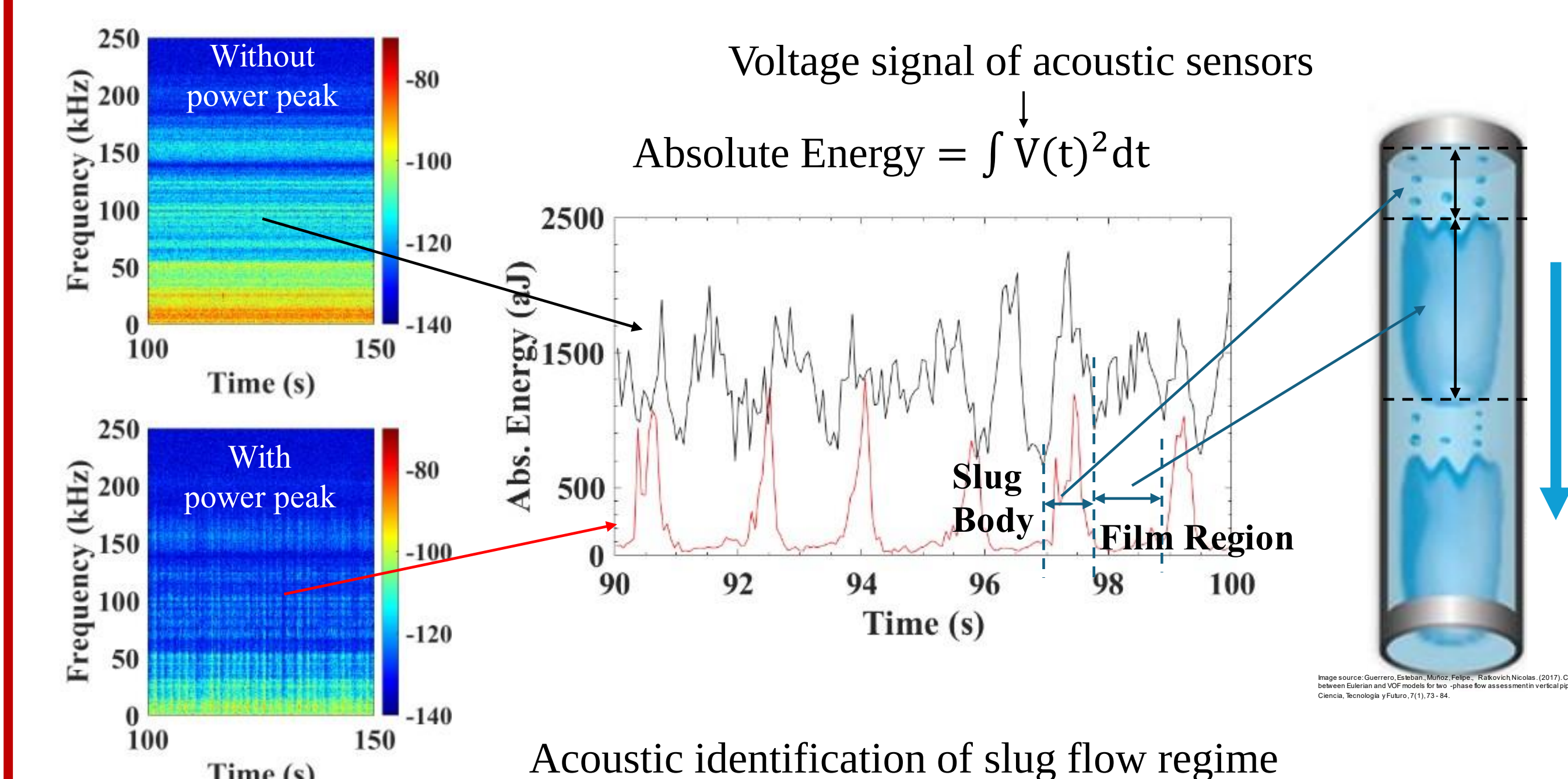
### Effect of Vapor Quality on Accelerometer Power



Accelerometer power variations within flow condensation

- Stronger accelerometer power associated with higher vapor quality

### Flow Condensation Regime Identification

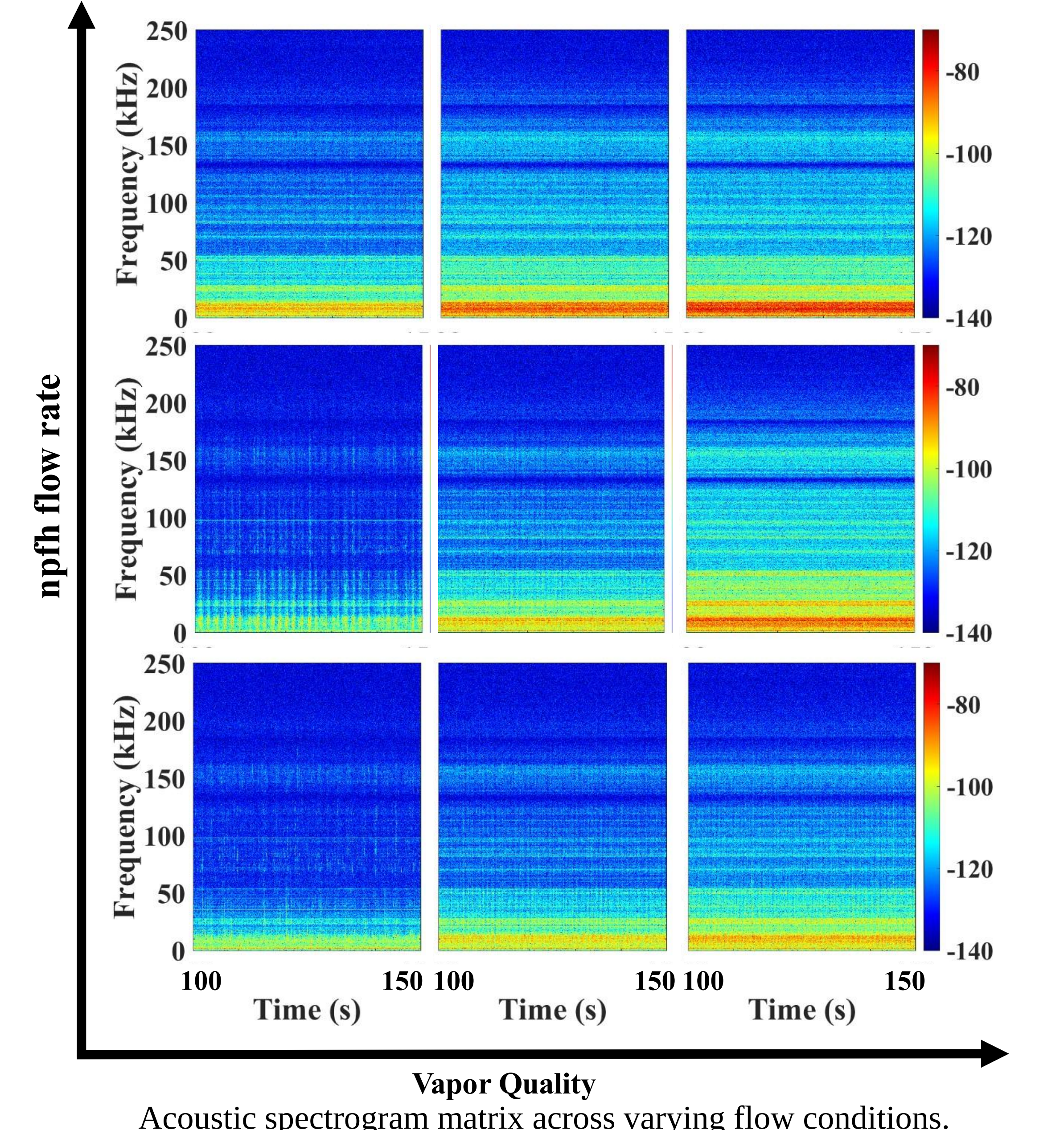


Acoustic identification of slug flow regime

- Periodic vertical power bands observed at certain acoustic spectrograms
- Periodic peaks in absolute energy aligned with slug flow regime characteristics

## Results (cont.)

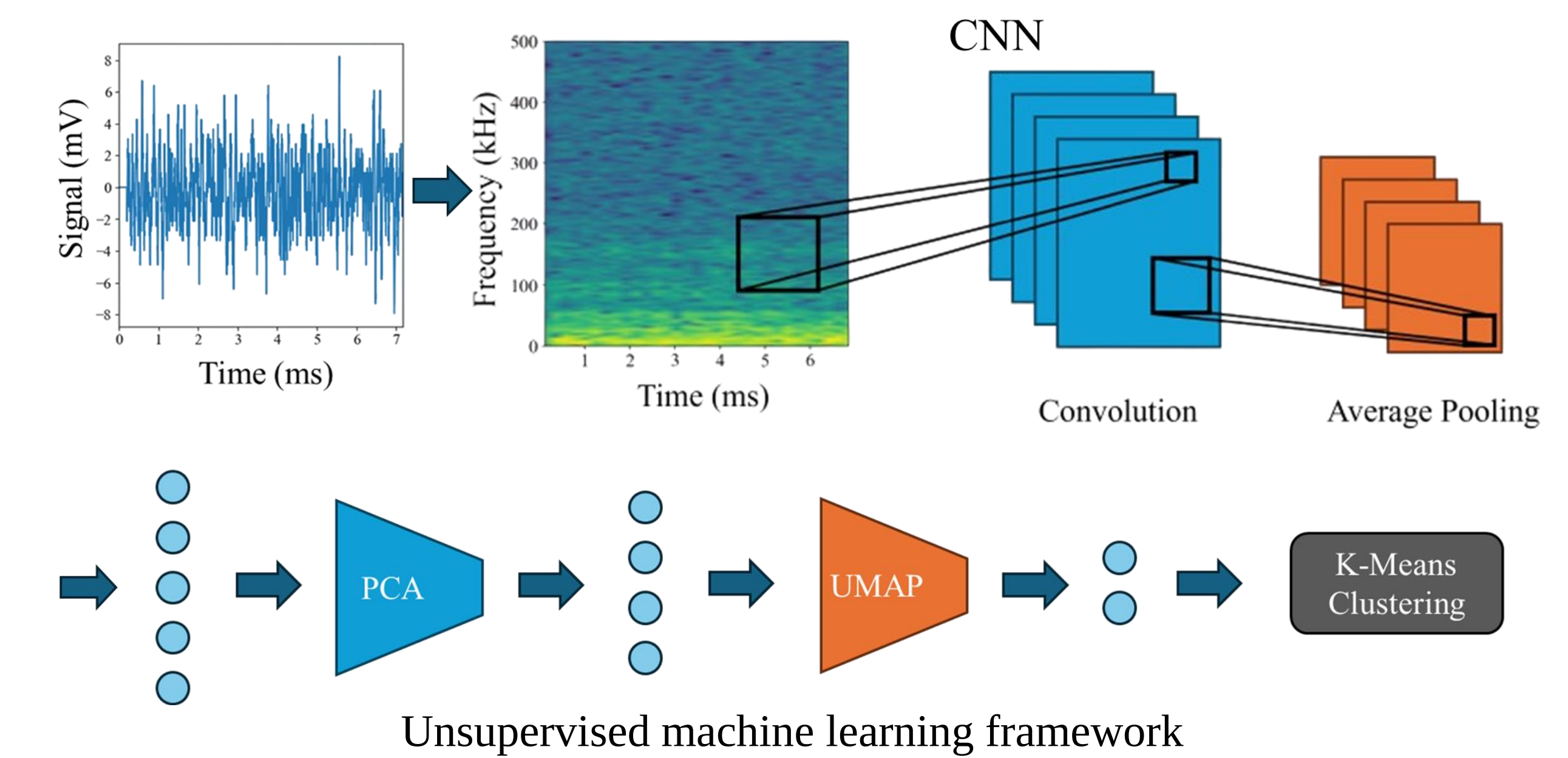
### Relationship between Acoustic Power and Flow Condensation



Acoustic spectrogram matrix across varying flow conditions.

- Acoustic power intensifies with increasing vapor flow rate and quality

### Acoustic Signatures Classification via Unsupervised Machine Learning (UML)

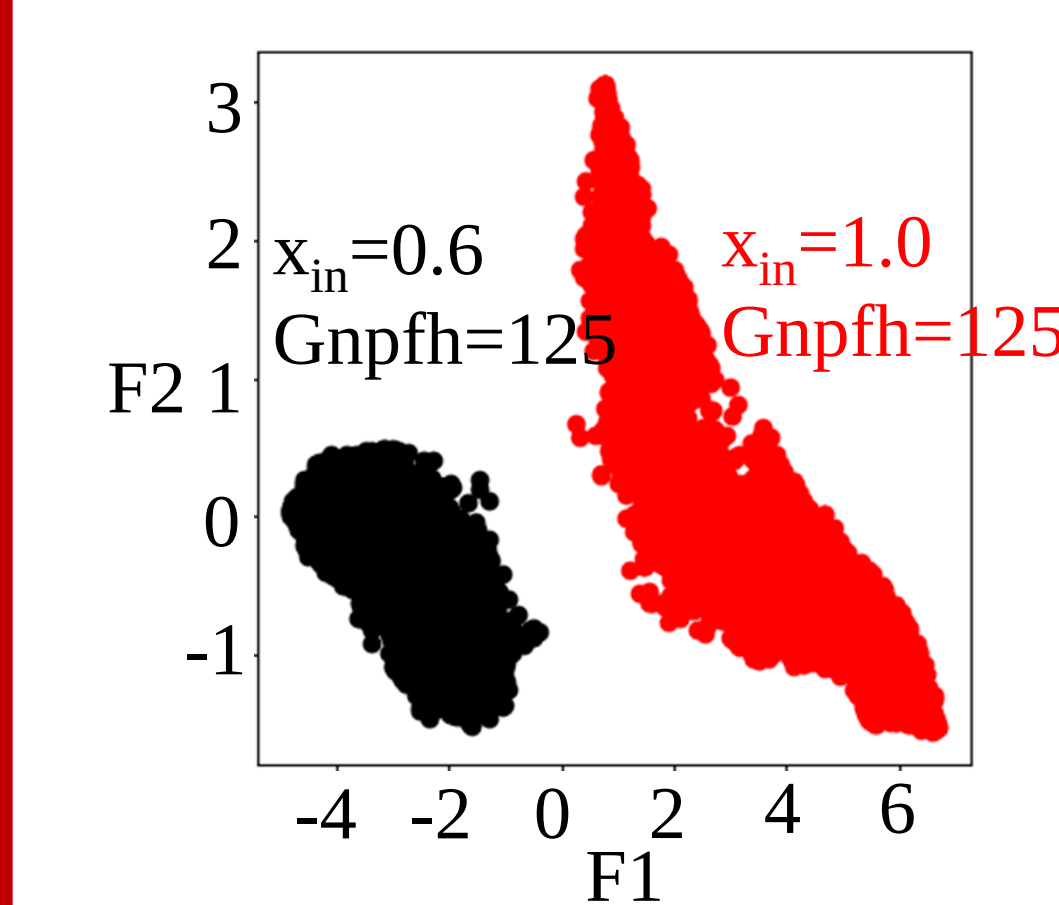


Unsupervised machine learning framework

Purpose for each step

CNN (Convolutional Neural Network):

- Extracts features using convolutional layers and filters
- PCA (Principal Component Analysis):
- Linearly reduces CNN features, focusing on PCs to denoise data
- UMAP (Uniform Manifold Approximation and Projection):
- Nonlinearly reduces data, preserving local and global structures
- K-Means Clustering
- Organizes data into clusters, evaluated by the Adjusted Rand Index (ARI)



Representative result of classification of flow condensation

- UML effectively classifies acoustic signatures by vapor qualities.

### Performance of unsupervised machine learning

| Test Set | Set Inlet Vapor Quality | Gnpfh | Accuracy |
|----------|-------------------------|-------|----------|
| 1        | 0.6, 1                  | 125   | 0.9035   |
| 2        | 0.6, 1, 1.15            | 178   | 0.9480   |
| 3        | 0.8, 1                  | 213   | 0.9996   |
| 4        | 0.6, 0.8, 1.15          | 250   | 0.9723   |
| 5        | 0.6, 1, 1.15            | 285   | 1.0000   |
| 6        | 0.6, 0.8                | 305   | 0.9980   |
| 7        | 0.6, 0.8                | 364   | 0.9894   |

## Summary

- Flow condensation exhibited significantly stronger acoustic signals than single phase liquid flow.
- Acoustic signatures proved effective in capturing flow condensation dynamics.
- Slug flow regime was effectively identified through distinct acoustic patterns.
- Unsupervised machine learning with feature extraction enhance raw data retention and facilitate the classification of flow condensation.
- Future testing will be conducted under microgravity.

## Acknowledgment

This work was supported by the National Science Foundation Grant No. 2323023.