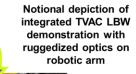
Lunar Assembly and Servicing by Autonomous Robotics (LASAR): A NASA Early Career Initiative (ECI) Project

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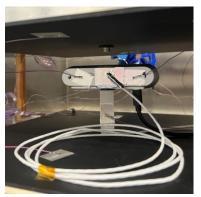


- Develop a laser manufacturing platform positioned autonomously via robotic arm
- Initial demonstration by supervised autonomous laser beam welding (LBW) & repair of Snowflake (Tall Lunar Tower (TLT)-like) joints in thermal vacuum (TVAC) with inspection
- Agile project management approach with external partners embedded in sub-teams

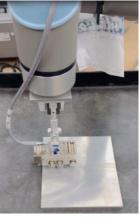
External Partners

Name	Role
Laserline	Laser Processing Partner
Motiv Space Systems	Robotics Hardware Partner
PickNik Robotics	Robotics Software & Autonomy
	Partner

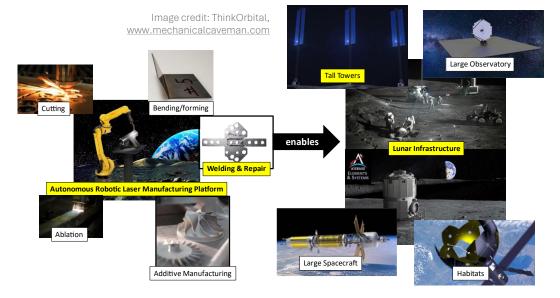
Laser processing sub-team



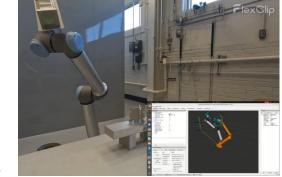
Testing commercial offthe-shelf (COTS) stereo video cameras in TVAC



Non-contact, nondestructive robotic weld inspection

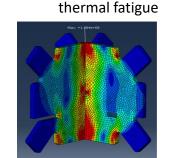


Robotics sub-team

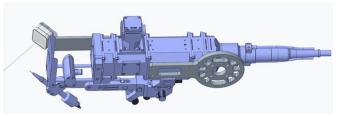


Mockup laser optics on robotic arm along with concurrent Digital Twin

FEA model of Snowflake joint subjected to



Structures sub-team



Design of robust end effector including laser optics, perception camera, and wire feeder



Weld repair after EMAT NDE

Credit: Laserline

Motiv Space Systems

Components within dashed lines are within V-20 TVAC at MSFC (shown above)

Post-weld characterization:

- Metallography and chemistry
- · Mechanical testing
- Assessment of TVAC compatibility