



# Mass Economy Evaluation for Integrated ECLSS and Propulsion Architecture

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ICES-2026-190

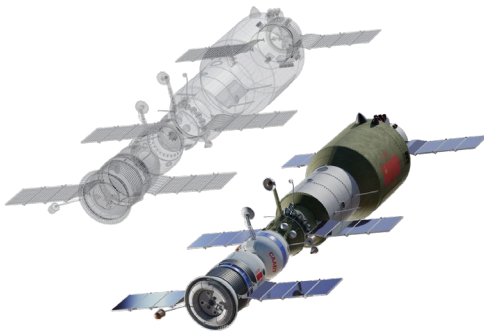
55th International Conference on Environmental Systems

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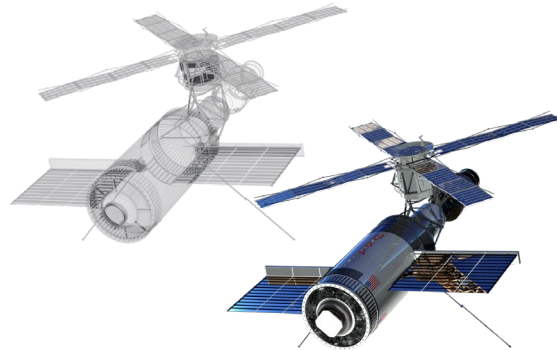


# Importance of ECLSS to Human Spaceflight

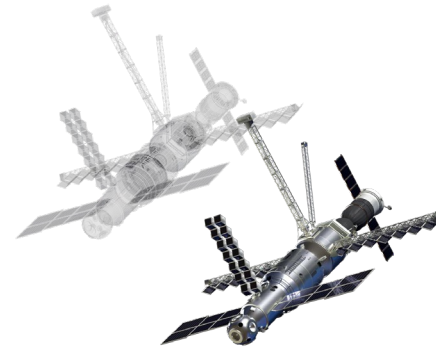
- Humans have a long history of spaceflight aboard various spacecraft
- One of the key systems that keeps astronauts alive is the ECLSS
- ECLSS is essential for sustaining human presence
  - Without it, human space exploration would not be possible
- Life support systems are also essential for enabling long-duration space missions, such as those that involve crewed missions to the Moon, Mars, or beyond
  - These missions require systems that can generate and recycle resources, such as air, water, and food, as resupply missions may not be possible or feasible



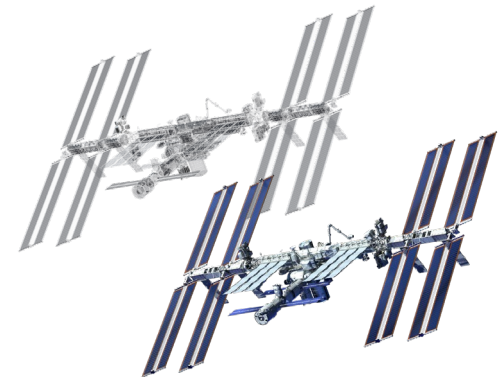
Salyut-1 [29]  
April 1971 – October 1971



Skylab [29-32]  
May 1973 – February 1974



Mir [32]  
February 1986 – March 2001



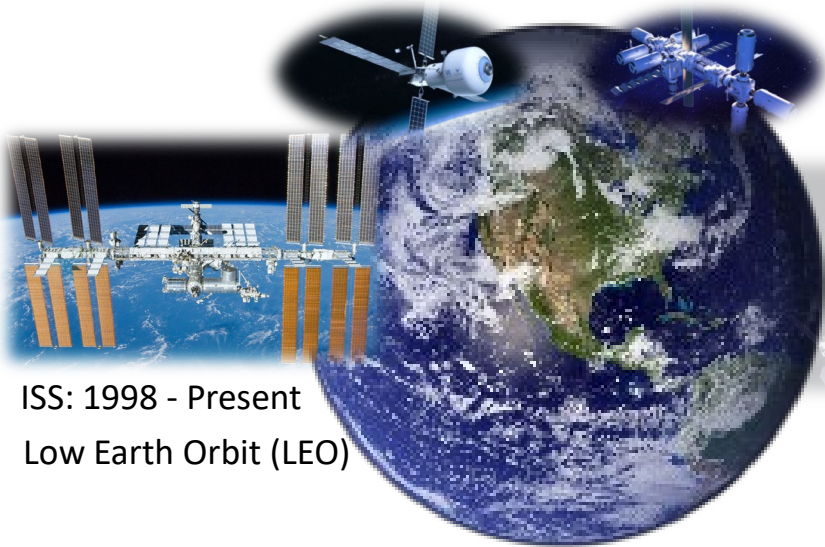
ISS [33]  
Nov 1998 - Current





# Low Earth Orbit Destination Development

- **International Space Station (ISS)** provides tremendous contributions to human spaceflight by being on orbit for over 22 years
- Joining the ISS, NASA initiated the Space Act Agreement (SAA) to support the development of **commercial space stations**
  - Blue Origin, Nanorack, and Northrop Grumman\* were selected in 2021 under funded SAA-1
  - Additional new companies, such as Sierra Space, SpaceX, Vast Space were selected in 2023 for unfunded SAA-Collaborations for Commercial Space Capabilities-2 initiative (CCSC-2)



ISS: 1998 - Present  
Low Earth Orbit (LEO)

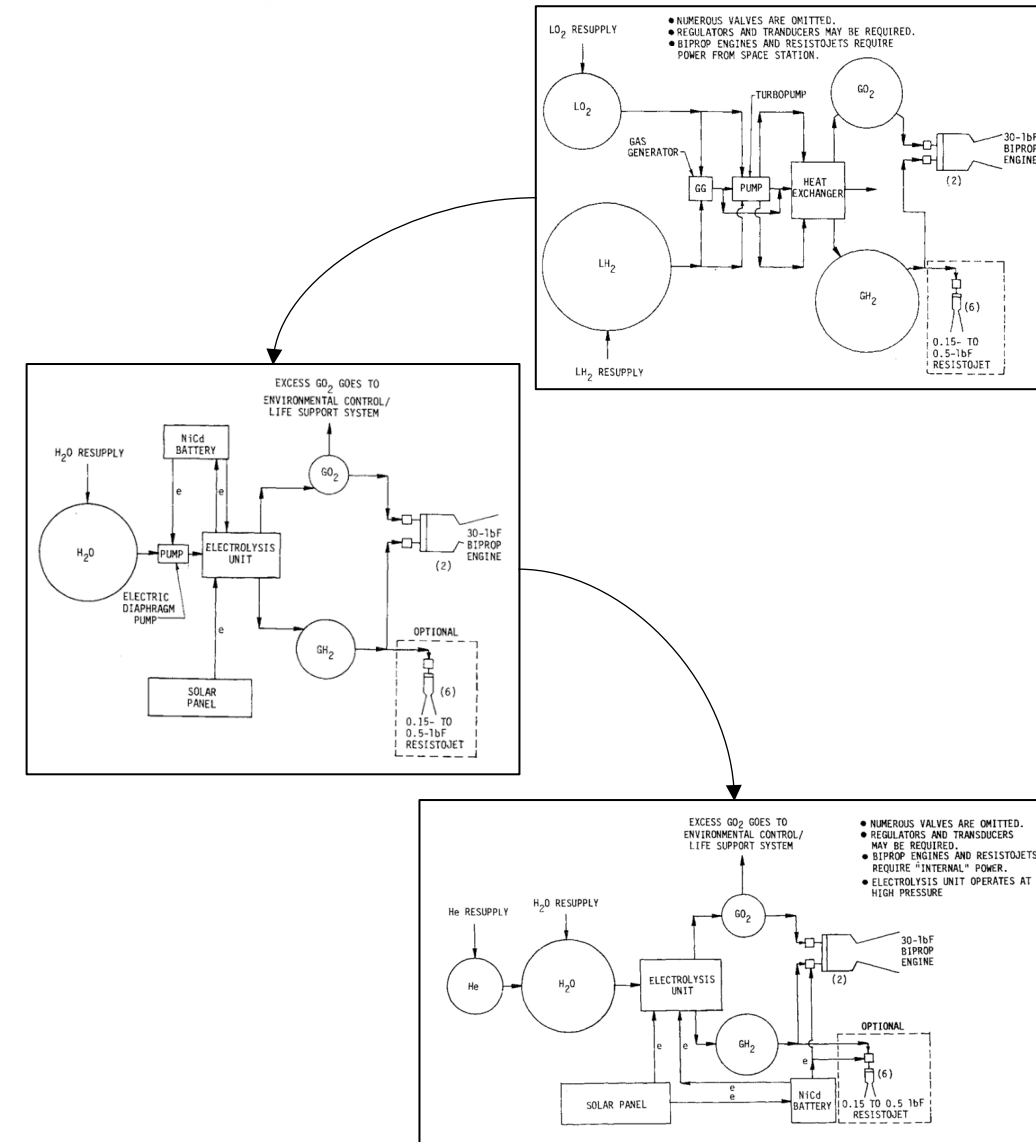


\*Northrop Grumman withdrew in 2023

# ECLSS and Prop Integration Concept

- Long-duration LEO and deep-space missions are logistics-limited
- ECLSS already manages  $O_2$ ,  $H_2$ ,  $CO_2$ , and  $H_2O$
- Propulsion systems also require high-value chemical reactants
- Integration may reduce dedicated propellant resupply and increase resource utilization

| Year | Study / Demonstration                         | Relevance                                                |
|------|-----------------------------------------------|----------------------------------------------------------|
| 1985 | Rosenberg et al.                              | Integrated $O_2/H_2$ propulsion and life support concept |
| 1986 | Propulsion-ECLSS Interaction Study            | Use ECLSS effluents for propulsion                       |
| 1987 | NASA TM 100216                                | Oversized electrolyzer could support station propulsion  |
| 1988 | Integrated Propulsion and Fluid Systems Study | Partial and full resource sharing options                |
| 2014 | Anaerobic waste-to-methane study              | Waste conversion to propellant                           |
| 2021 | HYDROS water-electrolysis thruster demo       | Water-to-thrust demonstrated in space                    |
| 2024 | ESA HISRU concept                             | Wastewater + $CO_2$ to methane and oxygen                |
| 2026 | Present work                                  | System-level ECLSS-propulsion trade study                |



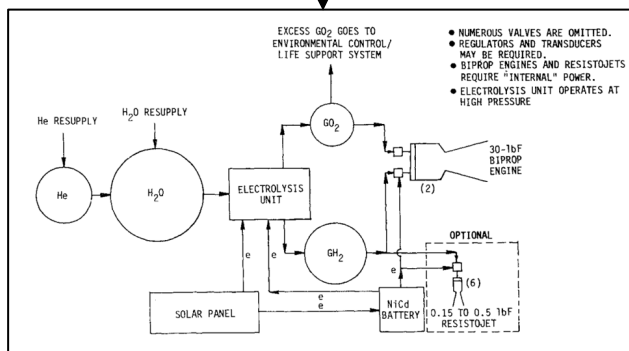
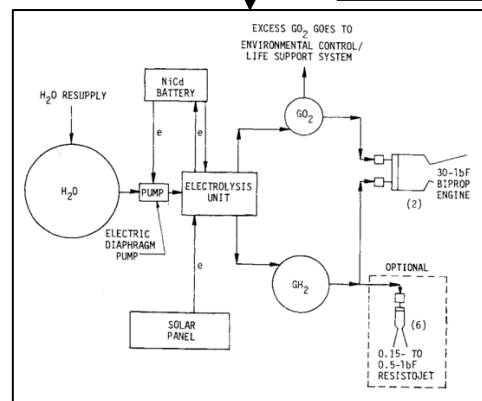
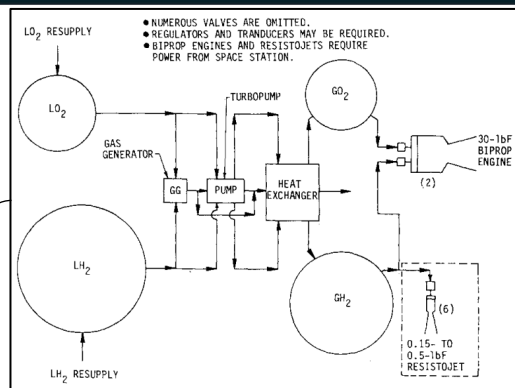
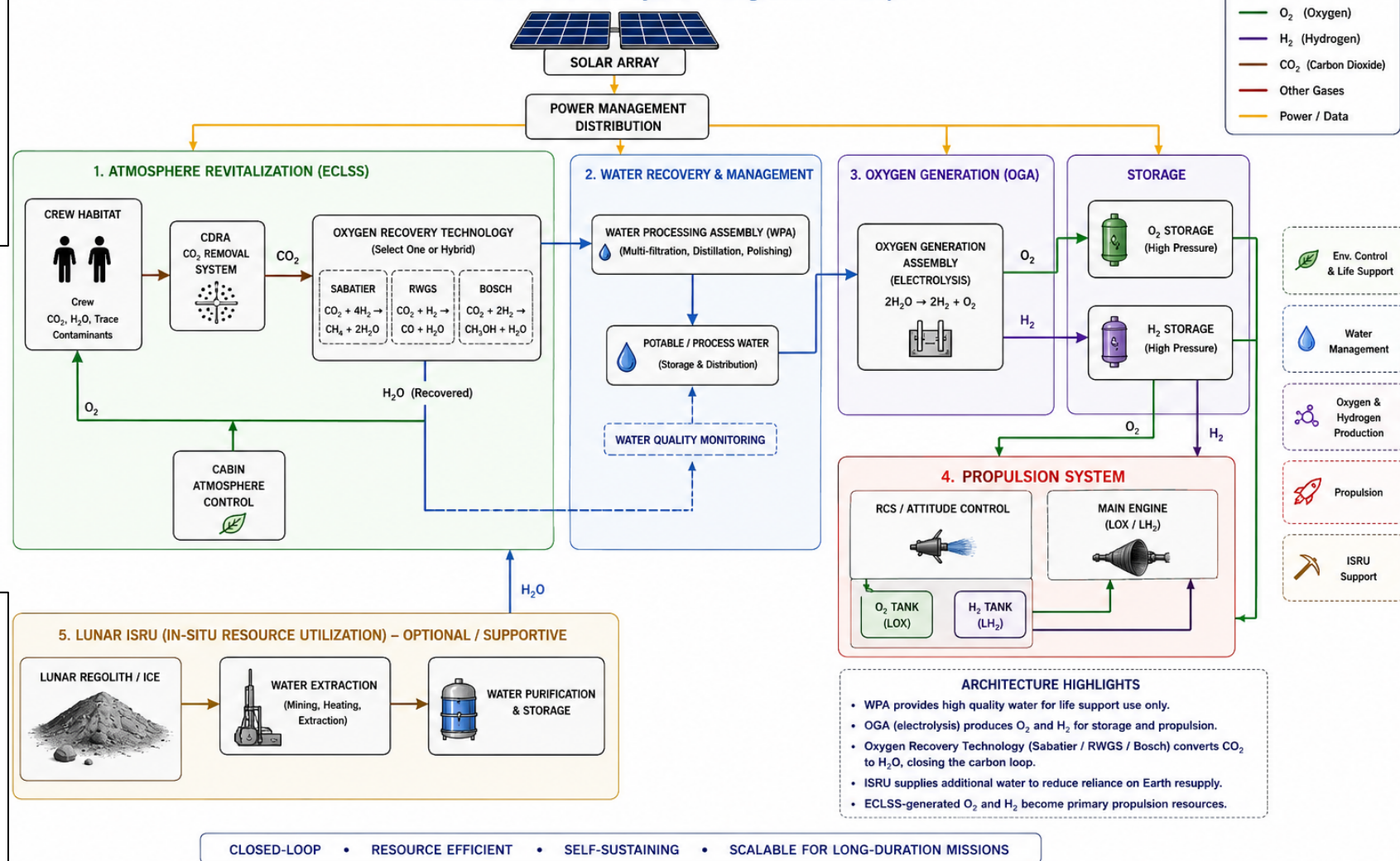
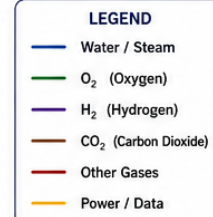


# ECLSS and Prop Integration Concept



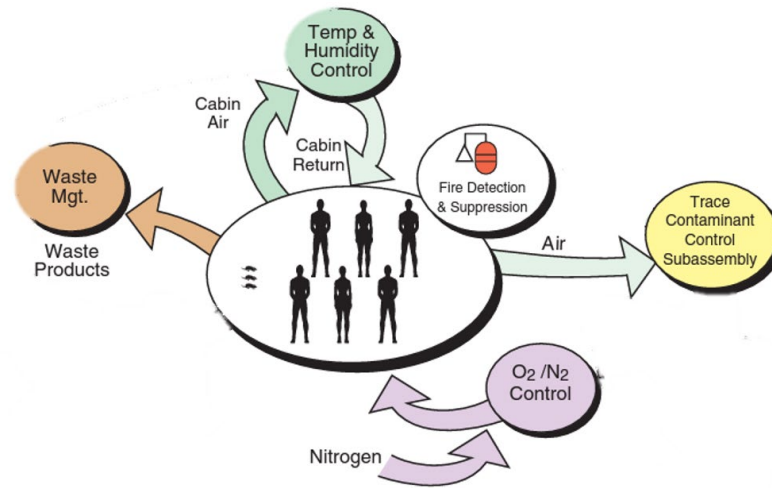
## INTEGRATED ECLSS & PROPULSION ARCHITECTURE

Resource Flows and System Integration Concept





# ECLSS Overview and Subsystems



## Temperature and Humidity Control (THC) & Fire Detection and Suppression (FDS)

- Temperature, ventilation, humidity, fire detection/suppression

## Atmosphere Revitalization (AR)

- Contaminant removal, atmospheric monitoring

## Atmosphere Control and Supply (ACS)

- Cabin pressure, gas distribution, emergency depressurization

## Vacuum System (VS)

- Vacuum access

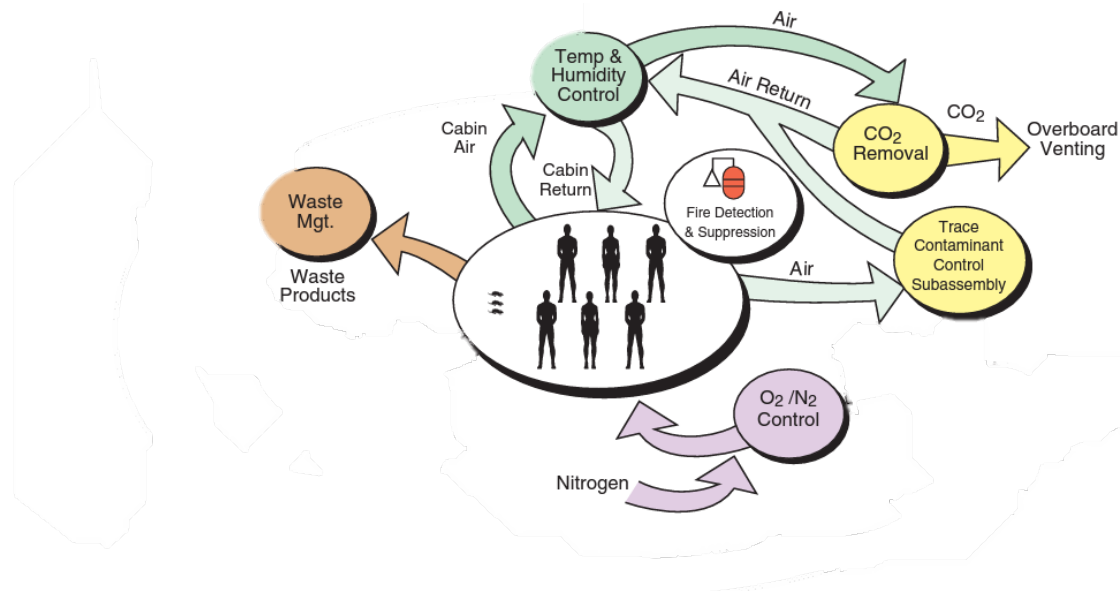
Early ISS  
ECLSS Systems

LiOH Can  
Water Bags  
O<sub>2</sub> and N<sub>2</sub> Air Tanks

Matured ISS  
ECLSS Systems



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Early ISS  
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2001

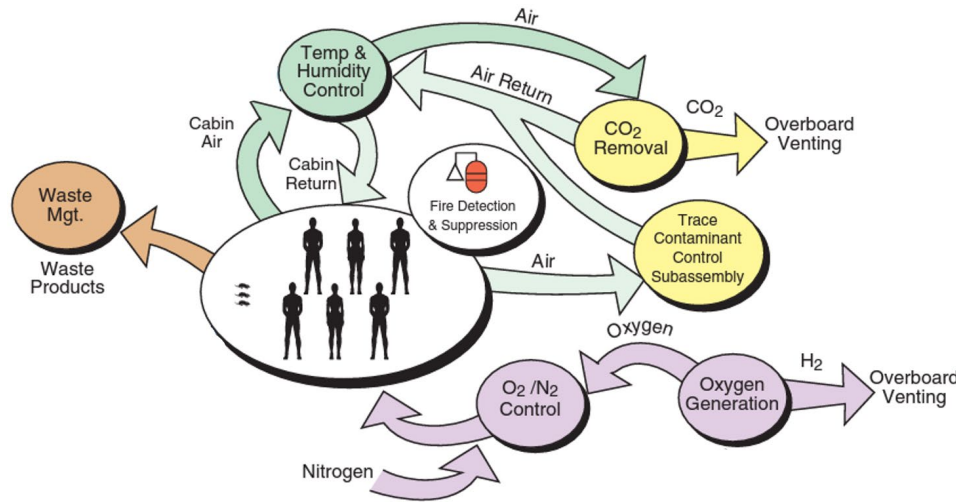
Trace Contaminant Control System  
Major Constituent Analyzer  
Carbon Dioxide Removal Assembly  
Atmosphere Revitalization rack

Matured ISS  
ECLSS Systems





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## Oxygen Generation Assembly (OGA)

- Oxygen generation

Early ISS  
ECLSS Systems

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Trace Contaminant Control System  
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Carbon Dioxide Removal Assembly  
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2007

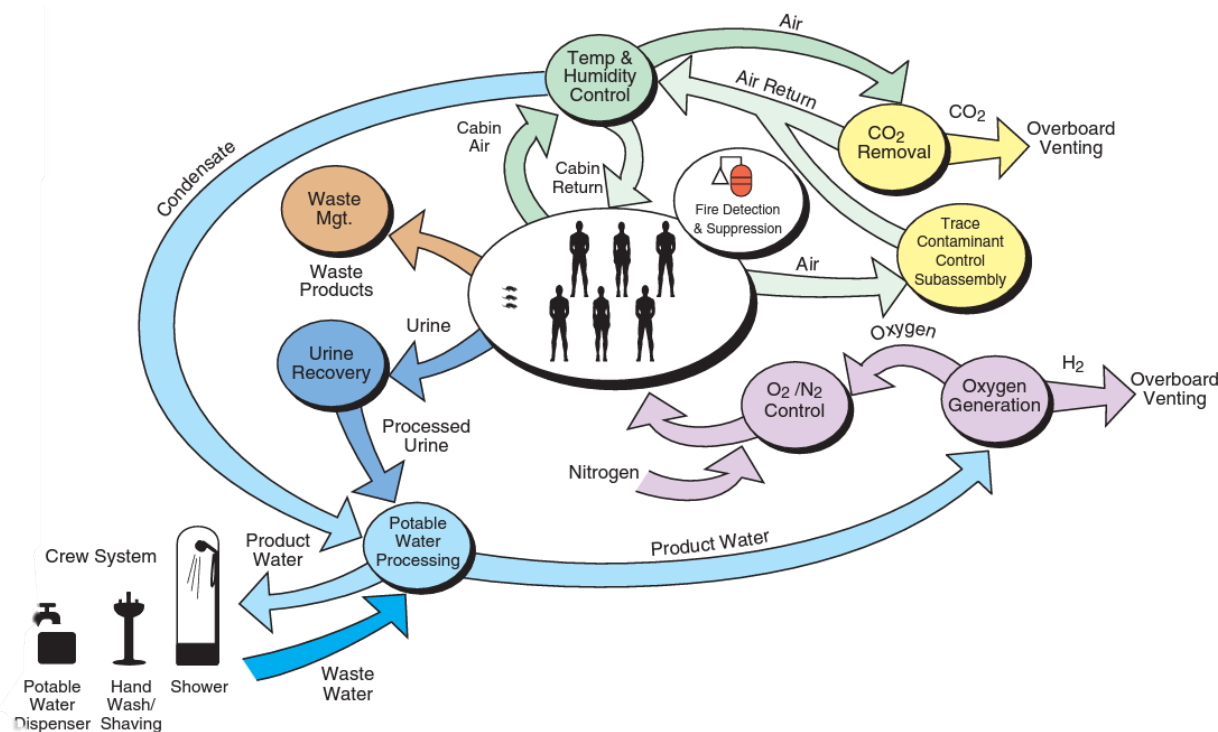
Oxygen Generation System Rack  
Oxygen Generation Assembly

Matured ISS  
ECLSS Systems





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- Vacuum access

## Oxygen Generation Assembly (OGA)

- Oxygen generation

## Water Recovery and Management (WRM)

- Potable/hygiene water, wastewater recycling

## Urine Processing Assembly (UPA)

- Recover water from urine

Early ISS  
ECLSS Systems

LiOH Can  
Water Bags  
O<sub>2</sub> and N<sub>2</sub> Air Tanks

2001

Trace Contaminant Control System  
Major Constituent Analyzer  
Carbon Dioxide Removal Assembly  
Atmosphere Revitalization rack

2007

Oxygen Generation System Rack  
Oxygen Generation Assembly

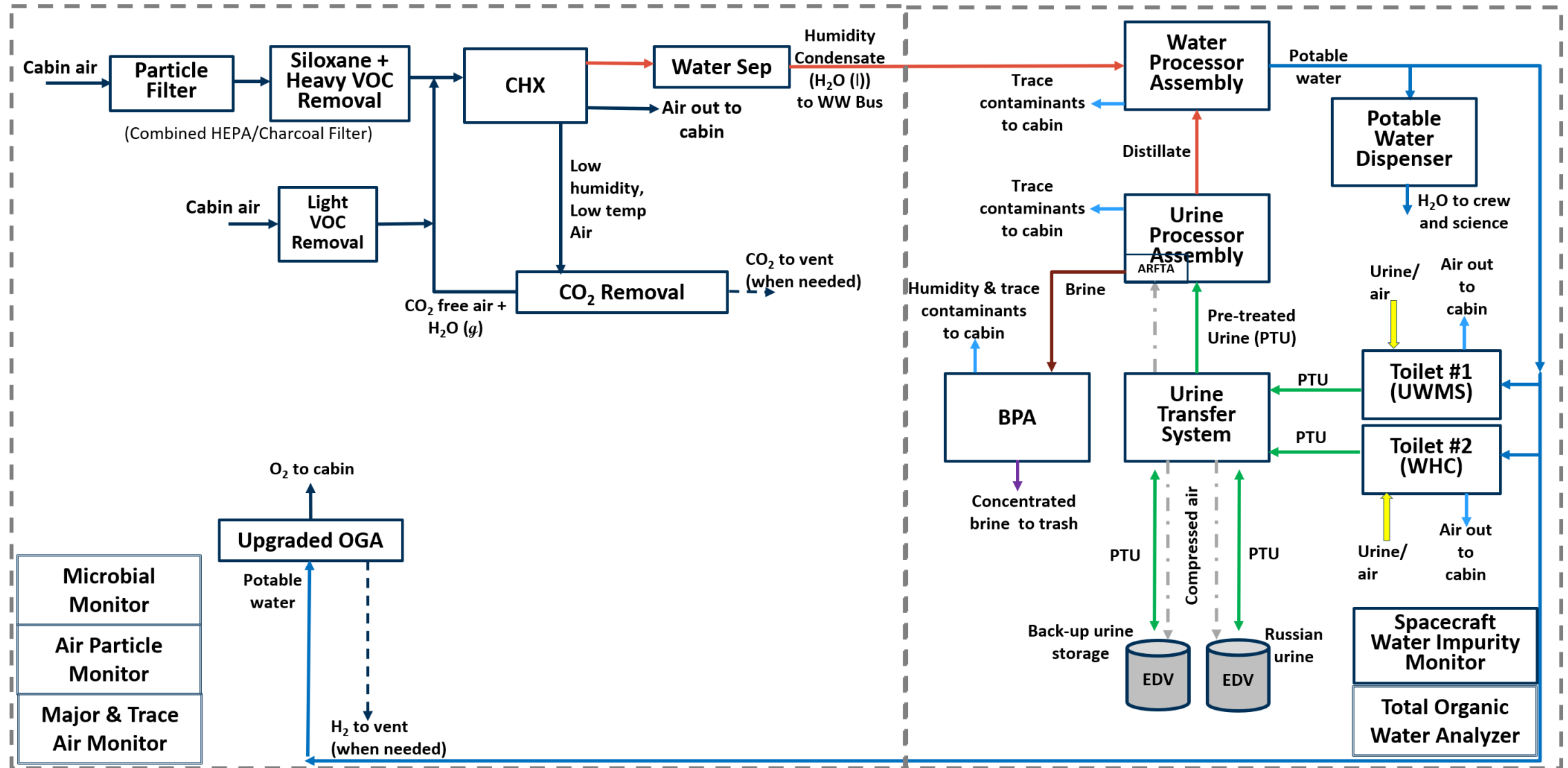
2008

Urine Processing Assembly  
Water Processing Assembly  
Water Recovery System Racks

Matured ISS  
ECLSS Systems

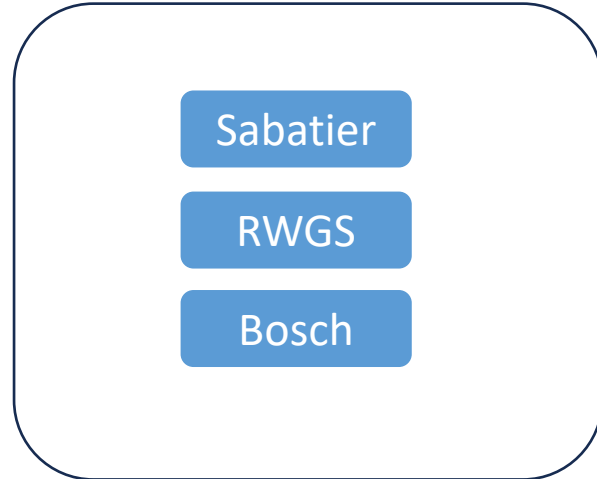


# Current State-of-the-art ECLSS onboard ISS



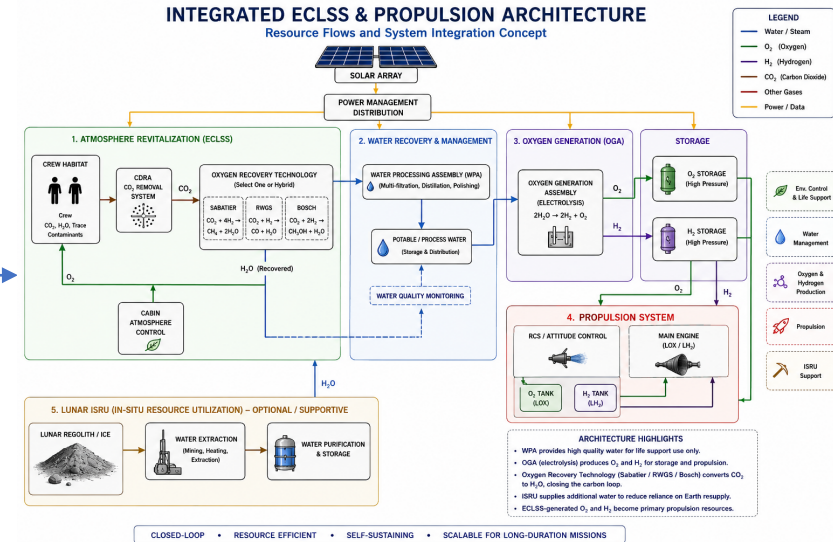
# System Gap and Technological Advancements

- Technologies, Sabatier, RWGS or Bosch, have the great potential to fill the system gap to further close the loop and provide more resource to propulsion system
- limited system-of-systems comparison of CO<sub>2</sub> reduction options for propulsion benefit

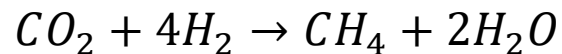


Technology System of System Evaluation

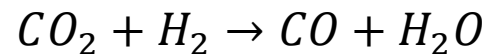
SoS Impact



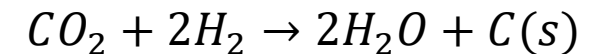
Integrated Architecture



Sabatier



RWGS

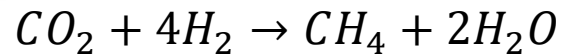


Bosch



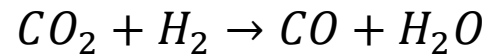


# System Gap and Technological Advancements



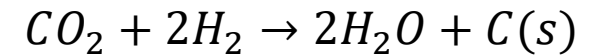
## Sabatier

- Flight-proven on the ISS (operated >20,000 hours prior to degradation)
- High hydrogen-to-carbon dioxide requirement (4:1 stoichiometric ratio)
- Discards half the hydrogen as methane (CH<sub>4</sub>), which is vented overboard
- Limits theoretical oxygen recovery from CO<sub>2</sub> to ~50% without additional processing (like Plasma Pyrolysis)



## RWGS

- More hydrogen-efficient (1:1 stoichiometric ratio).
- 50% hydrogen recycle efficiency, massively reducing net hydrogen demand compared to Sabatier.
- Operates at 500°C with favorable thermal integration potential.
- Produces toxic Carbon Monoxide (CO), which must be vented or further processed.



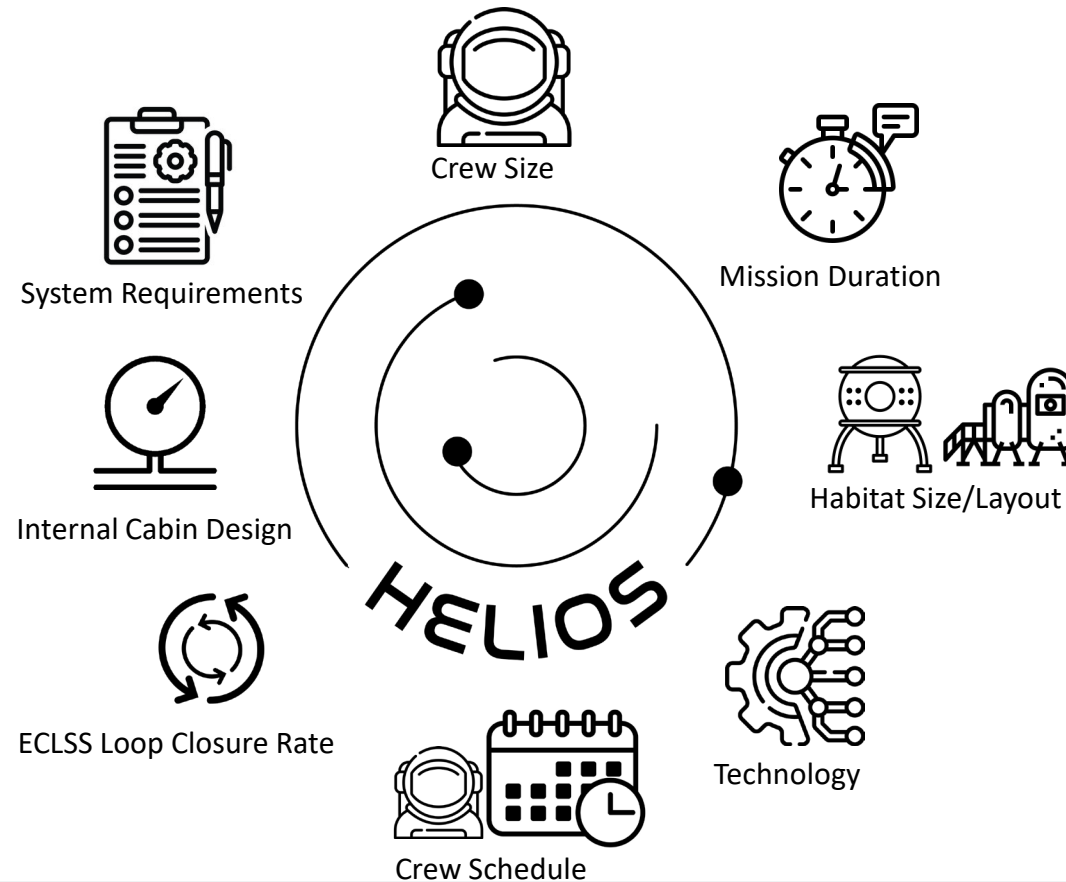
## Bosch

- Most oxygen-efficient method; allows 100% theoretical recovery
- Produces two moles of water per mole of CO<sub>2</sub> and solid carbon
- Challenges: Lower TRL, highest power demand, requires handling of solid carbon fouling on catalysts (650°C operating temp)



# System Evaluation Framework - HELIOS

- To address the gaps of ECLSS system modeling capability, inspired by Helios Aerospace from For All mankind, HELIOS simulation model was utilized
- HELIOS is a modular, physics-based simulation framework developed to evaluate the performance, mass, power, and operational characteristics of ECLSS for long-duration lunar surface missions
- The HELIOS model represents ECLSS as a fully integrated system-of-systems, capturing subsystem interactions across air and water loops



\*Detail can be seen in ICES-2026-117



# Research Objectives and Configuration

- This study evaluates
  - Propellant accumulation from ECLSS-derived  $O_2$  and  $H_2$
  - Delta-V capability over a 365-day mission
  - Mixture ratio effects relative to optimal LOX/ $LH_2$  operation
  - Water balance and byproduct management
  - Technology-level trade-offs among Sabatier, RWGS, and Bosch
- Tracks  $O_2$ ,  $H_2$ , water, byproducts, propellant accumulation, and delta-V
- The study is not only about “how much propellant is produced,” but also whether that propellant is usable and sustainable

## Configuration

| Parameter           | Value     |
|---------------------|-----------|
| Mission Duration    | 365 days  |
| Crew Size           | 4         |
| Spacecraft Dry Mass | 50,000 kg |
| Initial $O_2$ Store | 350 kg    |
| Initial $N_2$ Store | 45 kg     |

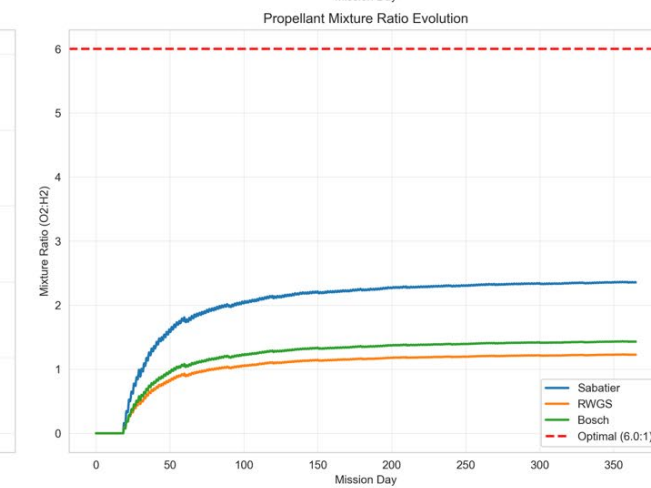
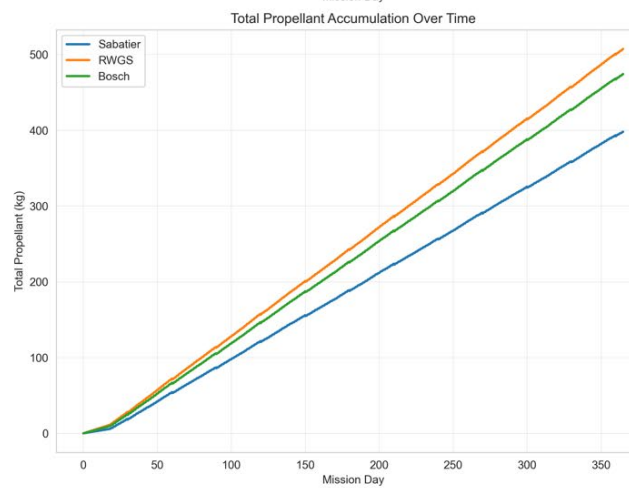
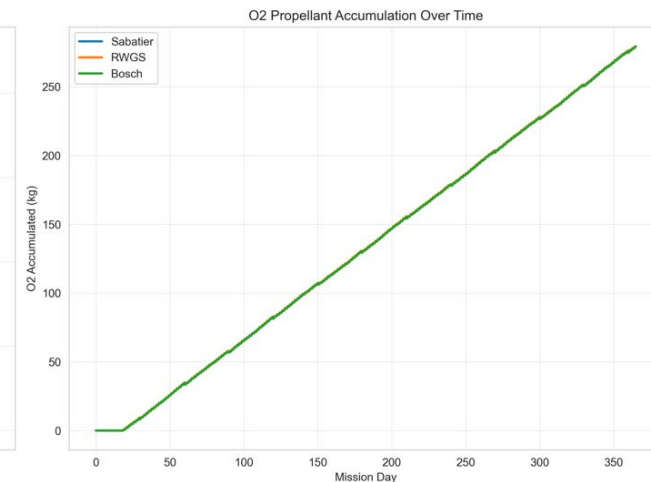
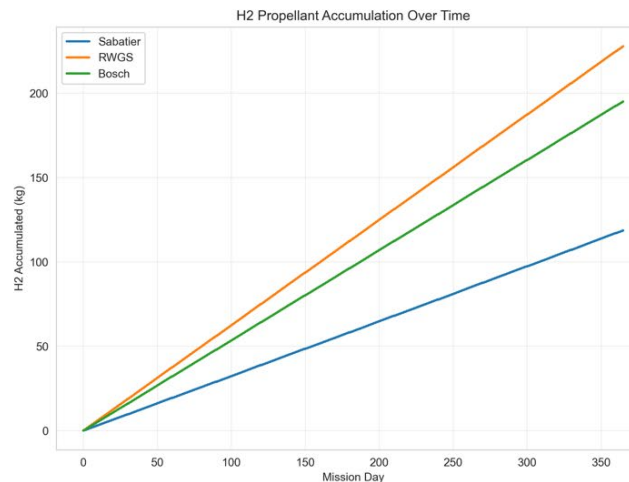




# Result: Final Propellant Accumulation



- **Oxygen Accumulation:** Nearly identical across all technologies (~279 kg)
- **Hydrogen Accumulation:** RWGS achieved the highest hydrogen accumulation at 227.76 kg, followed by Bosch at 195.03 kg, while Sabatier produced the lowest amount at 118.61 kg
- **Accumulation Trend:** Near-linear growth over time once excess production becomes available beyond ECLSS operational reserves
- **Oxygen is the Bottleneck:**
  - Oxygen accumulation is primarily constrained by crew metabolic demand and accumulation thresholds, not by the specific CO<sub>2</sub> reduction pathway
- **Stoichiometry Drives H<sub>2</sub>:**
  - The large variance in total mass is entirely driven by hydrogen recycling efficiency
  - RWGS consumes only one mole of H<sub>2</sub> per mole of CO<sub>2</sub>, allowing a much larger fraction of electrolytic hydrogen to accumulate compared to Sabatier, which consumes four



| Technology | H <sub>2</sub> (kg) | O <sub>2</sub> (kg) | Total (kg) | Mixture Ratio | Delta-V (m/s) |
|------------|---------------------|---------------------|------------|---------------|---------------|
| Sabatier   | 118.61              | 279.37              | 397.98     | 2.36:1        | 35.39         |
| RWGS       | 227.76              | 279.44              | 507.20     | 1.23:1        | 45.05         |
| Bosch      | 195.03              | 279.04              | 474.07     | 1.43:1        | 42.12         |
| Optimal    | —                   | —                   | —          | 6.0:1         | —             |



# Result: Delta-V Capability

- **ISS Baseline Target:** ~130.0 m/s per year for station-keeping (100%)
- **ECLSS-Derived Delta-V Achieved:**
  - RWGS: 45.05 m/s (34.7% of target)
  - Bosch: 42.12 m/s (32.4% of target)
  - Sabatier: 35.39 m/s (27.2% of target)
- **Supplemental, Not Standalone:**
  - All three technologies fall substantially short of the ISS baseline, with a gap of 65–73%
  - Under this configuration, ECLSS-derived propellant cannot fully replace dedicated station-keeping fuel
- **Diminishing Returns:**
  - Because delta-V scales logarithmically with propellant mass (Tsiolkovsky rocket equation), even moderate increases in mass yield diminishing returns
  - Closing this gap requires architectural changes, not just longer accumulation times



# Results: Mixture Ratio Analysis

- **Assuming Target Optimal Mixture Ratio (MR):** 6.0:1 (O<sub>2</sub>:H<sub>2</sub> by mass) for LOX/LH<sub>2</sub> engines
- **Actual MR Achieved (Highly H<sub>2</sub>-Rich):**
  - Sabatier: 2.36:1
  - Bosch: 1.43:1
  - RWGS: 1.23:1
- **Propellant Utilization & Excess H<sub>2</sub>:**
  - Sabatier: 90.3% efficiency (only 38.74 kg excess H<sub>2</sub>)
  - Bosch: 67.3% efficiency (155.10 kg excess H<sub>2</sub>)
  - RWGS: 62.9% efficiency (187.83 kg excess H<sub>2</sub>)
- **The True Dominant Limiter:** Mixture ratio, rather than total propellant mass, is the primary constraint on propulsion effectiveness
- **The Parasitic Mass Penalty:** In hydrogen-rich mixtures like RWGS, excess hydrogen does not contribute to energy release. It lowers combustion temperature and becomes unusable dead weight. Although RWGS generates the most mass, its severe mixture imbalance makes nearly 200 kg of that mass effectively useless, giving Sabatier the actual mass-economy advantage

$$m_{H_2,usable} = \frac{m_{O_2}}{MR_{optimal}}$$

$$\eta_{util} = \frac{m_{prop,usable}}{m_{prop,total}} \times 100\%$$

$$m_{prop,usable} = m_{H_2,usable} \cdot (MR_{optimal} + 1)$$

| Technology | Actual MR | Optimal MR | Excess H <sub>2</sub> (kg) | Utilization Efficiency |
|------------|-----------|------------|----------------------------|------------------------|
| Sabatier   | 2.36:1    | 6.0:1      | 38.74                      | 90.3%                  |
| RWGS       | 1.23:1    | 6.0:1      | 187.83                     | 62.9%                  |
| Bosch      | 1.43:1    | 6.0:1      | 155.10                     | 67.3%                  |



# Results: Water Balance and Byproduct Accumulation

## Water Balance

- **Starting Inventory:** 2,000 L of potable water
- **Final Water Levels & Deficits (365 Days):**
  - Sabatier: 555.46 L remaining (*Lost 1,444.54 L*)
  - Bosch: 489.77 L remaining (*Lost 1,510.23 L*)
  - RWGS: 261.41 L remaining (*Lost 1,738.59 L*)
- **The Oxygen/Water Contradiction:** Technologies that improve oxygen recovery and propellant generation (RWGS, Bosch) impose a severe penalty on the water loop by increasing upstream electrolysis demand
- **Sabatier's Hidden Advantage:** Sabatier partially offsets this water depletion because its reaction pathway intrinsically produces water. Architectures favoring RWGS for propulsion would require increased water resupply, which could cancel out the propulsion mass savings

## Byproduct Accumulation

- **RWGS:** Produced 11.05 kg of Carbon Monoxide (CO)
  - **RWGS Penalties:** CO is toxic. It must be vented, which results in a direct loss of processed carbon and imposes safety and contamination control requirements
- **Bosch:** Produced 3.78 kg of Solid Carbon (C)
  - **Bosch Penalties:** Solid carbon requires mechanical containment and periodic removal to prevent reactor fouling, increasing operational complexity
- **Sabatier:** Produced 278.9 kg of Methane (CH<sub>4</sub>)
  - **Sabatier's Dual-Use Opportunity:** Methane represents a highly valuable secondary resource. Rather than discarding it, this 278.9 kg of CH<sub>4</sub> could be stored and utilized in a secondary LOX/CH<sub>4</sub> propulsion system, giving Sabatier unique architectural flexibility





# Discussion and Conclusion



## Discussion

- **Scaling OGA Capacity:** Doubling the Oxygen Generation Assembly output could increase  $O_2$  to 450–500 kg, improving mixture ratios by 60–90% with *Penalty: +1.5 kW power requirement*
- **Methane Utilization:** Using Sabatier's byproduct in a LOX/ $CH_4$  engine (Isp ~350s). *Benefit: Improves overall delta-V by ~19% without requiring additional  $O_2$ .*
- **Extending Mission Duration:** Over 730 days,  $O_2$  accumulates proportionally, naturally improving mixture ratios. *Penalty: Higher operational risk and boiloff sensitivity.*
- **System-Level Trade-offs:** To make ECLSS-derived propulsion fully viable, spacecraft designers must choose between spending more power (scaling OGA) or accepting increased system complexity (hybrid multi-propellant engines or cryogenic methane storage)

## Conclusion

- Mixture ratio, not total mass, is the dominant limiter of performance
- RWGS produces the most fuel but suffers from massive  $H_2$  underutilization and severe water loop penalties
- Sabatier provides the highest efficiency, best water conservation, and offers a usable byproduct ( $CH_4$ )

## Future work

- Explicitly modeling hybrid propulsion strategies (LOX/ $LH_2$  combined with LOX/ $CH_4$ )
- Relaxing zero-boiloff assumptions to study realistic cryogenic storage impacts

Integrated ECLSS-propulsion architectures could be viewed as a complementary capability to enhance mission flexibility, rather than a total replacement for dedicated propulsion. Currently, Sabatier offers the most balanced and mature path forward for mass-efficient deep space habitats



# Questions & Discussion



|                  | Paper Number | Title                                                                                                                                  | Track | Date   | Time      | Location   |
|------------------|--------------|----------------------------------------------------------------------------------------------------------------------------------------|-------|--------|-----------|------------|
| <b>Monday</b>    |              |                                                                                                                                        |       |        |           |            |
|                  | 425          | Status of ISS Water Management and Recovery                                                                                            | 404   | 13-Jul | 1030-1200 | SALON 9    |
|                  | 118          | Parametric Modeling and Performance Evaluation of Lunar ISRU Oxygen and Water Extraction Within the HELIOS Framework                   | 308   | 13-Jul | 1400-1600 | SALON 10   |
|                  | 424          | The eXploration Potable Water Dispenser Aboard the ISS: Exploration Technology Demonstration Status Review                             | 404   | 13-Jul | 1630-1830 | SALON 9    |
| <b>Tuesday</b>   |              |                                                                                                                                        |       |        |           |            |
|                  | 117          | HELIOS: A System of Systems Based Methodology for Evaluating ECLSS Architectures with Integrated ISRU and Reliability Modeling         | 300   | 14-Jul | 1400-1600 | EL MORRO 2 |
| <b>Wednesday</b> |              |                                                                                                                                        |       |        |           |            |
|                  | 139          | Integrating ISRU Into Lunar Habitat Design: Effects on ECLSS Loop-Closure Requirements                                                 | 308   | 15-Jul | 0800-1000 | SALON 10   |
|                  | 189          | System-of-Systems Evaluation of Oxygen Recovery Technologies for Extended Space Missions                                               | 302   | 15-Jul | 0800-1000 | SALON 4    |
|                  | 136          | Evaluating Artemis Candidate Landing Sites for Future Lunar Architecting: an Enhanced Framework for ECLSS and ISRU Considerations      | 506   | 15-Jul | 1030-1230 | SALON 2    |
|                  | 34           | Automation of Artemis Candidate Landing Sites Selection for Future Lunar Architecting                                                  | 506   | 15-Jul | 1030-1230 | SALON 2    |
|                  | 137          | Establishing Self-Sustaining Lunar Habitats: Experimental Evaluation of ECLSS Loop Closure and Mission-Level Feasibility               | 305   | 15-Jul | 1400-1600 | EL MORRO 1 |
|                  | 138          | Lifecycle Mass-Economic Evaluation and Breakeven Analysis of Self-Sustaining ECLSS Designs for Lunar Habitats                          | 305   | 15-Jul | 1400-1600 | EL MORRO 1 |
|                  | 190          | Mass Economy Evaluation for Integrated ECLSS and Propulsion Architecture                                                               | 305   | 15-Jul | 1400-1600 | EL MORRO 1 |
| <b>Thursday</b>  |              |                                                                                                                                        |       |        |           |            |
|                  | 25           | Evaluating Artemis Candidate Landing Sites for Future Lunar Architecting: an Enhanced Framework for Assessing for Power Considerations | 109   | 16-Jul | 1330-1500 | SALON 1    |