



Development path and verification for HabWorlds deformable mirrors

SPIE Astronomical Telescopes and Instrumentation

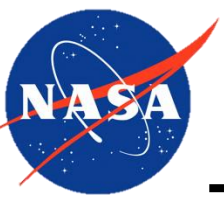
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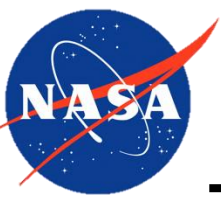
The logo for the Habitable Worlds Observatory is positioned in the bottom right corner. It consists of the words "HABITABLE", "WORLDS", and "OBSERVATORY" stacked vertically in a light blue, sans-serif, all-caps font. The word "WORLDS" is partially replaced by a stylized graphic of a crescent moon or a ringed planet, which is also in light blue.



Overview

Objective: Achieve TRL-5 Device Demonstrations by Mission Confirmation Review

- **February 2023: NASA's ExEP initiated a technology roadmap for a deformable mirror system**
- **April 2025: Vendor study findings presented to the HWO Technology Maturation Project Office**
 - Three DM vendors were identified as having the capabilities and interest to develop and fabricate 96x96 devices that will meet expected HWO requirements.
- **Fall 2026: NASA to fund some Phase 1 development efforts towards TRL-5**
 - Putting contracts in place to begin credible and thorough development and fabrication plans to conduct risk mitigation and tech development activities
- **Critical systems-level trades through Exploratory Analytic Cases, which will help finalize the DM requirements, such as:**
 - The allocation of wavefront control between the DM, the coronagraph, and the telescope
 - DM actuator count, pitch size, and lab-demonstrated dark hole size (outer working angle)
- **NASA facilities being developed to test and characterize large format DMs to their HWO performance levels**



Key Provisional DM Requirements

- **Actuator count**
 - Goal: 96x96
 - Possible Relaxation? Not desired, will have to mature understanding through Exploratory Analytic Cases
- **Actuator Resolution**
 - Goal: 2.5 μm and 1.9 μm for HabEx and LUVOIR respectively (Mennesson et al, table 2)
 - Possible Relaxation? Unlikely. Roman CGI requirement is 15 μm resolution
- **Actuator Stability**
 - Goal: 5 μm RMS per control cycle (target 1 hr)
 - Possible Relaxation? Possible but difficult
- **Actuator Stroke**
 - Goal: 500 nm
 - Possible relaxation? Yes, when considering systems trades such as woofer tweeter, static compensators, etc.
- **Pinned actuators**
 - Goal: No pinned actuators within the pupil
 - Possible Relaxations:
 - Pinned actuators may be acceptable if behind an obscuration or on the DM corners. Very case-by-case
 - Floating actuators could be acceptable as the fraction is very small and they are not adjacent.



DM Development Status

- **For the next several years, testbed verifications will involve existing AOX modules in 32x and 48x formats, and 2k BMC modules that will be upgraded on a rolling basis over the next few years**
 - Includes contrast demonstrations up to mission confirmation review
 - Includes DM verification and integrated modeling validation testbeds
- **Parallel technology Phase 1 efforts will soon be underway to address the shortcomings of the respective technologies against the HWO provisional requirements**
 - Notable gaps among vendors are actuator count, resolution, surface figure, stability
 - Phase 1 effort is focused on process improvement, not delivering components
 - Completion of Phase 1 triggers readiness to fabricate TRL-5 verification devices
- **Drive electronics are not sourced directly from the DM Vendors**



Risks

- **Risks for DM development and characterization have been identified**
- **Working on buying down those risks on a per-technology basis as funding permits**
- **Examples of technology risks**
 - Actuator/Surface Drift
 - Bad actuators near edges of devices (PARTICULARLY if tiling is needed to achieve full format)
 - Surface/Actuator print-through
 - Thermal loads, thermal sensitivities/surface instability
- **Examples of verification (non-vendor specific) risks**
 - OWA/large format DM risk. Testbed capability gap for characterizing large format DMs
 - Requirements on DMs may be more strict than provisional goals
 - Picometer verification of DMs as path to TRL-5
 - Many years to receive testable devices from any vendor that meet requirements
 - Highlights the need for these intermediate qualification milestones



Overall Technology and Testbed Plan

- **Phase 1**

- Vendors are executing process improvements to address key technology risks
- 1-2 64x64 devices delivered in 2028

- **Phase 2**

- Chance for second attempt at a full TRL5 verification
- Two 64x64 TRL 5 devices in late 2029/early 2030

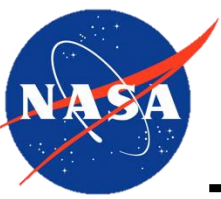
- **Phase 3**

- Two 96x96 TRL 5 devices (delivery TBD, largely based on success of Phase 1)

- **As mission design matures and DM technology development is realized, possibility that 96x devices will be descoped to the 64x format**

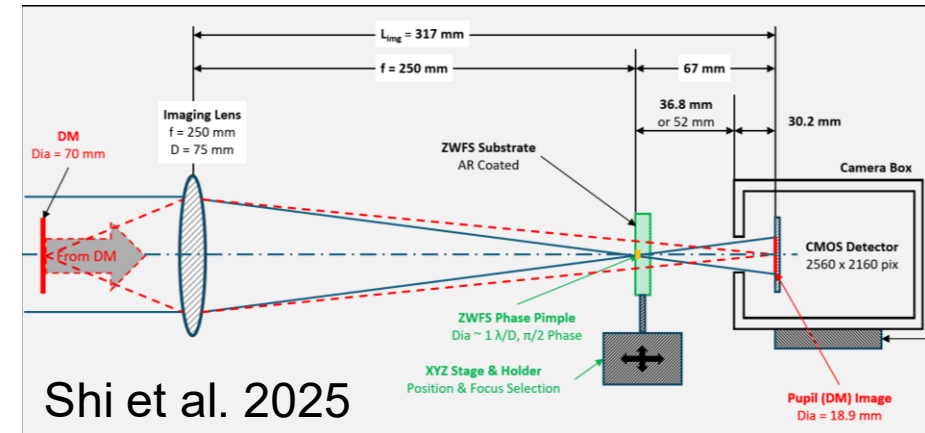
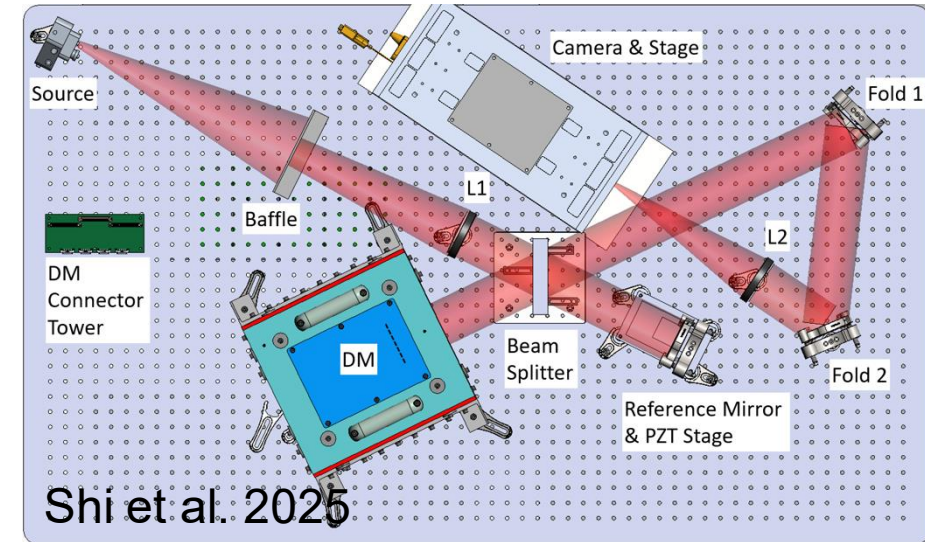
- **Primary verification path is the vacuum surface gauge measurements at JPL**

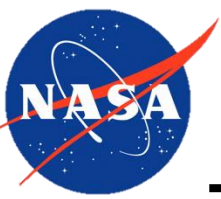
- **Complementary verifications and Integrated Modeling validation done on testbeds in development at Goddard**



VSG2: Vacuum Surface Gauge 2

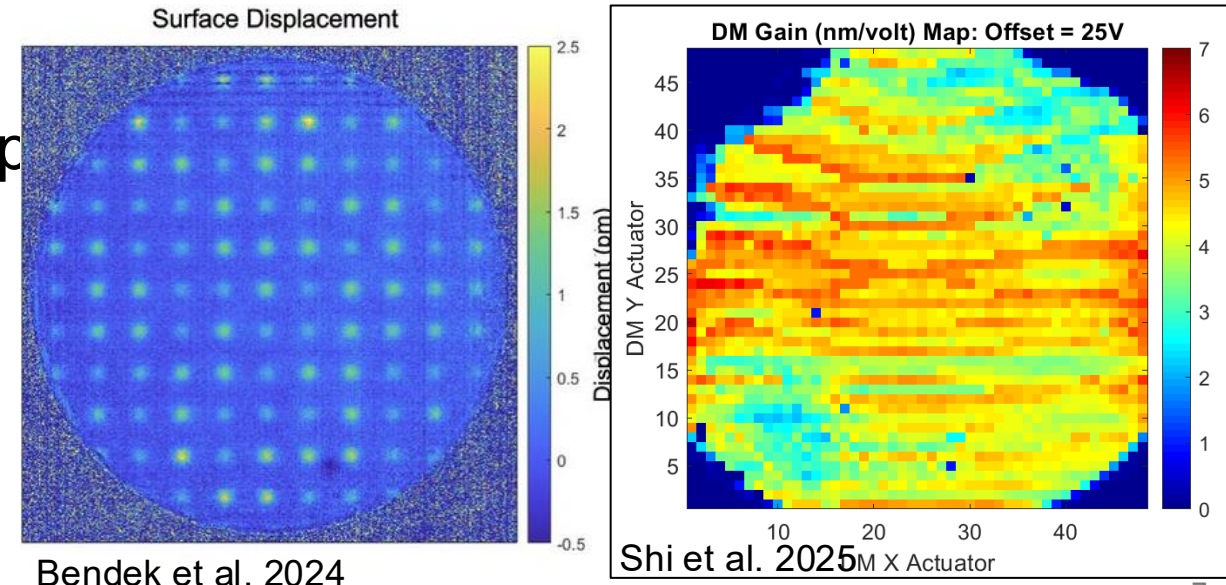
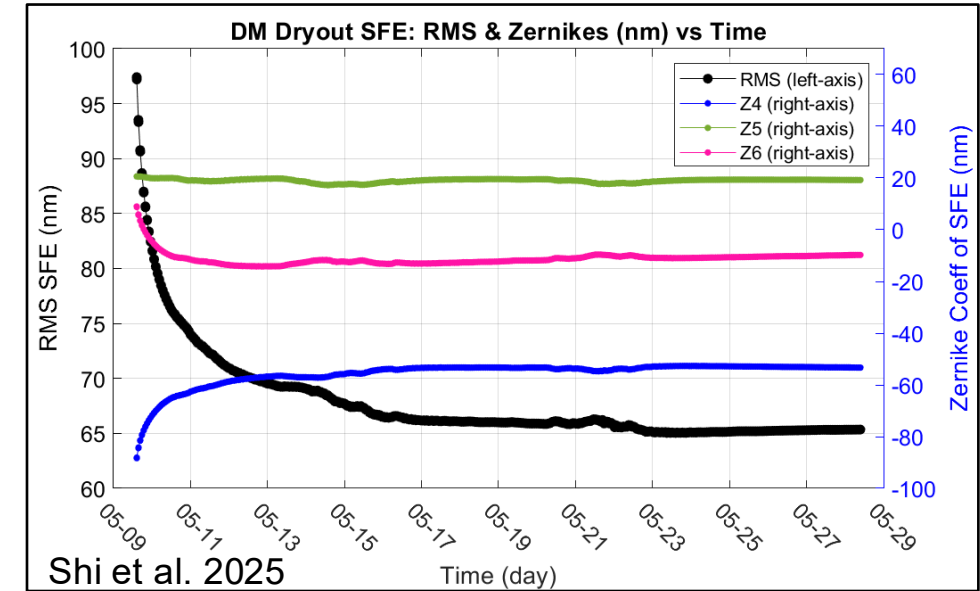
- Primary deformable mirror verification testbed at JPL
- Dedicated vacuum Twyman-Green interferometer for characterizing deformable mirrors. Originally built to calibrate flight DMs for Roman Coronagraph Instrument (CGI)
- Notable upgrades VSG2 in preparation for the upcoming HWO coronagraph testbed effort
 - Accommodate DM mount and beam height for expected HWO DM formats
 - Additional thermal stabilization
 - 6 layers Astro-Foil reflective insulation on outside chamber
 - Multi Layer Insulation (MLI) around entire optical bench inside the chamber.
 - Improved thermal sensors, heaters, and coolant system
 - Adding strain gauge closed loop controller to the reference mirror PZT scan stage
 - Adding a classic Zernike Wavefront Sensor Mode
 - Reference arm blocked, transmissive Zernike deployed





VSG2 Historical Measurements

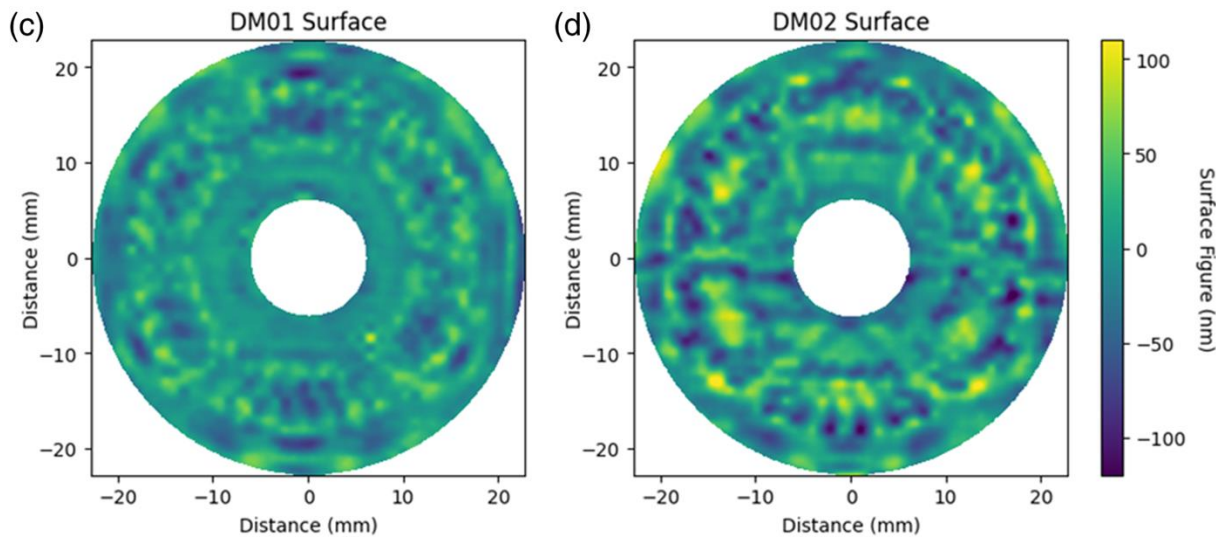
- **VSG2 DM measurement and calibration include:**
 - actuator mapping
 - actuator gain
 - actuator influence function
 - DM stability
 - actuation repeatability
 - long term drift and post-actuation creep
- **Zernike sensing has demonstrated picometer level sensing of DMs in the past**



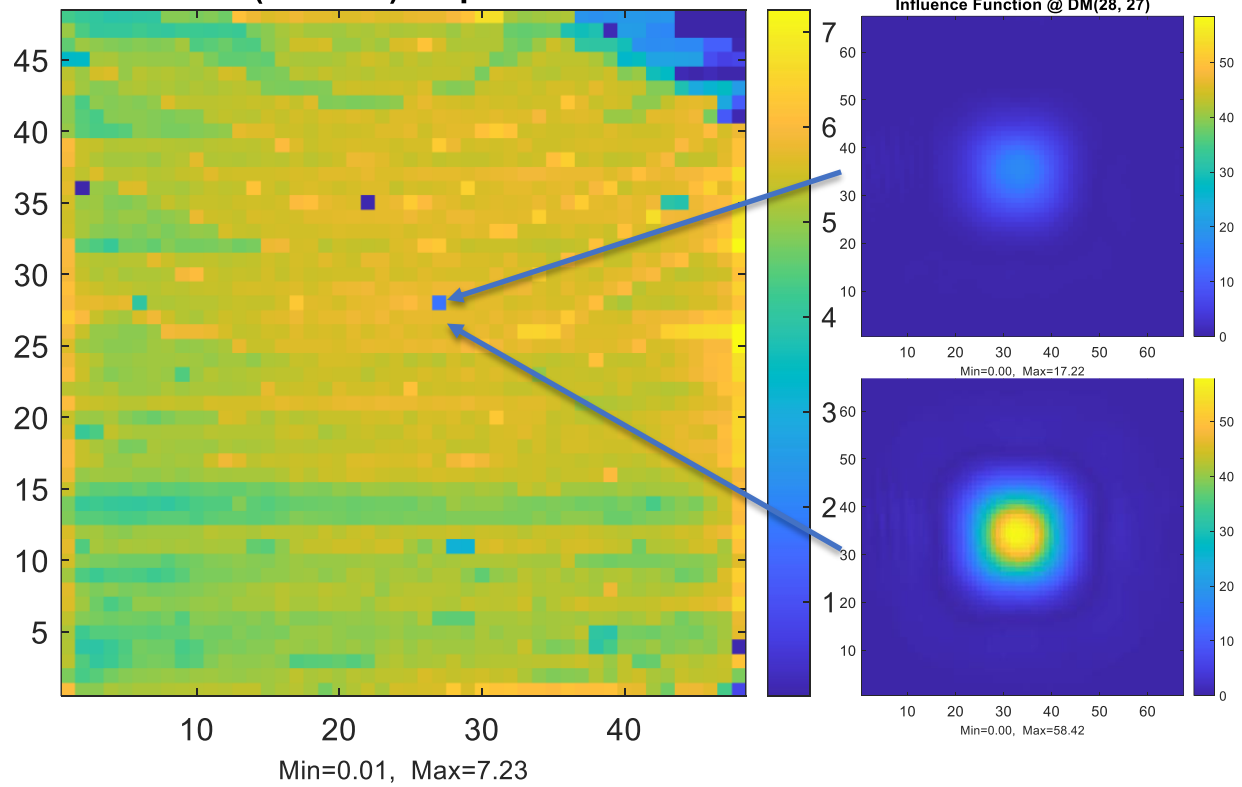


Example VSG2 Measurements of CGI DMs

CGI HLC Nominal Map Measurements, Baker et al. 2025

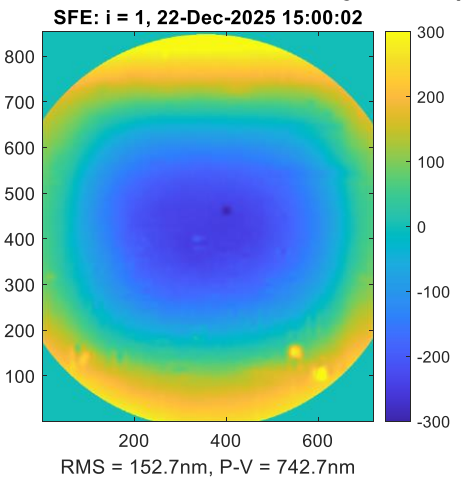


DM.4 Gain As Function of Offset. Shi et al.
DM Gain (nm/volt) Map: Offset = 40V

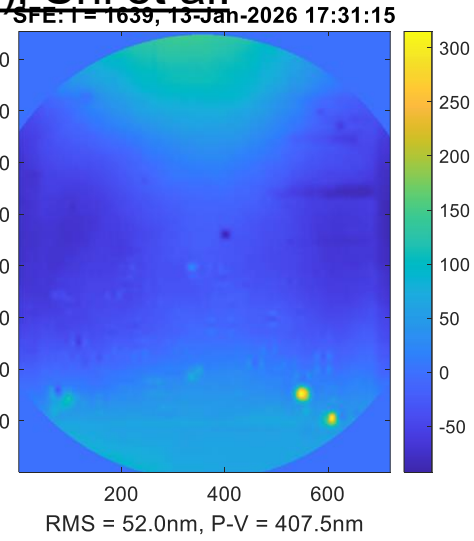


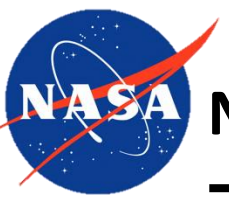
Dryout (DM.4), Shi et al.

1st Frame: 12/22/25



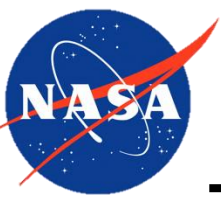
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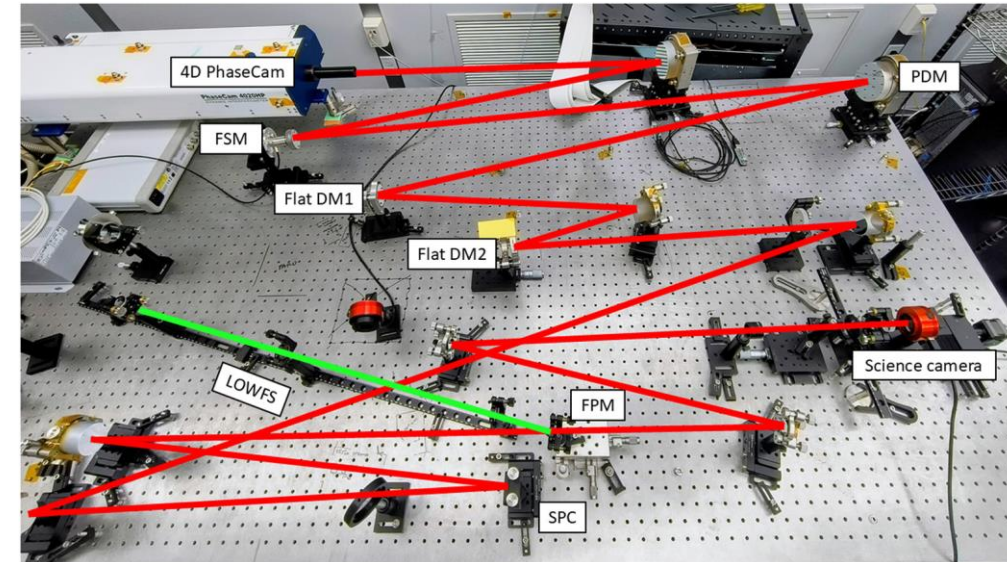
NTRPRISE:Necessary Testbed Revisions for PProving Integrated Systems Engineering

- **Much like Roman, HWO will rely heavily on modeling predictions of performance**
- **Minimizing (and knowing) model uncertainty is are critical for performance verification**
 - Wavefront error/contrast stability during an observation, post-processing performance
- **Goddard testbeds are focusing on supporting the high contrast model validation and stability predictions that are necessary for characterizing Earth-like planets**
- **Taking a phased approach, building up the model validation process**
 - Simple, single optic test configuration with the greatest stability and fewest components. Allows for Speckle and Pupil Optical Correlation (SPOC) to validate models.
 - A single off-axis reimaging configuration that would be considered a Key Element of a Reimaging Coronagraph (KERC)
 - General support and parallel development activities are supported by the ExoSpec testbed (in addition to its parabolic DM support)
- **Both SPOC and KERC will be configured with apodizers, static, and deformable mirrors for these demonstrations**

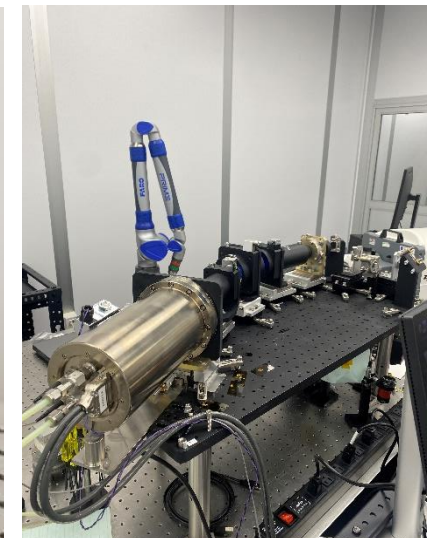
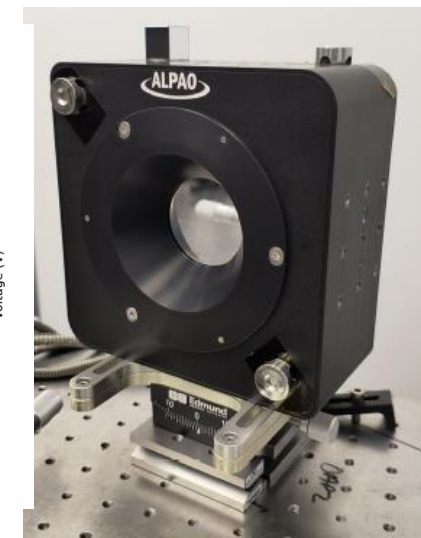
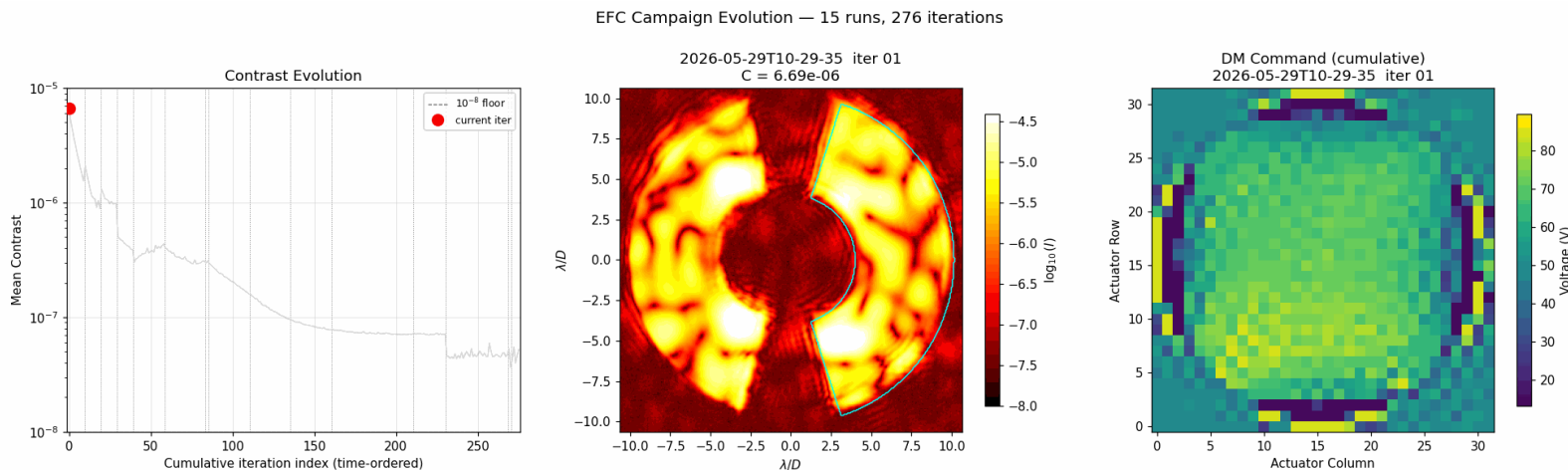


ExoSpec Testbed

- **Testbed for Versatile DM Architecture Evaluation**
 - Provides a controlled basis for evaluating performance differences between DM architectures
 - Used for algorithm development and test prototyping for SPOC and KERC
- **Current Hardware Status**
 - One (of two) BMC kilo-DMs currently installed
 - Shaped Pupil Coronagraph
 - Generation 1 parabolic DM is currently being characterized
 - LOWFS tip/tilt control
 - PISCES IFS will be integrated soon for broadband EFC



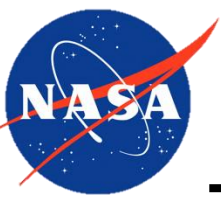
High Contrast testbed (above) and PDM, *Groff et al., JATIS*, 2026 (below left) and PISCES IFS (below right).





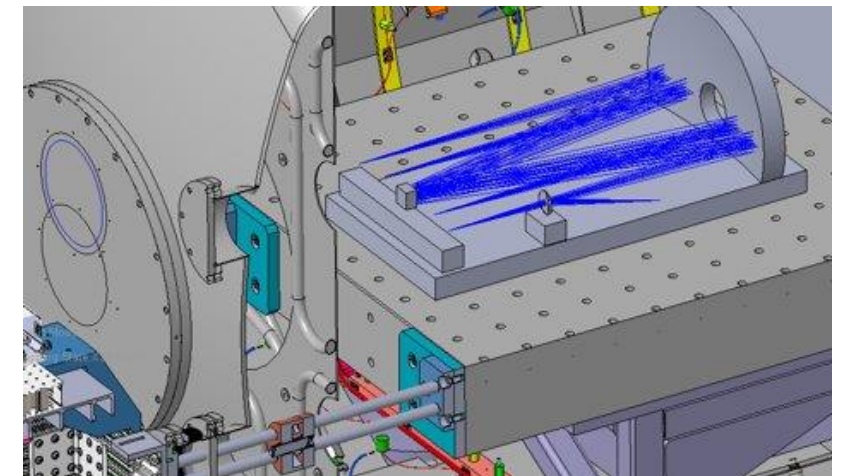
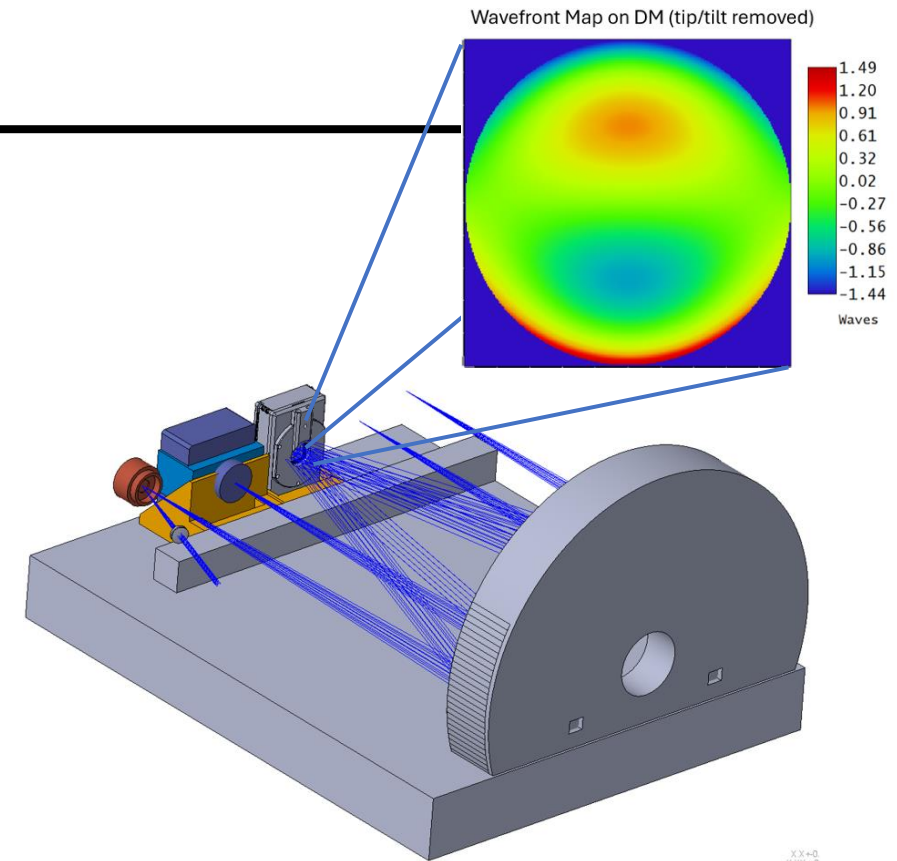
SPOC: Speckle and Pupil Optical Correlation Testbed Concept

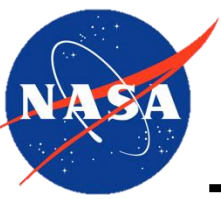
- **Keep it simple and build up capability**
 - Best possible chance for integrated modeling performance validation in a high contrast observatory
- **Design Concept and Objectives**
 - Create a testbed capable of ultrastable drift measurements
 - Minimize all verification equipment to as few optics as possible while still ensuring high contrast measurements
 - Wavefront characterization by correlating speckle images to a Zernike measurement of the pupil
 - Performance is verified via a power spectrum in space and time
- **Allows for independent verification of deformable mirror performance that complements the vacuum surface gauge**
- **KERC initial design in parallel with SPOC**
 - Unfolded version of SPOC with off-axis mirrors
 - Extends design principles, modeling prediction, and control to more flight-like instrument design



SPOC Design

- **Offner design concept with compensating aberrations**
 - System has 8nm RMS WFE despite ~340nm RMS WFE at test article
- **Single optic testing of a DM**
- **Bench and mirror made from ZeroDur or ULE (currently being traded)**
 - Belt and suspenders approach to holding things stable
- **On axis independent surface metrology**
- **Speckle imaging combined with Low and Mid-Order Zernike wavefront sensing**
- **Performance estimates and Model Correlation with the MRSCOTT package (Modeling a Really Simplified Coronagraph for Optical Telescope Testing)**





Conclusions

- **DMs are one of the single most critical technologies for HWO Coronagraphy**
- **DM Technology Development roadmap for HWO is officially underway**
 - Currently working to a set of provisional requirements
 - Some will likely relax, some may get harder
 - Mission architecture and design trades will close this as we move to our Mission Confirmation Review
- **Testbeds at JPL and GSFC are specifically being built to demonstrate technology readiness of the deformable mirror system**
 - Upgrades to the Vacuum Surface Gauge at JPL to verify DM performance is underway
 - Goddard testbeds are being built to augment TRL advancement and support validation of integrated modeling predictions