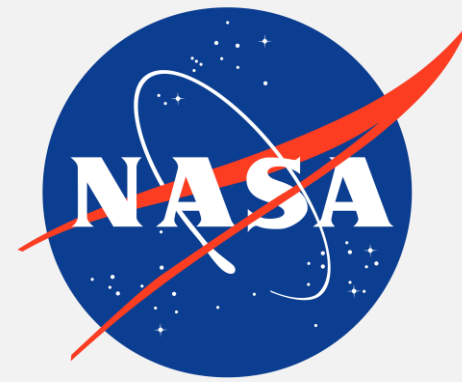




Introduction to Ceramics for Thermal Protection Systems (TPS)

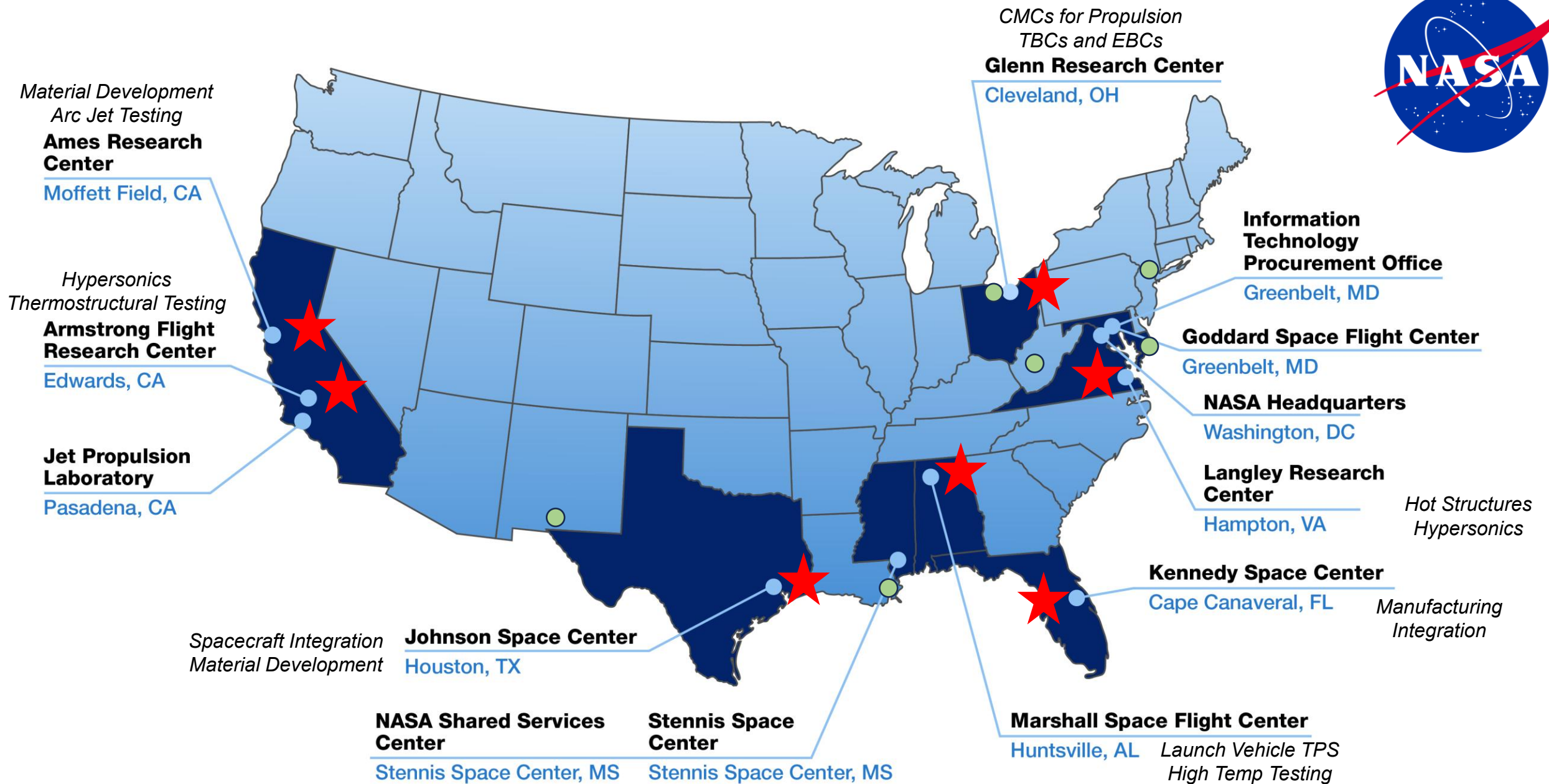
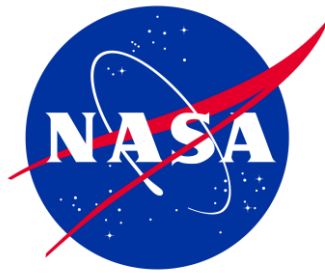
Nate Olson

NASA Johnson Space Center

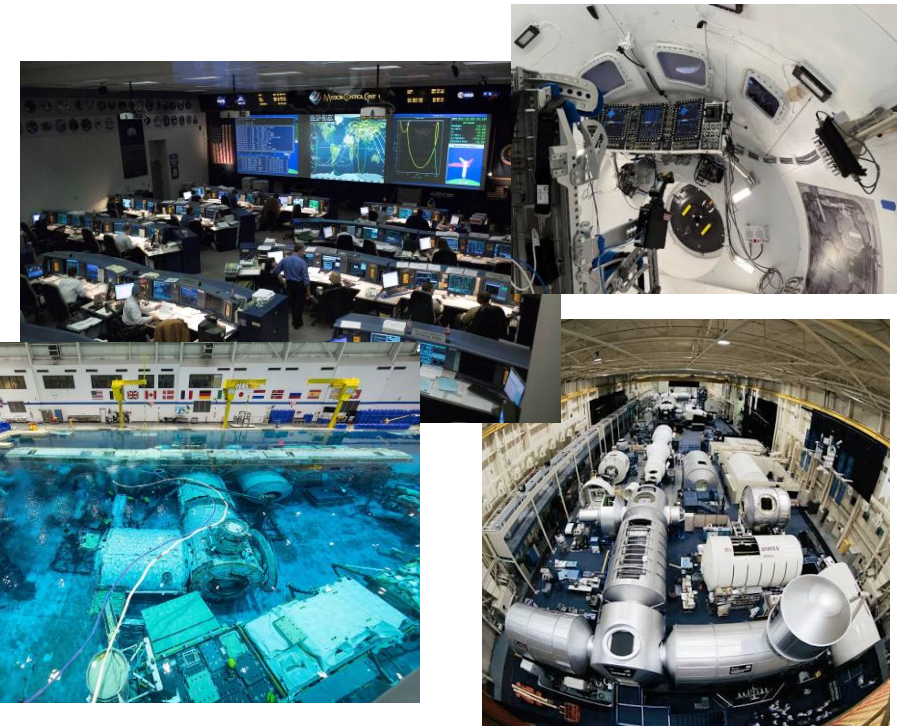
TPS for Space Applications Day 1

August 4th, 2026

Trade names are used in this presentation for identification only. Their usage does not constitute an official endorsement, either expressed or implied, by the National Aeronautics and Space Administration.



NASA Johnson Space Center



“The Hub of Human Spaceflight”

- Leads NASA's human spaceflight programs and associated research & development
- Roughly 12,000 employees (contractors and civil servants)
- Formed 1961; opened 1963

TPS enable NASA's missions



Artemis Program

NASA's return to the moon to establish a permanent lunar base



Orion Spacecraft

Space Launch System (SLS)



Human Landing System (HLS)



Moon Base



Commercial Crew Program

Transport astronauts to and from ISS

SpaceX Dragon



Boeing Starliner



Planetary Exploration

Explore the Solar System for scientific purposes using robotic landers & planetary probes

Mars 2020



Dragonfly



Parker Solar Probe

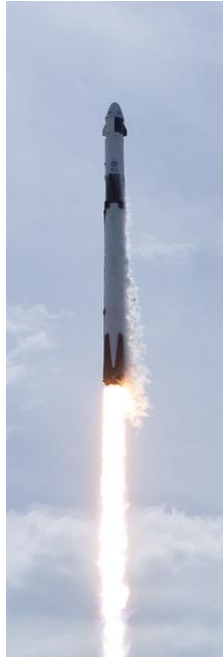


DAVINCI



High velocities and extreme environments of spaceflight necessitate **thermal protection systems (TPS)**

Launch and Ascent



Aborts



Plume Heating
Aerodynamic Heating

Returning from Low-Earth-Orbit

7 km/sec



High
Aerodynamic Heating

Convective Heating Scales with Velocity³

Shock-Layer Radiation Scales with Velocity⁸

Returning from Moon

11 km/sec



Very High
Aerodynamic Heating

$$\dot{q}_{conv} \propto v^3$$

$$\dot{q}_{rad} \propto v^8$$

Atmospheric entry leads to spacecraft heating

To return to Earth, the total energy (kinetic + potential) of a spacecraft must be reduced to zero. Taking the Space Shuttle as an example...

$m = 100,000 \text{ kg} \quad | \quad v = 7,700 \text{ m/s (17,225 MPH)} \quad | \quad h = 300 \text{ km}$

$E = 3.23 \times 10^{12} \text{ Joules}$

The energy is converted to heat during re-entry of the spacecraft via compression of air and drag.

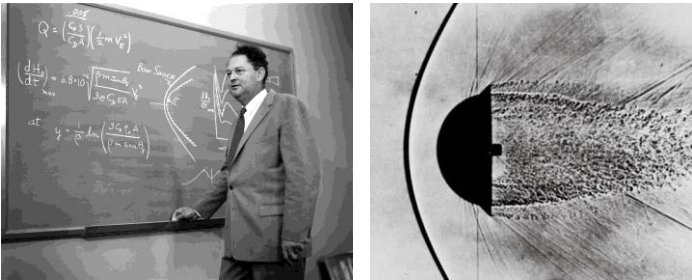
The TPS's role is to protect the spacecraft from the high temperatures associated with this conversion of energy.

Energy density: $\frac{E}{m} = \frac{V^2}{2} + g_o h$

Entry	V (km/s)	E/m (MJ/kg)
MER	5.6	16
Apollo	11.4	66
Mars Return	14.0	98
Galileo	47.4	1130

Note that:
Water boils @ 2.3 MJ/kg
Carbon vaporizes @ 60.5 MJ/kg

Note, not all energy heats the spacecraft or else this would be an impossible challenge.

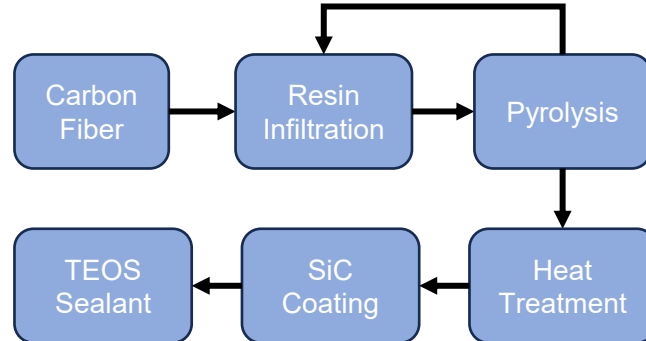


TPS = Thermal Protection System

Material



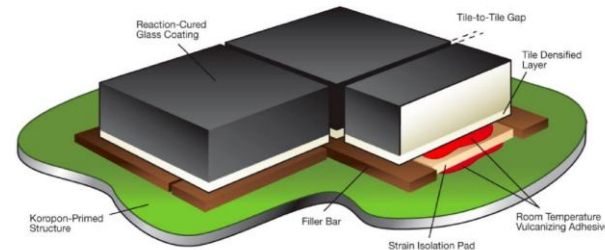
Manufacturing



Integration



High-temperature Reusable Surface Insulation Tile Attachment System



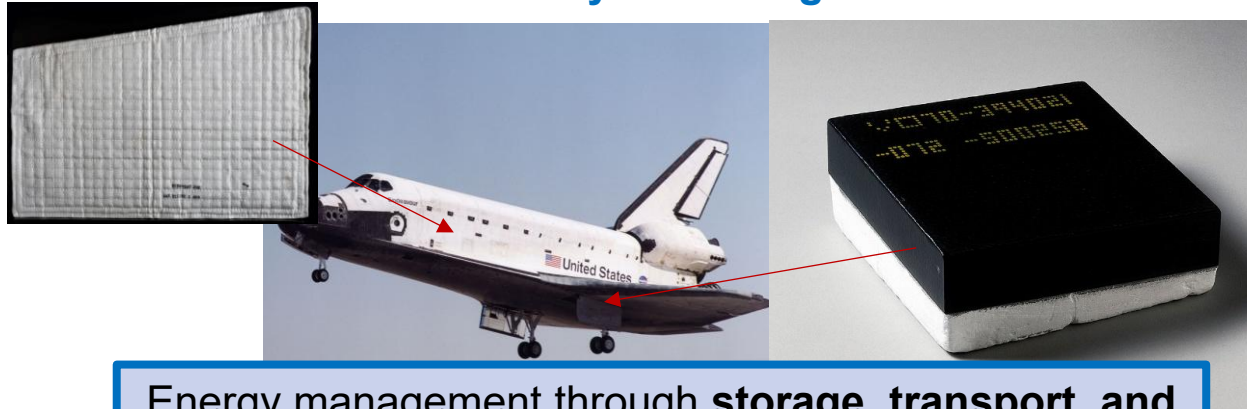
Operation



Categories of TPS

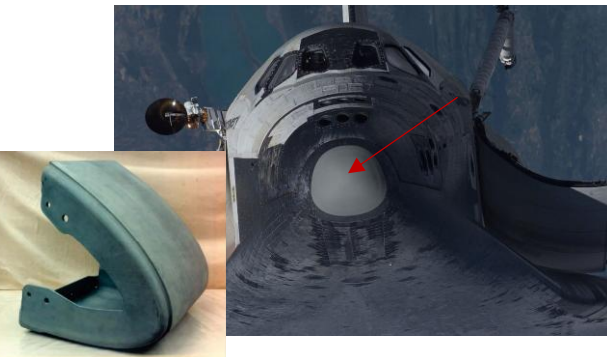
Shape-stable (“reusable”) materials

Low Density Insulating Ceramics



Energy management through **storage, transport, and re-radiation**

Hot Structures



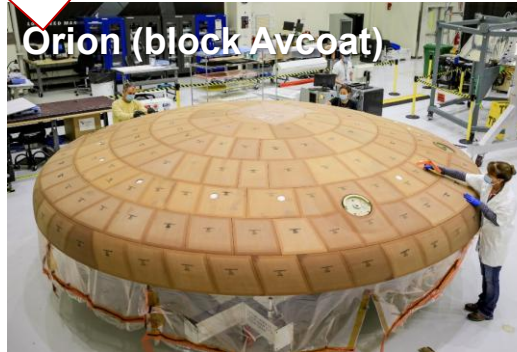
High Temp Metals



COURSE FOCUS

Shape-changing (“non-reusable”) materials

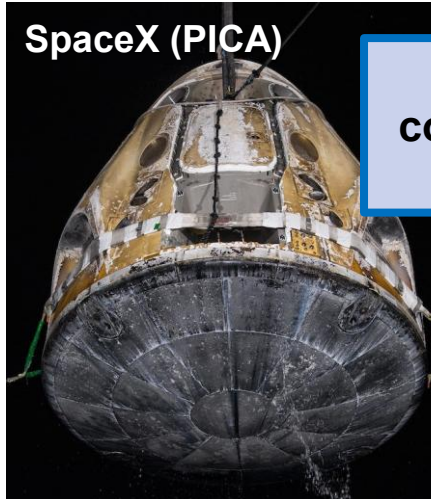
Ablative TPS



Orion (block Avcoat)



Apollo (honeycomb Avcoat)



SpaceX (PICA)

Energy management through **controlled material consumption, charring, and re-radiation.**

TPS “Sequence of Environments”

On the Pad



Humidity
Rain
Lightning
Wildlife

Launch



Ascent



Vibroacoustic
Pressure
Debris Impact

In Space



Aeroheating
Pressure Change
Plume Heating
Debris Impact

Temperature Cycles
Vacuum
Atomic Oxygen
MMOD impact

Re-Entry



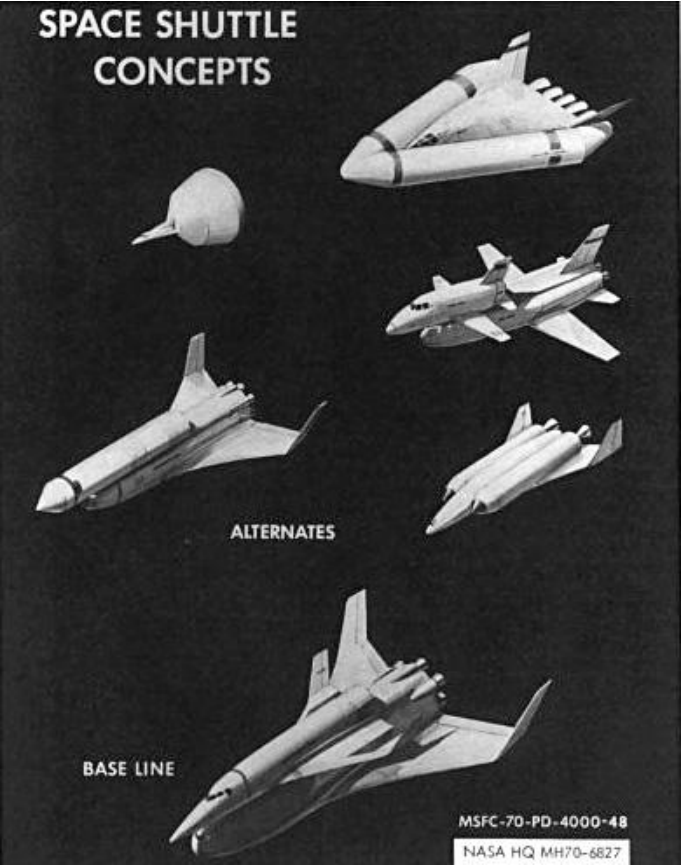
High Heating
Dissociated Air

Landing



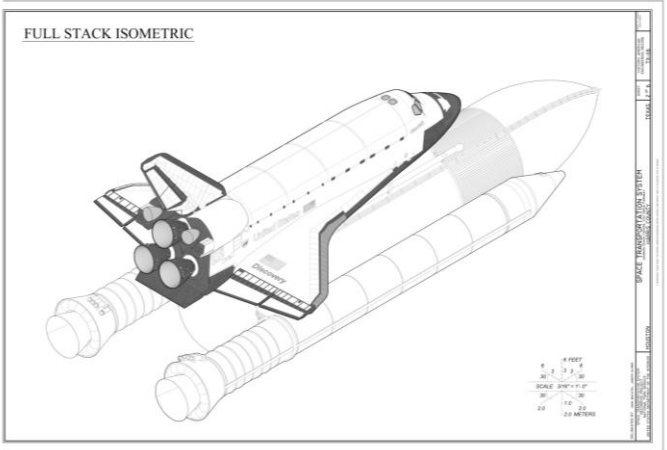
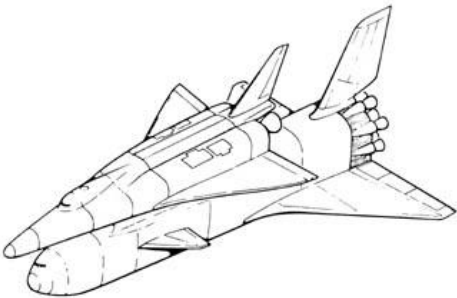
We must design and test the TPS for much more than just re-entry and the extreme heat, but also **weather**, **vibration**, **cold**, and **water impact** while being as lightweight as possible.

Reusable TPS technology developed for NASA's first reusable vehicle: Space Shuttle Orbiter

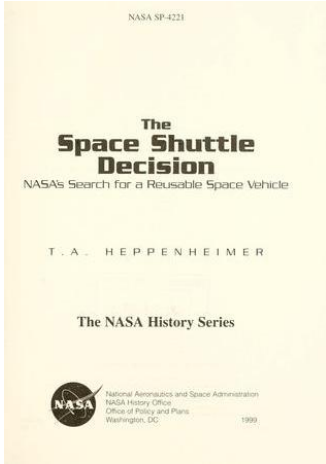


Shuttle design process started in 1968 with intent of being rapidly reusable and supporting crew/cargo to future space station (which would be delivered to orbit on a Saturn V).

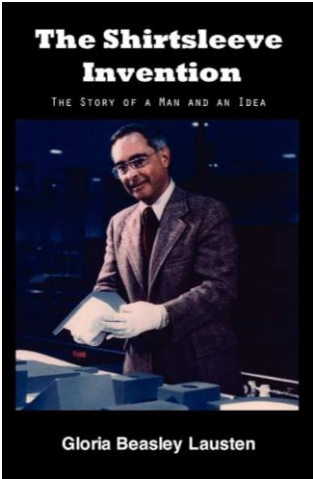
Competing decisions into the 1970s as Saturn V was cancelled and need for larger Shuttle was determined. USAF involvement also swayed design (higher cross range, payload bay size).



Final design selected in 1972, and Shuttle Orbiter contract awarded to North American Rockwell. Construction started in 1973.



The Space Shuttle Decision by Heppenheimer



The Shirtsleeve Invention by Beasley-Lausten

Shuttle TPS development history spans from 1960s through early 2000s

NASA Contractor Report 4227

Thermal Protection System of the Space Shuttle

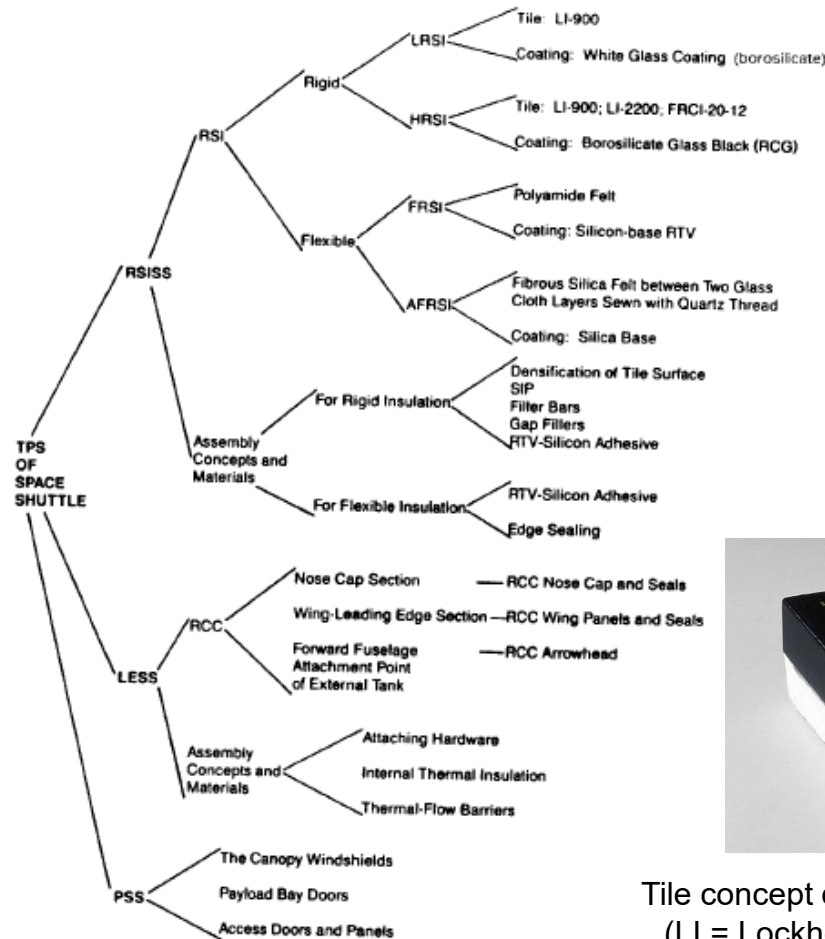
John Cleland and Francesco Iannetti

CONTRACT NASW-3841-72
JUNE 1989

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Cleland & Iannetti report (1989) tells history of design requirements, materials & systems development, and manufacturing of Shuttle TPS.



Major Design Requirements:

1. Limit structural temperature to 350 °F
2. Provide useful life of 100 missions
3. Withstand surface temperatures from -250 to 2750 °F
4. Withstand heat loads to 60,000 Btu/ft²
5. Withstand acoustic levels to 166 dB
6. Withstand the aerodynamic pressure (freestream) to 5.7 psi
7. Provide the aerodynamic moldline
8. Attach to aluminum structure
9. Provide economical weight and cost

TPS Concepts Evaluated

1. Replaceable Ablator Panels
2. Metallic Re-Radiative Heat Shields
3. Carbon-Carbon Re-Radiative Hot Structure
4. Non-Ablating, Non-Metallic Insulative Re-Radiative Ceramic



Tile concept developed by Lockheed in 1960s (LI = Lockheed Insulation) and selected by NASA in 1973 as primary TPS for Shuttle Orbiter.



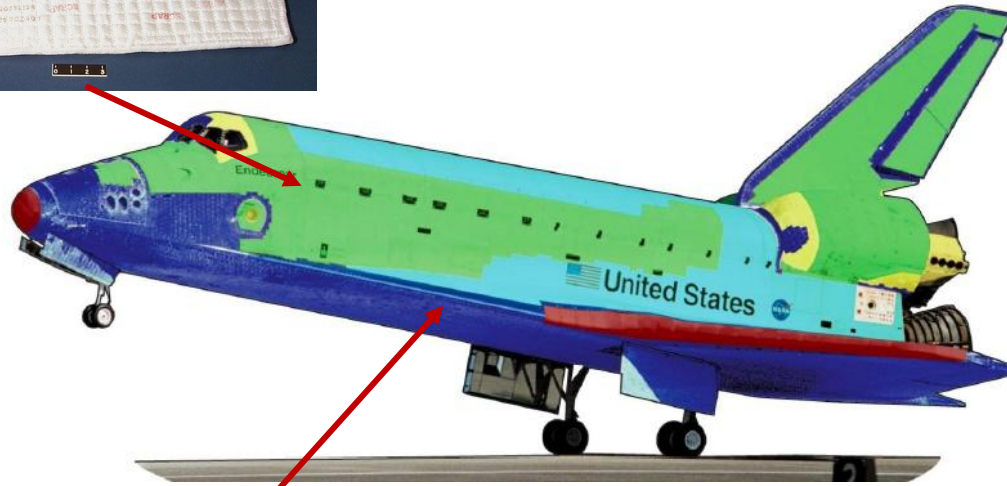
Reinforced carbon-carbon (RCC) developed by Vought Corporation & NASA for areas of highest heating.

Insulative TPS protect the spacecraft for multiple uses via low thermal conductivity

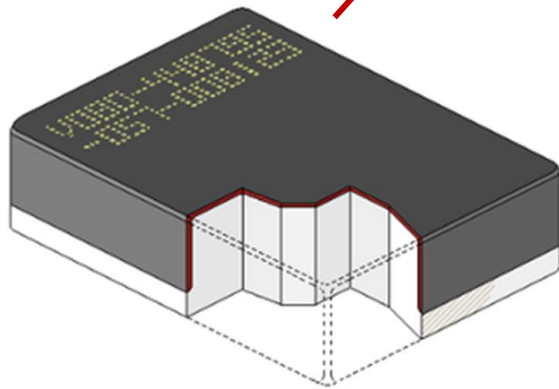
AFRSI blankets developed at NASA ARC



Space Shuttle Orbiter featured a variety of TPS, including flexible blankets and rigid tiles.



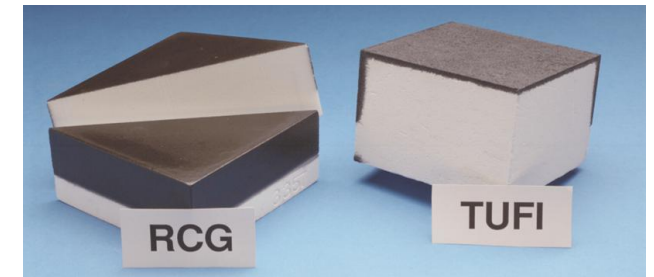
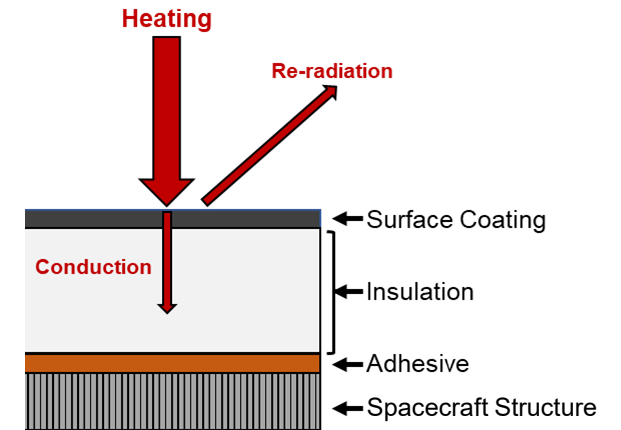
-  Reinforced C/C
-  HRSI Tile
-  LRSI Tile
-  AFRSI Blanket
-  FRSI Blanket



The tiles are composed primary of silica fiber, have extremely low thermal conductivities ($\sim 0.06 \text{ W/m}\cdot\text{K}$), and are coated with borosilicate glass-based glazes.

Examples: LI-900, LI-2200, FRCI-12, HTP-12, BRI-18, AETB-8, ...

Energy management through storage and re-radiation (material remains unchanged).



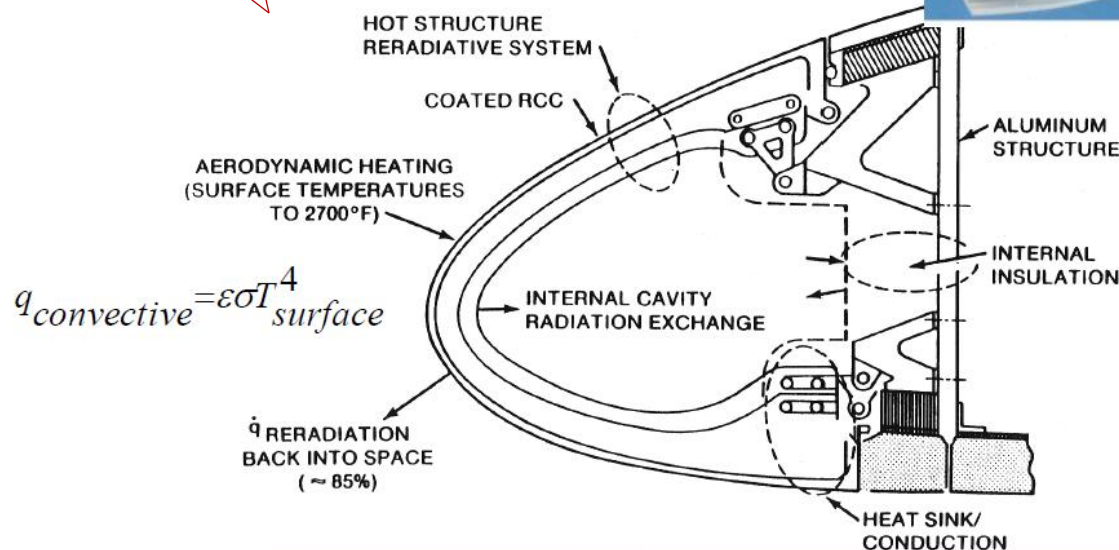
RCG = Reaction Cured Glass
TUFI = Toughened Unipiece Fibrous Insulation

Hot structures serve as the spacecraft structure and thermal protection

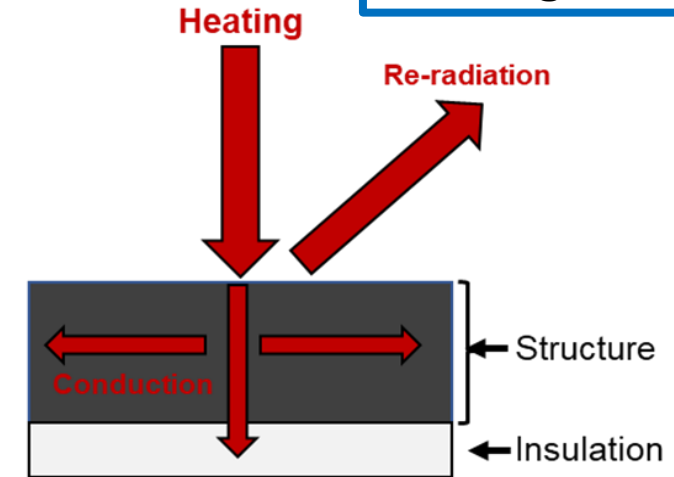


RCC (Reinforced Carbon Carbon)

- HOT STRUCTURE RERADIATIVE SYSTEM
- INTERNAL INSULATION
- HEAT SINK/CONDUCTION



Energy management through re-radiation.



The hot structure *serves two roles*: thermal protection and spacecraft structure. The primary heat rejection mechanism is re-radiation.

Offers reduced mass, reduced complexity (eliminates need to integrate TPS), and reusability.

Materials = C/C, CMCs, refractory metals

Course Goal: Understand how a TPS is developed, tested, and qualified for spaceflight

