



Challenges in Solid-State Batteries toward Applications in Extreme Space Environment

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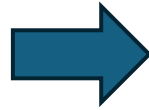


NASA's Interest in Solid-State Batteries (SSBs)

SABERS

(2019-2024)

Solid-state **A**rchitecture
Batteries for **E**nhanced
Rechargeability and **S**afety





From SABERS to SPEARS

For electric aviation:

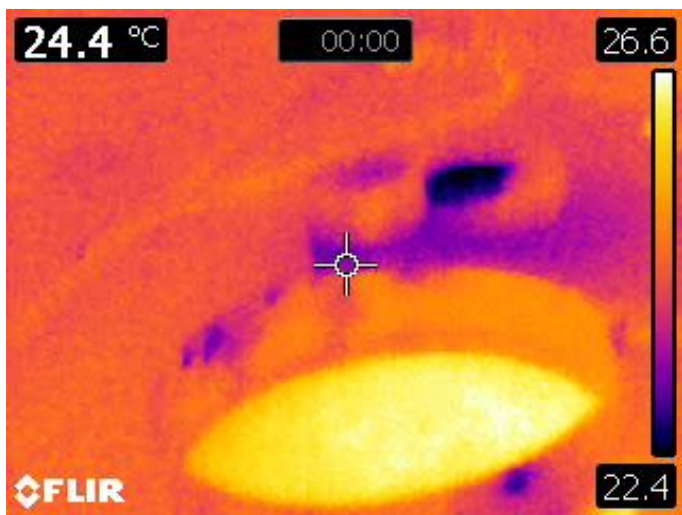
- ❑ The primary barrier to electric aviation is battery performance
 - ❑ Aerospace batteries require: safety, high energy density, high rate, long cycle life, low failure rate, lightweight packaging, and scalability
- ❑ Conventional lithium ion batteries (LIBs) are intrinsically unsafe:
 - ❑ With the use of organic electrolyte, conventional LIBs have narrow operational temperature range and may undergo thermal runaway when heated or overcharged

For extreme space environment:

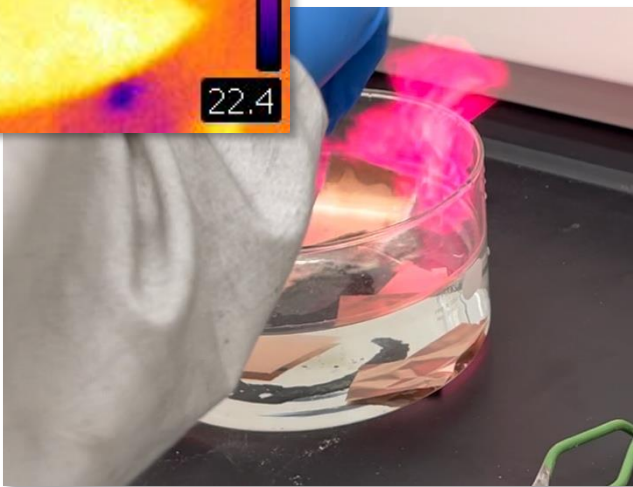
- ❑ No volatile or flammable liquids, allowing safe operation even in vacuum
- ❑ Solid-solid interfaces enable cell resiliency and longevity
- ❑ Cell performance tunable for energy, power, and durability
- ❑ Expanded temperature tolerance with extreme low temperature survivability *and* high temperature operation
- ❑ Reduced thermal management allows for lighter designs and longer missions



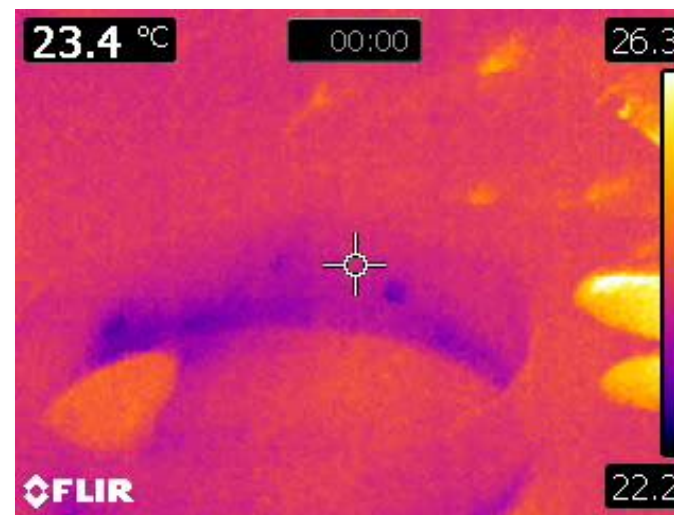
SSBs are Safer: Reduced Flammability



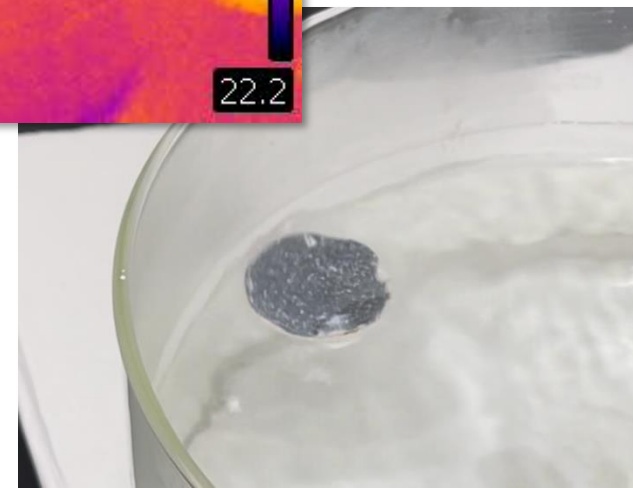
Li Metal with
Organic Liquid Electrolyte in
Conventional Pouch Cell



- ❑ Reaction of Li metal and water resulted in local temperature exceeding the flash point (<40°C) of organic solvents that catch fire.



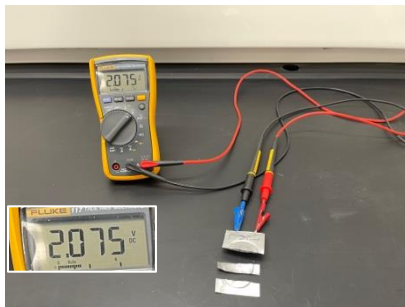
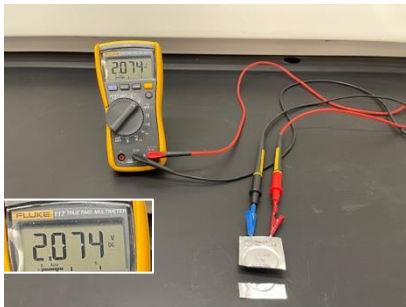
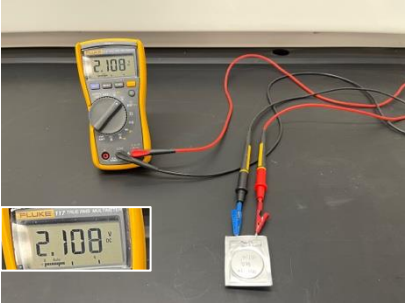
Li Metal with
Solid Electrolyte in
Solid-State Pouch Cell



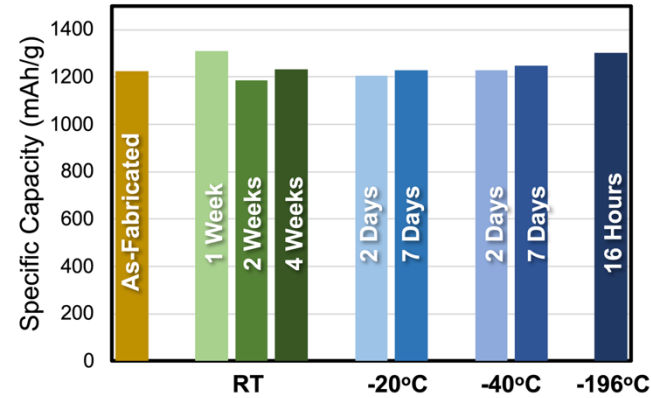
- ❑ Reaction of Li metal and water resulted in local temperature increase and hydrogen release, but no flammable material to catch fire.



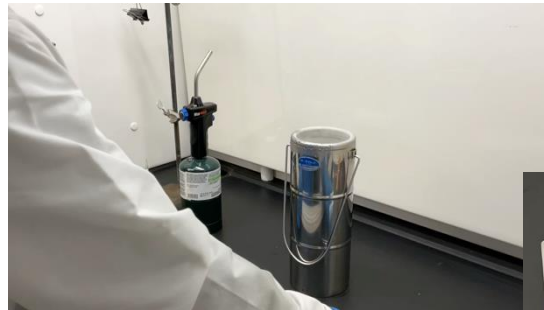
Damage Tolerance and Temperature Resilience



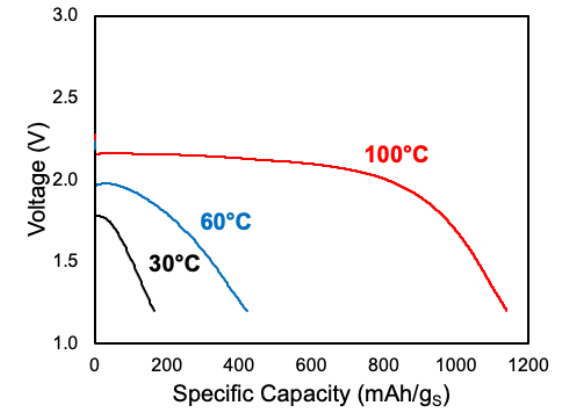
Safe Against Damage



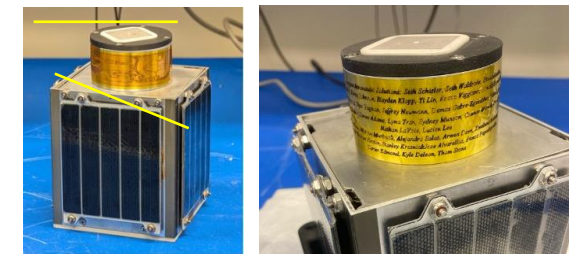
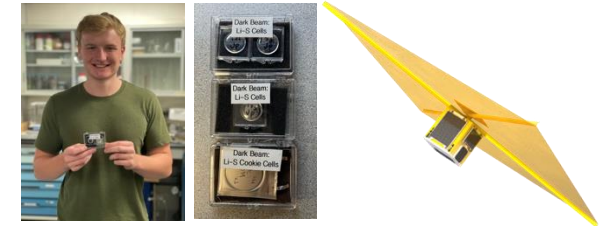
Storage in Cold and Extreme Cold



Solid-State Cells Removed from Liquid Nitrogen Reservoir



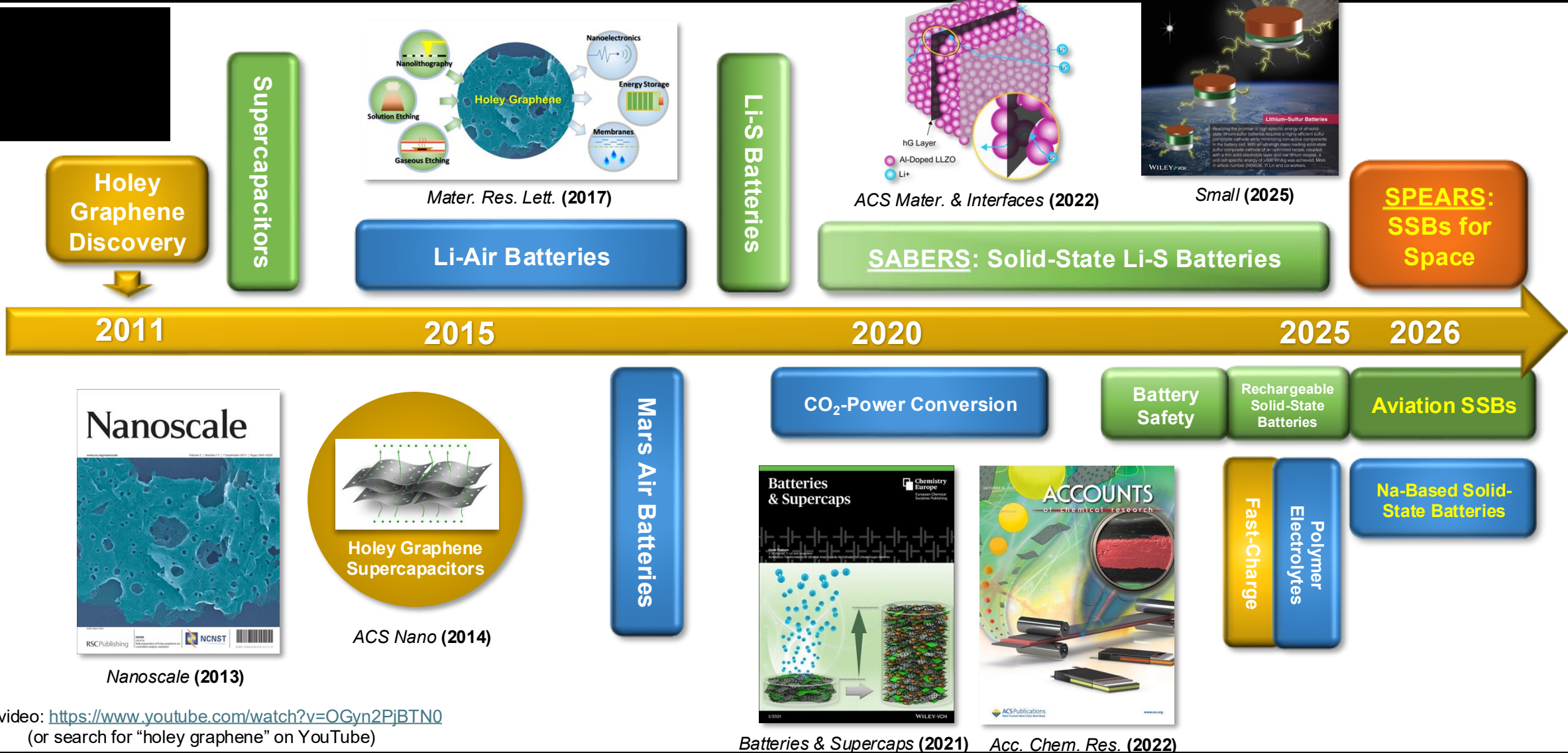
Perform in Warm and Hot



Solid-State Coin Cell in SmallSat (Launched in Jan. 2025)



The Journey with Holey Graphene

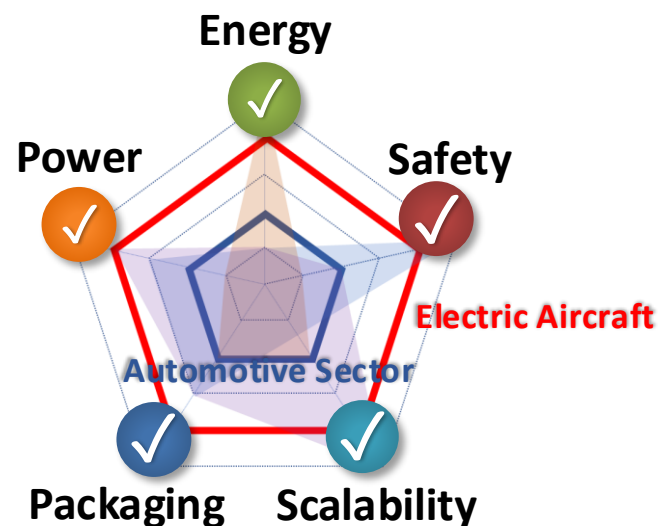


*Full video: <https://www.youtube.com/watch?v=OGyn2PjBTN0>
(or search for "holey graphene" on YouTube)



Concept of SABERS (2019)

- State-of-the-art lithium-ion batteries
- Lithium sulfur batteries
- Solid state batteries



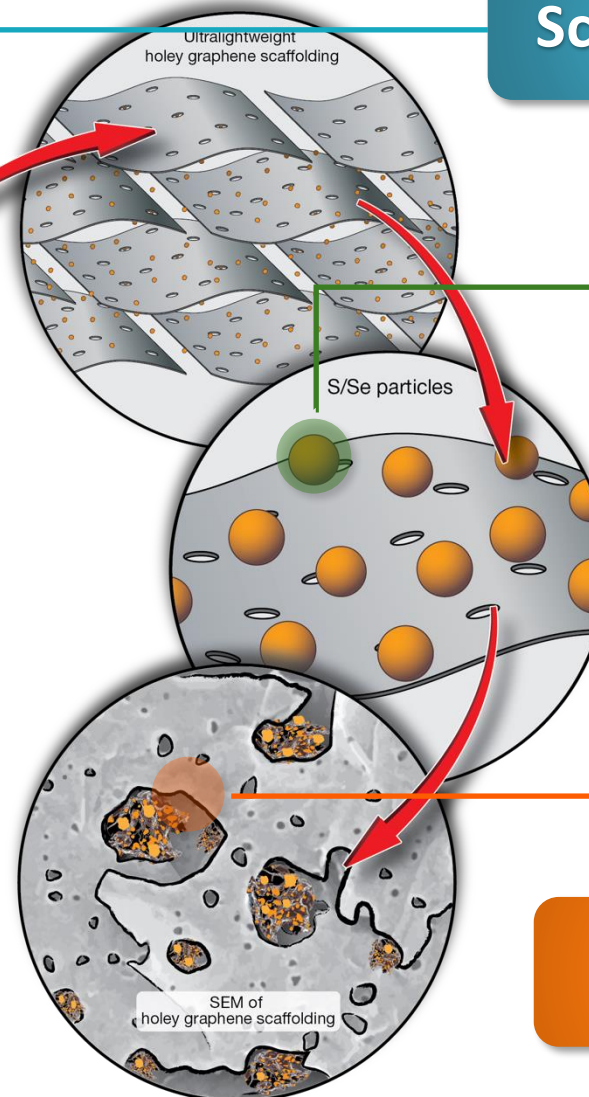
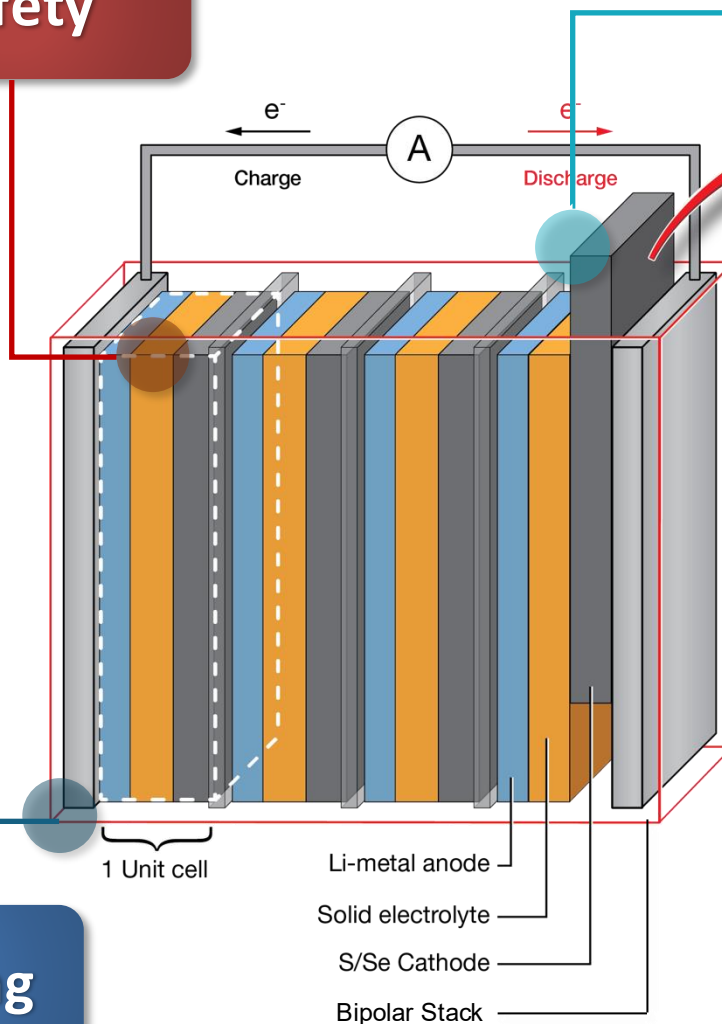
Safety

Scalability

Energy

Power

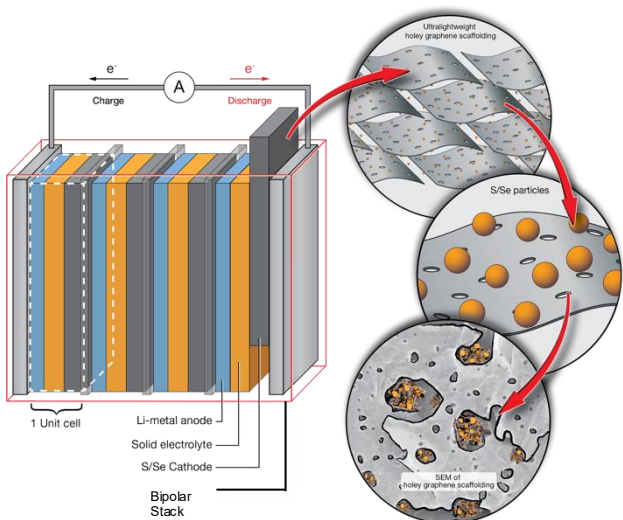
Packaging



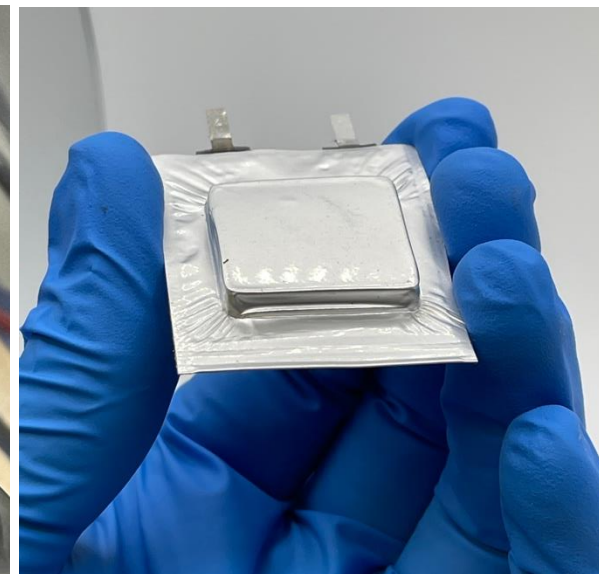
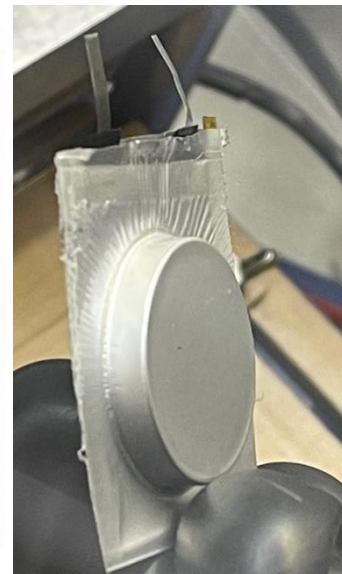


Knowledge Gained with SABERS

Proposed Concept (2019)



Prototype 5-Layer Li-S Bipolar Stack Pouch Cell SSBs (2024)

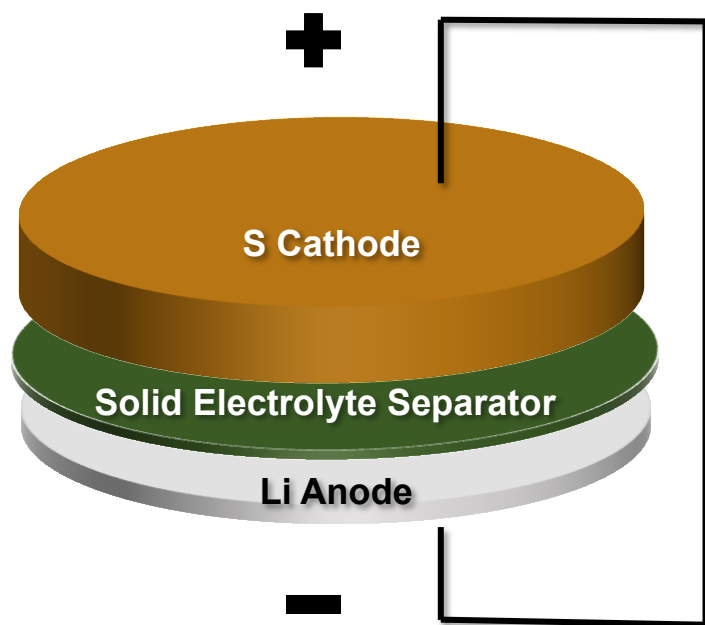


- ☐ Li-S SSBs exhibit potential to achieve >500 Wh/kg in specific energy
- ☐ Demonstration of prototype multi-layer Li-S bipolar stack pouch cell SSBs with various form factors with consistent performance
- ☐ Power and cycling performance remain challenging

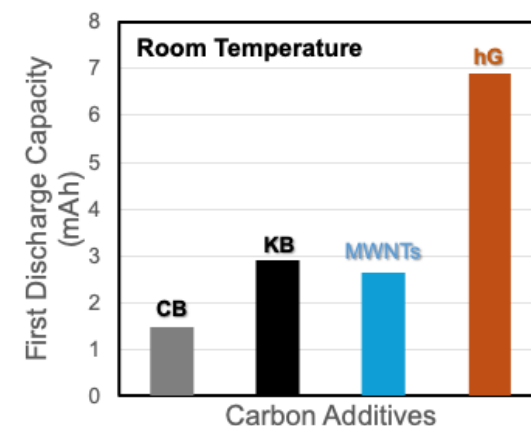


Challenges in **SABERS**: Solid-State Li-S Batteries

A Solid-State Li-S Cell

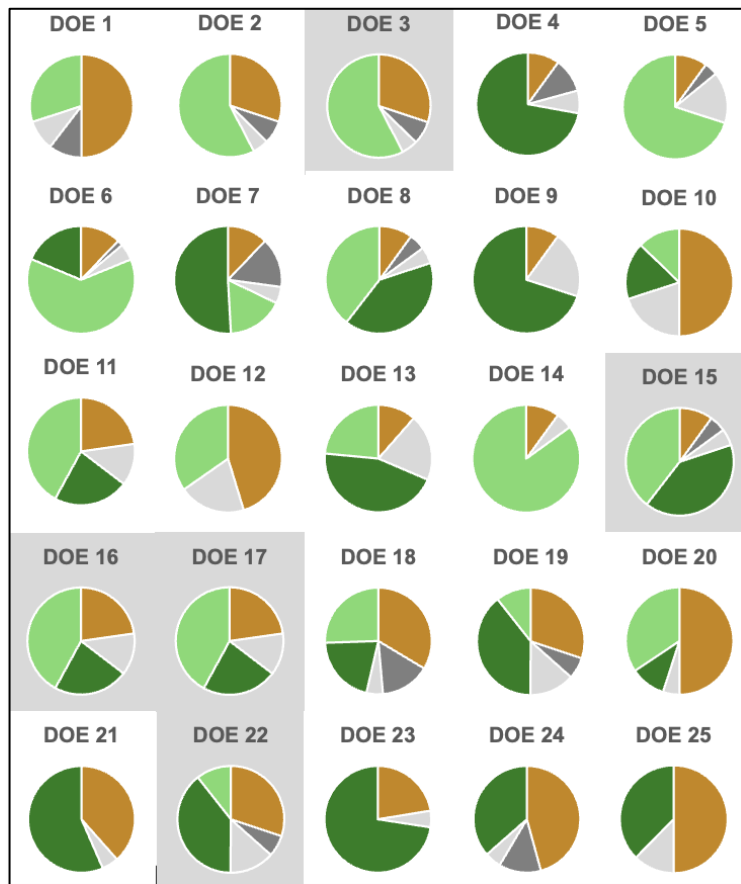


- **Cathode (Composite):** S and necessary additives to make it electrically (thus **carbon**) and ionically (thus solid electrolyte) conductive
- **Solid electrolyte (SSE) separator:** A solid layer that conducts Li ion but insulates electrons
- **Anode:** Li metal

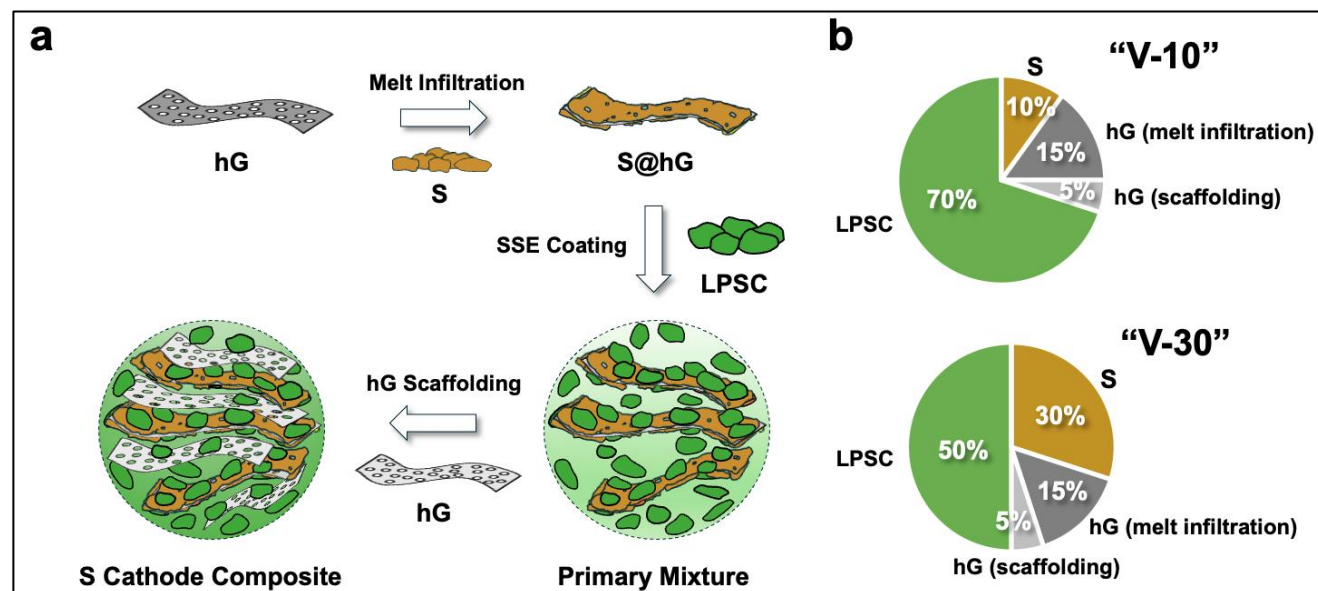
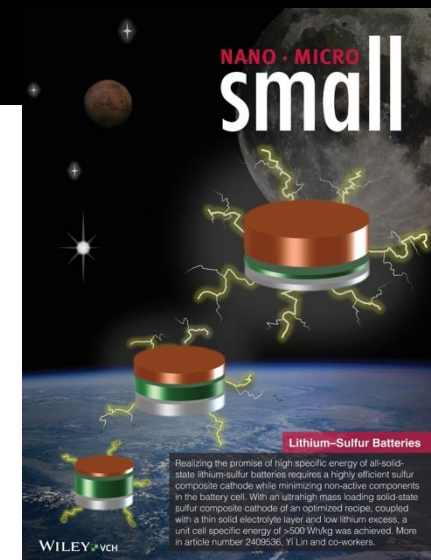
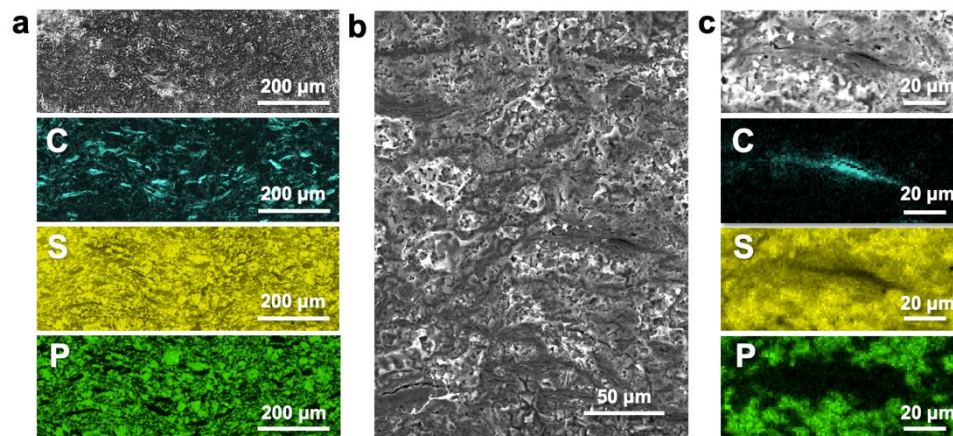




An Effective S Composite Cathode

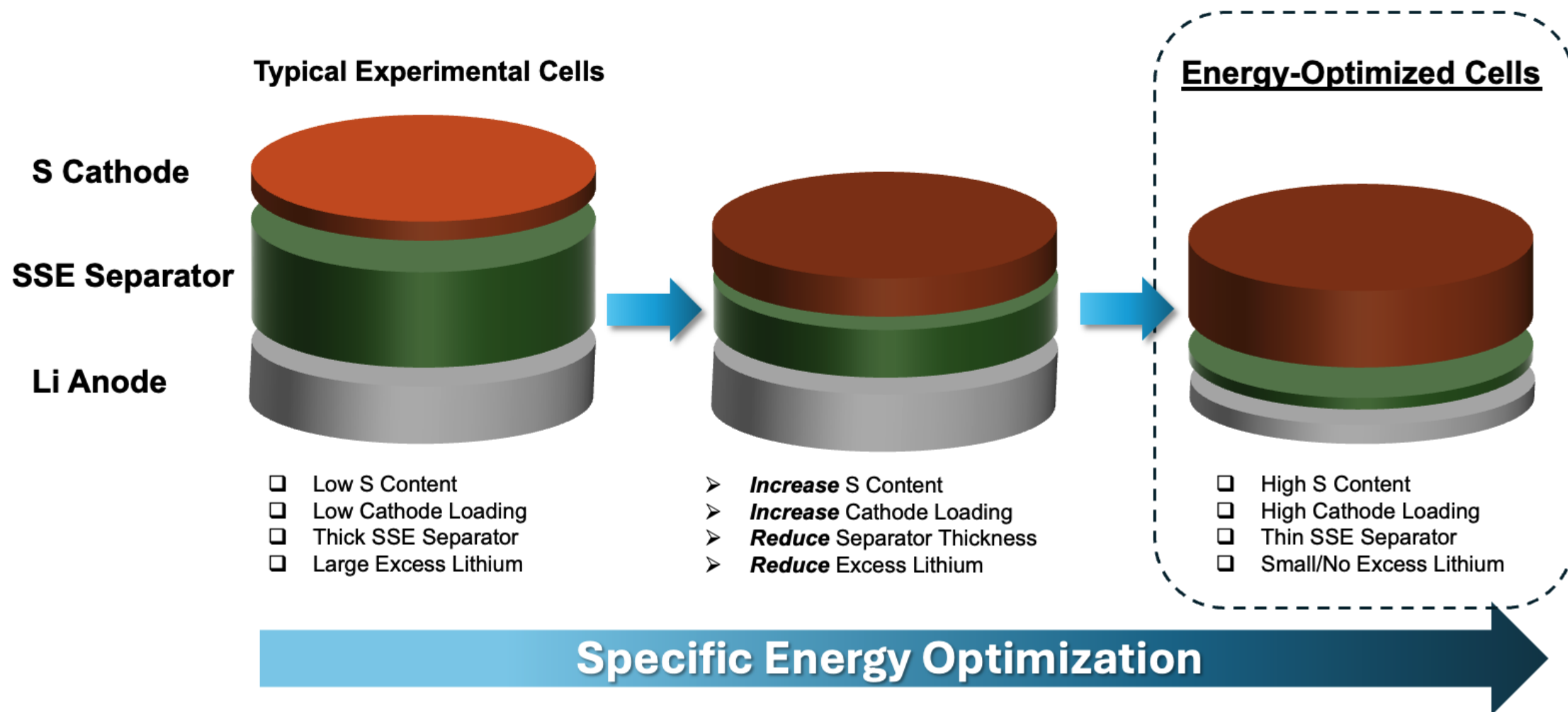


Optimized cathode microstructures enabled maximal S utilization for battery reactions.



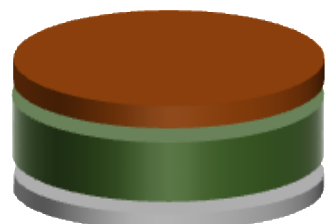


Cell Architecture with Optimized Specific Energy





Specific Energy Premise for Li-S Chemistry

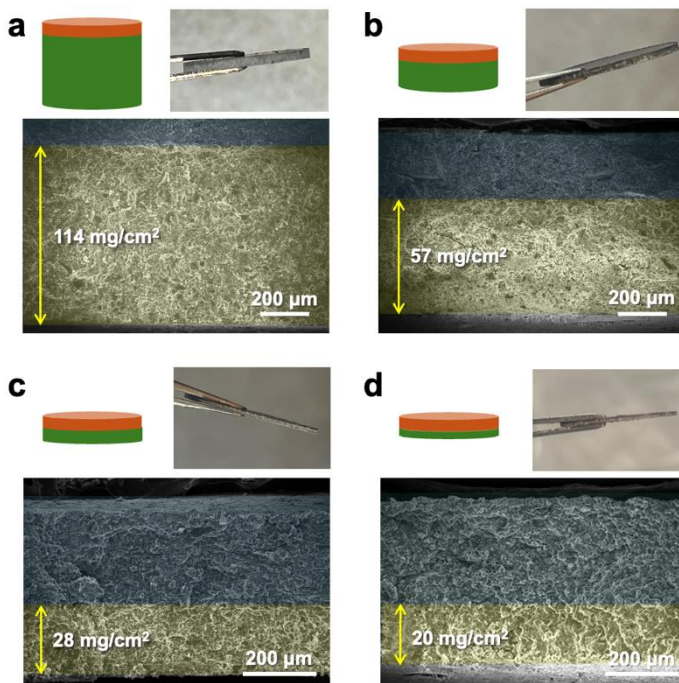


- **Thin** cathode (less S)
- **Thick** SSE
- Energy **inefficient**



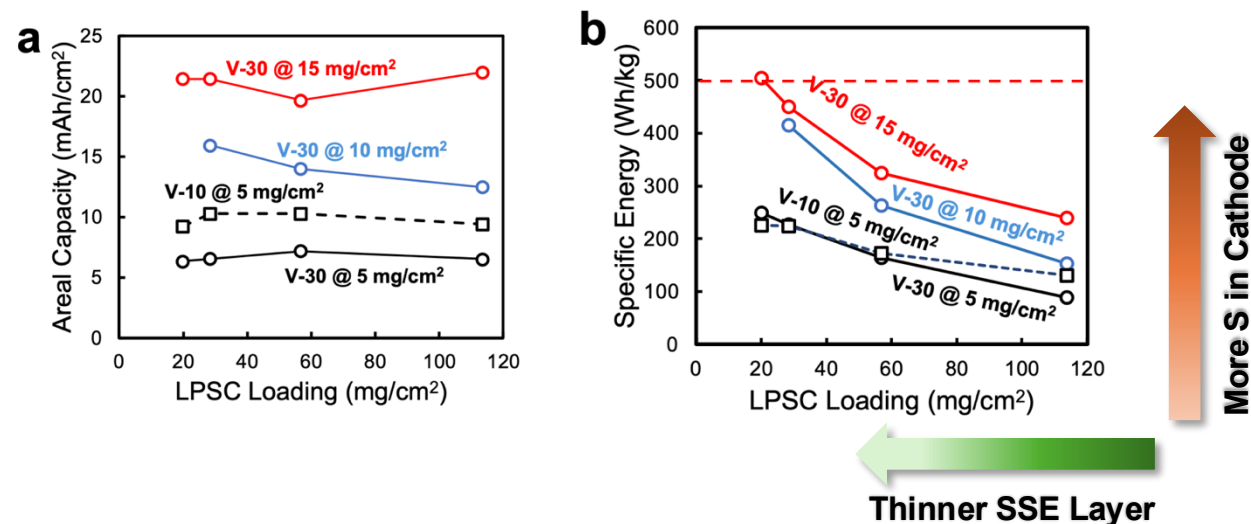
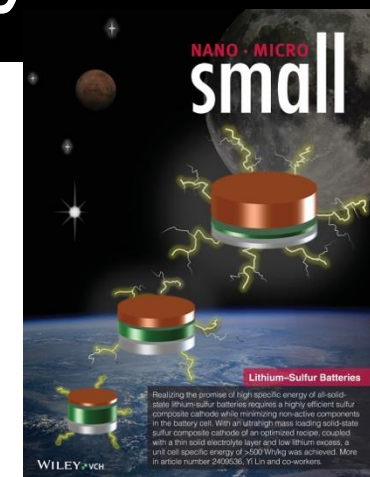
- **Thick** cathode (more S)
- **Thin** SSE
- Energy **efficient**

Thick S Cathode with Thin SSE Layer



Thick SABERS S Cathode + Thin SSE enabled:

- $>20 \text{ mAh/cm}^2$ cathode areal capacity (highest reported)
- $>500 \text{ Wh/kg}$ unit cell (cathode + solid electrolyte + Li anode) specific energy (highest reported)
- All achieved with minimal stack pressure ($< 2 \text{ MPa}$ vs. $10 - 200 \text{ MPa}$)



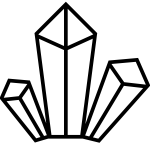
Solvent-free fabrication of thick S cathode exhibits excellent performance with optimized composition and processing

- Thick cathodes are difficult to prepare using conventional solvent-based approaches.
- Nonoptimized thick cathodes typically exhibit significantly reduced performance due to poor electrical and ion transport

Unit cell specific energy can be further improved to $>600-800 \text{ Wh/kg}$ with sufficiently thin ($<100 \text{ µm}$) SSE layer.



Are SSBs Promising for Extreme Environments?

	Moderate Temperatures Normal Pressure 	Low Temperatures Low Pressure 	Extreme Temperatures High Vacuum 
Liquid Electrolytes 			
Solid Electrolytes 			

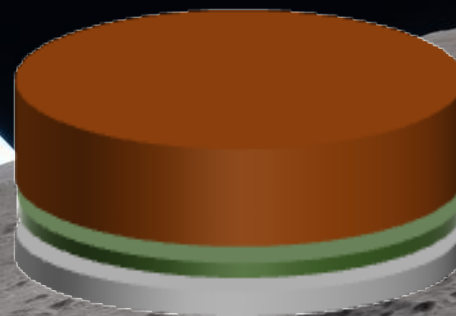
Replacing liquid electrolytes with solid electrolytes expands temperature tolerance and enhances safety, making SSBs promising for energy storage in extreme environments **if we could resolve the critical challenges**



SPEARS: SSBs for Extreme Lunar Environment

Solid Power for Extreme Environment Adaptability and Resilience in Space

- Wide temperature swing (lunar surface)
- ~~High vacuum (lunar surface)~~
- Radiation (lunar surface)
- Vibration (launch)



Cathode Composite
Solid Electrolyte Separator
Anode (Composite)

Solid-state electrolytes for separator and cathode/anode (catholyte & anolyte)

- Sufficiently high ion conductivity at low temperatures (-40°C and below)
- Stable voltage window (against cathode or anode)
- Stable against electrode active materials & carbon & binder, etc.

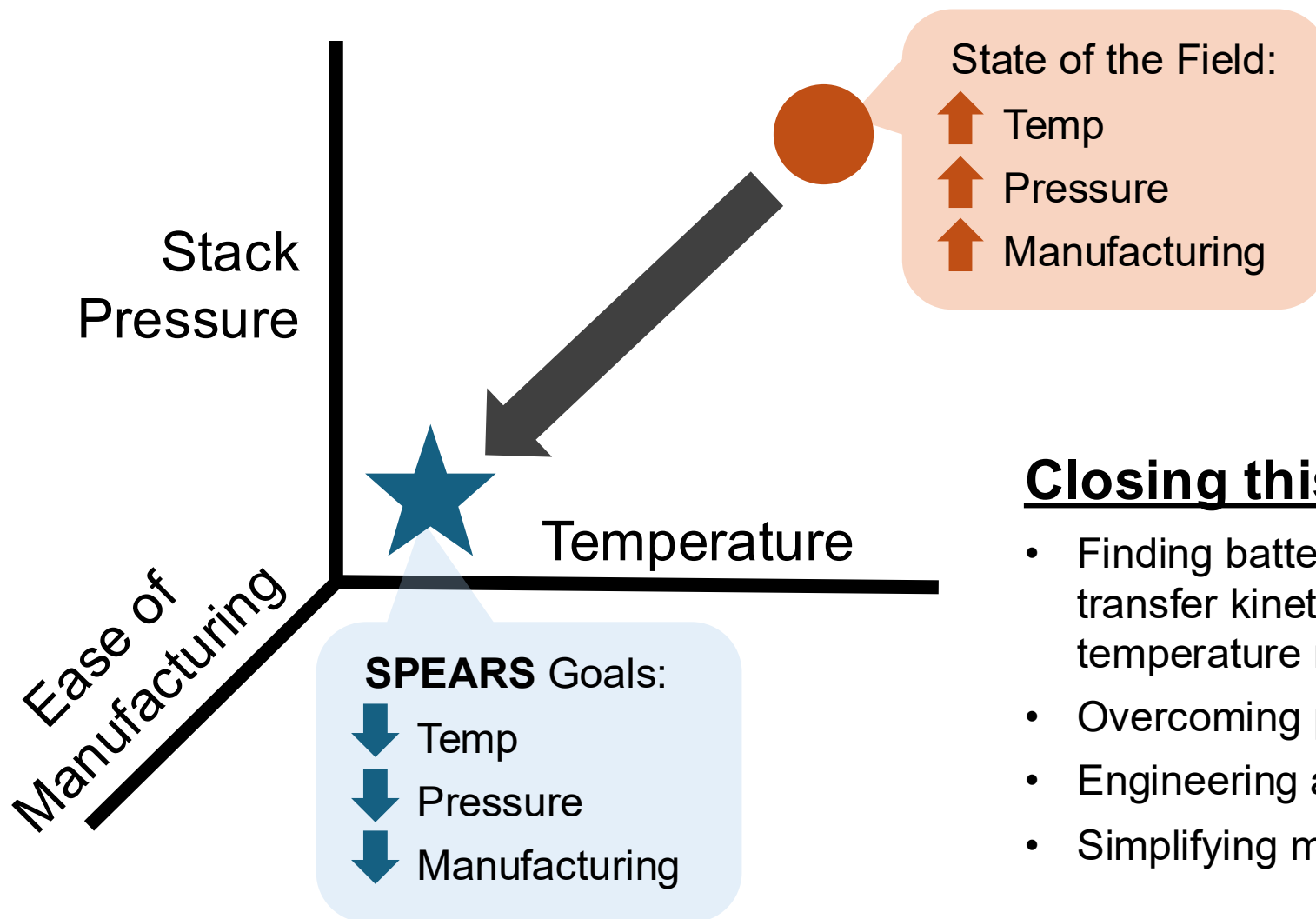
Cathodes and Anodes:

- Balance among energy, power, longevity
- Interface transport barriers among composite components
- Interface transport barriers with separator

Ion Transport is KEY



Critical Challenges for SPEARS

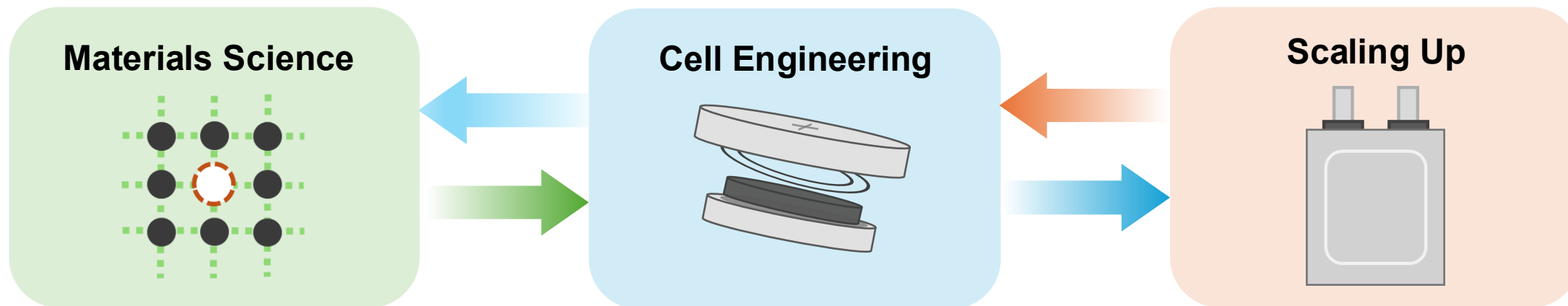


Closing this gap requires:

- Finding battery materials that support facile charge transfer kinetics and ion transport across wide temperature range with adequate stability
- Overcoming poor interfacial solid-solid contact
- Engineering and optimizing cell design
- Simplifying manufacturing processes



Scope of SPEARS



Finding battery materials with:

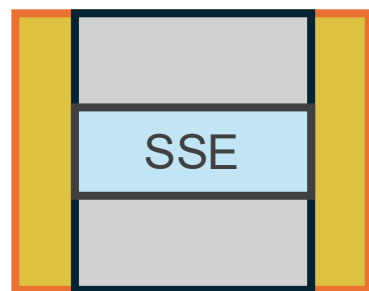
- Facile charge transfer kinetics
- Fast ion transport
- Adequate stability

- Overcoming poor interfacial solid-solid contact
- Engineering and optimizing cell design

- Simplifying manufacturing processes
- Engineering and designing large format cells



Quest for the Best Solid-State Electrolytes (SSEs)



↑ Ionic
Conductivity (σ)
↓ Activation
Energy (E_A)

Screen and synthesize SSEs with varying chemistries and crystal structures, with a focus on low temperature performance

Additional requirements:

- Highly processible
- Stable in the required voltage window



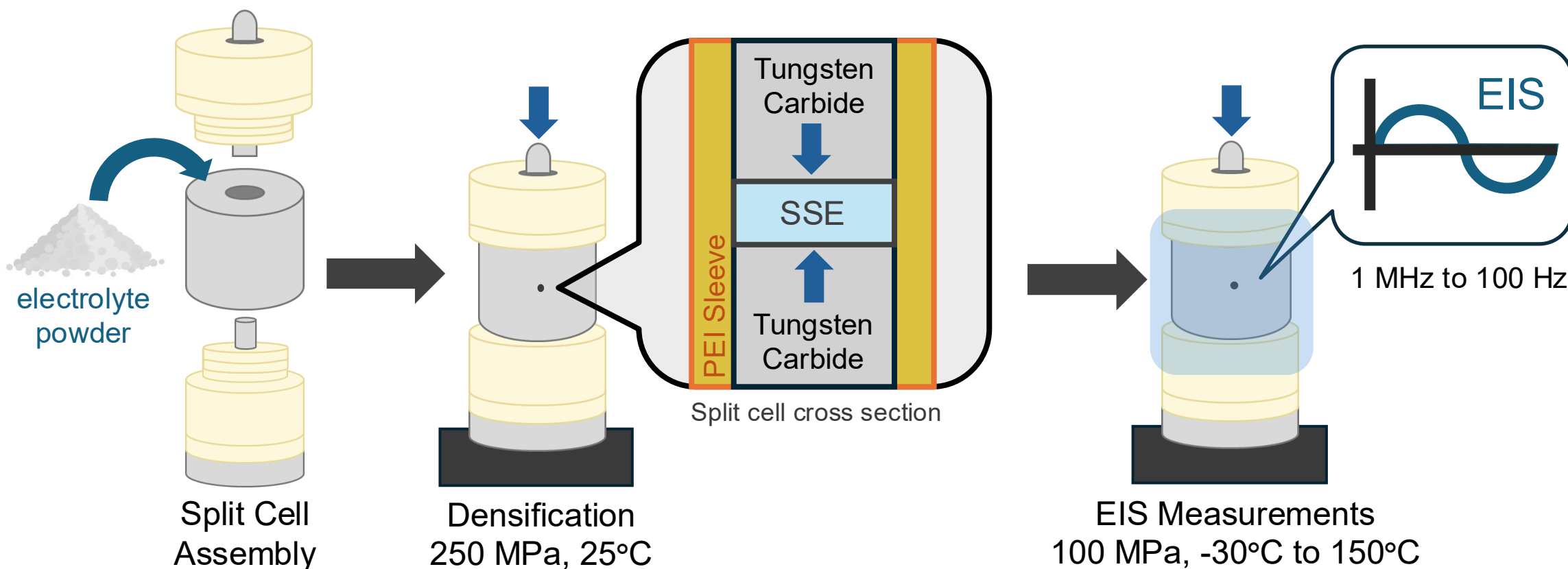
**Solid-State Battery Test System with
Precise Temperature and Pressure Control**



Screening Protocol for SSEs

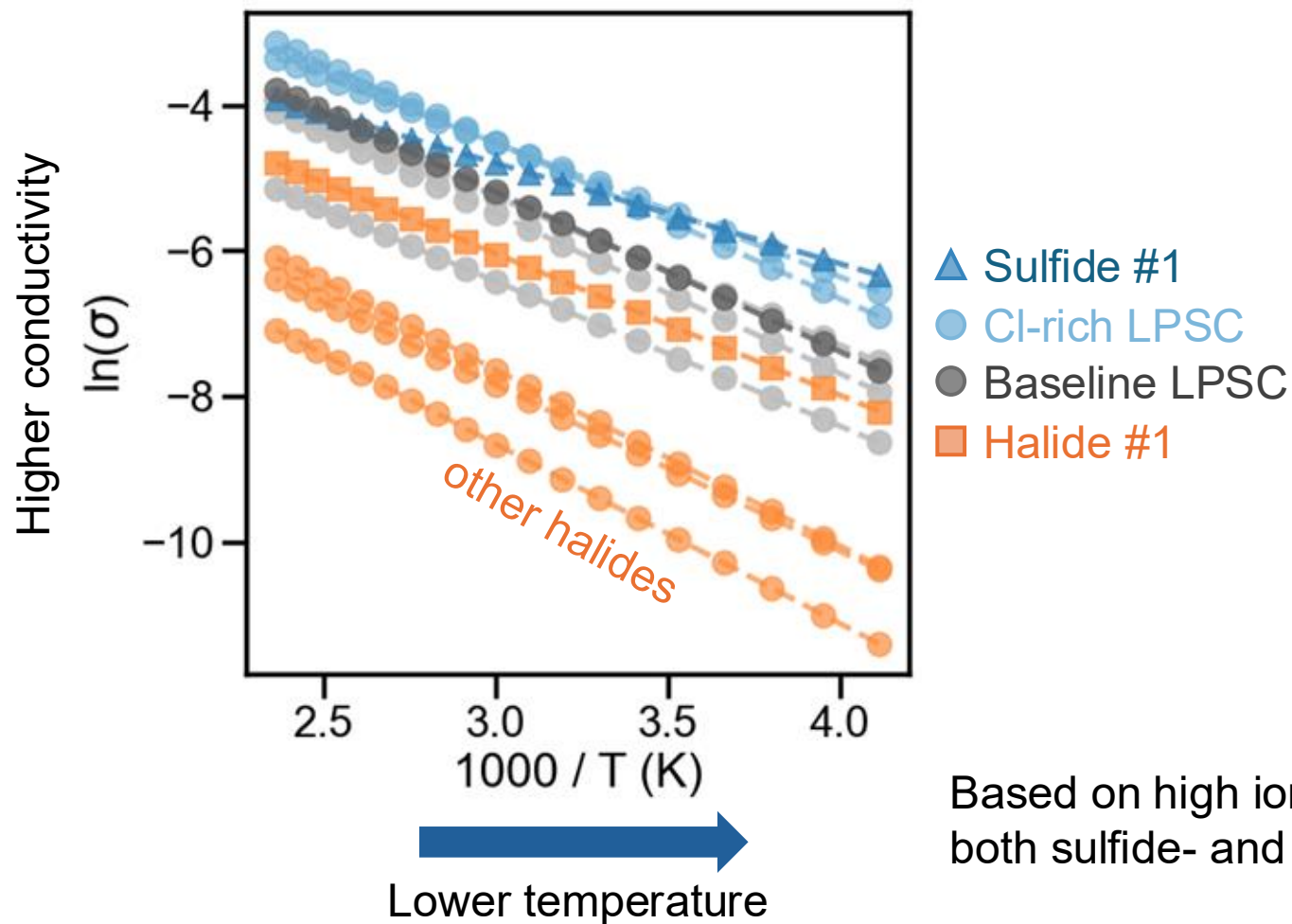
Summary of Screened SSEs (12 total):

Chemical Classification	Sulfides (8)		Halides (4)	
Crystal Structure Family	Argyrodites (6)	LISICON (2)	Amorphous (3)	Monoclinic (1)





Down Selecting SSEs from Arrhenius Plot



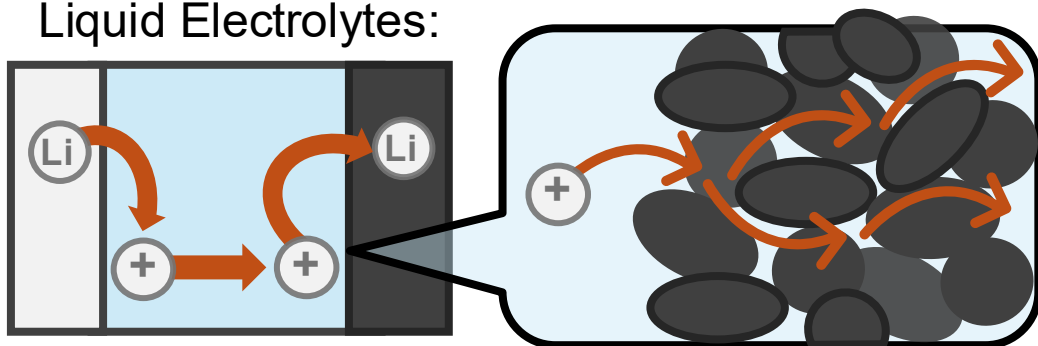
Chemical Formula	E_A (eV)	σ at -30°C (mS cm $^{-1}$)
Sulfide #1	0.119	2.30
$\text{Li}_{4.5}\text{PS}_{5.5}\text{Cl}_{1.5}$ (Cl-rich LPSC)	0.159	1.63
$\text{Li}_6\text{PS}_5\text{Cl}$ (LPSC)	0.189	0.68
Halide #1	0.168	0.35

Based on high ionic conductivities and low activation energies, both sulfide- and halide-based SSEs can be promising candidates.



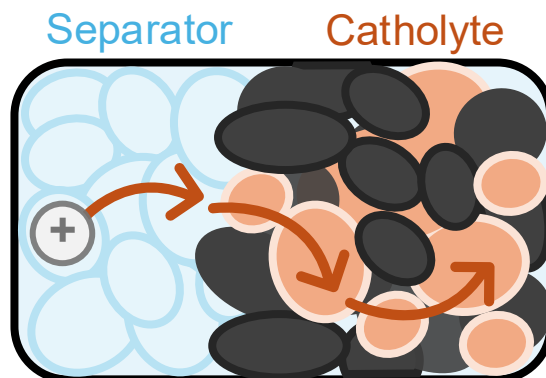
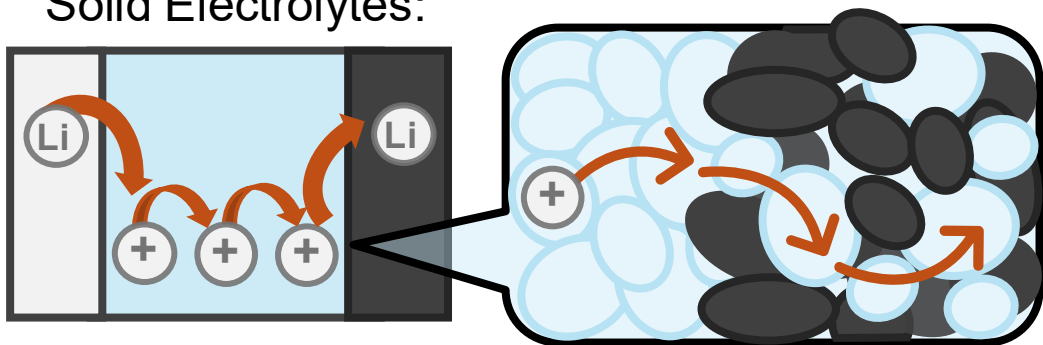
SSE as a Separator and Catholyte in Full Cells

Liquid Electrolytes:



- One electrolyte that contacts the cathode and anode
- Electrolyte permeates through porous electrode structure

Solid Electrolytes:



- Can use multiple electrolytes in layers
- SSE is mixed into electrode composites

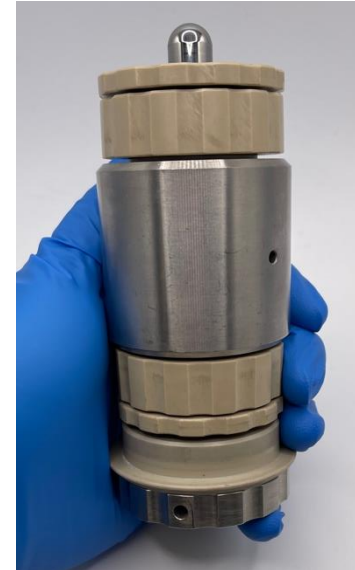
- How does SSE choice for catholyte vs. separator affect battery performance at different temperatures?
- Can this information be used to guide electrode optimization?



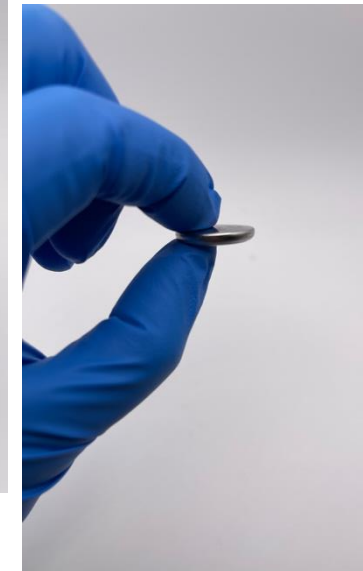
Experimental and Practical Cell Formats for SSBs

	Split Cells	Coin Cells	Pouch Cells
Stack Pressure Control	Excellent	Low	Excellent
Industry Standard Casing	No	Yes	Customized
Part Availability	Moderate	Yes	Yes
Cost	High	Low	Moderate
Field Testing Capable	No	Yes	Yes
Practical Applications	No	Moderate	Yes

Split Cell



Coin Cell



Pouch Cell

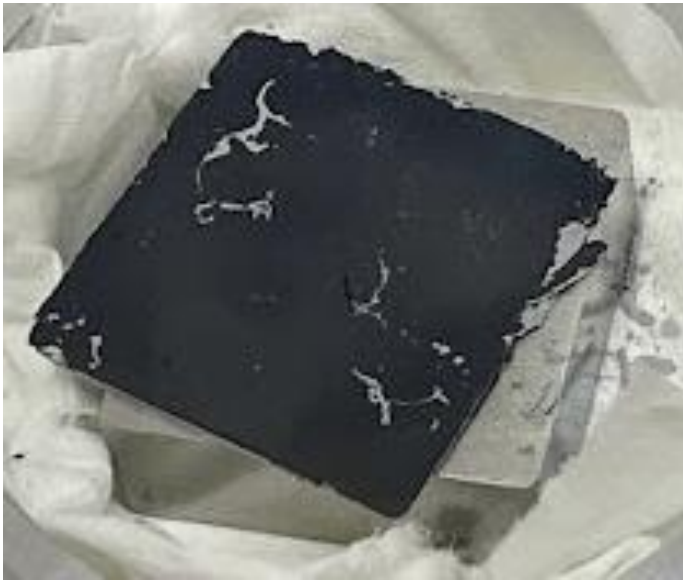


- ❑ Current academic SSB research overwhelmingly uses split/Swagelok cells with bulky casing for precise stack pressure control
- ❑ Low to no stack pressure is always preferred for most practical applications, but calls for challenges to achieve desirable energy, power, cycle life, and manufacturability.
- ❑ Our research aims to deliver cells that can be field tested in relevant environment: coin, pouch, or cylindrical



Scaling Up is Not Straightforward

Generation 1



Direct scale-up from coin cell studies

Generation 2



Improved dry-processing via proper use of polymer binders

Generation 3





Process Engineering for SSB Pouch Cells

“Cookie” Cells



1-Layer



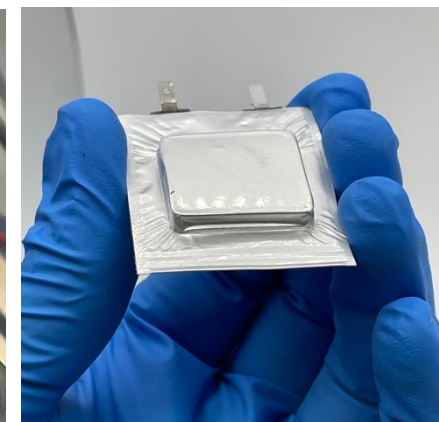
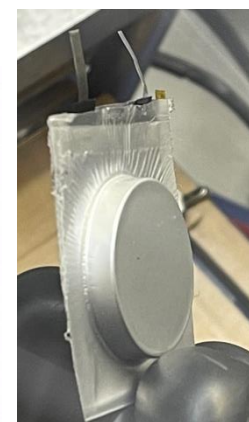
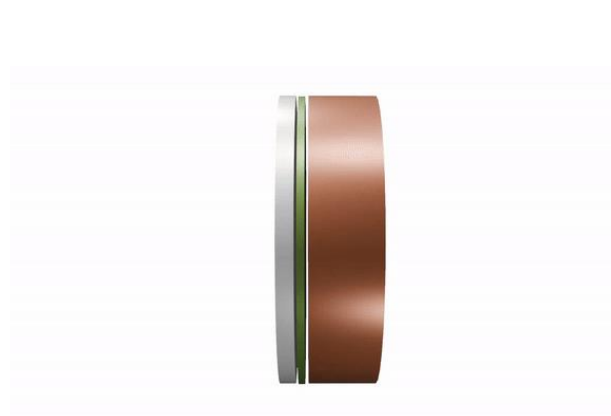
2-Layer



3-Layer



5-Layer Li-S Bipolar Stack Pouch Cells



❑ Establish engineering routine for high quality, small format all-solid-state pouch cells with various form factors



Summary: To the Moon and Beyond

- ❑ Solid-state batteries are the top candidate energy storage system for extreme space environment (cold & vacuum)
- ❑ Critical challenges remain to develop solid-state batteries with sufficient balance of performance
- ❑ Ion transport is KEY
- ❑ The future is bright!



Acknowledgements

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- ☐ **2019 – 2022:** Elizabeth Barrios, Bryson Clifford, Christian Plaza-Rivera, April Rains, Brandon Walker
- ☐ **2022:** Daniel Caicedo, Abigail Durgin, Prabhat Jandhyala, Bona Kim, Sophie Kiley, Ashley Lam, Thomas Neufus, Rehan Rashid, Lucy Somervill, Luis Valdez
- ☐ **2023:** Melissa Chang, William Dai, Sayyam Deshpande, Amol Gupta, Ethan Higginbotham, Shane Lindsey, Claudia Lopez, Alanis Matias-Perez, Abraham Nicolson, Coby Scrudder, Aoife Zuercher
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- ☐ Vesselin Yamakov
- ☐ Daniel Perey
- ☐ Godfrey Sauti
- ☐ Hailey Moore
- ☐ Joe Smith

☐ Donald Dornbusch (**GRC**)

☐ Rocco Viggiano (**GRC**)

☐ Seth Schisler (**ARC**)

Past Team Members:

☐ John Connell (retired)

☐ John Hopkins (retired)

☐ Glen King (retired)

☐ Jin Ho Kang

☐ Lopamudra Das