Portable Sandblaster Cleans Small Areas

The problem:
To provide a rapid and effective means of cleaning localized areas on a metal surface.

The solution:
A portable sandblasting unit incorporating a bellows enclosure, masking plate, sand container, and used sand accumulator connected to a vacuum system.

How it's done:
The sand is drawn by suction through the delivery tube into the blast gun, which fits into an opening at the top of the bellows. The bellows rests on a masking plate positioned to expose a small area of the workpiece to the sand blast. The used sand and abraded particles are recovered in the accumulator, which is connected to a vacuum system. The bellows (continued overleaf)
is equipped with an inspection window and light for observation of the sanding operation.

**Note:**
Inquiries concerning this innovation may be directed to:

Technology Utilization Officer  
Manned Spacecraft Center  
Houston, Texas, 77001  
Reference: B66-10242

**Patent status:**
Inquiries about obtaining rights for the commercial use of this invention may be made to NASA, Code GP, Washington, D.C. 20546.

Source: H. J. Severin of North American Aviation, Inc. under contract to Manned Spacecraft Center (MSC-523)