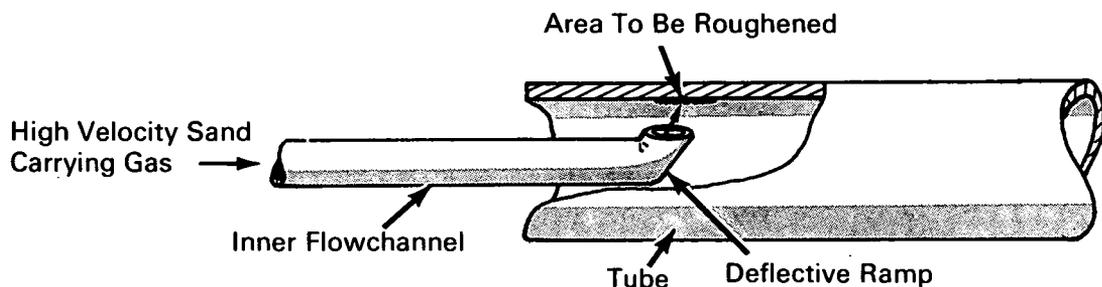


# NASA TECH BRIEF



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## Selective Tube Roughening Increases Heat Transfer Capability



### The problem:

To increase the heat transfer capability in tubes at selected locations. Increased surface roughness on the inside of tubes increases the heat transfer capability, but it also increases undesirable pressure drop.

### The solution:

Minimize the pressure drop by selectively roughening only those areas which require higher heat transfer.

### How it's done:

Selective roughening can be accomplished at specified locations inside tubes by using an inner flow channel, flexible or rigid, for supplying a sand carrying gas at high velocity. A ramp which covers approximately half the channel cross-sectional area

deflects the sand particles so they strike the surface to be roughened at an oblique angle.

### Notes:

1. This technique is being used to construct roughened test sections for hydrogen heat transfer studies.
2. Inquiries concerning this innovation may be directed to:

Technology Utilization Officer  
Marshall Space Flight Center  
Huntsville, Alabama 35812  
Reference: B66-10610

### Patent status:

No patent action is contemplated by NASA.

Source: L. W. Carlson  
(M-FS-599)

Category 05