PREFACE

The work described in this document was performed under the Space Station Phase B Extension Period Study (Contract NAS8-25140). The purpose of the extension period has been to develop the Phase B definition of the Modular Space Station. The modular approach selected during the option period (characterized by low initial cost and incremental manning) was evaluated, requirements were defined, and program definition and design were accomplished to the depth necessary for departure from Phase B.

The initial 2-1/2-month effort of the extension period was used for analyses of the requirements associated with Modular Space Station Program options. During this time, a baseline, incrementally manned program and attendant experiment program options were derived. In addition, the features of the program that significantly affect initial development and early operating costs were identified, and their impacts on the program were assessed. This assessment, together with a recommended program, was submitted for NASA review and approval on 15 April 1971.

The second phase of the study (15 April to 3 December 1971) consists of the program definition and preliminary design of the approved Modular Space Station configuration.

A subject reference matrix is included on page v to indicate the relationship of the study tasks to the documentation.

This report is submitted as Data Requirement MP-02.
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2.1 Develop Study Plan and Review Past Effort (MA-01)
2.2 Space Station Program (Modular) Mission Analysis
2.3 Modular Space Station Configuration and Subsystems Definition
2.4 Technical and Cost Tradeoff Studies
2.4.4 Modular Space Station Option Summary
2.5 Modular Space Station Detailed Preliminary Design Mass Properties
2.6 Crew Operational Analysis
2.7 Crew Cargo Module Mass Properties
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2.10 Program Support
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   Space Station Project (Modular)
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Section 1
INTRODUCTION

1.1 BACKGROUND
With the advent of the Space Shuttle in the late 1970's, a long-term manned scientific laboratory in Earth orbit will become feasible. Using the shuttle for orbital buildup, logistics delivery, and return of scientific data, this laboratory will provide many advantages to the scientific community and will make available to the United States a platform for application to the solution of national problems such as ecology research, weather observation and prediction, and research in medicine and the life sciences. It will be ideally situated for Earth and space observation, and its location above the atmosphere will be of great benefit to the field of astronomy.

This orbiting laboratory can take many forms and can be configured to house a crew of up to 12 men. The initial study of the 33-foot-diameter Space Station, launched by the Saturn INT-21 and supporting a complement of 12, has been completed to a Phase B level and documented in the DRL-160 series. Recently completed studies are centered around a Space Station comprised of smaller, shuttle-launched modules. These modules could ultimately be configured to provide for a crew of the same size as on the 33-foot-diameter Space Station—but buildup would be gradual, beginning with a small initial crew and progressing toward greater capability by adding modules and crewmen on a flexible schedule.

The Modular Space Station Phase A-level study results are documented in the DRL-231 series. Recent Modular Space Station Phase B study results are documented in the DPD-235 series, of which this is a volume.

The Space Station will provide laboratory areas which, like similar facilities on Earth, will be designed for flexible, efficient changeover as research and experimental programs proceed. Provisions will be included for such functions as data processing and evaluation, astronomy support, and test and
calibration of optics. Zero gravity, which is desirable for the conduct of experiments, will be the normal mode of operation. In addition to experiments carried out within the station, the laboratories will support operation of experiments in separate modules that are either docked to the Space Station or free-flying.

Following launch and activation, Space Station operations will be largely autonomous, and an extensive ground support complex will be unnecessary. Ground activities will ordinarily be limited to long-range planning, control of logistics, and support of the experiment program.

The Initial Space Station (ISS) will be delivered to orbit by three Space Shuttle launches and will be assembled in space. A crew in the Shuttle orbiter will accompany the modules to assemble them and check interfacing functions.

ISS resupply and crew rotation will be carried out via round-trip Shuttle flights using Logistics Modules (Log M's) for transport and on-orbit storage of cargo. Of the four Log M's required, one will remain on orbit at all times.

Experiment modules will be delivered to the Space Station by the Shuttle as required by the experiment program. On return flights, the Shuttle will transport data from the experiment program, returning crewmen, and wastes.

The ISS configuration rendering is shown in the frontispiece. The Power/Subsystems Module will be launched first, followed at 30-day intervals by the Crew/Operations Module and the General Purpose Laboratory (GPL) Module. This configuration will provide for a crew of six. Subsequently, two additional modules (duplicate Crew/Operations and Power/Subsystems Modules) will be mated to the ISS to form the Growth Space Station (GSS) (shown in the frontispiece), which will house a crew of 12 and provide a capability equivalent to the 33-foot INT-21-launched Space Station. GSS logistics support will use a Crew Cargo Module capable of transporting a crew of six.
During ISS operations, five research applications modules (RAM's) will be assembled to the Space Station. Three of these will be returned prior to completion of the GSS. In the GSS configuration, 12 additional RAM's will augment the two remaining from the ISS phase. Three of the RAM's delivered to the GSS will be free-flying modules.

1.2 SCOPE OF THIS VOLUME
This volume describes the requirements for the activities involved in, and the procedures used by the crew in the operations of the Modular Space Station. For completeness and clarity, a description of all crew-related characteristics of the station and its operations are indicated.

Section 2 describes the interior configuration and arrangement of each of the Space Station modules, the facilities and equipment in the module and their operation, as related to crew habitability.

Section 3 defines the crew activities and procedures involved in the operation of the station in the accomplishment of its primary mission. It describes the operations involved in initial station buildup; and the on-orbit operation and maintenance of the station and its subsystems to support the experimental program. A general description of experiment operations is also given.

A detailed description of experiment operations at the functional program element level is presented in Appendix A, prepared by the Martin Marietta Corporation, Denver Division.
2.1 MODULAR SPACE STATION CONCEPT
The fundamental design philosophies which have shaped the Modular Space Station concept are (1) low cost through simplicity and (2) effectiveness through modern technology. The first objective is achieved by limiting the number of basic modules with multifunction elements. The second helps to reduce not only the amount of structure but also the thermal control, safety and warning, fault isolation, electrical and fluid distribution systems. Each additional module also requires another docking interface. While the Initial Space Station employs common structural and thermal control system elements, and other common elements in the individual module designs, the primary simplification and cost reduction due to commonality is in the growth from a 6-man to a 12-man station by the addition of a power subsystem module and a crew operation module, both identical to the original ISS development. A completely maintainable design was developed. Each subsystem design incorporates its own maintainability features which result in a greatly simplified total program (including development and operations).

Increased system effectiveness is achieved through the automation of station facilities to reduce nonproductive man-hours (e.g., fault isolation, failure, warning, and subsystem control). The general-purpose laboratory is designed to provide the maximum involvement of man in the research and application activities.

The ISS is capable of supporting a crew of up to six men. The basic station configuration consists of three modules: (1) a Power/Subsystem Module illustrated with deployed solar arrays and containing all power distribution equipment and other subsystems; (2) a Crew/Operations Module capable of housing up to six men and containing the station command center (attached longitudinally to the Power/Subsystems Module); and (3) a radially attached
GPL, which includes a biotechnology facility as well as laboratories for general research and applications support. Both the Power/Subsystems and the crew modules have three lateral docking ports for the accommodation of the GPL and RAM's, while the end port on the docking module is nominally used for docking the logistics module.

To achieve GSS capability, the two additional Space Station modules (Power/Subsystems and Crew/Operation) will be added to the ISS cluster. These modules are nearly identical in design with those deployed for the initial capability. These two modules double the capability of the Space Station and enable it to perform all functions required for the GSS.

GSS buildup increases the crew size from six to 12 men, and doubles the power, docking ports, etc. The initial GPL is sized for the GSS capability and off-loaded for the ISS; therefore, only one GPL is required. Special crewmen are again employed with delivery of the GSS modules to assist the ISS crew in activating the GSS. Manning to the 12-man level is accomplished by use of a second Crew Cargo Module.

2.2 MAN-SYSTEM INTEGRATION
The interior configuration of all the Space Station modules has been designed to facilitate crew operations and hence habitability. The major program requirements specified by NASA were as follows:

- No artificial g.
- Dual, independent pressure volumes.
- Provide equivalent provisions as 33-ft Station.
- Private state rooms.
- Provide for ease of accessibility for maintenance
- Provide alternate escape routes.
- 96-hr emergency capability.
- Provide emergency EVA/IVA suit station.
- Consistent with good architectural design.
To amplify and clarify the intent of these program requirements, the following general requirements or design goals were generated by McDonnell Douglas Astronautics Company (MDAC) through design analyses to guide the preliminary design effort:

A. All compartments will be designed for maximum habitability.
B. Interiors will be optimized with due consideration to ground checkout and evaluation requirements and constraints.
C. Volume allocation, equipment locations, and interior arrangement will be designed to minimize casual interference, (i.e., to avoid any interruption to crewmen while performing tasks).
D. The opportunity for freedom of choice in facility usage will be maximized.
E. The common use of free space will be applied where appropriate.

The general interior orientation and configuration selected is essentially the same for all modules, although they vary in detail according to the specific requirements of each module. The selected orientation and configuration can be described as a longitudinal orientation, using a minimum of separating walls or decks, but with arrangement of equipment and facilities for two levels of operation where possible.

Each facility work station has been sized (shape and volume) to provide sufficient free space to ensure optimum task performance or satisfaction of needs, minimum interference from other crew members or equipment, multiple use of facilities without routine scheduling, and a maximum number of alternative areas for accomplishing specific job requirements (e.g., study or report preparation) or meeting personal needs (e.g., social activities or privacy). The location and arrangement of facilities and equipment facilitates the above capability, and minimizes the total Space Station volume requirements; while at the same time maximizing the appearance of spaciousness and the common use of free space, and facilitates the accommodation of mixed crews (male and female, scientists and astronauts) and dual-shift operations.

The concurrent development of interior configurations and crew interfaces is discussed below for each module.
2.2.1 Power/Subsystems Module

The general arrangement of the Power/Subsystems Module is shown in Figure 2-1. The placement of the various subsystem elements was determined by access requirements, module cg constraints, and related equipment proximity. Locating the docking section in the center of the module provides a clear access to install or maintain equipment located at either end.

The Power/Subsystems Module is not normally manned, but must be accessible for initial installation and checkout and for corrective maintenance for the following equipment: communications, data management, guidance and control, on board checkout system (OCS), atmospheric supply, control moment gyros (CMG's), pump-down accumulator, horizon sensor, and propellant tankage. The pressurized compartment is capable of providing a retreat from environmental hazards. Two suits for extravehicular activity (EVA) and two portable life support systems (PLSS's), three oxygen masks and a 96-hr emergency pallet are stored in the compartment.

The Power/Subsystem Module was configured to meet the following requirements:

A. Access to all equipment for installation and unscheduled maintenance.
B. Access to solar array assemblies in intravehicular activity (IVA).
C. On-orbit installation of CMG's and atmosphere storage containers:
D. Volume and space constraints:

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<td>CMG's and atmosphere supply storage</td>
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<td>Docking ports</td>
<td>1400 cu ft</td>
</tr>
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<td>Free volume</td>
<td>54 cu ft</td>
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<td>Clearance between CMG's, atmosphere bottles</td>
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Figure 2-1. Power/Subsystems Module (1/20th Scale Model)
Figure 2-2 illustrates a 1/20th scale model of the Power/Subsystems Module in the launch configuration. It was constructed early in the study as an aid in developing crew requirements.

2.2.2 Crew/Operations Module
The Crew/Operations Module contains most of the crew accommodations. The arrangement employs a zero-g longitudinal configuration, as shown in Figure 2-3. Each of the six crew quarters contains approximately 200 cu ft of space. Two identical hygiene areas are provided, each with a shower and waste management provisions. Three crew quarters and a hygiene facility are located at each end. The galley/wardroom is adjacent to one set of quarters and the primary control center adjoins the other. A docking port area separates the galley/wardroom and the control center.

The three radial docking ports, 120° apart, are incorporated into the midpoint of the module to ensure proper clearance between modules for orbiter docking.

2.2.2.1 Private Quarters
The requirements for private quarters were aimed at providing an alternative to the wardroom for social activities, work, or study and still provide privacy when needed for sleep and other personal activities. The private quarters are approximately 7 ft by 7 ft by 4 ft (196 cu ft). Size and volume of the quarters were determined by the following: freedom for crew maneuverability in two planes requires free volume measuring approximately 6.5 ft by 6.5 ft by 3.5 ft (148 cu ft); furnishings (in place) and personal equipment occupy a volume of 33 cu ft; and the capability for dual occupancy during crew overlap. The private quarters are provided with adequate light and sound attenuation to ensure privacy and isolation. Conversely, the quarters are capable of easy conversion to two- or three-man staterooms and the design accommodates either male or female crew members, as shown in Figure 2-4. Each crew compartment contains provisions for sleeping (restraint), study, and relaxation, and a viewport, as shown in Figure 2-5.
Figure 2-2. Power/Subsystems Module (1/20th Scale Model)
Figure 2-3. Modular Space Station Crew/Operations Module
Figure 2-5. Private Quarters
2.2.2 Wardroom/Galley/Gymnasium

The wardroom/galley/gymnasium area is designed for multiple use for a variety of simultaneous on- and off-duty activities without interference. The wardroom/galley/gymnasium requirements are as follows:

A. Simultaneous use by six men for the same or different activities.
B. Food preparation center capable of preparing, serving, storing, and clean-up of meals for one to six men.
C. The total volume of the wardroom/galley/gymnasium will be equal to the largest single free-space requirement plus volume for additional equipment or competing activities. Hence, the gymnasium area (14 ft by 10 ft by 8 ft) of 1,120 cu ft plus 600 cu ft for all equipment yields a total volume requirement of 1,720 cu ft. A total of 1,920 cu ft is provided. The adequacy of these requirements were verified in full-scale mockups such as shown in Figure 2-6.

2.2.2.3 Galley and Eating Area

The galley provides equipment for food preparation, serving, storage, and clean-up. Food storage lockers (ambient and controlled temperature) accommodate a 15-day supply of wet and dry foods, including perishables, for a six-man crew. The layout is depicted in the full-scale mockup shown in Figure 2-7.

The eating area contains a removable table and six "seat" restraints. The eating area with the addition of the docking port area is capable of quick conversion to an exercise or recreation area. This concept is illustrated in Figure 2-8.

2.2.2.4 Hygiene and Waste Management Compartments

Duplicate hygiene facilities are provided to reduce interference during periods of high use (e.g., upon awakening) and to provide suitable accommodations for mixed crews. The location of the hygiene facilities—one above the galley and one above the control center wardroom area—are accessed from the docking port area. Hygiene facility requirements are as follows:

A. Two enclosed facilities with appropriate accommodations for male and female crew members.
Figure 2-6. Crew Habitability Docking Port Area (Ward Room Augmentation)
Figure 2-7. Crew Habitability – Galley
Figure 2-8. Crew Habitability - Ward Room (Eating Area)
B. Appropriate noise, odor, and contamination control in the hygiene compartments.

C. Hygiene compartments will be adjacent to the private quarters.

D. Hygiene compartments will be easily accessed from other modules, particularly the GPL.

E. The following functions and volumes have been allocated for each hygiene compartment:

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<td>Waste management</td>
<td>65</td>
</tr>
<tr>
<td>Urinal and hand wash</td>
<td>30</td>
</tr>
<tr>
<td>Laundry</td>
<td>20</td>
</tr>
<tr>
<td>Free space</td>
<td>65</td>
</tr>
<tr>
<td></td>
<td>240</td>
</tr>
</tbody>
</table>

The waste management compartment (within the hygiene compartment) contains a urine collector, fecal collector, and appropriate expendables. It is provided with appropriate controls of odor, liquid, and contamination. The design of the waste management system incorporates the prescribed urine and feces sampling capability. This compartment is shown in Figure 2-9.

A second urinal is provided outside the waste management system compartment. It shares a console space with a hand-wash (enclosed chamber sink, with hot and ambient water and metered detergent). A laundry and dryer is also provided for clothing, bedding, and other washables. A cabinet-type shower is provided with controlled water temperature and warm air flow for drying. These facilities are shown in Figure 2-10. Appropriate control of liquids is incorporated in the shower design.
Figure 2-9. Crew Habitability – Hygiene/Waste Management
2.2.2.5 Command Control Center

The control center occupies a section similar to the galley/wardroom, but at the opposite end of the module. Its location permits observation of caution and warning indicators by off-duty crewmen in the galley/wardroom and docking port area. Its location and general layout is shown in Figure 2-11. The control console is designed to be operated normally by a single man, but permits use by a second man in certain checkout operations.

The control center has the following general characteristics. All station operations, excluding experiment operations, can be monitored and controlled from the control console. A secondary console located in the GPL provides a redundant capability. Windows are provided to allow direct viewing of docking operations and to allow for control of Space Station attitude and orientation. The control center was designed to support all known subsystems and station requirements, and to provide for growth or modification to those subsystems.

In defining the requirements for the design of the Control Center, all subsystem requirements were collected and analyzed. To these requirements were added those that might be generated by other potential candidates for inclusion in the station. These requirements were then integrated and synthesized to determine all of the potential requirements for displays and control that such a station might require in its ten-year life. General purpose, integrated display and control equipment was then defined to have the generalized capability to meet these requirements. However, a number of dedicated displays were included, where sharing of use was deemed inefficient. The control center also contains the capability for the continuous display of selected high-use information. The center also provides visual and auditory warning of emergency information.

Requirements for the control center are as follows:

A. Adjacent to but separable from wardroom.
B. Capable of temporary sight and sound isolation.
C. Front and back equipment access for maintenance.
Figure 2.11. Crew Habitability – Primary Control Center
The resulting design concept is shown in Figure 2-12.

2.2.2.6 Subsystem and Docking Ports
Environmental control and life support (EC/LS) equipment and electrical power equipment are arranged for easy access during maintenance and servicing. Frequent replacement of batteries is anticipated for the electrical power system (EPS), for example. The volumes allocated for the EC/LS subsystem and the EPS are 200 cu ft and 25 cu ft, respectively. Additional volume requirements are 1,400 cu ft for docking ports and 400 cu ft for wiring, ducting, and nondedicated storage (see Figure 2-13).

2.2.3 General-Purpose Laboratory
As the primary work area for most of the crew and the area where crew will spend a major portion of its time, the GPL will be designed for maximum habitability and usability. The specific habitability requirements for the GPL are as follows:

A. Functional separation of different laboratory areas.
B. Study and relaxation area available to each laboratory.
C. Light isolation capability for optics laboratory and data-processing facilities.
D. Layout, arrangement, and installation which facilitates equipment removal and modification for the progressive experiment program.
Figure 2-12. Control Center Crew/Operations Module
E. Prime work stations located to eliminate interference.

F. Volume and size criteria — minimums.

<table>
<thead>
<tr>
<th>Area</th>
<th>Minimum Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aisles</td>
<td>24 by 78 in.</td>
</tr>
<tr>
<td>Prime work areas</td>
<td>33 by 78 in.</td>
</tr>
<tr>
<td>Access for maintenance</td>
<td>30 by 78 in.</td>
</tr>
<tr>
<td>Study and relaxation area</td>
<td>200 cu ft free volume</td>
</tr>
</tbody>
</table>

G. Accommodate size and shape of experimental equipment as dictated by changing experiment requirements.

The GPL contains the experimental equipment for the early experimental program (i.e., prior to the arrival of RAM's), much of the experimental equipment for the continuing program, all of the experiment support equipment (excluding the primary power source in the Power/Subsystem Module) and the control center from which the entire experiment program is monitored and controlled. (The control center includes the capability for control of free-flying RAM's.) Since it also contains the secondary control center for the station, the GPL has the capability for control of the total mission.

The GPL represents one of the two habitable volumes in the station with a capability for extended-duration operations. It has its own independent EC/LS system (less the oxygen supply in the power and subsystems module), houses the 30-day emergency food supply, has a water dispenser unit for reconstituting freeze-dried food, urine and fecal collection equipment and a hand wash with associated wipes, towels, etc., for total body cleansing. It was configured with sufficient free volume to accommodate six sleeping crewmen comfortably, and with its capability for "light isolation" of certain laboratory areas, and the inclusion of the isolation chamber, the GPL can even accommodate dual-shift operations on a somewhat limited basis. The isolation chamber also serves as an EVA airlock and stores two EVA pressure suits so that EVA operations can be conducted and controlled from the
GPL. A 96-hr emergency pallet (for power and atmosphere) is stored in the
GPL, to provide a self-sustaining capability for that period of time in com-
plete isolation from the rest of the station, see Figure 2-14.

The basic interior configuration and arrangement of the GPL, depicted by a
1/20th scale model is shown in Figure 2-15. The open longitudinal config-
uration with two operational levels enhances the appearance of spaciousness
and at the same time maximizes the amount of usable free space availa-
to the crew. Also, easy access to all equipment for ground checkout
and evaluation is possible with a minimum of specialized ground support
equipment (GSE).

Figure 2-16 shows the full-scale mockup interior configuration selected
for the GPL. It utilizes two operational levels, but, except for the
isolation chamber, has no permanent separating walls or floors, thereby
achieving the appearance of spaciousness. Equipment is grouped func-
tionally into laboratories or specialized facilities. Each laboratory and
facility has been sized to allow up to three crewmen to work at one
time. Also, there is sufficient free volume associated with each laboratory
to permit up to three crewmen to confer, study, relax, or socialize, thereby
eliminating the need to return to the wardroom or private quarters for such
activities. Aisles and laboratories were also sized and arranged to allow
crewmen to pass other crewmen at work without even casual interference.
Equipment in the GPL has been located and arranged to eliminate any
requirements for routine foot-to-head operations (i.e., one crewman work-
ing directly above another). The capability to easily accommodate a number
of crewmen simultaneously in a variety of experiment activities is illustrated
in Figure 2-17.

There are six laboratories, an isolation chamber and a secondary control
center in the GPL. Photos of full-scale mockups of these facilities and
drawings of the proposed equipment in them are shown in Figures 2-18
through 2-30.
Figure 2.14. Modular SS General Purpose Lab
Figure 2-16. Crew Habitability - General Purpose Lab
Figure 2.17. Crew Habitability — General Purpose Lab
Figure 2-18. Crew Habitability – Data Evaluation Lab
Figure 2-21. Crew Habitability – Electrical/Elec Lab
Figure 2-22. Crew Habitability – Mechanical Lab
Figure 2-23. Crew Habitability — Mechanical Lab
Figure 2-25. Crew Habitability Bioscience/Biomedical Lab
Figure 2-26. Crew Habitability Optical Laboratory
Figure 2-28. Crew Habitability—Hard Data Processing Laboratory
Figure 2-29. Experiment and Test Isolation Lab
DISPLAYS

- MULTIFORMAT CRT
- VIDEO MONITOR
- MICROFILM VIEWER
- CAUTION-WARNING-EXPERIMENT ALERT
- CONTINUOUS-SOFTWARE CONTROL
- DEDICATED

CONTROLS

- KEYBOARDS
- MICROFILM SELECTION
- HAND CONTROLLER
- CHECKOUT UNIQUE
- SUBSYSTEM DEDICATED
- ANALOG SLEWING

AURAL CUES

- CAUTION AND WARNING
- VOICE MESSAGE GENERATOR

Figure 2-30. Secondary Command and Control Console
2.3 LOGISTICS MODULE

The Logistics Module is a 14-ft-dia by 28-ft-long configuration, incorporating a pressurized and an unpressurized compartment. The interior of the pressurized compartment is arranged into three basic areas: special cargo, palletized cargo, and liquid and gas cargo. The special cargo area is sized to accept off-loaded items such as the CMG's, food freezer, trash compactor, and research and applications equipment, as shown in Figure 2-31. The palletized area is configured to support 2 ft by 2 ft carry-on containers. Carry-on packages are designed to accommodate this capability insofar as possible. (The unpressurized area houses the propellant cargo tankage and high-pressure gaseous nitrogen tanks and need not be accessed by the crew.) Tankage for fluid cargo remains fixed in the module while the contents are transferred to station systems on demand.

A two-man EVA airlock is located at the interface of the pressurized compartment and orbiter. The airlock also serves as a means of egress and ingress between the orbiter and the Logistics Module. Cargo handling aids are provided to mechanically assist crewmen in off-loading large-mass items (more than 200 lb) which are easy to move but difficult to control. Generally, cargo remains stowed in the Logistics Module until needed, or until the Logistics Module is replaced.

2.4 BASELINE SUBSYSTEMS

Baseline subsystems characteristics are summarized in Table 2-1. The operation and maintenance of these subsystems is a crucial responsibility of the operations crew. The crew time allocations for subsystems were reevaluated during this study. The objectives were to ensure that all tasks have been identified and further that the most up-to-date data are made available. A brief summary of each subsystem follows.

Electrical power for the Initial Space Station at 115 vdc is provided by a gimbaled foldout solar array. A solar heat collector, which provides heat for EC/LS processes, is located on the array to take advantage of the sun orientation. Thermal control is provided by active, redundant radiator loops on each module. The external fluid is Freon-21 and the internal heat conduction fluid is water.
Figure 2-31. Logistics Module
The power module contains storage tanks and vacuum pumps for evacuating airlocks within the station and attached RAM's. Module repressurization gases are also stored in the power module. The crew and GPL modules each contain six-man EC/LS subsystems. These provide CO₂ and humidity control, atmosphere purification, and water recovery and purification. Waste CO₂ is collected in short-term storage tanks and used as a propellant for the resistojet orbit-keeping propulsion system.

Guidance, navigation, and control (GNC) equipment is located primarily in the power module. Instruments include gyros, horizon sensors, star sensors, and star trackers. CMG's and monopropellant (N₂H₄) thrusters provide attitude control. GNC computations are performed in the central
data management subsystem (DMS) computer. The data bus interconnects the computer and other DMS components, as well as the other subsystems. Voice communications are provided to the Shuttle via VHF and to the ground via S-band using the data relay satellite system (DRSS) and the manned space flight network (MSFN). Wide-band digital and video data are transferred to the ground via Ku-band DRSS.

Additional details regarding the design analyses and trade studies performed to optimize crew operations and interior configurations are given in SE-01, Detail Preliminary Design of Subsystems.
Section 3
CREW OPERATIONS ANALYSIS

The analysis of crew operations encompasses three major areas of the Modular Space Station program: (1) buildup and initiation, (2) sustained operations, and (3) logistics support. (Space Shuttle flight support required for the preflight delivery and postflight support of the Modular Space Station are discussed in MP-01, Mission Analysis.)

3.1 MODULAR SPACE STATION BUILDUP
Space Station buildup operational events are summarized in Figure 3-1. This phase of the mission covers the first 60 days (three launches) of the Space Station program. During this phase of the mission, two assembly crewmen will accompany each of the Space Station modules to orbit as passengers in the Space Shuttle. These assembly crewmen will perform the interface mating, checkout, and operation functions on the Space Station while the Space Shuttle remains attached to the configuration. During their orbital stay, these crewmen will depend upon the Shuttle for life support while working in the Space Station module(s).

3.1.1 Power/Subsystems Module
The Power/Subsystems module will be launched first. It will be equipped with an EC/LS system and with one set of batteries which provides the electrical power until solar array deployment and checkout. Although this power and atmosphere capability provides the crew with a shirtsleeve environment, the men will enter this module (and the other two modules during buildup) in pressurized suits and remain in them until all systems have been checked out.

The Power/Subsystems Module buildup timeline is presented in Figure 3-2. As shown in this figure, at approximately four hours ground-elapsed time (GET) the Space Shuttle bay door will be opened and the module deployed on
Figure 3-1. Space Station Buildup Operations
Figure 3-2. B/U Timeline – Power Module
the payload interface pallet. Once the operation of the thermal system has been verified, the crew will prepare the module subsystems and the Space Shuttle airlock for entry to the payload module. The Space Shuttle crew will then activate the atmosphere supply flow into the module. The air supply will utilize the nominal atmosphere distribution system in the module, holding the onboard atmospheric supply for backup.

The two assembly crewmen, in their IVA suits, will then enter the Space Shuttle airlock. An expandable tunnel will be used for crew transfer from the Space Shuttle to the Power/Subsystems Module hatch. At the module hatch, there will be a viewing window and a habitability verification readout station. The crew can equalize pressure across the entry hatch at this location, and can activate the internal communication systems and lighting systems of the module.

Once the habitability of the module has been verified, the crew will open the hatch and enter the module. Following entry, the crew will use the portable display and control unit (PDCU). This unit is shown in Figure 3-3. It operates with the data management system computer and has the functional capabilities of the control and display console scheduled for delivery in the Crew/Operations Module, but it operates in a manual, one-command-at-a-time, mode. The PDCU can thus be used for command activities and for diagnostic routines for fault detection and isolation. Following these activities, the crew will return to the Shuttle, doff suits, and complete food and waste management.

The crew will then reenter the Power/Subsystems Module in shirtsleeves and complete the checkout operations. The first activity is the deployment of the solar array system (see Figure 3-4). Once the array support beams are in place and held by removable over-center locks, the twelve array panels will be deployed by means of the Astromast assembly. This assembly consists of a collapsed truss beam which snaps into place one section at a time, thereby extending the sections ahead of it.

Once the arrays are deployed, the crew will check the power generation capability of the system and then switch the power source to the arrays. The
Figure 3-3. Portable Display and Control Unit

- Command Entry, Verify and Execute
- Initiate Checkout Sequences
- Data Request, Display
- Enter Data to Memory
- Program Subroutines
- Video Display -- Closed-Circuit TV and From Ground

Special Functions

Alphanumeric Keyboard

Communications Select

Data Bus

115 VAC
batteries onboard the module will then be switched to the recharge mode, initiating normal power system operation. At this time, the solar array orientation control system will be activated and checked out. Proper system response and panel operation can be evaluated by the crew while the Space Shuttle maintains orbital rate of the total configuration.

With the module on solar array power, the assembly crew will begin a communication test on the VHF and S-Band systems with the ground network. While one crewman is performing these tests, the second crewman begins the next activation sequence for the high-thrust, N₂H₄ propulsion system. The propulsion system will be checked by the crewman by means of a series of controlled tests that are repeated several times to accumulate a reasonable amount of operating time in the space environment. With verification of this system operation, the system is deactivated and the initial certification of the module operational readiness is attained. The crew will return to the Shuttle, debrief with mission operations support on the ground, and prepare for a sleep cycle onboard the Shuttle.

On the second day, the crew will reenter the Power/Subsystem Module to check the horizon sensor and star tracker systems. Once this check is completed, the Space Shuttle will return to its normal orientation. The crew will then perform periodic tests on the module's subsystems, similar to a "shakedown cruise."

Following 24 hours of shakedown cruise, the crew will prepare for release of the module and return of the Space Shuttle. This operation will begin once the on-orbit crew and the ground support personnel have established the module's readiness for 60 days of unmanned operations. The Power/Subsystems module will be configured for unmanned operations by activation of the atmosphere supply onboard the module. The crew will then transfer to the payload tunnel area and secure the module hatch. Following this, the crew will disconnect the umbilicals across the interface and then enter the Space Shuttle airlock, securing the tunnel hatch. The tunnel will then be depressurized and the Shuttle will orient the module to its separation attitude. Once the desired attitude has been attained, the Space Shuttle will separate from the
Power/Subsystems module. Following separation, the module propulsion system will be activated and the hatch cover closed over the exposed docking port by RF command from the Space Shuttle. For one orbit or more, the Shuttle will station-keep, with the module monitoring proper subsystem operation. At the proper time, the Space Shuttle, with the assembly crewmen onboard, will initiate the retrofiring for return to Earth and completion of the first phase of the buildup operations.

3.1.2 Crew/Operations Module
The second module launched will be the Crew/Operations Module. Once the Crew/Operations Module is delivered to orbit and docked to the longitudinal docking port of the Power/Subsystems Module, 36 interfaces will be mated between the two modules. To perform the operations of mating these module-to-module interfaces, two assembly crewmen will accompany the Crew/Operations Module to orbit as Space Shuttle passengers.

This second flight of the buildup operations also includes the first direct docking operations of one module to another, utilizing the Space Shuttle systems. The technique for direct docking utilizes manual control by a Space Shuttle crewman located at the docking station in the Space Shuttle airlock.

The docking aid is a T-bar device located above the target docking hatch and, when viewed through the Space Shuttle docking telescope, its image yields information relative to lateral and vertical displacement of the Space Shuttle. The docking mechanism consists of a docking collar with two protruding guide arms on one module, and an identical collar on the other module with two guide arms in opposite corners to provide a neuter type of arrangement. The guide arms force alignment in the lateral, vertical, and roll positions during final closure. At closure, capture links located on the guide arms hold the collars together while the collars are retracted by collapsing their hydraulic energy-absorbing members. When the two mating surfaces are in contact, 24 interdigitated hooks (12 on each module) are engaged, and redundant seals are pressurized to seal the docking interface.
Figure 3-5 presents the buildup timelines for the crew and operations module delivery mission. As shown in the figure, at a ground elapsed time of approximately five hours, the Space Shuttle will have completed rendezvous with the Power/Subsystems Module and the Shuttle bay door will be opened and the module deployed for docking. As during the Power/Subsystems Module deliver mission, the freon loop of the Crew/Operations Module will be activated following module deployment from the Shuttle payload bay. During the ascent of the Space Shuttle, the mission operations support personnel have completed their operational commands to the target module, activating the rendezvous and docking aids and deploying the hatch cover over the target docking port.

Before initiating the terminal docking maneuver, the high-gain antenna located on the Crew/Operations Module must be rotated to the docking orientation. This orientation eliminates any interference with the docking operation, including the docking pilot's view. Also, the RF link between the Space Shuttle and the Power/Subsystems Module will be verified, as it is required for the nominal docking operation.

At a ground elapsed time of approximately six hours, the docking operation will be completed. Immediately following docking completion, the Space Station attitude control system will be deactivated and the orbiting configuration attitude orientation will be controlled by the Space Shuttle until completion of the on-orbit activities. Once this system has been deactivated, the crew will transfer to the Shuttle airlock and enter the crew transfer tunnel. Once the two assembly crewmen arrive at the entry hatch into the Crew/Operations Module, they will activate the module lighting and intercom systems and perform visual checks to establish the habitability of the module.

The Crew/Operations module contains the atmosphere control system and sufficient oxygen and nitrogen for 12-man days of habitation; however, this will be kept in reserve and the module(s) will be supported by the Space Shuttle environmental control system.
The crewmen will equalize pressure across the hatch, enter the module in pressurized suits, and perform a visual check at the interface of the Crew/Operations Module and the Power/Subsystems Module. They will equalize pressure in this natural airlock between the modules, and then enter this airlock. In this position, the crew will perform visual checks of the Power/Subsystems Module through the view port in the hatch. The crew will then enter the Power/Subsystems Module and visually inspect the module.

Following visual inspection, the two assembly crewmen will return to the Crew/Operations Module to begin mating the interface, securing the hatch into the Power/Subsystems Module. Until the electrical power interfaces (see Figure 3-6) are mated and checked out, the Crew/Operations Module is dependent on the Space Shuttle for its electrical supply. While the first assembly crewman (an electrical technician) is completing the power interface, the second assembly crewman (an electromechanical technician) will mate the oxygen, nitrogen, and air ducting interfaces. Approximately two hours after the initiation of the interface mating, the Crew/Operations Module will be on the Space Station power source.

The times required for the interface matings are presented in Table 3-1. The values shown in the first column represent estimates of the time required to complete the mating of the connection type of interface listed in the left-hand margin. These times were then corrected for the space environment, depending upon whether they could be done in IVA suits or were more likely to be accomplished in shirtsleeves. The third data column presents the corrected time for the interface mating and the final column presents the total connection time, including the test and checkout requirements.

Table 3-2 presents the detailed requirements for interface connections between the Power/Subsystems Module and the Crew/Operations Module, in terms of time required for total subsystems completion. The interfaces connected by the second crewman employ quick disconnects with interlocks to the shutoff valves for emergencies. The connections are encased in transparent bags, which indicate leakage through condensation or swelling.
Figure 3-6. Electrical Interface Connection Concepts
<table>
<thead>
<tr>
<th>Connection</th>
<th>Unstow, Mate Torque, Secure Time (min)</th>
<th>Correction for Space Environment*</th>
<th>Hookup Time (min)</th>
<th>Test and Checkout Time (min)</th>
<th>Total Connect Time (min)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Air Ducts</td>
<td>6</td>
<td>3.5</td>
<td>21</td>
<td>3</td>
<td>24.0</td>
</tr>
<tr>
<td>Gas Lines (O$_2$, N$_2$)</td>
<td>4</td>
<td>3.5</td>
<td>14</td>
<td>3**</td>
<td>17.0</td>
</tr>
<tr>
<td>Fluid Lines (H$_2$O)</td>
<td>4</td>
<td>1.5</td>
<td>6</td>
<td>5**</td>
<td>11.0</td>
</tr>
<tr>
<td>Fluid Lines (N$_2$H$_4$)</td>
<td>18</td>
<td>1.5</td>
<td>27</td>
<td>10**</td>
<td>37.0</td>
</tr>
<tr>
<td>Power Bus (VDC)</td>
<td>5</td>
<td>3.5</td>
<td>17.5</td>
<td>5</td>
<td>22.5</td>
</tr>
<tr>
<td>Power Bus (VAC)</td>
<td>5</td>
<td>1.5</td>
<td>7.5</td>
<td>5</td>
<td>12.5</td>
</tr>
<tr>
<td>Data Bus</td>
<td>6</td>
<td>1.5</td>
<td>9</td>
<td>10</td>
<td>19.0</td>
</tr>
<tr>
<td>Caution and Warning</td>
<td>6</td>
<td>3.5</td>
<td>21</td>
<td>10</td>
<td>31.0</td>
</tr>
<tr>
<td>Gas Lines (Pumpdown)</td>
<td>4</td>
<td>1.5</td>
<td>6</td>
<td>3</td>
<td>9.0</td>
</tr>
</tbody>
</table>

*Correction factors: 3.5 (avg) for space suit; 1.5 (avg) for zero G

**120-min leak test adequate for all fluid systems
<table>
<thead>
<tr>
<th>Connection</th>
<th>Number</th>
<th>Hookup Time (min)</th>
<th>Checkout Time (min)</th>
<th>Total Time (min)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Air Ducts</td>
<td>2</td>
<td>42</td>
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<td>48</td>
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<tr>
<td>Atmosphere Supply</td>
<td>4</td>
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<td>12</td>
<td>76</td>
</tr>
<tr>
<td>Power (VDC)</td>
<td>4</td>
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<td>20</td>
<td>90</td>
</tr>
<tr>
<td>Caution and Warning</td>
<td>2</td>
<td>42</td>
<td>20</td>
<td>62</td>
</tr>
<tr>
<td>H₂O Thermal</td>
<td>4</td>
<td>24</td>
<td>20</td>
<td>44</td>
</tr>
<tr>
<td>Atmosphere Pumpdown</td>
<td>4</td>
<td>24</td>
<td>12</td>
<td>36</td>
</tr>
<tr>
<td>Propulsion (N₂H₄)</td>
<td>4</td>
<td>72</td>
<td>40</td>
<td>112</td>
</tr>
<tr>
<td>Propulsion (GN₂, CO₂)</td>
<td>4</td>
<td>24</td>
<td>12</td>
<td>36</td>
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<tr>
<td>Data Bus</td>
<td>4</td>
<td>24</td>
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<td>64</td>
</tr>
<tr>
<td>Power (VAC)</td>
<td>2</td>
<td>10</td>
<td>20</td>
<td>30</td>
</tr>
<tr>
<td>Thruster Control</td>
<td>2</td>
<td>18</td>
<td>20</td>
<td>38</td>
</tr>
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</table>

Total time = 636 man-min
Once the atmosphere interfaces are mated and the module is on Space Station power, the crew will activate the environmental control system and verify proper atmospheric control. Following these operations, the crew will return to the Space Shuttle, remove the IVA suits, debrief, and perform a food and sleep cycle.

The second day, the crew will be briefed by the support personnel on the ground to identify any anomalies which occurred during their sleep cycle, and then reenter the Crew/Operations Module to continue the buildup operations. One of the first activities to be completed on the second day is the mating of the hydrazine propulsion lines. Since \(\text{N}_2\text{H}_4\) is considered a hazardous fluid, it is transferred inside an evacuated sleeve. The interface surfaces of both the fluid line and the outer sleeve are joined by appropriate means (bolts, V-band clamps, etc.). The outer sleeve can be retracted for ease of connection of the inner line. On completion of the interface mating, the crew will return to the Crew/Operations Module and secure the hatch, isolating the interface volume from both modules. By proper valve manipulation, these lines will then be evacuated, and the propellant lines filled from the source tanks in the Power/Subsystems Module.

The high-gain antennas will then be deployed to their normal position, from the stowed position utilized during docking. Following this operation, the crewmen will verify no leaks in the \(\text{N}_2\text{H}_4\) feed lines and then transfer to the Space Shuttle. Once in the Space Shuttle, the thruster system will be enabled and the propulsion system on the Crew/Operations Module operated to verify system integrity. On completion of the test, the crew will deactivate the system and perform a food and hygiene cycle on the Space Shuttle.

The crew will then transfer into the Crew/Operations Module, verify the habitability of the crew tower interface airlock, and begin the communications tests with the high-gain antennas. Because the Space Shuttle structure tends to obscure the antennas, orientation of the cluster must permit continuous viewing for checking acquisition and handover operations. The orientation will depend on the position of the orbit relative to the satellites.
Following the initial communications tests, the assembly crew will perform a total of 10 hours of subsystem tests on primary, redundant, and backup systems to establish the operational readiness of the two modules. Typical of the subsystem activation and checkout operations is the one associated with the urine recovery system presented in Figure 3-7. The first step in activating the urine recovery system is to verify that all manual isolation valves are in the correct position and that the thermal fluid from the solar collector is present at the heat exchanger. One of the chemical treatment tanks is then activated. During normal operation, when one storage tank is filled, the second starts to accumulate urine while the first is automatically switched to the wick system. The circulating air system drives air through the heat exchanger and across the wicks, evaporating the water which is subsequently condensed in the two-stage condenser. The water is then filtered through charcoal and bacterial filters and transferred to the water management storage units. During the checkout operations, purified water will be used to simulate urine, to provide the operational test. Principal monitor parameters are heat-exchanger outlet, fluid level in the storage tanks, and quantity of remaining treatment chemicals and system balance.

Once the operational readiness of the modules has been established, the crew will prepare the module systems for operations and then transfer to the payload tunnel area and secure the Crew/Operations Module hatch. After this, the crew will disconnect the umbilicals to the Shuttle and then enter the Space Shuttle airlock. The tunnel will then be depressurized and the Shuttle will orient the modules to their separation attitude. Once the attitude is attained, the Shuttle will separate from the modules, activate the configuration propulsion system, and close the hatch cover over the exposed hatch. For one orbit or more, the Shuttle will station-keep with the modules and return to the Earth at the proper time, completing the second phase of the buildup operations.

3.1.3 General-Purpose Laboratory
The third and final flight of the buildup operations is the delivery and mating of the GPL to the Crew/Operations Module. Table 3-3 presents a detail
Figure 3-7. Urine Recovery System
<table>
<thead>
<tr>
<th>Connection</th>
<th>Number</th>
<th>Hookup Time (min)</th>
<th>Checkout Time (min)</th>
<th>Total Time (min)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Air Ducts</td>
<td>2</td>
<td>42</td>
<td>6</td>
<td>48</td>
</tr>
<tr>
<td>Atmosphere Supply</td>
<td>4</td>
<td>64</td>
<td>12</td>
<td>76</td>
</tr>
<tr>
<td>Power (VDC)</td>
<td>4</td>
<td>70</td>
<td>20</td>
<td>90</td>
</tr>
<tr>
<td>Caution and Warning</td>
<td>2</td>
<td>42</td>
<td>20</td>
<td>62</td>
</tr>
<tr>
<td>H₂O Thermal</td>
<td>4</td>
<td>24</td>
<td>20</td>
<td>44</td>
</tr>
<tr>
<td>H₂O Life Support</td>
<td>6</td>
<td>36</td>
<td>30</td>
<td>66</td>
</tr>
<tr>
<td>Atmosphere Pumpdown</td>
<td>4</td>
<td>24</td>
<td>12</td>
<td>36</td>
</tr>
<tr>
<td>Data Bus</td>
<td>4</td>
<td>24</td>
<td>40</td>
<td>64</td>
</tr>
<tr>
<td>Power (VAC)</td>
<td>2</td>
<td>10</td>
<td>20</td>
<td>30</td>
</tr>
</tbody>
</table>

Total time - 516 man-min
summary of the interfaces between the GPL and the Crew/Operations Module. As shown, once docking has been completed, 32 interface connectors will be mated between the two modules.

The buildup operations timeline for this mission is presented in Figure 3-8. As shown in the figure, the Space Shuttle terminal rendezvous is completed at a GET of approximately 10 hours. The GPL is deployed for docking at a GET of 14 hours. Once deployed, the module's freon pump is turned on, and docking is completed 15 hours after liftoff. Due to the extensive phasing requirement during the ascent portion of the mission, the crew will perform an 8-hour sleep cycle during ascent.

Following docking, the two assembly crewmen will transfer to the Space Shuttle airlock and tunnel and to the GPL test and isolation chamber hatch. At this position, the crewmen will verify the habitability of the chamber, activate the lighting system and the intercom system, and enter the chamber (assumed to be in IVA suits with helmets and gloves on). The crew will perform a visual inspection of the chamber and then transfer to the GPL hatch. The crew will establish the habitability of the GPL and then enter the laboratory portion of the module for visual inspection. Following inspection, the crew will move to the GPL hatch located at the interface of the GPL and Crew/Operations modules. The two assembly crewmen will then pressurize the natural airlock at the interface, equalizing pressure across the hatch, and they will enter the airlock. After a visual check of the crew operations module through the viewing window in the hatch, the crew will equalize the pressure across the Crew/Operations Module hatch and enter the Crew/Operations Module. After a visual inspection of that module, the crew will return to the GPL, securing the crew module hatch.

The two crewmen will then begin the required interface mating operations, which require a total of six hours and thirty minutes. Once the interface mating has been completed, the crewmen will transfer to the Space Shuttle for normal operations of food, hygiene, and sleep. Following these activities, the crew will transfer to the GPL and perform ten hours of subsystem.
Figure 3-8. B/U Timeline – GPL Module
operations and checkout to verify the operational readiness of the configuration. Following these activities, preseparation operations will begin. The remaining activities parallel those described previously for separation, station-keeping, and return.

3.1.4 Logistics Module

The fourth launch will be the first Log Module plus two sustained operations crewmen carried as passengers in the Space Shuttle. Following docking to the Crew/Operations Module, the interfaces presented in Table 3-4 will be mated, the systems checkout, and then the off-loaded equipment, such as those candidates presented in Table 3-5, will be carried onto the Space Station and installed at the proper location.

As shown in Figure 3-9, rendezvous with the orbiting Space Station occurs approximately seven hours after liftoff. Following deployment of the logistics module from the Shuttle payload bay to the docking position, the Log Module will be docked to the Crew/Operations Module. The Space Station crewmen will transfer from the Shuttle, through the tunnel, to the Log M hatch. Following the establishment of habitability of the module and activation of the lighting and communications system, the two crewmen will enter the Log Module. After completing a visual check of the Log Module interior, the crewmen will transfer to the interface hatch at the interface of the Log Module and Crew/Operations Module and equalize pressure across the hatch into the natural airlock.

The crewmen will enter this airlock and equalize pressure into the Crew/Operations Module. Once this operation has been completed, the crewmen will enter the crew operations module and perform a visual check of the Space Station interior. They will then return to the Log M and begin the interface mating between the Log and the crew operations module. Once the power and atmosphere control interfaces have been mated, the Log M is switched from Shuttle support to Space Station subsystem support. The crew will then return to the Space Shuttle and, with habitability verified, they will remove their helmets and gloves and perform a hygiene, food, waste management, and sleep period.
<table>
<thead>
<tr>
<th>Connection</th>
<th>Number</th>
<th>Hookup Time (min)</th>
<th>Checkout Time (min)</th>
<th>Total Time (min)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Air Ducts</td>
<td>2</td>
<td>42</td>
<td>6</td>
<td>48</td>
</tr>
<tr>
<td>Atmosphere Supply</td>
<td>4</td>
<td>64</td>
<td>12</td>
<td>76</td>
</tr>
<tr>
<td>Power (VDC)</td>
<td>4</td>
<td>70</td>
<td>20</td>
<td>90</td>
</tr>
<tr>
<td>Caution and Warning</td>
<td>2</td>
<td>42</td>
<td>20</td>
<td>62</td>
</tr>
<tr>
<td>Data Bus</td>
<td>4</td>
<td>24</td>
<td>40</td>
<td>64</td>
</tr>
<tr>
<td>Propellant N$_2$H$_4$ Supply</td>
<td>2</td>
<td>36</td>
<td>20</td>
<td>56</td>
</tr>
<tr>
<td>Propellant GN$_2$ Supply</td>
<td>2</td>
<td>12</td>
<td>6</td>
<td>18</td>
</tr>
<tr>
<td>Gas Lines (Pumpdown)</td>
<td>4</td>
<td>24</td>
<td>12</td>
<td>36</td>
</tr>
</tbody>
</table>

Total time = 450 man-min
<table>
<thead>
<tr>
<th>Item</th>
<th>Quantity</th>
<th>Unit Transfer Distance (ft)</th>
<th>Time per Unit Transfer (min)</th>
<th>Unit Install Time (min)</th>
<th>Unit Weight (lb)</th>
</tr>
</thead>
<tbody>
<tr>
<td>CMG</td>
<td>5</td>
<td>38</td>
<td>20</td>
<td>30</td>
<td>400</td>
</tr>
<tr>
<td>Battery</td>
<td>4</td>
<td>50</td>
<td>18</td>
<td>60</td>
<td>389</td>
</tr>
<tr>
<td>O2 (repressurization)</td>
<td>1</td>
<td>33</td>
<td>15</td>
<td>15</td>
<td>289</td>
</tr>
<tr>
<td>O2 Tank (metabolic)</td>
<td>3</td>
<td>33</td>
<td>15</td>
<td>15</td>
<td>277</td>
</tr>
<tr>
<td>GN2 (repressurization)</td>
<td>4</td>
<td>33</td>
<td>15</td>
<td>15</td>
<td>289</td>
</tr>
<tr>
<td>O2 Tank (metabolic)</td>
<td>3</td>
<td>33</td>
<td>15</td>
<td>15</td>
<td>289</td>
</tr>
<tr>
<td>Water Tank</td>
<td>8</td>
<td>18</td>
<td>15</td>
<td>60</td>
<td>386</td>
</tr>
<tr>
<td>Trash Compactor</td>
<td>1</td>
<td>22</td>
<td>12</td>
<td>15</td>
<td>110</td>
</tr>
<tr>
<td>Food (freezer refrigerator)</td>
<td>3</td>
<td>26</td>
<td>15</td>
<td>10</td>
<td>228</td>
</tr>
<tr>
<td>IV/ EVA Units</td>
<td>4</td>
<td>28</td>
<td>10</td>
<td>5</td>
<td>74</td>
</tr>
<tr>
<td>Battery</td>
<td>6</td>
<td>34</td>
<td>34</td>
<td>18</td>
<td>389</td>
</tr>
</tbody>
</table>
Figure 3-9. Buildup Timeline—Logistics Module
After a briefing with the ground support personnel, the crew will transfer to the Log M to complete the interface mating required between the logistics vehicle and the Space Station. Once the interface operations have been completed, the crew will begin transfer of equipment which has been off-loaded from the Space Station modules for launch.

Following the transfer and installation of the off-loaded items, the newly installed equipment will be checked out and its operability verified. At approximately 75 hours GET the crew will utilize the Space Station for their food, hygiene, and sleep cycles. Approximately 93 hours following liftoff, the Space Shuttle will separate from the Space Station, leaving the two crewmen onboard the Space Station to begin nominal operations. After station-keeping for approximately one day on-orbit, the Space Shuttle will return to earth.

A total of three logistics missions is required to complete the activation operations and build the on-orbit crew to a six-man level. These flights will be 30 days apart, resulting in completion of buildup and activation five months after the first Space Station launch. During the buildup and activation operations, a crew duty-cycle day of 20 hours was utilized. The short duration of the missions indicated that the crew did not require the nominal four-hour recreation period each day, therefore, none were scheduled. This approach enables greater utilization of the crew time on-orbit; however, during sustained operations, with the crew on-orbit for extended periods, the recreation and relaxation periods should be and have been included in the daily schedules.

### 3.2 ORBITAL OPERATIONS
The sustained operations of the Space Station for crew operations analysis were divided into four areas: experiment operations, station operations, logistics support, and safety. In general, the experiments and their operations represent the Space Station mission, while the station operations represent the support activities on-orbit which are required for mission accomplishment.
3.2.1 Experiment Operations

Detailed descriptions of experiment operations with associated timelines at the FPE level are given in Appendix A prepared by the Martin Marietta Corporation Denver Division. Only the more general features of the crew's involvement in these operations is discussed in this section.

The GPL is the center of operations for the primary Space Station mission. The general arrangement of equipment was described in Section 2. The experiment operations center was shown in Figure 2-25 with individual work stations of each Laboratory/Facility shown in Figures 2-18 through 2-24. These figures represent the functional grouping of equipment into laboratories or specialized facilities. Each has been sized to allow up to three crewmen to work at one time. Also, there is sufficient free volume associated with each area to permit up to three crewmen to confer, study, relax, or socialize, thereby eliminating the need to return to the crew module for such activities.

Equipment requiring frequent access for servicing or maintenance was located in the center consoles. Equipment located around the periphery of the module is hinged so it can be swung out for maintenance or access to the module walls. Handholds and foot restraints are located throughout the module for safety and efficient operations.

In addition, a movable, adjustable pelvic/foot restraint is provided at the upper-level equipment for operation and maintenance. Two handrails, one on either side of the module, extend the length of the GPL in front of the consoles. Several pelvic/foot restraints are attached to these handrails. They can be moved along the rail and locked in place at any angle, including the relative angle between the foot and pelvic restraint.

The support required by the experiment program from each of the subsytems is summarized in Table 3-6. This table shows the crew operations involved as well as the facilities, tools, and equipment.
Table 3-6
GPL SUPPORT REQUIRED BY SPACE STATION SUBSYSTEMS

<table>
<thead>
<tr>
<th>Subsystem</th>
<th>Operations</th>
<th>Facility</th>
<th>Equipment</th>
<th>Tools</th>
</tr>
</thead>
<tbody>
<tr>
<td>Data Management</td>
<td>Cable/plug repair</td>
<td>Storage in test facility</td>
<td>Wire strippers</td>
<td>Flat cable strippers</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Wire Printer</td>
<td>Diagonals</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Longnose pliers</td>
<td>Portabin voltohmeters</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Solder gun</td>
<td>Connector/pin tools</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Terminal crimper</td>
<td>Screw drivers</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Allen wrenches</td>
<td></td>
</tr>
<tr>
<td>Equipment analysis and repair</td>
<td>Test facility</td>
<td></td>
<td>Power supplies</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Oscilloscope</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Digital multimeter</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Digital counter</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Function generator</td>
<td></td>
</tr>
<tr>
<td>Subsystem</td>
<td>Operations</td>
<td>Facility</td>
<td>Equipment</td>
<td>Tools</td>
</tr>
<tr>
<td>---------------------------</td>
<td>-----------------------------------------</td>
<td>----------</td>
<td>----------------------------</td>
<td>--------------------------------------------</td>
</tr>
<tr>
<td>Data Management (Continued)</td>
<td></td>
<td></td>
<td>Vacuum/nitrogen source</td>
<td>Circuit card puller</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Fluke/null meter</td>
<td>Screw driver</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Ultrasonic cleaner</td>
<td>Standard removal tools (depends on package concepts)</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Micro search terminal</td>
<td>Wire strippers</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Signal sources</td>
<td>Flat cable strippers</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Wire printer</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Wire cutters</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Needle-nose pliers</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Connector/pin tools</td>
</tr>
<tr>
<td>Subsystem</td>
<td>Operations</td>
<td>Facility</td>
<td>Equipment</td>
<td>Tools</td>
</tr>
<tr>
<td>---------------------------------</td>
<td>-------------------------------------------------</td>
<td>---------------------------</td>
<td>----------------------------------</td>
<td>---------------------------------</td>
</tr>
<tr>
<td>Onboard Checkout (Continued)</td>
<td>In-place equipment analysis and fault isolation</td>
<td>Electrical/electronics laboratory</td>
<td>Same as below</td>
<td>Crimping tools</td>
</tr>
<tr>
<td></td>
<td>Bench-level equipment analysis</td>
<td>(Multiinstrument test bench)</td>
<td>Multichannel oscilloscope</td>
<td>Screwdriver</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Volt-ohmmeter</td>
<td>Allen wrenches</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Multifunction signal generator</td>
<td>Circuit card extender/puller</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Power supplies</td>
<td>Test leads</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Electronic counter</td>
<td>Alligator clips</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Oscilloscope camera</td>
<td>Pliers</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Holding device</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Mallet</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Magnifier</td>
</tr>
<tr>
<td>Subsystem</td>
<td>Operations</td>
<td>Facility</td>
<td>Equipment</td>
<td>Tools</td>
</tr>
<tr>
<td>-----------------------------------</td>
<td>-----------------------------</td>
<td>---------------------------------</td>
<td>----------------------------------</td>
<td>----------</td>
</tr>
<tr>
<td>Stabilization and Attitude Control</td>
<td>Sensor replacement&lt;sup&gt;1&lt;/sup&gt;</td>
<td>Deploy/retract pressurizable compartment</td>
<td>Volt-ohmometer</td>
<td>Standard</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Oscilloscopes</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Power supplies</td>
<td></td>
</tr>
<tr>
<td>Stabilization and Attitude Control</td>
<td>Electronics module replacement&lt;sup&gt;2&lt;/sup&gt;</td>
<td>Electronics test laboratory</td>
<td>Oscilloscope, signal generator, generator, etc</td>
<td>Standard</td>
</tr>
<tr>
<td>Stabilization and Attitude Control</td>
<td>CMG replacement</td>
<td>NA</td>
<td>Mechanics tools</td>
<td>Standard</td>
</tr>
<tr>
<td>Stabilization and Attitude Control</td>
<td>CMG repair</td>
<td>NA</td>
<td>Mechanics tools, bearing puller</td>
<td>Standard</td>
</tr>
<tr>
<td>Guidance and Navigation</td>
<td>Sensor replacement&lt;sup&gt;3&lt;/sup&gt;</td>
<td>Deploy/retract pressurizable compartment</td>
<td>Volt-ohmometer</td>
<td>Standard</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Oscilloscopes</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Power supplies</td>
<td></td>
</tr>
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Table 3-6
GPL SUPPORT REQUIRED BY SPACE STATION SUBSYSTEMS (Continued)

<table>
<thead>
<tr>
<th>Subsystem</th>
<th>Operations</th>
<th>Facility</th>
<th>Equipment</th>
<th>Tools</th>
</tr>
</thead>
<tbody>
<tr>
<td>Guidance and</td>
<td>Electronics module</td>
<td>Electronics test</td>
<td>Oscilloscope, Standard signal</td>
<td></td>
</tr>
<tr>
<td>Navigation</td>
<td>replacement⁴</td>
<td>laboratory</td>
<td>generator, etc</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

1. Includes the following sensors: Horizon sensor, gyros.
2. Includes the following electronic assemblies: sensor interface electronics, CMG electronics, control electronics and jet drivers, power conditioners.
3. Includes the following sensors: star trackers, star sensors, rendezvous radars.
4. Includes the following electronic assemblies: sensor interface electronics.
<table>
<thead>
<tr>
<th>Assemblies</th>
<th>Operation</th>
<th>Facility</th>
<th>Equipment</th>
<th>Tools</th>
</tr>
</thead>
<tbody>
<tr>
<td>Solar Array and Orientation</td>
<td>Replacement of solar panels (feasibility</td>
<td>Storage</td>
<td>Special handling tools to</td>
<td>Wrenches</td>
</tr>
<tr>
<td></td>
<td>TBD - required EVA)</td>
<td></td>
<td>transport panels</td>
<td>Torque wrench</td>
</tr>
<tr>
<td></td>
<td>Replacement of motors, bearings</td>
<td>Storage</td>
<td>Special puller for</td>
<td>Wrenches</td>
</tr>
<tr>
<td></td>
<td>and dynamic seals, pumps</td>
<td></td>
<td>exposing bearings and</td>
<td>Torque wrench</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>seals</td>
<td></td>
</tr>
<tr>
<td>Energy Storage</td>
<td>Replacement of battery modules</td>
<td>Storage</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Transmission Control and</td>
<td>Connect/disconnect electrical umbilicals</td>
<td>None</td>
<td>Special electrical</td>
<td>Screwdrivers</td>
</tr>
<tr>
<td>Distribution</td>
<td></td>
<td></td>
<td>disconnect tool</td>
<td>Torque wrench</td>
</tr>
<tr>
<td></td>
<td>Replacement of black boxes, inverters,</td>
<td>Storage</td>
<td></td>
<td>Electrical</td>
</tr>
<tr>
<td></td>
<td>battery chargers, battery load regulators,</td>
<td></td>
<td></td>
<td>disconnect tool</td>
</tr>
<tr>
<td></td>
<td>and shunt regulators</td>
<td></td>
<td></td>
<td>Plug pin tools</td>
</tr>
</tbody>
</table>
Table 3-6
GPL SUPPORT REQUIRED BY SPACE STATION SUBSYSTEMS - ELECTRICAL POWER (Continued)

<table>
<thead>
<tr>
<th>Assemblies</th>
<th>Operation</th>
<th>Facility</th>
<th>Equipment</th>
<th>Tools</th>
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<tr>
<td>Subassemblies -</td>
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<td>Tachometer meters</td>
<td>Nylon gloves</td>
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<td>Motors</td>
<td>Test facility</td>
<td></td>
<td>Circuit card tester</td>
<td>Torque wrench</td>
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<tr>
<td>Instruments</td>
<td></td>
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<td>Side cutters</td>
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<td>Circuit cards</td>
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<td>Circuit card puller</td>
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<td>Cable</td>
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<td>Battery modules</td>
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Table 3-6
GPL SUPPORT REQUIRED BY SPACE STATION SUBSYSTEMS - EQUIPMENT AND FACILITIES FOR MAINTENANCE (Continued)

<table>
<thead>
<tr>
<th>Subsystem</th>
<th>Operation</th>
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<tr>
<td>Communications</td>
<td>Normal maintenance and replacement</td>
<td></td>
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<td>Connector pliers</td>
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<tr>
<td></td>
<td>Replacement of coaxial cables, connectors</td>
<td>Communications equipment test facility</td>
<td>Signal generators, Oscilloscope, spectrum analyzer, multimeter, power meter</td>
<td>Mounting rack tool Other small hand tools*</td>
</tr>
</tbody>
</table>

*Tools chosen for data management may also be used for emergency repairs at lower levels.
<table>
<thead>
<tr>
<th>Functions or Operations</th>
<th>Operational Monitors and Controls</th>
<th>Facilities</th>
<th>Equipment</th>
<th>Tools</th>
</tr>
</thead>
<tbody>
<tr>
<td>Checkout</td>
<td></td>
<td>Gas supply</td>
<td>Bas bottle</td>
<td>Misc hand tools</td>
</tr>
<tr>
<td>Leak Check</td>
<td></td>
<td></td>
<td>Hand valves</td>
<td></td>
</tr>
<tr>
<td>Valves/Bellows</td>
<td></td>
<td></td>
<td>Pressure gages</td>
<td></td>
</tr>
<tr>
<td>Connections</td>
<td></td>
<td></td>
<td>Bubble soap solution</td>
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</tr>
<tr>
<td>Subsystem</td>
<td>Visual display (P;T)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Functional</td>
<td>Propellant control panel</td>
<td>Gas supply</td>
<td>Voltameter/current tester</td>
<td>Misc electrical and mechanical hand tools</td>
</tr>
<tr>
<td>Valve Control Sequence</td>
<td>Visual display (P₁ events)</td>
<td></td>
<td>Ohmmeter</td>
<td></td>
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<tr>
<td>Checks</td>
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Table 3-6
GPL SUPPORT REQUIRED BY SPACE STATION SUBSYSTEMS - PROPULSION (Continued)
Table 3-6
GPL SUPPORT REQUIRED BY SPACE STATION SUBSYSTEMS - PROPULSION (Continued)

<table>
<thead>
<tr>
<th>Functions or Operations</th>
<th>Operational Monitors and Controls</th>
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<th>Equipment</th>
<th>Tools</th>
</tr>
</thead>
<tbody>
<tr>
<td>Checkout (Continued)</td>
<td></td>
<td>Component test areas</td>
<td>Gas supply pressure gages</td>
<td>Misc electrical and mechanical hand tools</td>
</tr>
<tr>
<td>Electrical Continuity Function Resistance Check</td>
<td>Strip charts (P)</td>
<td>Contingent test area</td>
<td>Gas supply pressure gages</td>
<td>Misc electrical and mechanical hand tools</td>
</tr>
<tr>
<td>Regulator</td>
<td>Strip charts (volts)</td>
<td>Gas supply pressure gages</td>
<td>Hand valves</td>
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<tr>
<td>Thruster Valves</td>
<td>Strip chart (events)</td>
<td>Voltmeter/current traces</td>
<td>Event recorder</td>
<td></td>
</tr>
<tr>
<td>Functions or Operations</td>
<td>Operational Monitors and Controls</td>
<td>Facilities</td>
<td>Equipment</td>
<td>Tools</td>
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</tr>
<tr>
<td>Checkout</td>
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<td>(Continued)</td>
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<td></td>
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<td>Heaters</td>
<td></td>
<td>Component test area</td>
<td>Temperature control box</td>
<td>Misc electrical hand tools</td>
</tr>
<tr>
<td>Resistance Functions</td>
<td>Strip chart</td>
<td></td>
<td>Temperature sensors</td>
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<td></td>
<td>(temperature)</td>
<td></td>
<td>Ohmeter</td>
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<td></td>
<td>Voltameter/ current traces</td>
<td></td>
</tr>
<tr>
<td>Replacement</td>
<td>Spare storage</td>
<td></td>
<td></td>
<td>Misc hand tools</td>
</tr>
<tr>
<td>Components/inst</td>
<td>Cleaning (liquid)</td>
<td></td>
<td></td>
<td>Eva tethers</td>
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<tr>
<td>Tankage (load or Unload)</td>
<td>Hazard storage</td>
<td></td>
<td>Handling dolly/ fixture</td>
<td>Hand tools</td>
</tr>
<tr>
<td>Thruster modules</td>
<td>Cleaning (liquid)</td>
<td></td>
<td></td>
<td>Hand tools</td>
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<td>Umbilicals</td>
<td>Cleaning (liquid)</td>
<td></td>
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<td>Instrumentation</td>
<td>as noted above</td>
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<td>Pressure unit assembly</td>
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<tr>
<td>Cleaning/ Decontamination</td>
<td>Purge gas</td>
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<td>Built-in capability</td>
<td>Hand tools</td>
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Table 3-6
GPL SUPPORT REQUIRED BY SPACE STATION SUBSYSTEMS - PROPULSION (Continued)

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<td>Line Repair</td>
<td>Argon purge gas</td>
<td>Brazing Equipment</td>
<td>Braze heads</td>
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<td></td>
<td>Cooling water</td>
<td>Tube benders</td>
<td>Tube cutters/ deburrers</td>
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<td></td>
<td>Cleaning (liquid)</td>
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<td>Propellant Check</td>
<td>Propellant laboratory</td>
<td>Propellant sampler (bottle and valves)</td>
<td>Hand tools</td>
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<td>Conventional portable checkout equipment, such as voltmeter, oscilloscope, electronic counter</td>
<td>Conventional hand tools modified for zero-gravity use such as tubing wrenches, screw drivers, pliers, or allen wrenches</td>
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<td>Replacement of</td>
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<td>Special portable plug-in equipment, such as flow meter, temperature meter, or pressure sensor</td>
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<td>Portable leak detector</td>
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<td>Plumbing repair equipment (contingency tube cutters tube flare,</td>
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<td>Subsystem</td>
<td>Operation</td>
<td>Facility</td>
<td>Equipment</td>
<td>Tools</td>
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<td>Brazing Wrenches</td>
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<td>(contingency)</td>
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<td>Phillips screw-drivers (3- and 6-in.)</td>
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<td>Circuit card puller</td>
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<td>Continuity test light</td>
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<td>Facilities</td>
<td>Equipment</td>
<td>Tools</td>
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<td>EVA Support Equipment</td>
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<td>Pressure Suit Assembly (PSA) Support Equipment</td>
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<td>None</td>
<td>Special medical equipment repair kit</td>
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<td>Mechanical</td>
<td>Maintenance of mechanical system; i.e., gimbal rollers, hydraulic systems, elevators, and cargo-handling devices</td>
<td>Tool-storage areas, mechanical assembly/ disassembly areas</td>
<td>Holding fixtures</td>
<td>Wrenches</td>
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<tr>
<td></td>
<td>Docking shock struts; door mechanisms, door seals, window seals</td>
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<td></td>
<td>Torque wrenches, allen wrenches, glove box</td>
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<tr>
<td>Functions or Operations</td>
<td>Operational Monitors and Controls</td>
<td>Facilities</td>
<td>Equipment</td>
<td>Tools</td>
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<td>-------------------------</td>
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<td>Continuity test light</td>
</tr>
<tr>
<td>Restraint Equipment</td>
<td>Replace/repair restraint locking clamping device and fabrics</td>
<td>GPL</td>
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<td>Fabric mending kit (contents to be determined)</td>
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<td>Exercise Equipment</td>
<td>Repair of mechanical linkage-cables, electrical alternator load control</td>
<td>None</td>
<td>Volt-ohmmeter</td>
<td>Socket set with 3/8 drive, and 3/8, 7/16, 1/2, 9/16 in. sockets</td>
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<td></td>
<td></td>
<td>Same as personal equipment</td>
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<td>Hygiene Equipment</td>
<td>Adjust Repair</td>
<td>GPL</td>
<td>Same as personal equipment</td>
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<td>Allen wrench, 5/32</td>
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<td>Phillips screwdrivers, (3- and 6- in.)</td>
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<td>B-nut wrench, to be determined</td>
</tr>
</tbody>
</table>
3.2.2 Station Operations
Sustained operations will be initiated with the third Log M flight five months after the first launch, when the ISS crew is increased to six men. ISS operations will continue until four years and seven months later when the Space Station crew is increased to 12 men. Over the entire Space Station program, a total of approximately 275,000 man-hours of productive operations will be provided on-orbit. Of these, 88,000 will be provided during ISS operations.

The crew will be delivered to orbit as passengers onboard the Space Shuttle. Once docking has been completed, the two crewmen will enter the Shuttle airlock, transferring through the expandable tunnel to the payload parallel interface. The crewmen then will equalize the pressure across the Log Module hatch, open the hatch, and transfer through the Log Module airlock and the Log Module to the Space Station. The exit of crewmen returning to earth is the reverse operation along the same path.

The Space Station design approach has paid careful attention to minimizing crew tasks and complexity associated with routine operations and maintenance activities to provide the maximum possible number of man hours on-orbit for experiment operations. The general crew functions for the on-orbit crew include the following station operations:

a. Subsystem operations.
b. Inventory control.
c. Logistics vehicle checkout and operations.
d. Resource planning.
e. Station maintenance.
f. Safety and medical care.
g. Experiment interfaces.
h. Onboard checkout.
i. Contingency modification.

All of the daily routine operations for station operations will be automated to the maximum extent practical. A typical example is the monitoring of critical parameters and activation of appropriate warning devices for out-of-tolerance conditions. The actuation of appropriate response to warnings will be a crew responsibility; however, system switching to redundant or backup
systems will also be automated as much as possible. During each shift, one crewman will be assigned the responsibility of the control console located in the Crew Operations Module. When operations are minimal at this position, the operator will perform other duties, but he is available if malfunction or emergency conditions arise requiring his attention.

Additionally, the crew will perform the following activities: food preparation and cleanup, hygiene and waste management, rest and relaxation, physical fitness and exercise, housekeeping (cleanup), and routine medical and dental care.

Since some of the subsystem requirements were changed for the Modular Space Station, it was deemed necessary to reexamine crew requirements for station operations to ensure adequate crewtime to support experiment operations. Personal activities were not reexamined in detail since they remained the same as for the 33-ft station, and equipment, procedures, and general philosophy regarding crew-equipment interfaces are unchanged for the Modular Space Station.

The major effort for the Modular Space Station crew operations analysis was to determine the time required for routine operations. The time for personal activities was defined as 90 min a man per day for eating, hygiene, and waste and 8 hr a man per day for sleeping. Thus, the essential objective of the analysis was to determine how the crew spends its 10 hr a day of duty time.

To facilitate the generation and compilation of these data, the form shown in Figure 3-10 was devised. The form is based on the premise that all subsystem tasks can be categorized under four major headings. An increase in crew involvement is inherent in the second tier categories, as shown in Table 3-7. Each subsystem designer completed the forms for the equipment for which he is responsible. An assembly-level breakdown was used to identify tasks. The frequency and duration (F&D) were then entered on the form. With these raw data, it was possible to compile crew time requirements in various formats in order to better understand what crew responsibilities are and how much time should be devoted to them.
<table>
<thead>
<tr>
<th>CODE NUMBER</th>
<th>HI THRUST</th>
<th>LO THRUST</th>
<th>ADD</th>
<th>ADE</th>
<th>RESPONSIBLE ENGINEER</th>
<th>PARKER</th>
<th>DATE</th>
</tr>
</thead>
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<td>LO THRUST</td>
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<td></td>
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<td>AEB0100</td>
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<td>AEC0200</td>
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</tbody>
</table>

<table>
<thead>
<tr>
<th>CODE NUMBER</th>
<th>HI THRUST</th>
<th>LO THRUST</th>
<th>ADD</th>
<th>ADE</th>
<th>RESPONSIBLE ENGINEER</th>
<th>PARKER</th>
<th>DATE</th>
</tr>
</thead>
<tbody>
<tr>
<td>ADB0100</td>
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<td></td>
<td></td>
<td>LO THRUST</td>
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<td></td>
<td></td>
<td>AEB0100</td>
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<td>AEC0100</td>
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<td></td>
<td></td>
<td>AEC0200</td>
<td></td>
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<td></td>
</tr>
</tbody>
</table>

**Figure 3-10. Crew Operations Analysis**
<p>| | | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td><strong>Verify Status</strong></td>
<td>3.</td>
<td><strong>Service</strong></td>
</tr>
<tr>
<td>1.1</td>
<td>Observe on-off condition</td>
<td>3.1</td>
<td>Flip switch</td>
</tr>
<tr>
<td>1.2</td>
<td>Confirm or determine quantitative measurement</td>
<td>3.2</td>
<td>Remove cover</td>
</tr>
<tr>
<td>1.3</td>
<td>Adjust to effect proper operating condition</td>
<td>3.3</td>
<td>Manually clean or lubricate</td>
</tr>
<tr>
<td>2.</td>
<td><strong>Activate/Deactive</strong></td>
<td>4.</td>
<td><strong>Monitor and Control</strong></td>
</tr>
<tr>
<td>2.1</td>
<td>Flip switch</td>
<td>4.1</td>
<td>Monitor automatic operation</td>
</tr>
<tr>
<td>2.2</td>
<td>Warm-up or shut down</td>
<td>4.2</td>
<td>Monitor semiautomatic operation</td>
</tr>
<tr>
<td>2.3</td>
<td>Manually close valve or replace unit</td>
<td>4.3</td>
<td>Manual control</td>
</tr>
</tbody>
</table>
Table 3-8 shows the periodic time requirements for each of five subsystems. The interval (daily, every seven days, every 10 days, etc) is indicated in the left-hand column. The number of events for each interval is in the next column. The minutes required to accomplish the task are entered under each subsystem designation. Totals are provided by subsystem and by interval. (Communications, data management and onboard checkout are not included in the table.)

As shown in Table 3-8, much of subsystem operations is performed in daily or weekly tasks. These tasks involve routine inspection of equipment or displays to ensure that equipment is functioning normally or that consumables are actually used as planned. The less frequently performed tasks involve periodic replacement or scheduled servicing (i.e., preventive maintenance).

Corrective maintenance tasks are excluded from this analysis. They are reported in MP-01, Mission Analysis. The time allocated for corrective maintenance is 130 min a day and that time requirement is included in this analysis.

A significant effort for the Space Station crew is mission planning and control. These activities are summarized in Table 3-9. They are computed on a daily basis (i.e., an average for each day). Actually, a given crewman might confer with ground personnel once or twice a week, but his average expenditure is estimated as 10 min per day.

Mission planning and control reflects primarily the crew interface with the data management system as well as communications with the ground. The crew must enter data on a daily basis and call up any information it requires. A total daily average of 345 min for mission planning and control resulted from this analysis.

Another step in the analysis was to reevaluate the time allocated for housekeeping and logistics to reflect the onboard processor and compactor to handle trash and the pantry concept for cargo. A total of 145 min was computed for food preparation and issue (one man preparing and issuing food to three or more crewmen), galley and station cleaning and cargo handling.
<table>
<thead>
<tr>
<th>Interval (days)</th>
<th>No. of Events</th>
<th>Structure</th>
<th>GNC</th>
<th>Environment Control</th>
<th>Propulsion</th>
<th>Electrical Power</th>
<th>Subtotals</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>15</td>
<td>30</td>
<td>14</td>
<td>46</td>
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<td>15</td>
<td>100</td>
<td>14</td>
<td>30</td>
<td>20</td>
<td>194</td>
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<td>10</td>
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<td></td>
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<td>90</td>
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<td>210</td>
<td>95</td>
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<td>Daily Avg</td>
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<td>16</td>
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<td>167</td>
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<tr>
<td>Mission Planning and Control</td>
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<tr>
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<tr>
<td>Status reporting (10 min/crewman)</td>
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<td>Ground status report</td>
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<td>Communications (10 min/crewman)</td>
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<td>Inventory control</td>
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<tr>
<td>Staff conference (20 min/crewman)</td>
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<td>Logistics removal/ storage</td>
<td>30 (145)</td>
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<tr>
<td>Subsystems operations</td>
<td>130</td>
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<tr>
<td>Subsystems maintenance</td>
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</tr>
</tbody>
</table>

Subtotal 787 (1.3) Man-equivalents

Available for Experiments 2,813 (4.7)
Total Duty Time Available (6 x 10 hr) 3,600 min
The subtotal of 167 min for subsystem operation was entered and the updated maintenance estimate of 130 min yielding a grand total of 787 min or the equivalent of about 1.3 man days. One man day equals 10 hr. The remainder of 3,600 total duty hours is available for experiments. (i.e., The equivalent of 4.7 men/day.)

The major result of these analyses was to verify earlier estimate that station operation and housekeeping function would require less than 2 men/day, on the average, for their accomplishment. The general crew complement is required to accommodate a changing experiment program. Such flexibility will require a broad range of scientific background in order to minimize detailed instructions for the overall training program. As shown in Figure 3-11, one crewman is assigned the responsibility for station operations and maintenance, the Space Station commander. A second crewman, the experiment officer, is primarily responsible for all experiment operations, but is also responsible for experiment interface operations. The four remaining crewmen are assigned to the experiment operations. Principal investigators may be included in the group of four experiment operations personnel. The scientific crew will require a minimum of astronaut training; primarily, Space Shuttle passenger responsibilities, Space Station safety, emergency, and personal duties training (waste management, hygiene, etc.).

The crewman's duty cycle on-orbit will nominally be 90 days. Crew overlap during crew rotation is nominally planned for 12 hours, though this period could probably be reduced if required. The crew will be recruited for continuous support of the program with one on-orbit duty cycle every year. The balance of the year will be spent in mission preparation, proficiency training, debriefings, and as mission operations support personnel on the ground. As mentioned previously, each crewman will be trained in more than one skill to provide backup operational capabilities on-orbit. Table 3-10 presents a crew requirements summary for comparison between the three types of crewmen.
Figure 3-11. ISS Space Station Organization
<table>
<thead>
<tr>
<th>Astronaut</th>
<th>Experiment/Scientist</th>
<th>Principal Investigator</th>
</tr>
</thead>
<tbody>
<tr>
<td>Continual flights</td>
<td>Several flights</td>
<td>One or two flights</td>
</tr>
<tr>
<td>Operation of subsystems</td>
<td>Operations of scientific equipment</td>
<td>Operation of one type of equipment</td>
</tr>
<tr>
<td>General training</td>
<td>General training and proficiency training in selected areas</td>
<td>Limited training on Space Station required activities</td>
</tr>
<tr>
<td>Duty scheduled on 90-day centers 270 days apart</td>
<td>Duty scheduled on FPE groupings</td>
<td>Duty scheduled with special equipment</td>
</tr>
</tbody>
</table>
3.2.3 **Logistics Support**

The Shuttle provides the transportation system to deliver and return the crew, RAM's, experiment equipment, and supplies to the Modular Space Station. An analysis of crew rotation requirements, Space Station subsystem resupply cargo, and experiment (RAM's, equipment, samples, data, and resupply) cargo was accomplished to identify the flight requirements for the ISS and GSS operations. The other key factors that were integrated with the cargo requirements to establish the flight schedule were:

A. The shuttle delivery and return payload capability is 20,000 lb.

B. The maximum shuttle launch frequency is every 30 days.

C. The shuttle can accommodate a maximum of two passengers.

D. Crew rotation cycles are based on a nominal frequency of every 90 days.

E. The maximum cargo payload accommodation of a Logistics Module is 14,000 lb.

F. The maximum cargo payload capability of a Crew Cargo Module is 11,000 lb.

G. The Modular Station initial buildup and on-orbit assembly logistics support will include the delivery of off-loaded subsystem equipment and a large inventory of spares over and above the nominal resupply requirements.

H. Resupply cycles are scheduled on nominal 90-day centers.

I. Experiment Case 534 will be used to establish a flight schedule. The results of the analysis impacting the ISS flight schedule include a total cargo weight of 254,000 lb delivered to the ISS during five years of operation.
A detailed description of station subsystem and experiment cargo requirements including cargo mix of gases, liquids, and solids by weight and volume is presented in SE-06.

Cargo Handling

The on-orbit "pantry concept" developed during the 33-ft station study was reevaluated for the modular station design and operation. The reevaluation concluded that the pantry concept was the best concept and operational mode for on-orbit storage, inventory control, cargo transfer (loading and unloading), and daily utilization by the crew. Tradeoffs emphasized crew time, storage requirements aboard the station, and scheduling of cargo tasks. The pantry concept continues to provide the minimum onboard storage requirements for other station modules, represents the minimum crew time required for cargo transfer, and allows the transfer of cargo on an as-needed basis or noninterference scheduling with experiment operations.

The requirement for 120 days of supplies on orbit after each resupply cycle is satisfied by having 30 days of operating spares, consumables, and expendables onboard the station and 90 days of supplies in the logistics module. With the arrival of the next logistics flight, the returning Logistics Module also returns the supplies not utilized plus cargo from the station. The new Logistics Module delivers 90 days of supplies and the cycle continues with
each Logistics Module rotation. Another approach is to off-load the remaining supplies not utilized onto the station rather than return all unused cargo to ground inventory. An analysis of the cargo manifest concludes that almost all of the nonutilized items would be spares for the first 11 quarters of ISS operations. The spares would be added to the inventory and controlled by the combined on-orbit/ground inventory control system. Future flights would then be void of these items. The additional onboard storage for these items would be minimal.

The remaining quarters (11 to 20) of ISS operations require two Logistics Module deliveries for each 90-day phase to satisfy resupply requirements.

Cargo transfer operations will be similar to those developed for the 33-ft station. Selected liquids and gases will be transferred by a transfer system controlled from the Space Station command control console (Figure 3-12) to the subsystem using points (RCS, RAM, GPL, etc) throughout the station. The fluid or gas will be pumped or gas pressure-fed to effect transfer. Each neutron docking port on the Modular Space Station will have the interface connectors and capability to mate to the Logistic Modules for these transfer operations. All cryogenics will be transferred by the crew from the Logistics Module to the GPL or RAM. The study emphasis on low initial cost eliminates all large quantities of cryogenics for controlled transfer by pumping. Current technology has not developed an operational system or technique for cryogenic transfer in zero g. DDT&E costs to develop a system for cryogenic transfer would exceed the study guidelines for low initial cost. The 33-ft station study considered developing a system to pump or transfer cryogenic by a controlled transfer system. Small quantities of special fluids or gases required for experiment operations will be transferred the same as solid cargo.

Solid cargo transfer will primarily be accomplished by the crew, which will hand-control and translate each item on an as-needed basis or periodically according to schedule. The majority of solid cargo items can be safely handled and transferred by the crew from the Logistics Module or Crew Cargo Module to the power, crew, or GPL modules without the aid of a cargo-handling system. However, the characteristics of a few items exceed the
Figure 3-12. Logistics Module
capability of a crewman to safely control and constrain the movement of the item without the assistance of a mechanical aid or cargo handling device. These characteristics include size or shape, moment of inertia, and safety precaution (e.g., transfer of high-pressure gas tanks at 3,000 psig).

Some of the items will be resupplied periodically throughout the ISS operations and will require a transfer from the Logistics Module to a station module. The experiments will also require the periodic delivery and transfer of equipment or resupply of cargo having the characteristics requiring a transfer system to assist the crew. Since the usage rate of the transfer system is periodic rather than routine with each resupply flight, a simple system that can be easily installed and removed for onboard storage is desired rather than a more sophisticated and permanent system throughout the station. A proposed concept for a minimum system is presented in the following paragraphs and would be delivered to the station on the first Logistics Module.

A dual-cable cargo moving system is depicted in Figures 3-13 and 3-14. The system features include the following:

A. Two cables are attached to fixtures located in the aisleways of each station module and Logistics Module. Separate cables are attached on each side of the aisle to provide directional control of the cargo transfer.
B. The cables are anchored at convenient intervals.
C. No fittings are required on the cables.
D. Removable cable trackers are easily and quickly installed by a crew member.
E. A dead-man brake is provided on the tracks.
F. Anchor pins seize continuous cable run.
G. Corners can be conveniently traversed.
H. The system is easily adaptable to cargo container design.
I. No maintenance is required.
J. Minimum storage is required on the station.
K. Minimum crew time for installation or removal.
Figure 3-13. Transfer Cable System
Figure 3-14. Cargo Handling System
Equipment requiring use of the system during ISS activation would include that described in Table 3-11.

Table 3-11
CANDIDATE EQUIPMENT REQUIRING TRANSFER SYSTEM

<table>
<thead>
<tr>
<th>Item</th>
<th>Quantity</th>
<th>Transfer From Log Module To</th>
</tr>
</thead>
<tbody>
<tr>
<td>CMG's</td>
<td>4</td>
<td>Power/Subsystems Module</td>
</tr>
<tr>
<td>Repressurization Gas</td>
<td></td>
<td></td>
</tr>
<tr>
<td>O₂</td>
<td>1</td>
<td>Power/Subsystems Module</td>
</tr>
<tr>
<td>N₂</td>
<td>4</td>
<td>Power/Subsystems Module</td>
</tr>
<tr>
<td>Megabolic Gas</td>
<td></td>
<td></td>
</tr>
<tr>
<td>O₂</td>
<td>2</td>
<td>Power/Subsystems Module</td>
</tr>
<tr>
<td>N₂</td>
<td>2</td>
<td>Crew/Operations Module</td>
</tr>
<tr>
<td>Pumpdown Accumulators</td>
<td>2</td>
<td>Power/Subsystems Module</td>
</tr>
<tr>
<td>Water Tanks</td>
<td>2</td>
<td>Crew/Operations Module</td>
</tr>
<tr>
<td>Batteries</td>
<td>1 set</td>
<td>Power/Subsystems Module</td>
</tr>
<tr>
<td></td>
<td>2 sets</td>
<td>Crew/Operations Module</td>
</tr>
<tr>
<td></td>
<td>2 sets</td>
<td>GPL</td>
</tr>
<tr>
<td>Food (Refrigerators)</td>
<td>2</td>
<td>Crew/Operations Module</td>
</tr>
<tr>
<td>(Freezers)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Trash Compactor</td>
<td>1</td>
<td>Crew/Operations Module</td>
</tr>
</tbody>
</table>

111
To operate the system, the crew would attach the cable runs from the LM to the equipment location aisle zone in the station module where the equipment or item is to be transferred. The crew would then proceed to the storage rack of the LM and attach one cable tracker to the cable. The tracker is clamped and locked on the cable and is normally spring-loaded to the brake position. The crew depresses the trigger mechanism releasing the brake and the tracker is free to slide along the cable. Releasing the trigger automatically engages the tracker brake.

With one tracker installed, the crew would then attach an adjustable cargo constraint cable. One end anchors to the tracker and the other end attaches to the cargo-packaging fitting. The tracker and anchor remove the cargo-holding constraints (bolts, straps, etc), releasing the cargo from its storage rack. The cargo item is pulled into the aisleway to allow installation of the second tracker, and guide cables are then adjusted to the proper tension to constrain the cargo. The crew is now ready to translate the cargo along the cable run.

The crewmen release the tracker brake and the crewmen provide the force to translate the item. The crew performs the reverse procedure to remove and install the item at its destination point. Figure 3-15 further demonstrates the use of the proposed system. The system provides a very simple, easy-to-operate and store, minimum-maintenance system and cost compared to other systems evaluated.

3.3 DUTY CYCLES
The mission ground rules which affect the duty schedules are summarized as follows:
   A. The ISS will be operational when fully manned (at least two crewmen), and fully configured, including the GPL and at least two RAM's.
   B. The baseline workday is 10 hours, with one day off. The work period will be scheduled within a 12-hour tour of duty for seven days a week.
Figure 3-15. Cargo Handling System Components

- Package
- Hook
- Spring-Loaded Brake Trigger
- Guide Cables
C. For on-orbit operations, no system or subsystem design will prohibit single or dual-shift operations, even though a dual shift is currently recommended.

D. An on-orbit scheduling technique is used to integrate scheduled subsystem maintenance with experiment operation and maintenance to minimize operational interferences among these activities.

The duty cycle recommended for the ISS is two 12-hour tours or responsibility to provide 24-hour coverage of all operations and still permit considerable choice in the scheduling of activities. Scheduled duty time will actually consist of no more than 10 hours within the 12-hour tour of responsibility. During the remaining two hours, the crewmen is available if required; that is, he is not asleep or otherwise not readily available. With this arrangement, only four meal periods are actually required, two of which could be scheduled to bring both shifts together.

Figure 3-16 depicts a generalized duty cycle for three crewmen who share a 12-hour tour of duty. It illustrates how three crewmen can be available concurrently for those tasks requiring three men and retain the appropriate breaks for hygiene, waste, eating, and off-duty time. Actually, the total shift is extended to 15.5 hours, which would provide a desirable overlap of shift operations. It also indicates how individual variation in duty cycling is attained without comprising any constraints.

Tables 3-12 through 3-15 shows the time requirements and scheduling of activities for the four crewmen whose primary responsibility is station operation and maintenance. Crewmen No. 1 and 2 are responsible for first shift operation and crewmen No. 3 and 4 for second shift operations.

The crewmen can schedule the order of performing tasks to suit the needs of the day or their own personal needs without jeopardizing the operation and maintenance of the station.
Figure 3-16. Generalized Duty Cycle for 3 Crewmen
Table 3-12
ACTIVITY TIME REQUIREMENTS AND SCHEDULING - CREWMAN NO. 1

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<th>Sleep (min)</th>
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### Table 3-14

**ACTIVITY TIME REQUIREMENTS AND SCHEDULING - CREWMAN NO. 3**

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**Totals** 90 90 180 540 60 480 1440
Table 3-15
ACTIVITY TIME REQUIREMENTS AND SCHEDULING - CREWMAN NO. 4

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Totals            | 90                      | 90        | 180            | 600        | 480         | 1440        |                     |
3.4 SAFETY

Two general requirements in the Program Specification Document (CM-01) guided the safety design effort. They are:

3.1.3.4 The Space Station will rely on the Shuttle for emergency removal of the crew with 48 hours of alert notification.

3.2.6.1.2 Safety is a mandatory consideration through the total program. As a goal, no single malfunction or credible combination of malfunctions and/or accidents shall result in serious injury to personnel or to crew abandonment of the Space Station.

As the study progresses, more detailed specifications were developed. Many of these significantly affect crew operations; therefore, they are outlined below with a summary of the design (procedural or equipment) implementation.

3.2.1.1.2.2 Meteoroid protection shall be provided by the MSS design when exposed to the meteoroid flux given in TMX-53865, Second Edition, August 1970.

3.2.3.5 The probability of no loss of pressure in a habitable module shall be 0.9 or greater during the initial 10 years of Space Station operation.

3.7.1.3.5.2 Provisions shall be made for detecting, locating, and repairing meteoroid damage.

The following meteoroid protection features are provided: meteoroid bumper, total pressure monitor, leak sensors, caution and warning, repair kit, and compartment evacuation precedence (as discussed earlier). These features are discussed in detail in SE-03, Detailed Preliminary Design.

3.2.1.1.1.4 Onboard systems shall be provided for checkout, monitoring, warning, and fault isolation to a level consistent with safety and with the in-orbit maintenance and repair of failures or damage shall also be provided. As a goal, the overall station operations shall not be substantially degraded by selected repair modes.

3.2.1.1.23 Space Station systems which incorporate failure-related automatic switch-over controls shall be designed to provide crew notification of the switch-over and conform proper operation of the system.
For critical failures the crew shall be automatically notified of conditions requiring crew attention.

Onboard systems are provided with automatic checkout and warning for critical parameters. This capability includes automatic visual and oral notification, automatic initiation of fault isolation, independent redundant sensors, dedicated display, separate power, full backup capability from alternate location, and display in each habitable compartment.

Warning parameters include O₂ storage, N₂ storage, dump and relief valve, contamination monitor, coolant H₂O circulation, radiator control, radiator recirculation, propellant, compartment pressure, partial O₂, and fire.

3.2.6.2.1 The Space Station shall be divided into at least two pressurized habitable volumes so that any damaged module can be isolated as required. Accessible modules will be equipped and provisioned so that the crew can safely continue a degraded mission and take corrective action to either repair or replace the damaged module.

Long term refuge is provided in either the GPL or the Crew/Operations Modules. Each is equipped with an independent EC/LS system, command-control capability, docking port for logistics, fault detection/isolation, and food, water, and supplies.

3.2.6.2.2 Sensors shall be installed to provide fire warnings in sensitive or danger areas. Fire suppressant techniques such as fire extinguishers or automatic isolation and decompression of module compartments shall be provided.

Every known precaution will be taken to reduce fire hazards since there is no detection, extinguishing and suppressant system to avoid all crew risk. Sources of ignition will be minimized and use of flammable material will be reduced to the least quantity possible. Egress hatches between modules will provide the crew with immediate egress to a safe compartment. Hard covers will be preinstalled on wires and wire supports. The electrical system will incorporate other safety features such as bonding and circuit protection.
These design features will be augmented with emergency lighting, caution and warning, etc. The OCS will continually monitor critical operations and alert the crew when a safety problem arises.

3.2.6.2.6 Pressure hatch design shall provide a means of visual verification that proper closure has been accomplished.

3.7.1.3.9.2 A minimum of two airlocks, each having a two-man capability, shall be provided.

Three EVA airlocks will normally be available to the crew. Planned EVA is through the GPL airlock. Alternates are located in the Log M and power module as indicated in Figure 3-17. Other design features are: (1) hatches are operable by one man, (2) hatches are operable from either side, (3) positive closure indication, (4) windows in each hatch, and (5) pressure-equalizing valve in hatch.

3.2.6.3.2 Personnel escape routes shall be provided in all hazardous situations. A design goal shall be to provide alternate escape routes that do not terminate into a common module area.

Refuge/retreat precedence is outlined in Table 3-16.

Escape routes which are mutually exclusive from all hazardous areas and from all habitable volumes are as follows:

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</tbody>
</table>

These routes are shown schematically in Figure 3-18.

3.3.2.2.7 All materials selected for use in habitability areas shall be nontoxic, nonflammable, and nonexplosive to the maximum extent possible.
Figure 3-17. Integrated SS Airlock Summary
Table 3-16
REFUGE/RETREAT PRECEDENCE

<table>
<thead>
<tr>
<th>ORDER</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1ST ORDER</td>
<td>TO CREW/OPERATIONS MODULE OR GPL</td>
</tr>
<tr>
<td></td>
<td>• EACH FULLY EQUIPPED TO OPERATE WITH LITTLE IF ANY DEGRADATION</td>
</tr>
<tr>
<td></td>
<td>• NO SPECIAL SHUTTLE FLIGHT LIKELY</td>
</tr>
<tr>
<td>2ND ORDER</td>
<td>TO POWER MODULE OR LOGISTICS MODULE</td>
</tr>
<tr>
<td></td>
<td>• 96-HOUR LIFE SUPPORT</td>
</tr>
<tr>
<td></td>
<td>• AIRLOCK AVAILABLE</td>
</tr>
<tr>
<td></td>
<td>• SHUTTLE FLIGHT PROBABLY REQUIRED</td>
</tr>
<tr>
<td>3RD ORDER</td>
<td>TO ATTACHED RAM'S</td>
</tr>
<tr>
<td></td>
<td>• 96-HOUR LIFE SUPPORT</td>
</tr>
<tr>
<td></td>
<td>• REQUIRES EVA TRANSFER OR SHUTTLE RESCUE</td>
</tr>
</tbody>
</table>

A summary of design requirements developed to meet the above specification follows:

A. Water only in EC/LS inside loops.
B. No cryogens in habitable areas.
C. No hydrogen onboard.
D. Hydrazine stored outside pressurized areas.
E. Contamination detection and control system.
F. Isolation chamber.
G. Backup redundancy.

3.7.1.3.1.1 The EC/LS system will provide a shirtsleeve environment within the habitable areas during the buildup, activation, and module replacement period. In addition to meeting the above specification, a requirement was established that no compromise of safety during buildup and activation would be permitted. To meet this general requirement, the following features were incorporated in the system design.
A. No EVA required.
B. Minimum activation crew.
C. Initial entry in pressure suits.
D. Verification of life-critical functions prior to entry.
E. No manning until all life-critical functions are fully operational.
F. Orbiter attached while buildup crew in SS module.
G. Caution and warning system active.
H. Remote activation of pressure lines.

Another safety requirement was to locate pressure vessels and explosives away from crew areas, preferably in unpressurized areas. The following design implementation resulted: propellants stored in unpressurized areas of Power/Subsystems Modules and Logistics Module, GO\textsubscript{2} located in Logistics and Power/Subsystems Modules cryogens for experiments located in test and isolation chamber (GPL), and no volatile fluids in habitable areas.

3.7.1.4.3 Provisions and habitable facilities shall be adequate to sustain the entire crew for a minimum of 96 hours during an emergency situation requiring Shuttle rescue.

In addition to the primary and backup EC/LS systems, a third level of emergency backup is provided in the form of 3-man pallets, as shown in Figure 3-19.

The basic two-man pallet may be located in any module wherein crew members could become isolated and would provide sufficient supplies for a maximum of four days. The O\textsubscript{2} supply supplements the normal O\textsubscript{2} stored in multitank reservoirs and would only be used if the crew members were isolated from the normal supply because of a catastrophic occurrence. The food, batteries, and temperature control equipment provide for a similar situation. The water and LiOH (used for CO\textsubscript{2} removal) would be used under similar circumstances and could also be used if the primary water recovery unit or CO\textsubscript{2} recovery unit fails. Under these latter circumstances, the crew could continue normal operations throughout the Space Station while repairs were being accomplished. It is unlikely that this mode would be needed because most repairs could be made before CO\textsubscript{2} levels or water quantity become critical.
### 3-MAN PALLET REQUIREMENT

<table>
<thead>
<tr>
<th>PROVISION</th>
<th>WEIGHT (LB)</th>
<th>TOTAL</th>
</tr>
</thead>
<tbody>
<tr>
<td>METABOLIC O₂</td>
<td>52</td>
<td></td>
</tr>
<tr>
<td>OXYGEN</td>
<td>142</td>
<td></td>
</tr>
<tr>
<td>CREW INTAKE + COOLING</td>
<td>30</td>
<td></td>
</tr>
<tr>
<td>2700 KCAL DIET</td>
<td>42</td>
<td></td>
</tr>
<tr>
<td>MAINTAIN 7.6 mmHg PICO₂</td>
<td>50</td>
<td></td>
</tr>
<tr>
<td>960 WATT-HR</td>
<td>7</td>
<td></td>
</tr>
<tr>
<td>1600 BTU/HR COOLING</td>
<td>5</td>
<td></td>
</tr>
<tr>
<td>MISC. SUPPLIES</td>
<td>25</td>
<td>353</td>
</tr>
<tr>
<td>PALLET/PACKAGING</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**TOTAL**

- **OXYGEN:** 142 lb
- **WATER:** 142 lb
- **FOOD:** 30 lb
- **LIOH:** 42 lb
- **BATTERIES:** 50 lb
- **WATER BOILER:** 7 lb
- **BOILER:** 5 lb
- **MISC. SUPPLIES:** 25 lb
- **TOTAL:** 353 lb

![Diagram of 3-Man Pallet Provision](image-url)
The pallets are distributed as follows:

- **GPL**: 2
- **Power Subsystems Module**: 1
- **Crew/Operations Module**: 0
- **Logistics Module**: 1
- **RAM**: 1

Although no detailed specifications exist for space suits, the following requirements were established to ensure maximum crew safety during IVA/EVA:

A. Suit for each crewman plus two spares.

B. Four EVA/IVA suits.
   - 2 individually fitted suits in Logistics Module.
   - 2 backup suits in GPL.

C. Four grossly fitted suits for research personnel.
   - 2 in Power/Subsystems Module.
   - 2 in Crew/Operations Module.

D. Umbilical connectors located in every pressurizable compartment.

Safety requirements for module interfaces were as follows:

A. Hydrazine connectors and lines vented overboard.

B. Electrical lines separated from flammable fluids.

C. Hydrazine lines separated from oxidizer line.

D. Shutoff controls on both sides of interfaces.

E. Redundant lines separated.

F. Fluid lines purged overboard prior to mating and disconnecting.

G. Shirtsleeve access.
3.2.6.4.2 The allowable radiation limits for the crew are:

<table>
<thead>
<tr>
<th>Organ</th>
<th>1 yr avg daily</th>
<th>30 day</th>
<th>Qtrly*</th>
<th>Yearly</th>
<th>Career</th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin (0.1 mm)</td>
<td>0.6</td>
<td>75</td>
<td>105</td>
<td>225</td>
<td>1200</td>
</tr>
<tr>
<td>Eye (3.0 mm)</td>
<td>0.3</td>
<td>37</td>
<td>52</td>
<td>112</td>
<td>600</td>
</tr>
<tr>
<td>Marrow (5.0 cm)</td>
<td>0.2</td>
<td>25</td>
<td>35</td>
<td>75</td>
<td>400</td>
</tr>
</tbody>
</table>

The radiation protection assembly provides the crew with protection against adverse radiation exposure. The solar-flare environment and the trapped-proton environment are expected to contribute the majority of the dose. The critical allowable dose is the dose on the BFO (blood-forming organs). The maximum allowable dose is 35 rem over a 90-day period.

The primary protective measure is spacecraft shielding along with onboard equipment. Our analysis shows that when a man-model is combined with a Space Station model, the resultant dose is 9.4 rem to the BFO over a 90-day period.

The radiation protection assembly requirements are primarily for monitoring and measuring the extent and kind of radiation exposure to ensure crew safety and for further analytic investigations. The equipment shall include onboard and extravehicular dosimetry which will be linked to the caution and warning systems as required.

Additional details regarding long-life assurance and safety are presented in Section 7, MP-01, MSS Mission Analysis.

*May be allowed for two consecutive quarters with six months restriction from further exposure to maintain yearly limit.
APPENDIX A
EXPERIMENT CREW OPERATIONS

Prepared by
MARTIN MARIETTA CORPORATION
Denver Division
<table>
<thead>
<tr>
<th>Section</th>
<th>CONTENTS</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Section 1</td>
<td>EXPERIMENT CREW TIMELINES</td>
<td>135</td>
</tr>
<tr>
<td>Section 2</td>
<td>EXPERIMENT CREW REQUIREMENTS</td>
<td>139</td>
</tr>
<tr>
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<td>CREW REQUIREMENTS FOR EXPERIMENT MODULES</td>
<td>143</td>
</tr>
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<td>Section 4</td>
<td>CREW MISSION REQUIREMENTS</td>
<td>147</td>
</tr>
<tr>
<td>Section 5</td>
<td>CREW COMPOSITION REQUIREMENTS</td>
<td>237</td>
</tr>
</tbody>
</table>
Section 1
EXPERIMENT CREW TIMELINES

This document presents the flight crew requirements for both experiments and experiment modules for the Modular Space Station. The crew skills and time requirements are defined for each Functional Program Element, experiment subgroup, and experiment module. Crew mission requirements are included which provide compatible skill mixes and cross-training implications.

Crew size requirements for specific experiment programs are not included in this task, but can be compiled using this basic data with the WICK resources allocation computer program.

The crew operations for the experiments and modules are categorized under three major activity headings - SETUP, OPERATE, and SHUTDOWN. The activities included under each heading are as follows:

<table>
<thead>
<tr>
<th>Function</th>
<th>Typical Activities</th>
</tr>
</thead>
<tbody>
<tr>
<td>SETUP</td>
<td></td>
</tr>
<tr>
<td>Initial Setup/Activation</td>
<td>Remove Launch locks, prep for operation, align, calibrate</td>
</tr>
<tr>
<td>Periodic Setup</td>
<td>Align, calibrate, check out, deploy</td>
</tr>
<tr>
<td>Service</td>
<td>Install film, supply consumables</td>
</tr>
<tr>
<td>OPERATE</td>
<td></td>
</tr>
<tr>
<td>Initiate Operation</td>
<td>Turn on, start data taking, initial monitor, deploy</td>
</tr>
<tr>
<td>Monitor/Control</td>
<td>Observe operation of system/experiment during data taking operation, control equipment operation</td>
</tr>
<tr>
<td>SHUTDOWN</td>
<td></td>
</tr>
<tr>
<td>Shutdown</td>
<td>Turn off, retract, de-activate, terminate, package, stow</td>
</tr>
<tr>
<td>Service</td>
<td>Resupply film and other consumables</td>
</tr>
<tr>
<td>Function</td>
<td>Typical Activities</td>
</tr>
<tr>
<td>-------------------</td>
<td>--------------------------------------------------------</td>
</tr>
<tr>
<td>Reconfigure</td>
<td>Exchange equipment, change settings</td>
</tr>
<tr>
<td>Process data</td>
<td>Develop film, reduce data</td>
</tr>
<tr>
<td>Evaluate data</td>
<td>Quality check, evaluate performance</td>
</tr>
<tr>
<td>Maintenance</td>
<td>Inspection, replace time sensitive equipment, clean</td>
</tr>
<tr>
<td>Scheduled</td>
<td>Remove and replace/repair failed hardware</td>
</tr>
<tr>
<td>Unscheduled</td>
<td></td>
</tr>
</tbody>
</table>

The crew skills, referred to by number codes in various parts of this report, are listed in Table 1, Crew Skills.

**Table 1  
CREW SKILLS**

<table>
<thead>
<tr>
<th>1. Biological Technician</th>
<th>15. Optical Scientist</th>
</tr>
</thead>
<tbody>
<tr>
<td>2. Microbiological Technician</td>
<td>16. Meteorologist</td>
</tr>
<tr>
<td>3. Biochemist</td>
<td>17. Microwave Specialist</td>
</tr>
<tr>
<td>4. Physiologist</td>
<td>18. Oceanographer</td>
</tr>
<tr>
<td>5. Astronomer/Astrophysicist</td>
<td>19. Physical Geologist</td>
</tr>
<tr>
<td>6. Physicist</td>
<td>20. Photo Geologist</td>
</tr>
<tr>
<td>8. Photo Technician/Cartographer</td>
<td>22. Chemical Technician</td>
</tr>
<tr>
<td>9. Thermodynamicist</td>
<td>23. Metallurgist</td>
</tr>
<tr>
<td>10. Electronic Engineer</td>
<td>24. Material Scientist</td>
</tr>
<tr>
<td>11. Mechanical Engineer</td>
<td>25. Physical Chemist</td>
</tr>
<tr>
<td>13. Medical Doctor</td>
<td>27. Geographer</td>
</tr>
</tbody>
</table>
Table 1

CREW SKILLS (Continued)

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>29.</td>
<td>Pilot/Navigator</td>
</tr>
<tr>
<td>30.</td>
<td>EVA Backup/Subject (any skill)</td>
</tr>
</tbody>
</table>
Section 2.0
CREW REQUIREMENTS - EXPERIMENTS

The crew skill and time requirements for the experiments are based on the January 1971 Blue Book, the Experiment Requirements Summary, Rev. 1 (Greenbook), and subsequent analysis. The crew requirements for each subgroup and FPE are presented in Appendix A and supercede the Greenbook where conflicts exist.

For ease in reference, the crew timelines (Appendix A) have been added to the Operational Sequences submitted as part of task 2.2.1-b. The time requirements are totaled for each skill and are listed in average manhours per day. A summary of the experiment skill and time requirements is shown in Table 2.

2.1 GROUND RULES AND ASSUMPTIONS

a) All crew times for the subgroups were estimated considering only the requirements of that subgroup. The mode of accommodation and the impact of concurrent operation with other subgroups or experiments have not been considered.

b) All EVA times include three hours prep and post EVA activities.

c) At the FPE level, crew times have taken commonality of activities into consideration where several experiments within the FPE could be conducted and monitored concurrently. Where sequential operations are required, the total FPE crew times are the sum of the subgroup requirements.

d) EVA is always performed with two men. The second man is identified as "EVA Backup" when specific skill is not required.
Table 2

EXPERIMENT SKILL AND TIME REQUIREMENTS

<table>
<thead>
<tr>
<th>FPR/ SUBGROUP</th>
<th>Skill Title</th>
<th>Average Manhours Per Day Per Skill*</th>
</tr>
</thead>
<tbody>
<tr>
<td>A-1</td>
<td>X-Ray Astronomy</td>
<td>3.0</td>
</tr>
<tr>
<td>A-2</td>
<td>Advance Stellar Astronomy</td>
<td>4.8</td>
</tr>
<tr>
<td>A-2A</td>
<td>2-Meter Telescope</td>
<td>4.8</td>
</tr>
<tr>
<td>A-3</td>
<td>Advanced Solar Astronomy</td>
<td>20.3 (Flare Day) 10.4 (Non-Flare Day)</td>
</tr>
<tr>
<td>A-3A</td>
<td>1.5M Photograph, XUV Spectrometer, X-ray Grazing Telescope</td>
<td>10.1 (Non-Flare Day) 19.7 (Flare Day)</td>
</tr>
<tr>
<td>A-3B</td>
<td>Solar Coronagraph</td>
<td>0.4 (Non-Flare Day) 0.6 (Flare Day)</td>
</tr>
<tr>
<td>A-3C</td>
<td>Photograph</td>
<td>4.1</td>
</tr>
<tr>
<td>A-3D</td>
<td>X-ray Spectograph</td>
<td>4.1</td>
</tr>
<tr>
<td>A-3E</td>
<td>XUV Spectrometer</td>
<td>4.1</td>
</tr>
<tr>
<td>A-4</td>
<td>Intermediate Size UV Telescopes</td>
<td>7.1</td>
</tr>
<tr>
<td>A-4A</td>
<td>0.94M Narrow Field</td>
<td>4.0</td>
</tr>
<tr>
<td>A-4B</td>
<td>0.3M Wide Field</td>
<td>7.9</td>
</tr>
<tr>
<td>A-4C</td>
<td>Small UV Survey</td>
<td>2.8</td>
</tr>
<tr>
<td>A-5</td>
<td>High Energy Stellar Astronomy</td>
<td>1.9</td>
</tr>
<tr>
<td>A-5A</td>
<td>Lower Energy Experiment</td>
<td>1.5</td>
</tr>
<tr>
<td>A-5B</td>
<td>Higher Energy Experiment</td>
<td>1.5</td>
</tr>
<tr>
<td>A-6</td>
<td>Infrared Astronomy</td>
<td>8.3</td>
</tr>
<tr>
<td>P-1</td>
<td>Space Physics Research Lab</td>
<td>2.8 2.9 0.25</td>
</tr>
<tr>
<td>P-1A</td>
<td>Atmospheric and Magnetospheric Science</td>
<td>0.5 0.0 0.1</td>
</tr>
<tr>
<td>P-1B</td>
<td>Cometary Physics</td>
<td>0.04 0.04</td>
</tr>
<tr>
<td>P-1C</td>
<td>Meteoroid Science (exclusive of TMP)</td>
<td>0.5 0.15 0.15</td>
</tr>
<tr>
<td>P-1D</td>
<td>Thick Material Meteoroid Penetration</td>
<td>0.1</td>
</tr>
<tr>
<td>P-1E</td>
<td>Small Astronomy Telescope</td>
<td>1.9 1.9</td>
</tr>
<tr>
<td>P-2</td>
<td>Plasma Physics and Environmental Perturbations Lab</td>
<td>3.6 5.6</td>
</tr>
<tr>
<td>P-2A</td>
<td>Wake Measurements from Station and Booms</td>
<td>0.7 0.7</td>
</tr>
<tr>
<td>P-2B</td>
<td>Wake Measurements from Subsatellite</td>
<td>0.7 0.7</td>
</tr>
</tbody>
</table>

*For Corresponding Skill Titles, See Table 1
| FPE/ Subgroup        | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12  | 13  | 14  | 15  | 16  | 17  | 18  | 19  | 20  | 21  | 22  | 23  | 24  | 25  | 26  | 27  | 28  | 29  | 30  | 31  |
|---------------------|---|---|---|---|---|---|---|---|---|----|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| P-2C Plasma Resources | 0.7 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| P-2D Wave Particle Interactions | 0.9 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| P-2E Electron and Ion Beam Interaction | 0.7 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| P-3 Cosmic Ray Physics Lab | 3.2 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| P-3A Lab Without TAD | 3.2 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| P-3B Lab with 1/2 TAD | 3.2 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| P-3C Plastic/Nuclear Emulsions (only) |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| P-4 Physics and Chemistry Lab | 2.4 | 0.6 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| P-4A Airlock and Boom Experiments |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| P-4B Flame Chemistry and Laser | 0.4 | 1.1 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| P-4C Test Chamber Experiments | 2.2 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| ES-1 Earth Observation Facility | 1.5 | 0.6 | 1.4 | 0.9 | 0.7 | 0.8 | 1.6 | 0.9 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| ES-1A Meteorology and Atmospheric Science | 0.6 | 0.2 | 0.75 | 0.5 | 0.6 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| ES-1B Land Use | 0.9 |    | 0.9 | Min |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| ES-1C Pollution | Min |    | 0.3 |    | 0.1 | 0.1 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| ES-1D Resource Recognition | 0.1 |    | 0.2 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| ES-1E Disasters | 0.4 |    | 0.2 | Min | Min |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| ES-1F Ocean Resources | 0.3 |    | 0.3 | 0.5 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| ES-1G Minimum Payload | 0.7 |    | 1.8 | 0.3 | 0.3 | 1.0 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| C/N-1 Communication/Navigation Research Facility | 8.2 | 2.0 | Min |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| C/N-1A Experiments 1-7 | 3.2 | 0.4 | 1.2 | 1.7 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| C/N-1B Experiments 1-7, 12, 13 | 3.8 | 0.8 | 1.2 | 2.8 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| MS-1 Materials Science and Manufacturing | 0.5 | 0.1 | 0.1 | 0.1 | 2.6 | 0.1 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| MS-1 III A | 0.5 | 0.1 | 0.1 | 0.3 | 0.8 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| MS-1 III B | 0.2 |    | 0.6 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| MS-1 III C | 0.2 |    | 0.8 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| MS-1 III D | 0.1 |    | 0.1 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| MS-1 III E | 0.1 |    | 0.2 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| T-1 Contamination Measurements | 1.8 | 1.0 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| T-1A Experimental | 1.3 | 0.8 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| T-1B Monitor | 0.5 | 0.3 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |

*For Corresponding Skill Titles, See Table 1
| FPE/Subgroup | 1  | 2  | 3  | 4  | 5  | 6  | 7  | 8  | 9  | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 |
|--------------|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
| T-2 Fluid Management | 2.7 | 2.3 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| T-2A Long-Term Storage of Cryogenics | 2.0 | 0.1 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| T-2B Short-Term Cryogenics | 4.8 | 1.3 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| T-2C Slush Propellant | 2.3 | 0.4 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| T-2D Non-Cryogenics (1) | 1.9 | 3.2 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| T-2E Non-Cryogenics (2) | Min | 12.8 | (2 Men, 6.4 Hr/Day, Average) |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| T-3 Extravehicular Activity | 13.2 | (3 Men, 4.1 Hr/Day, Average) |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| T-3A Astronaut Maneuvering Unit | 6.9 | (3 Men, 2.3 Hr/Day, Average) |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| T-3B Maneuverable Work Platform | 6.3 | (3 Men, 2.1 Hr/Day, Average) |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| T-4 Advanced Spacecraft | 0.5 | 0.2 | 0.9 | 2.5 | 3.7 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| T-4A Long-Duration | 0.2 | 1.5 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| T-4B Medium-Duration | 0.8 | 1.7 | 12.0 | (2 E/M Techs) |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| T-4C Short-Duration | 2.0 | 1.0 | 7.6 | (2 E/M Techs) |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| T-5 Teleoperation | 2.0 | 1.4 | 7.1 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| T-5A Initial Flight Experiment | 0.1 | 0.1 | 0.3 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| T-5B Functional Manipulation | 1.7 | 1.2 | 6.6 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| T-5C Ground Control | 0.2 | 0.1 | 0.2 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| LS-ST/A Minimal Medical Research Facility |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    | (3 Subjects, 2.4 Hr/Day, Ave) 7.2 |
| LS-ST/B Life Science (LS) Facility | 10.0 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| LS-ST/C Interim L.S. Facility | 10.0 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| LS-ST/D Dedicated L.S. Facility | 10.0 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |

*For Corresponding Skill Titles, See Table 1*
Section 3.0
CREW REQUIREMENTS - EXPERIMENT MODULES

The crew requirements for the experiment modules were derived for each different type module. A summary of the module requirements is provided in Table 3, Module Crew Requirements.

3.1 GROUND RULES AND ASSUMPTIONS

a) All pressurizable portions of the modules are pressurized prior to launch and will only require "top off" in orbit.

b) All free flying modules will dock to the Station for service/maintenance once per 60 days.

c) EVA for maintenance is based on the failure rates and repair times for the components external to the pressure shell. The free flying module used as a basis for EVA estimates includes a pressurizable subsystems chamber and sensor chamber and requires 14.0 hours EVA each for two men every 90 days. Assuming that approximately one-third of the equipment requiring maintenance is located in the subsystems chamber, one-third in the sensor chamber, and one-third in the experiment chamber, the EVA time is adjusted directly with the volume of pressurizable area. The maintenance time for each type module and the EVA portion is shown below. All EVA times include three hours prep and post EVA activities.

<table>
<thead>
<tr>
<th>Configuration</th>
<th>Maintenance Time (Hours/Man)</th>
<th>EVA Time (Hours/Man)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Subsystem and Sensor Chambers Pressurizable</td>
<td>26</td>
<td>14</td>
</tr>
<tr>
<td>Subsystem Chamber Pressurizable</td>
<td>39</td>
<td>27</td>
</tr>
<tr>
<td>No Pressurization</td>
<td>53</td>
<td>53</td>
</tr>
<tr>
<td>Fully Pressurizable</td>
<td>26</td>
<td>7</td>
</tr>
</tbody>
</table>
## Table 3
### MODULE CREW REQUIREMENTS

<table>
<thead>
<tr>
<th>Experiment Module</th>
<th>Crew Skill</th>
<th>Pilot/Navigator</th>
<th>Electromechanical Engineer</th>
<th>Electromechanical Technician</th>
<th>Total Crew Time</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>FF1-A1</td>
<td>9</td>
<td>64 (27 EVA)</td>
<td>60 (27 EVA)</td>
<td>133 (54 EVA)</td>
<td></td>
<td>NOTE (1) All crew times are for subsequent 90 day periods; i.e. &quot;One Time&quot; tasks are not included.</td>
</tr>
<tr>
<td>FF2-A2</td>
<td>9</td>
<td>77 (53 EVA)</td>
<td>65 (53 EVA)</td>
<td>151 (106 EVA)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>FF3-A2A</td>
<td>9</td>
<td>52 (14 EVA)</td>
<td>51 (14 EVA)</td>
<td>112 (28 EVA)</td>
<td></td>
<td>NOTE (2) Major variables affecting module crew times are EVA requirements and volume pressurizable.</td>
</tr>
<tr>
<td>FF4-A3 (Includes A3A, A3B)</td>
<td>9</td>
<td>64 (27 EVA)</td>
<td>60 (27 EVA)</td>
<td>133 (54 EVA)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>FF5-A3C, A3D, A3E</td>
<td>9</td>
<td>64 (27 EVA)</td>
<td>60 (27 EVA)</td>
<td>133 (54 EVA)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>FF6-A5A</td>
<td>9</td>
<td>52 (7 EVA)</td>
<td>51 (7 EVA)</td>
<td>112 (14 EVA)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>FF7-T2A</td>
<td>9</td>
<td>51 (7 EVA)</td>
<td>48 (7 EVA)</td>
<td>108 (14 EVA)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>FF8-T2B, T2C, T2D, T2E</td>
<td>9</td>
<td>51 (7 EVA)</td>
<td>48 (7 EVA)</td>
<td>108 (14 EVA)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>AM1 Thru AM12</td>
<td>-</td>
<td>54 (20 EVA)</td>
<td>64 (20 EVA)</td>
<td>118 (40 EVA)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>DM1-P3, P3A, P3B</td>
<td>-</td>
<td>48 (20 EVA)</td>
<td>48 (20 EVA)</td>
<td>96 (40 EVA)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>DM2-ES1</td>
<td>-</td>
<td>54 (20 EVA)</td>
<td>64 (20 EVA)</td>
<td>118 (40 EVA)</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
d) Crew time for pumpdown or pressurization is assumed as 1 manhour regardless of volume.
e) An automatically mated pressurization umbilical connector between the station and all modules is assumed. All other connectors are assumed manual.
f) Maintenance times are higher for the attached modules than for the free flyers since the redundant systems on the free flyers will not be repaired under the existing maintenance policy.
Determination of crew size and skill mix are directly dependent on the experiment program which is flown and is therefore not a part of this report. The 32 skills identified on Table 1 must be combined in such a way as to minimize the number of crewmen and still retain the skills required to accomplish the experiment program. In attempting to combine skills into a limited number of crewmen, the compatibility of skills must be considered. To assist in identifying the cross-training requirements, Table 4 lists the skills which are compatible and would require minimal cross-training. Skill levels, i.e., scientist, engineer, specialist, are noted by the crew titles in Table 4.
**TABLE 4  COMPATIBLE SKILL COMBINATIONS**

<table>
<thead>
<tr>
<th>CODE</th>
<th>SKILL</th>
<th>CREWMAN</th>
<th>CODE</th>
<th>SKILL</th>
<th>CREWMAN</th>
<th>CODE</th>
<th>SKILL</th>
<th>CREWMAN</th>
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</thead>
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<tr>
<td>3</td>
<td>BIOCHEMISTRY</td>
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<td>15</td>
<td>OPTICS SCIENCE</td>
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<tr>
<td>4</td>
<td>PHYSIOLOGY</td>
<td></td>
<td>14</td>
<td>OPTICS (TECHNICIAN)</td>
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</tr>
<tr>
<td>1</td>
<td>BIOLOGY (TECHNICIAN)</td>
<td>BIOScientist</td>
<td>8</td>
<td>PHOTOGRAPHY/CARTOGRAPHY</td>
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<td>2</td>
<td>MICROBIOLOGY (TECHNICIAN)</td>
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<td>(TECHNICIAN)</td>
<td></td>
<td></td>
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<td></td>
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<tr>
<td>32</td>
<td>LIFE SCIENCE (TECHNICIAN)</td>
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<tr>
<td>5</td>
<td>ASTRONOMY/ASTROPHYSICS</td>
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<td>19</td>
<td>GEOLOGY</td>
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<td>ASTROPHYSICIAN</td>
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<td>7</td>
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<td>25</td>
<td>PHYSICAL CHEMISTRY</td>
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<td>(TECHNICIAN)</td>
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<td>30</td>
<td>EVA BACKUP</td>
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<td>13</td>
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<td>PROCESS</td>
<td>29</td>
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</tr>
<tr>
<td>9</td>
<td>THERMODYNAMICS</td>
<td>SPECIALIST</td>
<td>30</td>
<td>ANY SKILL</td>
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<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
A-1 X-RAY ASTRONOMY

19 HOURS (ONCE)    INITIAL SETUP, DEPLOY    OPERATE
                        24 HOUR/DAY                        23 HR./6 MO.
                        SHUTDOWN/MAINTAIN

CONTINUOUS - 6 MONTHS

REPEAT FOR 10 YEARS

2.9 HOURS/DAY

ASTRONOMER/ASTROPHYSICIST

19 HOURS    23 HOURS    3 HR.

TOTAL - ASTRONOMER/ASTROPHYSICIST = 3.0 HR./DAY (AVE.)
A-2 ADVANCED STELLAR ASTRONOMY

15 HOURS INITIAL SETUP

14.9 HOURS OPERATE (DAILY)

SHUTDOWN

3 SETUP

14.9 HOURS OPERATE

SHUTDOWN

PERFORM DAILY FOR 30 DAYS

PERFORM MONTHLY

REPEAT FOR 10 YEARS

CREW

15 HOURS

4.7 MHR/DAY MONITOR, POINT

ASTRONOMER/ASTROPHYSICIST

TOTAL - ASTRONOMER/ASTROPHYSICIST - 4.8 MHR/DAY (AVE.)
A-2A TWO METER TELESCOPE

15 HOURS INITIAL SETUP

14.4 HOURS OPERATE (DAILY)

1 SHUTDOWN

3 SETUP

14.9 HOURS OPERATE

1 SHUTDOWN

PERFORM DAILY FOR 30 DAYS

1 MAINTAIN MONTHLY

REPEAT FOR 10 YEARS

CREW

ASTRONOMER/ASTROPHYSICIST

15 HOURS

1 3

4.7 MH/OPERATE DAY

1

TOTAL - ASTRONOMER/ASTROPHYSICIST - 4.8 MH/DAY (AVE.)
A-3 ADVANCED SOLAR ASTRONOMY

8.5 HRS  INITIAL SETUP

OPERATE (CONTINUOUS SUN SIDE)

2 SHUTDOWN

4 HR MAINTAIN

4 HR SETUP

OPERATE

30 DAYS

PERFORM MONTHLY

REPEAT FOR 3 TO 4 YEARS

CREW

SETUP & MONITOR, 75 MINS. PER 90 MINS. (FLARE DAY)

38 MINS. PER 90 MINS. (NON-FLARE DAY)

ASTRONOMER/ASTROPHYSICIST

8.5 HOURS

2 4 HR, 4 HR

TOTAL - 20.3 HOURS - FLARE DAY*
10.4 HOURS - NON-FLARE DAY

*ESTIMATE ONE FLARE DAY PER MONTH
A-3A 1.5 M PHOTOHELIOGRAH, XUV SPECTROMETER, X-RAY GRAZING TELESCOPE

5.5 HR INITIAL SETUP

OPERATE (CONTINUOUS SUN SIDE)

1.6 SHUTDOWN

3.7 MAINTENANCE

SETUP

OPERATE

30 DAYS

PERFORM MONTHLY

REPEAT FOR 3-4 YEARS

Crew

SETUP (30 MIN) & MONITOR - 37 MINS/ORBIT

SETUP, MONITOR

ASTRONOMER/ASTROPHYSICIST 5.5 HR.

L 3.7

19.7 HR/DAY (FLARE DAY)

10.1 HR/DAY (AVE.) (NON-FLARE DAY)
A-3B SOLAR CORONAGRAPH

3 HR INITIAL SETUP

45 MINS. PER ORBIT

OPERATE

(0.5) SHUTDOWN

(0.3) MAINTAIN

(1.0) SETUP

30 DAYS

PERFORM MONTHLY

OPERATE

REPEAT FOR 3-4 YEARS

CREW

ASTRONOMER/ASTROPHYSICIST 3 HR.

MONITOR 1.25 MINS/90 MINS OPERATION

0.6 HRS/DAY (FLARE DAY)

0.4 HRS/DAY (AVE.) (NON-FLARE DAY)
A-3C PHOTOHELIOGRAPH

4.25 HR (ONE) INITIAL SETUP

50 MINS/ORBIT OPERATE

2 HR/MO SHUTDOWN, MAINTAIN

2 HR/MO SETUP

OPERATE

30 DAYS

REPEAT FOR 3-4 YEARS

CREW

MONITOR 15 MINS. PER ORBIT

MONITOR

4.1 HR/DAY (AVE.)

If A-3C, A-3D, and A-3E are operated concurrently, monitor time for all three instruments is 37 minutes per orbit, total.
A-3D X-RAY SPECTROHELIOGRAPH

4.25 HR (ONCE) INITIAL SETUP

50 MINS/ORBIT OPERATE

2 HR/MO SHUTDOWN, MAINTAIN

2 HR/MO SETUP OPERATE

30 DAYS

REPEAT FOR 3-4 YEARS

CREW

*MONITOR 15 MINS/ORBIT

ASTRONOMER/ASTROPHYSICIST

4.25 HR.

2 HR/MO 2 HR/MO

4.1 HR/DAY (AVE

*If A-3C, A-3D, and A-3E are operated concurrently, total monitor time for all three instruments is 37 mins/orbit.
A-3E XUV SPECTROMETER

4.25 HR (ONCE) INITIAL SETUP

50 MINS/ORBIT OPERATE

1.5 HR/MO SHUTDOWN, MAINTAIN

2 HR/MO SETUP OPERATE

30 DAYS

REPEAT FOR 3-4 YEARS

CREW

MONITOR 15 MIN/ORBIT

ASTRONOMER/ASTRO-PHYSICIST

4.25 HR 1.5 HR/MO 2 HR/MO 4.1 HR/DAY (AVE)

*If A-3C, A-3D, and A-3E are operated concurrently, total monitor time for all three instruments is 37 mins/orbit
A-4 INTERMEDIATE SIZE UV TELESCOPES

30 HR

13.5 HR PER SOURCE

OPERATE (CONTINUOUS)

9 HR SHUTDOWN

20 HR MAINTAIN

26 HR SETUP

OPERATE

180 DAYS

PERFORM

ONCE/180 DAYS

REPEAT FOR 4 YEARS

CREW

MONITOR 3.8 HR/SOURCE (1.8 SOURCES AVE./DAY) = 6.85 HR/DAY

ASTRONOMER/
ASTRO-
PHYSICIST

30 HR.

9 20 HR. 26 HR.

7.1 HR/DAY (AVE)
A-4A 0.94 M NARROW FIELD UV TELESCOPE

18 HR (ONE)

INITIAL SETUP

4.14 TO 13.5/SOURCE

OPERATE (CONTINUOUS)

21 HR/6 MO SHUTDOWN, MAINTAIN

14 HR/6 MO SETUP

OPERATE

180 DAYS

PERFORM ONCE PER 6 MOS.

REPEAT FOR 4 YEARS

CREW

MONITOR 3.8 HR/DAY

ASTRONOMER/
ASTROPHYSICIST

18 HOURS

20 HR/6 MO 14 HR/6 MO

4.0 HR/DAY (AVE.)
A-4C SMALL UV SURVEY TELESCOPES

4 HR INITIAL SETUP
   OPERATE 30 MINS DARK SIDE
   OPERATE 30 MINS LIGHT
   2 HR RETRIEVE
   (0.5) SHUTDOWN
   4 HRS MAINTAIN
   2 HR EVALUATE
   4 HR SETUP
   OPERATE (DARK SIDE)
   OPERATE (LIGHT SIDE)

PERFORM WEEKLY

PERFORM EACH ORBIT FOR 5 DAYS

REPEAT FOR 1 TO 2 YEARS

CREW

MONITOR 4 MINS/ORBIT (2 MINS SUN SIDE, 2 MINS DARK SIDE)

ASTRONOMER/ASTROPHYSICIST 4 HR 2 HR 4 HR 2 HR 4 HR 4 HR 4 HR 4 HR 4 HR > 2.8 HR/DAY (AVE.)
A-5 HIGH ENERGY STELLAR ASTRONOMY

8 HR INITIAL SETUP
1 TO 24 HRS PER SOURCE OPERATE (CONTINUOUS)
5 SHUTDOWN
20 HR MAINTAIN
5.5 SETUP

6 MONTHS
ONCE/6 MONTHS
REPEAT FOR 10 YEARS

CREW
MONITOR 1.7 HR/DAY

PHYSICIST 8 HR

5 20 HR 5.5

TOTAL - 1.9 HR/DAY (AVE.)
A-5A LOWER ENERGY EXPERIMENT

4 HRS (ONCE) INITIAL SETUP, DEPLOY

1 TO 24 HOURS OPERATE (4 EXPTS SIMULTANEOUSLY)

18 HRS SHUTDOWN, MAINTAIN

3 HRS SETUP

OPERATE

6 MONTHS

ONCE PER 6 MONTHS

REPEAT FOR 4 TO 5 YEARS

CREW

MONITOR 1.4 HOURS/DAY

PHYSICIST

4 HRS

18 HRS

3 HRS

TOTAL - 1.5 HR/DAY (AVE.)
A-5B HIGHER ENERGY EXPERIMENT

4.5 HR (ONCE) INITIAL SETUP, DEPLOY

1.0 TO 24 HOURS OPERATE (3 EXPTS SIMULTANEOUSLY)

20.5 HR SHUTDOWN, MAINTAIN

3.5 HR SETUP

OPERATE

6 MONTHS

ONCE PER 6 MOS.

REPEAT FOR 10 YEARS

CREW

MONITOR 1.4 HR/DAY

PHYSICIST

4.5 HR

20.5 HR

3.5 HR

TOTAL - 1.5 HR/DAY (AVE.)
A-6 INFRARED ASTRONOMY

INITIAL SETUP

1 ORBIT

SIX MONTHS

OPERATE SKY SURVEY

(PRIORITY-AS REQUIRED, ASSUME 38/MONTH)

SHUTDOWN

MAINTAIN

SUBSEQUENT SETUP

REPEAT SKY SURVEY

OPS (6 MO)

REPEAT IR OPS

ONCE PER 6 MOS.

REPEAT FOR 1 YEAR

Crew

MONITOR SKY SURVEY
1 HR/DAY

MONITOR IR SOURCES
7 HR/DAY (AVE.)

ASTRONOMER/ASTRO-
PHYSICIST

30 HRS

18 HR 19 HR 24 HR

8.3 HR/DAY
(AVERAGE)
P-1 SPACE PHYSICS RESEARCH LAB

65 HR
INITIAL SETUP

OPERATE (CONTINUOUS)

40 HR
PERIODIC SETUP

SHUTDOWN
60 HR. (ONCE)

PERFORM FOR 1 YEAR

DISTRIBUTED
OVER 1 YEAR
OPERATE TIME

CREW

OPERATE 2.0 HR/DAY (AVE.)
(INCLUDES 0.15 HR/DAY EVA)

PERIODIC SETUP 0.5 HR/DAY
(AVE.)

ELECTROMECH
TECHNICIAN
25 HR 21 EVA

21 EVA 35 HR

0.15 HR/DAY EVA

EVA BACKUP
21 EVA

21 EVA

OPERATE 2.7 HR/DAY (AVE.)

PHYSICIST
29 HR

15 HR

TOTAL - E/M TECHNICIAN - 2.9 HR/DAY (AVE.)
EVA BACKUP - 0.25 HR/DAY (AVE.)
PHYSICIST - 2.8 HR/DAY (AVE.)
**P-1A ATMOSPHERIC & MAGNETOSPHERIC SCIENCE**

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<tr>
<th>44 HR (ONCE)</th>
<th>INITIAL SETUP, ACTIVATION</th>
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<td>FIRST FOUR DAYS</td>
<td>CONTINUOUS OPERATION</td>
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<td>(3 HR) SETUP</td>
<td>(3 HR) OPERATE</td>
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<tr>
<td>SETUP</td>
<td>OPERATE</td>
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<tr>
<td>PERFORM DAILY FOR 10 CONSECUTIVE DAYS EVERY OTHER MONTH FOR 1 YEAR.</td>
<td></td>
</tr>
</tbody>
</table>

**CREW**

**TWO, SEVEN EVA'S**  
(7) HR EVA'S  
CHECKOUT  
12 HR/DAY  
15 HR  
10 HR

**I/M TECH**  
15 HR  
6 HR

**EVA BACKUP**  
12 HR/DAY

**PHYSICIST**  
15 HR  
C/O  
10 HR

**TOTAL**  
PHYSICIST - 0.5 HR/DAY (AVERAGE)  
E/M TECH - 1 HR/DAY (AVERAGE)  
EVA BACKUP - 0.1 HR/DAY (AVERAGE)
P-16 COMETARY PHYSICS

- SETUP
- OPERATE
- SHUTDOWN, RETRIEVE

PERFORM 10 TIMES OVER 1 YEAR PERIOD

CREN

0.5 SETUP  1.0 SHUTDOWN

E/M TECH

TOTAL - 15 HR/YR (0.04/DAY AVERAGE)

0.5 SETUP  1.0 MONITOR, OPERATE

PHYSICIST

TOTAL - 15 HR/YR (0.04/DAY AVERAGE)
**P-1C METEOROID SCIENCE (EXCLUSIVE OF THICK MATERIAL PENETRATION)**

- **INITIAL SETUP**
  - 11 HRS.
  - 30 DAYS
  - MONITOR PERIODICALLY

- **OPERATE (CONTINUOUS)**
  - 11 HRS.

- **FINAL RETRIEVE, SHUTDOWN**

- **PERFORM FOR 2 YEARS**

**CREW**

- **EVA TECH**
  - 7 EVA
  - ONE 4 HR EVA/MONTH

- **STOW**
  - 0.15 HR/DAY (AVERAGE)

**EVA BACKUP**

- 7 EVA
  - ONE 4 HR EVA/MONTH

- 7 EVA
  - 0.15 HR/DAY (AVERAGE)

**CHECKOUT**

- 4 HR
  - PHYSICIST

- STOW

- 0.5/DAY (AVERAGE)
P-1D THICK MATERIAL METEOROID PENETRATION

- INITIAL SETUP (ONCE)
- CONTINUOUS OPERATION
- MEASURE-5 MINS/DAY
- RETRIEVE, SHUTDOWN

PERFORM FOR 2 YEARS

CREW

- E/M TECH 1

MONITOR 0.5 HR/WEEK

- PHYSICIST 1

- NEGLIGIBLE CREW TIME

- 0.1 HR/DAY (AVERAGE)
P-1E SMALL ASTRONOMY TELESCOPE

INITIAL SETUP

3 HRS - RETRIEVE, RECONFIGURE, SERVICE, DEPLOY, TWICE/WEEK

OPERATE CONTINUOUSLY FOR 2 YEARS.

SHUTDOWN, TERMINATE (4 HRS)

CREW

MONITOR, ETC.
1.5 HR/DAY

PERIODIC RECONFIG. 1.5 HR TWICE/WEEK

E/M TECH

TOTAL - ELECTROMECH TECH - 1.9 HR/DAY (AVERAGE)

PHYSICIST

MONITOR, ETC.
1.5 HR/DAY

PERIODIC RECONFIG. 1.5 HR TWICE/WEEK

PHYICIST - 1.9 HR/DAY (AVERAGE)
PERFORM 6 (ACCEPTABLE) TO 24 (DESIRED) MONTHS.

**CREW**
- 7.6 HR/OPERATING DAY (10/MONTH)
- 1.4 HR/OPERATE DAY (10/MONTH)

**PHYSICIST**
- 7.6 HR/OPERATING DAY (10/MONTH)
- 1.4 HR/OPERATE DAY (10/MONTH)
- 1.8 HR/OPERATE DAY (10/MONTH)

**ELECTROMECH TECHNICIAN**
- 7.6 HR/OPERATING DAY (10/MONTH)
- 1.4 HR/OPERATE DAY (10/MONTH)
- 1.8 HR/OPERATE DAY (10/MONTH)

**PILOT/NAVIGATOR**
- 2.8 HR/OPERATE DAY (10/MONTH)
- 0.8 HR/OPERATE DAY (10/MONTH)
- 0.4 HR/OPERATE DAY (10/MONTH)

**TOTAL**
- PHYSICIST - 3.6 HR/DAY (AVERAGE)
- E/M TECH - 3.6 HR/DAY (AVERAGE)
- PILOT/NAV - 1.3 HR/DAY (AVERAGE)
P-2A WAKE MEASUREMENTS FROM STATION & BOOMS

2 HR. INITIAL SETUP

- 8 HR OPERATE
  - 1 RETRIEVE, SHUTDOWN
  - 1 SETUP, DEPLOYMENT
  - 8 HR OPERATE
  - 1 SHUTDOWN

PERFORM CYCLE MONTHLY
FOR 6 TO 24 MONTHS

CREW

E/M TECH 2 8 HR 1 1 8 HR 1 TWO, 10 HR DAYS/MO (0.7 HR/DAY AVERAGE)

PHYSICIST 2 8 HR 1 1 8 HR 1 TWO, 10 HR DAYS/MO (0.7 HR/DAY AVERAGE)
P-2B WAKE MEASUREMENTS FROM SUBSATELLITE

3 HR INITIAL SETUP, ACTIVATION

6 HR OPERATE

2 SHUTDOWN, RETRIEVE

2 SETUP, DEPLOY

6 HR OPERATE

2 SHUTDOWN, RETRIEVE

PERFORM MONTHLY
FOR 6 TO 24 MO.

CREW

E/M TECH 3 6 HR 2 2 6 HR 2 TWO, 10 HR DAYS/MO (0.7 HR/DAY AVERAGE)

PHYSICIST 3 6 HR 2 2 6 HR 2 TWO, 10 HR DAYS/MO (0.7 HR/DAY AVERAGE)

PILOT/NAVIGATOR 6 HR 2 6 HR 2 TWO, 8 HR DAYS/MO (0.5 HR/DAY AVERAGE)
P-2C PLASMA RESOURCES

2 INITIAL SETUP
  8 HR OPERATE
  1 SHUTDOWN, RETRIEVE
  4 SETUP, DEPLOY
  8 HRS OPERATE
  1 SHUTDOWN

PERFORM MONTHLY
FOR 6 TO 24 MOS.

CREW

E/M TECH 2 8 HR 1 1 8 HR 1 TWO, 10 HR DAYS/MO (0.7 HR/DAY AVERAGE)

PHYSICIST 2 8 HR 1 1 8 HR 1 TWO, 10 HR DAYS/MO (0.7 HR/DAY AVERAGE)
P-2D WAVE PARTICLE INTERACTIONS

NOTE:
ASSUMES OPERATION WITH P-2E

3 HR. INITIAL SETUP, DEPLOY
4 HR. OPERATE
1 SHUTDOWN, RETRIEVE
2 HR. SETUP, DEPLOY
4 HR. OPERATE
1 SHUTDOWN, RETRIEVE
2 HR. SETUP, DEPLOY
4 HR. OPERATE
1 SHUTDOWN, RETRIEVE

DAILY CYCLE

PERFORM MONTHLY
FOR 6 TO 24 MOS.

CREW
E/M TECH

3 HR 4 HR 1 2 4 HR 1 2 4 HR 1 2 4 HR 1

(0.9 HR/DAY AVG.)

PHYSICIST

3 HR 4 HR 1 2 4 HR 1 2 4 HR 1 2 4 HR 1

(0.9 HR/DAY AVG.)

PILOT/NAVIGATOR

1 4 HR 1 1 4 HR 1 1 4 HR 1 1 4 HR 1

(0.8 HR/DAY AVG.)
P-2E ELECTRON & ION BEAM INJECTION

1 HR. INITIAL SETUP, DEPLOY

4 HR. OPERATE

.5 SHUTDOWN, RETRIEVE DAY 1, 5.5 HOURS

.5 SETUP, DEPLOY

4 HR. OPERATE

.5 SHUTDOWN, RETRIEVE DAY 2 & SUBSEQUENT, 5 HOURS

.5 SETUP, DEPLOY

4 HR. OPERATE

.5 SHUTDOWN, RETRIEVE

SETUP, DEPLOY .5

OPERATE 4 5/6 HOURS

SHUTDOWN, RETRIEVE .5

PERFORM MONTHLY FOR 6 TO 24 MOS.

CREW

E/M TECH

1 4 HR .5 .5 4 HR .5 .5 4 5/6 HR .5

FOUR 5-HR DAYS/MO. (0.7 HR/DAY AVG.)

PHYSICIST

1 4 HR .5 .5 4 HR .5 .5 4 5/6 HR .5

FOUR 5-HR DAYS/MO. (0.7 HR/DAY AVG.)
P-3 COSMIC RAY PHYSICS LAB

- 40 HR INITIAL SETUP
- OPERATE (CONTINUOUS)
- MONITOR 2 HRS/DAY
- 10 HR SHUTDOWN
- FOUR 1/5 DAYS MAINTENANCE/RECONFIGURE
- 30 HR. SETUP
- OPERATE

- 26 DAYS/MONTH

MONTHLY

PERFORM MONTHLY FOR 1 YEAR

CREW

PHYSICIST
- 30 HR
- 10
- 3.2 HR/DAY (AVG.)

EVA (1/YR)
- 4
- 30 HR
- 10
- 1.3 HR/DAY (AVG.)

ELECTROMECH TECHNICIAN
- 4
- 30 HR
- 10

EVA (1/YR)

EVA BACKUP
- 4

ONE 4-HR EVA/MONTH
P-3A LAB WITHOUT TOTAL ABSORPTION DEVICE

- 40 HR. INITIAL SETUP
- 2 HR./OP DAY
- OPERATION (26 DAYS PER MO)
- 10 HR. SHUTDOWN
- 4 DAYS MAINTAIN, RECONFIGURE
- 30 HR. SETUP
- 26 DAYS/MONTH
- OPERATE

PERFORM MONTHLY FOR 1 YEAR

Crew

- PHYSICIST 30 HR. FOUR 10-HR DAYS/MO., TWENTY-SIX 2-HR DAYS/MO. (3.2 HR./DAY AVG.)
- EVA (1/YR) 10 HR.
- E/M TECH 30 HR. ONE 4-HR EVA/YR, FOUR 10-HR DAYS/MO. (1.3 HR./DAY AVG.)
- EVA (1/YR) ONE 4-HR EVA/YR
- EVA BACKUP
P-3B COSMIC RAY PHYSICS LAB WITH 1/2 TOTAL ABSORPTION DEVICE

**INITIAL SETUP**
- 40 HR
- OPERATE (CONTINUOUS, 26 DAYS/MO)
- SHUTDOWN
- 11 HR
- MONITOR 2 HRS/DAY
- MAINTAIN, RECONFIGURE
- FOUR DAYS
- 30 HR
- SETUP
- OPERATE

**MONTHLY**

**PERFORM MONTHLY FOR 1 YEAR**

**CREW**

**PHYSICIST**
- MONITOR 2 HR/DAY
- 30 HR
- 10 HR
- FOUR 10-HR DAYS/MO., TWENTY-SIX 2-HR DAYS/MO.
- (3.2 HR/DAY AVG.)

**EVA (1/YR)**
- ELECTRO-MECH TECH
- 30 HR
- 10 HR
- ONE 4-HR EVA/YR, FOUR 10-HR DAYS/MO.
- (1.3 HR/DAY AVG.)

**EVA (1/YR)**
- EVA BACKUP
- ONE 4-HR EVA/YR
P-3C PLASTIC/NUCLEAR EMULSIONS ONLY

1 INITIAL SETUP

OPERATE (CONTINUOUS)

1 SETUP

OPERATION

PERFORM MONTHLY, 1 TO 12 MONTHS

CREW

NEGLIGIBLE PERIODIC MONITORING

E/M TECH

$1 HR/MT. TOTAL
P-4 PHYSICS AND CHEMISTRY LAB

260 HRS. INITIAL SETUP

OPERATE (21 DAYS PER MONTH)

10 HR/DAY (MEASUREMENTS)

7.5 HR. PERIODIC SETUP, CHECKOUT

80 HOURS TERMINATE

~ SEVEN TIMES/MONTH

PERFORM MONTHLY FOR 8 MONTHS

CREW

PHYSICIST 87 HRS

PHYSICAL CHEMIST

43

PHYSICIST - 2.4 HR/DAY (AVE.)

PHYSICAL CHEMIST - 1.7 HR/DAY (AVE.)

THERMODYNAMICIST - 0.6 HR/DAY (AVE.)

E/M TECH - 8.5 HR/DAY (AVE.)

TOTAL - PHYSICIST - 2.4 HR/DAY (AVE.)

PHYSICAL CHEMIST - 1.7 HR/DAY (AVE.)

THERMODYNAMICIST - 0.6 HR/DAY (AVE.)

E/M TECH - 8.5 HR/DAY (AVE.)

260 HRS. MONITOR 2 HR/DAY (AVE.)

MONITOR 1.5 HR/DAY (AVE.)

MONITOR 0.5 HR/DAY (AVE.)

MONITOR 6 HR/DAY (AVE.) SET UP 4.8 HR 7/MO.

80 HOURS TERMINATE
P-4A AIRLOCK & BOOM EXPERIMENTS

60 HR INITIAL SETUP

OPERATE (21 DAYS PER MONTH)

10 HR/DAY (MEASUREMENTS) 16 HR TERMINATE

PERFORM ONCE FOR 2 MOS.

CREW

OPERATE 2.2 HRS/DAY (21 DAYS/MO)

PHYSICIST

32 HR

1.4 HR/DAY (AVE.)

OPERATE 0.4 HR/DAY (21 DAYS/MO)

PHYSICAL CHEMIST

OPERATE 3.8 HRS/DAY (21 DAYS/MO)

E/M TECH

60 HR

16 HR 2.6 HR/DAY (AVE.)
P-4B  FLAME CHEMISTRY & LASER EXPERIMENTS

30 HOURS  INITIAL SETUP

10 HR/DAY MONITOR

OPERATE (20 DAYS PER MONTH)

32 HR  TERMINATE

PERFORM ONCE FOR 3 MOS.

Crew

ELECTROMECH
TECHNICIAN

80 HR

OPERATE 8 HR/DAY (20 DAYS/MO)

32 HR

6.6 HR/DAY (AVE.)

OPERATE 1.5 HR/DAY (20 DAYS/MO)

1.1 HR/DAY (AVE.)

OPERATE 4.0 HR/DAY (20 DAYS/MO)

3.1 HR/DAY (AVE.)

OPERATE 0.5 HR/DAY (20 DAYS/MO)

0.4 HR/DAY (AVE.)
P-4C TEST CHAMBER EXPERIMENTS

120 HOURS
INITIAL SETUP

OPERATE (21 DAYS PER MONTH)

7.5 HR.
PERIODIC SETUP, CHECKOUT (HEAT TRANSFER)

TERMINATE 32 HOURS

20 TIMES /
3 MONTHS

PERFORM FOR 3 MONTHS

CREW

MONITOR 3.2 HR/DAY (63 DAYS)

45 HR

MONITOR 0.1 HR/DAY (63 DAYS)

10

MONITOR 5.3 HR/DAY
(63 DAYS)

SETUP 20/3 MOS

TERMINATE 32 HRS

TOTAL - PHYSICIST - 2.2 HR/DAY (AVE.)

THERMODYNAMICIST - 0.2 HR/DAY (AVE.)

E/M TECH - 6.4 HR/DAY (AVE.)
ES-1 EARTH OBSERVATION FACILITY

8 1/2 HR. INITIAL SETUP (SUBSEQUENT CALIBRATION, RECONFIGURATION)

- SETUP
- 25 OPERATE
- 1.3 HR. RETRIEVE, SHUTDOWN

- SETUP
- 25 OPERATE
- 1.3 HR. S/D

- SETUP
- 25 OPERATE
- 1.3 HR. S/D

- SETUP
- 25 OPERATE
- 2 HR. S/D

ONCE/90 DAYS

DAILY, 66 DAYS PER QTR. FOR 10 YEARS
**ES-1 Earth Observation Facility**

**Crew**

- **Electronic Engr.**
  - 0.15 hr monitor
  - 0.6 hr/day (AVE)

- **Electromech Technician**
  - 8 hr setup
  - 0.2 periodic setup
  - 0.7 retrieve
  - 1.4 hr/day (AVE)

- **Optical Tech.**
  - 8 hr setup
  - 0.1 setup
  - 0.2 retrieve
  - 0.9 hr/day

- **Meteorologist**
  - 0.25 monitor
  - 0.25 analysis
  - 0.7 hr/day

- **Oceanographer**
  - 0.5 hr analysis
  - 0.75 hr/day

- **Phototech/Cartographer**
  - 8 hr setup
  - 0.5 analysis
  - 1.5 hr/day

- **Agronomist**
  - 0.4
  - 0.5
  - 0.5
  - 0.5
  - 1.9 hr/day

- **Physical Geologist**
  - 0.3 hr monitor/analysis
  - 0.85
  - 1.6 hr/day

- **Geographer**
  - 0.3 hr monitor/analysis
  - 0.6 hr/day

- **Hydrologist**
  - 0.3 hr monitor/analysis
  - 0.6 hr/day

- **Photo Geologist**
  - 0.9 hr/day (AVE)

*Total - 11.5 hr/day (AVE)*
INITIAL SETUP (SUBSEQUENT CALIBRATION, RECONFIGURE)

8 HOURS

0.2 SETUP

0.25 OPERATE

1.3 HR. RETRIEVE, SHUTDOWN

0.2 SETUP

0.25 OPERATE

2 HR. RETRIEVE, SHUTDOWN

DAILY, 7 DAYS

TWICE/90 DAYS FOR 10 YEARS

0.3 OPERATE DATA ANALYSIS

ELECTRONIC ENGINEER

1.3

0.3

2 HR

0.6 HR/DAY (AVE)

ELECTROMECH TECH

8 HR

0.2

0.2

0.25 HR/DAY (AVE)

DATA ANALYSIS

OPTICAL TECH

8 HR

0.2

1.3

0.2

2 HR

0.75 HR/DAY (AVE)

DATA ANALYSIS

METEOROLOGIST

1.3

2 HR

0.5 HR/DAY (AVE)

DATA ANALYSIS

OCEANOGRAPHER

0.25 OPERATE

1.3

2 HR

0.6 HR/DAY (AVE)
ES-1B LAND USE

8 HOURS INITIAL SETUP (SUBSEQUENT CALIBRATION, RECONFIGURE)

0.2 SETUP

0.4 OPERATE

1.1 HR. RETRIEVE, SHUTDOWN

0.2 SETUP

0.4 OPERATE

1.1 HR. RETRIEVE, SHUTDOWN

0.2 SETUP

0.4 OPERATE

2 HR. RETRIEVE, SHUTDOWN

DAILY, 4 DAYS

DAILY, 1 DAY

TWICE/90 DAYS FOR 10 YEARS
## ES-1B LAND USE

### CREW

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<th>Operate Time</th>
<th>Data Analysis Time</th>
<th>Interpret Time</th>
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<tr>
<td>PHOTO TECH/CARTOGRAPHER</td>
<td>8 HR</td>
<td>2 HR</td>
<td>2 HR</td>
<td>8 HR</td>
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<tr>
<td>ELECTROMECH TECHNICIAN</td>
<td>8 HR</td>
<td>2 HR</td>
<td>2 HR</td>
<td>8 HR</td>
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<tr>
<td>OPTICAL TECH</td>
<td>2 HR</td>
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<td>8 HR</td>
</tr>
<tr>
<td>PHYSICAL GEOLOGIST</td>
<td>2 HR</td>
<td>2 HR</td>
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<td>8 HR</td>
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<tr>
<td>GEOGRAPHER</td>
<td>2 HR</td>
<td>2 HR</td>
<td>2 HR</td>
<td>8 HR</td>
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</tbody>
</table>

### Time Breakdown

- **TOTAL** - PHOTO TECH/CARTOGRAPHER - 0.9 HR/DAY (AVE.)
- E/M TECH - 0.9 HR/DAY (AVE.)
- OPTICAL TECH - MINIMAL
- AGRONOMIST - 0.2 HR/DAY (AVE.)
- PHYSICAL GEOLOGIST - 0.7 HR/DAY (AVE.)
- GEOGRAPHER - 0.75 HR/DAY (AVE.)
ES-1C POLLUTION

8 HRS.

INITIAL SETUP (SUBSEQUENT CALIBRATION, RECONFIGURE)

1.2 SETUP

1.2 OPERATE

1.3 RETRIEVE, SHUTDOWN

1.2 SETUP, DEPLOY

1.2 OPERATE

1.3 RETRIEVE, SHUTDOWN

1.2 SETUP, DEPLOY

1.2 OPERATE

1.3 RETRIEVE, SHUTDOWN

1.2 SETUP, DEPLOY

1.2 OPERATE

1.3 RETRIEVE, SHUTDOWN

DAILY, 4 DAYS

TWICE/90 DAYS FOR 10 YEARS
ES-1C POLLUTION

CREW

0.3 DAILY TOTAL
DATA ANALYSIS

PHOTO TECH/CARTOGRAPHER

SETUP
TWICE/90 DAYS
C/O

ELECTROMEC TECHNICIAN

8 HR
0.2
0.2
0.2
0.2
0.2

0.26 HR/DAY (AVE.)

MINIMAL

METEOROLOGIST

0.2 OPERATE
DATA ANALYSIS (0.3 HR/DAY)

0.1 HR/DAY (AVE.)

OCEANOGRAPIER

0.2 OPERATE
DATA ANALYSIS (0.3 HR/DAY)

0.1 HR/DAY (AVE.)

HYDROLOGIST

0.2 OPERATE
DATA ANALYSIS (0.3 HR/DAY)

0.1 HR/DAY (AVE.)
INITIAL SETUP (SUBSEQUENT CALIBRATION, RECONFIGURE)

1.25 HR. OPERATE

1.3 HR. RETRIEVE, SHUTDOWN

.2 SETUP, DEPLOY

.25 OPERATE

1.3 HR. RETRIEVE, SHUTDOWN

.2 SETUP, DEPLOY

.25 OPERATE

2 HRS. RETRIEVE, SHUTDOWN

PERFORM DAILY FOR 3 DAYS

TWICE/90 DAYS FOR 10 YEARS
ES-1D RESOURCE RECOGNITION

CREW
SETUP
TWICE/90 DAYS
8 HR

SETUP
C/O
.2

SHUTDOWN
C/O
.2

RETRIEVE
.2

ELECTROMECH
TECHNICIAN

8 HR

0.3 HR/DAY (AVE.)

.2

.2

OPTICAL
TECHNICIAN

8 HR

0.2 HR/DAY (AVE.)

.2

2 HR

OPERATE (0.25 HR, 3/DAY)

2 HR

DATA ANALYSIS

2 HR

AGRONOMIST

2 HR

0.15 HR/DAY (AVE)

2 HR

OPERATE (0.25 HR, 3/DAY)

2 HR

DATA ANALYSIS

2 HR

PHYSICAL
GEOLIGIST

2 HR

0.15 HR/DAY (AVE)

2 HR

DATA ANALYSIS

PHOTO
GEOLIGIST

2 HR

0.1 HR/DAY (AVE.)

2 HR

DATA ANALYSIS

PHOTO
TECH/CARTOGRAPHER

2 HR

0.1 HR/DAY (AVE.)

2 HR

DATA ANALYSIS
ES-1E DISASTERS

8 HR.  INITIAL SETUP (SUBSEQUENT CALIBRATION, RECONFIGURE)

1.2 HR.  SETUP

0.2 HR.  OPERATE (3 MINUTES)

1.4 HR.  RETRIEVE, SHUTDOWN

0.2 HR.  SETUP, DEPLOY

0.2 HR.  OPERATE (3 MINUTES)

2 HR.  RETRIEVE, SHUTDOWN

DAILY, 4 DAYS

DAILY, 3 DAYS

TWICE/90 DAYS FOR 10 YEARS
ES-1E DISASTERS

CREW

PHOTO TECH/CARTOGRAPHER

8 HR  1.4 HR  2 HR  0.42 HR/DAY (AVE.)

ELECTROMECH TECHNICIAN

8 HR  0.2 HR/DAY (AVE.)

OPTICAL TECHNICIAN

0.2 HR/DAY (AVE.)

PHYSICAL GEOLOGIST

0.1 OPERATE  1.4 HR  2 HR  0.25 HR/DAY (AVE.)

AGRONOMIST

0.1 OPERATE  1.4 HR  2 HR  0.25 HR/DAY (AVE.)

METEOROLOGIST

0.1 OPERATE  MINIMAL

HYDROLOGIST

0.1 OPERATE  1.4 HR  2 HR  0.25 HR/DAY (AVE.)

PHOTO GEOLOGIST

1.4 HR  2 HR  0.23 HR/DAY (AVE.)
ES-1. OCEAN RESOURCES

INITIAL SETUP (SUBSEQUENT CALIBRATE, RECONFIGURE)

1. 8 HR.
   2. SETUP
      1.25 OPERATE
      1.3 HR. RETRIEVE, SHUTDOWN

2. SETUP, DEPLOY
   2.5 OPERATE
   1.3 HR. RETRIEVE, SHUTDOWN

3. SETUP, DEPLOY
   2.5 OPERATE
   1.3 HR. RETRIEVE, SHUTDOWN

4. SETUP, DEPLOY
   2.5 OPERATE
   2 HR. RETRIEVE, SHUTDOWN

PERFORM DAILY FOR 7 DAYS

TWICE/90 DAYS FOR 10 YEARS
ES-1F OCEAN RESOURCES

CREW

SETUP (TWICE/90 DAYS)

ELECTROMECH TECH

8 HR

.2

.2

.2

CHECKOUT

.2

SETUP (TWICE/90 DAYS)

OPTICAL TECHNICIAN

8 HR

.2

.2

.2

.2

CHECKOUT

.2

0.25 HR OPERATE

0.5 HR DATA ANALYSIS

OCEANOGRAPHER

0.5

0.5

0.5

0.5

0.25 HR OPERATE

0.5 HR DATA ANALYSIS

METEOROLOGIST

0.5

0.5

0.5

0.5

TOTAL - E/M TECH - 0.3 HR/DAY (AVE.)
OPTICAL TECHNICIAN - 0.3 HR/DAY (AVE.)
OCEANOGRAPHER - 0.46 HR/DAY (AVE.)
METEOROLOGIST - 0.46 HR/DAY (AVE.)
ES-1G MINIMUM PAYLOAD

8 1/2 HR. INITIAL SETUP (SUBSEQUENT CALIBRATE, RECONFIGURE)
  .25 SETUP
  .25 OPERATE
  1.3 HR. RETRIEVE, SHUTDOWN

.2 SETUP, DEPLOY
.25 OPERATE
1.3 HR. RETRIEVE, SHUTDOWN

.2 SETUP, DEPLOY
.25 OPERATE
2 HR. RETRIEVE, SHUTDOWN

ONCE/90 DAYS

DAILY, 66 DAYS PER QTR. FOR 10 YEARS
ES-1G MINIMUM PAYLOAD

**CREW**
- 0.1 HR OPERATE

**OCEANOGRAPHER**
- 0.25 HR OPERATE

**METEOROLOGIST**
- SET UP
- 0.05 HR DATA ANALYSIS

**PHOTO TECH/CARTOGRAPHER**
- 8 HR
- 0.1 HR OPERATE

**OPTICAL TECH**
- 8 HR
- SET UP
- 0.23 HR DATA ANALYSIS

**ELECTROMECH TECH**
- 8 HR
- SET UP
- SHUTDOWN
- 0.4 RETRIEVE

**PHYSICAL GEOLOGIST**
- 0.25 HR OPERATE

**HYDROLOGIST**
- 0.25 HR OPERATE

**TOTAL**
- OCEANOGRAPHER - 0.3 HR/DAY (AVE.)
- METEOROLOGIST - 0.4 HR/DAY (AVE.)
- PHOTO TECH/CARTOGRAPHER - 0.7 HR/DAY (AVE.)
- OPTICAL TECHNICIAN - 1.3 HR/DAY (AVE.)
- E/M TECHNICIAN - 1.3 HR/DAY (AVE.)
- PHYSICAL GEOLOGIST - 1.0 HR/DAY (AVE.)
- HYDROLOGIST - 1.0 HR/DAY (AVE.)
24 HR. INITIAL SETUP
3 MO.

4.3 HR./DAY AVERAGE, INCLUDES 12 HR. SUBSEQUENT SETUP AND 4 EVA, 8 HR. EACH
9 MO.
1.4 HR./DAY AVERAGE - INCLUDES 3 EVA, 8 HR. EACH
24 HR. RETRIEVE, SHUTDOWN

CREW

ELECTRICAL ENGINEER

24 24 8.2 HR./DAY (AVE)

ELECTROMECH TECHNICIAN

15 15 2.0 HR./DAY (AVE)

OPTICAL TECHNICIAN

6 6 3.2 HR./DAY (AVE)

MICROWAVE SPECIALIST

24 24 5.3 HR./DAY (AVE)
C/N-IA EXPERIMENTS 1 THRU 7

12 HR INITIAL SETUP

3 MO. 1.8 HR./DAY AVERAGE, INCLUDES 6 HR. SUBSEQUENT SETUP & 30 HR. EVA

9 MO. 0.6 HR./DAY AVERAGE - INCLUDES 3 EVA & 8 HR. EVA

12 HR. RETRIEVE, SHUTDOWN

CREW

ELECTRICAL ENGINEER

12 HR 3.2 HR/DAY (AVE)

0.4 HR/DAY

ELECTROMECH TECHNICIAN

6 0.4 HR/DAY (AVE)

1.2 HR/DAY

OPTICAL TECHNICIAN

2 1.2 HR/DAY (AVE)

1.7 HR/DAY

MICROWAVE SPECIALIST

12 HR 1.7 HR/DAY (AVE)
C/N-1B EXPERIMENT 1 THRU 7, 12, 13

- **18 HR. INITIAL SETUP**
  - 3 MO.
  - 2.9 HR./DAY AVERAGE, INCLUDES 6 HR. SUBSEQUENT SETUP AND 30 HR. EVA
  - 9 MO.
  - .6 HR./DAY AVERAGE INCLUDES 3 EVA 8 HR. EACH
  - 18 HR. RETRIEVE, SHUTDOWN

**CREW**

- **ELECTRICAL ENGINEER**
  - 3.8 HR./DAY
  - 18 HR.
  - 3.8 HR./DAY

- **ELECTROMECH TECHNICIAN**
  - 0.8 HR./DAY
  - 6
  - 0.8 HR./DAY

- **OPTICAL TECHNICIAN**
  - 1.2 HR./DAY
  - 2
  - 1.2 HR./DAY

- **MICROWAVE SPECIALIST**
  - 2.8 HR./DAY
  - 18 HR.
  - 2.8 HR./DAY
MS-1 MATERIALS SCIENCE AND MANUFACTURING IN SPACE (MINIMUM PROGRAM)

**33 HOURS** SETUP, PREP

**135 HOURS** OPERATE

**88 HOURS** SHUTDOWN, EVALUATE

**PERFORM MONTHLY FOR 10 YEARS**

<table>
<thead>
<tr>
<th>CREW</th>
<th>25 HR MONITOR</th>
<th>ANALYSIS</th>
</tr>
</thead>
<tbody>
<tr>
<td>MATERIAL SCIENTIST</td>
<td></td>
<td>1.5 HR/DAY (AVE.)</td>
</tr>
<tr>
<td>ELECTRONIC ENGINEER</td>
<td>10.5</td>
<td>2.6 HR/DAY (AVE.)</td>
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<tr>
<td>METALLURGIST</td>
<td>17</td>
<td>0.1 HR/DAY (AVE.)</td>
</tr>
<tr>
<td>BIO-TECHNICIAN</td>
<td>40 HR</td>
<td>1.9 HR/DAY (AVE.)</td>
</tr>
<tr>
<td>BIO-CHEMIST</td>
<td></td>
<td>0.1 HR/DAY (AVE.)</td>
</tr>
<tr>
<td>OPTICAL TECHNICIAN</td>
<td></td>
<td>0.1 HR/DAY (AVE.)</td>
</tr>
</tbody>
</table>

**TOTAL 6.9 HR/DAY (AVE.)**
MATERIALS SCIENCE AND MANUFACTURING

MS-1-III A

2.0 INITIAL SETUP (EXPERIMENT 1)
   8 HR. OPERATE
   4 HR. SHUTDOWN
   1.5 SETUP (EXPERIMENT 2)
   2.5 OPERATE
   4.5 HR. SHUTDOWN
   1 SETUP (EXPERIMENT 3)
   6 HR. OPERATE
   1.5 SHUTDOWN
   1.5 SETUP (EXPERIMENT 4)
   3 HR. OPERATE
   1.5 SHUTDOWN
   1 SETUP (EXPERIMENT 5)
   6 HR. OPERATE
   1 SHUTDOWN

NOTE: EXPERIMENTS CAN BE OPERATED SIMULTANEOUSLY

1/DAY, ONCE* PER MONTH
2/DAY, 3 DAYS* PER MONTH
2/DAY, 4 DAYS* PER MONTH
2/DAY, 4 DAYS* PER MONTH
2/DAY, 4 DAYS* PER MONTH

PERFORM MONTHLY FOR 10 YEARS
2 HR. SETUP (EXPERIMENT 1) 4 HR. SHUTDOWN
3 HR. OPERATE

NOTE: BOTH EXPERIMENTS CAN BE RUN SIMULTANEOUSLY

2 HR. SETUP (EXPERIMENT 2) 4 HR. SHUTDOWN
1.5 OPERATE

2/DAY, TWICE*/MONTH

PERFORM MONTHLY FOR 10 YEARS

Crew

ELECTRONIC ENGINEER

SET UP 
SHUTDOWN SETUP SHUTDOWN
1 HR .75 .5 2 HR .6 HR/DAY (AVG.)

ELECTROMECHANICAL TECHNICIAN

1.25 HR MONITOR .75 HR MONITOR EVALUATE

METALLURGIST

1.25 HR MONITOR EVALUATE 0.5 HR MONITOR

0.4 HR/DAY (AVG.)

MATERIAL SCIENTIST

1.25 HR EVALUATE

0.3 HR/DAY (AVG.)
MATERIALS SCIENCE & MANUFACTURING

MS-1-LII-C

1. SETUP (EXPERIMENT 1)
   3 HR. OPERATE
   5 HR. SHUTDOWN, EVALUATE

1. SETUP (EXPERIMENT 2)
   2.5 HR. OPERATE
   5 HR. SHUTDOWN, EVALUATE

2 HR. SETUP (EXPERIMENT 3)
   3 HR. OPERATE
   5 HR. SHUTDOWN, EVALUATE

*MINIMUM

NOTE: ALL EXPERIMENTS CAN BE RUN SIMULTANEOUSLY

2 DAY, TWICE*/MONTH
2/DAY, TWICE*/MONTH
2/DAY, TWICE*/MONTH

PERFORM MONTHLY FOR 10 YEARS

CREW

ELECTROMECH TECHNICIAN
   1 SETUP
   1.75 MONITOR

METALLURGIST
   2 HR MONITOR
   0.5 ANALYSIS

MATERIAL SCIENTIST
   0.5 ANALYSIS
   0.5 SHUTDOWN
   1.4 ANALYSIS

ELECTRONIC ENGINEER
   0.5 SHUTDOWN
   0.5 SHUTDOWN
   0.5 SHUTDOWN

0.8 HR/DAY (AVG.)
0.6 HR/DAY (AVG.)
0.3 HR/DAY (AVG.)
0.2 HR/DAY (AVG.)
### MATERIALS SCIENCE & MANUFACTURING

**NS-1-III D**

<table>
<thead>
<tr>
<th>Task Description</th>
<th>Time (Hours)</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. <strong>SETUP</strong> (EXPERIMENT 1)</td>
<td>2</td>
<td>5</td>
</tr>
<tr>
<td><strong>OPERATE</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>SHUTDOWN</strong>, <strong>EVALUATE</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>*MINIMUM</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>NOTE:</strong> BOTH EXPERIMENTS CAN BE RUN SIMULTANEOUSLY</td>
<td></td>
<td></td>
</tr>
<tr>
<td>2. <strong>SETUP</strong> (EXPERIMENT 2)</td>
<td>2</td>
<td>3</td>
</tr>
<tr>
<td><strong>OPERATE</strong></td>
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<td></td>
</tr>
<tr>
<td><strong>SHUTDOWN</strong>, <strong>EVALUATE</strong></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

- **MONITOR** 2/DAY, ONCE*/ MONTH
- **PERFORM MONTHLY FOR 10 YEARS**
- **ELECTRONIC ENGINEER**
  - 0.5 HR SETUP
  - 1.0 HR SETUP
  - 0.1 HR/DAY AVG.
- **ELECTROMECHANICAL TECHNICIAN**
  - 0.25 HR MONITOR
  - 1.0 HR MONITOR
  - 0.3 HR/DAY AVG.
- **METALLURGIST**
  - 0.5 HR MONITOR
  - 2.75 HR MONITOR
  - 0.1 HR/DAY AVG.
- **MATERIAL SCIENTIST**
  - 0.75 HR MONITOR
  - 0.2 HR/DAY AVG.
- **OPTICAL TECHNICIAN**
  - 0.1 HR/DAY AVG.
MATERIALS SCIENCE & MANUFACTURING
MS-1-III E

1 SETUP
20.5 HOURS OPERATE
3.5 HR. SHUTDOWN, EVALUATE

ONCE/DAY, TWICE* PER MONTH
FOR 10 YEARS

CREW

0.75 SETUP 0.75 SHUTDOWN

ELECTRONIC ENGINEER

0.1 HR/DAY (AVG.)

SETUP SHUTDOWN

ELECTROMECHANICAL TECHNICIAN

0.2 HR/DAY (AVG.)

1.75 1.75

6.5 HR MONITOR

METALLURGIST

0.4 HR/DAY (AVG.)

0.25 HR ANALYSIS

MATERIAL SCIENTIST

MINIMAL
T-1 CONTAMINATION MEASUREMENTS

INITIAL SETUP

CONTINUOUS EXPOSURE

PERIODIC MEASUREMENTS, RECONFIGURE, DEPLOY (90 HOURS (AVERAGE) / MONTH)

PERFORM FOR 2 YEARS

FINAL SHUTDOWN 21 HR.

CREW

ELECTROMECH TECHNICIAN

6 EVA 5 EVA 8 HR

7 HR/WK (2.5 EVA) MEASURE RETRIEVE, DEPLOY

FINAL SHUTDOWN 7 HR 14 EVA

EVA BACKUP

6 EVA 5 EVA

2.5 HR/WK EVA

FINAL SHUTDOWN 14 EVA

PHYSICIST

8 HR

13.2 HR/WK OPERATE, EVALUATE

FINAL SHUTDOWN 2

TOTAL - E/M TECH - 1.0 HR/DAY (AVG.)
EVA BACKUP - 0.5 HR/DAY (AVG.)
PHYSICIST - 1.75 HR/DAY (AVG.)
**T-1A EXPERIMENTAL**

18 HOURS INITIAL SETUP

EXPOSURE (CONTINUOUS)

PERIODIC RETRIEVAL, RECONFIGURE, DEPLOY (55 HOUR (AVERAGE) PER MONTH)

PERFORM FOR TWO YEARS

12 HR. FINAL SHUTDOWN

---

### CREW

**PHYSICIST**

- Operate, Evaluation 37 HR/MONTH
- 6 EVA 6 HR
- 2 HR FINAL SHUTDOWN

**ELECTROMECH TECHNICIAN**

- Measure, Retrieve, Deploy 21.4 HR/MONTH (7.1/MONTH EVA)
- 6 EVA 6 HR
- 3 9 EVA FINAL SHUTDOWN

**EVA BACKUP**

- Retrieve, Deploy 7.1 EVA/MONTH
- 6 EVA
- 9 EVA FINAL SHUTDOWN

**TOTALS**

- Physicist - 1.25 HR/DAY
- E/M Tech - 0.75 HR/DAY
- EVA Backup - 0.25 HR/DAY
T-1B CONTAMINATION MEASUREMENTS

INITIAL SETUP

1 MONTH EXPOSE (CONTINUOUS)

SHUTDOWN, RETRIEVE, MAINTAIN, EVALUATE

PERFORM FOR 2 YEARS

PHYSICIST 2

4 HR/WK-MONITOR EVALUATE

ELECTROMECH TECHNICIAN 5 EVA 2

1.65 HR/WK-RETRIEVE, UPDATE (0.9 EVA)

EVA BACKUP 5 EVA

0.9 HR/WK (EVA)

TOTALS - PHYSICIST - 0.5 HR/DAY
E/M TECH - 0.25 HR/DAY
EVA BACKUP - 0.25 HR/DAY
T-2 FLUID MANAGEMENT

236 HOURS INITIAL SETUP
5366 HOURS OPERATE
118 HOURS SHUTDOWN, EVALUATE

PERFORM ONE TIME (239 DAYS TOTAL)

214

CREW

ELECTROMECH TECHNICIAN

252 HRS 134 HRS 178 HOURS

THERMO DYNAMICIST

675 HR

TOTAL - E/M TECH - 564 HR/MISSION, 2.3 HR/DAY (AVG.)
THERMODYNAMICIST - 675 HR/MISSION, 2.7 HR/DAY (AVG.)
T-2A LONG TERM STORAGE OF CRYOGENICS

24 HRS. INITIAl SETUP

4892 HRS. (203.8 DAYS) OPERATE

12 HRS. RETRIEVE, MAINTAIN, EVALUATE, SHUTDOWN

PERFORM ONCE (205 DAYS TOTAL)

CREW

ELECTROMECH TECHNICIAN

20 HR

12 HR

MONITOR 2.0 HR/DAY
7, 10 HR DAYS/Docking FOR LH2 REPLENISH, SERVICE (3 TIMES DURING MISSION)

THERMO DYNAMICIST

TOTAL - E/M TECH - 32 HRS/MISSION (0.13 HR/DAY, AVG.)
THERMODYNAMICIST - 400 HRS/MISSION (2.0 HR/DAY, AVG.)
T-2B SHORT-TERM CRYOCENICS

NOTE: ASSUME T-2B THROUGH T-2E ARE COMPLETED IN ONE 30 DAY PERIOD.

- 20 HRS. INITIAL SETUP
- 146 HRS. OPERATE
- 10 HRS. RETRIEVE, SHUTDOWN, MAINTAIN, EVALUATE

PERFORM ONE TIME

CREW

ELECTROMECH TECHNICIAN
- 20 HR
- 10 HR MONITOR (TOTAL/MISSION)

FULL TIME MONITOR DURING OPERATION
- 146/HR THERMODYNAMICIST

TOTAL - ELECTROMECH TECH - 40 HR/MISSION, 1.3 HR/DAY AVERAGE
- THERMODYNAMICIST - 146 HR/MISSION, 4.8 HR/DAY AVERAGE
### T-2C SLUSH PROPELLANT

**Timeline:**

- **8 HR.** INITIAL SETUP
- **198 HR.** OPERATION
- **4 HR.** RETRIEVE, SHUTDOWN, MAINTAIN, EVALUATE

**Perform One Time**

---

**Crew**

- **Electromech Technician**
  - **8 HR.**
  - **4 HR.**
  - **12 HR/30 DAYS = 0.4 HR/DAY (AVG.)**

- **Thermodynamicist**
  - **Remote Monitor - 2.3 HR/DAY AVERAGE**
  - **68 HR/30 DAYS = 2.3 HR/DAY (AVG.)**
**T-2D Non Cryogenics (1)**

- **64 HR.** Initial Setup
- **58 HR.** Operation
- **32 HR.** Retrieve, Shutdown, Maintain, Evaluate

**Perform One Time**

**Crew**

- **Electro-Mech Technician**: 64 HR.
- **Thermo-Dynamicist**: 58 HR.

96 HR/30 Days = 3.2 HR/DAY (AVG.)

58 HR/30 Days = 1.9 HR/DAY (AVG.)
T-2E NON CRYOGENICS (2)

- **Initial Setup**: 120 HR.
- **Operate**: 72 HR.
- **Retrieve, Shutdown, Maintain, Evaluate**: 60 HR.

**Crew**

<table>
<thead>
<tr>
<th>Role</th>
<th>124 HRS</th>
<th>120 HRS</th>
<th>384 HR/30 DAYS, 12.8 HR/DAY</th>
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</thead>
<tbody>
<tr>
<td>Electromech Technician</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>(Takes Two Men)</td>
<td>1 - 60 HR</td>
<td>1 - 72 HR</td>
<td>1 - 60 HR</td>
</tr>
<tr>
<td></td>
<td>2 - 80 HR</td>
<td>2 - 52 HR</td>
<td>1 - 60 HR</td>
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<tr>
<td>Thermo-Dynamicist</td>
<td></td>
<td></td>
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</tr>
<tr>
<td></td>
<td>3 HR Monitor</td>
<td></td>
<td>3 HR/30 DAYS, 0.01/DAY (AVG.)</td>
</tr>
</tbody>
</table>
T-3 EXTRAVEHICULAR ACTIVITY

8 HR. INITIAL SETUP

10 HR. SERVICE, FLIGHT PREP

11 HR. EVA

28 HRS. EVALUATE, RECONFIGURATION

PERFORM ~ 8 PER QUARTER

PERFORM QUARTERLY FOR 1 YEAR

CREW

EVA

ELECTROMECH TECHNICIAN

401 HR/90 DAYS,
4.4 HR/DAY (AVG.)

EVA BACKUP

E/M TECHNICIAN

401 HR/90 DAYS,
4.4 HR/DAY (AVG.)

OBSERVER

E/M TECHNICIAN

401 HR/90 DAYS
4.4 HR/DAY (AVG.)
**T-3A ASTRONAUT MANEUVERING UNIT**

<table>
<thead>
<tr>
<th>4 HR. INITIAL SETUP</th>
</tr>
</thead>
<tbody>
<tr>
<td>4 HR. SERVICE, FLIGHT PREP</td>
</tr>
<tr>
<td>1 HR. TETHERED EVA</td>
</tr>
<tr>
<td>4-8 HR. EVALUATE, RECONFIGURE, MAINTAIN</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>2 HR. SERVICE, FLIGHT PREP</th>
</tr>
</thead>
<tbody>
<tr>
<td>2 HR. UNTETHERED EVA</td>
</tr>
<tr>
<td>4-8 HR. EVALUATE, RECONFIGURE, MAINTAIN</td>
</tr>
</tbody>
</table>

---

**PERFORM QUARTERLY FOR 1 YEAR**

**CREW**

<table>
<thead>
<tr>
<th>E/M TECH</th>
<th>EVA</th>
<th>EVA</th>
<th>211 HR/90 DAYS, 2.3 HR/DAY (AVG.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>E/M TECH</td>
<td>EVA</td>
<td>EVA</td>
<td>211 HR/90 DAYS, 2.3 HR/DAY (AVG.)</td>
</tr>
<tr>
<td>E/M TECH</td>
<td>EVA BACKUP</td>
<td>EVA BACKUP</td>
<td>211 HR/90 DAYS, 2.3 HR/DAY (AVG.)</td>
</tr>
<tr>
<td>E/M TECH</td>
<td>OBSERVER</td>
<td>OBSERVER</td>
<td>211 HR/90 DAYS, 2.3 HR/DAY (AVG.)</td>
</tr>
</tbody>
</table>
T-3B MANEUVERABLE WORK PLATFORM

4 HR. INITIAL SETUP
2 HR. SERVICE, FLIGHT PREP
2 HR. TETHERED OPERATION, EVA
4 HR. EVALUATE, RECONFIGURE, MAINTAIN

2 HR. SERVICE, FLIGHT PREP
2 HR. UNTETHERED OPERATION, EVA
4 HR. EVALUATE, RECONFIGURE, MAINTAIN

2 HR. SERVICE, FLIGHT PREP
4 HR. REMOTE OPERATION, EVA
4 HR. EVALUATE, RECONFIGURE, MAINTAIN

6/QTR. 6/QTR. 9/QTR.

PERFORM QUARTERLY FOR 1 YEAR

CREW

ELECTROMECH TECHNICIAN EVA  EVA  EVA  190 HR/90 DAYS, 2.1 HR/DAY (AVG.)
ELECTROMECH TECHNICIAN EVA BACKUP  EVA  190 HR/90 DAYS, 2.1 HR/DAY (AVG.)
ELECTROMECH TECHNICIAN OBSERVER  EVA  190 HR/90 DAYS, 2.1 HR/DAY (AVG.)
T-4 ADVANCED SPACECRAFT SYSTEMS TEST

856 HOURS INITIAL SETUP

OPERATE (36 MONTHS)

PERIODIC RETRIEVAL, EVALUATION
(AVERAGE 76 HOURS/MONTH)

242 HR. (ONCE) TERMINATE

PERFORM ONCE
CREW

ELECTROMECH TECHNICIAN (a) - 832 HRS

E/M TECH (b) - 64 HRS

THERMO-DYNAMICIST

METALLURGIST - 74 HRS

MECHANICAL ENGINEER

ELECTRONIC ENGINEER - 86 HRS

MICROBIOLOGY TECHNICIAN

OPERATE 69 HR/MO (AVG) - 12 HR EVA/MONTH (AVG.) - RETRIEVE 8 HR EVA ONCE - 242 HR (ONCE)

OPERATE 13 HR/MO (AVG) - 8 EVA ONCE

MONITOR/EVALUATE 6 HR/MO (AVG.) - 4 HR SAMPLE TEST/90 DAYS

MONITOR 69/MO. (FOR 3 MOS) - SHUTDOWN 7 HR/MO. (FOR 6 MOS)

OPERATE 54 HR/MO (FOR 6 MOS) - MONITOR 15 HR/MO. (FOR 3 MOS) - EVALUATE 8 HR/MO. (FOR 3 MOS)

TOTAL - E/M Technician - 3.7 hr/day (avg.)

Thermo-Dynamicist - 0.2 hr/day (avg.)

Metallurgist - Minimal

Mechanical Engineer - 2.5 hr/day (avg.)

Electronic Engineer - 0.9 hr/day (avg.)

Microbiology Technician - 0.5 hr/day (avg.)
**T-4A LONG-DURATION**

- **104 HOURS** INITIAL SETUP
- OPERATE (36 MOS.)
- PERIODIC RETRIEVAL, EVALUATION (AVERAGE 18 HOURS/MONTH)
- PERFORM ONE TIME
- **40 HOURS** TERMINATE

**CREW**

- **ELECTROMECHE (E/M TECH A)**
  - 96 HR
  - 8 EVA
  - MONITOR 54 HR/90 DAYS
  - RETRIEVE/90 DAYS 39 HR
  - TERMINATE 40 HR (ONCE)

- **E/M TECH B**
  - 16 HR
  - 8 EVA
  - MONITOR 9 HR EVA/90 DAYS (AVG.)
  - 15 HR/90 DAYS
  - TERMINATE 8 HR EVA (ONCE)

- **THERMODYNAMICIST**
  - MONITOR EVALUATE - 18 HR/90 DAYS

- **METALLURGIST**
  - SAMPLE TEST 4 HR/90 DAYS

**TOTALS:**
- E/M TECH A - 1.1 HR/DAY (AVG.)
- E/M TECH B - 0.4 HR/DAY (AVG.)
- THERMODYNAMICIST - 18 HR/90 DAYS; 0.2 HR/DAY (AVG.)
- METALLURGIST - 4 HR/90 DAYS; 0.1 HR/DAY (AVG.)
T-4B MEDIUM DURATION

272 HOURS INITIAL SETUP 3 MONTHS OPERATE RETRIEVE, EVALUATE (AVERAGE 58 HR/MONTH)

PERFORM ONE TIME

CREW

ELECTROMECH TECHNICIAN (E/M TECH) (a)

MONITOR 702 HR/90 DAYS

RETRIEVE/ 90 DAYS TERMINATE 88 HR ONCE

(INCL 16 EVA)

256 HR

84 HR

24 EVA

E/M TECH (b)

MONITOR 240 HR/90 DAYS

RETRIEVE/ 90 DAYS TERMINATE 16 HRS EVA ONCE

48 HR

24 EVA

MECHANICAL ENGINEER

MONITOR 135 HR/90 DAYS

11 HR/90 RETRIEVE

6 EVA/90 DAYS

54 HR

EVALUATE 24 HR/90 DAYS

MICROBIOLOGICAL TECHNICIAN

MONITOR 45 HR/90 DAYS

EVALUATE 24 HR/90 DAYS

TOTALS - E/M TECH (a) - 9 HR/DAY (AVG.)

E/M TECH (b) - 3 HR/DAY (AVG.)

MECH ENGINEER - 1.7 HR/DAY (AVG.)

MICROBIOLOGICAL TECHNICIAN - 0.8 HR/DAY (AVG.)
T-4C SHORT DURATION

INITIAL SETUP —
OPERATE 106 HOURS
480 HOURS
SHUTDOWN, EVALUATE
7 HR.
114 HOURS
TERMINATE

MONTHLY

PERFORM FOR 6 MONTHS

Crew

E/M TECHNICIAN (a)

E/M TECHNICIAN (b)

ELECTRONIC ENGINEER

MECHANICAL ENGINEER

TOTAL E/M TECHNICIAN (a) — 3.5 HR/DAY (AVG.)
E/M TECHNICIAN (b) — 4.1 HR/DAY (AVG.)
ELECTRONIC ENGINEER — 2.0 HR/DAY (AVG.)
MECHANICAL ENGINEER — 1.0 HR/DAY (AVG.)
T-5 TELEOPERATION

- **4 HR.** INITIAL SETUP
  - 2 HR. PREP FOR FLIGHT
  - 3 HR. OPERATE
  - 4 HR. RETRIEVE, SERVICE

- 5 RUNS EVERY THIRD MONTH
  - PERFORM QUARTERLY FOR 1 YEAR
  - PERFORM 3/15 OPERATING DAYS

### CREW

- **ELECTROMECH TECHNICIAN**
  - 4 HR
  - 2 HR
  - 1 HR
  - 2 HR
  - **7.1 HR/DAY (AVG.)**

- **ELECTRONIC ENGINEER**
  - 4 HR
  - 1.5 HR
  - 4 HR
  - **2.0 HR/DAY (AVG.)**

- **MECHANICAL ENGINEER**
  - 4 HR
  - 1.5 HR
  - 2 HR
  - **1.4 HR/DAY (AVG.)**
T-5A INITIAL FLIGHT EXPERIMENT

4 HRS. INITIAL SETUP

2 HR. FLIGHT PREP

4 HR. OPERATION

1 EVALUATE, ADJUST

2 HR. FLIGHT PREP

4 HR. OPERATION

1 EVALUATE, ADJUST

10 HOURS RESUPPLY

PERFORM TWICE/QUARTER FOR 1 YEAR

CREW

ELECTROMECH TECHNICIAN

SETUP

0.5 HR PREP

4 HR OPERATE

0.5 HR SETUP

0.5 HR RESUPPLY

0.3 HR/DAY (AVG.)

ELECTRICAL ENGINEER

4 HR

0.5 HR PREP

2 HR OPERATE

0.5 HR EVALUATE

0.5 HR OPERATE

0.5 HR EVALUATE

0.1 HR/DAY (AVG.)

MECHANICAL ENGINEER

4 HR

0.5 HR PREP

2.0 HR OPERATE

0.5 HR EVALUATE

0.5 HR SETUP

2.0 HR OPERATE

0.5 HR EVALUATE

0.1 HR/DAY (AVG.)
T-5B FUNCTIONAL MANIPULATION EXPERIMENT

INITIAL SETUP
4 HR.

FLIGHT PREP
2 HR.

OPERATE
4 HR.

RETRIEVE, EVALUATE (EACH CYCLE)
4 HR.

4 CYCLES PER 15 DAYS

PERFORM 3/QUARTER FOR 1 YEAR

RESUPPLY T/O
20 HRS

PERFORM 3 TIMES/15 OPERATING DAYS

CREW

E/M TECHNICIAN

PREP
4 HR

OPERATE
2 HR

RETRIEVE
1 HR

6.6 HR/DAY (AVG.)

0.5 HR

ELECTRONIC
ENGINEER

PREP
4 HR

MONITOR
2 HR

RETRIEVE
4 HR

1.7 HR/DAY (AVG.)

MECHANICAL
ENGINEER

PREP
4 HR

MONITOR
2 HR

EVALUATE

1.2 HR/DAY (AVG.)
T-SC GROUND CONTROL EXPERIMENT

4 HR. INITIAL SETUP

2 HR. FLIGHT PREP

2 HR. OPERATE

2.5 HR. RETRIEVE, EVALUATE

17 HR. RESUPPLY T/O

PERFORM 5/QUARTER FOR 1 YEAR

PERFORM 3 TIMES PER YEAR

CREW

E/M TECHNICIAN

4 HR

0.5 HR OPERATE

2 HR RETRIEVE

0.2 HR/DAY (AVG.)

ELECTRONIC ENGINEER

4 HR

0.5 HR PREP

1 HR MONITOR

2.5 HR RETRIEVE, EVALUATE

0.2 HR/DAY (AVG.)

MECHANICAL ENGINEER

4 HR

0.5 HR PREP

1 HR MONITOR

1 HR EVALUATE

0.1 HR/DAY (AVG.)
LS-ST/A MINIMAL MEDICAL RESEARCH FACILITY (STATION)

2 HR. INITIAL SETUP
2 HR. OPERATE
4.5 HR. OPERATE
2 HR. MAINTAIN, SERVICE, EVALUATE

AVG. ONCE/DAY ONCE/7 DAYS MONTH
DAILY RQMT.
CONTINUOUS FOR STATION LIFE

CREW

CREWMAN 1

2 2 2 2 2.4 HR/DAY (AVG.)

CREWMAN 2

2 2 2 2 2.4 HR/DAY (AVG.)

CREWMAN 3

2 2 2 2 2.4 HR/DAY (AVG.)

NOTE: NO MEDICAL DOCTOR REQUIRED - OPERATED BY SUBJECTS.
LS-ST/B LIFE SCIENCE FACILITY

- **4 HR.** INITIAL SETUP
- **4 HR.** OPERATION (TIME REQUIREMENT DEPENDENT ON EXPT. SELECTION)
- **4 HR.** MAINTAIN, SERVICE EVALUATE

**CONTINUOUS FOR STATION LIFE**

**Crew**

**PERIODIC SETUP, OPERATE**

- **MEDICAL DOCTOR**
  - 4 HR.
  - 4 HR. 10 HR/DAY (AVG.)

- **LIFE SCIENCE TECHNICIAN**
  - 4 HR.
  - 4 HR. 5 HR/DAY (AVG.)

**DATA**

- **SUBJECT**
  - 2 HR/DAY (AVG.)
LS-ST/C INTERIM LIFE SCIENCE FACILITY

8 HOURS INITIAL SETUP

OPERATE (CONTINUOUS)

8 HOURS MAINTAIN, EVALUATE

MONTHLY

CONTINUOUS FOR STATION LIFE

234 CREW

SETUP OPERATE

MEDICAL DOCTOR

8 HR

8 HR 10 HR/DAY (AVG.)

SETUP OPERATE

LIFE SCIENCE TECHNICIAN

8 HR

8 HR 5 HR/DAY (AVG.)

DATA

SUBJECT

2 HR/DAY (AVG.)
LS-ST/D DEDICATED LIFE SCIENCE FACILITY

FLEXIBLE ≥ 16 HRS.  INITIAL SETUP
CONTINUOUS  OPERATION
FLEXIBLE ≥ 16 HRS.  MAINTAIN, EVALUATE

ONCE/MONTH

CONTINUOUS FOR STATION LIFE

CREW

MEDICAL DOCTOR

SETUP, OPERATE
16 HR
10 HR/DAY (AVG.)

SETUP OPERATE
LIFE SCIENCE TECHNICIAN

16 HR
20 HR/DAY (AVG.)

SUBJECT
DATA
2 HR/DAY (AVG.)
Section 5
CREW COMPOSITION REQUIREMENTS

The data in Table 5-1 summarizes the crew skill and time requirements for the experiments within each Functional Program Element (FPE). The times listed for each skill are totals for all tasks including Setup, Operate and Shutdown/Evaluate.

The EVA time requirements include preparation time and post-EVA activities in addition to the time required outside the spacecraft.

The crew skill requirements indicate a requirement for a particular skill and do not indicate the number of crewmen required.

Crew time per day indicates the time required for each skill during the period of experiment operation. Where the experiment operates continually, the crew time per day shown is a daily average. The crew times and skills for both the free flying, attached modules and integral experiments are provided. The free flying and attached modules are noted in the remarks column.
## Table 5-1
### CREW REQUIREMENTS

<table>
<thead>
<tr>
<th>FPE</th>
<th>EVA (&quot;Ours&quot;)</th>
<th>Skill Type</th>
<th>Crew Time (Hours Per Operating Day)</th>
<th>Crew Time (Hours Per Mission)</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>A1 X-Ray Astronomy</td>
<td>None</td>
<td>Astronomer/</td>
<td>3.0</td>
<td>90/30 days</td>
<td>Free-flying module</td>
</tr>
<tr>
<td>- HI-Res Telescope</td>
<td></td>
<td>Astrophysicist</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>- Large Area Telescope</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>- Supplementary Exp</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>A2 Advanced Stellar Astronomy</td>
<td>None Planned</td>
<td>Astronomer/</td>
<td>4.0</td>
<td>144 hrs/30 days</td>
<td>The total crew time of 448 hours/30 days</td>
</tr>
<tr>
<td>- 3-Meter Telescope</td>
<td></td>
<td>Astrophysicist</td>
<td></td>
<td></td>
<td>includes 1 hours for maint and 447 hours for</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>experiment operation. The 447 hours could</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>be programmed from a remote location such</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>as the ground</td>
</tr>
<tr>
<td>A3 Advanced Solar Astronomy</td>
<td>None Planned</td>
<td>Astronomer/</td>
<td>0.30 min/orbit</td>
<td>16 orbit/day</td>
<td>Free-flying module</td>
</tr>
<tr>
<td>- 1.5M Photosphericograph</td>
<td>None Planned</td>
<td>Astrophysicist Source</td>
<td>0.333 min/orbit</td>
<td></td>
<td></td>
</tr>
<tr>
<td>- XUV Spectroheliograph</td>
<td>None Planned</td>
<td>Same</td>
<td>2.833 min/orbit</td>
<td></td>
<td></td>
</tr>
<tr>
<td>- X-Ray Grazing Incidence</td>
<td>None Planned</td>
<td>Same</td>
<td>3.5 min/orbit</td>
<td></td>
<td></td>
</tr>
<tr>
<td>- Solar Coronagraph</td>
<td>None Planned</td>
<td>Same</td>
<td>Sum side</td>
<td></td>
<td></td>
</tr>
<tr>
<td>A4 Intermediate UV Tel</td>
<td>None</td>
<td>Astronomer/ 2.2 hrs</td>
<td>4.0 hrs</td>
<td></td>
<td>Attached Module</td>
</tr>
<tr>
<td>- 0.94M Narrow Field</td>
<td></td>
<td>Astrophysicist Source</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>- 0.3M Wide Field</td>
<td>None</td>
<td>Astronomer/ 1.6 hrs</td>
<td>7.8 hrs</td>
<td></td>
<td>Attached Module</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Astrophysicist Source</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>A5 High Energy Stellar Astronomy</td>
<td>None</td>
<td>On-Orbit Physicist/Astronaut</td>
<td>1.9 hrs</td>
<td>Continuous 1.9 hrs/day times number of days</td>
<td>Attached Module</td>
</tr>
<tr>
<td>(7 Experiments)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>A6 Infrared Astronomy</td>
<td>None</td>
<td>Astronomer, Astronomyscientist, Astronaut</td>
<td>8.3</td>
<td>2804</td>
<td>Mission of almost 1 year (337 days) to survey complete celestial sphere. Attached Module</td>
</tr>
<tr>
<td>P1 Space Physics Research Lab</td>
<td>6 each 7 hr EVAs per mission plus one 4 hr EVA/mo.</td>
<td>Electrotech Tech</td>
<td>2.9/day average</td>
<td>Continuous 1.9 hrs/day times number of days</td>
<td>Attached Module</td>
</tr>
<tr>
<td></td>
<td>6 each 7 hr EVAs per mission plus one 4 hr EVA/mo.</td>
<td>EVA Backup</td>
<td>0.23/day average</td>
<td>Continuous 1.9 hrs/day times number of days</td>
<td></td>
</tr>
<tr>
<td></td>
<td>None</td>
<td>Physicist</td>
<td>2.77/day average</td>
<td>Continuous 1.9 hrs/day times number of days</td>
<td></td>
</tr>
<tr>
<td>Total</td>
<td>Six 7 hr EVAs per yr plus one 4 hr EVA/mo for 2 men</td>
<td></td>
<td>5.90/day average</td>
<td>Continuous 1.9 hrs/day times number of days</td>
<td>Attached Module</td>
</tr>
</tbody>
</table>
### Table 5-1

**CREW REQUIREMENTS (Continued)**

<table>
<thead>
<tr>
<th>Requirements</th>
<th>EVA Time (Out)</th>
<th>Skill Type</th>
<th>Crew Time (Hours Per Operating Day)</th>
<th>Crew Time (Hours Per Mission)</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>P2</strong> Plasma Physics and Environmental Perturbation Laboratory</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Station and 30-day Shuttle</td>
<td>None Planned</td>
<td>Physicist</td>
<td>10.8</td>
<td>108</td>
<td>Over a 10-day period single shift operation rest periods allowable approximately 10 hr work days required.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Electromechanical Tech</td>
<td>10.0</td>
<td>108</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Pilot/Navigation</td>
<td>4.0</td>
<td>40</td>
<td></td>
</tr>
<tr>
<td><strong>P3</strong> Cosmic Ray Physics Laboratory</td>
<td>4 - once/year</td>
<td>Elec/Mech Tech</td>
<td>10 hrs - 4 days</td>
<td>40 hrs/mo</td>
<td>It is assumed that the EVA will be required for yearly magnet/dewar exchange. (Decrease in dewar DLA to 5 ft to pass through airlock would shorten the interval.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Physicist</td>
<td>10 hrs - 4 days</td>
<td>40 hrs/mo</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>2 hrs - 26 days</td>
<td>92 hrs/mo</td>
<td></td>
</tr>
<tr>
<td><strong>P4</strong> Physics and Chemistry Lab</td>
<td>Not required</td>
<td>6 Physicist</td>
<td>6</td>
<td>3.0</td>
<td>448</td>
</tr>
<tr>
<td></td>
<td></td>
<td>23 Physical Chemist</td>
<td>23</td>
<td>3.5</td>
<td>313</td>
</tr>
<tr>
<td></td>
<td></td>
<td>9 Thermo</td>
<td>9</td>
<td>1.0</td>
<td>98</td>
</tr>
<tr>
<td></td>
<td></td>
<td>12 Electromechanical Technician</td>
<td>12</td>
<td>17.2</td>
<td>1538</td>
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<tr>
<td><strong>SS1</strong> Earth Observations Facility</td>
<td></td>
<td>Photo Tech/Cartog</td>
<td>12</td>
<td>120</td>
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</tr>
<tr>
<td></td>
<td></td>
<td>Elec Engr</td>
<td>2, 3</td>
<td>32</td>
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</tr>
<tr>
<td></td>
<td></td>
<td>Elec Mech Tech</td>
<td>16, 5</td>
<td>159</td>
<td></td>
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<td></td>
<td></td>
<td>Official Tech</td>
<td>10, 2</td>
<td>107</td>
<td></td>
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<tr>
<td></td>
<td></td>
<td>Oceanographer</td>
<td>5, 2</td>
<td>77</td>
<td></td>
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<td></td>
<td></td>
<td>Meteorologist</td>
<td>6, 2</td>
<td>80</td>
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<tr>
<td></td>
<td></td>
<td>Acronomist</td>
<td>5, 9</td>
<td>59</td>
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</tr>
<tr>
<td></td>
<td></td>
<td>Phys Geologist</td>
<td>7, 9</td>
<td>79</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Photo Geologist</td>
<td>4, 0</td>
<td>40</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Geographer</td>
<td>4, 6</td>
<td>46</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Hydrologist</td>
<td>2, 4</td>
<td>32</td>
<td></td>
</tr>
<tr>
<td><strong>C/N-1</strong> Comm/Nav Station (1 yr)</td>
<td>43</td>
<td>10-Elec Engr</td>
<td>1, 2</td>
<td>437/year</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>12-Electrocn Tech</td>
<td>0, 4</td>
<td>138/year</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>14-Optical Tech</td>
<td>0, 3</td>
<td>110/year</td>
<td></td>
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<tr>
<td></td>
<td></td>
<td>17-Microwave Spec</td>
<td>1, 1</td>
<td>397/year</td>
<td></td>
</tr>
<tr>
<td><strong>MS-1</strong> Materials Science and Manufacturing in Space</td>
<td>None</td>
<td></td>
<td>7, 7</td>
<td>232/30 days</td>
<td></td>
</tr>
<tr>
<td><strong>T-1</strong> Contamination Measurements</td>
<td>11.6/30 days (AVO)</td>
<td>Electrotech Tech</td>
<td>0.99 hr/day</td>
<td>29.7/30 day</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>EVA Backup*</td>
<td>0.51 hr/day</td>
<td>15.1/30 day</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Physicist</td>
<td>5.72/hr/day</td>
<td>31.6/30 day</td>
<td></td>
</tr>
</tbody>
</table>

*Higher EVA and Crew hours/day and assumes higher rate of experiment operation.*

**Attached Module**
<table>
<thead>
<tr>
<th>Requirements</th>
<th>EVA (‘Ours)</th>
<th>Skill Type</th>
<th>Crew Time (Hours Per Operating Day)</th>
<th>Crew Time (Hours Per Mission)</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>T-2 Fluid Management</td>
<td>None</td>
<td>Electrotech Tech</td>
<td>14 hrs</td>
<td>527 hrs/30 days</td>
<td>1209 manhours total</td>
</tr>
<tr>
<td>T-3 EVA</td>
<td>48/30 days (AVE)</td>
<td>Electromech Tech</td>
<td>16.5/3 days</td>
<td>161/30 days</td>
<td>Attached Module</td>
</tr>
<tr>
<td>All Missions</td>
<td>48/30 days (AVE)</td>
<td>Electromech Tech</td>
<td>16.5/3 days</td>
<td>161/30 days</td>
<td></td>
</tr>
<tr>
<td>T-4 Advanced Spacecraft Systems Tests</td>
<td>14 hr/mo</td>
<td>Electromech Tech</td>
<td>21.7 hrs</td>
<td>650/30 days</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Electronic Engineer</td>
<td>0.8 hrs</td>
<td>22/30 days</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Mechanical Engineer</td>
<td>2.3 hrs</td>
<td>70/30 days</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Thermodynamicist</td>
<td>0.7 hrs</td>
<td>20/30 days</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Microbiological Tech</td>
<td>0.8 hrs</td>
<td>23/30 days</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Physical Chemist</td>
<td>0.3 hrs</td>
<td>10/30 days</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Metallurgist</td>
<td>0.1 hr</td>
<td>1/30 days</td>
<td></td>
<td></td>
</tr>
<tr>
<td>T-5 Teleoperation</td>
<td>0</td>
<td>Electromech Tech</td>
<td>11.0</td>
<td>133/30 days</td>
<td></td>
</tr>
<tr>
<td>Life Sciences</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>LS-ST/D Dedicated Life Science Facility</td>
<td>(Experiment Dependent)</td>
<td>Medical Doctor</td>
<td>10</td>
<td>720/90 days</td>
<td>Calculated on the basis of 60 hr week peak days consist of 14 hrs</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Life Science</td>
<td>26</td>
<td>1440/90 days</td>
<td></td>
</tr>
</tbody>
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