

MULTICYCLIC JET-FLAP CONTROL FOR ALLEVIATION OF HELICOPTER
BLADE STRESSES AND FUSELAGE VIBRATION

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Abstract

Results of wind tunnel tests of a 12-meter-diameter rotor utilizing multicyclic jet-flap control deflection are presented. Analyses of these results are shown, and experimental transfer functions are determined by which optimal control vectors are developed. These vectors are calculated to eliminate specific harmonic bending stresses, minimize rms levels (a measure of the peak-to-peak stresses), or minimize vertical vibratory loads that would be transmitted to the fuselage.

Although the specific results and the ideal control vectors presented are for a specific jet-flap driven rotor, the method employed for the analyses is applicable to similar investigations. A discussion of possible alternative methods of multicyclic control by mechanical flaps or nonpropulsive jet-flaps is presented.

Notation

a, b, c, ...	matrix elements
b	number of blades
c	chord of blades
c _l	blade section lift coefficient
Δc _l	increment of blade section lift coefficient due to multicyclic jet-flap deflection
\bar{C}_L	rotor average lift coefficient ($6C_{LR}/\sigma$)
C _{LR} /σ	rotor lift coefficient ($L/\rho(\Omega R)^2 b c R$)
C _{XR} /σ	rotor propulsive force coefficient ($X/\rho(\Omega R)^2 b c R$)
C _{YR} /σ	rotor side-force coefficient ($Y/\rho(\Omega R)^2 b c R$)
F ₁ , F ₂ , F ₃	forces measured below the rotor hub
L	rotor lift
R	rotor radius
T	transfer matrix
V	forward flight velocity
V _{nc}	cosine component of the summation of forces F for the nth harmonic
V _{ns}	sine component of the summation of forces F for the nth harmonic
X	rotor propulsive force
Y	rotor side force
α _s	rotor shaft axis inclination
δ	jet-flap deflection angle
$\theta_{3P} = \frac{1}{3} \tan^{-1} (\delta_{3s}/\delta_{3c})$	} azimuth angles for maximum deflection
$\theta_{4P} = \frac{1}{4} \tan^{-1} (\delta_{4s}/\delta_{4c})$	
σ	blade bending stress (or rotor solidity for rotor coefficient definitions)
ρ	air density
ψ	azimuth position
Ω	rotor rotational velocity

Subscripts

c	cosine
m	variable parts
p	primary control
s	sine
0, 1, 2, 3 . . . n	harmonic number

Superscript

T	transpose of matrix or vector
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(Units are as noted, or such as to produce unitless coefficients.)

Introduction

To achieve its full potential as the most effective VTOL aircraft, the helicopter must drastically reduce its characteristic vibrations and attendant high maintenance costs. As shown in Reference 1, helicopter maintenance costs are twice those of fixed-wing aircraft of the same empty weight. With the same basic elements - engines, gear boxes, pumps, propellers, and avionics equipment - in both aircraft, this difference is assuredly traceable to the high vibration environment of helicopter components. Coping with this environment, helicopter designers are forced to provide heavier systems, which result in higher ratios of empty weight to payload. These ratios combine to yield maintenance costs per unit payload that are greater than twice those of fixed-wing aircraft. The relationship between oscillating loads - hence vibration - and maintenance costs has been dramatically demonstrated and reported in Reference 2. As shown in that report, the Sikorsky bifilar system reduced rotor-induced vibratory loads by 54.3%, which in turn reduced failure rates so that 48% fewer replacement parts were required, and overall maintenance costs were reduced by 38.5%.

Many vibration suppression systems are being investigated by various groups. These systems are characterized as either absorption, isolation, or active control. The multicyclic jet-flap control is an active control system, which controls or modulates the oscillating loads at their source, that is, on the blades themselves. That we can effectively change the loading distribution of a helicopter rotor in forward flight so as to reduce cyclic blade stress variations, or to reduce vibratory loads transmitted to the fuselage, has been demonstrated by large-scale wind tunnel tests of the Giravions Dorand jet-flap rotor at Ames Research Center. The rotor, its design, and performance characteristics have been reported on in References 3 and 4. Its supporting wind tunnel test equipment and some of the results of the multicyclic load alleviation tests were presented in Reference 5. Some of that multicyclic test data will be shown herein also.

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The main purpose of this paper is to show the method used to analyze the multivariable data, and how it is possible to develop several "ideal" control schedules or vectors to achieve specific blade stress and vibratory load reductions. A simplified analysis of the results is presented, indicating that multicyclic systems that do not employ propulsive jet-flaps may be feasible.

Rotor and Test Apparatus

The Dorand Rotor is two-bladed, with a teetering hub and offset blade coning hinges, but no feathering hinges. The rotor is driven in rotation by a jet-flap, of the blown mechanical flap type, on the outer 30% of the blade radius. The mechanical flaps are deflected by a swash-plate and cam system, which provided both collective and harmonic control. Swash-plate tilt provided the longitudinal and lateral control, whereas the cams introduced second, third and fourth harmonic variations. The rotor is shown, mounted in the NASA-Ames 40- by 80-ft wind tunnel, in Figure 1. Further details of the rotor and test apparatus are given in References 3, 4, 5, and 6.

Results and Analysis

The wind tunnel tests, their range and the modi operandi, are described in Reference 6. The tests simulated forward flight conditions at blade-loading coefficients C_{LR}/σ somewhat greater than conventional rotors employ.

Figures 2 and 3 (taken from Reference 5) show some typical results from the multicyclic tests. Figure 2 shows three sets of jet-flap deflection angle and blade-bending stresses with and without multicyclic control. Some control distortion is affecting the "without multicyclic control" in that the deflection is not purely sinusoidal. The basic bending stresses are predominantly three per revolution (3P), typical for a relatively stiff, heavy blade. The peak-to-peak stress reductions are 29, 21, and 36%. Figure 3 shows the effect of the multicyclic control on the forces below the hub in the nonrotating system: on the left, traces for three vertical force transducers for the condition of zero multicyclic control; on the right, traces for the same transducers for multicyclic control applied.

These tests produced data for a large number of flight conditions and multicyclic deflection combinations. More of these data are presented in Reference 6, which includes both time histories and harmonic coefficients of blade-bending stress, vertical forces, and jet-flap deflection.

Blade-Bending Stresses

As discussed in Reference 5, the relationships between the time histories of jet-flap deflections and the resulting blade-bending stresses can be expressed by a transfer matrix.* The time histories

*This method of analysis was first suggested and developed by Dr. Jean-Noel Aubrun of Giravions Dorand.

of jet-flap deflection and blade-bending stress are both expressed as harmonic series. If the harmonic coefficients of the stress variation (Eq. 1) are related to the jet-flap deflection harmonic coefficients (Eq. 2), as shown in Eq. 3, they can be expressed in the matrix form as in Eq. 4.

$$\sigma = \sigma_0 + \sigma_{1c} \cos \psi + \sigma_{1s} \sin \psi + \sigma_{2c} \cos 2\psi + \sigma_{2s} \sin 2\psi + \dots \quad (1)$$

$$\delta = \delta_0 + \delta_{1c} \cos \psi + \delta_{1s} \sin \psi + \delta_{2c} \cos 2\psi + \delta_{2s} \sin 2\psi + \dots \quad (2)$$

if

$$\sigma_{n_s} = (a_{n_s})\delta_0 + (b_{n_s})\delta_{1c} + (c_{n_s})\delta_{1s} + (d_{n_s})\delta_{2c} + \dots + (\sigma_{n_s0}) \quad (3)$$

then

$$\begin{pmatrix} \sigma_0 \\ \sigma_{1c} \\ \sigma_{1s} \\ \vdots \\ \sigma_{n_s} \end{pmatrix} = \begin{pmatrix} a_0 & b_0 & c_0 & d_0 & \dots & \sigma_{00} \\ a_{1c} & b_{1c} & c_{1c} & d_{1c} & \dots & \sigma_{1c0} \\ a_{1s} & b_{1s} & c_{1s} & d_{1s} & \dots & \sigma_{1s0} \\ \vdots & \vdots & \vdots & \vdots & \vdots & \vdots \\ a_{n_s} & b_{n_s} & c_{n_s} & d_{n_s} & \dots & \sigma_{n_s0} \end{pmatrix} \times \begin{pmatrix} \delta_0 \\ \delta_{1c} \\ \delta_{1s} \\ \vdots \\ \delta_{n_s} \\ 1 \end{pmatrix} \quad (4)$$

The last term of Eq. 3 and the last column of the transfer matrix represent the harmonics of stress, which are due to the flight condition. With the column matrices or vectors of the harmonic contents of jet-flap deflection and blade stresses known for several conditions, computer routines can solve for the transfer matrix elements.

A sample result of this method was shown in Reference 5, together with correlation plots showing very good agreement between stresses calculated using the transfer matrix and measured stresses. The matrix, based on 15 flight conditions, showed large amounts of interharmonic coupling, particularly for the third and fourth harmonics of stress.

It is apparent from Eq. 4 that it is possible to determine multicyclic jet-flap deflection amplitudes that will eliminate the corresponding higher harmonic stress coefficients. These higher harmonic stress terms are set to zero and the equation is then solved for the required jet-flap deflection coefficients. These coefficients will be hereinafter called the "ideal harmonic control vector." Reference 6 presents some of these control vectors.

Although the objective of zero higher harmonic stresses was achieved, the requisite multicyclic jet-flap deflections produced different amounts of 1P stresses and, in some instances, the peak-to-peak stresses were increased. The changes in 1P stresses imply a change in the rotor's thrust and inplane forces. (Note that the ideal harmonic control vector as determined in Eq. 4 may be considered to be for "fixed stick" conditions as existed in the wind tunnel tests.) Therefore, a second transfer matrix (Eq. 5) was defined as shown below.

$$\begin{array}{c}
 \sigma_0 \\
 \sigma_{1c} \\
 \sigma_{1s} \\
 \sigma_{2c} \\
 \sigma_{2s} \\
 \sigma_{3c} \\
 \sigma_{3s} \\
 \sigma_{4c} \\
 \sigma_{4s}
 \end{array}
 =
 \begin{array}{cccccccccccc}
 \sigma_0 & \sigma_{0a_s} & a_0 & b_0 & c_0 & d_0 & e_0 & f_0 & g_0 & h_0 & i_0 \\
 \sigma_{1c0} & \sigma_{1c0a_s} & a_{1c} & b_{1c} & c_{1c} & d_{1c} & . & . & . & . & i_{1c} \\
 \sigma_{1s0} & \sigma_{1s0a_s} & a_{1s} & . & . & . & . & . & . & . & . \\
 \sigma_{2c0} & . & . & . & . & . & . & . & . & . & . \\
 . & . & . & . & . & . & . & . & . & . & . \\
 . & . & . & . & . & . & . & . & . & . & . \\
 . & . & . & . & . & . & . & . & . & . & . \\
 . & . & . & . & . & . & . & . & . & . & . \\
 \sigma_{4s0} & . & . & . & . & d_{4s} & . & . & . & . & i_{4s}
 \end{array}
 \times
 \begin{array}{c}
 \sigma_s \\
 C_{LR}/\sigma \\
 C_{XR}/\sigma \\
 C_{YR}/\sigma \\
 \delta_{2c} \\
 \delta_{2s} \\
 \delta_{3c} \\
 \delta_{3s} \\
 \delta_{4c} \\
 \delta_{4s}
 \end{array}
 \quad (5)$$

Notice that the columns of the transfer matrix and the elements of the control vector have been rearranged. The first column represents stress levels for the condition of zero rotor shaft inclination, zero rotor force coefficients, and no jet-flap deflections. The second through fourth columns represent the changes in stress level due to rotor angle of attack and the rotor's force coefficients. The remaining columns correspond to stress derivatives with respect to the multicyclic jet-flap deflections. The control vector has been realigned to reflect the column changes. Note that the matrix elements are no longer defined by Eq. 3, but by Eq. 5 itself, and the basic "collective" and "1P cyclic" terms have now been replaced by the rotor's force coefficients, C_{LR}/σ , C_{XR}/σ and C_{YR}/σ (multiplied by 10^3 for numerical convenience). This can be considered the transfer matrix for "fixed flight" conditions. Correlations for this matrix are not as good as those for the "fixed stick" conditions, probably because of the greater scatter in the force data. However, for 30 test conditions, the correlation is very good, comparable to the 15-test condition correlation shown in Reference 5.

The matrix, based on 30 flight conditions, is shown in Figure 4. Again, it is possible to determine multicyclic jet-flap deflections to produce zero higher harmonic stresses. These deflections also define an ideal harmonic control vector, this time for fixed flight conditions. Although the 1P stresses may still change, and the peak-to-peak stress increase, the rotor's force output is unchanged, at least to the accuracy of the basic methodology.

While elimination of a particular harmonic, or all higher harmonics of stress, may be beneficial, it may be more desirable to reduce other stress parameters, such as the root-mean-square, or the peak-to-peak values. It is difficult to relate peak-to-peak values to the harmonic coefficients, and the iterative algorithm necessary to affect peak-to-peak minimization would be considerably more complex, for example, than one to minimize the root-mean-square values. The rms value of the variable portion of the stresses will be minimized when the sum of the squares of the harmonic coefficients is also minimized. This sum is given by

$$\sigma_m^T \sigma_m = \sum_1^4 (\sigma_{n_c}^2 + \sigma_{n_s}^2) \quad (6)$$

This product will be minimized when the multicyclic deflections are given by

$$\delta_{irms} = -(T_m^T T_m)^{-1} (T_m^T T_p) \delta_p \quad (7)$$

where δ_{irms} indicates an ideal root-mean-square, and the matrices and vectors are defined by partitioning Eq. 5, as shown below:

$$\begin{array}{c}
 \sigma_0 \\
 \sigma_{1c} \\
 \sigma_m \\
 \sigma_{4s}
 \end{array}
 =
 \begin{array}{cccccccccccc}
 \sigma_0 & \sigma_{0a_s} & a_0 & b_0 & c_0 & d_0 & e_0 & f_0 & g_0 & h_0 & i_0 \\
 \sigma_{1c0} & \sigma_{1c0a_s} & a_{1c} & b_{1c} & . & d_{1c} & . & . & . & . & i_{1c} \\
 \sigma_{1s0} & . & . & . & . & . & . & . & . & . & . \\
 . & . & T_p & . & . & . & . & . & . & . & . \\
 . & . & . & . & . & . & . & . & . & . & . \\
 . & . & . & . & . & . & . & . & . & . & . \\
 . & . & . & . & . & . & . & . & . & . & . \\
 \sigma_{4s0} & . & . & . & . & d_{4s} & . & . & . & . & i_{4s}
 \end{array}
 \times
 \begin{array}{c}
 1 \\
 \delta_p \\
 C_{YR}/\sigma \\
 \delta_{2c} \\
 \sigma_m \\
 \delta_{4s}
 \end{array}$$

These ideal vectors have also been calculated for the 30 cases with resultant rms reductions between 40 and 66%. Figure 5 shows a few of these cases, with stress calculated for "zero" multicyclic. These stresses have been, in effect, extrapolated, whereas the data in Figure 2 were measured. As indicated on the figure, the ideal rms control also reduced peak-to-peak stresses. For the 30 cases investigated, the ideal rms control vectors reduced peak-to-peak stresses from 39 to 65%.

The ideal multicyclic vectors given by Eq. 7 are a function of the flight condition as defined by shaft axis inclination, advance ratio, and the rotor's lift, propulsive, and side-force coefficients. The elements of these ideal rms control vectors have been plotted against propulsive force coefficient in Figure 6. Different symbols denote the corresponding lift coefficient levels. The effects of C_{LR}/σ and C_{XR}/σ and shaft axis inclination are quite apparent. (The range of side-force coefficients was insufficient to deduce its effect.) The third and fourth harmonics were quite constant in phase; hence, only their amplitudes have been plotted. Note that these harmonics do not appear sensitive to rotor lift coefficient.

Transmitted Vibration Forces

The rotor suspension system for the wind tunnel tests incorporated a six-component balance and a parallelogram support discussed in References 4 and 5. The parallelogram support absorbed inplane vibratory loads very effectively, so that the vertical vibratory loads were the only ones of interest. These loads are due to thrustwise hub shears in combination with the motions of the hub due to the parallelogram support. For this two-bladed rotor, the transmitted loads contained only even-order harmonics as shown in Figure 3. These loads may also be related to the harmonics of the jet-flap deflection by a transfer matrix, as shown by Eq. 8.

With this transfer matrix it is possible to eliminate the second and fourth harmonics of the vertical vibratory loads by the same procedures used to eliminate the higher harmonic blade-bending stresses if two of the harmonic components of the control vector are specified. The resulting

It is believed that these magnitudes of Δc_1 are obtainable with low powered jet-flaps. Assuming that somewhat lesser incremental lift variations would be necessary for softer conventional rotor blades, multicyclic mechanical and/or servo-flap control appears feasible. Two study contracts underway also support this contention.

The sensitivity of the blade stresses and vibration to multicyclic control and our present inability to predict harmonic loading, stresses, and vibration, leads to the desirability of completely automating multicyclic control such as would be attained by feedback control systems. The Giravions Dorand firm is engaged in a basic research program to develop such a feedback system and early results are quite encouraging.

CONCLUDING REMARKS

Wind tunnel tests of a jet-flap rotor simulating forward flight have shown that it is possible to modulate the rotor's loading by means of a multicyclic control system so that rotor blade stresses and vibratory loads transmitted to the fuselage can be reduced. A method of analyzing the multi-variable problem has been presented and several "ideal" control schedules are presented. The schedules themselves are applicable only to the specific jet-flap rotor tested, but the method of determining the schedules is applicable to similar systems. It was shown that it is not possible to eliminate all oscillatory blade-bending and vibratory loads with a system such as the test rotor, which had only three higher harmonics of azimuthal control. Such limited systems can, however, be used to eliminate specific selected harmonic component stress and vibration responses.

A simplified estimate of the incremental lift coefficient being generated multicyclically by the test rotor indicates that similar multicyclic mechanical or low-powered jet-flaps could also be successful in reducing blade stresses or vibratory loads.

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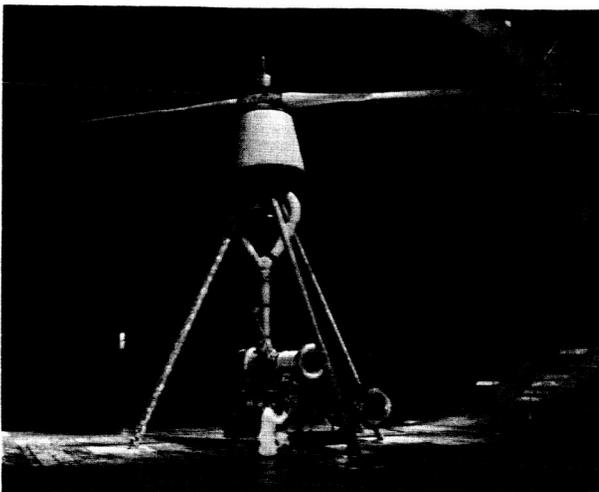


Figure 1. Jet-flap rotor in the Ames 40- by 80-Foot Wind Tunnel.

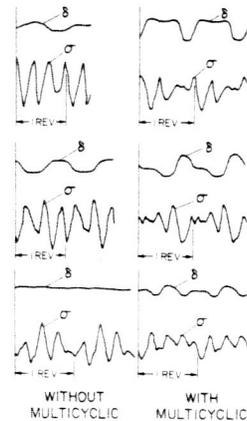


Figure 2. Effect of multicyclic jet-flap deflection on blade stresses.

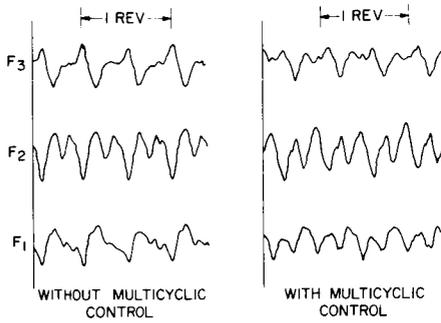


Figure 3. Effect of multicyclic jet-flap deflection on vertical forces below hub.

σ_0	268	-23	3	-1	1	0	1	1	2	-5	3	
σ_{1c}	49	3	1	2	-11	0	5	-2	6	10	1	
σ_{1s}	-441	-36	2	-14	2	0	-3	0	-2	-13	7	
σ_{2c}	287	-19	-2	9	-1	12	4	-4	2	6	0	
σ_{2s}	12	2	0	1	-5	0	14	-2	1	10	-3	
σ_{3c}	-230	-12	4	-11	-15	-5	-13	32	-20	-18	18	
σ_{3s}	-409	-18	2	-7	-17	10	6	-15	50	-52	32	
σ_{4c}	660	42	-6	21	27	11	-5	18	27	-21	-20	
σ_{4s}	75	1	0	5	3	0	7	-7	5	59	-78	

σ_{45} RADIAL STATION
30 CASES AT $VQR=4$

Figure 4. Transfer matrix for fixed flight conditions.

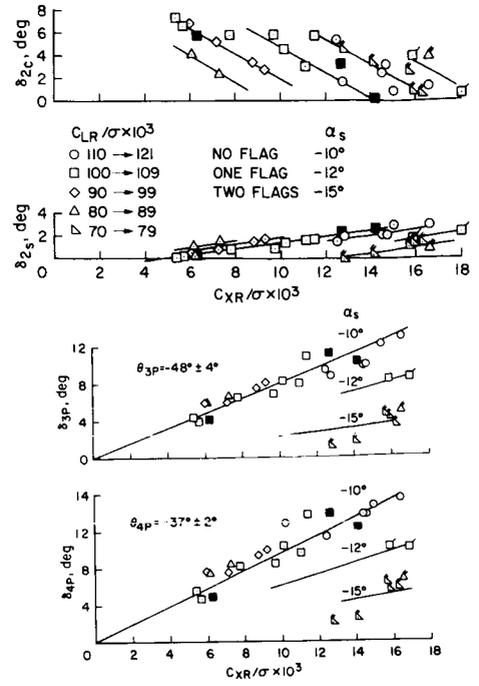


Figure 6. Ideal rms vector relations.

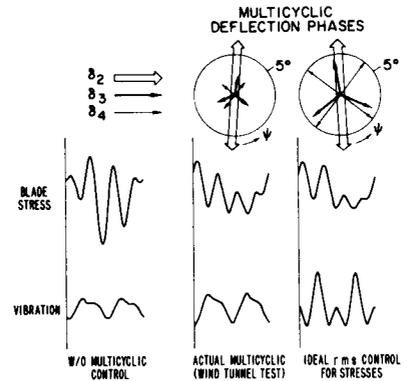


Figure 7. Calculated blade stresses and vibratory loads using equations 5, 6, 7 and 8.

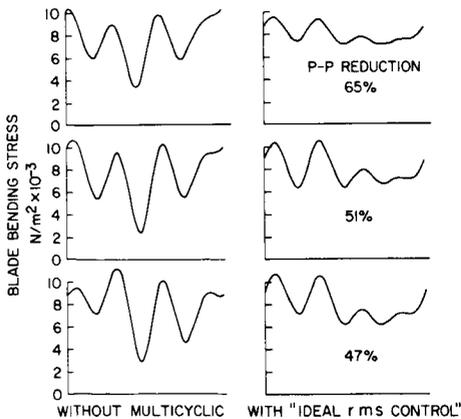


Figure 5. Calculated blade bending stresses using equations 5, 6, and 7.

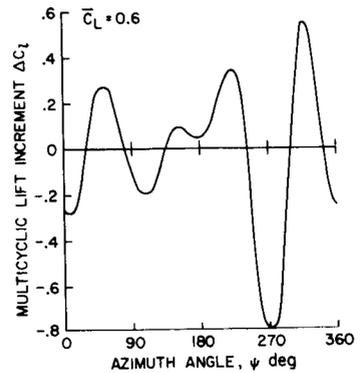


Figure 8. Variation of the estimated increment of blade section lift coefficient due to multicyclic jet-flap deflection.