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FOREWORD

In accordance with the NASA Space Act of 1958 the MSFC has provided for the widest practicable and appropriate dissemination of information concerning its activities and the results thereof.

Since July 1, 1960, when the George C. Marshall Space Flight Center was organized, the reporting of scientific and engineering information has been considered a prime responsibility of the Center. Our credo has been that “research and development work is valuable, but only if its results can be communicated and made understandable to others.”

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The Space Processing Applications Rocket Project (SPAR) IX Final Report contains the compilation of the post-flight reports of each of the Principal Investigators (PIs) of the three selected science payloads, in addition to the engineering report as documented by the Marshall Space Flight Center (MSFC). This combined effort also describes pertinent portions of ground-based research leading to the ultimate selection of the flight sample composition, including design, fabrication and testing, all of which are expected to contribute to an improved comprehension of materials processing in space.

The SPAR project is coordinated and managed by MSFC as part of the Materials Processing in Space (MPS) program of the Office of Space Science and Applications (OSSA) of NASA Headquarters.

This technical memorandum is directed entirely to the payload manifest flown in the ninth of a series of SPAR flights conducted at the White Sands Missile Range (WSMR) and includes the experiments entitled “Directional Solidification of Magnetic Composites” (Experiment No. 76-22/2, “Directional Solidification of Immiscible Aluminum-Indium Alloys” (Experiment Nos. 76-51/1 and 76-51/2), and “Comparative Alloy Solidification” (Experiment No. 76-36/1).

The development of a bivariate gamma probability distribution and the development of a new discrete wind gust model are both considered original and significant research accomplishments. In 1981, Smith and Adelfang published in the Journal of Spacecraft a new wind gust model based on a four-parameter bivariate gamma distribution. This gust model related gust magnitude and gust length under the assumption of equal shape parameters of the four-parameter bivariate gamma distribution. This assumption
proved to be inadequate to properly describe the wind gust data sample. Since then a five-parameter bivariate gamma distribution having two shape parameters, two location parameters and a correlation parameter has been developed. This more general bivariate gamma distribution reduces to the known four-parameter distribution. The five-parameter distribution gives a better fit to the gust data. The statistical properties of this general bivariate gamma distribution and a hypothesis test have been investigated. Although these developments have come too late in the Shuttle program to be used directly as design criteria for ascent wind gust loads, the new wind gust model has helped to explain the wind profile conditions which cause large dynamic loads. Other potential applications of the newly developed five-parameter bivariate gamma distribution are in the areas of reliability theory, signal noise, and vibration mechanics.

(1) Heat Exchanger Coils: Description of process used to perform these welds, sample test data, recommendations for process improvement.

(2) Weld 56; High-Pressure Fuel Turbo Pump: Description of effort to simulate problem welds, as well as good welds, test data, and conclusions.

This report summarizes one aspect of the work carried out in the Space Science Laboratory of Marshall Space Flight Center under a Technical Exchange Agreement with Eaton Corp. The general aim of this aspect of the program was to investigate the feasibility of producing silver or copper alloys containing finely dispersed nickel or iron particles, respectively, by utilizing containerless electromagnetic levitation casting techniques. A levitation coil was designed to successfully levitate and melt a variety of alloys including Nb-Ge, Cu-Fe, Fe-C, and Ag-Ni. The highest melt temperature achieved by the coil was about 2400°C during melting of Nb-Ge alloys. Samples of 70 Cu-30 Fe and 80 Ag-20 Ni (atomic %), prepared by mechanical pressing of the constituent powders, were levitated and heated either to the solid plus liquid range of the alloys or to the fully liquid region. The samples were then solidified by passing helium gas into the bell jar or they were dropped into a quenching oil. The structure of the samples which were heated to the solid plus liquid range consists of uniform distribution of Fe or Ni particles in their respective matrices. They also contained a considerable amount of entrapped gas bubbles. Upon heating for longer periods or to higher temperatures, the bubbles coalesced and burst, causing the samples to become fragmented and usually fall out of the coil. The structure of the Cu-Fe samples that were fully liquid and solidified while levitated consisted of the fine iron dendrites distributed uniformly in the copper matrix. For Ag-Ni samples, due to the existence of immiscibility gap
in the fully liquid state, the nickel phase had separated into large islands within the silver matrix.

A debate has been going on in government on the subject of "Should government funds be spent on early research and high-risk development of new technology?" Opponents claim that if a product is worth the effort, then private enterprise will invest in it. Proponents claim that we are all beneficiaries of new technology. Today, the answer impinges on doing materials processing and other commercial endeavors in space. Here, we discuss past experience in nurturing new ideas, and find two themes. In the first, the military initiates development of a given technology for national defense, and the marketplace makes use of the technology. In the second, the government supports large systems developments when the task is too large or risky for entrepreneurs, yet is clearly in the best interest of the nation. NASA has completed advanced research to identify areas of interest. Examples of commercial opportunities are the McDonnell-Douglas Corporation purification process for pharmaceutical products and the Microgravity Research. Associates process for growing gallium arsenide crystals in space. Additional technology developments are in the pipeline.

This report summarizes the present understanding of the bellows flow excitation mechanism and of results of a comprehensive test program conducted at MSFC. This, along with other existing test data, is used to refine the analytical model for predicting bellows flow-induced stress. This model includes the effects of an upstream elbow, arbitrary geometry, and multiple plies.

A refined computer code for predicting flow-induced stress is described which allows life prediction if a material S-N diagram is available.

This report includes actual and projected optimum High Speed Machining (HSM) data for producing Shuttle External Tank (ET) Liquid Hydrogen Barrel Panels which are aluminum alloy 2219-T87. The data includes various machining parameters; e.g., spindle speeds, cutting speed, table feed, chip load, metal removal rate, horsepower, cutting efficiency, cutter wear (lack of) and chip removal methods. The results of a study by the Lockheed Missiles and Space Company for the George C. Marshall Space Flight Center under Contract NAS8-34508 are included.

The influence of solidification rates on the orientation and mechanical properties of MAR-M-246+Hf was studied. The preferred orientation was found to be (001) for single crystals, with all samples with 45° of (001).

Tensile tests were performed at room temperature. The anisotropy of directionally solidified MAR-M-246+Hf was demonstrated by gage section deformation.

Dendrite arm spacing and crystal growth were found to depend on solidification rates and source material conditions. The greatest strength occurred at lower solidification rates. Some single crystals were grown by control of growth rates without seeding.
The coil planet centrifuge uses a centrifugal force field to provide separation of particles based on differences in sedimentation rates by flow through a rotating coiled tube. Three main separations are considered: (1) Single phase fresh sheep and human erythrocytes. (2) Single phase fixed sheep and human erythrocytes. (3) Electrophoretically enhanced single phase fresh sheep and human erythrocytes.

The Marshall Space Flight Center conducts research programs in atmospheric science, materials processing in space, and space sciences as well as technology programs in space power, materials processes, and space structures. This Marshall Space Flight Center 1983 Annual Report on Research and Technology contains precises of the more significant scientific and technical results obtained during FY 1983.

This task was directed toward demonstrating the feasibility of using a scrim-reinforced, single metallized, 4-mil Tedlar film as a replacement for the Teflon coated Beta-cloth/single metallized 3-mil Kapton film presently used as the protective cover/light block for multilayer insulation (MLI) on the Orbiter, Spacelab, and other space applications. The proposed Tedlar concept will be lighter and potentially lower in cost. Thermal analysis with the proposed concept was much simpler than with the present system. Tests have already demonstrated that white Tedlar has low alpha (adsorption) degradation in space from U.V. This study indicated that proposed concept was 4400 percent cheaper with nominal weight savings of 50 percent.
Using proxy data for the occurrence of those mass ejections from the solar corona which are directed earthward, we investigate the association between the post-1970 interplanetary magnetic clouds of Klein and Burlaga and coronal mass ejections. The evidence linking magnetic clouds following shocks with coronal mass ejections is striking; six of nine clouds observed at Earth were preceded an appropriate time earlier by meter-wave type II radio bursts indicative of coronal shock waves and coronal mass ejections occurring near central meridian. During the selected periods when no clouds were detected near Earth, the only type II bursts reported were associated with solar activity near the limbs. Where the proxy solar data to be sought are not so clearly suggested, that is, for clouds preceding interaction regions and clouds within cold magnetic enhancements, the evidence linking the clouds and coronal mass ejections is not as clear; proxy data usually suggest many candidate mass-ejection events for each cloud. Overall, the data are consistent with and support the hypothesis suggested by Klein and Burlaga that magnetic clouds observed with spacecraft at 1 AU are manifestations of solar coronal mass ejection transients. A condensed version of this study is to be published in Solar Physics.

The technique described in this report has facilitated the more reproducible fabrication of electromagnetic levitation coils. A split mandrel has been developed upon which the coil is wound. After fabrication the mandrel can be disassembled to remove it from the coil. Previously, it required a full day to fabricate a levitation coil. The success rate for a functional coil was still only 50 percent. With the new technique described in this note about eight coils may be completed in one day and 95 percent of them are good levitation coils.
acoustic absorbers unnecessary. The study shows a tenfold reduction of flow induced stresses which are rather high in the present design. Relaxed tolerances, fewer elements, and better maintenance are offered. The study was conducted under a center director discretionary fund assignment.

The New MSFC Solar Vector Magnetograph
Center Director's Discretionary Fund, Final Report. M. J. Hagyard, E. A. West, and N. P. Cumings, Space Science Laboratory.

The unique MSFC solar vector magnetograph allows measurements of all three components of the Sun's photospheric magnetic field over a wide field-of-view (≈ 6×6 arc min) with spatial resolution determined by a 2.7×2.7 arc second pixel size. Supported by two Center Director's Discretionary Fund Projects, this system has recently undergone extensive modifications to improve its sensitivity and temporal response. The modifications included: replacing an SEC vidicon detector with a solid-state CCD camera; replacing the original digital logic circuitry with an electronic controller and a computer to provide complete, programmable control over the entire operation of the magnetograph; and installing a new polarimeter which consists of a single electro-optical modulator coupled with interchangeable waveplates mounted on a rotating assembly. In this report, we describe the new system, and present results of calibrations and tests that have been performed. Initial observations of solar magnetic fields with the new magnetograph are presented; they indicate that the system is an order of magnitude more sensitive than the original one and has a much higher temporal response (by a factor of ≈30). These new capabilities enhance our continued research in solar vector magnetic fields and our support of NASA's solar missions.

The nickel-base superalloy MAR-M246(Hf) was studied to determine the factors affecting basic morphology and fatigue properties. Of particular interest was the degradation of fatigue properties with deviation from the [001] growth orientation. Examination of directionally solidified samples showed a dependence of carbide shape and interdendritic segregation on growth rate. Heat treatment studies focused on the γα' prime structure, determining that it reaches maximum growth after twenty-four hours but its size and stability depends on the temperature of the treatment. Fatigue test specimens were oriented crystallographically in the failed and unfailed regions and found to have rotated their orientation during the testing if they were located a significant distance from [001]. This would place increased strain on the crystal and precipitate early failure.

The results of a technology program aimed at determining the limits of surface polishing for reflecting X-ray telescopes is presented in this work. This program is part of the major task of developing the Advanced X-Ray Astrophysical Facility (AXAF). By studying the optical properties of state-of-the-art polished flat surfaces, conclusions have been drawn as to the potential capability of AXAF. Surface microtopography of the flats as well as their figure is studied by X-ray, visual, and mechanical techniques. These techniques and their results are described in this volume.

This report traces the evolution of the ideas of tether applications in space from its origin in the last century past a dormant period of sixty-five years to the mid-seventies. At that time as a
consequence of major revival efforts, NASA entered into serious investigations of the theoretical and practical feasibility of a large number of tethered concepts in space. These efforts culminated in the establishment of the Tethered Satellite System Project now at NASA in the advanced development phase.

The report describes NASA's 1983 extensive planning efforts, first, through a Tether Applications in Space Workshop which generated additional concepts and provided overall assessments and recommendations to NASA, and then through a NASA inter-center Tether Applications in Space Task Group which generated a four-year program plan in the areas of further studies, technology, work and science and applications of tethers in space.

Finally, the report offers an outlook into the future of tether applications that may approach some of the goals of the early visionaries.

TM-82572 January 1984

This report presents a summary of selected atmospheric conditions observed near Space Shuttle STS-9 launch time on November 28, 1983, at Kennedy Space Center, Florida. Values of ambient pressure, temperature, moisture, ground winds, visual observations (cloud), and winds aloft are included. The sequence of pre-launch Jimisphere measured vertical wind profiles is given in this report. The final meteorological tape, which consists of wind and thermodynamic parameters versus altitude, for STS-9 vehicle ascent has been constructed. The STS-9 ascent meteorological data tape has been constructed by Marshall Space Flight Center in response to Shuttle task agreement No. 561-81-22-368 with Johnson Space Center.

TM-82573 March 1984

This report presents the scientific information produced under the Center Director's Discretionary Fund Task 82-1, "Charge Injection Device Usage in Stellar Tracking Technology." The development of an improved 256 x 256 array Charge Injection Device (CID) and the configuration of a MSFC laboratory to evaluate the improved CID and other solid state stellar sensors are detailed. Detailed descriptions of new interpolation algorithms to determine stellar position and experimental testing of these algorithms with simulated and actual stellar data are provided. Data analysis of contractor-supplied stellar data was performed at MSFC and the accuracy capabilities of the various algorithms were determined and described.

The report shows the improved CID, coupled with the new interpolation algorithms, to be a sensor that is more reliable, more accurate, and capable of satisfying stellar sensor needs for the next two decades.

TM-82574 February 1984

Recent studies using sounding data derived from VAS radiance measurements have projected a hope for increased time and space resolution of the mesoscale environment. Working with this new data, however, presents some problems normally not encountered when using conventional measurements because of the irregular spacing of the data, biases in the data, as well as errors due to cloud contaminated measurements. This report addresses these problems and presents an objective analysis technique which utilizes LFM guess fields to produce a consistent four-dimensional data set which adequately describes the mesoscale environment over a large area. Parameters derived from this data set can be useful in a diagnostic mode by both the operational and research communities.

TM-82575 March 1984
Three mesoscale sounding data sets from the VISSR Atmospheric Sounder (VAS) produced using different retrieval techniques have been evaluated using corresponding ground truth rawinsonde data for 6-7 March 1982. Mean, standard deviations, and RMS differences between the satellite and rawinsonde parameters were calculated over gridded fields in central Texas and Oklahoma. Despite procedures to reduce known time and space discrepancies, large differences exist between each satellite data set and the ground truth data. Biases in the satellite temperature and moisture profiles seem extremely dependent upon the 3-dimensional structure of the atmosphere and range from 1° to 3°C for temperature and 3° to 6°C for dew-point temperature. Atmospheric gradients of basic and derived parameters determined from the VAS data sets produced an adequate representation of the mesoscale environment but their magnitudes were often reduced by 30 to 50 percent.

TM-82577  March 1984

Investigation of Thermospheric Winds Relative to Space Station Orbital Altitudes.
Michael Susko. Systems Dynamics Laboratory. N84-25220

An investigation of thermospheric winds, relative to the space station orbital altitudes, has been made in order to provide information that may be useful in an environmental disturbance assessment. Current plans are for this low Earth orbiting facility to orbit at an inclination of 28.5 deg. The orbital altitudes have not yet been defined due to the evolutionary configuration of the Space Station. The upper and lower bounds of the orbital altitudes will be based on constraints set by the drag and expected orbital decay and delivery altitude capability of the Shuttle. It is estimated that the orbital altitude will be on the order of 500 km. This report deals with neutral winds in the region from about 80 to 600 km which have been derived from satellite drag data, Fabry-Perot interferometers, sounding rockets, ground-based optical Doppler techniques, incoherent scatter radar measurements from Millstone Hill combined with the mass spectrometer and lithium trail neutral wind measurements. The equations of motion of the low Earth orbiting facility are also discussed in this report.

TM-82578  April 1984


The Space Processing Applications Rocket Project (SPAR) VIII Final Report contains the engineering report prepared at the Marshall Space Flight Center (MSFC) as well as the three reports from the principal investigators. These reports also describe pertinent portions of ground-based research leading to the ultimate selection of the flight sample composition, including design, fabrication, and testing, all of which are expected to contribute immeasurably to an improved comprehension of materials processing in space.

The SPAR project is coordinated and managed by MSFC as part of the Materials Processing in Space (MPS) program of the Office of Space and Terrestrial Applications (OSTA) of NASA Headquarters.

This technical memorandum is directed entirely to the payload manifest flown in the eighth of a series of SPAR flights conducted at the White Sands Missile Range (WSMR) and includes the experiments entitled “Glass Formation Experiment” SPAR 74-42/1R, “Glass Fining Experiment in Low-Gravity” SPAR 77-13/1, and “Dynamics of Liquid Bubbles” SPAR Experiment 77-18/2.

TM-82579  April 1984


Generally, attempts to solidify immiscible mixtures to make binary alloys, in-situ, yield poorly dispersed composites. By and large, the situation is more pronounced for hypermonotectic compositions than for either monotectic or hypomonotectic solutions. There is considerable interest among metallurgists to understand processes causing liquid-liquid and solid-liquid phase separations during monotectic alloy solidification. Knowledge of such dynamics must precede accurate predictability of the behaviors of solidifying
metallic systems and control of their microstructure.

If a homogeneous melt is cooled into an immiscible region, the newly formed second phase will generally have a density different from the parent phase, and will separate readily by sedimentation. Observation of microgravity solidification processes indicates that outside of sedimentation, at least two other important effects can separate the phases: (1) critical-point wetting and spreading, and (2) thermal migration of second-phase droplets due to interfacial tension gradients. It is difficult to study these surface tension effects while in a unit gravity field. Considerable work has been done using neutrally buoyant systems, but such systems are generally neutrally buoyant at only one temperature. Therefore, in order to investigate the processes occurring over a temperature range, i.e., between a consolute point and the monotectic temperature, it is necessary to use a low-gravity environment. The MSFC drop tube (and tower), the ballistic trajectory KC-135 airplane, and the Space Shuttle are ideal facilities to aid formation and testing of hypotheses.

Much of the early work in this area focuses on transparent materials so that process dynamics may be studied by optical techniques such as photography for viewing macro-processes; holography for studying diffusional growth, spinodal decomposition and coalescence; ellipsometry for surface wetting and spreading effects; and interferometry and spectroscopy for small-scale spatial resolution of concentration profiles.

Finally, computer models developed from the transparent model studies will be quite helpful when applied to existing metallic specimens already prepared in low gravity. Additional metallic samples solidified in the MSFC drop tower will test the accuracy of predictions based on such studies.
years. The following topics are discussed: (1) LSC Configuration, (2) LSC Usage, (3) LSC Induced Pyroshock, (4) Simulated Pyrotechnic Testing, (5) Actual Pyrotechnic Testing, (6) Data Collection Methods, (7) Data Analysis Techniques, (8) Shock Reduction Methods, and (9) Design Criteria. Although no new discoveries have been made in LSC research, charge shapes have been improved to allow better cutting performance, testing instrumentation has been refined, and some new explosives, for use in LSC, have been formulated. However, little progress has been made in LSC induced pyroshock.

Sensor data for two representative starfields were processed by an adaptive shape-seeking version of the Fc-V algorithm with good results. Also, some newly proposed cluster validity measures were evaluated, but not found especially useful to this application. Recommendations are given for two system configurations worthy of additional study.

TM-82587 June 1984

Results of the ASTRO-1 Preliminary Design Review coupled loads analysis are presented. M6.0Y Generic Shuttle mathematical models were used. Internal accelerations, interface force, relative displacements, and net c.g. accelerations were recovered for two ASTRO-1 payloads in tandem configuration. Twenty-seven load cases were computed and summarized. Load exceedences were found and recommendations made.

TM-86451 June 1984

Motion pictures have been taken at night by astronauts on the space shuttle showing lightning discharges that spread horizontally at speeds of $10^5$ m/sec$^{-1}$ for distances over 60 km. Tape recordings have been made of the accompanying optical pulses detected with a photocell optical system. The observations show that lightning is often a mesoscale phenomena that can convey large amounts of electric charge to earth from an extensive cloud system via a cloud-to-ground discharge.

TM-86452 May 1984
Dielectric Cure Monitoring: Preliminary Studies. Benjamin E. Goldberg and Marie Louise Semmel. Materials and Processes Laboratory.

Preliminary studies have been conducted on two types of dielectric cure monitoring systems employing both epoxy resins and phenolic composites. An Audrey System was used for 23 cure
monitoring runs with very limited success. Nine complete cure monitoring runs have been investigated using a Micromet System. Two additional measurements were performed to investigate the Micromet's sensitivity to water adsorption in a post-cure carbon-phenolic material. While further work is needed to determine data significance, the Micromet system appears to show promise as a feedback control device during processing.

An additional conductivity related term has been indicated for the dielectric permittivity, e'. This term, heretofore unreported, appears to have significance for high conductivity epoxy and phenolic composites. Previous work on dielectric cure monitoring has always been performed on a parallel plate electrode system; this type of system appears only marginally compatible with epoxy and phenolic composites.

TM-86453 June 1984

This report discusses the results of testing a high voltage electrical power system (EPS) breadboard using high voltage power processing equipment developed at Marshall Space Flight Center and Ni-Cd batteries. These test results are used to extrapolate to an efficient, reliable, high capacity EPS for near term low Earth orbit, high power applications. EPS efficiencies, figures of merit, and battery reliability with a battery protection and reconditioning circuit are presented.

TM-86454 July 1984
Radial SI Latches Vibration Test Data Review. Phillip M. Harrison and James Lee Smith, Systems Dynamics Laboratory.

Dynamic testing of the Space Telescope Scientific Instrument Radial Latches was performed as specified by the designated test criteria. No structural failures were observed during the test. The alignment stability of the instrument simulator was within required tolerances after testing. Particulates were discovered around the latch bases, after testing, due to wearing at the “B” and “C” latch interface surfaces. This report covers criteria derivation, testing, and test results.

TM-86455 July 1984

Two sets of observations from a NASA U-2 airplane flying at approximately 20 km altitude over nocturnal thunderstorms are reported. Photographs show frequent lightning activity in the upper part of the cloud. In some cases, only the diffuse illumination produced by the lightning can be seen. In other cases unobscured segments of lightning channels 1 km or longer are visible in clear air around and above the cloud. Multiple images of lightning channels, accidentally placed on the film during transport of the film in the camera, indicate multiple discharges in the same channel. Photographs taken through a diffraction grating show that the lightning has a spectrum similar to that which has been observed in the lower troposphere. Lightning spectra obtained with a slitless line-scan spectrometer show strong singly ionized nitrogen emissions at 463.0 and 500.5 nm. Field changes measured with an electric field-change meter correlate with pulses measured with a photocell optical system.

Optical signals corresponding to dart leader, return stroke, and continuing current events are readily distinguished in the scattered light emerging from the cloud surface. The variation of light intensity with time in lightning events, such as dart leaders, which radiate light first from a location within the cloud and later from outside (beneath) the cloud are consistent with the predicted modification of optical lightning signals by clouds as given by Thomason and Krider [1]. As a result, it appears that satellite based optical sensor measurements cannot provide reliable information on current rise times in return strokes. On the other hand, discrimination between cloud-to-ground and intracloud flashes and the counting of ground strokes is possible using the optical pulse pairs which have been identified with leader, return-stroke events in the
cloud-to-ground flashes studied. If confirmed by further studies as a regularly identifiable occurrence, the pulse pairs together with other criteria, could form the basis for the reliable identification of ground strokes from a satellite by the use of an optical detector alone.

It has been found unexpectedly that a multitude of weak lightning channels commonly exists in the clear air above or around cloud tops. This indicates that lightning is capable of introducing chemical species, ions, and space charge directly into the upper troposphere and lower stratosphere.

TM-86456 August 1984

The object of this investigation was to evaluate Vespel for potential application on the Solid Rocket Booster to replace all-metal deformed self-locking nuts and anchor nuts and be used as self-locking elements for bolts and screws. The Vespel self-locking elements were tested for prevailing torque retention at room temperature, after heating to 450°F and exposure for 3 hr, breakaway torque at 450°F and for vibration at a level consistent with the maximum expected on the SRB at lift-off and reentry.

The investigation revealed Vespel has properties that can provide a self-locking capability for threaded fasteners up to 450°F and it can be used in nuts and anchor nuts for installation on the SRB. Vespel elements in bolts did not meet all our SRB requirements for reuse, however, we have defined a design for Vespel elements in nuts/anchor nuts that fully meets all requirements.

It is recommended that No. 10, 1/4 in. and 5/16 in. nuts/anchor nuts be procured for use on the SRB. This system will eliminate the galling problems now encountered and achieve a much higher reuse life than the present deformed nut design.

TM-86457 August 1984

This report describes machine vision research at Marshall Space Flight Center which has potential benefit for the NASA Space Station program and its associated Orbital Maneuvering Vehicle (OMV). Initial operation of OMV for orbital assembly, docking, and servicing will be manually controlled from the ground by means of an on-board TV camera. These orbital operations may later be accomplished autonomously by machine vision techniques which use the TV camera as a sensing device. Classical machine vision techniques are described in this report. An alternate method was developed and is described which employs a syntactic pattern recognition scheme. It has the potential for substantial reduction of computing and data storage requirements in comparison to the Two-Dimensional Fast Fourier Transform (2D FFT) image analysis. The method embodies powerful heuristic pattern recognition capability by identifying image shapes such as elongation, symmetry, number of appendages, and the relative length of appendages.

TM-86458 July 1984

Sunspot records have been systematically maintained, with the knowledge that an 11-year average period exists, since about 1850. Thus, the sunspot record of highest quality and considered to be the most reliable is that of cycle 8 through the present. On the basis of cycles 8 through 20, we have used various combinations of sine curves to approximate the observed $R_{\text{MAX}}$ values (where $R_{\text{MAX}}$ is the smoothed sunspot number at cycle maximum). We find that a three-component sinusoidal function, having an 11-cycle and a 2-cycle variation on a 90-cycle periodicity, yields computed $R_{\text{MAX}}$ values which fit, reasonably well, observed $R_{\text{MAX}}$ values for
the modern sunspot cycles. Extrapolation of the empirical function forward in time allows us to project values of $R_{\text{MAX}}$ for cycles 21 and 22. For cycle 21, the function projects a value of 157.3, very close to the actually observed value of 164.5 and to that predicted earlier by Sargent [64] - 154. For cycle 22, the function projects a value of about 107. Linear regressions identified in Wilson [44] have been applied to cycle 22, yielding the result that it will probably be a long-period cycle (cycle duration > 132 months). A major feature of this report is an extensive bibliography on techniques used to estimate the time-dependent behavior of sunspot cycles.

TM-86459 August 1984

A carbon dioxide laser experiment facility was constructed to investigate the problems in using a laser beam to zone refine semiconductor and metal crystals. The hardware includes a computer to control scan mirrors and stepper motors to provide a variety of melt zone patterns. The equipment and its operating procedures are described.

TM-86460 September 1984
Natural Environment Design Criteria for the Space Station Definition and Preliminary Design (First Revision). William W. Vaughan. Systems Dynamics Laboratory.

This document provides the natural environment design criteria requirements for use in the Space Station and its Elements (SSPE) definition and preliminary design studies. It addresses the atmospheric dynamic and thermodynamic environments, meteoroids, radiation, physical constants, etc., and is intended to enable all groups involved in the definition and preliminary design studies to proceed with a common and consistent set of natural environment criteria requirements.

TM-86461 August 1984
Induced Environment Contamination Monitor – Preliminary Results from the Space-lab 1 Flight. Edited by E. R. Miller. Space Science Laboratory.

The STS-9/Induced Environment Contamination Monitor (IECM) mission is briefly described. Preliminary results and analyses are given for each of the 10 instruments comprising the IECM. The final section presents a summary of the major results.

TM-86462 July 1984

As a part of the investigation of the control system failure on IUS-1 flight to position a Tracking and Data Relay Satellite (TDRS) in geosynchronous orbit, a study was undertaken to evaluate the techroll seal materials properties under severe flight environment conditions.

This study evaluated the materials utilized in the techroll seal for possible failure modes. Studies undertaken included effect of temperature on the strength of the system, effect of fatigue on the strength of the system, thermogravimetric analysis, thermomechanical analysis, differential scanning calorimeter analysis, dynamic mechanical analysis, and peel test.

These studies indicate that if the seal failed due to a materials deficiency, the most likely mode was excessive temperature in the seal. In addition, the seal material is susceptible to fatigue damage which could have been a contributing factor.

TM-86463 August 1984

Effects of LEO atomic oxygen have been measured on a variety of spacecraft materials which obtained exposure on STS-5. Material degradation dependency on temperature was found in one material. Of the five paints flown,
only S13GLO was unaffected. Generally, the
glossy paints became Lambertian and the diffuse
coatings improved. Scanning electron microscope
examinations indicated removal of urethane and
epoxy paint binder materials. Reaction products
were evident on the surfaces of Z302 paint and
Mylar. Thin films showed thickness losses ranging
from negligible loss in Teflon to considerable loss
in Mylar and Kapton. Glossy films such as black
Kapton and white Tedlar became diffuse. Kevlar
29 rope lost tensile strength and silver solar cell
interconnect material oxidized. Oxidation on the
backside of an elevated silver specimen indicated
that reflections of oxygen atoms were occurring
and that reflecting surfaces, probably Kapton,
were not fully accommodating the incident
atoms.

TM-86464 August 1984
High-Pressure Hydrogen Testing of Single
Crystal Superalloys for Advanced Rocket
Engine Turbopump Turbine Blades. Wendy
S. Alter, Richard A. Parr, Dr. Mary H.
Johnston, and Joseph P. Strizak. Materials
and Processes Laboratory.

A screening program determined the effects
of high-pressure hydrogen on selected candidate
materials for advanced single crystal turbine blade
applications. The alloys chosen for the investiga-
tion were CM SX-2, CM SX-4C, Rene N-4, and
PWA 1480. Testing was carried out in hydrogen
and helium at 34 MPa and room temperature,
with both notched and unnotched single crystal
specimens. Results show a significant variation in
susceptibility to Hydrogen Environment
Embrittlement (HEE) among the four alloys and
a marked difference in fracture topography
between hydrogen and helium environment
specimens.

TM-86465 July 1984
Payload Crew Training Complex Simulation
Engineer's Handbook. Dr. David L. Ship-
man. Systems Analysis and Integration
Laboratory.

The Simulation Engineer's Handbook is a
guide for new engineers assigned to Experiment
Simulation and a reference for engineers
previously assigned. The experiment simulation
process, development of experiment simulator
requirements, development of experiment simu-
lator hardware and software, and the verification
of experiment simulators are discussed. The
training required for experiment simulation is
extensive and is only referenced in the handbook.

TM-86466 September 1984
A Review of Micrometeoroid Flux Measure-
ments and Models for Low Orbital Altitudes
of the Space Station. Michael Susko. Sys-
tems Dynamics Laboratory.

A review of meteoroid flux measurements
and models for low orbital altitudes of the Space
Station has been made in order to provide
information that may be useful in design studies
and laboratory hypervelocity impact tests which
simulate micrometeoroids in space for design of
the main wall of the Space Station. This report
deals with the meteoroid flux mass model, the
defocusing and shielding factors that affect the
model, the probability of meteoroid penetration
of the main wall of a Space Station. Whipple
(1947) suggested a meteoroid bumper, a thin
shield around the spacecraft at some distance
from the wall, as an effective device for reducing
penetration, which has been discussed in this
report. The equations of the probability of
meteoroid penetration, the average annual cumu-
lative total flux, \( \phi \), and the equations for the
thickness of the main wall and the bumper are
presented in this report.

TM-86467 September 1984
Real-Time Solar Magnetograph Operation
Caroline Wang. Space Science Laboratory.

This document presents the Real-Time Solar
Magnetograph (RTSM) Operation system
software design on PDP11/23+ and the User's
Guide.

RTSM operation software is for Real-Time
Instrumentation Control, data collection and data
management.

The data will be used for vector analysis,
plotting or graphics display. The processed data
can then be easily compared with solar data from other sources, such as the Solar Maximum Mission (SMM).

This report presents an overview of the NASA Thunderstorm Overflight Program (TOP)/Optical Lightning Experiment (OLDE) being conducted by the Marshall Space Flight Center and university researchers in atmospheric electricity. Discussed in this report are the various instruments flown on the NASA U-2 aircraft, as well as the ground instrumentation used in 1983 to collect optical and electronic signatures from the lightning events. Samples of some of the photographic and electronic signatures are presented. Approximately 4132 electronic data samples of optical pulses were collected and are being analyzed by the NASA and university researchers. A number of research reports are being prepared for future publication. These reports will provide more detailed data analysis and results from the 1983 spring and summer program.

This report is a review of observations and studies of solar magnetic fields that were carried out during the period of the Solar Maximum Year (SMY), January 1980 to June 1981, with the goal of providing an overview of what was learned about solar magnetic fields during the SMY. The review covers the subjects of the relationship between solar magnetic fields and flares, the role of magnetic fields in the sunspot phenomenon, the magnetic-canopy structure overlying the supergranular network as well as the turbulent magnetic fields within the network, the fields within the polar crown prominences, and the solar magnetic cycle.
NA€A TECHNICAL PAPERS

TP-2258 July 1983
Space Shuttle Exhaust Cloud Properties.
B. J. Anderson and V. W. Keller. Systems
Dynamics Laboratory. N84-14606
A data base describing the properties of the
exhaust cloud produced by the launch of the
Space Transportation System and the acidic fall-
out observed after each of the first four launches
was assembled from a series of ground and
aircraft based measurements made during the
launches of STS 2, 3, and 4. Additional data were
obtained from ground-based measurements during
firings of the 6.4 percent model of the Solid
Rocket Booster at the Marshall Center. Analysis
indicates that the acidic fallout is produced by
atomization of the deluge water spray by the
rocket exhaust and deposited downwind.
Aircraft measurements in the STS-3 ground cloud
showed an insignificant number of ice nuclei.
Although no measurements were made in the
column cloud, the possibility of inadvertent
weather modification caused by the interaction
of ice nuclei with natural clouds appears remote.

TP-2263 September 1983
Liquid Management in Low-Gravity Using
Baffled Rotating Containers. Roger F. Gans.
Systems Dynamics Laboratory. N84-15427
Possible static configurations of liquids in
rotating cylindrical containers with baffles evenly
spaced in the axial direction are found. The force
balance is among surface tension, centrifugal
force and gravity. Two “instabilities” are found
in this parameter space: type I is the inability of
the liquid to form an interface attached to the
baffles; type II is the inability for multi-baffled
configurations to sustain interfaces between each
pair of baffles. The type I analysis is confirmed
through a laboratory based equipment. Applications
to orbiting containers are discussed.

TP-2264 September 1983
The Generalized Euler-Mascheroni Con-
Systems Dynamics Laboratory. N84-15880
Methods for evaluating the Euler-Mascheroni
constants which appear in the Laurent expansion
of Reimann zeta function about Z=1 are pre-
presented. The first 32 of these numbers are listed.
16

TP-2295 January 1984
Ultra-High Molecular Weight Silphenylene-
Siloxane Polymers. W. J. Patterson, N. H.
Hundley, and L. M. Ludwick. Materials and
Processes Laboratory. N84-19564
Silphenylene-siloxane copolymers with mol-
ecular weights above one million were prepared
using a two-stage polymerization technique. The
technique was successfully scaled up to produce
50 grams of this high polymer in a single run.
The reactive monomer approach was also inves-
tigated using the following aminosilanes: bis-
(dimethylamino)dimethylsilane, N, N-bis(pyrrro-
lidinyl)dimethylsilane and N, N-bis (gamma-
butyrolactam)dimethylsilane. Thermal analyses
were performed in both air and nitrogen. The
experimental polymers decomposed at 540° to
562°C, as opposed to 408° to 426°C for com-
mercial silicones. Differential scanning calorim-
etry showed a glass transition (Tg) at -50° to
-55°C for the silphenylene-siloxane copolymer
while the commercial silicones had Tg's at -96°
to -112°C.

TP-2296 December 1983
Automatic Rendezvous and Docking: A
Parametric Study. Richard Dabney. Systems
Dynamics Laboratory. N84-23677
A technique for achieving autonomous ren-
dezvous and docking of two orbiting space
vehicles is described. Results of a digital computer
simulation of the technique are presented and
used to evaluate its performance under a wide
variety of conditions, including docking with
tumbling spacecraft. The interrelationships
between initial range, tumbling rates, fuel con-
sumption, and time requirements are explored;
factors which limit performance are identified
and beneficial modifications proposed.

TP-2314 March 1984
A Spatial Model of Wind Shear and Turbu-
ulence for Flight Simulation. C. Warren
Campbell. Systems Dynamics Laboratory.
N84-24044
A three-dimensional model which combines
measurements of wind shear in the real atmos-
phere with three-dimensional Monte Carlo
simulated turbulence was developed. The
measurement of three-dimensional wind shear is a recent development. Measurements were made on a rather coarse (~200 m) grid scale so that high frequency, short length scale turbulence information was not included. Some of the missing frequencies are important to aircraft response and hence for flight simulation. The missing turbulence must be added to the wind shear measurements. The spatial model adds three-dimensional, Monte Carlo simulated turbulence conforming to the von Karman model. The turbulence was generated in the frequency domain and transformed to the space domain using Fast Fourier Transform techniques. The resulting turbulence is three-dimensional and contains lateral and vertical as well as longitudinal correlations associated with isotropic turbulence. The resulting Gaussian, isotropic turbulence is multiplied by a spatially varying gust intensity and added to the wind shear data set winds. The resulting simulated wind field is nonisotropic, non-Gaussian, and nonlinear as are winds in the real atmosphere. Previous turbulence simulations were either one-dimensional or accounted for two- or three-dimensionality in an artificial way. With the present model, the wind field over the body of an aircraft can be simulated and all aerodynamic loads and moments calculated. The inclusion of three-dimensional variation of winds and turbulence is believed to be a significant advance over previous wind simulation models.

TP-2315 February 1984

Shock response spectra data from flight certification tests were analyzed to determine envelope variation with respect to mean values in each axis. An overall variation of ±8.61 dB or 169 percent exists for the data. This large variation may be attributed to one or more of the following:

(1) Instrumentation Problems may exist.

(2) Variations in the source charge (blasting caps) such as shape or explosive load may exist.

(3) Two blasting caps were used to excite the pyrotechnic plate tester. Delay time between charge firings may have varied.

The cause or causes of the variations need to be identified and researched to prevent future pyroshock problems.

TP-2323 April 1984

A major objective of NASA's Spacelab is to exploit the microgravity environment of an orbiting vehicle for science and technology. There are many fundamental fluid dynamics experiments and materials processing studies involving fluid motions which can only achieve their full potential in a low-gravity environment. The many constraints and high costs of space experimentation mean that quantitative and detailed scientific and engineering design studies should be performed before proceeding to the construction of flight apparatus. However, for experiments involving fluid dynamics, such studies are not easily performed. Analytical methods are severely limited in their range of applicability by fundamental mathematical difficulties. Experimental measurement cannot, in principle, be performed until the apparatus is built and flown, but even laboratory analogs can present substantial difficulties to a detailed measurement program. The solution to the above difficulties can often be found in numerical modeling. Recent advances in numerical modeling methods mean that accurate numerical models for many fluid flow problems can now be developed in a systematic manner, and the continued improvement in computer hardware means that these models can be run in a relatively short time. In particular, models of non-turbulent, incompressible fluid flows in simple geometries can be developed to provide accurate and detailed data.

Numerical methods are used to design a spherical baroclinic flow model experiment of the large-scale atmosphere flow for Spacelab.
The dielectric simulation of radial gravity is only dominant in a low-gravity environment. Computer codes are developed to study the processes at work in crystal growing systems which are also candidates for space flight. Crystalline materials rarely achieve their potential properties because of imperfections and component concentration variations. Thermosolutal convection in the liquid melt can be the cause of these imperfections. Such convection is suppressed in a low-gravity environment.

Two- and three-dimensional finite-difference codes are being used for this work. Nonuniform meshes and implicit iterative methods are used. The iterative method for steady solutions is based on time-stepping but has the options of different time steps for velocity and temperature and of a time step varying smoothly with position according to specified powers of the mesh spacings. This allows for more rapid convergence. The code being developed for the crystal growth studies allows for growth of the crystal at the solid-liquid interface. The moving interface is followed using finite differences; shape variations are permitted. For convenience in applying finite differences in the solid and liquid, a time-dependent coordinate transformation is used to make this interface a coordinate surface.


On the basis of cycles 8 through 20, spanning about 143 years, observations of sunspot number, smoothed sunspot number, and their temporal properties have been used to compute means, standard deviations, ranges, and frequency of occurrence histograms for a number of sunspot cycle parameters (e.g., \( R_{\text{MIN}} \), \( R_{\text{MAX}} \), ASC, DES, etc.). The resultant "schematic" sunspot cycle has been contrasted with the "mean" sunspot cycle, obtained by averaging smoothed sunspot number as a function of time, tying all cycles (8 through 20) to their minimum occurrence date. A relatively good approximation of the time variation of smoothed sunspot number for a given cycle is possible if sunspot cycles are regarded in terms of being either HIGH- or LOW-\( R_{\text{MAX}} \) cycles or LONG- or SHORT-PERIOD cycles, especially the latter. Further, sunspot cycles denoted HIGH-\( R_{\text{MAX}} \) usually are SHORT-PERIOD cycles and those denoted LOW-\( R_{\text{MAX}} \) usually are LONG-PERIOD cycles. Linear regression analyses have been performed comparing late cycle parameters with early cycle parameters and solar cycle number (SCN), and the early occurring cycle parameters \( R_{\text{MIN}} \), \( \sum_{t=0}^{24} R_z(t) \), especially the latter two, can be used to estimate later occurring cycle parameters with relatively good success, based on cycle 21 as an example. The sunspot cycle record clearly shows that the trend for both \( R_{\text{MIN}} \) and \( R_{\text{MAX}} \) was toward decreasing value between cycles 8 through 14 and toward increasing value between cycles 14 through 20. Linear regression equations have also been obtained for several measures of solar activity — \( R_A \), \( R_Z \) (now \( R_1 \)), \( R_{13} \), \( F_{2800} \), and \( f'_{13} \) on the basis of provisional and final values.


"Magnetohydrodynamic (MHD) Power Generation" is a concise summary of MHD theory, history, and future trends. Results of the major international MHD research projects are discussed. Data from MHD research is included. Economics of initial and operating costs are considered.


A recent tendency in technical literature has been to ignore the relationship of the DFT to the real world. Rather the DFT has become an end unto itself. This attitude is somewhat surprising since the DFT's reason for existence is its relationship to the real, i.e., continuous, world. One-, two-, and three-dimensiona... DFTs and geometric interpretations of their periodicities...
are presented. These operators are examined in light of their relationship with the two-sided, continuous Fourier transform. Discrete or continuous transforms of real functions have certain symmetry properties. These symmetries are examined in detail for the one-, two-, and three-dimensional cases. Extension to higher dimensions is straightforward.

TP-2337 February 1984

The Space Telescope (ST) will be subjected to charged particle strikes in its space environment. ST's onboard Fine Guidance Sensors utilize multiplier phototubes (PMT) for attitude determination. These tubes, when subjected to charged particle strikes, generate "spurious" photons in the form of Cerenkov radiation and fluorescence which give rise to unwanted disturbances in the pointing of the telescope.

This paper presents a stochastic model for the number of these spurious photons which strike the photocathode of the multiplier phototube which in turn produce the unwanted photon noise. The model is applicable to both galactic cosmic rays and charged particles trapped in the Earth's radiation belts.

The model which has been programmed allows for easy adaptation to a wide range of particles and different parameters for the phototube of the multiplier.

The probability density functions for photon noise caused by protons, alpha particles, and carbon nuclei were generated using thousands of simulated strikes. These distributions will be used as part of an overall ST dynamics simulation.

The sensitivity of the density function to changes in the window parameters has also been investigated.

TP-2377 August 1984
Development of In-Situ Stiffness Properties for Shuttle Booster Filament Wound Case. V. Verderame. Systems Dynamics Laboratory.

Subscale tests were extensively used to develop a data base on elastic properties of graphite-epoxy wound pressure vessels. Scaling phenomena were observed to influence biaxial strains. Causes for scaling are proposed and lamina models with scaling factors are presented.
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