Parallel Processing Architecture for Computing Inverse Differential Kinematic Equations of the PUMA Arm

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1. Abstract

In advanced robot control problems, on-line computation of inverse Jacobian solution is frequently required. Parallel processing architecture is an effective way to reduce computation time. In this paper, a parallel processing architecture is developed for the inverse Jacobian (inverse differential kinematic equation) of PUMA arm. The proposed pipeline/parallel algorithm can be implemented on IC chip using systolic linear arrays. This implementation requires 27 processing cells and 25 time units. Computation time is thus significantly reduced.

2. Introduction

In many advanced robot control problems, such as with sensor guided manipulations, it is essential that the end effector be appropriately controlled in Cartesian coordinates so that the robot can adapt to a changing environment. This means that we need to compute the inverse Jacobian in real time to provide the required differential change in joint variables for a desired differential change in position and orientation. The speed of this computation directly affects the speed of robot operation. Thus efficient algorithms for computing the inverse Jacobian are needed.

There have been efforts made recently in developing computationally efficient algorithms to solve the Jacobian problem suitable for serial computer implementation [1, 2]. In addition some work has been reported in algorithm development for implementation on pipelined or parallel computer [3]. These results show that such parallel algorithms can reduce computation time significantly.

A more important requirement in robot manipulation is the computing of the inverse Jacobian solution. This is generally a troublesome problem when we try to invert the Jacobian numerically. A more direct approach is to derive an explicit solution of the inverse Jacobian for a given robot. Paul, Shimano, and Mayer [2] have shown that such solutions can be obtained by differentiating the kinematic equations. This approach has shown to result simpler inverse Jacobian solutions with regard to manipulator degeneracies and joint constraints. The inverse Jacobian of the PUMA arm has been solved specifically in [2].

In this paper, we present a pipeline/parallel algorithm and architecture for computing the PUMA arm inverse Jacobian derived in [2]. With rapid advances in VLSI technology, this type of algorithm can be readily implemented on IC chips. These special purpose chips can be connected to a host computer system to achieve real-time Cartesian space control at sufficiently high sample rate. It is noted that a study has been made recently to implement direct kinematic solution on VLSI chips to speed up computation time [4]. The goal here is to further exploit the advantages of VLSI technology for the design of customized chips dedicated to the computing of the inverse Jacobian of PUMA arm.

3. Differential Kinematic Solution of PUMA Arm

Differential changes in joint variables dq can be related to the different changes in translation and rotation dx, dy, dz, d\phi, d\theta, and d\psi of the end effector by the relationship

\[ [dx, dy, dz, d\phi, d\theta, d\psi]^T = J [dq_1, dq_2, ..., dq_n]^T \]  

(1)

In which \( n \) is the number of joints, and \( J \) is the Jacobian matrix. But in advanced robot control problems, we need the solution of \( dq \) given the desired differential change \( dx, dy, dz, d\phi, d\theta, d\psi \). That is we need to compute the inverse problem

\[ [dq_1, dq_2, ..., dq_n]^T = J^{-1} [dx, dy, dz, d\phi, d\theta, d\psi]^T \]

(2)

This represents the inverse differential kinematic solution (inverse Jacobian) of the robot arm.

Instead of relying on the direct computing of the inverse Jacobian matrix \( J^{-1} \), an analytical solution of the inverse Jacobian problem can be frequently obtained, and such a solution for the PUMA arm is given in [2]. For the PUMA arm, the joint variables are the six rotational joint angles \( q_1, q_2, ..., q_6 \). Furthermore, the
differential changes in translation and rotation can be related to the differential change of the end effector
homogeneous matrix $T$ [2]:

$$dT = T - T_1$$

where

$$T = \begin{bmatrix}
0 & 0 & a & p \\
0 & 0 & 0 & 1
\end{bmatrix}$$

\[
\begin{bmatrix}
dx & dx & da & dp \\
dy & dy & dy & dp \\
dz & dz & dz & dp \\
0 & 0 & 0 & 0
\end{bmatrix}
\]

\[
\begin{bmatrix}
0 & -dz & dy & dx \\
dz & 0 & -dx & dy \\
dy & dx & 0 & dz \\
0 & 0 & 0 & 0
\end{bmatrix}
\]

Therefore differential changes in translation and rotation can also be specified in terms of the $x, y, z$
elements of $dp$, $do$, and $da$ (unit vector is redundant). The desired solutions of $dO$, $dp$, $do$, and $da$
for the PUMA arm obtained in [2] are given in the appendix. A pipeline/parallel processing architecture for
computing these equations is now developed below.

4. Systolic Array Processing

VLSI technology has created a new architecture horizon in implementing parallel algorithms directly on
hardware. Central to this architecture is the use of systolic linear arrays which consist of inter-
connected simple and mostly identical processing cells. Algorithms that can be executed using identical
operations simultaneously can take advantage of the systolic array architecture to reduce computation time.

The processing cell structure we will employ is the "inner product step processor" which performs
matrix-vector multiplication using one-way pipeline algorithms. For example, computing

$$Ab = p$$

where $A$ is $mn$ and $b$ is $mx1$, can be carried out in the following recurrence manner:

$$p_i(0) = 0$$

$$p_i(k+1) = p_i(k) + a_{ik}b_k$$

$k = 1,m, \; i = 1,n$

$$p_i = p_i(m)$$

This operation can be implemented by a linear array of $m$ inner product step processors shown in Figure 1.

In the following section, we will reformulate the inverse differential kinematic equation given in the
appendix in terms of a set of matrix-vector multiplications which can be computed in parallel and pipelining
fashion.

5. Algorithm Development

In this section, we present the matrix-vector multiplication processing schemes for computing the
differentials $dO$, $1 = 1,2,...,6$. Here we assume that the trigonometric functions required are available.
Typically these functions can be generated by employing ROM look-up techniques [5,6]. The algorithm is broken
down into 15 steps as described below. The notation $S_i \neq \sin \theta_i, C_i \neq \cos \theta_i$ are used.

(1) $A_1b_1 = p_1$

$$A_1 = \begin{bmatrix}
dp_x & dp_x & px & py & ay & ax & dx -ax & dy -ay & ox & dox & doy \\
-dp_x & dp_y & px -dx & ay & dx -dy & -ax & dy -ay & ox & doy & -dox
\end{bmatrix}$$
\[ b_1^T = [C_1 S_1] \quad p_1^T = [p_{11} \ldots p_{19} \ p_{110} \ldots p_{113}] \]

output: \( d_0 = p_{11}/p_{13} \)

(2) \( f_1 m_1 + g_1 = h_1 \)

\[ f_1^T = [p_{14} \ p_{15} \ p_{18} \ p_{110} \ -p_{111}] \quad m_1 = d_{01} \]

\[ g_1^T = [p_{12} \ p_{17} \ p_{14} \ p_{112} \ p_{113}] \]

\[ h_1^T = [h_{11} \ldots h_{15}] \]

(3) \( A_2 b_2 = p_2 \)

\[ A_2 = \begin{bmatrix} -a_3 & d_4 & p_z & -p_{13} \\ d_4 & a_3 & p_{13} & p_z \end{bmatrix} \quad b_2 = \begin{bmatrix} S_3 \\ C_3 \end{bmatrix} \]

\[ p_2^T = [p_{21} \ldots p_{24}] \]

(4) \( f_2 m_2 + g_2 = h_2 \)

\[ f_2^T = [C_3 \ S_3 \ p_{21} \ p_{23} \ p_{24}] \]

\[ g_2^T = [a_3 \ d_4 \ 0 \ 0 \ 0] \]

\[ m_2 = a_2, \quad h_2^T = [h_{21} \ldots h_{25}] \]

(5) \( A_3 b_3 = p_3 \)

\[ A_3 = [-p_z \ p_{13}] \quad b_3^T = [d p_z h_{11}] \quad p_3 = p_{31} \]

output: \( d_0 = p_{31}/h_{23} \)

(6) \( A_4 b_4 = p_4 \)

\[ A_4 = \begin{bmatrix} p_{21} & -p_{13} \\ p_{13} & p_z \end{bmatrix} \quad b_4 = \begin{bmatrix} h_{21} \\ h_{22} \end{bmatrix} \quad p_4 = \begin{bmatrix} p_{41} \\ p_{42} \end{bmatrix} \]

(7) \( A_5 b_5 = p_5 \)

\[ A_5 = \begin{bmatrix} -h_{21} & h_{22} & -h_{24} \\ h_{22} & h_{21} & h_{25} \end{bmatrix} \quad b_5^T = [d p_z h_{11} \ d d_{03}] \]

\[ p_5^T = [p_{51} \ p_{52}] \]

(8) \( A_6 b_6 = p_6 \)

\[ A_6^T = \begin{bmatrix} p_{42} & -a_2 & p_{16} & -p_{51} & h_{12} & d_{12} & p_{111} & -p_{12} & h_{14} & -d_{14} \\ -p_{41} & -a_2 & p_{16} & -p_{52} & -d_{12} & h_{12} & -d_{12} & p_{111} & -d_{14} & h_{14} \end{bmatrix} \]

\[ b_6^T = [c_{23} \ s_{23}] \quad p_6^T = [p_{61} \ldots p_{610}] \]

outputs: \( d_{023} = p_{64}/p_{61} \quad d_{02} = d_{023} + d_{03} \)

319
The data flow timing table for these computations are given in Tables 1 and 2. It is shown that the solution requires 25 time units and 27 processing cells.

The results of 25 time units is a significant reduction of computation time in comparison with that when a serial computer is used to compute the original solution. The total number of multiplications of that solution is about 150. This is equivalent to 150 time units in the systolic array processing system as opposed to the 25 time units we have achieved by exploiting parallelism.
Table 1. Data flow timing table for steps 1 through 8 which compute $dQ1$, $dQ2$, and $dQ3$. Numbers on top row indicate time units.

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Table 2. Data flow timing table for steps 9 through 15 which compute $d_{04}$, $d_{05}$, $d_{06}$.

|   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 |
| P64 | P63 | P68 | -P67 |
| P15 | P63 |
| h31 | -h13 |
| P15 | -P63 |
| h31 | h13 |
| P67 | P110 |
| P110 | -P67 |
| h33 | h15 |
| -P67 | -P110 |
| h15 | -h33 |
| P81 |
| P86 |
| h41 | -h32 |
| -p66 | P83 |
| -h42 | -h34 |
| P92 |
| d04, P82 |
| P85 |
| P86 |
| C5 |
| S5 |
| d05, P93 |
| -h43 | h51 |
| C6, S6 |

6. Conclusion

It has been demonstrated in this paper that parallel computing architecture can be developed for the inverse differential kinematic equation of the PUMA arm. By using systolic linear arrays employed in VLSI chip design, the computation can be completed with 27 processing cells in 25 time units.

The differential kinematic equation in its original form requires about 150 multiplications to compute. If one multiplication is counted as one time unit, the parallel architecture definitely provides a substantial reduction in computation time. A customized IC chip dedicated to this algorithm can be fabricated.

7. References


Appendix: Inverse Differential Kinematic Equations for PUMA arm

\[ d\theta_1 = \frac{C_1 dP_y - S_1 dP_x}{C_1 P_x + S_1 P_y} \]

\[ d\theta_3 = \frac{d_1}{\varepsilon_2 (d_4 + \varepsilon_3 S_3)} \]

\[ d_1 = f_{11}(p) df_{11}(p) - f_{12}(p) df_{12}(p) \]

\[ f_{11}(p) = C_1 p_x = S_1 p_y \]

\[ df_{11}(p) = -S_1 p_x d\theta_1 + C_1 dp_x + C_1 p_y d\theta_1 + S_1 dp_y \]

\[ f_{12}(p) = -dp_z \]

\[ d\theta_{23} = \frac{-S_{23} d\theta_2 - C_{23} d\theta_1}{C_{23} d\theta_2 + S_{23} d\theta_1} \]

\[ v_1 = -w_2 f_{11}(p) + w_1 p_z \]

\[ v_2 = w_1 f_{11}(p) + w_2 p_z \]

\[ w_1 = \varepsilon_2 C_3 + \varepsilon_3 \]

\[ w_2 = d_4 + \varepsilon_2 S_3 \]

\[ d\theta_1 = -w_2 df_{11}(p) - \varepsilon_2 f_{11}(p) C_3 \varepsilon_3 + w_1 dp_z - \varepsilon_2 S_3 p_z d\theta_3 \]

\[ d\theta_2 = d\theta_{23} - d\theta_3 \]

\[ d\theta_4 = \frac{NC_4 d(NS_4) - NS_4 d(NC_4)}{(NS_4)^2 + (NC_4)^2} \]

\[ NC_4 = C_{23} D_{41} - S_{23} d_2 \]

\[ D_{41} = C_1 a_x + S_1 a_y \]

\[ d(NS_4) = -C_1 a_x d\theta_4 - S_1 a_y d\theta_4 + C_1 d a_x - S_1 d a_x \]

\[ NS_4 = -S_1 a_x + C_1 a_y \]

\[ d(NC_4) = -S_{23} D_{41} d\theta_2 + C_{23} D_{41} - C_{23} a_z d\theta_2 - S_{23} d a_z \]

\[ dD_{41} = -S_1 a_x d\theta_4 + C_1 d a_x + C_1 a_y d\theta_4 + S_1 d a_x \]

\[ d\theta_5 = C_5 dS_5 - S_5 dC_5 \]

\[ dS_5 = -S_4 NC_4 d\theta_4 + C_4 d(NC_4) + C_4 d\theta_4 NS_4 + S_4 d(NS_4) \]

\[ dC_5 = C_{23} dS_{23} D_{41} + S_{23} dD_{41} - S_{23} a_z d\theta_4 + C_{23} d a_z \]

\[ S_5 = C_4 NC_4 + S_4 NS_4 \]

\[ C_5 = S_{23} D_{41} + C_{23} a_z \]

323
\[ d_6 = C_6 d_5 - S_6 d_6 \]

\[ S_6 = -C_6 S_{61} - S_5 S_{612} \]

\[ C_6 = -S_4 S_{611} + C_4 S_{612} \]

\[ dS_6 = S_5 S_{611} d_5 - C_5 dS_{61} - C_5 S_{612} d_5 - S_3 dS_{612} \]

\[ dC_6 = -dS_4 S_{611} - S_4 dS_{611} + dC_4 S_{6112} + C_4 dC_{6112} \]

\[ = -C_4 S_{6111} d_4 - S_4 dS_{6111} + S_4 dS_{6112} d_4 + C_4 dC_{6112} \]

\[ N_{61} = C_4 S_{611} + S_4 S_{612} \]

\[ N_{611} = C_23 S_{6111} - S_{23} S_{62} \]

\[ N_{6112} = -S_1 0_x + C_1 0_y \]

\[ dN_{61} = -S_4 S_{6111} d_4 + C_4 dN_{611} + C_4 S_{6112} d_4 + S_4 dS_{612} \]

\[ dN_{611} = -S_23 S_{6111} d_23 + C_23 dN_{6111} - C_{23} 0_z d_23 - S_{23} S_{62} \]

\[ dN_{6112} = -C_1 0_z d_4 - S_1 0_x - S_1 0_y d_1 + C_1 d1_y \]

\[ N_{6111} = C_1 0_x + S_1 0_y \]

\[ dN_{6111} = -S_1 0_x d_1 + C_1 d0_x + C_1 0_y d_1 + S_1 d0_y \]

\[ N_{612} = -S_{23} S_{6111} - C_{23} S_{62} \]

\[ dN_{612} = -C_{23} S_{61111} d_23 - S_{23} dN_{61111} + S_{23} 0_z d_23 - C_{23} S_{62} \]