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ELECTROCHEMICAL INCINERATION OF WASTES

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SUMMARY:

The problems posed by wastes are particularly demanding in space vehicles where it is desirable to utilise treatments that will convert wastes into chemicals that can be eventually recycled. The novel technology of waste removal by electrochemical methods is therefore of interest. The important consideration for waste oxidation is to select a right kind of electrode (anode) material. The material should be stable under anodic conditions and a poor electrocatalyst for oxygen and chlorine evolution.

The work has been carried out on seven different electrocatalyst. The current-voltage curve on each electrode for oxidation of fecal waste suggests that the waste can be oxidised in the potential range of 1.2 -1.6V /NHE. The electrode studied were Pt, PbO₂, Gold, graphite, Pyroovskite, tungsten carbide and Ti₄O₇ coated with RuO₂. On the basis of long term electrolysis experiments on these electrode and on the basis TOC reduced, two best electrode viz., perovskite and RuO₂ coated on Ti₄O₇ (ebonex) have been identified.

The effect of redox ions on the electrolyte was studied and found to increase the rate of oxidation approximately 1.4 times. Though most of the experiments were done in mixtures of urine and waste, the experiments with redox couples involved 2.5 M sulfuric acid in order to avoid the precipitation of redox ions by urea.

Two methods for long term electrolysis of waste has been investigated. The oxidation of waste on Pt and lead dioxide electrodes were performed using the galvanostatic methods while other electrodes were tried using potentiostatic method. The advantage of the galvanostatic method is the faster rate of oxidation...
however, the potential increases with time. Due to the increase of potential, the oxidation of waste begins to compete with oxygen and chlorine evolution resulting in production of more chlorine. The potentiostatic method does keep the potential constant but at longer times, the current decreases. Therefore, the chlorine evolution in this method is ten times less than that in galvanostatic method.

The research planned for the next year will be directed towards identifying quantitatively, a regenerative electrochemical process for recovery of carbon dioxide, water, hydrogen and nitrogen urine/feces mixtures without any chemical expendables. The research accomplished has shown that urine/feces mixtures can be oxidised to carbon dioxide and water, but current densities are low and must be improved to levels of at least or better than 50mA/sq.cm. Current densities of 3-5mA/sq.cm. are now being attained with the perovskite and Ti₄O₇ coated with RuO₂. These are the best electrode materials found. Recent experiment with the redox agent eg., Cerium sulphate, improves the current density; however, sulphuric acid is required to keep the redox agent in solution in order for it to be effective for enhancing oxidation. It is desirable to reduce the use of acid and or find substitutes. Other methods that will be pursued include ultrasonics; increased temperature (100 to 200 °C) and pressure (5-15 atms); flow through electrodes that provide increased electrode surface area to the urine/feces mixture; others; and combinations of these.
The pollution of air, earth and sea due to disposal of domestic and human waste in its raw states is a matter of increasing public and government concern. Earlier, it was regarded as permissible to reject wastes into the apparently infinite sink of the sea but during the past 20 years, it has become clear that this is environmentally unacceptable [1,2]. The combustion of waste to reduce biomass to ashes has been practiced but it is not acceptable due to production of harmful gases such as NO, CO, H₂S, etc. On the other hand, transportation of municipal waste away from cities involve high costs and uses fossil fuel such as gasoline which does not seem to be cost effective. The development of large sewage farms and drainage systems for cities and for new housing developments are also cumbersome and expensive to build and operate [3,4].

The problems posed by wastes are particularly demanding in space vehicles where it is desirable to utilize treatments that will convert wastes into chemicals that can be eventually recycled. Chemical treatments have proved relatively unsatisfactory and tend to be increasingly so with increase of the mission time. However, use of heat to destroy waste and convert them
to CO₂ by the use of air oxygen has the disadvantage and difficulties of
dissipating heat in a space environment and the inevitable presence of oxides
of nitrogen and carbon monoxide in the effluent gases [5.6]. Here in particu-
lar, electrochemical techniques offer several advantages including the low
temperatures which may be used and the absence of any NO and CO in the evolved
gases: CO₂, hydrogen and nitrogen [1].

For these reasons above, initiatives have been undertaken by us to
develop a novel technology of waste removal by electrochemical methods.

Furthermore, in a recent analysis [8] Holtzapple and Little developed a
closed Environment Life Support System [CELSS] which incorporates plants or
algae to supplement the diet of astronauts. This analysis compared combustion
and electrochemical incineration in space. A study was made on a four man
crew, assumed to be eating stored food and potatoes which are grown in life
support systems.

The status of the humans, equipment and storage tank is reported. The
weight of a life support system (exclusive of potato production is calculat-
ed).

The system weight when wet, is in a range from 21,000 to 4,500 kgm
depending on how much the diet is in potato. As the amount of potato is
increased, the system weight increases.

The system weight when electrolysis of wastes is employed drops to to
about 1200 kg and stays approximately the same although the waste electrolyzer
weight increases with more potato in the diet, this is counter balanced by a
reduction of the weight of the electrolyzer since most of the weight of the
human oxygen metabolic needs are supplied by the plants. Correspondingly, the
thermal combustion equipment is about double the weight of the electrochemical device with no potatoes in the diet and increases to around four times greater when a larger amount of potatoes was included in the diet. Holtzapple and Little concluded that the use of waste electrolyzer reduced the life support system weight of a four person crew by 1000 to 3000 kg depending on the diet.

**ELECTROCHEMISTRY OF ORGANIC OXIDATION TO CO₂**

Studies of the electrochemical oxidation of hydrocarbons at platinum electrodes [9] and anodic oxidation of cellulose, lower carbohydrates [10] and coal [11-13] lead to a better understanding and inspired us to undertake the task of electrochemical incineration of waste, especially for space application.

The aqueous solutions have an electrode window in which substances can be oxidized without competition from oxygen evolution up to about 1.6 V on the normal hydrogen scale in acid solution at 25°C. Correspondingly, the oxidation potentials of some organic compounds found in human waste and chemical derived from biomass are shown in Table 1. It therefore is possible to carry out a complete oxidation of all the components in fecal waste, including urea present in urine, to CO₂ in aqueous solution. On the other hand, if the oxidation of wastes is incomplete in mixture of urine, there is a possibility of introducing them in molten carbonates, using anodic oxidation. The temperature coefficients of waste oxidation reaction are important in view of the work of Horri [14], who found that when lowering the temperature to zero degree C, during the reduction of CO₂ on Cu, a 90% yield of methane was obtained. At present, little is known about the temperature coefficient of
organic oxidation reactions, but in Kolbe-like oxidation reaction of material formed from the dissolution of coal [13], it was found that \( \frac{dE}{dT} \) is \(-4 \times 10^{-3} \) V/°C and \( \frac{di}{dT} \sim 0.1 \) mA/°C. From considerations of the oxidation of coal product, it seemed that an expected range for the oxidation of wastes would be around 1.0 - 1.5 V/NHE, thus, not enough to decompose water significantly on platinum. The important consideration for waste oxidation is to select a right kind of anode material. The material should be

1. Remain unoxidized under highly anodic conditions
2. A poor electrocatalyst for oxygen and chlorine evolution.

Lead dioxide is often used for organic oxidations since it is highly conducting and has a high overvoltage for oxygen evolution [15,16]. The choice of a proper electrode for oxidation of waste therefore required further studies in order to find an efficient electrode material. The stable and efficient material such as perovskites has been made by Bockris and Otagawa [17]. This has been shown that these perovskites are stable to oxygen attack (but in alkaline solution). In addition, Ebonex (Ti_4O_7) and metal oxide coated ebonex has been used as stable anodic and cathodic material in acid environment [18,19].

Bockris et al. [10] showed that carbohydrates are completely oxidized to CO_2 during electrolysis on platinum electrode. Initially, the electrolysis was performed on simple carbohydrates, such as sucrose cellubiose (B-D-glucose dimer) and glucose, in 40% H_3PO_4 or 5N NaOH at temperature of 80-100°C. A platinized platinum gauze (52 cm²) was used as the anode. The reactivity decreased for molecules of increasing molecular weights, nevertheless, it was
found that cellulose could be broken down to CO$_2$ with a current efficiency of around 100% and only 2 faradays were involved in the evolution of 1 mol of CO$_2$ perhaps because of preliminary hydrolysis reactions. The oxidation reactions of casein were carried out in 1N NaOH [20] on platinum electrode. The electrochemical oxidation of carbonaceous material to produce hydrogen using waste as an anode polarizer has been reported where it has been shown that addition of waste in an anode compartment needs much less electrode potential than that required for oxygen evolution [21]. The electrochemical degradation of human waste on eighteen different metal electrodes has been investigated by Tischer et al. [7] but only platinum proved satisfactory. The electrolysis of waste mixtures can be achieved indirectly by the anodic generation of oxidizing agents which themselves bring about the oxidation of carbonaceous material in the solution. This approach has been utilized for urine purification in regenerative life support systems that were based on the generation of activated chlorine (Cl$_2$, HOCl and OCl$^-$) as the oxidants from Cl$^-$ in urine [22-24]. These studies showed that close to 100% of the organic material could be removed by electrolysis using planar electrodes. Additional features include the production of OCl$^-$, a strong disinfectant and bleaching agent. The generation of activated chlorine has also been used as an effective means of treating mixtures of urine and fecal waste from humans [25, 26]. The waste mixture could be decolorized and clarified due to generation of activated chlorine on platinum electrode using current density of 50 mA/cm$^2$, furthermore, the odor was quickly lost. The quantitative estimates of the products, however, was not available although CO$_2$, O$_2$, and Cl$_2$ was detected.
An "indirect" electrochemical method of waste treatment has been developed recently by Partick and Dhooge [27]. In this approach, electrodes were used to regenerate redox couples which were circulated to a waste holding tank. The conversion of waste material such as cattle manure wood chips and sewage sludge into a pollution free effluent which contained no CO or NO was achieved. Two redox coupled called catalyst and cocatalyst were used in the system.

The method of electrochemical incineration could also be useful for recovery of shower water for manned space flight. The urea is an important contaminant of hygiene water and is present in millimolar range concentration. Human urine consists of inorganic ions such as Na⁺, Cl⁻, H₂PO₄⁻, Ca²⁺, Mg²⁺ and organic metabolics such as urea could be purified to recover water for daily needs. The inorganic ions from urine can easily be removed from urine and waste water by variety of purification techniques such as ion exchangers. However, urea cannot readily be separated by chromatography or ion exchange method, and unlike organic contaminants of waste water, it cannot be adsorbed into activated carbon. Therefore, innovative electrochemical ways of treating urine and human wastes are important technologies for long duration space exploration.

The use of new electrode material, redox couples, effect of ultrasound, wider ranges of temperature and the use of various flow systems to increase the contact time and eventually the increase in current density at electrochemical potential of interest is warranted. Therefore, the aim of the present work is to evaluate the proper conditions to utilize the less energy for electrolytical disposal of human waste in space environment. The use of
organic solvents or molten carbonate to increase the range of potentials without interference with oxygen belong to later stage of the investigation.

THE MAIN WORK FROM 1989 - FEB. 1990

The two main approaches were used in electrochemical incineration of waste.

A. Separate Treatment of Solid Waste

In this approach the urine was excluded from the solid waste and dissolved in concentrated H$_2$SO$_4$. The current-voltage curve under steady state condition for each component of the fecal waste (cellulose, casein, oleic and etc.) was recorded after dissolving in H$_2$SO$_4$ in order to determine the oxidation potential of each component. It was found that each component of the fecal waste could be oxidized in the potential range of 1.3 V - 1.6 V/NHE on platinum and lead dioxide electrodes. This gave us an incentive for a long term electrolysis. The electrolysis experiments were performed at the current densities of the order of 5 to 10 mA cm$^2$. The effect of redox couple Ce$^{4+}$/Ce$^{3+}$ increased the current density and ultrasonic field helped to break down the complex molecules of solid. The reaction at the anode is production of CO$_2$ at more than 90% current efficiency, and the reaction at the cathode is entirely the production of H$_2$ [13].

B. United Treatment of Solid and Urine

Experiments on steady state current-voltage curve was recorded for mixture of fecal waste and urine. This gave us further information that all components of fecal waste plus urea (in urine) could be oxidized in the same
range of potential, i.e., around 1.3-1.4 V/NHE on pt and PbO₂ electrode. Experiments were carried out with success on the electrolysis of solid and urine together [28, 29]. At a current density of 8 mA/cm² the color and odor was changed. The consumption of carbon is 95% complete in 96 hours. The anodic gases were CO₂ and Cl₂. However, the chlorine was less than 0.1%.

The electrolysis was performed on a waste mixture in urine consisting of 33% fiber, 32% microorganisms, 10% protein, 20% fat, 5% inorganic material, to represent the constitution of human waste [30, 31] in a three compartment cell (Fig. 1). These experiments were performed on platinum and lead dioxide electrodes.

Results

During the electrolysis, the total organic carbon (TOC) in the electrolyte was reduced by 95%, between the start and the end of the electrolysis experiment, considerable changes in the nature of the waste solution was visible. Material started as a dark black solution where particulate material could easily be distinguished. During the electrolysis, the solution became transparent to light. The detailed result of electrolysis on platinum and PbO₂ electrode has been published [28, 29] and included in an earlier report.

The experimental results on some oxide electrode, e.g., Ti₄O₇ (Ebonex), NiO₂, PbO₂ coated Ti₄O₇, IrO₂ coated Ti₄O₇, and RuO₂ coated Ti₄O₇ on the basis. Steady-state current-voltage curves on individual component of fecal mixture and urea were obtained and were included in an earlier report. It was concluded that cellulose and urea on these electrode oxidizes at around 1.25 V - 1.40 V/NHE.
PHENOMENOLOGICAL CONCLUSION OF THE WORK 1989 - FEB. 1990

1. The limiting currents in amps cm\(^{-2}\) increased with increase of the size of the molecule.
2. The energies of activation are about \((6 \pm 2 \text{ kcal mole}^{-1})\) for all substances examined.
3. The I-V curve limiting current plateau is around 1.4 V for cellulose, casein and yeast.
4. Lead dioxide is a better electrocatalyst than pt by a factor of 2 and it is also cheaper.
5. The addition of Ce\(^{4+}\) increases the real current density for oxidation by c. 1.4 times.
6. The total organic carbon decreased by about 95% after 96 hours.
7. CO, NO, NO\(_2\), NH\(_3\) and methane could not be detected in gaseous effluent.
8. The chlorine evolution is less than 0.1%.
9. The sequence of catalytic activity for the oxidation of cellulose is Ti\(_4\)O\(_7\) > RuO\(_2\) > NiO > PbO\(_2\) > IrO\(_2\).

OBJECTIVE OF PRESENT WORK (Feb. 1990 - August 31, 1990)

The electrolysis of fecal waste could be done by two methods (1) galvanostatic, and (2) potentiostatic. In the galvanostatic method a constant current is applied between electrode, however, there is no control over the potential. This method has disadvantages in the sense that the potential
increases to the value where oxidation of waste competes with oxygen evolution as well as with chlorine evolution. It was found that chlorine evolution in galvanostatic experiment was much more than in the potentiostatic methods. The advantage of the galvanostatic method is a supply of constant current, the evolution of chlorine makes OCl\(^{-}\) which decolorizes the waste and removes the odor within one hour. The removal of carbon is also faster in this case and evolution of CO\(_2\) is greater.

However, in the case of potentiostatically controlled experiments the potential is constant but current shows a decreasing trend and the result is the slower rate of electrolysis. The advantage of this method is that oxidation reactions does not compete with O\(_2\) and Cl\(_2\) evolution provided potentials are within the range of the fecal waste oxidation region. The long term electrolysis experiments indicates that the amount of chlorine evolution is at least 10 times less than that of galvanostatic method.

It is important to choose a right kind of anode material where the potential of waste oxidation and oxygen evolution are separated in order to avoid the competition. The anode material should be inexpensive, stable to oxygen attacks and poor catalyst for Cl\(_2\) evolution. The most important aspect for good electrocatalyst is to oxidize the fecal waste at lower potentials.

Therefore, the objective of the present work is to search for a proper anode material which can operate at lower potential with and a higher current density in a mixture of urine and fecal waste. The effect of temperature and concentration of fecal waste and the ratio of urine and fecal waste has also been evaluated. The activation energy for oxidation and effect of redox couple on current density has been studied. The economics has been calculat-
ed on the best electrode on the basis of long term electrolysis experiments and results.

**METHODOLOGY**

**Electrochemical Cells and Apparatus:**

The electrochemical experiments were conducted in all glass cells. Two kinds of cells were fabricated in a glass shop of the chemistry department at Texas A&M University. The cell shown in Fig. 2 was used for all of the work done with addition of redox ions. The volume of the anodic and cathodic compartment was 200 cc. Both the working and counter electrodes were fitted through the top of the cell with ground glass joints. The electrolyte was stirred by a magnetic follower. The outlet gas was carried through a water trap which absorbed most of the chlorine. The remaining gases were further went through a blank trap from which Robot took the samples and feed to gas chromatograph for gas analysis. The blank trap was connected to a water displacement jar of 1000 ml where all gases excluding chlorine were measured. The cell rested on a hot plate and the temperature was monitored using a thermometer fitted into the anodic compartment using ground glass joint. This cell provided the separation of anodic and cathodic compartment. After each experiment, the glass cells were cleaned by treatment in an oven at 500°C in air to eliminate organic waste products, washed with H₂SO₄ and finally with distilled water.

A Pine Instrument RDE4 potentiostat was used for potentiostatic experiments for long term electrolysis experiments. The current versus potential and current versus time curves were recorded on a Hewett-Packard X-Y recorder.
Waste Materials and Solution:

Two types of waste material were used for the experiments. Most of the experiments were carried out with a synthetic mixture of material which represented the main constituents of feces. The synthetic mixture was made up in a supply of 4.6 kgm that was sufficient for all the waste experiments and was kept frozen between the experiment. Though the nature of fecal waste [31] can vary considerably, generally one third of its contents is made up of microorganisms from the intestinal flora and approximately one-third is made from undigested fiber. The remainder is made up from lipids, and inorganic materials; the waste mixture shown in Table 2 reflects these proportions. The microorganisms Torpuliner and E. coli were obtained in powdered form (Sigma Chemical Co.) and the remaining contents were obtained from standard chemical supplies. The mixture had a paste-like consistency and gave off a strong odor. The conversion factor wet waste: dry waste was determined by leaving known samples of waste in the oven at 150°C and the weight was monitored for a number of days until a constant value was obtained; 1 gm wet weight of waste was shown to be equivalent to 0.39 gm dry weight. All amounts of waste are given in terms of dry weight.

The experiment with real feces were carried out in a urine as electrolyte. The current-voltage curve indicates that the oxidation of real and synthetic mixture in urine takes place at the same potentials.

For experiments involving electrolysis in urine, the material was weighed and treated in a pestle and mortar to which a small amount of urine
was added. The material was further homogenized by stirring. Following this treatment, the waste material was transferred to the anode compartment containing urine as electrolyte. No treatment to urine was necessary. The experiments were run at 80°C.

The urine was collected from laboratory personnel and mixed with the solid waste material using the procedures described above.

For experiments with redox ion 20 ml sulfuric acid was added to the urine to make acid concentration of 2.5 M. This was needed for these experiments due to the fact that Ce⁴⁺ ion marked as complex with urea present in the urine and precipitate at pH = 6. By addition of 2.5 M H₂SO₄ the pH of the electrolyte was brought down which allowed cerium to remain in the ionic form.

Electrode (Anode Materials):

The platinum electrode of 4x4 cm was used as counter electrode. The reference electrode was calomel electrode. However, the potential referred in text and figures are referred on normal hydrogen scale.

Different electrode materials were chosen as anode material.

1. Gold
2. Graphite
3. Tungsten Carbide
4. Ti₄O₇ Coated RuO₂
5. Perovskite (La₀.₇₉Sr₀.₂₀Mn,₀₃)
6. Platinum
Source of Purchase and Fabrication:

The gold plate of 2.5x2.5 cm$^2$ was purchased from Alfa Chemical Company and used without any treatment. The graphite sheet of 25x50 cm was purchased from Johnson Mathey & Co. The small pieces of 12 cm$^2$ was cut from this sheet and soldered to a pt wire to fabricate electrode. The Pt wire was sealed into a glass tube. The tungsten carbide was purchased from A. Baker Hughes Co. Houston and small electrodes were cut for use. The abonex coated RuO$_2$ electrode of 12 cm$^2$ was gifted by Ebonex Technologies Ltd., 5915 Hollis St., Emeryville, CA. The base material is Ebonex of 2 mm thick plate on which thin film of few micron size RuO$_2$ is coated by electrochemical method.

Pyrovskite was purchased as powder from HVA Associates, 45 Johnson Street, Rolla, MO 64501 which had La$_{0.79}$ Sr$_{0.20}$ MnO$_3$ composition. The powder was pressed into pellets of 1.5 cm diameter using a hydraulic machine. The pellets were pressed under a 3 ton pressure. The pellet prepared under such condition was heated to 1000°C for 48 hrs. The electrical connections were made using conducting silver epoxy purchased from ACME, New Haven, Connecticut. The electrodes prepared were mechanically stable.

Chemical Analysis and Product Sampling:

A Varian (Model 3400) gas chromatograph with a Carbo Sieve II column with thermal conductivity detector was used for the gas analysis. Helium or Argon was used as the GC carrier gas at a flow rate of 30 ml/min. Chromatograms were recorded using a HP 3390 A integrator which provided digital readouts of the retention times and integrated areas of the different peaks. The rate of CO$_2$, hydrogen and nitrogen evolution was monitored by gas chroma-
tography and calibration curves for CO$_2$, H$_2$ and N$_2$ were performed on a regular basis. The CO$_2$, H$_2$ and N$_2$ calibration graph gave a slope of $9.00 \times 10^{-5}$ ul, $9 \times 10^{-6}$ ul and $6.3 \times 10^{-5}$ ul per integrated count; this is equivalent to $4.0 \times 10^{-9}$, $4.02 \times 10^{-10}$ and $2.8 \times 10^{-9}$ moles of CO$_2$, H$_2$ and N$_2$ per integrated count. The other gases such as CO, CH$_4$, NO and NO$_2$ were absent and were not seen in gas chromatograms.

Robotic Gas Sampling System:

A Perkin Elmer Master Lab Robot 9000 was used for gas sampling which takes the gas samples every 30 minutes through a septum placed in the gas flow immediately downstream from the reaction cell but after the water trap. This assembly as shown in Fig. 3 allowed automatic sampling of gases reducing the labor and error which otherwise would be performed manually. The Master Lab Robot had a 50 ul syringe in its arm and programmed in such a way to enable it to take a gas sample every 30 minutes and feed it to the Varian gas chromatograph (Model 3400) which analyze and separate the gases according to its retention time.

The Master Lab System comprises:

(1) Robot and Robot Drive Electronics: The robot is an articulated arm with removable and interchangeable grippers which can grasp objects of different shapes. It is fully programmable and the programs are portable from one Perkin-Elmer robot to another. The robot has an arm and a rotating base.
(2) **System Controller:** This is an IBM PC which can be equipped with up to ten RS232 communications ports for interfacing with the various modules of the master lab system.

(3) **PERL (Perkin-Elmer Robot Language):** A software language devised for use in the Master Lab automated sample system. It facilitates communication in a robotics system.

**Chlorine Analysis:**

In the electrolysis experiments of fecal wastes and urine, chlorine evolution was examined by collecting the off-gases in the water trap described above. Chlorine is easily dissolved in water and was transferred to the trace analysis unit at Texas A&M University and chlorine was analyzed by neutron activation analysis. However, some samples were analyzed by gas chromatographs also.

**Neutron Activation Analysis:**

Neutron activation analysis consists of three stages

1. **Irradiating a sample with neutrons to produce radionuclides.**
2. **Determining the activities of radionuclide products.**
3. **Relating the activities to the quantities of the elements originally present in the sample.**

The radioactive nuclei decay at a rate \(-\frac{dN}{dt}\) proportional to the number nuclei \(N\) where \(t^*\) is the half-life of the nucleide. Radioactive

\[
-\frac{dN}{dt} = \frac{0.693}{t^{1/2}} N
\]
isotopes are produced artificially by exposing nuclei to neutrons from a neutron source, usually a nuclear reactor.

Cl which occurs naturally as the Cl\textsuperscript{37} is converted by irradiation to radioactive Cl\textsuperscript{38}.

The Cl\textsuperscript{38}\textsubscript{17} decays with a half life of \(~30\) min, and emits gamma rays with energies of 1642 Mev and 2167 ev.

Neutron activation analysis is a very sensitive technique. As little as $1 \times 10^{-7}$ gm of an element can be analyzed readily by neutron activation. Factors that contribute to high sensitivity are high cross section and high isotopic abundance of the potent isotope; low atomic weight, high neutron flux and high detection efficiency. Cross section is the most important of these characteristics and varies by a factor of $10^6$ for various isotopes.

The calculation of the quantity of an element in a sample from all the factors contributing to the measured radioactivity is feasible in principle, but very difficult in fact. Therefore, a standard consisting of a known quantity of the element being determined is almost always used in activation analysis.

Chlorine Analysis by Neutron Activation Analysis:

About 2 ml of water sample in which Cl\textsubscript{2} is collected is sealed into a 3.5 cc polyethylene vial. The standard solutions of known chlorine content are handled in the same ways.
Standard samples and quality controls are sequentially analyzed by irradiation in the Texas A&M University 1 MW TriGa research reactor at neutron flux of about $2 \times 10^{13}$ neutrons cm$^{-2}$ S$^{-1}$ for ten minutes. Following irradiation, the material is drawn from the vial using a syringe and a portion (~1.0g) weighed into another polyethylene vial. After a delay of about five minutes, the sample is placed in a high resolution lithium germanium [Ge(Li)] gamma ray detector. Characteristic gamma from the reaction product $^{38}$Cl of 1642 and 1267 kev are detected and used for quantification. Samples are compared to a standard material to compute chlorine content.

Total Organic Carbon:

Total organic carbon analysis of the electrolyte before and after the electrolysis experiments was determined by means of a model 700 TOC analyzer infrared instrument in conjunction with persulfate oxidation of CO$_2$ trapping technique (EPA Method 415). These measurements were made at Intermountain Laboratory, College Station, Texas.

The TOC is determined by the measurement of carbon dioxide released by chemical oxidation of the organic carbon in the sample. After the sample has been acidified and purged of TIC, potassium persulfate ($K_2S_2O_8$), a strong oxidizer, is added. This oxidant quickly reacts with organic carbon in the sample at 100°C to form carbon dioxide. When the oxidation reaction is complete, the carbon dioxide is purged from solution concentrated by trapping them desorbed and carried into a non-dispersive infrared analyzer (NDIR) which has been calibrated to directly display the mass of carbon dioxide detected.
The resulting carbon mass in the form of carbon dioxide is equivalent to the mass of organic carbon originally in the sample.

**EXPERIMENTAL RESULTS**

Electrochemical Reaction of Waste:

The electrochemical investigation of the general reactions of waste components was performed on a platinum anode using each of the main constituent materials present in the artificial waste mixture, i.e., oleic acid, cellulose and casein and microbial biomass consisting of Torpulina. These experiments, however, were carried out in sulfuric acid electrolyte.

1. **Oleic Acid:**

   The sweep voltammogram of oleic acid at three different temperatures is shown in Fig. 4. The curve shows the potential region in which oxidation of oleic acid occurs at reasonable rate. It is noteworthy that there are two limiting currents manifested on this curve which possibly is due to oleic acid oxidation and may be due to smaller fragments of oleic acid which formed due to dissolution in concentrated sulfuric acid. The curve indicates that complete oxidation of oleic acid could occur at potential of 1.4 V/NHE (1.2 V/SCE). The concentration of oleic acid in these experiments were 14 g/liter. The reaction for the complete oxidation of oleic acid is

   \[ C_{17}H_{38}COOH + 34H_2O \rightarrow 18 CO_2 + 102H^+ + 102e^- \]

   The oxidation of per molecule of oleic acid therefore produces 12 molecules of CO\(_2\) and around 50 molecules of hydrogen.
(2) **Cellulose:**

The current potential curve of cellulose as a function of electrolyte temperature is shown in Fig. 5. The limiting current occurs in the vicinity of 1.4 volts/NHE.

The cellulose is normally hydrolyzed to glucose therefore electrochemical reaction of glucose in

\[ \text{C}_6\text{H}_{12}\text{O}_6 + 6\text{H}_2\text{O} \rightarrow 6\text{CO}_2 + 24\text{H}^+ + 24\text{e}^- \]

The result showed that for each \( \text{CO}_2 \) molecule, 2.8 electrons are required [2]. Thus, in addition to hydrolysis, some oxidation had occurred to remove carbon atoms from glucose [2]. Therefore

\[ \text{C}_5\text{H}_8\text{O}_7 + 3\text{H}_2\text{O} \rightarrow 5\text{CO}_2 + 14\text{H}^+ + 14\text{e}^- \]

In this scheme, 2.8 electrons would be required for each \( \text{CO}_2 \) evolved which is consistent with the experimental results. The efficiency of 100% at 80°C is, however, exceeded at higher temperature. At higher temperatures the current efficiency of around 300% was obtained probably due to thermal degradation of cellulose to oxalic and because of acid hydrolysis which undergoes oxidation according to the following reaction:

\[ \text{H}_2\text{C}_2\text{O}_4 \rightarrow 2\text{CO}_2 + 2\text{H}^+ + 2\text{e}^- \]

However, the potential of oxidation was 1.4V/NHE.

(3) **Torpulina:**

The current potential curve of torpulina at different temperatures is shown in Fig. 6. The heat of activation is 7 k cal per mole.
The oxidation potential for torpulina was around 1.4 V/NHE with current density of 6 mA/cm² at 150°C.

(4) Casein:

The current potential curve for casein is shown in Fig. 7 which indicates the oxidation potential is around 1.1 V/NHE. However, the activation energy was 7 kcal/mole, the current density was around 1 mA/cm².

The studies on electrochemical reactions of individual component of fecal waste suggested that all components of the fecal waste has a potential window between 1.1 V to 1.4 V/NHE. Therefore, the combined electrolysis of all these components will enable us to electrolyze the fecal waste at around 1.4 V/NHE. It is noteworthy that these experiments were conducted on Pt electrode and in 12 M H₂SO₄.

The different electrode may have different oxidation potential (i.e. different overpotential) of the mixture and this quantity also depends on the nature of electrolyte.

Therefore, the study was directed towards the determination of oxidation potential in a mixture of fecal waste with urine as electrolyte.

ELECTROCHEMICAL REACTIONS OF FECAL WASTE

I. Gold Electrode:

Fig. 8 shows the current-voltage curve of artificial fecal waste in 5 M H₂SO₄. The concentration of waste was 4.68 gm/liter. The limiting current density increases with increasing the temperature and is 1.65 mA/cm² at 90°C.

The temperature variation of the limiting current in sulfuric acid is seen in the log scale in Fig. 9. The heat of activation is c. 6 kcal/mole.
Fig. 10 shows limiting current densities as a function of potential at different waste concentrations. The limiting current densities are in the range of 4 to 5.8 mA/cm².

Fig. 11 shows the limiting current densities as a function of waste concentration. The maximum solubility appears to be in the region of 14.04 gm/liter in urine at 90°C.

The current voltage curve of artificial fecal waste at 25, 60, 75 and 80°C is shown in Fig. 12. Instead of a plateau in the case of H₂SO₄, the curve gives a peak at about 1.3 V/NHE. It appears that the peak is obtained only when urine is taken as electrolyte. The appearance of this peak may be due to the oxidation of urea or uric acid along with the fecal waste. The current density at maximum peak potential is 4.2 mA/cm². Note that limiting current density was much less in H₂SO₄. The presence of urea in urine possibly increases the current density due to its easy oxidation.

The temperature variation of the limiting current, in urine as electrolyte is seen in log scale in Fig. 13. The activation energy is 7.0 kcal/mole.

Fig. 14 shows the current-voltage curve of real feces in urine as electrolyte. The increase in temperature increased the current density. The oxidation peak is at 1.4 V/NHE and the current density is around 2.75 mA/cm². The comparison of artificial fecal waste with real feces indicates that the oxidation potential differs only by 0.1 V/NHE which is not very high. The variation of limiting current with temperature for real feces in urine is shown in Fig. 15. The activation energy is around 6 kcal/mole.

Electrolysis on Gold:
The long term electrolysis of fecal waste in urine was conducted but failed because gold was dissolving in the electrolyte due to evolution of small amount of chlorine. The gold was forming aurous chloride which deteriorated the electrode.

The TOC samples were not analyzed for the long term electrolysis experiments, nor the CO$_2$ was determined.

II. Graphite Electrode:

Fig. 16 shows the current-voltage curve of artificial fecal waste in urine as an electrolyte at three different temperatures. The limiting current density plateau is between 1.1 V to 1.3 V/NHE and the current density shows increasing trend with increase in temperature. The highest current density at 90°C is around 2.0 mA/cm$^2$.

The temperature variation of the limiting current is seen on the log scale in Fig. 17.

Electrolysis on Graphite:

The long term electrolysis of artificial fecal waste and urine mixture was conducted using potentiostatic method. The potential of 1.35 V/NHE was applied between the graphite anode and reference electrode and current was monitored between working and counter electrode. The area of graphite electrode was 12 cm$^2$ while counter electrode was a platinum mess of 100 cm$^2$. The average current obtained during such electrolysis was 65 mA at 80°C. The gases analyzed with gas chromatography technique shows CO$_2$, H$_2$ and N$_2$. No oxygen was detected.
Carbon Dioxide:  The amount of CO₂ obtained is plotted vs. time of electrolysis and is shown in Fig. 18. The total CO₂ in 24 hrs. was around 24x10⁻³ moles which is equivalent to 587 ml of CO₂.

Hydrogen:  The total amount of hydrogen in 24 hrs. of electrolysis was 38.5 x 10⁻³ moles which is equivalent to 851 ml of hydrogen. The plot of H₂ produced vs. time of electrolysis is shown in Fig. 19 a.

Nitrogen:  The total amount of N₂ produced for 24 hrs of electrolysis is 41x10⁻³ moles (896 ml). The plot of N₂ produced vs. time of electrolysis is also shown in Fig. 19 b.

Total Organic Carbon (on Graphite):

During the electrolysis, TOC in the electrolyte was reduced by 75% in 45 hrs. However, the TOC still could be decreased to 98% by increasing the time of electrolysis. Between the start and end of the electrolysis, considerable visible change in the nature of the waste solution occurred. The material started as a dark black solution where particulate material could easily be distinguished but as the electrolysis proceeded, the solution became transparent to light. The reduced TOC vs. time is shown in Fig. 20.

Calculation:

The calculations were made for the electrolysis at graphite electrode for the period of 24 hrs for material balance.
The total oxidation of fecal waste in 24 hrs was 2.2 gms/liter. Therefore the total amount of CO₂ should be 27.5x10⁻³ moles (616 ml). The total amount of CO₂ detected during electrolysis in 24 hrs, however was around 587 ml. The error of 5% is expected because of the fact that CO₂ is collected using water displacement method and some of the CO₂ evolved is expected to dissolve in the water which it is displacing during collection.

The amount of hydrogen determined by gas chromatography is 38.5 x 10⁻³ moles (851 ml) and nitrogen is 41 x 10⁻³ mole (896 ml).

The total amount of gas collected during 24 hrs was 2200 ml which is 100 ml less than that observed by gas chromatography. The error in the amount of gases collected and that measured by gas chromatography was only 4.4%.

III. Tungsten Carbide Electrode:

Fig. 21 shows the current-potential curve of artificial fecal waste (4.68 gm) in urine as electrolyte. The limiting current density plateau is between 0.8 to 1.0 V/NHE and current density being 5.5 mA/cm² at 90°C.

The temperature variation of the limiting current is seen in log scale in Fig. 22. The activation energy is about 6.48 kcal/mole.

Electrolysis on WC:

The electrolysis was conducted on a 16 cm² electrode of WC at 80°C and at the potential of 1.0 V. The average current density obtained during electrolysis was 170 mA. The analyzed gases were CO₂, H₂ and N₂ without any oxygen.

Carbon Dioxide:
Fig. 26 shows the current-voltage curve of fecal waste in urine as electrolyte. It is noteworthy that the limiting current plateau was not observed in this case. However, the potential was shifted to lower side as temperature increased. It appears that the O₂ evolution and oxidation potential of fecal waste is not separated very well and it was difficult to know at what potential oxidation of fecal waste occurs without competing with O₂ evolution. Therefore a separate experiment of current-voltage curve of fecal waste in 5 M H₂SO₄ was conducted.

The current-voltage curve for oxidation of fecal waste in 5 M H₂SO₄ is shown in Fig. 27. The limiting current plateau was observed at about 1.0-1.2 V/NHE and current densities is in the range of 1.7 mA/cm² to 3.8 mA/cm².

The log i vs. 1/T plot is shown in Fig. 28 which gave activation energy of 6.45 kcal/mole.

Electrolysis on Ti₄O₇/RuO₂:

The long term electrolysis experiment was conducted on a 12 cm² Ti₄O₇/RuO₂ electrode at potential of 1.2 V. The average current density obtained during electrolysis was 192 mA. The gas analysis showed CO₂, H₂ and N₂. The O₂, NO or NO₂ was not detected.

Carbon Dioxide:

Fig. 29 a shows the amount of CO₂ produced during electrolysis. The total amount of CO₂ produced in 24 hrs is 9.5x10⁻³ moles (312 ml).

Hydrogen:
The amount of hydrogen produced during electrolysis is also shown in Fig. 29 b. The total amount of H₂ is 12.2x10⁻³ moles in 24 hrs.

Nitrogen:

The amount of nitrogen produced on Ti₄O₇/RuO₂ electrode is 2x10⁻³ moles and the plot is shown in Fig. 29 c.

Total Organic Carbon (Ti₄O₇/RuO₂):

The amount of TOC reduced during 24 hrs period was 3.1 gm. However, the TOC reduced to 4.2 gm in 40 hrs time. Fig. 30 shows the reduction of TOC with time. There 76.3% of TOC was reduced from the electrolyte in 40 hrs. The oxidation of fecal waste becomes slower when the concentration of waste drops down. However, the decreasing trend in TOC was observed with time.

V. Perovskite Electrode (La₀.₇₉Sr₀.₂Mn,O₃):

Fig. 31 shows the current-voltage curve of fecal waste in urine on perovskite electrode at three different temperatures. The limiting current plateau is between 1.1 to 1.3 V/NHE and highest current density of 6 mA/cm² was observed at 90°C. The temperature variation of the limiting current, in urine on Ti₄O₇/RuO₂ electrode on log scale is shown in Fig. 32. The heat of activation is c. 8.10 kcal/mole in urine.

Electrolysis on Perovskite:

The electrolysis of fecal waste in urine is conducted on a 14 cm² round electrode. The applied potential is 1.44 V/NHE and average current density
during electrolysis is 65 mA. The evolved gases were CO₂, H₂ and N₂ and chlorine.

Carbon Dioxide:

Fig. 33 shows the amount of CO₂ evolved during electrolysis. The total amount of CO₂ in 24 hrs is 30x10⁻³ moles which is equivalent to 672 ml.

Hydrogen:

The amount of hydrogen produced using perovskite as anode is also shown in Fig. 34 a. The total amount of hydrogen produced in 24 hrs is 37.5x10⁻³ moles or 840 ml.

Nitrogen:

The plot of N₂ produced vs. time is shown in Fig. 34 b. The total N₂ produced in 24 hrs is 23x10⁻³ moles or 515 ml.

Chlorine:

Fig. 35 shows the plot of chlorine produced vs. time. The total amount of chlorine produced in 24 hrs was 0.45 ml which is equivalent to 2.0x10⁻⁵ mole. The amount of chlorine, however, is 0.02% of the total gases evolved during electrolysis.

TOTAL ORGANIC CARBON (Perovskite):

Fig. 36 shows the plot of reduced TOC vs. time of electrolysis. The reduced TOC in 24 hrs of perovskite-electrode is 3.2 gm/liter which is 65% of
initial TOC before electrolysis. The extrapolation to 40 hrs results in 81% of TOC reduced. Between the start and end of the electrolysis, considerable visible changes in the nature of the waste solution occurred. The material started as dark black solution become decolorized in 5-6 hours and becomes transparent in about 20 hrs. However, some particle still remains which appears to be cellulose.

Redox Couple Studies:

In the experiments on the electrolysis of dissolved products from coal, it was found by Murphy and Bockris [13] that addition of ceric compound was effective in increasing the current density. Similar work has been performed by Su Moon Peak and colleagues [32].

In our earlier work on addition of cerium [29] in the electrolyte we observed a five times increase in the current, however, long term electrolysis experiment indicated that the CO₂ produced increased by only 1.4 fold in presence of cerium ion. Thus, the apparently excellent increase in current is due largely to oxidation of the cerous ion and the concomitant take up of the oxidation of the fecal waste in the solution by the ceric is less than the increase in limiting current. The experiment conducted with cerium ion was done in the mixture of fecal waste and 12 M H₂SO₄. Therefore, this study was extended to the urine as electrolyte. These experiments were conducted on platinum electrode.

Problems of Using Redox Couple:
There are problems of using redox couple when urine is taken as electrolyte. The redox couples Ce$^{4+}$/Ce$^{3+}$, Fe$^{3+}$/Fe$^{2+}$ and Mn/Mn were studied and it was found that all the metal ions makes metal-complex with urea and precipitates resulting in the absence of any free metal ions in solution. The catalytic activity of redox couple is efficient only if redox couples remain in ionic form in the solution to be studied. This seems to be a pH effect.

**EFFECT OF REDOX COUPLE:**

**Platinum Electrode:**

The current voltage curve of fecal waste in mixture of urine and 2.5 m sulfuric acid is shown in Fig. 37. The curve A in Fig. 37 is taken only in mixture of urine and 2.5 m H$_2$SO$_4$. The peak at potential of 1.3 V/NHE is due to the oxidation of urea present in urine. The curve B represents the oxidation of urea along with oxidation of fecal waste. The effect of addition of Cl$^{4+}$ in concentration of 1x10$^{-2}$ M is seen in Curve C. The increase in concentration of Ce$^{4+}$ to 2x10$^{-2}$ M and 5x10$^{-2}$ M is shown in Figs. D and E.

It is apparent that four fold increase in the current density was observed by addition of Ce$^{4+}$ ions.

The current-voltage curve of fecal waste on platinum electrode in mixture of urine and 5 M sulfuric acid is seen in Fig. 38.

The increase in current-density in 5 M sulfuric acid is 5 fold. The current density reached to 10 mA/cm$^2$ compared to 2 mA/cm$^2$ in the presence of Ce$^{4+}$ ions.

**Electrolysis on Pt:**
The electrolysis of fecal waste in a mixture of urine and 2.5 M sulfuric acid was conducted at potential of 1.4 V/NHE. The average current density in absence of cerium ion was 40 mA. However, the average current density was increased to 60 mA in the presence of $2 \times 10^{-2}$ M Ce$^{4+}$ ion in the form of Ce(SO$_4$)$_4$.

Carbon Dioxide (Pt):

Fig. 39 shows the effect of cerium ion on evolution of CO$_2$ in presence and absence of Ce$^{4+}$ ion. The total amount of CO$_2$ evolved in 24 hrs time is $1.75 \times 10^{-3}$ moles in absence of Ce$^{4+}$, however, the amount of CO$_2$ is presence of $2 \times 10^{-2}$ M of Ce$^{4+}$ is $40 \times 10^{-2}$ M which is twice the volume observed without Ce$^{4+}$ ion.

Comparing the apparent increase in limiting current (Fig. 37) with the increase in CO$_2$ (Fig. 39), the 4 fold increase in current does not give an equivalent increase in CO$_2$: the CO$_2$ produced increased by only 2 fold in the presence of cerium.

Nitrogen:

Fig. 40 shows the amount of nitrogen produced in presence and absence of cerium ion. The increase is again two fold. The amount of N$_2$ in 24 hrs is $16 \times 10^{-3}$ moles or 358.4 ml in absence of Ce$^{4+}$ while the amount was increased to 680 ml in presence of $2 \times 10^{-2}$ M Ce$^{4+}$ ion.

Hydrogen:
The hydrogen produced during electrolysis in presence and absence of Ce⁴⁺ is shown in Fig. 41.

**Total Organic Carbon:**

The amount of TOC reduced without addition of Ce⁴⁺ ion is shown in Fig. 42 curve a. The TOC in 24 hrs was reduced only by 1 gm/liter. However, the addition of 2x10⁻² M of Ce⁴⁺ ion increased the reduced TOC to 2 gms/liter.

**PHENOMENOLOGICAL GENERALIZATION**

1. The five new electrode materials were studied for their properties to electrolyze the mixture of fecal waste and urine, c. gold, graphite, WC, Ti₄O⁷/RuO₂ and perovskite.

2. The most efficient anode material is ebonex coated with RuO₂. However, the perovskite is comparable to Ti₄O⁷/RuO₂ electrode in terms of total TOC reduction.

3. The CO₂, H₂, N₂ and chlorine was produced on all electrodes. The NO, NO₂, CO and CH₄ was not detected.

4. The chlorine evolution was less than 0.1% of the total gas evolved.

5. The potentiostatic method for electrolysis has an advantage over galvanostatic method due to less evolution of chlorine and better control of potential current.

6. The 60-80% of TOC can be reduced during 24 hrs of electrolysis. However, the TOC could be reduced by 98% in 100 hrs. It is to be noted that surface area of electrode is between 12-16 cm².
7. The addition of redox ion during electrolysis increases the CO$_2$ evolution twice compared to that of without Ce$^{4+}$ ion.
DISCUSSION

The potential at which limiting current was obtained is different for oxidation of fecal waste in urine for each electrode studied. In the case of Ti₄O₇/RuO₂ and perovskite electrodes the potentials were 1.24 V/NHE and 1.42 V, respectively. However, on the WC, graphite and gold, the potential were 0.85 V, 1.44 V and 1.60 V, respectively. The heat of activation for these reactions were 6-7 kcal/mol which is characteristic for a diffusion controlled reaction. The Tafel lines are not well developed which is not exceptional for complex systems in the presence of a large amount of impurities.

The approximate estimation of exchange current density can be made by assuming that the reversible potential is in the region of 0.8 V.

\[ \eta = 0.25 \log \frac{i}{i_o} \]

where \( \eta \) is the overpotential, \( i \) is the average current in the limiting region is \( 5 \times 10^{-3} \) A cm², \( cm i_o \) of \( 3 \times 10^{-3} \) A cm⁻² was calculated at 90°C.

The porous electrode or flow through electrode in which the dissolved waste compounds have to be recirculated over a large electrode area, has several advantages over stationary electrodes. The advantage is primarily connected with substantial or total decrease of mass transport limitation. One consequence of using such electrodes is that interior mass transfer and ohmic resistance effect may lead to a non-uniform potential distribution, thereby affecting the selectivity which might otherwise be achieved. The porous or flow through electrode increase the time of contact and area for the
solution. The limiting current obtained on a porous electrode is expressed by following the following equation [33]:

\[ I = nFCoVR \]

\( n \) is the number of electrons transferred per molecule of the electroactive species, \( F \) is the Faraday constant, \( Co \) is the initial concentration, \( V \) is the flow rate and \( R \) is limiting degree of conversion of the electroactive species.

\[ R = 1 - \exp (-jSa^1-\alpha^\infty L) \]

where \( S \) is the specific internal surface, \( a \) is cross section area, \( L \) is the length of porous electrode and \( j \) and \( \alpha \) are constants, \( \alpha \) being a fraction of 1.

The enhanced current density in presence of Ce\(^{4+}/\text{Ce}^{3+}\) redox couple is due to the breakdown of a bigger organic molecule to a smaller one according to the following reaction

\[ \text{Ce}^{4+} + \text{ORGANIC} \rightarrow \text{Ce}^{3+} + \text{CO}_2 \]

\[ \text{Ce}^{3+} + e \rightarrow \text{Ce}^{4+} \]

The role of mediator therefore basically is a chemical reaction between Ce\(^{4+}\) and organic. The Ce\(^{3+}\) generated due to chemical reaction get oxidized back to Ce\(^{4+}\) ion on the electrode. The redox mediators were used on the notion that they would have higher \( i_o \) than that of the organic materials and carry out homogeneous oxidation of the materials in solution. However, the increase in current density of only twice was rather disappointing.
The oxide electrodes such as La$_{0.79}$Sr$_{0.29}$Mn$_3$O$_{3+}$ (perovskite) and Ti$_4$O$_7$/RuO$_2$ electrode were more effective at waste oxidation than platinum, gold, WC and graphite presumably due to reduced competition from oxygen. The high porosity of these electrodes and overpotential for O$_2$ evolution of 1.7 V, made these electrodes work more efficiently compared to others.

The other advantages of these electrodes are high chemical stability in both acid and alkaline environments and can function alternately as an anode and cathode without degradation. The principle use for these materials is the formation of OCl$^-$ from Cl$^-$ without formation of deposits and electrode poisoning effects. The evolution of Cl$_2$ gets reduced due to formation of OCl$^-$ which is also helping to remove the odor and coloration of fecal waste.

**FUTURE WORK**

The ideal system for oxidation of fecal waste for commercial or space use should have limiting current density of 50 mA/cm$^2$. There are many ways of increasing the limiting current density.

It would be advantageous to use redox couples with redox potentials lower than that of Ce$^{3+}$/Ce$^{4+}$. Such Br$_2$/Br$^-$ (1.08 V) or Fe$^{2+}$/Fe$^{3+}$ (0.69 V). The combination of catalysts such as V$^{5+}$ with Fe$^{2+}$/Fe$^{3+}$ has been tried for long term electrolysis and results of TOC are awaited. Dhooge [7] has used CO$_2$ with Fe$^{2+}$/Fe$^{3+}$ for oxidation of cattle waste and sewage sludge and shown improved performance in current density.

The use of porous electrodes or flow-through electrodes is an another area of increasing current density for waste oxidation as discussed earlier.
Bockris and coworkers [39] have shown that use of ultrasonic for purpose of increasing current density is an alternative. The action of ultrasound, up to 7 W cm\(^{-2}\) increased the current density of waste oxidation by 2.5 times. The increase in current density was linear with power output and hence, it is reasonable to expect a greater increase in current density at greater ultrasound intensities. Huck et al. [39] showed that at ultrasound at 2 W cm\(^{-2}\) increased the limiting current by one order of magnitude for electrochemical reactions of Fe\(^{2+}/Fe^{3+}\) and [Fe(CN)\(_6\)]\(^{-4/-}\).

The further investigation is therefore required and will be pursued to determine if increased power output of ultrasound can substantially increase the current density for waste oxidation. The study will be restricted only on two electrodes studied so far viz. La\(_{0.79}\)Sr\(_{0.29}\)Mn\(_3\)O\(_3\) (perovskite) and Ti\(_4\)O\(_7\)/RuO\(_2\). The high intensity ultrasonic processor has been purchased for this work.

**CALCULATION AND ECONOMICS**

The seven electrocatalysts so far studied have been compared for their efficiency for oxidation of fecal waste in urine as electrolyte. Table 3 gives the amount of area of anode electrode, TOC reduced, CO\(_2\), N\(_2\), H\(_2\) and Cl\(_2\) evolved during 24 hrs of electrolysis at 80°C.

The most efficient electrode in terms of reduced TOC is perovskite and RuO\(_2\). An assessment of operational parameters of a waste electrolysis subsystems can be made based on the experiments described above and from information on solid waste production in closed life support system. The solid waste production including urine solids is 128 g dry weight man day\(^{-1}\) as
estimated by Wyderen [34]. Therefore, these values have been used for
calculation of the operational parameters of a waste electrolysis subsystem.

In the experiments described above (Table 3) electrolysis using an
electrode of Ti₄O₇/RuO₂ with a geometric area of 12 cm² resulted in a decrease
in TOC of 3.1 gm over a period of 24 hrs. Calculations show that to oxidize
128 gm TOC over a 24 hour cycle an electrode of 0.049 m² is required assuming
that current will increase proportional to the area.

Power requirements for an electrolysis subsystem operating on a 24 hour
cycle are calculated below using the cell voltage of 1.4 V and assuming that
current density at operating conditions is 4 mA/cm².

Total current = 0.004 x 495
   = 1.98 A

Power = current x voltage
   = 1.98 x 1.4
   = 2.772 W

Note that in our earlier experiments for oxidation of fecal waste in
12.0 H₂SO₄ on platinum electrode, the calculation showed that 0.5 m² electrode
is capable of oxidizing 128 gm TOC over a 24 hour cycle and the power required
for such a system is 40.0 W.

Therefore the present study on electrocatalyst search has proven very
useful and two best electrodes for electrolysis of fecal waste into CO₂, H₂
and N₂ has been found.

Under the conditions used in these calculations, approximately 14.2
liters of CO₂ will evolve from the anode in 24 hours provided there is no
competition from oxygen evolution. The carbon dioxide can be utilized for the
regeneration of oxygen in closed life support system using Sabatier [35], Bosch method or CO\textsubscript{2} reduction on solid oxide electrolyte cells [36]. The CO\textsubscript{2} is a valuable resource for food generation using plants or for cell protein on long duration space missions [37, 38].

The amount of hydrogen to be produced at cathode according to above calculation will be 20 liters. If the evolved hydrogen is recycled in a fuel cell operating at 70% efficiency. Approximately 30% of the electrical energy utilized in the electrolysis can be regenerated. However, the electrical energy of 2.77 W could easily be obtained from photovoltaic solar cells kept on panels of space craft. The evolution of N\textsubscript{2} could be used for growing plants for long term missions.

OVERALL ACHIEVEMENT

1. The seven electrocatalysts were studied so far and two best anode materials. Ti\textsubscript{4}O\textsubscript{7} coated RuO\textsubscript{2} and perovskite has been identified for the future work on electrochemical incineration of waste.
2. It has been proved that redox couples increases the rate of oxidation by 1.4 times.
3. Different intensities of ultrasound is capable of increasing the current density.
4. The 128 gm of human waste can be oxidized to CO\textsubscript{2} in a 24 hour cycle time on Ti\textsubscript{4}O\textsubscript{7}/RuO\textsubscript{2} electrode of area 0.0495 m\textsuperscript{2}.
WORK DURING COMING YEAR

1. Effect of ultrasound intensity and increased power output on current density for oxidation of waste. The use of microwave will be an another approach.

2. Effect of adding cocatalyst or combination catalyst such as $V^{5+}$ with $Fe^{2+}/Fe^{3+}$, $CO^{2+}$ with $Br_{2}/Br^{-}$, $Ru^{3+}$ with $Br_{2}/Br^{-}$, $Rh^{3+}$ with $Fe^{2+}/Fe^{3+}$.

3. Use of porous or flow through electrode for oxidation of fecal waste.

4. The jet approach which derives from the concept of jet etching when jet of electrolyte are thrown at great velocity against the surface of an electrode. The investigation of theoritical and then practical approch.

5. Recycling of evolved hydrogen to fuel cell for generation of electrical energy to be utilized in the electrolysis process.
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### Table 1

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<thead>
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<th>Compound</th>
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<th>$E_{p/2}$</th>
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Peak or half wave potentials are signified by $E_p$ or $E_{p/2}$ respectively.

(a) Calculated from $\Delta G_0f$ values given in Ref 40.

(b) 0.1M NaOH on Platinum.

(c) Aqueous buffer (pH 5.7) on platinum.

(d) 2M $H_2SO_4$ on graphite.

(e) 0.1M phosphate buffer (pH 7.0) on graphite.
<table>
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<th>Waste Component</th>
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<th>% Of Total Dry Weight</th>
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<tr>
<td>Tungsten carbide</td>
<td>32 cm²</td>
<td>0.85</td>
</tr>
<tr>
<td>Graphite</td>
<td>20</td>
<td>1.44</td>
</tr>
<tr>
<td>Perovskite</td>
<td>12</td>
<td>1.44</td>
</tr>
<tr>
<td>Ti₄O₇/RuO₂</td>
<td>20</td>
<td>1.24</td>
</tr>
<tr>
<td>Pt</td>
<td>220</td>
<td>1.56</td>
</tr>
<tr>
<td>Pt/Ce⁴⁺</td>
<td>220</td>
<td>1.56</td>
</tr>
</tbody>
</table>
Schematic Diagram of Electrolysis 'H' Cell

- Purge Gas Inlet
- Glass Frit
- Saturated Calomel Reference Electrode
- Counter Electrode
- Magnetic Stirring Bar
- Solution Exit Trap

Labels:
FIG. 2
Schematic Diagram of Electrolysis 'U' Cell
FIG. 3 ROBOTIC SAMPLING
Figure 4: Current potential curves for oxidation of oleic acid in 12M H₂SO₄ at different temperatures. (○ 25°C, △ 80°C, ◆ 120°C). Potential limits 0.4 - 2.0 V (NHE). Scan rate 1 mV/s. T = 150°C. Oleic acid concentration 14 g/liter.
Figure 5: Current potential curves for oxidation of cellulose in 12 M H₂SO₄ at different temperatures (● 25°C, ▲ 80°C, ★ 150°C). Potential limits 0.5 - 2.0 V (NHE). Scan rate 1 mV/s. T = 150°C. Cellulose concentration 14 g/liter.
Figure 6: Current-Potential curves for oxidation of yeast in 12 M H₂SO₄ at different temperatures. Potential limits 0.5 - 2.0 V (NHE). Yeast concentration 14 g/liter. (● 25°C; † 80°C; ★ 120°C; ○ 150°C).
Figure 7  Current-potential curves for oxidation of casein in 12 M H$_2$SO$_4$ at different temperatures. ( ○ 25°C; ± 80°C; ⚫ 150°C). Potential limits 0.5 - 2 V (NHE). Scan rate 1 mV/s. Casein concentration 14 g/liter.
FIG. 8  Current Voltage Curves for Oxidation of Fecal waste in 5M H$_2$SO$_4$ on Gold electrode. 
(a 60°C), (+ 80°C) and (★ 100°C)

Waste Conc. 4.68 gms/litre
FIG. 10  Current Voltage Curves for Oxidation of Fecal waste in Urine at 90°C. Gold electrode.

Waste Conc. (■ 4.68 g/litre; † 9.36 g/litre; ▲ 14.04 g/litre and □ 18.72 g/litre)

At different waste conc.
FIG. 11 Effect of Fecal waste concentration on the limiting current density at 90°C in Urine at Gold electrode
FIG. 12 Current Voltage Curves for oxidation of Fecal waste in Urine at different temperature at Gold electrode. Waste Conc. 4.68 g/litre (■ 25°C; + 60°C; ★ 75°C and ◇ 90°C)
FIG. 13 Variation of limiting Current density as function of Temperature on Gold electrode.
Waste conc. 4.68 g/litre in Urine.

Activation Energy 7.0 Kcl/mole
Current density mA/cm$^2$

FIG. 14 Current Voltage Curves for oxidation of Real human waste in Urine at different temperature on Gold electrode. Real human waste conc. 14.04 gms/litre in Urine. ( □ 25°C; + 60°C; * 75°C and □ 90°C)

Real Feces
Variation of limiting Current density as a function of Temperature on Gold electrode.


Real feces at Gold
Current density mA/cm$^2$

FIG. 16 Current Voltage Curves for oxidation Fecal waste in Urine at different temperature on Graphite electrode. Waste conc. 14.04 gms/litre.

( x Blank 9.0 g/litre of NaCl solution in water) 
( ■ 25°C; + 60°C; * 75°C and □ 90°C)
FIG. 17 Variation of limiting Current density as a function of Temperature on Graphite electrode.
Waste Conc. 14.04 gms/litre in Urine
FIG.18 Electrochemical production of CO$_2$ during fecal waste electrolysis in Urine at 90°C. Waste Conc. 14.04 g/litre. At Graphite electrode.
FIG. 19(a) Electrochemical production of Hydrogen during fecal waste electrolysis on Graphite electrode.
FIG. 19(b) Electrochemical production of Nitrogen during fecal waste electrolysis on Graphite electrode.
FIG. 20 Total organic carbon variation with electrolysis time of fecal waste in Urine at 90°C on Graphite electrode.
Current density mA/cm²

Potential vs NHE

FIG. 21 Current Voltage Curves for oxidation of fecal waste in Urine at different temperature on Tungsten carbide electrode.

( * Blank without waste; ▲ 25°C; + 75°C; and ■ 90°C)
FIG. 22 Variation of limiting Current density as a function of Temperature on Tungsten carbide electrode. Waste Conc. 14.04 gms/litre.
FIG. 23 Electrochemical production of CO$_2$ during fecal waste electrolysis in Urine at 90°C on Tungsten carbide electrode.
FIG. 24(a) Electrochemical production of Hydrogen during fecal waste electrolysis on Tungsten carbide electrode.
FIG. 24(b) Electrochemical production of Nitrogen during fecal waste electrolysis on Tungsten carbide electrode.
FIG. 25 Total organic carbon variation with electrolysis time of fecal waste in Urine at 90°C on Tungsten carbide electrode.
FIG. 26 Current Voltage Curves for oxidation of fecal waste in Urine at different temperature on Ruthenium oxide electrode.

( x Blank without waste & Urine; □ 25°C; + 60°C; * 75°C and □ 90°C)
Current density mA/cm$^2$

 Potential vs NHE

FIG. 27 Current Voltage Curves for oxidation of fecal waste in 5M H$_2$SO$_4$ at different temperature on RuO$_2$ electrode. Waste Conc. 23.4 gms/litre.

( □ Blank without waste; ■ 60°C; +80°C and * 100°C)
FIG. 28 Variation of limiting Current density as a function of Temperature on RuO₂ electrode. Waste in Urine.
*FIG. 29(a)* Electrochemical production of CO$_2$ during fecal waste electrolysis in Urine on RuO$_2$ electrode. Temperature 90°C.
FIG. 29(b) Electrochemical production of Hydrogen during electrolysis of fecal waste in Urine on RuO$_2$. 
FIG. 29(c) Electrochemical production of Nitrogen during electrolysis of fecal waste in Urine on RuO$_2$ electrode.
FIG. 30  Total organic carbon variation with electrolysis time of fecal waste in Urine at 90°C on Ruthenium oxide electrode.

( □ Blank without waste & Urine; ● 25°C; + 60°C and * 90°C)
FIG. 33 Electrochemical production of CO₂ during electrolysis of fecal waste in Urine on Perovskite electrode. Temperature 90°C.
FIG. 34(a) Electrochemical production of Hydrogen during electrolysis of fecal waste in Urine on Perovskite electrode.
FIG. 34(b) Electrochemical production of Nitrogen during electrolysis of fecal waste in Urine on Perovskite electrode.
FIG. 36 Total organic Carbon variation with electrolysis time of fecal waste in Urnie at 90°C on Perovskite electrode.
Current Voltage Curves for oxidation of fecal waste in 2.5M H$_2$SO$_4$ in Urine at different conc. of Ce$^{4+}$ redox ion.
Temperature 90°C. Pt electrode.

(*) 2.5M H$_2$SO$_4$ in Urine only; + Urine + Waste; * Urine + Waste + 1x10$^{-2}$M Ce$^{4+}$ and □ With 2x10$^{-2}$M Ce$^{4+}$)
FIG. 38 Current Voltage Curves for oxidation of fecal waste in 5M H₂SO₄ in Urine at different conc. of Cerium redox ion on Pt electrode. Temperature 90°C.

(■ 5M H₂SO₄ in Urine only; + Urine + Waste; * With 1x10⁻²M Cerium; □ With 2x10⁻²M Cerium; X With 5x10⁻²M Cerium and ◇ With 7x10⁻²M Cerium)
FIG. 39 Electrochemical production of CO₂ during electrolysis of fecal waste in 2.5M H₂SO₄ in Urine at 90°C on Pt electrode.

( + Without Ce⁴⁺ and ● With Ce⁴⁺)
FIG. 40 Electrochemical production of Nitrogen during electrolysis of fecal waste in 2.5M H₂SO₄ in Urine at 90°C on Pt electrode. (• Without Ce⁴⁺ and + With Ce⁴⁺)
FIG. 41 Electrochemical production of Hydrogen during electrolysis of fecal waste in 2.5M H₂SO₄ in Urine on Pt electrode.

(● Without Ce⁴⁺ and + With Ce⁴⁺)
FIG. 42 Total organic carbon variation with electrolysis time of fecal waste in 2.5M H₂SO₄ in Urine at 90°C on Pt electrode.
(+ Without Ce⁴⁺ and ■ With Ce⁴⁺)