Inward Electrostatic Precipitation of Interplanetary Particles

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Abstract

An inward precipitator collects particles initially dispersed in a gas throughout either a cylindrical or spherical chamber onto a small central planchet. The instrument is effective for particle diameters greater than about 1 µm. One use is the collection of interplanetary dust particles (IDPs) which are stopped in a noble gas (xenon) by drag and ablation after perforating the wall of a thin-walled spacecraft-mounted chamber. First, the particles are positively charged for several seconds by the corona production of positive xenon ions from inward facing needles placed on the chamber wall. Then an electric field causes the particles to migrate toward the center of the instrument and onto the planchet. The collection time (of the order of hours for a 1 m radius spherical chamber) is greatly reduced by the use of optimally located screens which reapportion the electric field. Some of the electric field lines terminate on the wires of the screens so a fraction of the total number of particles in the chamber is lost. The operation of the instrument is demonstrated by experiments which show the migration of carbon soot particles with radius of approximately 1 µm in a 5 cm diameter cylindrical chamber with a single field enhancing screen toward a 3.2 mm central collection rod.

1 Introduction

The motivation for the development of the present instrument which collects particles onto a small planchet stems from our work in which we use a thin-walled chamber filled with a noble gas (xenon) to stop interplanetary dust particles (IDPs) by gas drag and ablation ([1])(Fig. 1). Xenon is used since it is dense and chemically inert. The chamber is mounted on a spacecraft. A particle, after penetrating the chamber wall and being stopped in the gas, is collected by electrostatic precipitation. In typical applications of electrostatic precipitation, ions produced by a corona discharge from
a central wire attach to particles that then drift under electrostatic forces toward large area collection plates. Because of the large collection area, the times required to coat the electrodes with particles is relatively long. This is useful in gas cleaning applications, but would be undesirable in the sampling of particles for microscopy or other analysis due to the low density of deposits that would result. Thus a means of driving a particle to a small area planchet is desired.

In a spherical geometry used for IDP collection it is natural to place the planchet at or near the center of the chamber since the direction from which the IDPs enter is unknown. The inward precipitator of Fig. 2a has a small spherical planchet at the center of a spherical cavity. The particle enters the chamber at hypersonic velocities and is decelerated. This is represented by the dashed segment of the trajectories shown in Fig. 2. After the particle is stopped, numerous corona needles placed on the wall act to charge the IDPs positively by producing a flood of positive ions inside the chamber when an electrical potential of about +20 kV is applied for several seconds. Positive ions are used since xenon is a poor absorber of electrons and, thus, would be ineffective for particle charging if used with a negative corona. An electric field $E$ is oriented to drive the particles to the planchet after they are charged. This is represented by the dotted segment of the trajectories shown in Fig. 2. The geometry of Fig. 2a has limitations in that $E$ is too weak in regions far from the planchet and the migration speed of the particle is low there, resulting in long collection times (~1000 hrs for 5 micron particles in a 1 m radius spherical chamber). To increase the field strength for from the planchet, one or more intermediate reapportioning screens are added (Fig. 2b). As will be shown below, the screens significantly enhance particle migration and reduce the collection time by more than two orders of magnitude.

This paper presents the techniques used for particle charging and a detailed analysis needed to determine the positions of the reapportioning screens that minimize the
collection time in both the cylindrical and spherical geometries. Results of some pre-
liminary experiments with a working cylindrical model are presented and compared
with theoretical performance.

2 Theory

2.1 Particle Charging in a Gas

A micron-size dielectric particle suspended in a gas can be charged with tens or
hundreds of elementary charges using corona field charging techniques.

At the end of a sharp needle that is held at a positive potential, the electric field
lines are directed outward, and the small numbers of free electrons that are present
in the gas are accelerated toward the needle. If the potential is high enough then
these electrons will be accelerated to sufficiently high kinetic energies (~12 eV) to
ionize xenon atoms. Each collision liberates additional electrons and positive xenon
ions, establishing a positive corona around the needle tip. The positive xenon ions
are repelled from the needle and out into the surrounding gas. It is these positive
ions which attach to and charge the IDPs in the gas.

It is also possible to operate negative coronas by applying a negative potential to
the needle, but for particle charging applications this requires a surrounding gas that
is an efficient absorber of electrons. Since noble gases are not efficient absorbers of
electrons due to their low electron affinities [2], the negative corona is not used.

Field charging occurs when the positive ions created by the corona migrate along
electric field lines and impinge on the particle. As the charge on the particle increases
the electric field in the vicinity is altered. At high particle charge levels, incoming
positive ions are deflected, and field charging ceases at the saturation field charge $q_s$. 
The time required to reach $q_s$ is [3]

$$
\tau_c = \frac{4\epsilon_0}{eB_iN_{i\infty}},
$$

(1)

where $\tau_c$ is the time for complete field charging, $\epsilon_0$ is the permittivity of free space, $e$ is the elementary charge, $B_i$ is the ion mobility, and $N_{i\infty}$ is the background ion number concentration. For the operating conditions of the proposed collector (xenon gas at 0.2 atmospheres and 270 K), Eqn. (1) gives $\tau_c \sim 0.1 \text{ s}$. This time is much less than the overall collection times in a chamber of the size being considered (which is of the order of 1 meter in radius) so the particles can be assumed to achieve the saturation field charge rapidly. The saturation charge is [3]

$$
q_s = 4\pi \epsilon_0 \frac{3\kappa}{\kappa + 2} E_{\infty} R_p^2,
$$

(2)

where $\kappa$ is the dielectric constant of the particle, $E_{\infty}$ is the magnitude of the background electric field, and $R_p$ is the particle radius. Equation (2) is derived assuming a spherical and homogeneous particle. Typical values of $\kappa$ for mineral particles as might be encountered in interplanetary space range from approximately 2 to 10. Values for metallic particles would be higher.

As long as the background xenon ions are present, ions continue diffusing to the particle surface, thereby increasing its charge beyond the value given by Eqn. (2) [3]. It is assumed here, however, that potentials high enough to cause electrical discharges at the corona needles will be applied only long enough (several seconds) to reach the field charging saturation charge $q_s$. The ion migration time through a 1 meter radius chamber with three screens is about 3 seconds, assuming an ion mobility of $10^{-4} \text{ m}^2 \text{ V}^{-1} \text{ s}^{-1}$ and $V_T = 20 \text{ kV}$. Hence, the ions will quickly be removed from the chamber, and the final particle charge will be $q_s$. 
2.2 Particle Motion

2.2.1 Spherical Case

In order to describe the migration of a particle in the spherical chamber the electric field must be known throughout. Assuming the space charge density to be negligible, the potential between two concentric spheres is given by Laplace's equation in spherical coordinates with radial dependence only,

\[
\frac{1}{r^2} \frac{\partial}{\partial r} \left[ r^2 \frac{\partial V}{\partial r} \right] = 0. \tag{3}
\]

For \( r_j > r_i \) where \( r_i \) and \( r_j \) are the radii of the spheres which are held at potentials \( V_i \) and \( V_j \), respectively, the solution to Eqn. (3) in the region between the concentric spheres is

\[
V(r) = \frac{1}{r_j - r_i} \left[ \frac{r_i r_j}{r} (V_i - V_j) + r_j V_j - r_i V_i \right] \tag{4}
\]

with \( r_i \leq r \leq r_j \). The corresponding radial electric field strength is

\[
E(r) = -\frac{\partial V}{\partial r} = \frac{1}{r^2} \left[ \frac{V_i - V_j}{r_j - r_i} \right] r_i r_j. \tag{5}
\]

The particles, having been charged positively to the field charge saturation level, will migrate toward the sphere center under the action of the electric field. For Stokesian particles (those with Reynolds numbers \( Re = 2u_p R_p \rho/\mu < 0.1 \), where \( u_p \) is the particle speed, \( R_p \) is the particle radius, \( \rho \) is the gas density, and \( \mu \) is the absolute viscosity) the radial migration velocity speed is [3]

\[
u_r = \frac{q_r E_r}{6\pi \mu R_p} \tag{6}
\]

where \( r \) is the radial position of the particle. Equation (6) is valid for approximately \( 1/2 < R_p < 5 \) microns, which is the range of interest for this study. The lower limit is set by the requirement that the particle is much larger than the mean free path (which is about 0.3 microns for xenon at 0.2 atm and 300 K) and the upper limit is
set by the Stokes flow regime (low Re) requirement. For particles outside this range, both Eqns. (2) and (6) would need to be modified.

Rearranging and integrating Eqn. (6) gives

\[ \int_{r_i}^{r_j} \frac{6\pi \mu R_p}{q_s E} \, dr = \int_{t_i}^{t_j} \, dt = t_j - t_i. \]  

(7)

To find the time \( T = t_i - t_j \) for the particle to move from one screen to the next in the spherical chamber, we set \( r_i \) and \( r_j \) to the radial locations of the screens. Substituting Eqn. (5) gives

\[ T = \int_{r_i}^{r_j} \frac{6\pi \mu R_p}{q_s \frac{V_j - V_i}{r_j - r_i} r_i r_j} \, dr. \]

(8)

Since the particle is positively charged \( (q_s > 0) \), we must have \( V_i < V_j \) to move the particle toward the sphere center. Thus

\[ T = \frac{6\pi \mu R_p}{r_i r_j q_s} \int_{r_i}^{r_j} r^2 \, dr = \frac{2\pi \mu R_p}{q_s} \frac{r_j - r_i}{V_j - V_i} \frac{r_j^3 - r_i^3}{r_i r_j} > 0. \]

(9)

The total time \( T_T \) for the particle to pass from the outside of a spherical chamber with \( n \) internal screens to the central planchet is a sum over the \( n + 1 \) zones between the screens. Thus,

\[ T_T = \frac{2\pi \mu R_p}{q_s} \sum_{i=0}^{n} \frac{r_{i+1} - r_i}{V_{i+1} - V_i} \frac{r_{i+1}^3 - r_i^3}{r_{i+1} r_i}. \]

(10)

where \( r_{n+1} = R \) is the overall radius and \( r_o \) is the planchet radius.

One way to set the potentials on each screen is to divide the total available potential \( V_T \) into even portions, so that \( V_j - V_i = \text{const.} = V_T/(n + 1) \). Thus \( V_i = (i - 1)V_T/(n + 1) \). By fixing the voltages on the screens, the number of independent variables in the system available for minimizing \( T_T \) is reduced from \( 2n \) to \( n \). The minimum in \( T_T \) that is found will not be the absolute optimum, but the beneficial effect of the screens is still obvious and the calculation may be extended to include varying voltages in a straightforward manner. An example of this is given later. For
now we have $V_{i+1} - V_i = \Delta V = V_T/(n + 1)$ and Eqn. (10) becomes

$$T_T = \frac{2\pi \mu R_p (n + 1)}{q_s V_T} \sum_{i=0}^{n} \frac{(r_{i+1} - r_i)(r_{i+1}^3 - r_i^3)}{r_{i+1}r_i}. \quad (11)$$

If we now define the dimensionless radial coordinate $\hat{r} = r/R$ and the dimensionless time

$$\hat{T}_T = \frac{T_T}{2\pi \mu R_p R^2} \quad (12)$$

we obtain

$$\hat{T}_T = (n + 1) \sum_{i=0}^{n} \frac{(\hat{r}_{i+1} - \hat{r}_i)(\hat{r}_{i+1}^3 - \hat{r}_i^3)}{\hat{r}_{i+1}\hat{r}_i}. \quad (13)$$

Proper positioning of the screens minimizes $\hat{T}_T$. The number of independent variables available for minimizing $\hat{T}_T$ is $n$, namely the screen positions $\hat{r}_1, \ldots, \hat{r}_n$, with the restriction

$$1 > \hat{r}_n > \hat{r}_{n-1} > \hat{r}_{n-2} > \ldots > \hat{r}_1 > \hat{r}_p. \quad (14)$$

The total time $\hat{T}_T$ in Eqn. (13) was minimized numerically for $n = 1, 2, 3$ and for $\hat{r}_p = 0.001$. This was done by systematically moving the screens throughout all of their allowed positions and noting the positions corresponding to minimum $\hat{T}_T$. Table 1 shows the results.

By the addition of a single screen the collection time is reduced to 1.8% of its original value. Diminishing returns are seen with additional screens but with three screens the collection time is reduced to 0.54% of its original value. Thus, the screens are very effective. The dimensionless electric fields $E/(V/R)$ versus $\hat{r}$ without screens and with three screens are shown in Fig. 3. The screens add electric field strength to the outer regions of the chamber where the migration velocities would otherwise be very low. The dimensionless particle motion characteristics for these two geometries are shown in Fig. 4 where $\hat{t} = t q_s V_T/(2\pi \mu R_p R^2)$ is the dimensionless time. Notice that the screens act to give the particle a more constant speed as it travels inward as compared to the motion without screens. For a concrete example, consider particles
in a 1 m radius chamber with three screens filled with xenon gas at 300°K and 0.2 atm and with +20 kV total available potential. The potentials are thus +20 kV, +15 kV, +10 kV, +5 kV and 0 kV on the outer wall, screens, and planchet, respectively. Collection times are shown as a function of particle size and dielectric constant in Fig. 5. The collection time is inversely proportional to the particle size and dielectric constant.

The dimensionless size of the planchet has an effect on the collection times and screen positions. For a planchets with radii of 0.05% and 0.2% of the overall sphere radius, the dimensionless collection times for three screens are 5.75 and 5.11, respectively. Also, as given in Table 2 the optimum screen positions are such that the screens are placed closer to the planchet for the smaller planchet.

If we relax the restriction that the potential is equally divided over the zones of the chamber then $\hat{T}_T$ can be further reduced. For example, consider a spherical chamber with one internal screen ($n = 1$) and $\hat{r}_p = 0.001$. Both the screen position and potential are allowed to vary such that $\hat{T}_T$ is a function of $\hat{r}_2$ and $\hat{V}_2$, where $\hat{r}_1 < \hat{r}_2 < 1$ and $0 < \hat{V}_2 < \hat{V}_T$. For this case, $\hat{T}_T = 15.9$ with $\hat{r}_2 = 0.106$ and $\hat{V}_2 = 0.272\hat{V}_T$. This compares to the one screen case in Table 1, which has $\hat{T}_T = 17.7$, $\hat{r}_2 = 0.135$ and $\hat{V}_2 = 0.500\hat{V}_T$. Thus a reduction in $\hat{T}_T$ is obtained by reducing the potential on the screen and moving it slightly inward toward the planchet.

### 2.2.2 Cylindrical Case

The cylindrical geometry can also be treated using the above analysis. The governing equation for the potential is

$$\frac{1}{r} \frac{\partial}{\partial r} \left( r \frac{\partial V}{\partial r} \right) = 0 \quad (15)$$
with \( V = V_i \) at \( r = r_i \), \( V = V_j \) at \( r = r_j \), where \( r_i \) and \( r_j \) are the radii of cylinders which are held at potentials \( V_i \) and \( V_j \), respectively. The solution to Eqn. (15) is

\[
V(r) = \frac{V_j \ln(r/r_j) - V_i \ln(r/r_i)}{\ln(r_j/r_i)}
\]

(16)

for \( r_i < r < r_j \). The electric field is

\[
E(r) = \frac{V_i - V_j}{r \ln(r_j/r_i)}.
\]

(17)

Eqn. (7) then gives

\[
t_i - t_j = \int_{r_i}^{r_j} \frac{6\pi \mu R_p \ln(r_j/r_i)}{q(V_j - V_i) \ln(r_j/r_i)} dr.
\]

(18)

Assuming \( q > 0 \) and \( V_j > V_i \) gives

\[
t_i - t_j = \frac{6\pi \mu R_p \ln(r_j/r_i)}{q(V_j - V_i)} \int_{r_i}^{r_j} r dr = \frac{3\pi \mu R_p \ln(r_j/r_i)}{q(V_j - V_i)} (r_j^2 - r_i^2) > 0.
\]

(19)

The total collection time for the cylindrical chamber with \( n \) internal screens is

\[
T_T = \frac{3\pi \mu R_p}{q} \sum_{i=0}^{n} \ln(r_j/r_i) (r_j^2 - r_i^2),
\]

(20)

where \( r_{n+1} = R \) and \( r_0 = r_p \). If we set \( V_j - V_i = \text{const.} \), then

\[
T_T = \frac{3\pi \mu R_p(n + 1)}{qV_T} \sum_{i=0}^{n} \ln(r_j/r_i) (r_j^2 - r_i^2).
\]

(21)

Using the previously defined dimensionless variables we obtain

\[
\hat{T}_T = \frac{3}{2}(n + 1) \sum_{i=0}^{n} \ln(\hat{r}_j/\hat{r}_i) (\hat{r}_j^2 - \hat{r}_i^2).
\]

(22)

Table 3 shows the results of minimizing \( \hat{T}_T \) for the cylindrical case for one, two, and three screens for \( \hat{r}_p = 0.001 \).

A cylinder collects a particle in a shorter time than a sphere of the same radius that is held at the same potential (Table 1). For example, with three screens the collection time for a cylindrical chamber is 67% that of a spherical one. The screens enhance the collection speed, although the increase is not as great as for the spherical
case. One screen reduces the collection time to 46.4% of the value for zero screens while three screens reduce it to 35.2%. The influence of the dimensionless planchet size and variable voltages is qualitatively similar to that for the spherical geometry.

2.3 Particle Loss to the Screens

Since a fraction of the electric field lines around the screen wires terminate on the wires, some particle losses will occur as particles migrate across the chamber. The magnitude of this loss depends on the details of the screen mesh size and shape and wire size and shape. It also depends on the physical characteristics of the particles since there are aerodynamic and inertial forces involved in the migration. To illustrate how loss can occur, we considered an infinite array of wires between two parallel plates. The upper plate (at \( y = 1 \)) is held at a potential \( \hat{V}_3 = 1 \) (where \( \hat{V} = V/V_T \)) and the lower plate (at \( y = 0 \)) is grounded. The wires (at \( y = \gamma \)) are held at a potential \( \hat{V}_2 \) where \( \hat{V}_1 < \hat{V}_2 < \hat{V}_3 \). A positively charged particle would thus migrate from the top plate toward the bottom plate. In both the cylindrical and spherical geometries considered above the screens strengthen the electric field in the outer part of the chamber and weaken it in the inner part. This can be simulated in the test geometry by setting, for example, \( \hat{V}_2 = 0.5 \) and \( \gamma_2 > 0.5 \). To obtain the field lines the potential field \( \hat{V}(\hat{x}, \hat{y}) \) must be solved. The governing equation, assuming no space charge, is the Laplace equation in rectangular coordinates

\[
\frac{\partial^2 \hat{V}}{\partial \hat{x}^2} + \frac{\partial^2 \hat{V}}{\partial \hat{y}^2} = 0. \tag{23}
\]

The boundary conditions for Eqn. (23) are \( \hat{V}(\text{wire}) = \hat{V}_2, \hat{V}(\hat{y} = 1) = 1, \hat{V}(y = 0) = 0, \) and \( \frac{\partial \hat{V}}{\partial \hat{x}}(\hat{x} = 0, \hat{x} = 1) = 0 \). Equation (23) was solved numerically using a finite-element method [4]. The wire surface is simulated by setting four points in the numerical grid equal to \( \hat{V}_2 \). The resulting field lines are shown in Fig. 6. In this example 40% of the field lines terminate on the surface of the wire. Hence,
since the particles migrate along field lines, approximately 40% of the particles will deposit on the wire. The remaining particles will continue to migrate towards the central collectors. In the actual instrument an experimental calibration or full three-dimensional simulation is needed to quantify the loss.

3 Experiments

To demonstrate the operation of the inward electrostatic precipitator, a cylindrical chamber was constructed (Fig. 7). A cylindrical geometry was chosen for ease of experiment and construction. The brass outer casing was 5.1 cm diameter. The ends and sides were fitted with clear Lucite ports to allow videotaping and He-Ne laser illumination of the particles. The particles were injected using a syringe through a port in the side of the casing and allowed to diffuse throughout the interior of the chamber prior to applying any potentials. A long range microscope (Questar QM1), CCD camera (COHU 4815-5000/0000) and video cassette recorder (Panasonic AG-1830 in S-VHS format) were used to record the motion of the particles (Fig. 8). The particles were charged by one to two seconds of corona discharge of positive ions from corona needles held at +10 kV and placed at the perimeter of the precipitator. After charging, the potential was reduced to +6 kV to stop the corona but maintain an electric field. The particles then migrated toward the 3.2 mm diameter grounded collection rod. A single 2.5 cm diameter screen electrode was held at half the casing potential (i.e., +5 kV during charging and +3 kV during collection).

The particles were carbon soot produced from a candle flame [5]. To obtain the particles, a glass container was placed over the flame until it extinguished, producing large amounts of the soot aerosol. The particles were extracted from the container with the syringe and then injected into the cylindrical precipitator. Some large-scale motion occurred just after injection into the chamber but this ceased after
approximately one minute. The appearance of particles in the chamber before any potential was applied is shown in Fig. 9 which is a photograph taken directly from a black and white monitor. On the original video recording, the particles were seen to move under Brownian motion and slow gravitational settling, but all large-scale fluid motion had ceased.

After charging, all particles migrated toward the collection rod. The speed varied from particle to particle due to the variation of size and charge. Figure 10 shows photographs of a particularly slow particle taken at 0.17 s intervals. The average speed was 4.5 mm/s. This particle was chosen for photographing since its slow speed facilitated better images for the figures in this paper.

The experimentally determined speed cannot be precisely compared with the theoretical predictions since the exact size and charge of the particle seen in the videotape was not known. By the observed settling speed of the particles in the chamber, the average particle diameter was roughly 1 μm. Using Eqn. (2) for the charge in the migration velocity calculation (Eqn. (6)) gives 43 mm/s, which is one order of magnitude higher than observed. The particle in Fig. 10 probably did not receive the full saturation charge given by Eqn. (2) due to its initial location in the chamber and anomalies in the spatial density of ions generated in the charging process. Other particles seen on the video but not photographed had speeds averaging 30 mm/s—roughly corresponding to the theoretical value of 43 mm/s.

Motion of particles through the electrified screen was also observed. Figure 11 shows photographs of a slow particle taken at 1.0 second intervals as the particle passed through the screen. The average speed of this particle was 1.5 mm/s. Again, the theoretically predicted value is higher than this by one order of magnitude, the difference being mainly due to charge anomalies. Other particles seen on the video but not photographed had speeds of the order of the theoretically predicted values.
4 Conclusions

The basic design concepts of the inward electrostatic precipitator have been described. The instrument is designed to collect interplanetary dust particles (IDPs) with diameters ranging from approximately 1 to 1000 microns initially dispersed throughout a large volume filled with xenon gas onto a planchet of small size so that the particles can be easily located for inspection and analysis. Particles below 1 micron are difficult to charge by field charging and particles above 1000 micron radius may be too large to move through the screens. (The calculations are valid for particles ranging from about 0.5 to 5 microns in radius.) The analysis of the motion of charged particles in an electric field was used to optimize the positions of one, two, or three intermediate screens which greatly enhance the collection speed. Three internal screens appropriately placed in a spherical inward precipitator decrease the collection time by a factor of 185. The collection time is inversely proportional to the particle size and dielectric constant. For example, a 10 μm diameter mineral particle (κ ~ 2) requires 0.78 hours and a conducting particle (κ ~ 10) requires only 0.47 hours, while a 1 μm diameter particle requires 7.8 hours and 4.7 hours, respectively.

The screens also decrease the collection time in a cylindrical precipitator and results are presented for this geometry as well. A cylindrical precipitator with three screens can collect a particle in 67% of the time required for a spherical precipitator with three screens and with the same overall radius.

Because of the nature of the potential field around the wires in the screens, some particle loss will occur due to impingement. This effect is demonstrated with the use of a finite element solution of Laplace's equation which governs the potential field around an infinite array of wires between two parallel plates in the absence of space charge. The loss was 40% in this example in which the wire-to-wire spacing was ten
times the wire diameter. Losses could be reduced by using a wide spacing between wires in the array.

A cylindrical inward precipitator was constructed for demonstration purposes. A long range microscope, CCD camera and video cassette recorder showed $\sim 1 \mu m$ diameter particles moving through the screen and impinging on the central planchet at speeds of approximately 30 mm/s, roughly equivalent to the value of 43 mm/s predicted by the theory.

Acknowledgements

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Photographs showing a particularly slow particle (chosen for photographic clarity) near the collection rod (end view) (top) 0 s, (bottom) 0.17 s. The particle was moving toward the rod with an average speed of 4.5 mm/s.

Photographs showing a particularly slow particle (chosen for photographic clarity) near the screen (end view) (top) 0 s (bottom) 1.00 s. The particle was charged and moving toward the screen and collection rod to the left (not shown) with an average speed of 1.5 mm/s.

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<table>
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<tr>
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<th>number of screens</th>
<th>screen positions ($\eta$)</th>
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<tr>
<td>7.47</td>
<td>2</td>
<td>0.069, 0.406</td>
</tr>
<tr>
<td>5.44</td>
<td>3</td>
<td>0.049, 0.254, 0.595</td>
</tr>
</tbody>
</table>
Table 2: Effect of dimensionless planchet size.

<table>
<thead>
<tr>
<th>$T_T$</th>
<th>number of screens ($n$)</th>
<th>screen positions ($f$)</th>
</tr>
</thead>
<tbody>
<tr>
<td>for $\hat{\nu}_p = 0.0005$:</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1999</td>
<td>0</td>
<td>-</td>
</tr>
<tr>
<td>5.75</td>
<td>3</td>
<td>0.038, 0.232, 0.579</td>
</tr>
<tr>
<td>for $\hat{\nu}_p = 0.002$:</td>
<td></td>
<td></td>
</tr>
<tr>
<td>499</td>
<td>0</td>
<td>-</td>
</tr>
<tr>
<td>5.11</td>
<td>3</td>
<td>0.062, 0.277, 0.612</td>
</tr>
</tbody>
</table>
Table 3: Optimal screen positions for a cylindrical inward electrostatic precipitator.