A dynamic tester for testing vibration damping seals and bearings is constructed having a hollow shaft extending through the seal or bearing, with the shaft internally supported at each end by fluid bearings connected to an interior of an enclosure, with no rolling members connected to the shaft. A high pressure working fluid is forced through the hollow bosses to operate the bearings. Additionally, the shaft is provided with a reaction turbine that angularly vents a portion of the high pressure working fluid in order to rotate the shaft at high speed, up to 40,000 rpm. The seal or bearing is mounted in a bushing, in turn supported by rods connected by flex hinges to a shaking device that vibrates the seal or bearing as the shaft is rotated. A plurality of proximity sensors are mounted from outside the enclosure to sense shaft and seal bushing vibrations, and a plurality of pressure ports are disposed in the enclosure to allow sensing of dynamic and static pressures of the testing apparatus.
DYNAMIC TESTER FOR ROTOR SEALS AND BEARINGS

ORIGIN OF THE INVENTION

The invention described herein was made by an employee of the U.S. Government and may be manufactured and used by or for the Government for Government purposes without the payment of any royalties thereon or therefor.

FIELD OF THE INVENTION

This invention relates generally to high speed dynamic testers for annular bearings and seals and particularly to such a tester wherein a rotating hollow shaft extending through the test seals or bearings is supported between fluid bearings at each end, with the working fluid pressure for the bearings also driving a turbine that spins the shaft at high speed.

BACKGROUND OF THE INVENTION

High speed rotors and shafts, particularly those found in the hydrogen and oxygen turbopumps of the Space Shuttle Main Engines (SSME), are generally subject to vibrations and instabilities such as whirl instability, an orbital motion of high-speed shafts within bearings and seals, and which are generally due to tangential forces on the shaft. This whirling motion of a shaft is particularly damaging to bearings supporting the shaft, and necessitates use of damping seals and bearings that reduce or eliminate whirl instabilities and other undesirable vibrations. Another problem of high speed shafts is increased ball wear of ball bearings due to relatively high side loads applied to the shaft when in use, requiring expensive maintenance of the turbopumps. The damping bearings and gals also reduce this ball wear by reducing or eliminating these vibrations and size loads. These damping bearings and seals are developed and dynamically evaluated with a dynamic testing apparatus.

This testing apparatus uses a high speed steam turbine which spins a solid shaft supported by ball bearings, which shaft extending through the opening of the seal of bearing. A hydrostatic thrust bearing guides the test seal to prevent the seal from tilting, holding it in place such that a reciprocating shaker mechanism may vibrate the test seal. Shaker rods incorporating the strain gauges are tangentially attached to the seal bushing and to the shaker, and the shaker is operated in order to radially translate the seal or bearing. The resultant vibrations of the test seal or bearing are recorded and used to compute dynamic coefficients thereof.

this testing apparatus of the prior art is complex of construction, with the ball bearings of the high speed shaft being sensitive to any misalignment, necessitating expensive precision mounting in order to prolong life of the bearings. Additionally, the ball bearings are sensitive to transient interruptions of lubricant and coolant flow through the device. Also, connections to the shaker device are by mechanical linkages, including fork and clevis arrangements, which are subject to developing lash. Further, a number of seals are required to maintain separation between the high pressure test fluid, such as water, and lubrication oil and coolants. Additionally, the shaft of the tester, itself subject to axial loads and misalignment, configured such that pumps having a hollow shaft feed could not be simulated. Still further, the high pressures required for testing generated high axial thrusts on the test seal guide, causing rubbing. Also, the various fluids flowing through the tester and their attendant gals necessitated on longer shaft length, which in turn lowers the critical speed to approximately 10,000 rpm, at which whirl instabilities becomes a speed limiting factor of the test apparatus. Yet further, cryogenic fluids could not be tested because of the use of oil as a lubricant.

Accordingly, it is an object of this invention to provide a simpler and more reliable dynamic tester for damping seals and bearings wherein all rolling elements are eliminated and replaced by noncontacting, fluid bearings at each end of a hollow shaft and wherein axial thrusts are eliminated by use of a symmetrical reaction turbine to rotate the shaft. Additionally, the working fluid for the bearings is also used to drive the shaft via the turbine, allowing the shaft to be constructed shorter than the shaft of the device of the prior art and capable of much higher speeds well in excess of the aforementioned critical apes. Further, instrumentation is inserted and electrically connected to the tester from outside the tester, simplifying electrical connections and access to the instrumentation. Still further, a quadraplexed arrangement of the test seals allows tests with eccentric sleeves without overloading the fluid bearings. Also, the shaker rods are connected to the test seal and shaking device by flex hinges, which are not subject to developing lash.

SUMMARY OF THE INVENTION

An enclosure is provided with opposed, tubular hollow bosses through which a high pressure working fluid is forced, with a hollow shaft having fluid bearings at each end disposed to ride on exteriors of the opposed bosses. The shaft passes through a seal or bearing member mounted in the enclosure, which member is vibrated in order to dynamically evaluate it. A symmetrical turbine is fixed of the shaft and has drive elements exposed to the high pressure working fluid such that the shaft is driven by the turbine at high rotational speeds.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a cut-away view of the device of the present invention.

FIG. 2 is a diagrammatic view of particular details of construction of a portion of the present invention.

FIG. 3 is a diagrammatic view of an alternate embodiment of the present invention.

FIG. 4 is a cut-away view showing an alternate embodiment of a porting arrangement for measuring fluid pressures of a fluid bearing of the present invention.

FIG. 5 is a cut-away view taken along line 5-5 of FIG. 1 of a reaction turbine of the present invention.

DESCRIPTION OF THE PREFERRED EMBODIMENT

Referring to FIG. 1, a cut-away view of a dynamic seal and bearing tester 10 is shown. In this tester, a hollow, rotating shaft 12 is internally supported at ends 14 and 16 by inwardly extending, tubular hollow bosses 18 and 20, which in turn are constructed integral with end caps 13 and 15 of an enclosure 11. Enclosure 11 is constructed to be conveniently disassembled, with end caps 13 and 15 provided with flanges 17. Flanges 17 are constructed to closely fit cylindrical members 19 and 27 and end caps 13 and 15. A plurality of bolts 23 and 25...
conventionally connect the components of enclosure
11, with at least some of bolts 23 extending through
member 27 and threading into openings (not shown)
member 19. Constructed as such, enclosure 11 may
be readily opened, proving convenient access for changing
of seals and bearings.

Basses 18 and 20 open into shaft 12 and provide a
fluid path into shaft 12 at each end through which a
high pressure working fluid, which may be water, a gas,
or cryogenics such as liquid oxygen, hydrogen, or nitro-
gen, is forced. A small clearance retention
or cryogenics such as

is regulated within design parameters of the seals or bear-
ing. Alternately, a Pelton wheel or Bianchi (squirrel
motor) turbine may be used to drive shaft
32. Turbine operation would
be explained. Additionally circumferential grooves 62 and 64
in the chamber 42 function in the same manner as
grooves 29 and 30 of bosses 18 and 20 by providing
pressure equalization around bearings 9 and 21. In these bearings, the flow of
high pressure working fluid internally supports shaft 12
on bosses 18 and 20 is non-contacting relation there-
Amongst fluid passages connected to openings
56, 60, and 64, the pressure in chamber 72 may be studied and
and electrically connected on the

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A number of pressure ports communicate with selected regions of test 10 and are disposed for providing pressure of the working fluid at these points to discrete pressure sensors (not shown). These pressure indications are used to evaluate sealing capabilities of seals under test and further provide information of operational parameters of tester 10. With respect to shaft 12, ports 120, 122, 124, and 134 are disposed to provide data relating to inlet pressure and discharge pressure of the fluid escaping through bearing regions 9 and 21 of shaft 12, and ports 126, 128 and 130 provide data relating to back pressure of working fluid leaking past ease seal 44. A pressure port 132 in enclosure 11 provides pressure of turbine chamber 36, which provides back pressure data in order to regulate rotational speed of shaft 12.

In the embodiment shown in FIG. 4, which illustrates a cut-away portion of end cap 13, the hollow boss 20 of FIG. 1 is replaced by a solid boss 136, with the opposite end cap 15 of apparatus 10 provided with the hollow boss 18 of FIG. 1. As such, apparatus 10 of this embodiment has a single high pressure inlet at boss 18, with the working fluid flowing around boss 136 and into chamber 94. Boss 136 is provided with an inlet pressure port 138, which allows inlet pressure measurement of the high pressure fluid and a first plurality of ports 140, 142, 144, and 16 disposed to allow pressure measurement of the high pressure fluid passing around boss 136. These ports are aligned in a plane with proximity probes 100, 102, 104, and 106. A second plurality of ports 150, 152, 154, and 156 are aligned in a plane with proximity probes 108, 110, 112, and 114 (FIG. 1). Pressure measurement at these aligned ports and from port 120 of FIG. 1, allow determinations of radial loadings and dynamic static redaction forces on fluid pressure d bearing 136.

In accordance with the foregoing, it is apparent that the applicant has provided a seal and bearing tester that is simpler in construction than the tester of the prior art and one in which all rolling elements have been eliminated. Further, the shaft of the present invention is shorter than the shaft of the prior art, allowing higher rotation speeds. Having thus described by invention and the manner of its use, it is apparent that various incidental changes and modifications may be made that fairly fall within the scope of the following appended claims, wherein I claim:

1. A testing apparatus for testing damping seals and bearings comprising:
   a housing having opposed, hollow bosses through 50 which a high pressure working fluid is forced;
   a hollow, rotatable shaft mounted at each end over said bosses, said shaft having fluid bearing regions on sides of each said end such that said working fluid internally supports said shaft in noncontacting relation with said bosses;
   a symmetrically configured turbine rigidly mounted to said shaft and in communicating relation with an interior of said shaft, allowing said working fluid to react against drive elements of said turbine, rotating said shaft; and
   a bearing and seal support in said housing, for supporting an annular test member to be tested and having an opening through which said shaft rotatably extends such that vibrations due to shaft rotation may be measured.

2. A testing apparatus as set forth in claim 1 wherein said housing defines a turbine chamber enclosing said turbine therein, said turbine chamber having an opening for venting said working fluid therefrom.

3. A testing apparatus as set forth in claim 2 wherein said housing defines a test chamber enclosing said bearing and seal support, said test chamber sealed from said turbine chamber and having an opening for venting said working fluid from said test chamber.

4. A testing apparatus as set forth in claim 3 comprising a vibration generating device coupled to said test member for selectively applying vibrational forces to said annular member.

5. A testing apparatus as set forth in claim 4 wherein flex hinges couple said vibration generating device to said member.

6. A testing apparatus as set forth in claim 1 wherein ends of said shaft are provided with fluid bearing surfaces disposed for absorbing axial loads on said shaft.

7. A testing apparatus as set forth in claim 3 comprising a vibration measuring device disposed for measuring vibrations of said shaft and said annular member.

8. A testing apparatus as set forth in claim 7 comprising vibration measuring devices disposed for measuring vibrations of said shaft and said annular member.

9. A test apparatus as set forth in claim 1 wherein said annular member comprises a plurality of seal configurations to be tested and said shaft having openings therein communicating between said interior of said shaft to said plurality of seal configurations.

10. A test apparatus as set forth in claim 9 wherein said plurality of seal configurations include opposed eccentric seal configurations disposed about said shaft such that radial loading on said shaft is reduced.

11. A test apparatus as set forth in claim 1 comprising a plurality of pressure ports in said enclosure and disposed to provide selected pressures of the working fluid so that said pressures may be measured.

12. A testing apparatus for dynamic testing of damping bearing and seals, comprising:
   a generally hollow enclosure having a seal and bearing testing chamber therein, said seal and being testing chamber having a first opening for venting a pressurized working fluid from said chamber;
   a hollow, rotatable shaft extending through said test chamber and internally supported at each end by fluid bearings on opposed, hollow bases, with the pressurized working fluid introduced through said hollow bases; drive means coupled to said shaft and driven by said working fluid, for rotating said shaft; and test seal and bearing support apparatus disposed for supporting a seal or bearing in said test chamber and on said shaft such that said seal or bearing is represented from rotating, and said test seal and bearing support apparatus further provided with means for providing selected translations of the support apparatus and said seal and bearing, and said test chamber having a second opening from which working fluid is vented.

13. A test apparatus as set forth in claim 12 wherein said working fluid is provided through said first and second openings and is vented through said hollow bases.

14. A test apparatus as set forth in claim 12 wherein said drive means comprises a symmetrical turbine, for reducing axial thrusts on said shaft, said turbine housed
in a turbine chamber in said housing, said turbine chamber sealably isolated from said test chamber.

15. An apparatus as set forth in claim 12 comprising back pressure regulation means coupled to said openings of said test chamber and said turbine chamber, for regulating a pressure drop across said seal and for regulating rotational speed of said shaft.

16. An apparatus as set forth in claim 15 wherein said means for providing selected translations of the support apparatus is coupled to said test seal and bearing support apparatus by flex bins.

17. An apparatus as set forth in claim 16 wherein said support apparatus comprises a test seal bushing provided with first and second rods tangentially mounted on opposed sides of said bushing, with at least one of said rods coupled to said means for providing selected translations.

18. An apparatus as set forth in claim 16 wherein said support apparatus comprises a test seal bushing provided with a rod tangentially mounted on one side of said bushing and a pair of rods tangentially mounted on an opposed side of said bushing, for resisting tilting and spinning forces applied to said bushing, with at least one of said rod or said pair of rods coupled to said means for providing selected translations.

19. An apparatus as set forth in claim 18 comprising a plurality of proximity sensors positioned closely adjacent said shaft and said bushing and disposed for sensing excursions of said shaft and said bushing, said sensors installed, adjusted, and electrically coupled to equipment from outside said testing apparatus.

20. An apparatus as set forth in claim 12 wherein at least one of said fluid bearings is provided with a plurality of plots disposed to allow measurement of said working fluid at said fluid bearing.

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