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MEMORANDUM

PROPELLANT VAPORIZATION AS A CRITERION FOR ROCKET-
ENGINE DESIGN; EXPERIMENTAL PERFORMANCE,
VAPORIZATION, AND HEAT-TRANSFER RATES
WITH VARIOUS PROPELLANT COMBINATIONS

By Bruce J. Clark, Martin Hersch, and Richard J. Priem

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Cleveland, Ohio

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SUMMARY

Experimental combustion efficiencies of eleven propellant combinations were determined as a function of chamber length. Efficiencies were measured in terms of characteristic exhaust velocities at three chamber lengths and in terms of gas velocities. The data were obtained in a nominal 200-pound-thrust rocket engine. Injector and engine configurations were kept essentially the same to allow comparison of the performance.

The data, except for those on hydrazine and ammonia-fluorine, agreed with predicted results based on the assumption that vaporization of the propellants determines the rate of combustion. Decomposition in the liquid phase may be responsible for the anomalous behavior of hydrazine.

Over-all heat-transfer rates were also measured for each combination. These rates were close to the values predicted by standard heat-transfer calculations except for the combinations using ammonia.

INTRODUCTION

The importance of the vaporization process in rocket-engine combustion was indicated in a previous experimental study (ref. 1) of the effect of injection processes on engine performance. This study showed qualitatively that atomization of the slower vaporizing propellant gave the greatest increase in combustion efficiency. Recent analytical studies (refs. 2 to 5), based on the concept of propellant vaporization as the rate-controlling combustion process, have shown how changes in drop size, gas velocity, drop velocities, chamber pressure, propellant temperature, and propellant type affect combustor performance. Qualitatively, these calculations agree with the available data. However, specific studies

of each of these variables under controlled test conditions are required to evaluate the concept. The vaporization-rate calculations for heptane, ammonia, hydrazine, oxygen, and fluorine (ref. 5) indicated that there would be large differences in combustion efficiency with these propellants. The purpose of this report is to show the effect of these propellants on experimental combustion efficiency and heat-transfer rate, and to relate these results to the analytical vaporization rates of reference 5 and to calculated heat-transfer rates.

Eleven different propellant combinations were tested under controlled conditions in one type and thrust-level engine. One propellant was injected either as a finely atomized spray or as a gas, and the second propellant was injected as a relatively coarse spray from a pair of impinging jets so that the vaporization rate of the second propellant would be slower than that of the first. The injection velocity and orifice diameter for the second propellant were kept constant for all the combinations in order to limit the variations in drop size to effects due to differences in propellant properties. By this method, it was possible to determine the effect on performance of changing the propellant and to compare apparent vaporization rates.

The experimental data are presented in graphical form to show the effect of propellant changes on combustion efficiency. The comparison with analytical results is presented in terms of the percent of one propellant unvaporized.

APPARATUS AND PROCEDURE

Rocket Engine

Tests were run in a rocket engine designed for a nominal 200-pound thrust with heptane-oxygen at a 300-pound-per-square-inch chamber pressure (fig. 1). The injector, combustion chamber, and nozzle were separable units. The engine had a contraction ratio of 6.4 and a throat diameter of 0.79 inch. Solid uncooled chambers 1 and 3 inches long and a water-cooled chamber 8 inches long were used.

Injectors for liquid-liquid and liquid-gaseous propellant combinations were similar (figs. 2 and 3). One liquid propellant was sprayed into the chamber in a flat sheet from two impinging jets of 0.089-inch diameter. When the second propellant was liquid, it was introduced through two parallel rows of 0.032-inch holes to form sprays parallel to the spray sheet of the other propellant. Gaseous propellants were introduced behind the spray of the impinging jets through a diffuser with a 15° half-angle. With liquid-liquid propellant combinations, the fuel was always the propellant in the impinging jets. With gaseous-liquid combinations, the liquid was atomized by the impinging jets.

Performance Measurements

Chamber pressure was measured both by a recording Bourdon-tube-type instrument and by a strain-gage transducer with output recorded on a galvanometer-type instrument.

Liquid fuel and liquid oxidant flow rates and coolant water rate were measured by rotating-vane meters. A sharp-edged orifice was used to measure gaseous flow rates. The pressure and temperature of the gas upstream of the orifice were measured with a Bourdon-tube instrument and an iron-constantan thermocouple. Orifice pressure drop was measured by strain gages read on potentiometer- and galvanometer-type recording instruments. Iron-constantan thermocouples were used to measure propellant temperatures and coolant water temperatures. Gas velocities were measured by streak photography through a transparent plastic chamber by the method of reference 1.

Pressure transducers had a maximum error of ± 1 percent and the maximum error of the flowmeters was ± 2 percent, so that the maximum possible error in c^* values was ± 3 percent. A complete list of symbols used in this report is given in appendix A. Actual reproducibility of c^* was approximately ± 2 percent; five or more runs were used to determine average c^* values. Errors in temperature measurements allowed a heat-transfer error of ± 10 percent. Maximum error of gas velocities measured by streak photography was estimated as ± 20 percent.

Experimental Procedure

Table I lists the various propellant combinations that were investigated, including the maximum theoretical c^* values and corresponding mixture ratios. The effects of the mixture ratios on theoretical c^* values (refs. 6 to 10 and unpublished NASA data) are shown in figure 4. In table I the oxidant and fuel weight flows and injection velocities are given for these mixture ratios with a constant velocity in the impinging jets. The resultant chamber pressures at 100 percent efficiency and the propellant temperatures measured during the tests are also listed.

Only runs with weight flows within ± 5 percent of the values in table I were used for data. Chamber pressure and weight flows were measured to determine experimental c^* values. Test firings were of approximately 3 seconds duration.

RESULTS AND DISCUSSION

Performance Comparisons

The experimental engine data for each run are listed in table II. Average experimental data are presented in figure 5 as the variation of combustion efficiency η_c with chamber length for each propellant combination.

For the liquid fuels (heptane, ammonia, and hydrazine) the η_c (fig. 5(a)) with liquid oxygen was approximately the same as with gaseous oxygen. With liquid fluorine, ammonia and hydrazine gave lower efficiencies than with either liquid oxygen or gaseous oxygen. Liquid oxygen and liquid fluorine gave approximately the same efficiency with hydrogen.

Of all the fuels used, gaseous hydrogen with any oxidant generally burned with the highest efficiency (fig. 5(b)). In the 8-inch chamber length the combustion efficiency of the liquid oxygen - gaseous methane combination was greater than the efficiencies of the liquid oxygen - liquid fuel combinations but less than the liquid oxygen - gaseous hydrogen combination.

Within the limits of experimental accuracy the η_c of heptane, ammonia, and hydrazine with liquid and gaseous oxygen were the same in an 8-inch chamber. When burned with fluorine, ammonia gave a lower performance than hydrazine. In the shorter chamber lengths, hydrazine gave higher performance values with oxygen than the other fuels (except hydrogen).

Figure 6 shows a comparison of combustion efficiencies based on c^* measurements with efficiencies from gas velocity measurements. Gas velocities were converted to efficiencies by dividing by the gas velocity that would occur in the chamber at theoretical c^* , as in reference 1. For the 8-inch chamber lengths efficiencies as determined from measured gas velocities agree well with efficiencies determined from c^* values. As was found in reference 11, efficiencies from c^* values in the shorter chamber lengths are higher than efficiencies from gas velocities for corresponding points within an 8-inch chamber; the reason for this is suggested in a later section of this report.

Vaporization-Rate Comparisons

Reference 5 presents an analytical correlation between percent vaporized and an effective length for various propellants, where:

$$\text{Effective length} = \frac{L P^{0.66} u_{fin}^{0.4} (1.9 \times 10^{-5})}{(1 - T^*)^{0.4} v_0^{0.75} M_{g,m}^{1.45}} \quad (1)$$

To compare these experimental results with the analytical data of reference 5, the combustion efficiencies were converted to a percent of one propellant vaporized (ref. 4); this assumes that the vaporization of this propellant controls the combustion rate. Experimental gas velocity data were corrected to percent of one propellant vaporized by the technique described in appendix B. The actual chamber length was converted to an effective length by using the appropriate conversion factors as described hereafter.

The initial propellant temperature and the chamber pressure were measured directly. Injection velocity was obtained from the measured flow rate and the injector orifice area. The final gas velocity was calculated from isentropic flow relations and actual engine efficiency as shown in appendix C. For the total chamber length L , $1\frac{3}{4}$ inches were added to the cylindrical length of the chamber to account for the effect of the gases accelerating to the nozzle throat.

The mass median drop size was determined by combining the following correlations obtained in references 12 and 13. For impinging jets of heptane,

$$\frac{D_j}{D_{30}} = 2.64 \sqrt{D_j V_j} + 0.97 D_j \Delta V \quad (2)$$

For crosscurrent breakup of jets of various liquids,

$$D_{30} \propto \left(\frac{\sigma \mu_l}{\rho_l \rho_s} \right)^{1/4} \quad (3)$$

The mass median drop size $M_{g,m}$ can be related to the volume mean drop size D_{30} for any particular drop-size distribution. For the distribution found in reference 12, $M_{g,m}$ is within a few percent of $0.75 D_{30}$.

In equation (2) the jet diameter and jet velocity were determined from experimental conditions. However, the gas velocity surrounding the jet cannot be determined in this manner. In reference 12 the stream of air had a constant velocity; in a rocket engine, as the propellants vaporize, this velocity increases from zero at the injector face to the velocity at the nozzle inlet. An average value of 100 feet per second was assumed for these calculations. This velocity may represent that obtained in the first quarter of the chamber, or it may represent velocity perturbations produced by small pressure fluctuations. The propellant properties in equation (3) were evaluated at the injection temperatures shown in table I. It is assumed herein that the effect of liquid properties on the drop sizes formed by impinging jets will be the same as for crosscurrent jets.

Comparison of Experimental and Analytical Data

Figure 7 shows the percent mass unvaporized of the controlling propellant determined from experimental data, as a function of the effective length calculated by equation (1). For each vaporizing propellant the correlation of the data obtained with different combinations is good. In the cases of heptane, liquid oxygen, and fluorine the spread of the experimental data is less than the spread in the analytical results of reference 5, as shown by the shaded area. For ammonia and hydrazine the experimental spread is larger than the analytical spread.

The experimental data agree fairly well with the analytically predicted values except for ammonia-fluorine and the combinations involving hydrazine. The experimental points indicate that ammonia-fluorine burns more slowly than is predicted by vaporization-rate calculations and that hydrazine burns faster than predicted. A possible explanation for the discrepancies with hydrazine may be the fact that hydrazine decomposes at about 1000° R (ref. 14), which is about the temperature the drop reaches as it vaporizes. This decomposition, if sufficiently rapid, could cause the drops to shatter and thus result in a higher vaporization rate. A slow decomposition rate would add heat to the drops without shattering them. This additional heat, which was not considered in the analytical calculations, would also result in a higher vaporization rate. Another possible explanation for the deviation in the results for hydrazine may be the unusually large drop size calculated for hydrazine by equation (3), due to the high surface tension of hydrazine. This large drop size decreased the effective length by 45 percent. Thus, the data for hydrazine may be overcorrected for drop size.

The curves shown in figure 6 indicated that the combustion efficiency as determined from c^* measurement in a short engine is higher than that determined from gas velocity measurement at the same

intermediate point in a long engine. This can be predicted by the analytical model of vaporization-limited combustion. The gas velocity at a point in the short engine is much higher than at that point in the long engine because of the lower pressure and density at lower efficiency (this effect of density on gas velocity is explained in appendix C). The higher gas velocity would result in an increased vaporization rate, giving higher combustion efficiency in the short engine. The measured gas velocity data agree with measured c^* data when compared on the basis of vaporization rates, as shown in figure 7.

Heat-Transfer Comparison

Experimental heat-transfer rates for the various propellant combinations in a water-cooled 8-inch chamber are listed in table III. Calculated heat-transfer rates for the same combinations at 100 percent combustion efficiency are also listed. In order to compare the analytical and experimental rates, analytical rates for 100 percent combustion efficiency were modified for the actual efficiency and gas velocity distribution of the engine, as described in appendix D.

Table III shows that the experimental heat-transfer rates were between 5 percent higher and 21.6 percent lower than these corrected analytical rates, except for the propellant combinations involving liquid ammonia.

The low heat-transfer rates with ammonia may be due to film cooling with the ammonia. Gas-side wall temperatures calculated from the experimental heat-transfer rates, and the boiling points of the controlling propellants at the experimental pressures, are also listed in table III. Since the wall temperature is well above the boiling points of the cryogenic propellants liquid oxygen and fluorine, they could not have formed a film on the wall. Wall temperatures are well below the boiling points of heptane and hydrazine, so that they could form stable films and maintain a sizeable heat-transfer rate across the film without boiling. Since the wall temperature is near the boiling point of ammonia, this fuel could act as a film coolant. Heat transfer from the gases would cause the ammonia film to boil rather than to heat the wall. Heat transfer to the coolant would be small because the gas side of the wall is maintained at a low temperature by the boiling ammonia. The data of reference 15 indicate that 15 to 20 percent of all the ammonia injected would be needed on the wall to provide this cooling. This would not decrease η_c if the film vaporized by the time it entered the nozzle.

SUMMARY OF RESULTS

Characteristic exhaust velocity and combustion efficiency of a nominal 200-pound-thrust engine were experimentally determined for eleven propellant combinations at several chamber lengths for a spray formed by two impinging jets. Of all the propellants tested, hydrogen with any oxidant gave the highest combustion efficiency.

A comparison of the experimental results with calculations, based on the assumption that vaporization of the propellants determines the rate of combustion, showed fair agreement except for ammonia-fluorine and combinations that included hydrazine. Decomposition of the hydrazine in the liquid phase may be responsible for the anomalous behavior of hydrazine.

Over-all heat-transfer rates were also determined for each propellant combination and were compared with values calculated by standard heat-transfer equations. The calculated heat-transfer rates agree with the experimental rates for all propellant combinations except ammonia, which may have acted as a film coolant.

Lewis Research Center
National Aeronautics and Space Administration
Cleveland, Ohio, October 1, 1958

APPENDIX A

SYMBOLS

A	cross-sectional area, sq in.
c^*	characteristic exhaust velocity, ft/sec
c_x^*, c_n^*	theoretical characteristic exhaust velocity for gas phase mixture ratio occurring at point x or point n, ft/sec
D_j	injection orifice diameter, in.
D_{30}	volume-number-mean drop diameter, in.
\mathcal{F}	fraction of fuel vaporized, dimensionless
g	gravitational constant, ft/sec ²
L	total chamber length, in.
M	molecular weight
$M_{g,m}$	mass median drop radius produced by injector, in.
o/f	oxidant-fuel weight ratio
θ	fraction of oxidant vaporized, dimensionless
P	chamber total pressure, lb/sq in. abs
p	static pressure, lb/sq in. abs
R	molar gas constant, in./°R
T	temperature, °R
T^*	reduced temperature of propellant
u	gas velocity at any point, ft/sec
u_{fin}	final gas velocity reached with complete combustion before nozzle, in./sec
V_j	jet velocity, ft/sec

ΔV	velocity difference between injected liquid and gases surrounding liquid jet, ft/sec
v_0	injection velocity, in./sec
W	mass-flow rate in gas phase, lb/sec
w_f	fuel weight flow, lb/sec
w_o	oxidant weight flow, lb/sec
γ	specific heat ratio, dimensionless
η_c	combustion efficiency, percent of theoretical characteristic exhaust velocity or gas velocity
μ_l	absolute liquid viscosity of propellant, lb/(in.)(sec)
ρ	density, lb/cu in.
σ	liquid surface tension of propellant, lb/in.

Subscripts:

g	gaseous
l	liquid
n	nozzle throat
th	theoretical for complete combustion
s	gas stream
x	point x
1	case, or point, 1
2	case, or point, 2

APPENDIX B

RELATION BETWEEN GAS VELOCITY AND PERCENT OF PROPELLANTS VAPORIZED

Gas velocity measurements are converted to percent of propellant vaporized by assuming that propellant vaporization limits the rate of combustion. The following schematic diagram is used for illustration:



From the continuity equation,

$$u_x = \frac{W_x}{\rho_x A_x}$$

or

$$\frac{u_x}{u_{th}} = \frac{W_x \rho_{th}}{W_{th} \rho_x} \quad (B1)$$

If the gases are assumed to follow the ideal gas law,

$$\rho_x = \frac{p_x}{R \frac{T_x}{M_x}}$$

or

$$\frac{\rho_{th}}{\rho_x} = \frac{p_{th}}{p_x} \frac{T_x/M_x}{T_{th}/M_{th}} \quad (B2)$$

When the experimental c^* equation is used, and the static- and total-pressure ratios are assumed to be approximately equal in the chamber,

$$p_x = \frac{c_n^* W_n}{A_n g}$$

and

$$\frac{P_{th}}{P_x} = \frac{P_{th}}{P_x} = \frac{c_{th}^* W_{th}}{c_x^* W_n} \quad (B3)$$

From the theoretical c^* equation,

$$c_x^* = \frac{\sqrt{g\gamma R}}{\gamma \left(\frac{2}{\gamma + 1} \right)^{\frac{\gamma + 1}{2(\gamma - 1)}}} \sqrt{\frac{T_x}{M_x}}$$

Hence, if γ is assumed constant,

$$\frac{T_x/M_x}{T_{th}/M_{th}} = \frac{c_x^{*2}}{c_{th}^{*2}} \quad (B4)$$

Since

$$\left. \begin{aligned} W_x &= O_x W_o + F_x W_f \\ W_n &= O_n W_o + F_n W_f \end{aligned} \right\} \quad (B5)$$

and, combining equations ((B1) to (B5)),

$$\frac{u_x}{u_{th}} = \left(\frac{O_x W_o + F_x W_f}{O_n W_o + F_n W_f} \right) \frac{c_x^{*2}}{c_n^* c_{th}^*} \quad (B6)$$

Thus, the gas velocity efficiency at any point x is a function of the percent of fuel and oxidant vaporized at point x (O_x and F_x) and at the nozzle (O_n and F_n) and of the theoretical c^* values, c_n^* , c_x^* , and c_{th}^* .

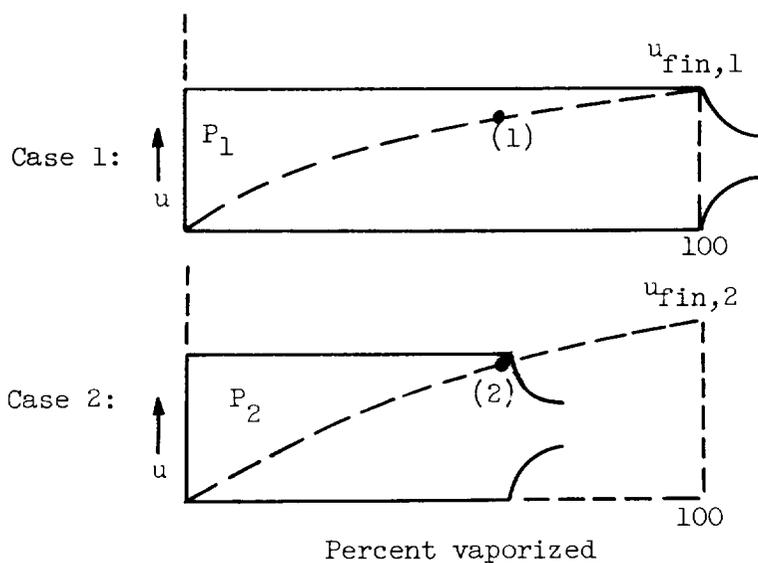
For the results reported herein, the percent vaporized at the nozzle was determined from c^* measurements. The oxidant was assumed to be completely vaporized at all points in the chamber in the cases of the three propellant combinations for which gas velocity measurements were made. For the heptane - liquid-oxygen combination, the equation resulting from this assumption is plotted in figure 8.

APPENDIX C

FINAL GAS VELOCITY CALCULATIONS

In the analysis of reference 2, the final gas velocity when all of the propellants are burned is used to describe the gas velocity environment of the drop throughout its history. This final gas velocity becomes one of the correlating factors used to obtain an effective length and can be computed from the throat velocity, or from theoretical c^* , when isentropic expansion and no combustion in the nozzle are assumed.

If propellant vaporization is assumed to limit the combustion in an actual engine, the final gas velocities can be related to the actual engine efficiency as follows:



Case 1 in the diagram illustrates an engine vaporizing all the propellants. The engine of case 2 has the same propellant weight flow and chamber geometry as case 1 except that it is shorter and vaporizes only part of the propellants. The resultant inefficiency of the case 2 engine gives it a lower chamber pressure (P_2):

$$\frac{P_2}{P_1} = \frac{c_2^*}{c_1^*} = \eta_c$$

A typical gas velocity profile is shown for case 1. Point (1) in case 1 has the same percentage of the propellants vaporized as point (2) in case 2. If the T/M value of the gases is assumed to be the same at points 1 and 2, their densities will be functions only of P_1 and P_2 :

$$\frac{\rho_1}{\rho_2} = \frac{P_1}{P_2} = \frac{1}{\eta_c}$$

From the continuity equation,

$$\frac{u_2}{u_1} = \frac{\rho_1}{\rho_2} = \frac{1}{\eta_c}$$

To describe the gas velocity profile in case 2, a fictitious final gas velocity ($u_{fin,2}$) must be used, so that

$$\frac{u_{fin,2}}{u_{fin,1}} = \frac{u_2}{u_1} = \frac{1}{\eta_c}$$

The final gas velocities used as factors in the effective length in this correlation were obtained by dividing the theoretical gas velocity for complete combustion by the experimental engine efficiency.

APPENDIX D

HEAT-TRANSFER CALCULATIONS

Analytical heat-transfer rates were calculated for the particular engine used in this work. These calculations were made with the assumption of 100 percent combustion efficiency and a constant gas velocity along the entire chamber length. The gas-film heat-transfer coefficients were evaluated by using the Colburn equation and the averaged properties of the gases at the film temperatures.

In the experiments, 100 percent combustion efficiency was never attained. The calculated heat-transfer rates were accordingly modified for the lower chamber pressures and gas velocities at the nozzle inlet by assuming that each factor was approximately proportional to combustion efficiency. The measurements of gas velocities showed that the average gas velocity along the chamber length was about 70 percent of the velocity at the nozzle inlet. Because most of the resistance to heat transfer occurs in the gas-side film, as a close approximation the calculated over-all heat-transfer rates were multiplied by $0.7 \eta_c^2$ to correct for the actual engine conditions.

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TABLE I. - TEST CONDITIONS

Oxidant	Oxidant injection temperature, $^{\circ}\text{F}$	Fuel	Fuel injection temperature, $^{\circ}\text{F}$	Flow rates				o/f, Maximum theoretical c*	P, Maximum theoretical c*	c*, Maximum theoretical, equil.	
				Oxidant		Fuel					Total
				lb/sec	ft/sec	lb/sec	ft/sec				
Oxygen (l)	-320	Methane (g)	40 to 50	0.486	75.0	0.214	12.8	0.700	^a 2.27	^a 261	^a 5890
		Heptane (l)	50 to 70	.652	65.0	.277	75.0	.929	2.35	350	5950
		Ammonia (l)	25 to 40	.319	54.0	.251	75.0	.570	1.27	209	5800
		Hydrazine (l)	40 to 50	.293	50.0	.406	75.0	.699	0.72	273	6174
Oxygen (g)	70 to 80	Hydrogen (g)	60 to 70	.486	75.0	.152	60.5	.683	3.20	324	8010
		Heptane (l)	68	.652	15.1	.277	75.0	.929	2.35	353	6010
		Ammonia (l)	65 to 80	.319	12.3	.251	75.0	.570	1.27	212	5890
Fluorine (l)	-320	Hydrazine (l)	75 to 80	.293	6.6	.406	75.0	.699	.72	276	6240
		Hydrazine (l)	50	.792	60.5	.406	75.0	1.198	1.95	538	7125
		Ammonia (l)	50	.752	57.0	.251	75.0	1.003	3.00	446	7050
		Hydrogen (g)	50	.632	75.0	.126	40.6	.758	5.00	402	8400

^aThe liquid oxygen-gaseous methane combination was run at this o/f rather than at the o/f for maximum c*, which is 6120 feet per second, corresponding to an o/f of 2.87.

TABLE II. - EXPERIMENTAL ENGINE DATA

(a) Gaseous methane with liquid oxygen

Run	Chamber pressure, lb/sq in. abs	Oxidant flow, lb/sec	Fuel flow, lb/sec	Total flow, lb/sec	Mixture ratio, oxidant/fuel	Characteristic velocity			Coolant flow, lb/sec	Coolant temperature rise, °F	Heat-transfer rate	
						Experimental, ft/sec	Percent of theoretical	Average			Experimental, Btu (sq in.)(sec)	Average, Btu (sq in.)(sec)
Chamber length, 1 in.												
275	160	0.486	0.222	0.708	2.19	3640	61.8	19.2	---	---	---	---
276	163	.517	.224	.741	2.51	3470	56.4	↓	---	---	---	---
277	163	.524	.224	.748	2.54	3440	57.8	↓	---	---	---	---
Chamber length, 3 in.												
267	200	0.494	0.234	0.728	2.11	4320	73.5	2.8	---	---	---	---
269	190	.466	.228	.694	2.04	4330	74.2	↓	---	---	---	---
271	185	.474	.194	.668	2.44	4370	72.8	↓	---	---	---	---
272	185	.476	.197	.673	2.41	4340	72.5	↓	---	---	---	---
273	183	.491	.195	.686	2.52	4210	70.0	↓	---	---	---	---
Chamber length, 8 in.												
278	220	0.463	0.230	0.693	2.01	5020	86.1	14.3	3.76	8.0	0.602	0.549
279	220	.472	.225	.697	2.10	4980	85.2	↓	1.61	16.0	.516	↓
280	220	.482	.215	.697	2.74	4980	84.5	↓	1.60	15.0	.408	↓
281	220	.482	.220	.702	2.19	4930	84.1	↓	1.59	16.0	.509	↓
282	220	.486	.220	.706	2.21	4920	83.5	↓	---	---	---	---
283	218	.474	.225	.699	2.11	4920	83.9	↓	3.98	6.5	.517	↓
284	220	.488	.220	.708	2.22	4910	83.3	↓	4.07	7.0	.569	↓

(b) Heptane with liquid oxygen

Chamber length, 1 in.												
505	161	0.665	0.289	0.954	2.30	2660	44.7	5.9	---	---	---	---
506	157	.650	.285	.935	2.28	2660	44.7	↓	---	---	---	---
507	160	.660	.285	.945	2.32	2680	45.1	↓	---	---	---	---
508	158	.670	.289	.959	2.32	2600	43.7	↓	---	---	---	---
509	156	.650	.284	.934	2.29	2640	44.4	↓	---	---	---	---
510	156	.660	.286	.946	2.31	2600	43.7	↓	---	---	---	---
511	155	.655	.284	.939	2.31	2610	43.8	↓	---	---	---	---
512	155	.653	.281	.934	2.32	2620	44.1	↓	---	---	---	---
513	159	.653	.281	.934	2.32	2600	43.5	↓	---	---	---	---
514	157	.636	.284	.940	2.31	2640	44.4	↓	---	---	---	---
515	153	.678	.285	.963	2.38	2510	42.2	↓	---	---	---	---
516	155	.668	.301	.963	2.32	2530	42.6	↓	---	---	---	---
517	156	.665	.300	.965	2.32	2560	43.1	↓	---	---	---	---
Chamber length, 3 in.												
417	250	0.660	0.282	0.942	2.34	3850	64.7	13.7	---	---	---	---
418	252	.658	.285	.943	2.35	3890	65.4	↓	---	---	---	---
419	229	.656	.277	.933	2.37	3880	65.2	↓	---	---	---	---
420	251	.650	.282	.932	2.30	3910	65.7	↓	---	---	---	---
421	253	.640	.281	.921	2.28	3990	67.0	↓	---	---	---	---
422	252	.650	.286	.936	2.27	3910	65.7	↓	---	---	---	---
423	252	.653	.282	.935	2.32	3920	65.9	↓	---	---	---	---
Chamber length, 8 in.												
424	277	0.656	0.290	0.946	2.26	4620	77.8	16.2	---	---	---	---
425	260	.570	.315	.865	1.81	4640	78.0	↓	---	---	---	---
426	270	.653	.295	.928	2.15	4590	77.3	↓	---	---	---	---
427	267	.667	.286	.933	2.33	4430	74.5	↓	---	---	---	---
428	267	.665	.274	.939	2.42	4490	75.4	↓	---	---	---	---
431	270	.663	.269	.932	2.46	4580	77.2	↓	3.80	14.0	1.06	↓
432	267	.678	.270	.948	2.51	4500	75.6	↓	3.79	14.1	1.17	↓
502	270	.675	.281	.956	2.40	4460	75.0	↓	3.05	18.9	1.15	↓
503	270	.672	.282	.954	2.48	4470	75.2	↓	3.14	19.4	1.22	↓
504	270	.657	.273	.940	2.45	4530	76.3	↓	3.14	20.6	1.29	↓

TABLE II. - Continued. EXPERIMENTAL ENGINE DATA

(c) Liquid ammonia with liquid oxygen

Run	Chamber pressure, lb/sq in. abs	Oxidant flow, lb/sec	Fuel flow, lb/sec	Total flow, lb/sec	Mixture ratio, oxidant/fuel	Characteristic velocity			Coolant flow, lb/sec	Coolant temperature, °F	Heat-transfer rate	
						Experimental, ft/sec	Percent theoretical	Average			Experimental, Btu (sq in.)(sec)	Average, Btu (sq in.)(sec)
Chamber length, 1 in.												
449	108	0.542	0.260	0.602	1.51	2840	49.5	52.5	----	----	----	----
450	107	.524	.246	.570	1.51	2970	51.5	----	----	----	----	
451	106	.299	.249	.546	1.20	5040	52.5	----	----	----	----	
452	113	.299	.264	.565	1.15	5220	55.5	----	----	----	----	
453	113	.296	.261	.557	1.15	5200	55.2	----	----	----	----	
455	117	.526	.280	.586	1.25	5150	54.5	----	----	----	----	
456	115	.542	.257	.539	1.15	2980	51.4	----	----	----	----	
458	110	.514	.275	.587	1.15	2960	51.0	----	----	----	----	
459	110	.506	.270	.576	1.15	5090	52.0	----	----	----	----	
Chamber length, 3 in.												
443	144	0.299	0.252	0.551	1.19	4150	71.5	70.4	----	----	----	----
444	146	.524	.250	.574	1.29	4020	69.4	----	----	----	----	
445	150	.547	.255	.560	1.57	5960	68.5	----	----	----	----	
446	147	.504	.250	.554	1.22	4190	72.5	----	----	----	----	
447	151	.524	.246	.572	1.51	4170	72.0	----	----	----	----	
448	154	.531	.241	.575	1.57	4260	75.5	----	----	----	----	
449	145	.294	.257	.551	1.14	4160	71.8	----	----	----	----	
470	147	.524	.248	.572	1.51	4060	70.1	----	----	----	----	
471	150	.518	.248	.567	1.26	4170	71.9	----	----	----	----	
472	148	.552	.252	.594	1.52	5970	68.5	----	----	----	----	
475	147	.526	.250	.576	1.50	4050	69.6	----	----	----	----	
474	151	.532	.246	.580	1.54	4100	70.7	----	----	----	----	
476	152	.528	.255	.581	1.29	4150	71.5	----	----	----	----	
477	150	.554	.254	.588	1.51	4020	69.7	----	----	----	----	
478	147	.554	.255	.585	1.51	5970	68.5	----	----	----	----	
Chamber length, 8 in.												
454	170	0.589	0.250	0.619	1.48	4550	74.7	77.0	----	----	0.245	----
455	165	.554	.251	.605	1.41	4500	74.1	----	5.40	4.0	0.272	----
456	163	.521	.259	.560	1.54	4600	73.5	----	----	----	----	----
457	162	.527	.247	.574	1.52	4460	76.7	----	2.11	7.5	.509	----
458	161	.521	.247	.568	1.50	4470	77.1	----	1.24	11.5	.286	----
459	164	.554	.247	.561	1.55	4460	76.9	----	1.24	10.7	.276	----
440	165	.551	.246	.577	1.55	4510	77.6	----	1.25	10.5	.265	----
441	164	.554	.251	.585	1.55	4450	76.4	----	1.24	11.2	.278	----
441	160	.518	.261	.579	1.22	4560	78.5	----	1.08	9.0	.194	----
462	161	.509	.259	.561	1.17	4550	78.5	----	1.08	8.8	.190	----
465	159	.508	.261	.567	1.17	4420	76.2	----	1.09	9.5	.207	----
465	165	.508	.254	.562	1.21	4650	79.9	----	.855	12.1	.208	----
466	161	.299	.256	.555	1.17	4580	79.0	----	.855	11.6	.198	----
468	167	.540	.251	.591	1.56	4460	77.0	----	.872	13.5	.235	----

(d) Hydrazine with liquid oxygen

Chamber length, 1 in.												
571	178	0.246	0.597	0.645	0.620	4570	70.8	68.1	----	----	----	----
572	177	.240	.427	.667	.581	4190	68.0	----	----	----	----	----
575	181	.286	.404	.690	.708	4150	67.5	----	----	----	----	----
574	180	.278	.599	.677	.700	4240	68.7	----	----	----	----	----
575	188	.552	.599	.751	.851	4050	65.8	----	----	----	----	----
Chamber length, 3 in.												
554	201	0.597	0.504	0.701	1.51	4550	75.5	74.7	----	----	----	----
555	207	.296	.406	.702	.976	4660	75.6	----	----	----	----	----
556	211	.509	.498	.717	.757	4850	75.4	----	----	----	----	----
557	207	.291	.422	.715	.690	4590	74.5	----	----	----	----	----
558	210	.501	.422	.723	.715	4590	74.5	----	----	----	----	----
Chamber length, 8 in.												
563	222	0.516	0.419	0.735	0.754	4770	77.2	75.6	2.27	22.0	1.000	0.382
564	217	.508	.425	.733	.725	4680	76.0	----	2.28	21.5	.980	----
565	217	.515	.415	.722	.748	4750	77.0	----	----	----	----	----
566	215	.508	.402	.690	.718	4820	79.6	----	2.41	20.7	.996	----
567	215	.504	.412	.716	.758	4550	75.5	----	2.47	19.2	.950	----
568	208	.508	.408	.716	.754	4580	74.4	----	3.55	14.0	.936	----
570	210	.522	.408	.736	.805	4510	75.1	----	2.46	19.6	.955	----

(e) Hydrogen with liquid oxygen

Chamber length, 1 in.												
519	217	0.426	0.149	0.645	5.55	5500	65.4	65.2	----	----	----	----
520	210	.438	.157	.655	5.18	5070	65.5	----	----	----	----	----
521	210	.431	.146	.657	5.46	5210	65.1	----	----	----	----	----
522	215	.491	.142	.655	5.46	5470	67.1	----	----	----	----	----
523	211	.495	.147	.640	5.55	5700	65.0	----	----	----	----	----
Chamber length, 3 in.												
547	252	0.501	0.152	0.655	5.50	6170	77.0	77.7	----	----	----	----
548	254	.491	.152	.645	5.22	6250	78.0	----	----	----	----	----
549	251	.488	.152	.640	5.21	6200	77.5	----	----	----	----	----
550	252	.495	.152	.645	5.24	6180	77.2	----	----	----	----	----
551	252	.495	.152	.645	5.24	6180	77.2	----	----	----	----	----
552	255	.496	.152	.648	5.76	6220	77.6	----	----	----	----	----
553	255	.488	.152	.640	5.28	6500	78.6	----	----	----	----	----
Chamber length, 8 in.												
554	290	0.481	0.141	0.629	5.40	7290	91.0	91.8	2.18	42.0	1.85	1.79
555	290	.486	.141	.627	5.44	7510	91.5	----	2.22	41.0	1.82	----
556	290	.478	.141	.619	5.59	7400	92.4	----	2.22	41.6	1.84	----
557	290	.486	.139	.657	5.58	7190	89.7	----	2.22	42.0	1.87	----
559	295	.491	.142	.656	5.45	7520	91.4	----	2.22	39.0	1.75	----
540	295	.485	.150	.655	5.22	7510	91.5	----	2.22	40.0	1.77	----
541	295	.475	.152	.625	5.19	7460	93.1	----	2.21	38.5	1.75	----
542	295	.478	.153	.651	5.15	7380	92.2	----	2.19	40.0	1.76	----
544	300	.475	.157	.650	5.01	7520	93.8	----	2.21	39.7	1.75	----
545	295	.478	.151	.629	5.17	7550	91.8	----	2.18	39.7	1.75	----

TABLE II. - Continued. EXPERIMENTAL ENGINE DATA

(r) Heptane with gaseous oxygen

Run	Chamber pressure, lb/sq in. abs	Oxidant flow, lb/sec	Fuel flow, lb/sec	Total flow, lb/sec	Mixture ratio, oxidant/fuel	Characteristic velocity			Coolant flow, lb/sec	Coolant temperature, °F	Heat-transfer rate	
						Experimental, ft/sec	Percent of theoretical	Average			Experimental, Btu (sq in.)(sec)	Average, Btu (sq in.)(sec)
Chamber length, 1 in.												
114	164	0.648	0.509	0.955	2.08	2700	44.9	44.9	---	---	---	---
115	159	.648	.282	.950	2.50	2700	44.9	---	---	---	---	
116	160	.648	.287	.955	2.26	2700	44.9	---	---	---	---	
117	156	.648	.268	.916	2.42	2680	44.7	---	---	---	---	
118	159	.648	.280	.928	2.52	2710	45.2	---	---	---	---	
119	155	.648	.272	.920	2.58	2680	44.7	---	---	---	---	
Chamber length, 3 in.												
107	220	0.706	0.298	1.004	2.57	3480	56.0	57.3	---	---	---	
108	205	.651	.294	.945	2.21	3430	57.2	---	---	---	---	
109	198	.627	.288	.913	2.19	3420	56.9	---	---	---	---	
110	198	.657	.278	.915	2.29	3420	56.9	---	---	---	---	
111	200	.658	.255	.915	2.58	3460	57.6	---	---	---	---	
112	197	.626	.281	.907	2.25	3450	57.1	---	---	---	---	
113	197	.644	.265	.907	2.45	3450	57.1	---	---	---	---	
Chamber length, 8 in.												
120	260	0.656	0.280	0.918	2.27	4380	75.0	72.3	1.37	35.7	1.05	
121	250	.656	.280	.916	2.27	4310	71.6	---	1.39	35.5	1.05	
122	265	.665	.247	.912	2.69	4560	75.8	---	1.40	37.0	1.04	
123	255	.670	.266	.956	2.52	4310	71.7	---	1.39	38.2	1.06	
124	235	.626	.299	.925	2.09	4360	72.5	---	1.44	39.3	1.15	
125	253	.648	.272	.920	2.58	4350	72.4	---	1.42	38.8	1.02	

(p) Ammonia with gaseous oxygen

Run	Chamber pressure, lb/sq in. abs	Oxidant flow, lb/sec	Fuel flow, lb/sec	Total flow, lb/sec	Mixture ratio, oxidant/fuel	Characteristic velocity			Coolant flow, lb/sec	Coolant temperature, °F	Heat-transfer rate	
						Experimental, ft/sec	Percent of theoretical	Average			Experimental, Btu (sq in.)(sec)	Average, Btu (sq in.)(sec)
Chamber length, 1 in.												
149	100	0.294	0.201	0.495	1.46	5190	54.2	55.5	---	---	---	
150	108	.294	.217	.501	1.41	5310	56.2	---	---	---	---	
151	107	.284	.240	.524	1.18	5220	54.0	---	---	---	---	
152	107	.284	.258	.522	1.19	5240	55.0	---	---	---	---	
153	110	.289	.240	.529	1.20	5290	55.8	---	---	---	---	
154	110	.294	.241	.555	1.22	5250	55.2	---	---	---	---	
155	110	.294	.257	.551	1.24	5280	55.7	---	---	---	---	
156	110	.294	.259	.555	1.25	5250	55.5	---	---	---	---	
157	110	.294	.240	.554	1.22	5260	55.5	---	---	---	---	
Chamber length, 3 in.												
152	128	0.518	0.196	0.512	1.61	5950	67.0	68.3	---	---	---	
153	145	.511	.221	.552	1.41	4250	72.2	---	---	---	---	
154	140	.520	.258	.558	1.54	5960	67.2	---	---	---	---	
155	157	.520	.226	.546	1.42	5970	67.4	---	---	---	---	
156	144	.502	.274	.576	1.10	5950	67.2	---	---	---	---	
157	155	.521	.279	.600	1.15	4070	69.1	---	---	---	---	
158	150	.521	.275	.595	1.17	5970	67.4	---	---	---	---	
159	150	.516	.279	.595	1.12	5970	67.4	---	---	---	---	
140	153	.554	.214	.548	1.64	5990	66.1	---	---	---	---	
141	145	.507	.272	.579	1.15	5950	67.1	---	---	---	---	
142	145	.502	.268	.570	1.15	4020	68.2	---	---	---	---	
143	150	.535	.260	.595	1.29	5990	67.6	---	---	---	---	
144	140	.541	.212	.545	1.56	4070	69.1	---	---	---	---	
145	145	.516	.266	.582	1.19	5950	67.7	---	---	---	---	
146	145	.528	.246	.574	1.55	5990	67.7	---	---	---	---	
147	145	.522	.252	.574	1.28	5990	67.7	---	---	---	---	
Chamber length, 8 in.												
126	162	0.514	0.259	0.575	1.21	4470	75.9	74.7	1.44	8.00	0.221	
127	160	.527	.245	.570	1.54	4450	75.5	---	1.49	8.00	0.258	
128	164	.505	.278	.585	1.09	4440	75.4	---	1.48	7.80	0.251	
129	165	.522	.266	.588	1.21	4450	75.5	---	1.41	8.50	0.240	
130	165	.522	.260	.582	1.24	4420	75.0	---	1.50	8.50	0.255	
131	165	.522	.259	.581	1.24	4490	76.2	---	1.41	8.90	0.248	
132	161	.520	.285	.595	1.15	4280	72.8	---	1.62	9.25	1.16	
133	165	.528	.268	.596	1.22	4520	75.4	---	1.10	10.00	0.220	
134	157	.509	.275	.582	1.15	4270	72.5	---	1.08	9.25	0.220	
135	159	.520	.260	.580	1.25	4550	75.7	---	1.17	9.40	0.220	
136	159	.519	.265	.584	1.20	4500	75.1	---	1.17	9.50	0.220	
137	158	.518	.261	.579	1.22	4510	75.2	---	1.18	9.50	0.220	
138	156	.518	.244	.562	1.50	4590	74.6	---	1.22	9.00	0.227	

(h) Hydrazine with gaseous oxygen

Run	Chamber pressure, lb/sq in. abs	Oxidant flow, lb/sec	Fuel flow, lb/sec	Total flow, lb/sec	Mixture ratio, oxidant/fuel	Characteristic velocity			Coolant flow, lb/sec	Coolant temperature, °F	Heat-transfer rate	
						Experimental, ft/sec	Percent of theoretical	Average			Experimental, Btu (sq in.)(sec)	Average, Btu (sq in.)(sec)
Chamber length, 1 in.												
175	182	0.505	0.407	0.710	0.744	4050	65.0	65.1	---	---	---	
176	180	.277	.412	.689	.672	4120	66.1	---	---	---	---	
177	180	.285	.407	.690	.635	4120	66.1	---	---	---	---	
178	180	.286	.407	.695	.705	4110	66.0	---	---	---	---	
179	180	.281	.407	.686	.714	4080	65.7	---	---	---	---	
180	180	.294	.408	.702	.720	4050	65.0	---	---	---	---	
181	182	.286	.408	.694	.700	4140	66.5	---	---	---	---	
182	180	.291	.408	.699	.715	4170	67.0	---	---	---	---	
Chamber length, 3 in.												
171	205	0.291	0.412	0.705	0.707	4560	75.1	75.1	---	---	---	
172	202	.287	.407	.694	.702	4600	75.7	---	---	---	---	
173	205	.287	.410	.697	.700	4550	72.6	---	---	---	---	
174	202	.287	.410	.697	.700	4560	75.5	---	---	---	---	
Chamber length, 8 in.												
204	210	0.300	0.430	0.750	0.697	4540	72.8	74.1	1.50	31.0	0.205	
205	---	---	---	---	---	---	---	---	1.16	35.1	0.215	
206	---	---	---	---	---	---	---	---	1.15	35.0	0.205	
207	210	.500	.434	.714	.724	4640	74.5	---	1.16	34.0	0.205	
208	215	.517	.406	.735	.780	4680	74.6	---	1.20	34.0	0.218	
209	215	.522	.392	.714	.821	4760	76.2	---	1.20	35.5	0.204	
210	225	.522	.416	.708	.705	4770	75.2	---	---	---	---	

TABLE II. - Concluded. EXPERIMENTAL ENGINE DATA

(f) Hydrazine with fluorine

Run	Chamber pressure, lb/sq in. abs	Oxidant flow, lb/sec	Fuel flow, lb/sec	Total flow, lb/sec	Mixture ratio, oxidant/fuel	Characteristic velocity			Coolant flow, lb/sec	Coolant temperature rise, Op	Heat-transfer rate	
						Experimental, ft/sec	Percent of theoretical	Average			Experimental, Btu (sq in.)(sec)	Average, Btu (sq in.)(sec)
Chamber length, 1 in.												
547	305	0.681	0.404	1.084	1.68	4450	62.5	57.6	---	---	---	---
548	298	.856	.396	1.252	2.16	3760	50.6	↓	---	---	---	---
Chamber length, 3 in.												
540	390	0.911	.501	1.302	2.54	4750	66.4	66.7	---	---	---	---
541	353	.775	.404	1.179	1.92	4750	66.4	↓	---	---	---	---
542	355	.775	.408	1.183	1.90	4710	66.0	↓	---	---	---	---
543	360	.775	.396	1.171	1.96	4850	68.0	↓	---	---	---	---
Chamber length, 8 in.												
544	410	0.760	0.412	1.172	1.85	5520	77.5	76.6	2.82	29.0	1.64	1.64
545	423	.781	.398	1.179	1.98	5680	79.7	↓	2.80	29.5	1.65	↓
546	427	.795	.402	1.197	1.98	5620	78.7	↓	2.52	24.5	1.63	↓

(g) Liquid ammonia with liquid fluorine

Chamber length, 1 in.												
528	170	0.575	0.279	0.854	2.06	5170	45.0	43.4	---	---	---	---
529	190	.717	.257	0.974	2.79	5090	43.7	↓	---	---	---	---
530	192	.850	.258	1.108	3.29	2740	38.4	↓	---	---	---	---
Chamber length, 3 in.												
525	310	0.646	0.276	1.162	3.21	4210	59.7	58.9	---	---	---	---
526	273	.775	.258	1.033	3.00	4170	59.2	↓	---	---	---	---
527	267	.781	.257	1.036	3.04	4070	57.7	↓	---	---	---	---
Chamber length, 8 in.												
533	345	0.810	0.271	1.081	2.99	5640	71.6	71.9	4.66	14.0	1.21	1.27
534	337	.826	.259	1.085	3.32	4310	68.6	↓	4.70	14.0	1.32	↓
535	345	.801	.285	1.086	3.02	4370	70.3	↓	4.70	14.0	1.32	↓
536	315	.659	.274	.933	2.40	5340	75.9	↓	4.65	14.2	1.32	↓

(h) Hydrogen with fluorine

Chamber length, 1 in.												
518	295	0.646	0.143	0.789	4.32	5690	67.4	67.6	---	---	---	---
517	275	.654	.128	.782	4.95	5700	67.9	↓	---	---	---	---
516	277	.656	.136	.792	4.83	5320	65.7	↓	---	---	---	---
519	280	.694	.134	.756	4.66	5850	69.4	↓	---	---	---	---
Chamber length, 3 in.												
512	291	0.601	0.107	0.708	5.62	6500	77.4	76.6	---	---	---	---
513	330	.656	.151	.787	4.21	6610	76.6	↓	---	---	---	---
514	330	.656	.141	.777	4.31	6710	79.9	↓	---	---	---	---
515	321	.645	.129	.772	4.96	6570	79.5	↓	---	---	---	---
Chamber length, 8 in.												
520a	517	0.823	0.141	0.964	5.71	7550	89.9	89.0	---	---	---	---
520b	537	.691	.115	.796	5.57	7340	83.7	↓	---	---	---	---
521	---	---	---	---	---	---	---	↓	4.48	17.5	0.46	2.49
522	515	.491	.156	.647	5.14	7980	90.1	↓	4.20	30.0	0.52	↓
523	---	---	---	---	---	---	---	↓	---	---	---	---

TABLE III. - AVERAGE HEAT-TRANSFER RESULTS

Propellants		Heat-transfer rates, Btu/(sq in.)(sec)			Ratio of experimental heat transfer to analytical, actual efficiency	Calculated gas side wall tem- perature, OF	Boiling tem- perature of propellant in imping- ing jets, OF
Fuel	Oxidant	Analytical	Experimental	At 100 percent efficiency			
Heptane	Oxygen (l)	1.15	1.18	2.82	1.03	294	460
Ammonia	↓	.860	.243	2.07	.283	127	81
Hydrazine	↓	.984	.982	2.49	.996	224	430
Hydrogen	Oxygen (g)	1.84	1.79	3.04	.972	356	-220
Heptane	↓	1.04	1.05	2.80	1.01	279	460
Ammonia	↓	.815	.224	2.10	.275	120	76
Hydrazine	↓	.967	.805	2.50	.833	246	420
Ammonia	Fluorine (l)	1.62	1.27	4.48	.784	212	126
Hydrazine	↓	2.07	1.64	5.14	.792	293	500
Hydrogen	↓	2.37	2.49	4.08	1.05	356	-226

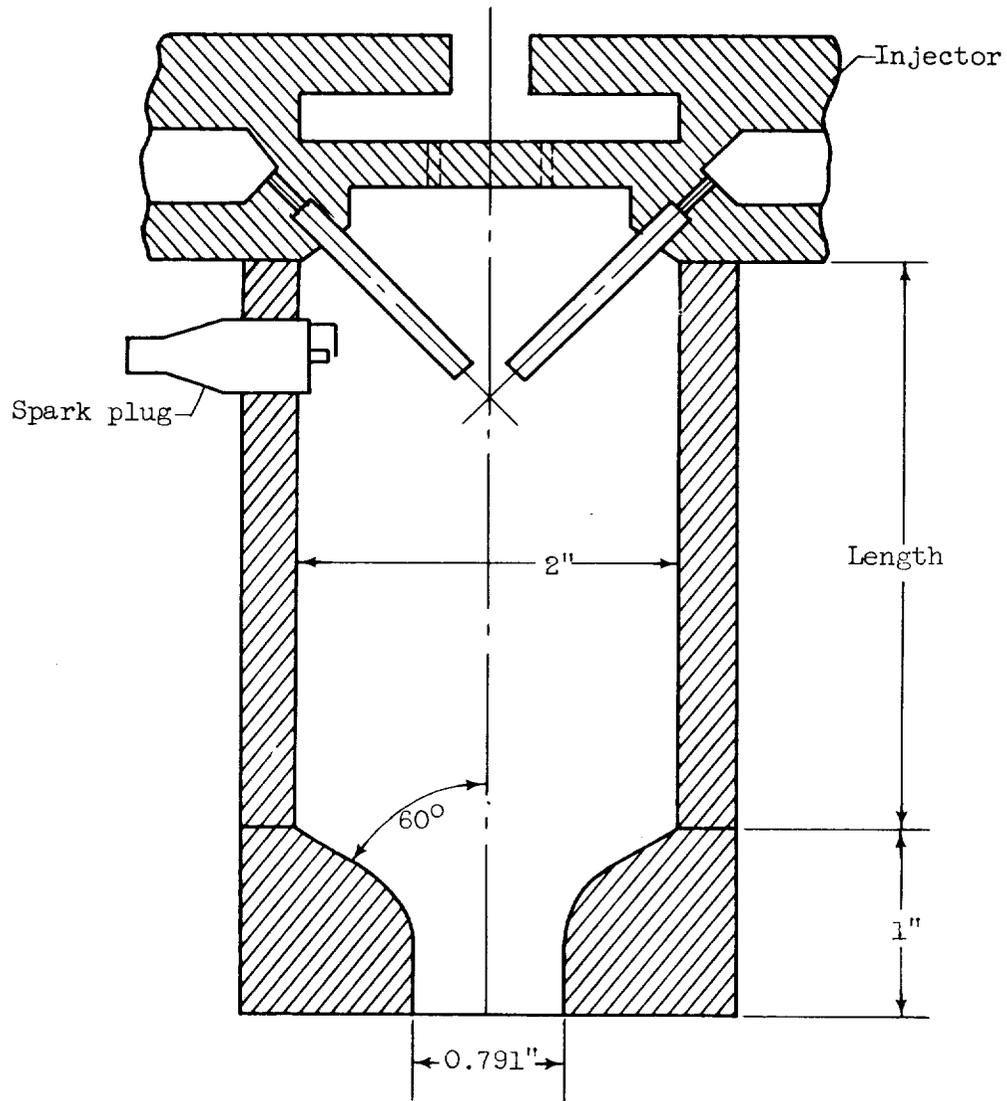


Figure 1. - Rocket engine.

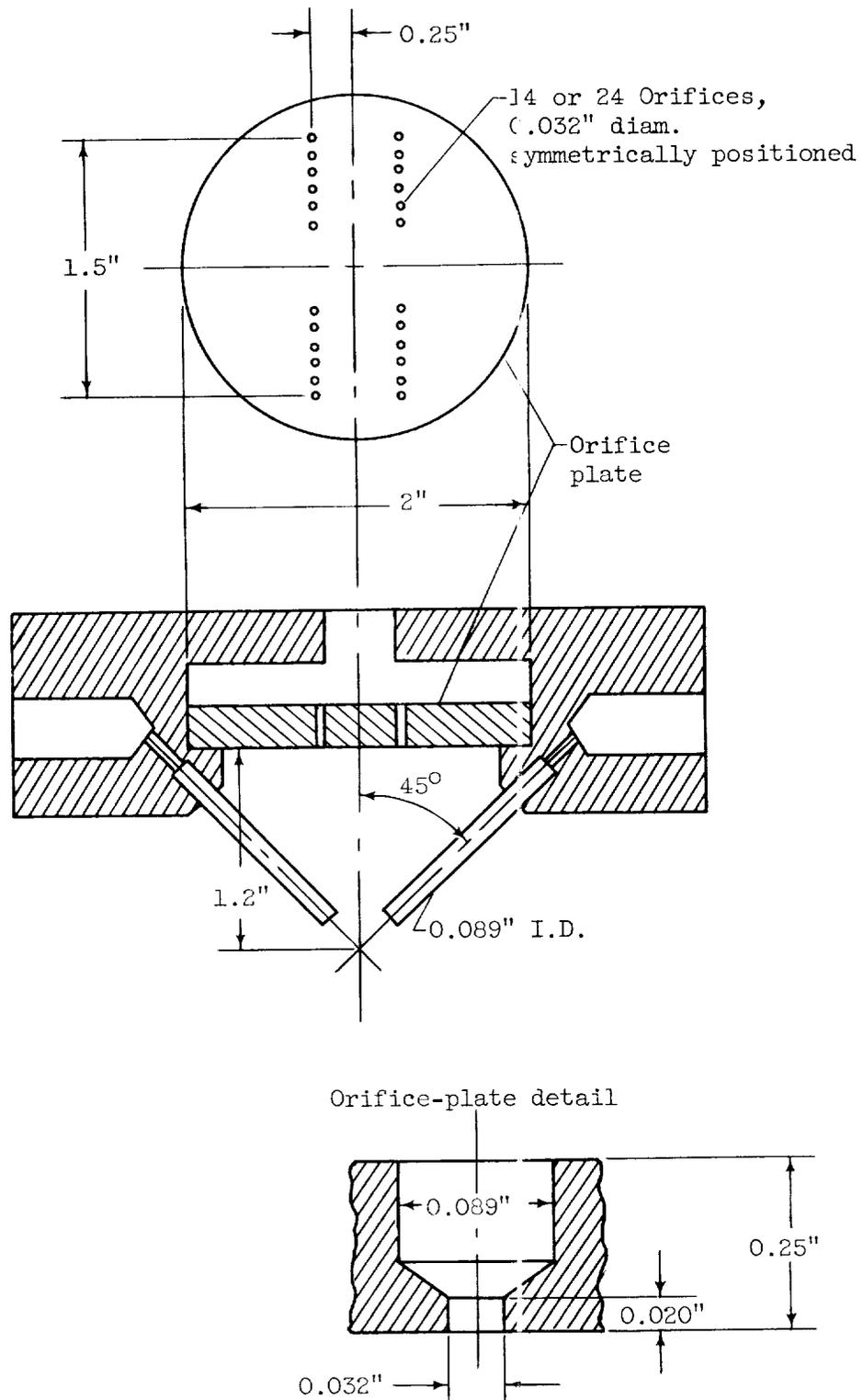


Figure 2. - Liquid-liquid injector.

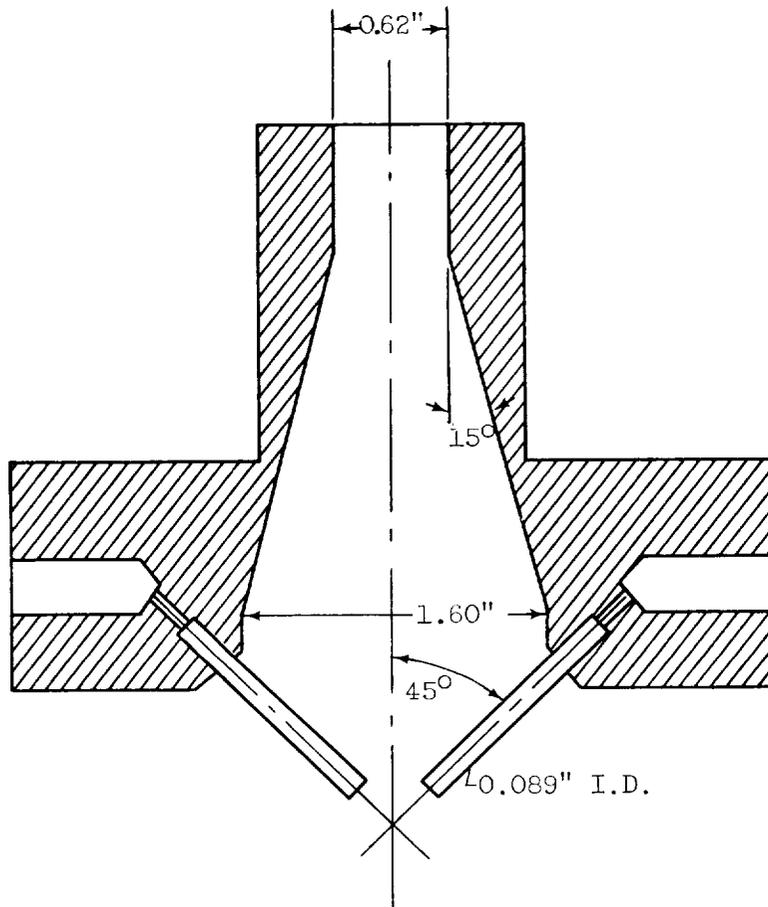


Figure 3. - Liquid-gaseous injector.

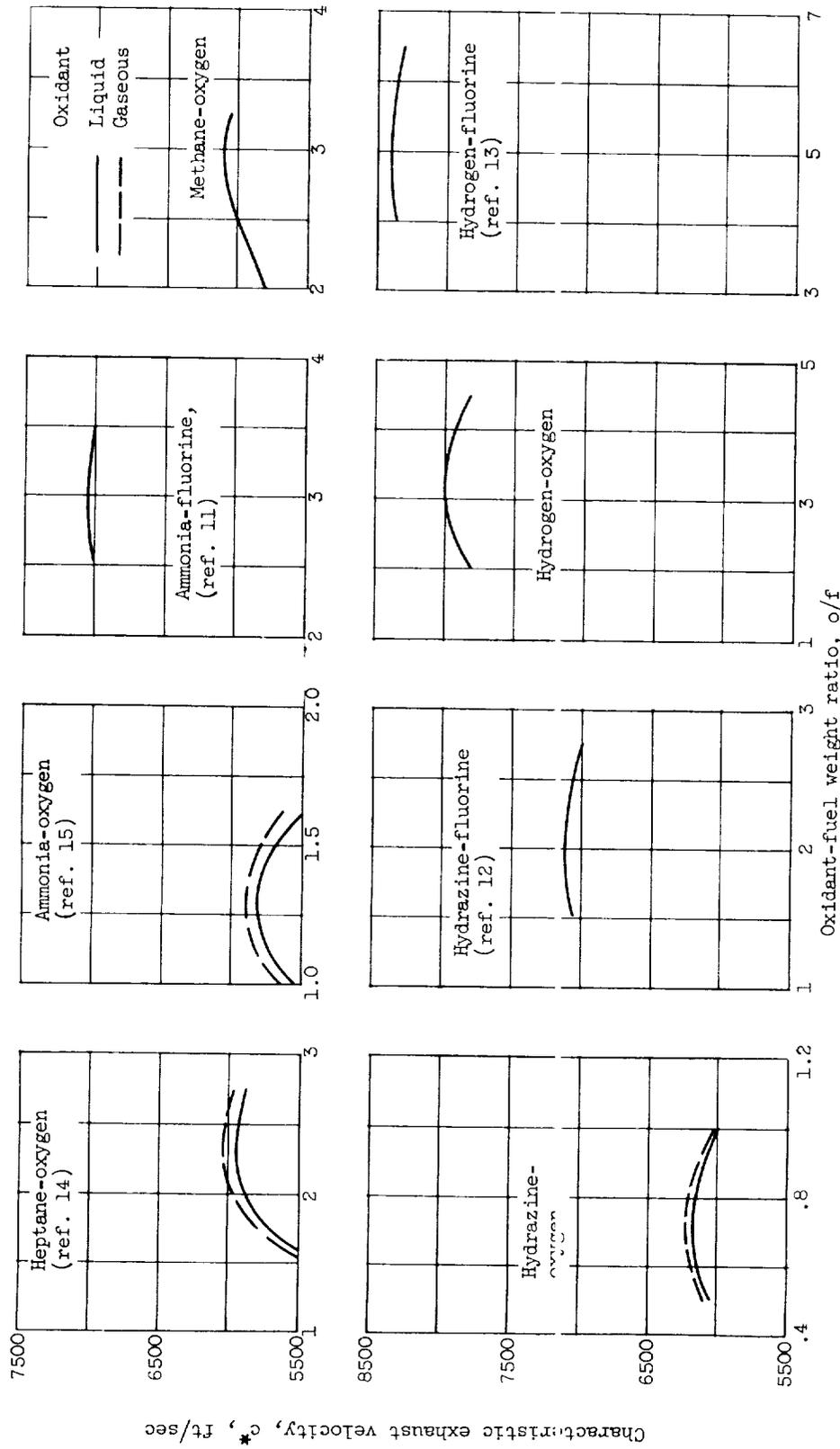
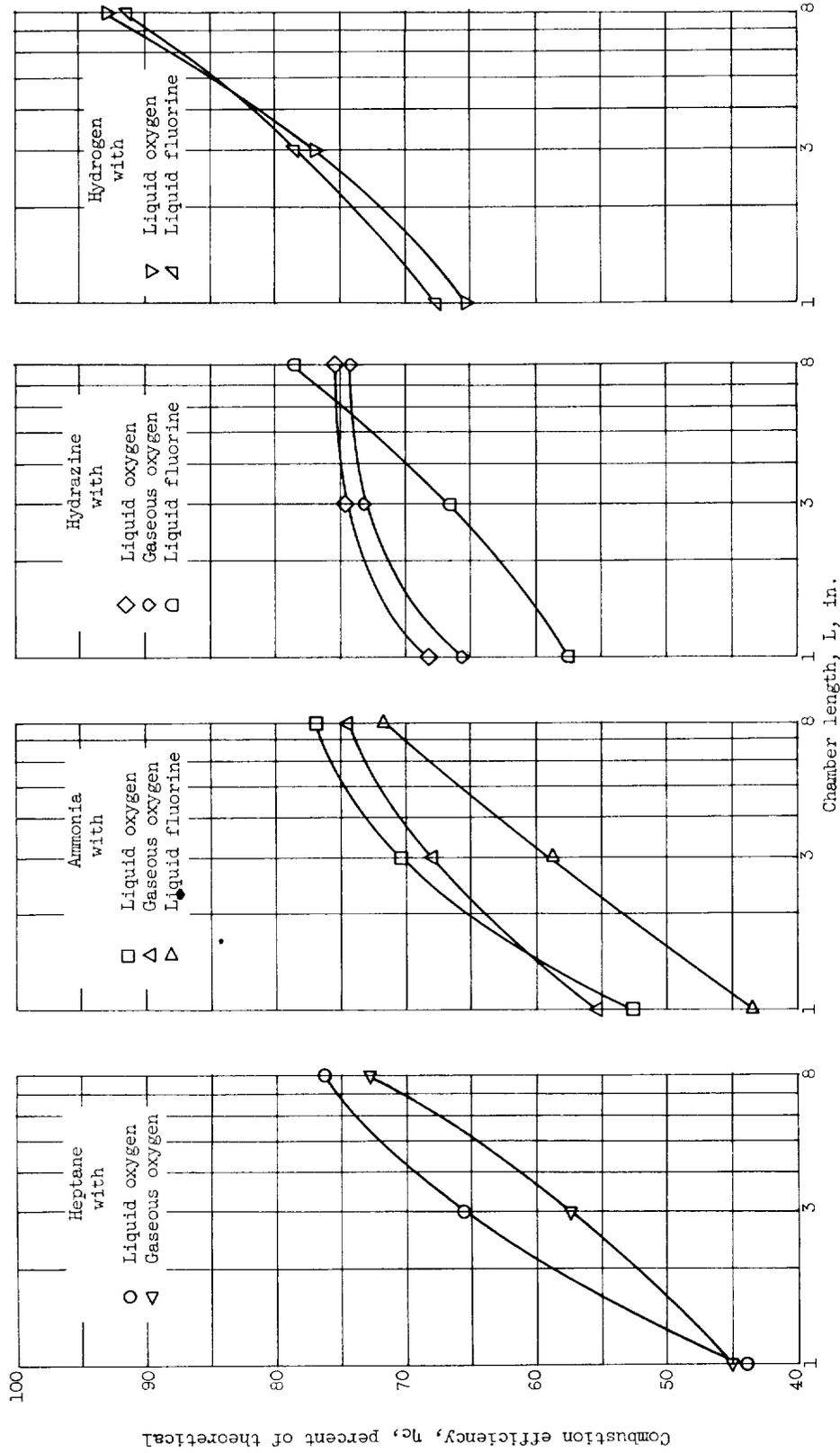
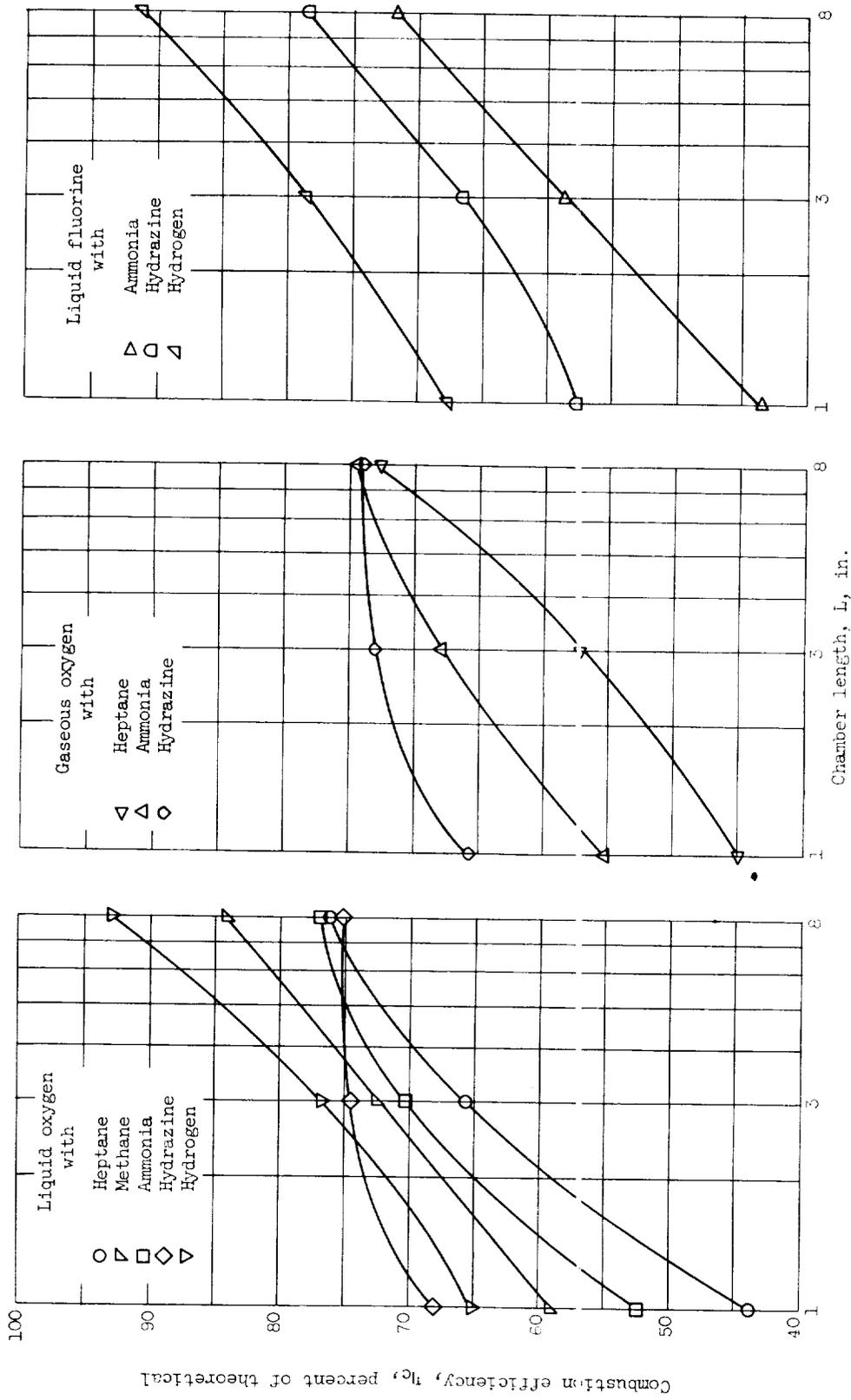


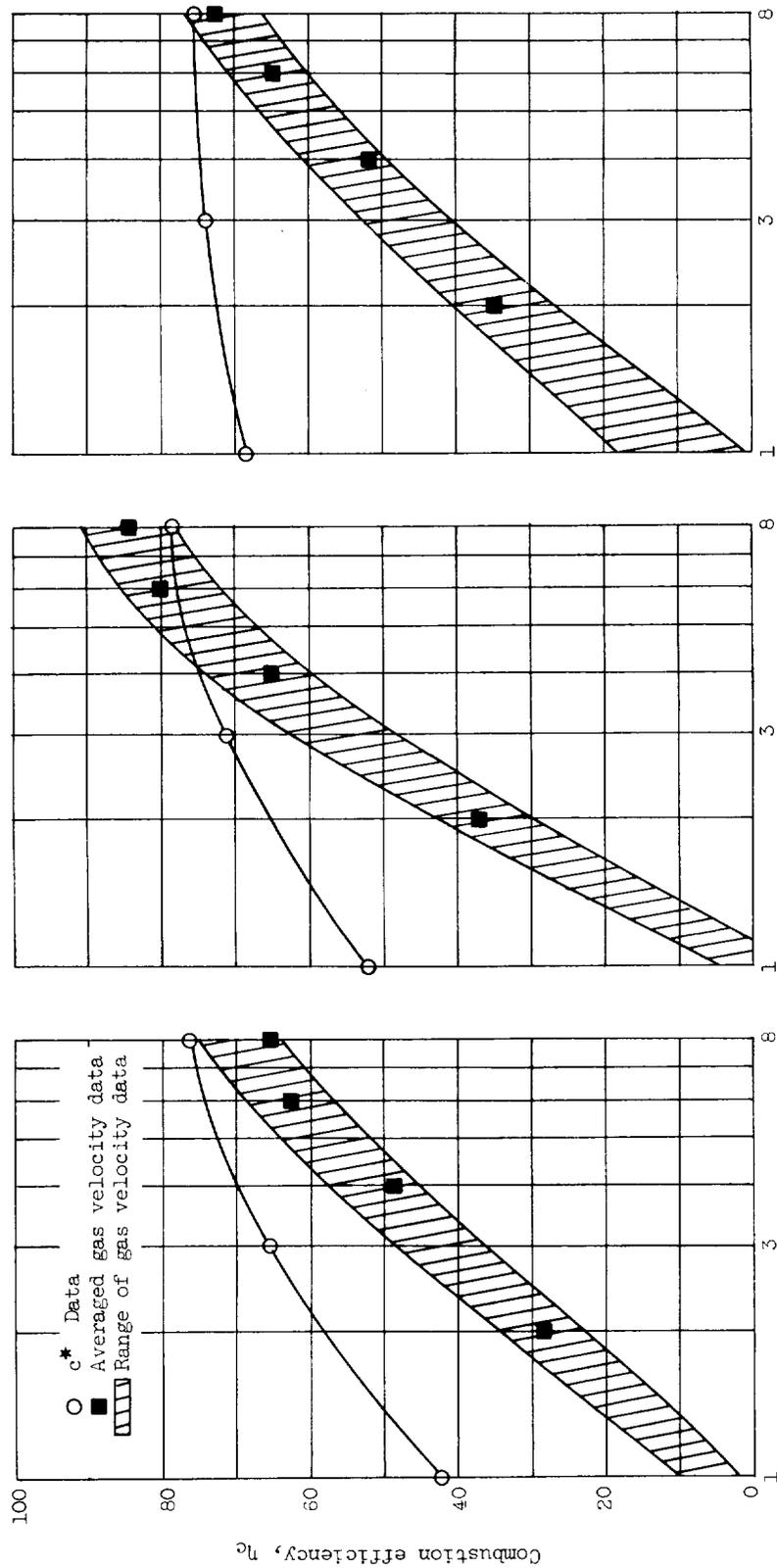
Figure 4. - Theoretical exhaust velocities as functions of oxidant-fuel weight ratios for various propellants.



(a) Fuels with various oxidants.
 Figure 5. - Performance results comparing various oxidants and fuels.



(b) Oxidants with various fuels.
 Figure 5. - Concluded. Performance results comparing various oxidants and fuels.



(a) Heptane with liquid oxygen.

(b) Ammonia with liquid oxygen.

(c) Hydrazine with liquid oxygen.

Figure 6. - Comparison of combustion efficiencies obtained from characteristic exhaust velocities and chamber gas velocities for various propellant combinations.

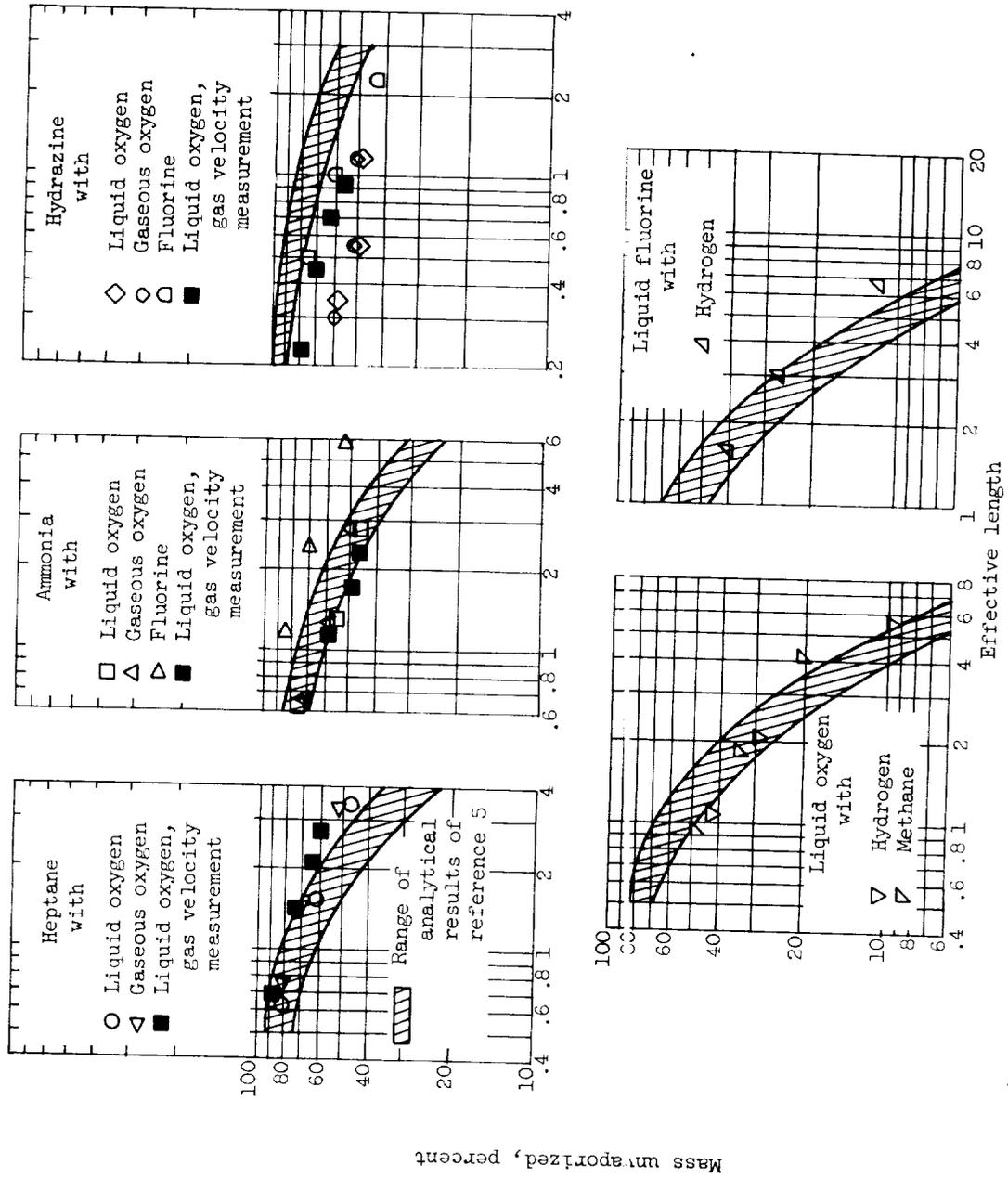


Figure 7. - Comparison of experimental and analytical results, using the model of propellant vaporization as the rate-controlling process.

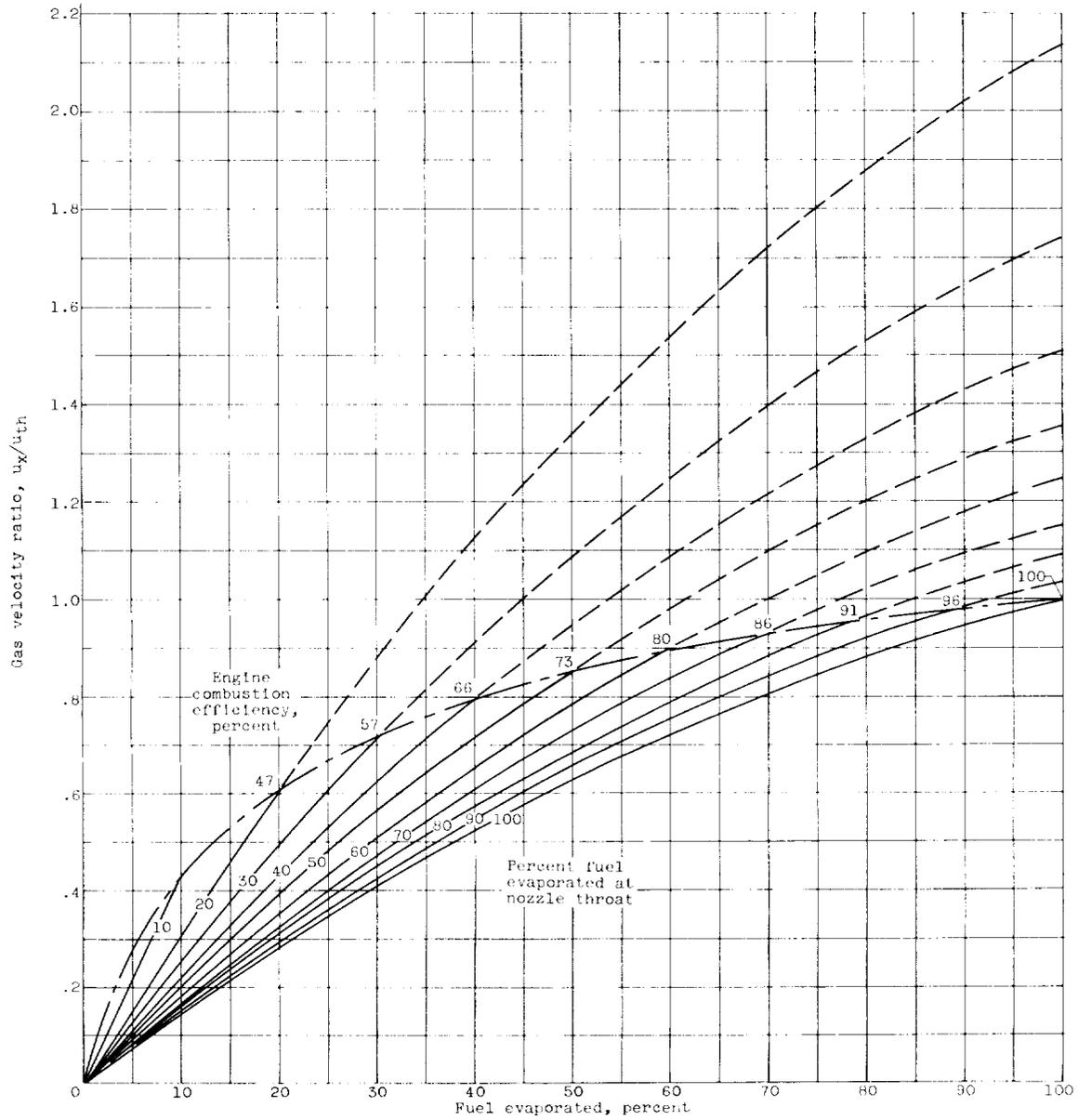


Figure 8. - Gas velocity ratios for various amounts of fuel evaporated. Heptane with liquid oxygen at an oxidant-fuel ratio of 2.5.

