2nd & 3rd Generation Vehicle Subsystems

"ST Day 2000: Reducing Risk for the Next Generations"
3rd Generation Vehicle Subsystems

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<td>Kathryn Caggiano</td>
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2nd Generation Vehicle Subsystems

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Agenda
 Loves-to-Orbit:

GOALS 9

Low-cost Space Access:

Reduce the payload cost to orbit by an order of magnitude, from $10,000 to $1,000 per pound, within 10 years and by an additional order of magnitude, from thousands to hundreds of dollars per pound, within 25 years.

Launch Technology Project

- Provide basic launch technology building blocks to enable significant improvements in safety and reliability of transportation systems while reducing the life time cost.


Vehicle Subsystems Project, 3rd Gen
Technology Objectives:

- Design, develop and test advanced avionics, power systems, power control and distribution components and subsystems for insertion into a highly reliable and low-cost system for a reusable launch vehicle.

Avionics and Flight Control
Lead Center - MSFC

Power
Lead Center - GRC


Vehicle Subsystems Project, 3rd Gen

3rd Gen. Project Management Structure
♦ Achieve 100% Reliability

♦ Increase Safety

♦ Operate In Any Environment

♦ Achieve Near Zero Mass Systems

♦ Increase Operability & Maintainability


3rd Gen. Technical Challenges
Launch Technologies Project

Major Milestones

Avionics and Control

Bantam Power Component Prototypes Complete

Distributed, Intelligent Avionics Prototypes

Integrated System Demo

Power by Wire

Key Tasks

- Component/Subsystem Demo
- Integrated Demo

Objective:
- Develop safe, reliable, long life, low weight, low cost, high performance Avionics and Power technology


3rd Gen. Launch Technology Roadmap
<table>
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<tr>
<th>NAME</th>
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<tr>
<td>Anthoney Kelley (Lead)</td>
<td>MSFC</td>
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<td>Charles Hall</td>
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<td>Mike Watson</td>
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<td>Mike Goode</td>
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<td>Dan Moerder</td>
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<td>Gary Hunter</td>
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<td>Bill Espinosa</td>
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<td>Chuck Jorgensen</td>
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<td>Wayne Schober</td>
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<td>Leon Alkalai</td>
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<td>Nikzad Benny Toomariab</td>
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<td>Kevin Wheeler</td>
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<td>Ray Garbos</td>
<td>Lockheed</td>
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<td>Bruce Powel Douglas</td>
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3rd Gen. Avionics Technology Working Group
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<th>NAME</th>
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<tr>
<td>José M. Davis (Lead)</td>
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<td>Nang T. Pham</td>
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<td>Mary Ellen Roth</td>
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<td>Gene Schwarze</td>
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<td>Eric Golliher</td>
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<td>Steve Luna</td>
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<td>Steve Ryan</td>
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<td>Mark King</td>
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<td>Rao Surampudi</td>
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<td>David Homan</td>
<td>Wright Lab</td>
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<td>Russ Spyker</td>
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<td>Jerry Beam</td>
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<td>Joe Weimer</td>
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High-Performance G&C Adaptation
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SFINX Scaleable, Fault-tolerant Intelligent Network or X(trans)ducers
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3rd Gen. Subsystems Presenter Contact Info.
Supporting the NASA RLV Program

Kathryn E. Caggiano
Peter L. Jackson
John A. Muckstadt

Cornell University
Operations Research and Industrial Engineering

“ST Day 2000: Reducing Risk for the Next Generations”
Develop analysis tools for determining and evaluating spare parts stocking policies for components of Reusable Launch Vehicles


Cornell Project Objective
- System Framework
- Analysis Tools
- Analysis Process (GEM)
♦ RLV Ground Maintenance Process
♦ Line Replaceable Unit (LRU) Repair Process
♦ Shop Replaceable Unit (SRU) Repair Process
Failed LRUs must be replaced by the scheduled end date in order to avoid a delay.
RLV Ground Maintenance
LRU Repair Process


RLV Begins Service

RLV Ends Service
♦ System Framework
♦ Analysis Tools
♦ Analysis Process (GEM)
♦ Mathematical Model

♦ Simulation Model
Goal:

Given a target investment level, determine LRU and SRU spare inventory levels that minimize the expected number of "holes" in an RLV at the end of its scheduled maintenance cycle.
Failed LRU removed from RLV

Failed SRU removed from LRU

LRU available for use
Considerations:

- RLV maintenance schedule parameters ($\tau$, $\gamma$, etc.)
- Times at which LRUs are tested (relative to $\tau$)
- Part failure characteristics
- Bill of material relationships
- For LRUs repaired in-house, repair cycle time components (other than queue time and wait time)
- For LRUs with outsourced repair, the repair cycle time distribution
- SRU repair cycle time components (other than queue time)
- Repair capacity
- Target budget level and part costs

Does not capture:

- Variability of transport, queue, and service times
- Work prioritization
LRU Repair Cycle Time = 11
if no wait for SRUs

SRU Repair Cycle Time = 7

Outline of Method:

- For each LRU type, build the SRU tradeoff curve.
- For each LRU type, build the family tradeoff curve by evaluating LRU/SRU budget allocation strategies, keeping points on the convex minorant of the curve.
- Build the overall tradeoff curve using marginal analysis on the family tradeoff curve points.
- Find the point on the overall tradeoff curve that requires a total investment closest to (but not exceeding) the target investment level.


Determining Spare Levels

SRU Tradeoff Curve
Outline of Method:

♦ For each LRU type, build the SRU tradeoff curve.

♦ For each LRU type, build the family tradeoff curve by evaluating LRU/SRU budget allocation strategies, keeping points on the convex minorant of the curve.

♦ Build the overall tradeoff curve using marginal analysis on the family tradeoff curve points.

♦ Find the point on the overall tradeoff curve that requires a total investment closest to (but not exceeding) the target investment level.
Expected Number of RLV holes due to LRU

LRU Family Investment Level


LRU Family Tradeoff Curve
Outline of Method:

- For each LRU type, build the SRU tradeoff curve.

- For each LRU type, build the family tradeoff curve by evaluating LRU/SRU budget allocation strategies, keeping points on the convex minorant of the curve.

- Build the overall tradeoff curve using marginal analysis on the family tradeoff curve points.

- Find the point on the overall tradeoff curve that requires a total investment closest to (but not exceeding) the target investment level.
Overall Tradeoff Curve
Goal:

Evaluate maintenance resource strategies, including LRU and SRU spare inventory levels, in the dynamic RLV environment.
Considerations:
- Outsourcing of repair
- Condemnation
- Limited capacity for in-house diagnosis and repair
- Probabilistic transport and service times
- Limited inventories
- Dynamic work prioritization at repair centers


Simulation Model Features
♦ Identify Events
♦ Model Delays Between Events
♦ Manage Priorities
♦ Track Inventories
♦ Select Inputs
♦ Capture Outputs


A Model of RLV Repairs
System Framework

Analysis Tools

Analysis Process (GEM)
Analysis Process


GENERATE Spare Levels

MODIFY Generation Model

EVALUATE Spare Levels
◆ Validate models with realistic data

◆ Use analytic tools to evaluate alternative maintenance resource strategies

◆ Enhance the current mathematical model
  • Repair queue time variability
  • Repair capacity decisions
  • Repair facility location decisions
  • Repair facility assignment decisions


Next Steps
SFINIX
Scaleable, Fault-tolerant Intelligent Network or X(trans)ducers

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“ST Day 2000: Reducing Risk for the Next Generations”
SFINX
The Intelligent I/O Network for Future NASA Avionics

Scalable Fault-Tolerant Intelligent Network of Trans(X)ducers
Sponsor: NASA Marshall Space Flight Center (MSFC)
Team Members: MSFC, Draper, Oak Ridge, GP:50
Objective: Develop “smart” sensor technology for spacecraft

SFINX (3rd Gen.)
Redundant buses to fault-tolerant flight computer (1553)
Redundant, custom I/O electronics (MDMs)

Redundant analog output sensors

Redundantly controlled analog actuators (with voting for critical functions)


Today’s Reusable Spacecraft Utilize Extensive I/O Electronics
Extensive wiring is expensive to install, reduces reliability

Growth or change during development is very costly

Complexity makes checkout difficult, uncertain

Requires many custom electronic units

Complex, installation specific software
Typical Spacecraft
- Reduced avionics weight
  - less wiring and fewer connectors
  - fewer and lighter I/O black boxes

- Increased automation and dependability
  - reduce dependence upon flight and ground crews
  - increase use of electronic control and health monitoring

- Reduce development time and cost
  - reuse of standard components
  - less application specific software, more “plug and play”
  - installation / upgrade flexibility


**Why Use Smart Sensors and Actuators?**
Networks of “Smart” I/O Can Address these Problems
50 - 75% savings in wire weights are possible

- smart sensor
- electric motor w/ controller
- "smart" solenoid controlled valve
- pyro w/ companion "smart" driver


Spacecraft with Multi-drop I/O Network
“Smart” Network I/O electronics are widely available
  • automotive (CAN bus, J1850,...)
  • industrial control (Fieldbus, Profibus, Lonworks,...)
  • home automation (Intellon, Echelon, Enikia,...)

The challenge is applying the concept to space applications
  • lightweight, simple to install
  • fault tolerant for life critical functions
  • no repairs during mission
  • severe environments (radiation, temperature, vibration)
  • open, non-proprietary system
  • deterministic command and control
Network Control Terminal

Multi-drop, 2 wire IEEE -1451 transducer bus (data and power to sensors and actuator controls)

100 meters

At least 100 sensors or actuator on one branch

Interfaces with a wide variety of “simple” sensor types
- Pressure
- Temperature
- Position
- Vibration

Separate actuation electrical power

Interfaces with a wide variety of actuator types
- Solenoid valves
- Servo-actuators
- Pyros
- EMA
- Power control


SFINX Requirements - Transducer Network Concept
Test computer (PC) to control the buses, display sensor data and send actuator commands

Transducer bus controllers

48V power sources for transducer buses

Triplex transducer buses

- Smart temperature sensor
- Smart vibration sensor w/ DSP
- Smart solenoid valve control w/ BIT
- 48V DC valve
- Smart pressure sensor


SFINX Hardware Demonstration of a Small Scale Sensor / Actuator Network
FY01--Demonstrate hardware and software for both RF and 2-wire system

- Refine 1451 object models
- Complete 1451.3 standard
- Analyze distributed real-time architectural impacts and reliabilities
- Start publishing designs

Future

- Append 1451.3 with mixed mode fiber and wire system
- Utilize ground system based on SFINX
- Fly SFINX hardware
- Infuse technology through industry groups


Future Plans...
High-Performance Guidance & Control Adaptation for Future RLVs

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“ST Day 2000: Reducing Risk for the Next Generations”
♦ Motivation for Project
♦ Technology Goals & Objectives
♦ Institutional Elements
♦ Background of Effort
♦ Current Status & Accomplishments
♦ Near-Term Plans


Briefing Overview
Future launch vehicles will continue to have thin performance margins -- through diverse, complex, and demanding missions

- A rich variety of abort and off-nominal scenarii are likely
- Optimality of performance is relevant

The dynamics of these vehicles will be complicated, e.g. airframe/scramjet interactions, multimode propulsion, etc.

- Calculation of efficient (optimal) controls not straightforward
- Certainly not straightforward for reliable online adaptation to new scenarii!
- Complicated dynamics lead to additional uncertainty in modelling, which must be addressed to preserve performance (alternative is robustness, which costs performance)
“Airline-like” commercial operation infeasible without automation of guidance & control design/abort/contingency planning functions...

- “Airline-like” model is rendered difficult by thin performance margins, higher energy levels, and lack of a pilot for responding to unplanned situations.
- Onboard “optimal” adaptation needed to prevent a combinatorial explosion of preplanned cases!

- This technology is certainly not “state of the art,” and does not exist for complicated nonlinear scenarios associated with hardware failures and aborts
  - The technology must be developed, and we hope that this project is successful in doing so.


Motivation (2)
- Develop theory and computational techniques for:
  - high-performance (i.e. optimal) inner/outer loop control which reliably
    - accommodates and exploits propulsion/airframe interactions
    - changes, for changes in vehicle health or mission
    - provides timely revision of mission profile for abort scenarios
    - formally addresses uncertainty in the system
  - Validate new technology in appropriate experimental environments, as it matures...

"Baby" simulations

"Generic" test fixtures

Vehicle simulations

MAST


Technology Goals & Objectives
People:
- LaRC (0.5-0.75 FTE)
  - guidance, nonlinear control, preliminary sim development
- MSFC (0.5 FTE)
  - navigation, control, MAST coordination
- GRC (1.5 FTE)
  - control of airframe/propulsion interactions

Validation Assets:
- Simulink adaptation of 6DOF “Marshall Aerospace VEhicle Representation In C” (MAVERIC) - LaRC/MSFC
- Flying Flexible Fixture (FFF) - LaRC
- Marshall Avionics System Testbed (MAST), INS/GPS Lab - MSFC

Institutional Structure of Effort
This work extends from GN&C technology developed under Bantam...

- **Neighboring Optimal Control (NOC) techniques for systems with constraints**
  - provides reliably available near-optimal performance “near” known missions

- **uncertainty modelling techniques for μ synthesis and analysis**
  - permit formal balancing of robustness against performance for linear feedback systems

- **development of “Flying Flexible Fixture” (FFF)**
  - low-cost laboratory scale “difficult, highly nonlinear, unstable” flying system for evaluating nonlinear control concepts

- **preliminary development of INS/GPS lab at MSFC**
  - permits inclusion of INS/GPS navigation issues in MAST simulations
  - permits high-fidelity evaluation of navigation filter concepts
♦ NOC technique being refined...
  • current mix of Matlab and FORTRAN90 software shifting entirely to the latter
  • revision of temporal discretization to satisfy POO principle of optimal control
  • inner/outer-loop numerical optimization technique for improvement of optimal trajectory convergence currently under Monte Carlo testing

♦ Matlab toolbox under development to combine uncertainty modelling computational algorithms (this work leveraged against NASA Aviation Safety Program effort)

♦ LaRC & GRC settling on joint dynamical model or family for hypersonic airbreather


Current Status (1)
- MSFC starting an extension of INS/GPS evaluation and development lab to interface with MAST for realistic nav-in-loop technology evaluation.

- LaRC developing Simulink adaptation of 6DOF Maveric for joint LaRC/MSFC/GRC simulation studies.
Aero testing in progress for powered flight
System certified for safe operation

- Electrically powered
- 28 lbm, 40 lbf max thrust
- 12 DOF control
- controlled via radio link to dSpace control system that hosts simulink-based user concepts.


Flying Flexible Fixture Status
- Develop and test GN&C blending filters
- Robust filter design to allow for a variety of inertial measurement units and Global Positioning System (GPS) receivers used in different trajectories
- Develop MSFC expertise in blending filters design for greater mission flexibility with reduced cost


Robust Navigation and Guidance
FY01
- (4Q) Complete hardware integration of INS/GPS evaluation and development lab.
  - Output: lab will be available for developing open-loop sims of INS/GPS systems and tools will be in place for development of easily-configurable Kalman filters providing blended INS/GPS navigation solutions.
- (4Q) Develop generic 6DOF Simulink sim, congruent with MAVERIC, suitable for G&C studies, populated with parameters for a relevant vehicle.
  - Output: sim will be available for rapid prototyping of guidance and control architectures, and their simulation-based evaluation. Elements of vehicle dynamics will be easily visible and available for modification and analysis.

FY02
- (4Q) Develop nonlinear probabilistic/uncertainty model structure for RLVs. Populate with parameters for vehicle under study.
  - Output: vehicle model will be extended to provide probability distributions of quantities related to dynamical response behavior.


Near-Term Milestones
Evolvable Hardware for 3rd Generation Avionics

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A collaboration between JPL and NASA ARC
JPL EHW page: http://cism.jpl.nasa.gov/ehw/darpa/

“ST Day 2000: Reducing Risk for the Next Generations”
We propose to develop “evolvable” circuits that would self-reconfigure under the control of biologically inspired genetic and evolutionary algorithms and would be directly implemented/integrated with the hardware itself.

The objective is to demonstrate by 2006 a flight system prototype based on a “diehard” architecture, seamlessly integrating functional reconfigurable circuits and evolution/self-configuration mechanisms.

Circuits evolving in real-time to compensate for unanticipated faults/damage and/or to provide new functionality on-demand, without the conventional high level of hardware redundancy would provide light-weight and low-cost avionics with high reliability.


Technology Goals and Objectives
Generation change: fixed hardware, reconfigurable hardware, evolvable hardware

Flexibility, fault-tolerance

Reconfigurable

Self-reconfigurable, evolvable

1st  2nd  3rd  Generation


Technology Goals: 3rd Gen. Avionics
Survivability: Maintain functionality through parametric adjustments even with changes in hardware characteristics (e.g. due to radiation, temperature, aging and malfunctions)

Versatility/Flexibility: Create new functionality through synthesis of totally new circuits for new missions, dramatic changes in requirements or environment

**Benefits**

- Enable new and multiple functionality of avionics system on-demand.
- Self-monitoring and self-healing capabilities in time-critical avionics system.
- Enable lightweight, low-cost avionics for adaptive ultrahigh reliability and autonomous GN&C


**Background: Motivation**
Evolvable Hardware = Reconfigurable Mechanism + Reconfigurable Hardware

Current research in EHW focuses on reconfigurable hardware that self-configures for optimal functionality under the control of evolutionary algorithms.


Background: Evolvable Hardware
Evolutionary Algorithm
- Genetic search on a population of chromosomes
- select the best designs from a population
- reproduce them with some variation
- iterate until the performance goal is reached.

Potential electronic designs/implementations compete; the best ones are modified to search for increasingly more suitable solutions


Current Status: Evolutionary synthesis and adaptation of electronic circuits
Current Status: Testbed

Evolvable Hardware System - Roadmap
From Component to Array on a Chip to System Board


Current Status: DARPA-funded hardware development
Evolutionary circuit synthesis and repair

- Analog computational circuits (fuzzy neuron, multipliers)
- Logic Circuits (XNOR, AND gates)
- Filters (band-pass)

Repair: From faults and degradation with temperature


Major Accomplishments: EHW Experiments
- Demonstration of EHW on a PCI card
  - Two chips, one for Field Programmable Transistor Array and one for Evolutionary Processor

- Development and Simulation of a “diehard“ architecture
  Seamlessly integrated “Diehard“ architecture


Near term plans: FY01
**Phase 1:** Conceptual development of a "die-hard" architecture, i.e. a way of distributing the adaptation/self-configuration mechanism into the reconfigurable hardware.

**Phase 2:** Design and building of evolution-oriented chips and testing them in the context of selected, relevant applications. The tests would include synthesizing new electronic functions, recovery from faults, radiation and temperature hardening.

**Phase 3:** EHW would be integrated with a selected set of sensors within the framework of an on-board avionics computer.

**Phase 4:** Preparation of flight test.
Risks

- Evolution time is currently around minutes. It must be reduced to a few seconds, otherwise only non-time-critical applications may be impacted.
- Scalability of the evolutionary approach to complex electronics systems still needs to be proven.
- Currently, the implementation of the adaptation mechanism must be flawless.
- If it can not be made fault-tolerant, the mechanism must be isolated in a protected area.

The EHW technology has the potential to:

- Enable multiple functionality of avionics systems using the existing resources that are reconfigured as needed.
- Adapt and self-configure the avionics to new needed functionality
- Self-heal and be fault-tolerant by rerouting around completely damaged components and reusing components with modified/altered characteristics in new circuit topologies.
- Autonomous self-configuration.


Risks, Pay-off
EHW technology has the potential to be the underlying technology behind the avionics infrastructure (not only the electronics but also smart optical/structural/thermal subsystems through reconfigurable/morphing/adaptive MEMS/ materials) of the space systems for 2020 and beyond.


Conclusion
Advanced Electric Actuation Devices and Subsystem Technology

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“ST Day 2000: Reducing Risk for the Next Generations”
Goal:
- Develop two high horsepower (>80Hp) redundant EA Subsystems using advanced motor and power electronics designs, control techniques and lightweight structures. Demonstrate at a TRL 6 in FY08.

Objectives:
- Cost - lowers System O&M costs - no hazardous fluids, easier system checkout
- Safety - improves system safety - no hazardous fluids
- System Responsiveness - improves system capacity and operability - faster turnaround
- System Dependability - improves reliability and maintainability - easier system checkout, fewer or no sensors, robust motor and drive designs
Background

- For Launch vehicles, current SOA - hard switched motor drives, PM motors, RVDT and LVDT sensors, lower horsepower (40Hp - single string, 20 Hp- dual channel)- TRL 4
- Use of EA's reduces maintenance costs, turn-around times and improves safety vs. conventional centralized hydraulic system

Current status

- Grants with University of Alabama and Montana State University in process
- MSFC in start-up mode for linear motor work


Advanced EA Devices
Major accomplishments:
- New start

Near term plans
- Initiate grant with University of Alabama – Dynamic, compute-controlled test fixture (January 2001)
- Initiate grant with Montana State University – Fuzzy logic motor control (January 2001)
- MSFC begins linear motor work (November 2000)

Task manager: Mary Ellen Roth

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Advanced EA Devices
Hybrid Power Sources and Regeneration Technology for Electric Actuators

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“ST Day 2000: Reducing Risk for the Next Generations”
♦ Develop advanced proton-exchange-membrane fuel cell (PEMFC) technology as a replacement for existing alkaline fuel cell (AFC) technology
  • Enhanced safety
  • Higher power
  • Longer life
  • Lower weight
  • Improved reliability and maintainability
  • Higher peak-to-nominal power capability
  • Compatibility with propulsion-grade reactants
  • Reduced ground and mission operations
  • Potential for significantly lower cost

♦ Assemble an experienced NASA team to direct the effort
  • Team members GRC (lead), JSC, KSC, and MSFC
  • No vendor is clear leader in developing PEMFC technology for space applications
  • NASA has significant space fuel cell experience with Shuttle
  • NASA can direct design efforts to guarantee future vendor competition
    – Modular powerplant approach
  • NASA has most direct access to evolving RLV requirements


2nd Gen RLV Program:
Technology Goals and Objectives
Background:
- Hybrid sources needed for advanced power systems due to high peak power demands of flight surfaces
- Previous research by MSFC and GRC under the ELV System Modernization Program showed a hybrid source would reduce the overall size and weight of the power source – a supercapacitor would provide the peak power needed, while a battery would handle the nominal requirements

Current Status/SOA:
- Carbon and RuOx are most common electrode materials
- Most devices are low voltage (<15V)
- Maximum power density ~20kW/kg @ <1kJ/kg
- Maximum energy density ~10kJ/kg @ <1kW/kg
♦ Technology Goal:
  - Develop high power density, low ESR supercapacitors to provide peak power to EA loads and demonstrate the ability to recapture regenerative energy.

♦ Objectives:
  - Cost - Lower System O&M costs – no toxic materials
  - Safety - Improve System Safety – no toxic materials
  - System Responsiveness – improve system capacity – reduces weight of power source
  - System Dependability – improve reliability – high cycle life
  - Program goal of 40kW/kg @ 10kJ/kg


Hybrid Sources and Regen. Energy
Figure 1: Photograph of one of the 290 V ELIT carbon-carbon capacitors (#298) developed in this program. It uses symmetric bipolar construction. Measured capacitance is 1.2 F. Total stored energy is approximately 50 kJ. The ruler on top of the capacitor is 6” long.


Hybrid Sources and Regen. Energy
Figure 2: Photograph of the 290 V ELIT asymmetric capacitor developed in this program. It is of asymmetric bipolar construction with a capacitance of 1.1 F, and an ESR of 0.148 ohms. Stored energy is approximately 46 kJ. The ruler on top of the capacitor is 6” long.


Hybrid Sources and Regen. Energy
Figure 3: Photograph of the 290 V-rated KTI capacitor developed and delivered in this program. It has laboratory packaging. The capacitor uses a symmetric bipolar design with hydrated ruthenium oxide electrode materials. The device has a capacitance of 0.16 F. Total stored energy is approximately 5.4 kJ.


Hybrid Sources and Regen. Energy
Major Accomplishments:
- Under Bantam program, NASA has developed:
  - Symmetric devices rated at 290 V, 5.9kW/kg at 2.6kJ/kg
  - An asymmetric device rated at 290 V, 17.3kW/kg at 5.6kJ/kg

Near Term Plans:
- FY01 - demo a 290V device with an electric actuator (15kW/kg, 5kJ/kg)
- FY02 - demo 4 - 30V proof of concept devices (25kW/kg, 8kJ/kg)

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Intelligent Internal Thermal Control

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“ST Day 2000: Reducing Risk for the Next Generations”
Technology Goals and Objectives
- Develop a Passive Method to Remove Heat from Power Electronics at the Chip Level
  - Must Perform during Ascent, On-orbit, and Descent (Varying G-fields, μ-Gravity)
  - Achieve > 300 W/cm

Background
- Current State of the Art: Thermal Conduction through Solid Metal and Silicon and Large Motorized Fluid Pumps

Near term plans
- Initiate Investigation of New Concepts in Capillary Wick Design Using MEMS Technology

Eric Golliher - NASA Glenn Research Center
Thurman Henderson - University of Cincinnati
http://www.mems.uc.edu/


Intelligent Internal Thermal Control
First Concepts: Integrated Silicon Loop Heat Pipe on a Chip

- Liquid Reservoir
- Hot Plate
- Porous Wick Plate
- Bottom Plate
- Inlet (Liquid)
- Liquid Flow
- Liquid Feeder
- Coherent Porous Wick
- Outlet (Vapor)
- Vapor-Removing Duct (Elliptical Grooves)


Intelligent Internal Thermal Control
Close-Up: Silicon Wick Structure


Intelligent Internal Thermal Control
Success Will Translate into Greater Reliability and Lower Maintenance

- We aim to develop two-phase evaporative heat transfer at the chip level, as opposed to the single-phase at the baseplate level, which is the current state of the art (SOA). This will allow the RLV thermal radiator heat transport loop to operate at a higher temperature than current SOA, because a chip is much warmer than the box baseplate. The advantage is that the higher-temperature RLV radiator will be smaller, because heat radiates as [Temperature] to the fourth power. Also, the system is passive and sealed, and therefore requires no mechanical pumps and no maintenance. Since the thermal path from chip to deep space is much more efficient, the chip temperature could be decreased slightly from SOA to provide higher reliability: (electronics’ lower temperature => higher reliability).


Intelligent Internal Thermal Control
Heritage

- The technology is derived from recent advances in spacecraft thermal management, where large "loop heat pipes" transport thousands of watts of heat passively. For example, the geostationary ~15 kWe Hughes HS702 satellite uses several loop heat pipes which carry 800 watts each and has a design life of nearly 15 years. The HS702 was the first operational use of loop heat pipes in a commercial American space vehicle (1999 launch). Our goal is to miniaturize the loop heat pipe technology to the chip level using MEMS technology. This technology can be incorporated into the 3rd Generation RLV thermal subsystem design.
Vehicle Subsystems Project,
2nd Gen RLV Program

Mike Skor

October 12, 2000

“ST Day 2000: Reducing Risk for the Next Generations”
Vehicle Subsystems Project

- Project Overview
- Project Objectives/Management Structure
- Project Planning Team
- Points of Contact

PEM Fuel Cell Project (NASA-Led)

- Technology Goals and Objectives
- Background
- Benefits
- Current Status
- Major Accomplishments
- Plans
- Points of Contact

NASA’s highest priority goals for the 2nd Gen RLV Program are improved safety and reduced cost to orbit
- 10x cheaper, < $1000/lb of payload to orbit
- 100x safer, < 1/10,000 LOC

Vehicle Subsystems Project is one of 9 Risk Reduction Projects in the 2nd Generation RLV Program

Project key technologies first identified by the Industry/NASA Space Transportation Architecture Studies (STAS)

Project key technology objectives are:
- Robust, low-maintenance avionics with no active cooling requirements and autonomous rendezvous and docking systems
- Low maintenance, high reliability, intelligent power systems
- Low cost, low maintenance high horsepower actuation systems

♦ Project objectives
  • Consistent with system engineering processes --
  • Develop and demonstrate:
  • Advanced, integrated, micro avionics, autonomous
  • Rendezvous and docking, and mico-navigator systems
  • Advanced, lightweight, reliable power generation, energy
    storage, management and distribution systems
  • High power electric actuators and peak power storage devices
  • Other subsystems

♦ Project Management Structure


Project Objectives & Management Structure

Vehicle Subsystems Roadmap
<table>
<thead>
<tr>
<th>Avionics</th>
<th>Power</th>
<th>Actuators</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mark King (Lead)</td>
<td>MSFC</td>
<td>GRC</td>
</tr>
<tr>
<td>Jim Miller</td>
<td>MSFC</td>
<td>GRC</td>
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<td>Bill Espinosa</td>
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Project Working Groups
Points of Contacts


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**Points of Contacts**
Vehicle Subsystems Project, 2nd Gen RLV Program

PEM Fuel Cell Project
(NASA-Led)

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Other Team Members

Karla Bradley  JSC
Patricia Gladney  KSC
Lou Maus  MSFC

“ST Day 2000: Reducing Risk for the Next Generations”
Develop advanced proton-exchange-membrane fuel cell (PEMFC) technology as a replacement for existing alkaline fuel cell (AFC) technology

- Enhanced safety
- Higher power
- Longer life
- Lower weight
- Improved reliability and maintainability
- Higher peak-to-nominal power capability
- Compatibility with propulsion-grade reactants
- Reduced ground and mission operations
- Potential for significantly lower cost

Assemble an experienced NASA team to direct the effort

- Team members GRC (lead), JSC, KSC, and MSFC
- No vendor is clear leader in developing PEMFC technology for space applications
  - NASA has significant space fuel cell experience with Shuttle
  - NASA can direct design efforts to guarantee future vendor competition
    - Modular powerplant approach
- NASA has most direct access to evolving RLV requirements


Technology Goals and Objectives
- NASA first developed PEMFC technology for Gemini in the 1960’s
  - Low power
  - Poor performance
  - Marginal reliability
  - High cost

- NASA developed AFC technology for Shuttle in the 1980’s
  - Higher power
  - Excellent performance
  - High reliability
  - High cost

- Commercial market spent hundreds of millions of dollars in the 1990’s to advance PEMFC technology for automotive and residential applications; technology spin-off to NASA
  - Very high power
  - Excellent performance
  - Very high reliability
  - Very low cost potential (similar to electronics and telecommunications industry)
NASA team (JSC, GRC, KSC) proposed PEMFC technology for Shuttle Upgrade Program in mid 1990's

- JSC awarded study contracts to two potential vendors (AlliedSignal, IFC)
- PEMFC technology showed greatest long-term benefits
- Improved AFC technology selected because of lower up-front costs to modify AFC than replace entire fleet with PMFC

GRC teamed with AlliedSignal (now Honeywell) on successful PEMFC stack development proposal for RLV; part of NRA 8-21 in 1998

- 26-month effort
- Component development
- Stack design
- Final end-product: 5-kW, 30-V modular PEMFC stack


Background Continued
Safety/Reliability
- Reduced hazardous materials in fuel cell stack (no KOH, no asbestos)
- Reduced critical failure modes (hydrogen over-pressurization, electrolyte wash-out)
- Graceful performance degradation

Durability/Supportability
- Elimination of inherent corrosion
- Reduced ground servicing from enhanced IVHM

Cost
- Total DDT&E cost estimated at $20 - $30 million for PEMFC (TRL level 4 to 8)
- Projected flight powerplant costs: PEMFC < half AFC
- Evolving and highly competitive commercial market to drive down future stack costs
- Reduced life-cycle costs
  - Longer life powerplants
  - Improved logistics (bench-top maintenance)
PEMFC commercial vendors nearing market readiness for H₂/air systems
  • Full production for automotive model vehicle line by mid-decade
  • Residential fuel cell unit within several years

Commercial PEMFC technology not directly suitable for space applications
  • Water management issues in zero-g environment
  • Materials compatibility issues for pure O₂ reactant

ERAST program developing regenerative fuel cell (RFC) energy storage based on PEM fuel cell and water electrolysis technology
  • RFC is enabling energy storage technology for high-altitude aircraft and Lunar/Mars bases because of long cycle times (e.g. 12 hrs. daylight/12 hrs. darkness)
  • Team members Dryden – lead, GRC, and AeroVironment

NRA 8-21 PEMFC stack development nearing completion

• NASA-led PEMFC powerplant development proposal selected for 2nd Gen RLV Program


Current Status
NRA 8-21 PEMFC stack development nearing completion

- Successful component development
  - Membrane/electrode assemblies, bipolar plates, current collectors
- Characterization testing of 5-kW modular stack underway
  - Pure O₂ performance ≥ air performance

- Life testing to be incorporated into 2nd Gen RLV Program
  - Integrated stack/ancillary hardware test at JSC


Major Accomplishments
- NASA-led PEMFC powerplant development proposal selected for 2nd Gen RLV Program
  - Experienced NASA team (GRC – lead, JSC, KSC, MSFC)
  - NASA develops system requirements and design specifications
  - Contract awards allow vendor competition for hardware development
    - Prototype powerplant advances TRL from 4 to 5; two contract awards
    - Engineering model powerplant advances TRL from 5 to 6; single contract award
  - NASA conducts independent testing of vendor hardware
NASA PEMFC team

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THANK YOU