TFAWS 2007
Orion Passive Thermal Control Overview

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Topics

- Orion in CxP Hierarchy
- General Orion Description/Orientation
  - Module Descriptions and Images
- Orion PTCS Overview
  - Requirements/Interfaces
  - Design Reference Missions
  - Natural Environments
  - Thermal Models
  - Challenges/Issues
  - Testing
Orion in CxP Hierarchy

- Orion is the main crewed vehicle in the Constellation program.
  - Designed to carry 6 crew to/from ISS or 4 crew to/from the Moon.
- Billed as the Shuttle “replacement”
- First Flight in 2014
  - First unit produced in 2012
- Will be launched on top of an Ares I vehicle.
General Orion
Description/Orientation

- **Spacecraft Adapter (SA):** Structural transition to launch vehicle
- **Crew Module (CM):** Crew and cargo transport
- **Service Module (SM):** Propulsion, electrical power, fluids storage, ATCS Radiators
- **Launch Abort System (LAS):** Emergency escape during launch
Orion PTCS Team

- NASA
  - PTCS System Manager
    - CM PTCS Lead
    - SM/SA PTCS Lead
    - LAS PTCS Lead
  - System Manager covers both analysis and hardware

- LM – Prime Contractor
  - Thermal Analysis Lead
    - LM Denver is primary contractor team
  - PTCS Hardware Lead
    - LM Denver

Subcontractors include:
- Paragon: radiators
- Orbital: LAS
- Hamilton: ATCS
- Aerojet: Thrusters, main engine
- Honeywell: Avionics

Communication

Internal and external communications are essential and challenging
LM Contractor Team Locations

- Hamilton Sundstrand
  A United Technologies Company

- Lockheed Martin
- Aerojet
- Honeywell
- OrbitaL

- LM GRC
  - SM Liaison Office

- LM LaRC
  - LAS Liaison Office

- KSC

- Michoud
NASA Center Participation

**Glenn**
- Lead Service Module and Spacecraft Adapter integration

**Ames**

**Dryden**

**JPL**

**Johnson**
- Lead Crew Module integration

**Marshall**

**Goddard**

**Langley**
- Lead Launch Abort System integration

**Kennedy**

Orion Project Management
Orion PTCS Overview Requirements

- Level 2, Constellation Requirements
  - CxP Architecture Req. Document (CARD)
  - Human Systems Interfaces Req. (HSIR)
  - Design Spec for Nat’l Environments (DSNE)
  - Interface Req. Documents (IRDs) (e.g., CEV-to-ISS)

- CEV System Req. Document (SRD)
- CEV Spacecraft System Spec
- CEV Integrated Analysis Plan (CIAP)

Flow down to Level 3, CEV Requirements
Requirements Examples

• From the CARD
  – The Constellation Architecture shall meet its requirements during and after exposure to the environments defined in CxP 70023, Constellation Architecture Design Specification for Natural Environments (DSNE).

• From the CEV SRD:
  – The CEV shall meet its functional and performance requirements during and after exposure to the environments defined in the CxP 70023, Constellation Program Design Specification for Natural Environments (DSNE), Sections 3.1, 3.2, 3.3, 3.5, 3.6 and 3.7.

• The HSIR (also mimicked in the CEV SRD) has several specific thermal items:
  – Touch Temperature limits
  – Condensation prevention on pressurized surfaces
Orion PTCS Overview DRMs

• Design Reference Missions
  – ISS missions
    • Crew Exchange (up to 6 crew members)
    • Cargo/Resupply (uncrewed)
    • 6 month duration
  – Low Lunar Orbit (LLO) Sortie missions
    • Low Earth Orbit (LEO) … transit … Short-term Lunar surface excursion … transit … re-entry
    • Up to 4 crew
  – LLO Outpost missions
    • LEO … transit … Extended Lunar surface excursion … transit … re-entry
    • Up to 4 crew
Orion Approaching the ISS
General LAS Description

• Launch Abort System
  – Main Purpose: Provide crew escape from catastrophic failure during early ascent phase.
  – Abort motors
    • Brief firings to extract crew from hazard
  – Jettison motors
    • Used to remove LAS from CM
  – Boost Protection Cover (BPC)
    • Protects CM surface from debris and ascent heating
LAS Image

- Abort Motor
- Jettison Motor
- Attitude Control Motor
- Boost Protect Cover
LAS Firing Images
LAS Separation
General CM Description

• Crew Module
  – Main Purpose: Provides living quarters for crew and re-entry capability
  – Thermal Protection System (TPS)
    • Backshell – conic section with penetrations
    • Heatshield – spherical base section and “shoulder region”
  – Pressure Vessel (PV)
    • Provide habitable volume and contains most avionics/electronics
  – Unpressurized area between TPS and PV houses some components
    • e.g. - Landing/Recovery (chutes, air bags), Power, Life Support (tanks), Propulsion (tanks/thrusters), Active Thermal Control (plumbing, coldplates)
  – Docking System
    • Low Impact Docking System (LIDS) being developed a Government Supplied Equipment.
Exploded View of CM

TPS Backshell Panels

Low Impact Docking System

TPS Base Heatshield

System Components

Pressure Vessel
Cutaway View of CM

- Pressure Vessel
- Low Impact Docking System
- Internal (pressurized) System Components & Stowage
- External (unpressurized) System Components
General SM Description

• Service Module
  – Main Purpose: Supplies propulsion, attitude control, power generation, heat rejections, and communications for the majority of the mission.
    • Note that the SM is discarded during re-entry, so each mission flies a brand new SM.
  – Radiators
    • Provide heat rejection of waste heat acquired from components in the CM and SM.
  – Prop tanks/thrusters & plumbing
    • The Prop system tanks, thrusters, and plumbing have an extensive heater system for temperature control.
  – Avionics ring
    • Mounts avionics/electronics for SM or overflow from the CM.
Service Module Images

- Avionics Ring
- Radiators
- Prop Tanks
- Retracted Solar Array
- Retracted High Gain Antenna
General Spacecraft Adapter Description

- **Spacecraft Adapter (SA)**
  - **Main Purpose:** Provides interface between Orion and Ares vehicles
  - **Jettisonable Fairings**
    - Protect radiators, solar arrays, and high gain antenna from ascent heating loads
    - The three panels are jettisoned seconds before LAS jettison.
  - **Ares Launch Vehicle Interface**
    - Structural interface connecting Orion to Ares
    - Also contains separation mechanism and umbilicals allowing Ares to communicate with Orion
    - The SA separates from Orion at Ares burnout
Spacecraft Adapter Image

- Interface to Ares Launch Vehicle
- Jettisonable Fairings
Spacecraft Adapter Image

Spacecraft Adaptor:
• Fairing (Tri-Sector)
• W-Truss Assembly

Service Module:
• Avionics Ring
• Propulsion Sub-Assembly
Orion PTCS Overview – Natural Environments

• Two main documents define the CEV natural environments:
  – Design Specification for Natural Environments (DSNE, CxP 70023)
  – Natural Environments Definition for Design (NEDD, CxP 70044)

• The CEV on-orbit environments are currently split into 3 separate phases:
  – Transit
  – LEO
  – LLO
Transit Environments

- Simplest of the three phases (from a natural environments perspective!) … assumes planetary effects (albedo and Outbound Longwave Radiation (OLR)) are negligible.
- We have chosen to use the minimum and maximum solar constants defined in the NEDD
- Hot Environment

<table>
<thead>
<tr>
<th>Solar Constant</th>
<th>451.2 BTU/Hr/ft² (1422 W/m²)</th>
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<tbody>
<tr>
<td>Albedo</td>
<td>0</td>
</tr>
<tr>
<td>OLR</td>
<td>0 BTU/Hr/ft²</td>
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- Cold Environment

<table>
<thead>
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<th>Solar Constant</th>
<th>417.2 BTU/Hr/ft² (1315 W/m²)</th>
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<tr>
<td>Albedo</td>
<td>0</td>
</tr>
<tr>
<td>OLR</td>
<td>0 BTU/Hr/ft²</td>
</tr>
</tbody>
</table>
During transit between the Earth and Moon, the design-to attitude is tail-to-sun to allow full illumination of the solar arrays.
LEO Environments

- In Low Earth Orbit, the Solar Flux is readily defined in the DSNE. However, the albedo and OLR are defined in pairs.
  - The pairs account for the fact that the coldest (or hottest) albedo and coldest (or hottest) OLR do not occur simultaneously.
  - There are also averaging periods which neutralize short-term extremes.
    - Must cognizant of the vehicle/component’s thermal time constant.
  - The pairs are also categorized by orbital inclination.
- A solar zenith angle (SZA) correction factor must also be applied to the albedo.
  - The NEDD defines the SZA correction as a 4th order polynomial
  - The equation can be directly incorporated into Thermal Desktop.
LEO Environments, Continued

• The Orion CEV PTCS analysis uses the following assumptions:
  – An Averaging Time sufficient for the model’s thermal time constant is used when estimating the albedo and OLR
  – The Combined Minimum (or Maximum) albedo/OLR pair is appropriate given the thermal model’s optical property sensitivities.
  • Note that if the analyst feels their model is more sensitive to either the solar or infrared spectrum, then he/she should refer to the DSNE/NEDD for different values.
  – The analyst assigns a value of True Anomaly = 0° to occur at orbital noon.
  – The solar zenith angle is defined by the following relationship
    \[ SZA = \cos^{-1} \left( \cos(\beta) \times \cos(\nu) \right) \]
    – Where \( \beta \) is the beta angle and \( \nu \) is the true anomaly.
LEO Environments, Continued

- LEO Natural Environments for an ISS Hot Case
  
<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
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<tbody>
<tr>
<td>Solar Constant</td>
<td>448.6 BTU/HR/ft² (1414 W/m²)</td>
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<tr>
<td>Albedo</td>
<td>0.28 + SZA Correction</td>
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<tr>
<td>OLR</td>
<td>81.9 BTU/HR/ft² (258 W/m²)</td>
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- LEO Natural Environments for an ISS Cold Case
  
<table>
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<td>Solar Constant</td>
<td>419.5 BTU/HR/ft² (1322 W/m²)</td>
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<td>Albedo</td>
<td>0.17 + SZA Correction</td>
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<td>OLR</td>
<td>68.9 BTU/HR/ft² (217 W/m²)</td>
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CEV in Tail-to-Sun LEO, $\beta=-45^\circ$
LLO Environments

• In Low Lunar Orbit, the solar constant and albedo are relatively straightforward, but the OLR is complicated.
  – The NEDD provides a formula for calculating the day-side lunar OLR. The formula requires:
    • The average albedo, $\bar{a}$, 0.15
    • The Solar Constant, $S_o$, at 1 AU, 1367 W/m$^2$
    • The solar zenith angle, $\cos(i)$
    • The Sun-Moon distance, $R_L$, in AU
      $\quad OLR_{Day-Side} \approx \frac{(1 - \bar{a})S_o \cos(i)}{R_L^2}$
  – On the night-side of the moon, the OLR is calculated from:
    $\quad OLR_{Night-Side} \approx \varepsilon\sigma T_s^4$
    • $\varepsilon$ is the lunar emissivity
    • $\sigma$ is the Stefan-Boltzmann constant.
    • $T_s$ is the lunar surface temperature
LLO Environments, Continued

- **LLO Natural Environments for a Hot Case**

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<td>OLR Day-Side</td>
<td>383cos((i)) BTU/Hr/ft² (1208cos((i)) W/m²)</td>
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<td>OLR Night Side</td>
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- **LLO Natural Environments for Cold Case**

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<td>Solar Constant</td>
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<td>Albedo</td>
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<td>OLR Day-Side</td>
<td>355cos((i)) BTU/Hr/ft² (1118cos((i)) W/m²)</td>
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<tr>
<td>OLR Night Side</td>
<td>3.7</td>
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CEV in Nose Nadir LLO, $\beta=-85^\circ$
Other CEV Environments

- Pre-launch
- Ascent Aeroheating liftoff to orbit injection (continuum and non-continuum heating)
  - Nominal ascent
  - Abort back to earth
  - Abort to orbit
  - Aeroheating
- Mated to ISS
- Re-entry Heating
  - Lunar return is based on a skip re-entry
- Post-landing
Images of CEV Mated to ISS at Node 2
Orion PTCS Overview
Thermal Models

- Thermal Models
  - Both NASA and LM are using Thermal Desktop 5.0 and AutoCAD 2007
    - Most subcontractors are also using these programs
    - Results in an efficient model exchange, no model conversion
    - Generated an unofficial Orion “user group” where modeling techniques, approaches, and help are shared
  - NASA and LM are developing “independent” models during the initial phase of the program.
    - “Independent” in that NASA is making its own models, but the same folks reviewing the LM models are also building the NASA models.
      - There is bound to be some cross-over
    - Different models are used to corroborate results during the early phases of the design.
  - Will eventually have one official Orion PTCS model
    - Will try to integrate closely with ATCS model so there will be one single Orion Thermal model.
Simplified Integrated Orion Thermal Model
Thermal Model Evolution

• Current thermal models are simple
  – Most components are represented as a single node with the appropriate mass, internal power dissipation (where applicable), and best-guess material/optical properties.
  – Exterior surfaces are smooth and do not contain penetrations, windows, etc.

• As the design matures, component models will be refined
  – Subcontractors will deliver component thermal models
    • A detailed model to completely describe the component
    • And a smaller, simplified model to integrate into the system level model.
    • These will be correlated to test data
Thermal Model Evolution, Cont.

• At the integrated system level:
  – Correlated, simplified component models will be incorporated.
  – TPS Backshell penetrations and similar details will be incorporated
    • i.e., solar arrays, SM main engine, pluming routing, component
    attachments, etc.
  – Development testing of specific thermal connections may be performed
    to bound particular parameters.
  – The integrated model will then be correlated to system Thermal
    Balance and Qual test (thermal vacuum) data.

• The goal is to have a fully certified PTCS model for use for
  testing and on-orbit predictions.
  – If the system-level model predicts violations then the more detailed
    component models can be used.
  – Will use the certified model for acceptance test predictions, orbital
    flight test predictions, and mission timelines.
Passive Thermal Challenges

• LAS Thermal Areas of Interest/Challenges
  – Propellant temperatures
    • The extreme cold case at KSC make it difficult to keep the abort propellant within temperature limits during the transportation to the launch pad and pre-launch operations.
  – BPC/Crew Module interface
    • The thermal interface between the BPC and TPS is complex. Testing will be required to provide a good estimation of this parameter.
    • Additionally, there are concerns about the BPC damaging the TPS coating during separation.
Passive Thermal Challenges, Cont.

• CM Thermal Areas of Interest/Challenges
  – Ascent Heating
    • After BPC jettison, the LIDS and TPS backshell are exposed to aeroheating.
  – TPS/Pressure Vessel Heat Leak
    • This involves the optical properties of the TPS, the structural attachment of the TPS to the pressure vessel, and the heater power needed to preclude condensation inside the PV habitable volume.
  – Defining Heat Leak/Gain with Cabin Air
    • With the current ECLSS/ATCS design, that team requires information on the heat leak/gain from components and the PV into the air. Requires estimating heat transfer coefficients or thermal conductivity for different regions/zones of air in the vehicle.
  – Re-Entry heating and soakback
    • During re-entry, the TPS bondline reaches elevated temperature. PTCS analysis will determine how this heat soaks into the vehicle and effects component temperatures, cabin air, crew comfort, etc.
Passive Thermal Challenges, Cont.

• SM Thermal Areas of Interest/Challenges
  – SM Prop Temperatures
    • The Prop team has identified a narrow temperature range for prop components. Requires a tight heater control band and thermal isolation from other SM components.
  – SM Radiator design and environments
    • The post-fairing jettison ascent aeroheating on the radiators limit heat rejection in the early flight phases.
    • LLO high OLR environment make radiator sizing difficult
Orion PTCS Overview Testing

- Flight Testing – several early flight tests are planned
  - Pad Abort 1 and Ascent Abort 1 are the near-term tests.
    - Will demonstrate on-pad and max Q abort capability
- For thermal, the controlling test document is the Constellation Environmental Qualification and Acceptance Test Requirements (CEQATR)
  - It defines how thermal balance, thermal cycle, and thermal vac testing will be conducted.
  - It mainly adheres to MIL-STD-1540, but the cold test limit may be lowered after a review of other industry practices.
  - This document is applicable to both the unit (box) and system (up to and including the full Orion vehicle) level for Qual and Acceptance tests.
    - Thermal test plans include provision for development testing, qual testing, and acceptance testing.
CEV Flight Test Concept

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<th>Year</th>
<th>2007</th>
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<th>2009</th>
<th>2010</th>
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<td>Early Demo of LAS for Pad Abort</td>
<td>Pad Abort (PA 1)</td>
<td>Demo of LAS to Separate from ATB at High Dynamic Pressure</td>
<td>Ascent Abort (AA 1)</td>
<td>Demo of LAS at High Dynamic Pressure with Off-Nominal ATB</td>
<td>Orbital Flight Test; Rendezvous and Proximity Ops with ISS</td>
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<tr>
<td>Demo of LAS for Pad Abort for LAS Validation</td>
<td>Pad Abort (PA 2)</td>
<td>Ascent Abort (AA 2)</td>
<td>Ares 2 (Hi Alt Abort)</td>
<td>Orion 3 (Orbital test)</td>
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<td>Demo of LAS in High Drag Transonic Region</td>
<td>Ascent Abort (AA 3)</td>
<td>Integrated CEV/CLV: Demo of High Altitude LAS Abort (&gt;150k AGL); Water Recovery</td>
<td>Orion 4 (Crewed to ISS)</td>
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- Early Demo of LAS for Pad Abort
- Pad Abort (PA 1)
- Demo of LAS to Separate from ATB at High Dynamic Pressure
- Ascent Abort (AA 1)
- Demo of LAS at High Dynamic Pressure with Off-Nominal ATB
- Orbital Flight Test; Rendezvous and Proximity Ops with ISS
- Pad Abort (PA 2)
- Ascent Abort (AA 2)
- Ares 2 (Hi Alt Abort)
- Ascent Abort (AA 3)
- Integrated CEV/CLV: Demo of High Altitude LAS Abort (>150k AGL); Water Recovery
- Orion 3 (Orbital test)
- Orion 4 (Crewed to ISS)
Qual/Acceptance Temperatures per 1540

Minimum to maximum model temperature prediction range (Considers all possible combination of worst case conditions)

Acceptance Margin, 20°F (11°C)

Acceptance Margin, 20°F (11°C) for passive, 25% control authority for active design (heaters)

Thermal Qualification Margin, 18°F (10°C)

160°F (71°C) or maximum predicted +38°F (hotter)

Acceptance Margin, 20°F (11°C)

Thermal Qualification Margin, 18°F (10°C)

-29°F (-34°C) or minimum predicted -38°F (coldest)

Qualification Temperature Range