A composition of matter having the general structure:

(wherein X is F, Cl, or NO2, and Y is CO, SO2 or C(CF3)2) is employed to terminate a nucleophilic reagent, resulting in the exclusive production of phenylethynyl terminated reactive oligomers which display unique thermal characteristics. A reactive diluent having the general structure:

(whererin R is any aliphatic or aromatic moiety) is employed to decrease the melt viscosity of a phenylethynyl terminated reactive oligomer and to subsequently react therewith to provide a thermosetting material of enhanced density. These materials have features which make them attractive candidates for use as composite matrices and adhesives.

1 Claim, 5 Drawing Sheets
FIG. 1

$\text{AlCl}_3 \rightarrow \begin{align*}
\text{PdCl}_2(P\overline{O}_3)_2 & \rightarrow \text{CuI/(P\overline{O}_3)} \\
\text{Br} & \rightarrow \text{F}
\end{align*}$

$\text{m.p. 150-151'C}$

(76% YIELD)

(86% YIELD)
\[ \text{K}_2\text{CO}_3 \text{ DMAc/Toluene} \]

**FIG. 2**

- m.p. 165.5 - 166.5°C (96% YIELD)
FIG. 4A

FIG. 4B
FIG. 5

HEAT FLOW (mW)

TEMPERATURE (°C)

DSC

11:03:16

2.0 1.6 1.2 0.8 0.4 0.0 -0.4 -0.8

40 80 120 160 200 240 280 320 360 400 440 480
PHENYLETHYNYL TERMINATED REACTIVE OLGOMER

CROSS REFERENCE TO RELATED APPLICATIONS

This is a divisional of application Ser. No. 08/045,343 filed on Apr. 2, 1993, now U.S. Pat. No. 5,312,994.

ORIGIN OF THE INVENTION

The invention described herein was made by employees of the United States Government and may be manufactured and used by or for the Government for governmental purposes without the payment of any royalties thereon or therefor.

BACKGROUND OF THE INVENTION

1. Field of the Invention

The present invention generally relates to specific compounds which display enhanced moderate thermal stability, but will undergo thermal reactions at higher temperatures. It relates particularly to chemical compounds which contain a phenylethynyl group, which can be used as terminating species to transform multifunctional nucleophiles into reactive materials that can be converted thermally into thermosets. It also relates to compounds containing di(phenylethynyl) groups that can be used as reactive diluents.

2. Description of Related Art

Oligomers and monomeric compounds have been endcapped with various reactive species to generate materials that can be processed into various shapes with or without reinforcements. Upon thermal activation, these materials crosslink without the evolution of volatiles to form high molecular weight intractable resins. The reactive functionalities used to endcap various multifunctional compounds include epoxies, acetylenes, cyanates, and maleimides. An article entitled "Acetylene Terminated Prepolymers" by P. M. Hergenrother, *Encycl. Polym. Sci. Eng.*, Vol. 1, 2nd Ed., John Wiley & Sons, Inc., New York, N.Y., (1985), p. 61, describes the use of ethynyl groups to endcap oligomers and the use of phenylethynyl groups along the polymer backbone.

More recently, B. Delfort et al., *J. Polym. Sci.*, Part A., 28, 2451, (1990), and 29, 897, (1991) used 4-ethyl-4'-fluorobenzophenone, 4-ethyl-4'-fluorodiphenylsulfone, and their respective chlorinated and nitrated analogs to endcap hydroxy terminated arylene-ethers. These reactive oligomers were thermally treated at 160°C for 45 minutes then postcured at 250°-270°C for 45 minutes to afford the arylene-ether thermosets. The reactive endcapping materials described in the Hergenrother article referred to above typically cure between 160°C and 250°C. This limits both the thermal stability (pot life) of these systems at moderately elevated temperatures and the ability to decrease the melt viscosity at elevated temperatures. Also, these systems encounter problems of vitrification during the thermal curing cycle if the resulting material has a glass transition temperature (Tg) greater than the curing temperature. Thus, not only will these systems produce a material with a Tg no greater than that of the maximum curing temperature, but if the material has vitrified, it is unstable and a variation in the mechanical and thermal properties will occur throughout the life span of the material.

SUMMARY OF THE INVENTION

An object of the present invention is to provide a compound which can be used to endcap nucleophilic species such as hydroxyl and thiol functionalities.

Another object is to provide a reactive oligomer which is thermally stable at moderately high temperatures, but reacts at higher temperatures to form a thermosetting material.

Another object is to provide a system which rapidly cures at high temperatures.

Another object is to provide a system which is melt stable at 200°C for several hours, or higher temperatures for shorter periods.

Another object is to provide a compound which can serve as a compatible reactive diluent which will decrease the melt viscosity of phenylethynyl terminated oligomers.

Another object is to provide a compound which is compatible and will increase the crosslink density of phenylethynyl terminated oligomers.

These objects and benefits are achieved according to the present invention by providing a novel composition of matter which is capable of undergoing aromatic nucleophilic substitution and has the general structure

wherein X is F, Cl, or NO₂, and Y is an activating group such as CO, SO₂, and C(CF₃)₂.

Particular compositions having special utility are

Employing any of the above phenylethynyl compositions to terminate a nucleophilic reagent results in the production of phenylethynyl terminated reactive oligomers exclusively. These phenylethynyl terminated reactive oligomers display unique thermal characteristics, as exemplified by the model compound, 4-phenoxyc-4'-phenylethynylbenzophenone, which is relatively stable at 200°C, but reacts at 350°C.

The present invention also comprehends a novel reactive diluent having the general structure
wherein R is any aliphatic or aromatic moiety. This diluent decreases the melt viscosity of the phenylethynyl terminated oligomers discussed above and subsequently reacts therewith to increase density of the resulting thermoset. Particular reactive diluents having special utility are the following compounds:

This organic compound contains a phenylethynyl group as well as an activated aromatic fluoride. The phenylethynyl group is the functionality which reacts at elevated temperatures, while the activated fluoride allows the compound to be incorporated into any system which contains a reactive nucleophile. Thus, since this compound can react by aromatic nucleophilic substitution, any compound having the following general structural formula can also be used as an endcapping agent:

The phenylethynyl terminated reactive oligomers prepared according to the present invention (by employing a novel phenylethynyl composition to terminate a nucleophilic reagent and utilizing a novel reactive diluent to decrease the melt viscosity thereof and subsequently react therewith to increase the crosslink density of the resulting thermoset) have several features which make them attractive candidates for use as composite matrices and adhesives. They are part of an ongoing effort to develop high performance resins for aerospace applications.

**BRIEF DESCRIPTION OF THE DRAWINGS**

For a more complete understanding of the present invention, including its objects and benefits, reference should be made to the Description of the Preferred embodiments. This Description should be read together with the accompanying drawings, wherein:

FIG. 1 is an equation showing the synthesis of a reactive endcapping material according to the present invention;

FIG. 2 is an equation showing the synthesis of a phenylethynyl-terminated arylene ether according to the present invention;

FIG. 3 is a Differential Scanning Calorimetry (DSC) thermogram of 4-phenoxy-4'-phenylethynylbenzophenone prepared according to the present invention in examples 1 and 2;

FIG. 4 is a graphic representation of the results obtained from the isothermal aging of 4-phenylethynylbenzophenone at 200° C. (FIG. 4A) and at 250°, 275°, and 300° C. (FIG. 4B); and

FIG. 5 is a DSC thermogram of 4-phenoxy-4'-phenylethynylbenzophenone after being held at 350° C. for one hour.

**DESCRIPTION OF THE PREFERRED EMBODIMENTS**

The two types of phenylethynyl based compounds described herein are endcappers, and reactive diluents. The compound 4-fluoro-4'-phenylethynylbenzophenone has the following structural formula:

where X is F, Cl, NO2 and Y is CO, SO2, or any other activating group.

The phenylethynyl terminated reactive oligomers prepared according to the present invention (by employing a novel phenylethynyl composition to terminate a nucleophilic reagent and utilizing a novel reactive diluent to decrease the melt viscosity thereof and subsequently react therewith to increase the crosslink density of the resulting thermoset) have several features which make them attractive candidates for use as composite matrices and adhesives. They are part of an ongoing effort to develop high performance resins for aerospace applications.
Although the compound contains an activated fluoride, the oligomer to increase the crosslink density of the resulting thermoset.

Two reactive diluents were prepared by treating two equivalents of 4-fluoro-4'-phenylethynylbenzophenone with one equivalent of either ethylene glycol, or 2,2-bis(4-hydroxyphenyl)hexafluoroisopropylidene in the presence of potassium carbonate in N,N-dimethylacetamide (DMAC) at approximately 170° C. The resulting compounds, 2,2'-bis(4-phenylethynylbenzoyl-4'-phenoxymethylene)hexafluoroisopropylidene, displayed melting points of 127° and 150° C. respectively. These reactive diluents can be used to decrease the melt viscosity of high Tg phenylethynyl-terminated oligomers, thereby improving their melt viscosity, and increasing their crosslink density, modulus, and solvent resistance.

**SPECIFIC EXAMPLES**

**Example 1**

Synthesis of 4-fluoro-4'-phenylethynylbenzophenone

In a 250 mL flask equipped with a nitrogen inlet, overhead stirring assembly, and reflux condenser was placed fluorenebenzene (117 g, 1.2 mol), and 4-bromobenzyl chloride (39.8 g, 0.181 mol). The mixture was cooled to 0° C. an anhydrous aluminum chloride (27 g, 0.20 mol) was added. The mixture was stirred at 23° C. for 16 hours. The resulting slurry was poured into 2 L of acidic (HCl) water. The organics were extracted with methylene chloride, and dried over magnesium sulfate. The slurry was filtered and the methylene chloride was removed under reduced pressure. Recrystallization from ethanol afforded 43.3 g (86%) of 4-bromo-4'-phenylethynylbenzophenone as white crystals: mp 106°-107° C. IR (KBr): 2216 cm⁻¹ (ethynyl), 1650 cm⁻¹ (carbonyl), 1225 cm⁻¹ (arylfluorine): H-NMR (CDCl₃): 7.8-6.8 ppm (m H aromatic). Anal Calcd. for C₁₀H₁₀F: %C=86.61, %H=4.85. Found: %C=86.46, %H=4.68. The structure of this compound is given below:

The DSC thermogram of this compound is presented in FIG. 3.

**Example 2**

Synthesis of 2,2'-bis(4-phenylethynylbenzoyl-4'-phenoxy)ethyl ether (PEBPE)

In a 100 mL flask equipped with a nitrogen inlet, overhead stirring assembly, Dean-Stark trap, and reflux condenser was placed 4-fluoro-4'-phenylethynylbenzophenone (11.09 g, 0.0369 mol) ethylene glycol (1.96 g, 0.0185 mol), potassium carbonate (15.3 g, 0.111 mol) and 80 mL of DMAC. The reaction was heated to reflux for 16 hours, cooled to 23° C. and poured into 2 L of water. The resulting precipitate was stirred for eight hours, then collected by filtration and dried in vacuo at 110° C. The yield of white powder was 12.06 g (97%) mp (DSC) 165.5° C. IR (KBr): 2216 cm⁻¹ (ethylidyne), 1650 cm⁻¹ (carbonyl): 1H-NMR (CDCl₃): 7.8-6.8 ppm, (m H aromatic). Anal Calcd. for C₁₀H₁₀O₂: %C=86.61, %H=4.85. Found: %C=86.46, %H=4.68. The structure of this compound is given below:

**Example 3**

Synthesis of 2,2'-bis(4'-phenylethynylbenzoyl-4'-phenoxo)dimethylhexafluoroisopropylidene (PEBDF)

In a 100 mL flask equipped with a nitrogen inlet, overhead stirring assembly, Dean-Stark trap, and reflux condenser was placed 2,2'-bis(4-hydroxyphenyl)hexafluoroisopropylidene (2.3537 g, 0.007 mol), 4-fluoro-4'-phenylethynylbenzophenone (4.2047 g, 0.014 mol), potassium carbonate (2.13 g, 0.0154 mol), toluene (30 mL), and DMAC (37 mL). The mixture was heated to reflux and water removed by azotropic distillation, followed by the removal of toluene over a 20 hour period. The reaction was cooled to 23° C., and the mixture was poured into 1 L of acidic (HCl) water. The precipitate was collected by filtration to afford 1.37 g (96%) of 4-phenoxy-4'-phenylethynylbenzophenone as a white powder: mp 165.5° C. IR (KBr): 2216 cm⁻¹ (ethylidyne), 1650 cm⁻¹ (carbonyl): 1H-NMR (CDCl₃): 7.8-6.8 ppm, (m H aromatic). Anal Calcd. for C₁₀H₁₀O₂: %C=86.61, %H=4.85. Found: %C=86.46, %H=4.68. The structure of this compound is given below.
by the removal of toluene over an eight hour period. The reaction was cooled to 23° C. and poured into water. The precipitate was collected by filtration and dried in vacuo at 100° C. to afford 6.1 g (>95%) of light yellow powder: mp (DSC) 150° C. IR (KBr): 3066-0326 cm⁻¹ (aromatic H), 2214 cm⁻¹ (C=O), and 1248 cm⁻¹ (CF₃).

The structure of this compound is given below:

![Structure of 4-Phenoxy-4'-phenylethynylbenzophenone](image)

Example 4
General Procedure for the Preparation of Poly(arylene ether) Blends Containing Phenylethynyl Reactive Diluents

In a 50 mL flask was placed tetrahydrofuran (5 mL), a 6000 g/mol phenylethynyl-terminated arylene ether and a reactive diluent to create 16% (w/v) solids solution containing a ratio of 10 and 30% by weight reactive diluent/arylene ether oligomer blends. The solution was stirred for one-half hour after all the solids dissolved, then poured into water. The precipitate was collected by filtration and dried in vacuo at 100° C. for eight hours.

Example 5
4-Phenoxy-4'-phenylethynylbenzophenone was placed in a DSC cell and held at 350° C. for one hour. The compound displayed a smooth baseline and an absence of both a melting point, and an exothermic peak. The DSC thermogram for this example is shown in FIG. 5.

Example 8
Blends were prepared from both reactive diluents, 2,2’-bis(4-phenylethynylbenzoyl-4’-phenoxy)ethyl ether (PEBPE) and 2,2’-bis(4-phenylethynylbenzoyl-4’-phenoxy)diphenylhexafluoroisopropylidine (PEBD-6F), with a 6000 g/mol phenylethynyl terminated arylene ether, $T_g = 215° C.$, to afford a ratio of 10 and 30% by weight reactive diluent/arylene ether oligomer blends. The blends were pressed into 2 in. circular disks and placed between two rotating parallel plates. The results of the complex melt viscosities as a function of temperature for these blends are shown on the following table.

<table>
<thead>
<tr>
<th>Complex Viscosities of Phenylethynyl Terminated Poly(arylene ether) Blends</th>
<th>Temperature (°C)</th>
<th>Poly(arylene ether) Melt Viscosity (Pa)</th>
<th>PEBPE Blend Melt Viscosity (Pa)</th>
<th>PEBD-6F Blend Melt Viscosity (Pa)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>10% (w)</td>
<td>30% (w)</td>
<td>10% (w)</td>
</tr>
<tr>
<td>160</td>
<td>Solid</td>
<td>2.3 $\times 10^6$</td>
<td>2.3 $\times 10^6$</td>
<td>9.2 $\times 10^5$</td>
</tr>
<tr>
<td>200</td>
<td>Solid</td>
<td>17000</td>
<td>3360</td>
<td>4.7 $\times 10^5$</td>
</tr>
<tr>
<td>260</td>
<td>2.8 $\times 10^2$</td>
<td>4370</td>
<td>480</td>
<td>6.3 $\times 10^4$</td>
</tr>
<tr>
<td>276</td>
<td>4.3 $\times 10^2$</td>
<td>860</td>
<td>230</td>
<td>4.4 $\times 10^4$</td>
</tr>
<tr>
<td>300</td>
<td>4 $\times 10^4$</td>
<td>380</td>
<td>200</td>
<td>1.0 $\times 10^5$</td>
</tr>
</tbody>
</table>

*6000 g/mol phenylethynyl terminated oligomer $T_g = 215° C.$

We claim:

1. A phenylethynyl terminated reactive oligomer prepared from the reaction of a phenol and a composition having the formula:

$$\begin{align*}
\text{X} & \quad \text{Y} \\
\text{O} & \quad \text{C} \\
\text{CF₃} & \quad \text{CF₃}
\end{align*}$$

wherein X is selected from the group consisting of F, Cl, and NO₂, and Y is selected from the group consisting of CO, SO₂ and C(CF₃)₂.