COPOLYMER SEALANT COMPOSITIONS AND METHOD FOR MAKING

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Abstract
Condensation curable poly(fluoroorganosiloxane-poly(silarylene)siloxane block copolymer compositions having a glass transition temperature not exceeding about -54°C. and excellent solvent resistance have been found useful as sealants. Polyalkoxysilylorgano compounds, such as 1,4-bis[trimethoxysilyl(ethyl)]benzene have been found to be effective as cross-linkers.

13 Claims, No Drawings
The present invention is based on work sponsored under NASA’s High Speed Research Contract NASI 20220, with Boeing under subcontract ZA0073 Task 22, Subtask 4.2.2.4.

BACKGROUND OF THE INVENTION

The present invention is directed to copolymer compositions useful in the preparation of fuel tank sealants. More particularly, the present invention relates to condensation curable poly(fluoroorganosiloxane)-poly(silarylene) siloxane block copolymer compositions and the use of polyalkoxyisilylorganic compounds as cross-linkers to facilitate the condensation cure of poly(fluoroorganosiloxane)-poly(silarylene)siloxane block copolymers.

As shown by Smith, U.S. Pat. No. 3,109,826, bis (alkoxysilyl) hydrocarbons, such as 1,2-bis(triethoxysilyl) ethane, can be used as cross-linkers in combination with a metal salt to effect the neutral condensation cure of hydroxy end-blocked polydiorganosiloxanes. However, the resulting cured silicone compositions have been found to be problematic as aircraft fuel tank sealants, as they do not require the required solvent or fuel resistance. It is known that fluoro siloxanes, for example, made by polymerizing tris [(trifluoropropyl)methyl]cyclosiloxane, can provide excellent fuel resistance. However, fluoro siloxanes often do not meet the wide temperature stability requirements needed in aircraft sealants, such as temperatures in a range between −54°C and 177°C over an extended period of time. In addition, fluoro siloxanes are subject to depolymerization which can result in the formation of low molecular weight cyclics.

In an effort to enhance the thermal stability of fluoro siloxanes, non-siloxane groups, such as p-silphenylene, have been inserted into the polydiorganosiloxane backbone, as shown by Grasse and Beattie, “The Thermal Degradation of Polysiloxanes: Part 7”, Polymer Degradation and Stabilization 8:177-193 (1984). It is also reported by Dvornic and Lenz, Macromolecules, 25, 3769 (1992), that copolymers having a glass transition temperature (Tg) of −51°C can be made by reacting methyl(3,3,3-trifluoropropyl)dimethylcyclosiloxane, which can result in the formation of low molecular weight cyclics.

While fluoro siloxanes having improved thermal stability have been made by inserting non-siloxane groups, such as p-silphenylene into the polydiorganosiloxane backbone, such copolymers have been found to have a glass transition temperature which does not satisfy the minimum −54°C. Tg flexibility requirements of aircraft fuel tank sealants.

Experience also has shown that in addition to being sensitive to depolymerization, condensation curable fluoro siloxane compositions often suffer from an incomplete cure using a conventional curing catalyst, such as a tin salt, and a standard neutral condensation curable cross-linker, for example a polyalkoxy siloxane. One possible explanation, as discussed by Fujiki, U.S. Pat. No. 5,236,997, is that the steric hindrance or electronic effects of bulky terminal trilluropolypropyl groups inhibit crosslinking of the network.

Accordingly, depolymerization resistant silicone base copolymers which could be compounded to a fuel resistant condensation curable silicone composition could be advantageous to the elastomeric state upon cure exhibiting stability over an operable temperature in a range between about −54°C, or below and at least about 177°C, over an extended period of time are constantly being sought which also exhibit low temperature flexibility, in addition to high temperature stability.
and preferably in a range between about 1 and about 2 moles, per mole of bis(dimethyldiethoxysilyl)arylene. Reaction to form the copolymer is typically effected with agitation under neat conditions or in the presence of an inert organic solvent, for example, toluene, at temperatures in a range between about 60°C and about 150°C. Reaction is typically effected for a time period in a range between about 30 minutes and about 2 hours, and preferably, in a range between about 45 minutes and about 1.5 hours. It is preferred to operate within an inert atmosphere, for example, under a nitrogen blanket. Typically, there is also present an initiator, for example, an alkali hydroxide (e.g. sodium hydroxide) or an alkali fluorosilicates (e.g. sodium fluorosilicate) in a range between about 5 parts and about 10 parts by weight, per 100 parts of block copolymer.

Preferably, the filler is present in a range between about 0.1 and about 10 parts by weight, per 100 parts of block copolymer. A heat stabilizer, such as iron oxide, in a range between about 0.1 and about 10 parts by weight, per 100 parts of block copolymer has been found to be effective.

After blending of the masterbatch ingredients, the mixture can be degassed under reduced pressure, and the resulting paste can be stored. The neutral condensation curable polymeric (fluoroorganosiloxane-poly(silylene)siloxane) copolymer sealant compositions can be made by blending the block copolymer masterbatch with an effective amount of a condensation catalyst and a suitable bis(polyalkoxysilyl) organo cross-linker, referred to hereinafter sometimes as “cross-linker”. “Neutral” as used herein refers to a sealant composition which is substantially acid-free and substantially base-free.

Suitable condensation catalysts are present in a range between about 0.1 and about 2 parts, per 100 parts of block copolymer and include, for example, organo-metal compounds such as dibutyltin diacetate, dimethyltin neodecanoate, dibutyltin dilaurate, stannous octoate, dimethylhydroxylate, or combinations thereof.

Some of the preferred bis(polyalkoxysilyl)organosiloxane cross-linkers included within formula (1) are, for example, 1,2-bis(triethoxysilyl)ethane, 1,6-bis(trimethoxysilyl)hexane, 1,4-bis[(trimethoxysilyl)(ethyl)]benzene, 1,2-bis[(methyl)diethoxysilyl]ethane, and 1,6-bis[(methyl)diethoxysilyl]hexane. The cross-linkers are present in a range between about 1 and about 20 parts, per 100 parts of block copolymer.

In order that skilled in the art will be better able to practice the present invention, the following examples are given by way of illustration and not by way of limitation. All parts are by weight unless otherwise indicated.

EXAMPLE 1

A polymeric (fluoroorganosiloxane-poly(silylene)siloxane) block copolymer useful in making a condensation curable sealant composition was prepared as follows:

A mixture of 2.26 grams (0.010 mole) of 1,4-bis(dimethyldiethoxysilyl)benzene and 9.42 g (0.020 mole) of tris[(trifluoropropyl)methyl]cyclosiloxane was heated with stirring to about 150°C under a nitrogen atmosphere. There was then added 0.04 g of sodium fluorosilicate. After 60 minutes at 150°C, there was added to the mixture 0.065 g of a silyl phosphate. The reaction mixture was maintained with stirring for an additional at 150°C and then allowed to cool. Based on method of preparation, there was obtained a block copolymer, including chemically combined blocks of 1,4-dimethyl-silylphenylenebisiloxane units and blocks of methyl(3,3,3-trifluoropropyl)disiloxane units. A silicon-29 nuclear magnetic resonance spectrum indicated the 1,4-phenyleneendimethylsiloxane:methyl(3,3,3-trifluoropropyl)disiloxane ratio to be 1:5.7 as compared to the theoretical of 1:6. Based on gel permeation chromatography (GPC), its weight average molecular weight was 151,297; number average molecular weight=90,299; differential scanning calorimetry (DSC) indicated a Tg of ~63°C, measured at a rate of 10°C per minute.
A viscous red sealant paste useful in making condensation curable sealant compositions was prepared as follows from a block copolymer made in accordance with the method of Example 1. The block copolymer was initially compounded in a Baker-Perkins double-planetary mixer for 1 hour under a nitrogen blanket with a silazane/octamethylcyclotetrasiloxane treated fumed silica, and red iron oxide. A homogeneous filler dispersion was prepared based on the use of 1324 parts of block copolymer, 105 parts BTMSEB, 139 parts of a bis(polyalkoxysiloxane) hydrocarbon as fuel resistant sealing materials, electronic encapsulation, and in applications requiring chemically resistant materials.

Another test period, “B”, was heat aging at 177°C for 7 days after standard cure. The following results show that the CoPolYmers of the Present invention are depolymerization resistant and provide neutral condensation curable compositions which are useful as solvent resistant sealants.

The crosslinker in the present invention can be employed in non-corrosive cure systems to fabricate elastomers useful as fuel resistant scaling materials, electronic encapsulation, and in applications requiring chemically resistant materials. Particularly, the crosslinkers can be used for preparation of fuel tank sealants.

While typical embodiments have been set forth for the purpose of illustration, the foregoing description should not be deemed to be a limitation on the scope of the invention. Accordingly, various modifications, adaptations, and alternatives may occur to one skilled in the art without departing from the spirit and scope of the present invention.

**What is claimed is:**

1. A neutral condensation curable poly(fluoroorgano)siloxy-poly(silarylene)siloxane block copolymer sealant composition comprising (a) a poly(fluoroorgano)siloxane-poly(silarylene)siloxane block copolymer, (b) a cross-linker, and (c) a condensation catalyst, wherein the sealant composition has a glass transition temperature not exceeding about −54°C.

2. The sealant composition in accordance with claim 1, wherein the cross-linker comprises 1,2-bis(triethoxysilyl)ethane, or “BTSE”, 1,6-bis((trimethoxysilyl)hexane, or “BTMSEB”, and 1,4-bis((trimethoxysilyl)(ethyl)benzene, or “BTMSEB”.

3. A neutral condensation curable poly(fluoroorgano)siloxy-poly(silarylene)siloxane block copolymer sealant composition comprising (a) a poly(fluoroorgano)siloxane-poly(silarylene)siloxane block copolymer, (b) a cross-linker, and (c) a condensation catalyst, wherein the copolymer comprises the reaction product of a bis(diorganohydroxy-silyl)arylene chemically combined with a poly(fluoroalkylorgano)cyclopolydisiloxane.

4. The sealant composition in accordance with claim 4, wherein the poly(fluoroalkylorgano)cyclopolydisiloxane is in a range between about 0.5 moles and about 4 moles, per mole of bis(diorganohydroxy-silyl)arylene.

5. The sealant composition in accordance with claim 4, wherein the poly(fluoroalkylorgano)cyclopolydisiloxane is

### Example 1

<table>
<thead>
<tr>
<th>Compound</th>
<th>Tensile Strength (psi)</th>
<th>Elongation (%)</th>
<th>100% Modulus</th>
</tr>
</thead>
<tbody>
<tr>
<td>BTMSEB</td>
<td>273</td>
<td>213</td>
<td>100</td>
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<tr>
<td>BTSE</td>
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<td>185</td>
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</tr>
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<td>BTMSHEX</td>
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7 Day Test Periods

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<tr>
<th>Compound</th>
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</thead>
<tbody>
<tr>
<td>BTMSEB</td>
<td>250</td>
<td>196</td>
<td>104</td>
</tr>
<tr>
<td>BTSE</td>
<td>227</td>
<td>212</td>
<td>87</td>
</tr>
<tr>
<td>BTMSHEX</td>
<td>227</td>
<td>178</td>
<td>110</td>
</tr>
</tbody>
</table>

### Example 2

Shearing was maintained for 2 hours while applying heat and vacuum to the system. The planetary mixer was maintained at a temperature of 150°C. The viscous red sealant paste was then discharged while slightly above room temperature into a 4 liter (L) Semco® 1350 apparatus of PRC Desoto Inc of Mount Laurel, N.J. and then dispensed into 6 ounce Semco cartridges.

Several neutral condensation curable sealant compositions were prepared by blending in a Semco 388 mixer, 4 parts of a bis(polyalkoxysilyl)C₁₂–₁₅ hydrocarbon cross-linker and 100 Parts of the above block copolymer red sealant paste contained in a Semco cartridge. The respective neutral curing compositions are identified in the tables below by the particular bis (polyalkoxysilyl)Q cross-linker, where Q is as previously defined. More particularly, the bis(polyalkoxysilyl)Q cross-linkers include 1,2-bis(triethoxysilyl)ethane, or “BTSE”, 1,6-bis((trimethoxysilyl)hexane, or “BTMSEB”, and 1,4-bis((trimethoxysilyl)(ethyl)benzene, or “BTMSEB.”

There was also mixed with the respective red sealant paste blends of block copolymer and cross-linker, 0.5 part of dibutyltin-diacetate, or “DBTA”, as a condensation catalyst. Test specimens were prepared by compression molding the respective catalyzed formulations at ambient temperatures into 4 inch×5 inch×0.08 inch sheets. The sheets were allowed to cure to the elastomeric state for a minimum of 7 days at 25°C and 50% relative humidity (RH).

### Tensile Properties

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<td>178</td>
<td>110</td>
</tr>
</tbody>
</table>

### Example 3

The sealant composition in accordance with claim 4, wherein the copolymer comprises the reaction product of a bis(diorganohydroxy-silyl)arylene chemically combined with a poly(fluoroalkylorgano)cyclopolydisiloxane.

### Example 4

The sealant composition in accordance with claim 4, wherein the poly(fluoroalkylorgano)cyclopolydisiloxane is

**Continued**
present in a range between about 1 mole and about 2 moles, per mole of bis(diorganohydroxysilyl)arylene.

7. The sealant composition in accordance with claim 4, wherein the bis(diorganohydroxysilyl)arylene comprises the formula

$$\text{(HO-(R)zSi)z41;}$$

(1)

where $Q'$ is a C(6.12) divalent aromatic organic radical, and $R$ is a C(l.4) alkyl radical.

8. The sealant composition in accordance with claim 7, wherein the bis(diorganohydroxysilyl)arylene comprises 1,4-bis(dimethylhydroxysilyl)benzene.

9. The sealant composition in accordance with claim 4, wherein the poly(fluoroalkylorgano)cycopolysiloxane comprises the formula

$$[(RO)zMSilzQ,]$$

where $Q$ is a C(2.12) divalent organic radical, $R$ is a C(l.4) alkyl radical, and $X$ is a member selected from the group consisting of $R$ and RO.

10. A neutral condensation curable poly(fluoroorgano)siloxy-poly(silarylene)siloxane block copolymer sealant composition comprising

(a) a poly(fluoroorgano)siloxane-poly(silarylene)siloxane block copolymer,
(b) a cross-linker,
(c) a condensation catalyst, and
(d) a heat stabilizer,

wherein the heat stabilizer is present in a range between about 0.1 and about 10 parts by weight per 100 parts of the copolymer.

11. A neutral condensation curable poly(fluoroorgano)siloxy-poly(silarylene)siloxane block copolymer sealant composition comprising

(a) a poly(fluoroorgano)siloxane-poly(silarylene)siloxane block copolymer,
(b) a cross-linker, and
(c) a condensation catalyst,

wherein the cross-linker comprises the formula

$$[(RO)z(X)Si]zQ,$$

where $Q$ is a C(2.12) divalent organic radical, $R$ is a C(l.4) alkyl radical, and $X$ is a member selected from the group consisting of $R$ and RO.