

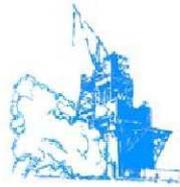


Stennis Space Center Test Operations Contract Overview

22 April 2010



SSC Test Operations Contract Agenda

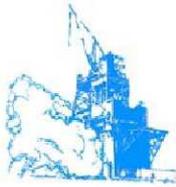


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- 8:30 - 9:30 Registration
- 9:30 - 9:40 Welcome, Patrick E. Scheuermann, Director, SSC
- 9:40 - 9:50 Welcome, Roger Simpson, RPT Program Manager
- 9:50 - 10:00 Contract Overview, James Huk, Contracting Officer
- 10:00 - 10:45 Technical Overview, John Stealey, Engineering and Test Directorate
- 11:00 - 12:30 Test Area Tour, David Failla, Terry Addlesperger, Kerry Klein, Donna Dubuisson
- 1:00 - 2:30 Test Area Tour (if required)
- 1:00 - 2:00 Cost Volume Overview, Stan Gill, Robert Lisy

SSC Test Operations Contract

General



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- **Current Contract**
 - In place since 2004
 - The contract provides test, test support services, and maintenance support at both the Stennis Space Center (SSC) and the Marshall Space Flight Center (MSFC)
 - Final option year of a six (6) year contract

- **Proposed Contract**
 - Draft RFP issued April 8th 2010
 - Base Period of 32 months {three (3) contract years} and one (1) two (2) year option
 - Resulting Contract will be a Cost-Plus-Award-Fee
 - Questions/Comments due NLT April 29th 2010
 - RFP is scheduled to be released on or about May 27th 2010

SSC Test Operations Contract

SSC Test Stand Layout



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SSC Test Operations Contract

SSC Test Stands



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A-1



A-2



B-1/B-2



E-1



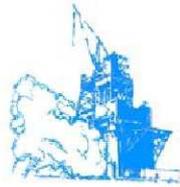
E-2



E-3

SSC Test Operations Contract

SSC A-Complex (A-1 & A-2)



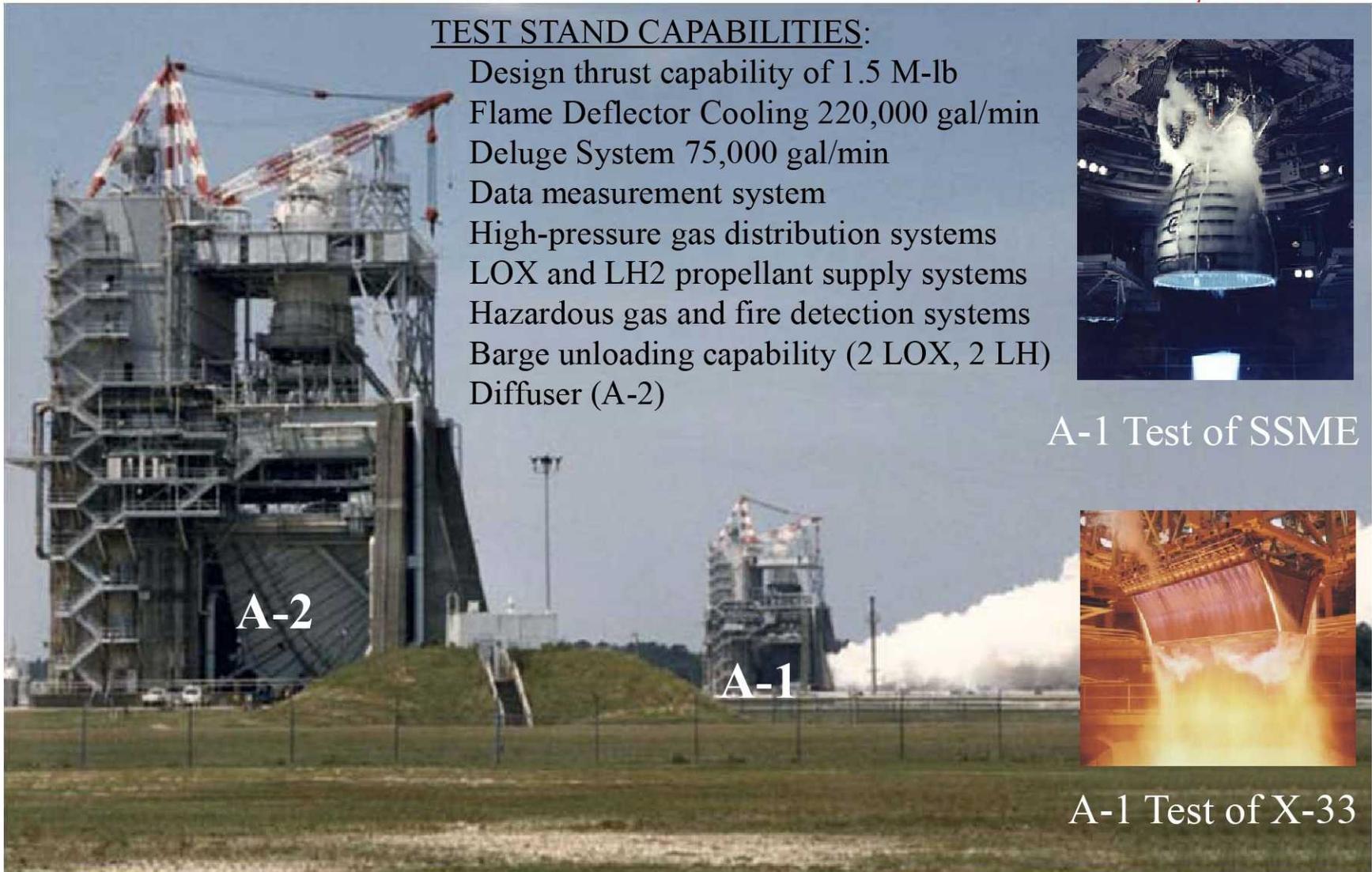
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TEST STAND CAPABILITIES:

- Design thrust capability of 1.5 M-lb
- Flame Deflector Cooling 220,000 gal/min
- Deluge System 75,000 gal/min
- Data measurement system
- High-pressure gas distribution systems
- LOX and LH2 propellant supply systems
- Hazardous gas and fire detection systems
- Barge unloading capability (2 LOX, 2 LH)
- Diffuser (A-2)



A-1 Test of SSME



A-2

A-1



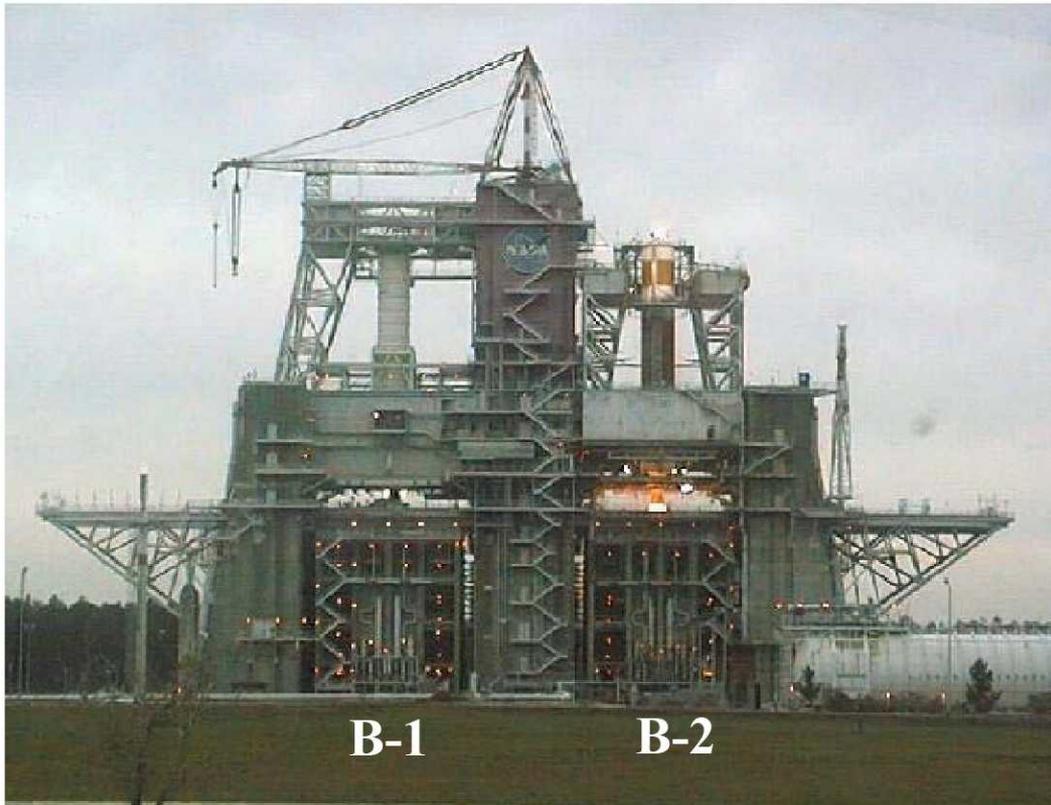
A-1 Test of X-33

SSC Test Operations Contract

SSC B-Complex (B-1 & B-2)



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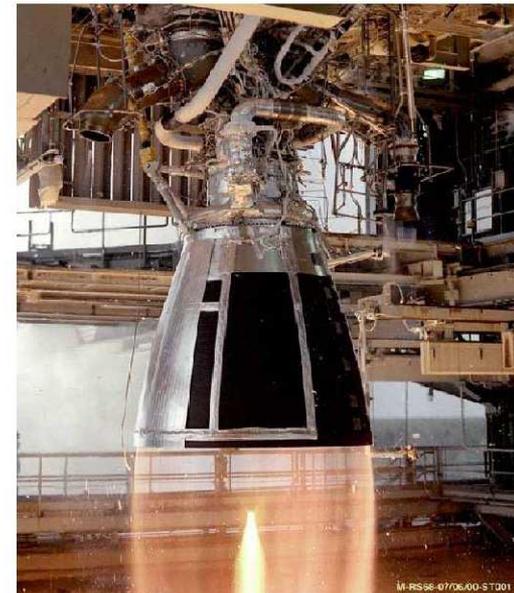
B-1

B-2

TEST STAND CAPABILITIES:

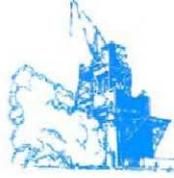
- Thrust capability of 13 M-lb (original design)
- Flame Deflector Cooling 330,000 gal/min
- Deluge System 123,000 gal/min
- Data measurement system
- Two derricks – 175 ton and 200 ton
- High-pressure gas distribution systems
- LOX and LH2 propellant supply systems
- Hazardous gas and fire detection systems
- Barge unloading capability (3 LOX, 3 LH)

B-2 Test of Delta IV Common Booster Core



B-1 Test of Delta IV RS-68

SSC Test Operations Contract SSC E-Complex

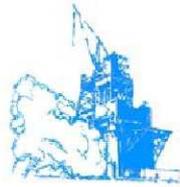


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SSC Test Operations Contract

SSC E-Complex (E-1)



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E1 Cell 1

Primarily Designed for Pressure-Fed
LO₂/LH₂/RP & Hybrid-Based Articles
Thrust Loads up to 1.2M lb_f

E1 Cell 2

Designed for LH₂ Turbopump & Preburner
Assembly Testing
Gas Generator testing capability
Thrust Loads up to 60K lb_f

E1 Cell 3

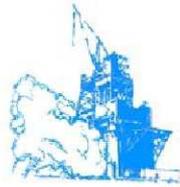
Designed for LO₂ Turbopump & Preburner
Assembly Testing
Used for Engine Level Testing
Thrust Loads up to 250klb_f
Upgraded for Vertical Engine Testing

General Pressure Capabilities

- LO₂/LH₂ ~ 8,500 psi
- RP ~ 8500 psi
- GN/GH ~ 15,000 psi
- Ghe ~ 10,000 psi

SSC Test Operations Contract

SSC E-1 Testing



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250 Klbf Hybrid
4 tests (1999, 2001)



IPD LOX Pump Hot Fire
12 tests (Mar - May 2003)



TRW 650K TCA Hot-Fire
15 tests (Summer 2000)



IPD LH Pump Hot Fire
6 tests (Sept - Oct 2003)



IPD (250K-scale) LOX Pump
Cold-Flow (Fall 2002)



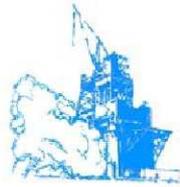
IPD Engine Tests
2006



IPD Preburner Hot Fire
9 tests (Sep - Oct 2002)

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SSC E-Complex (E-2)



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E2 Cell 1

Primarily Designed for Pressure-Fed
LO₂/RP1 Based Test Articles
Thrust Loads up to 100K lb_f (horizontal)
LO₂/RP1/IPA ~ 8500 psi
GN/GH ~ 15000 psi
Hot GH (6000 psi/1300 F)
Instrumentation Test Apparatus
6000 psi (LN)

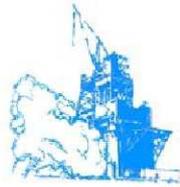


E2 Cell 2

Designed for LO₂ /H₂O₂/RP1
Engine/Stage Test Articles
Loads up to 328K lb_f

SSC Test Operations Contract

SSC E-2 Testing



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E2 Cell 1 Test History

(Originally High Heat Flux Facility)

CJTA – Small composite tank cryogenic tests (LH2)
Multilobe – Dual lobe composite tank cryogenic tests (LH2)
SLIC-57 – GH2/LH2 turbo pump
RS-76 – Oxygen rich subscale pre-burner
PHUS – Hydrogen Peroxide hybrid
LR-89 – LOX/RP-1 Thrust Chamber
RS84 – Oxygen rich subscale pre-burner
ITA – Instrumentation Test Apparatus
CSG – LOX/IPA Chemical Steam Generator

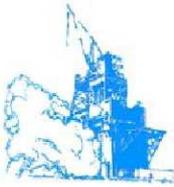
E2 Cell 2 Test History

(Originally Designed for PTA/MC1)

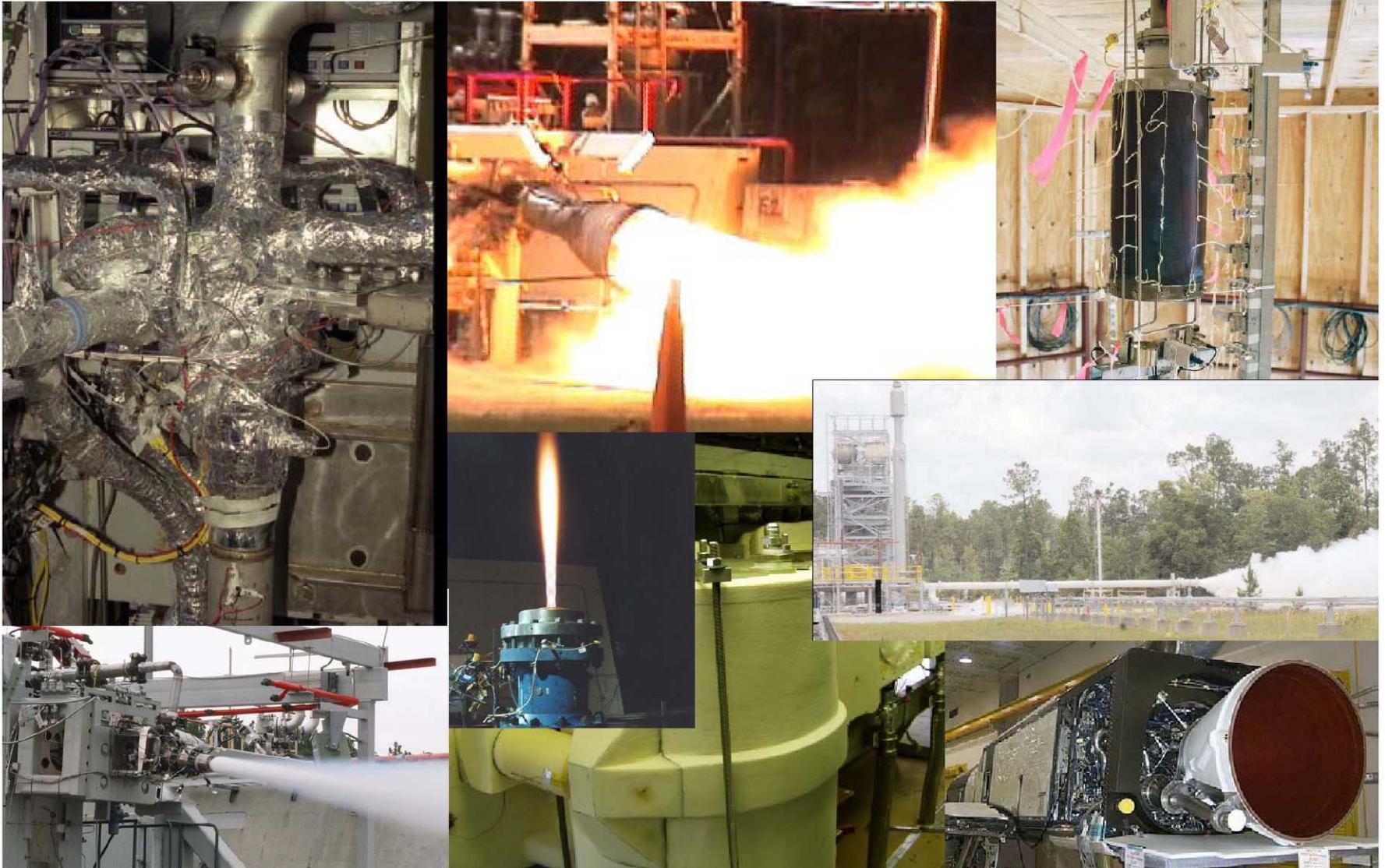
MC1 – LOX/RP1 60 Klbf Engine (Cancelled)
Excalibur – LOX/RP1 75 Klbf Pressure Fed Engine (Cancelled)
USFE – H2O2/JP8 Stage (Cancelled)
ETFT – External Tank Frost Test
ETDT – External Tank Diffuser Test

SSC Test Operations Contract

SSC E-2 Testing



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SSC Test Operations Contract

SSC E-Complex (E-3)



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E3 Test Stand Capabilities

Designed for Rocket Engine Component &
Sub-Scale Engine Development

E3 Cell 1

Horizontal Test Cell

Propellants: LO_2 , GOX , JP-8, GH_2

Gases: LN_2 , GN_2 , Ghe

Thrust Loads up to 60K lb_f

E3 Cell 2

Vertical Test Cell

Propellants: LO_2 , H_2O_2 , JP-8, LCH_4 , GH_2

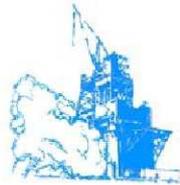
Gases: LN_2 , GN_2 , Ghe

Thrust Loads up to 25K lb_f



SSC Test Operations Contract

SSC E-3 Testing

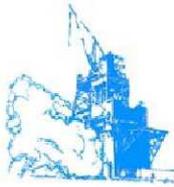


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Miscellaneous small scale LOX/GOX Hybrid 1998
HYSR - LOX Hybrid Sounding Rocket - 1999
OSC - 1999/2000
AR2-3 - H₂O₂ & JP8 - 2000
Pratt and Whitney Catalyst Bed Testing - 2000
PPES - Portable Peroxide Enrichment Skid - 2001
BACT - Boeing Advanced Catalyst Bed Testing - 2001/2002
BRHI - Hypergolic Injector - 2003
MK67 - H₂O₂ Turbo Pump - 2003
HTTP - LOX Hybrid Technology - 2004
HMTP – GOX/LOX Hybrid Technology -2005
MTTP – GOX/GCH₄ Thruster - 2006
Advent – LOX/LCH₄ Thrust Chamber – 2006
TGV – LOX/JP-8 Thrust Chamber – 2007
SDT - A3 Subscale Diffuser Test – 2008/2009

SSC Test Operations Contract

SSC E-3 Testing

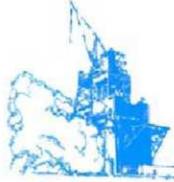


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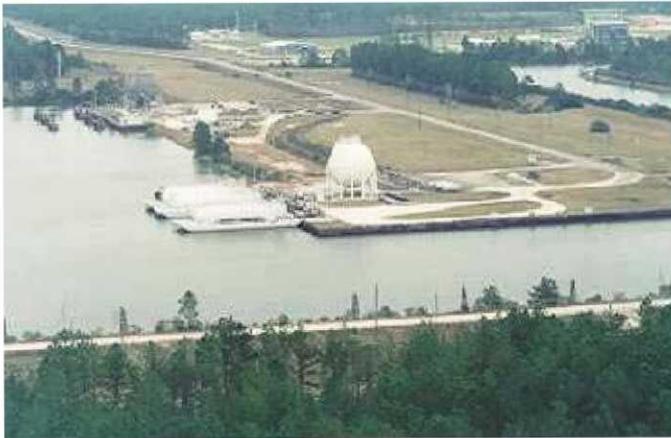


SSC Test Operations Contract

SSC Test Support Facilities



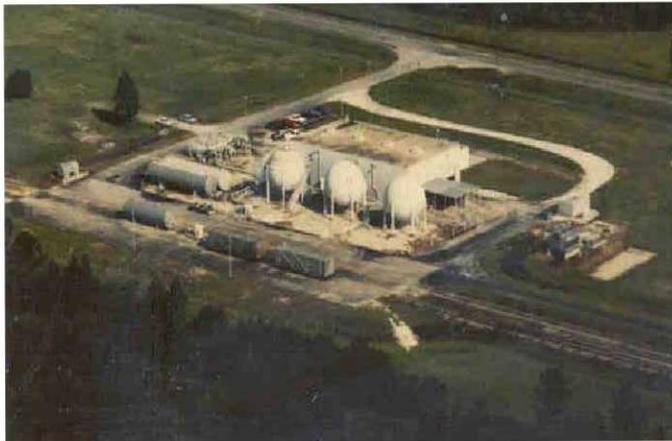
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Cryogenic Propellant Storage Facility



High Pressure Industrial Water (HPIW)



High Pressure Gas Facility (HPGF)



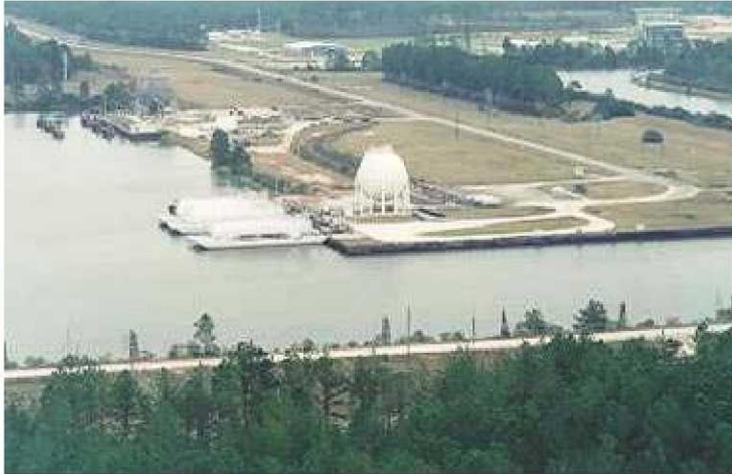
Fluid Component Processing Facility
(FCPF)

SSC Test Operations Contract

SSC Cryogenic Propellant Storage Facility



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Cryogenic Propellant Storage Facility

Cryogenic Operations Area

Bulk Liquid Oxygen (LOX) Storage

Supplied by Vendor via Trucks

Loaded Directly to Barge

Six (6) Transfer Barges

105,000 Gallons (95,000 Usable)

Bulk Liquid Hydrogen (LH2) Storage

600,000 Gallon Storage Sphere (vendor owned)

Supplied by Vendor via Trucks

Loaded into Storage Sphere or Directly to Barge

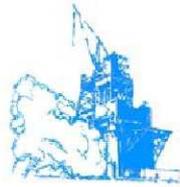
Three (3) Transfer Barges

270,000 Gallons (240,000 Usable)



SSC Test Operations Contract

SSC High Pressure Industrial Water (HPIW)



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High Pressure Industrial Water (HPIW)



High Pressure Industrial Water

Furnishes water to the "A" and "B" Test Complexes
Test stand Deflector Coolant
Fire Protection (Deluge)
Diffuser Operation (A-2)
Propellant Barges (LH2) Fire Protection

HPIW Reservoir

800 ft diameter
66 million gallon (26 M-gal usable)
Filled from the SSC canal system (four Pumps)

HPIW Pumping System

Two (2) electric motor-driven pumps (Jockey Pumps)
Maintains System Pressure
Supports Small Usages (i.e. Barges)

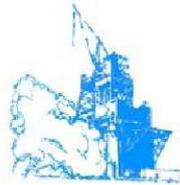
Ten (10) diesel motor-driven pumps
33,385 gallons per minute each
~330,000 gallons per minute total

Emergency Power-Generating System

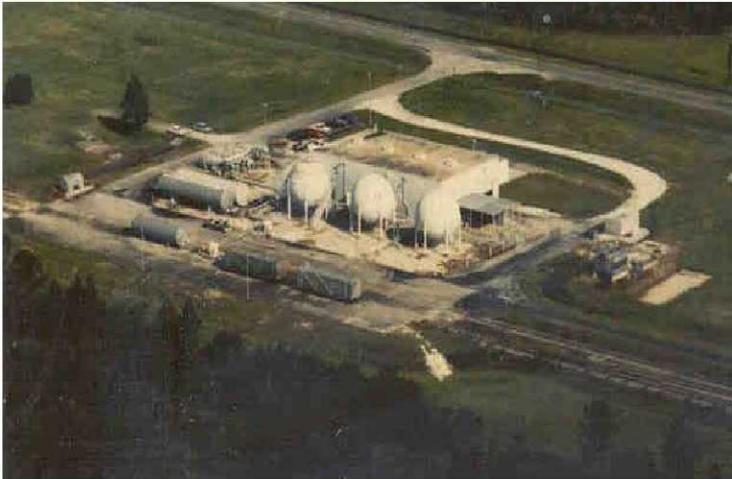
Provides Emergency Electrical Power A/B Test Complex and
High Pressures Gas Facility (FY2010)
Four (4) Diesel-driven Generators
Synchronized or Independent of Utility-fed Circuits

SSC Test Operations Contract

SSC High Pressure Gas Facility (HPGF)



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High Pressure Gas Facility (HPGF)



Gaseous Nitrogen (GN₂)

2,400 - 4,400 psig

Delivered to SSC via Truck (Liquid)

Six (6) Kobe / Two (2) ACD Pumping System

Gaseous Hydrogen (GH₂)

2,200 - 3,000 psig

Delivered to SSC via Truck (Liquid)

Two (2) Cryogenic Reciprocating Pumps

Gaseous Helium (GHe)

2,000 - 4500 psig

Delivered to SSC via Truck (Gaseous)

One (1) Clark and Two (2) Henderson Compressors

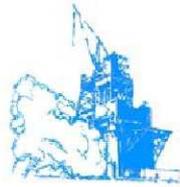
High Pressure Missile Grade Air (HPA)

1,500 - 2,800 psig

Atmospheric Air Compressed

Three (3) Cooper Compressors

SSC Test Operations Contract Fluid Component Processing Facility (FCPF)



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Fluid Component Processing Facility (FCPF)



Shop Services

Assembly of components performed inside a clean room

Cryogenic testing of components, up to 30 in. in diameter, can be performed down to - 320 °F using LN2

Hydrostatic testing can be performed up to 30,000 psi and pneumatic testing up to 15,000 psi

Shop Support Services

Component Engineering

Material Compatibility

Failure Analysis

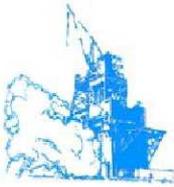
Improvement Modifications

Spares Provisioning

Technical Support

Specification Development

SSC Test Operations Contract General

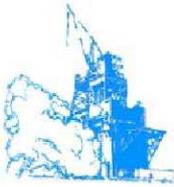


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Test/Support Area Tour

Lunch

Cost Sheet Overview



*Thank You for
Your Participation*