**True Shear Parallel Plate Viscometer**

This instrument is designed to measure the viscosity of non-Newtonian liquids.

Marshall Space Flight Center, Alabama

This viscometer (which can also be used as a rheometer) is designed for use with liquids over a large temperature range. The device consists of horizontally disposed, similarly sized, parallel plates with a precisely known gap. The lower plate is driven laterally with a motor to apply shear to the liquid in the gap. The upper plate is freely suspended from a double-arm pendulum with a sufficiently long radius to reduce height variations during the swing to negligible levels. A sensitive load cell measures the shear force applied by the liquid to the upper plate. Viscosity is measured by taking the ratio of shear stress to shear rate.

The bearing points of the suspended plate and the upper arms of the pendulum ensure any motion is constrained to one axis, and no friction or resistance from the apparatus contributes to the load. Unlike other viscometers, e.g., those using rotating cylinders or disks, this design follows the simplest mechanical model to measure viscosity. By using large vitreous quartz plates and small gaps, liquids with very low viscosities at low temperatures can be measured with the same tooling as viscous liquids, like glass at elevated temperatures. By maintaining a constant gap and driving the lower plate with a linear driver motor, the liquid between the plates undergoes a uniform amount, and therefore rate, of shear over its volume.

When using the vitreous quartz plates to contain the liquid, high-temperature operation up to 800 °C, or more, can be considered. The transparency of the plates permits a precise measure of the liquid area of contact on the plate with a camera or similar method. One can recover the gap dimension from knowledge of the liquid area and the amount of liquid volume used; alternatively, one can set the gap and measure the area of spread to determine the liquid volume if it is an arbitrary amount. Another advantage of this method is the ability to quickly adjust the gap, and to determine what it is precisely (from the liquid spread area) between measurements of viscosity.

Although not implemented in the prototype, the plates can be temperature-controlled to ensure the liquid in contact with them is at proper temperatures. By building heaters and temperature sensors into the plates, one can be certain the liquid in contact will have the proper temperature. The thickly spread liquid will respond to the substrate temperature very rapidly. The thermal lag will be confined to the heater plates themselves, but not to support structures or fixtures.

The pendulum mounting of the upper plate offers noise elimination because only the lateral shear force is read on the load cell. The fixture and sample mass do not interfere with the load measurement. Furthermore, particularly worthwhile with viscous glasses, only small displacements away from the rest position of the pendulum are required to make a measurement. This reduces instrument error to a minimum.

This work was done by Edwin Ethridge of Marshall Space Flight Center and William Kauker of the University of Alabama, Huntsville. For more information, contact Sammy Nabors, M SFC Commercialization Assistance Lead, at sammy.a.nabors@nasa.gov. Refer to MFS-32558-1.

**Focusing Diffraction Grating Element With Aberration Control**

The device has application in spectrometers, optical processors, and remote sensors.

Goddard Space Flight Center, Greenbelt, Maryland

Diffraction gratings are optical components with regular patterns of grooves, which angularly disperse incoming light by wavelength in a single plane, called dispersion plane. Traditional gratings on flat substrates do not perform wavefront transformation in the plane perpendicular to the dispersion plane. The device proposed here exhibits regular diffraction grating behavior, dispersing light. In addition, it performs wavelength transformation (focusing or defocusing) of diffracted light in a direction perpendicular to the dispersion plane (called sagittal plane).

The device is composed of a diffraction grating with the grooves in the form of equidistant arcs. It may be formed by defining a single arc or an arc approximation, then translating it along a certain direction by a distance equal to a multiple of a fixed distance (“grating period”) to obtain other groove positions. Such groove layout is nearly impossible to obtain using traditional ruling methods, such as mechanical ruling or holographic scribing, but is trivial for lithographically scribed gratings. Lithographic scribing is the newly developed method first commercially introduced by LightSmyth Technologies, which produces gratings with the highest performance and arbitrary groove shape-spacing for advanced aberration control. Unlike other types of focusing gratings, the grating is formed on a flat substrate. In a plane perpendicular to the substrate and parallel to the translation direction, the period of the grating and, therefore, the projection of its k-vector onto the plane is the same for any location on the grating surface. In that plane, no wavefront transformation by the grating k-vector occurs, except of simple redirection.

Therefore, diffracted light experiences no wavelength transformation.