Overview Presentation to Yuzhnoye SDO
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Pravin Aggarwal, Deputy Manager, White Sands Test Facility
Robert Kowalski, Senior Engineer, Propulsion Test Office
Overview

• Constructed in 1962-64 to Support Apollo Project

• Subsidiary Unit of NASA Johnson Space Center

• Occupies 45 km\(^2\) (28 mi\(^2\)) in South Central New Mexico, USA
Our mission is to provide the expertise and infrastructure to test and evaluate spacecraft materials, components, and propulsion systems to enable the safe exploration and use of space.
Facilities

- Rocket Engine System Test Stands with Vacuum
- Long-duration Large-altitude Simulation System
- Full-scale Hypergolic and Cryogenic Propulsion Test Systems
- Chemistry and Metallurgical Laboratories
- Flight Component Repair, Refurbishment, and Test Facilities
- High Energy Blast Facility
- Oxygen-enriched Atmosphere Test Facilities
- Hypergolic Materials and Components Test Facilities
- Hypervelocity and Low Velocity Impact Test Facilities
- White Sands Space Harbor Launch and Landing Site
Summary

- Nine rocket test stands in two major test areas
- Six altitude test stands
  - Thrust can be measured to 111.2 kN (25,000 lbₜ)
  - Maximum ignition altitude equivalent to 76,200 m (250,000 ft)
    (2.1 Pa (0.0003 psia))
  - Maintainable altitude during firing above 30,500 m (100,000 ft)
    (0.001 MPa (0.160 psia))
  - Test article dimensions up to 4.6 x 4.6 x 13.7 m high
    (15 x 15 x 45 ft high)
  - Environmental and propellant conditioning 4 to 49 °C (40 to 120 °F)
  - Solid rocket motors up to 122 cm (48 in) in diameter (dia)
  - Vacuum maintained by steam ejector systems or vacuum pumps
- Three ambient test stands
  - Thrust capability up to 267 kN (60,000 lbₜ)
  - Test article up to 7.6 x 7.6 m (25 x 25 ft) (no height restrictions)
  - Environmental and propellant conditioning 4 to 49 °C (40 to 120 °F)
- Average of 300 data channels and 150 event channels per stand
300 Area Test Stands

TS 301
- 10 x 10 x 13.4 m high (33 x 33 x 44 ft high)
- Vertical down-firing engines up to 111 kN (25,000 lb,t) thrust
- Maximum test article size 7.6 x 7.6 x 10.6 m (25 x 25 x 35 ft) (taller with roof removed)
- Water-cooled flame bucket
- 34.5 and 12.4 MPa (5000 and 1800 psia) helium, and 20.7, 6.9, and 1.03 MPa (3000, 1000, and 150 psia) nitrogen system
- 7571 L (2000 gal) monomethylhydrazine (MMH) and nitrogen tetroxide (NTO) run tank and feed system rated for 2.07 MPa (300 psia) and 4 to 49 °C (40 to 120 °F)
- 757 L (200 gal) MMH and NTO run tanks and feed system rated at 13.8 MPa (2000 psia)
300 Area Test Stands

TS 302

- Vacuum test chamber: 9.8 m (32 ft) dia x 11.7 m (38 ft) high (17.7 m (58 ft) with extension)
- Removable lid for large test article installation
- Maximum test article size is 7.6 m (25 ft) dia x 13.7 m (45 ft) high
- Environmental conditioning 4 to 49 °C (40 to 120 °F)
- 41.4 and 12.4 MPa (6000 and 1800 psia) helium and 20.7, 10.3, and 1.0 MPa (3000, 1500, and 150 psia) nitrogen system
- 10,600 L (2800 gal), 3.8 MPa (550 psia) hydrazine propellant system
300 Area Test Stands

**TS 303**
- Vacuum test chamber: 3.4 m (11 ft) dia x 11.9 m (39 ft) long
- Single engines or test article with multiple engines up to 1.3 kN (300 lb) total thrust
- Maximum test article size 2.1 m (7 ft) dia x 7.6 m (25 ft) long
- Test article and test chamber temperature conditioning 4 to 49 °C (40 to 120 °F)
- 1.0 MPa (150 psia) nitrogen system
- 10,600 L (2800 gal), 3.8 MPa (550 psia) hydrazine propellant system

**TS 328**
- Test stand: 8.8 x 8.2 x 6.1 m high (29 x 27 x 20 ft high)
- Retractable building for engine firings
- Maximum test article size 5.5 x 5.5 x 4.3 m (18 x 18 x 14 ft)
- Maximum thrust 111.2 kN (25,000 lb)
- 34.5 and 12.4 MPa (5000 and 1800 psia) helium, and 20.7, 10.3, and 1.0 MPa (3000, 1500, and 150 psia) nitrogen system
- 2839 L (750 gal) MMH and NTO run tank and feed system rated for 2.1 MPa (300 psia) and 4 to 49 °C (40 to 120 °F)
**400 Area Test Stands**

**TS 401**

- Vacuum test chamber: 10 m (33 ft) dia x 11.6 m (38 ft) high (17.7 m (58 ft) with extension)
- 111.2 kN (25,000 lbf) total thrust firing vertically down
- Horizontal firing up to 4.5 kN (1000 lbf)
- Maximum test article size 4.6 x 4.6 x 13.7 m high (15 x 15 x 45 ft high)
- Precision vertical positioning of up to 18,144 kg (40,000 lb) test articles within 0.25 cm (0.1 in)
- Multi-axis thrust measurement
- 41.4 and 20.7 MPa (6000 and 3000 psia) helium, and 5.5 and 1.0 MPa (800 and 150 psia) nitrogen systems
- 7571 L (2000 gal) MMH and NTO run tank and feed system rated for 4.1 MPa (600 psia) and 4 to 49 °C (40 to 120 °F)
- Helium saturation over all run tank temp. and pressure ranges
- Non-toxic and cryogenic propellant systems capability
  - 1893 L (500 gal), 5.5 MPa (800 psia) hydrocarbon temperature conditioned run tank
  - 5678 L (1500 gal), 3.5 MPa (500 psia) liquid methane
  - 11.3 m³ (400 ft³), 41.4 MPa (6000 psia) GOX storage and run tanks
  - 15,899 L (4200 gal), 4.8 MPa (700 psia) LOX tank
  - 52,996 L (14000 gal), 0.69 MPa (100 psia) liquid hydrogen tank
400 Area Test Stands

TS 402
- 10 x 10 x 9 m high (33 x 33 x 30 ft high)
- Single engines or test articles with multiple engines up to 267 kN (60,000 lb) total thrust firing vertically down
- Removable roof for large test article installation
- Maximum test article size 4.6 x 4.6 x 9.1 m (15 x 15 x 30 ft) (taller without roof)
- Water-cooled flame bucket installed below lower deck
- 41.4 and 20.7 MPa (6000 and 3000 psia) helium, and 5.5 and 1.0 MPa (800 and 150 psia) nitrogen
- Hypergolic propellants

TS 403
- Similar capabilities as TS 401
  - Cryogenic and non-toxic propellants currently not available
  - 7571 L (2000 gal), 2.1 MPa (300 psia) and 757 L (200 gal), 13.8 MPa (2000 psia) MMH and NTO run tanks
Propulsion Test

400 Area Test Stands

**TS 405**
- Vacuum test chamber 2.9 m (9.5 ft) dia x 7.6 m (25 ft) long
- Hypergolic propellant engines up to 4.5 kN (1000 lbf)
- Propellant and test article thermal conditioning
- Propellant helium saturation
- Solid rocket motor sizes up to 122 cm (48 in) dia and 111.2 kN (25,000 lbf) thrust firing horizontally
  - 0 to 120 rpm motor spin rate, axial and side-load measurement
- Test article test chamber thermal conditioning -7 to 43 °C (20 to 110 °F)
- 20.7 MPa (3000 psia) helium and 20.7, 5.5, and 1.0 MPa (3000, 800, and 150 psia) nitrogen
- Hypergolic propellant systems
  - 7571 L (2000 gal), 2.1 MPa (300 psia) and 379 L (100 gal), 3.5 MPa (500 psia) MMH and NTO run tanks

**TS 406**
- Vacuum test chamber 102 cm (40 in) dia, 203 cm (80 in) long
- Single hypergolic propellant engines up to 4.5 kN (1000 lbf) at simulated altitude conditions
- Hypergolic propellant systems
  - 7571 L (2000 gal), 2.1 MPa (300 psia) and 76 L (20 gal), 10.3 MPa (1500 psia) MMH and NTO run tanks
Cassini – Saturn Orbit Insertion Engine
Glows during 3 h 20 min Continuous Firing

Shuttle PRCS Thruster Hot-fire Testing

Night Firing of Shuttle Forward RCS Primary and Vernier Thrusters
Backup
(Other Facilities)
Shuttle: Test and Evaluation

Acronym List
- APU – Auxiliary Power Unit
- ARCS – Aft Reaction Control System
- COPV – Composite Overwrapped Pressure Vessels
- FRCS – Forward Reaction Control System
- OMS – Orbital Maneuvering System
Laboratories Test

- Micrometeoroid/Debris Hypervelocity Impact Testing
- Propellant and Explosion Hazards Assessment
- Research on Flammability of Materials including Metals in Oxygen-enriched Atmospheres
Laboratories Test

Components Failure Test and Analysis

Molecular Analysis of Surface Effects using X-ray Photoelectron Spectroscopy

Aggarwal/Kowalski
Hardware Processing

Precision Cleaning of Flight Critical Items

Industrial and Scientific Imaging and Documentation

Measurement Standards and Calibration Lab